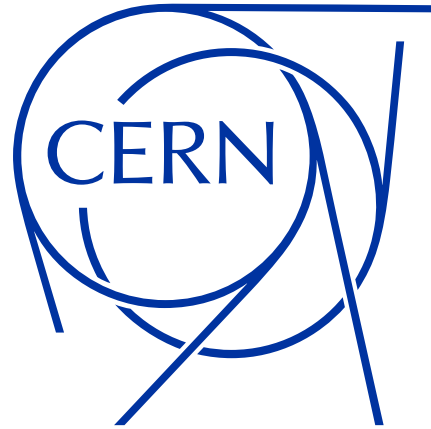


HI ← ECN3.



Radiation Protection Considerations for HI-ECN3

C. Ahdida, G. Mazzola, G. Dumont
WP6 - Radiation Protection & Safety

ESS - CERN Meeting, ESS, Lund, Sweden
20th September 2024



HI-ECN3.

Outline

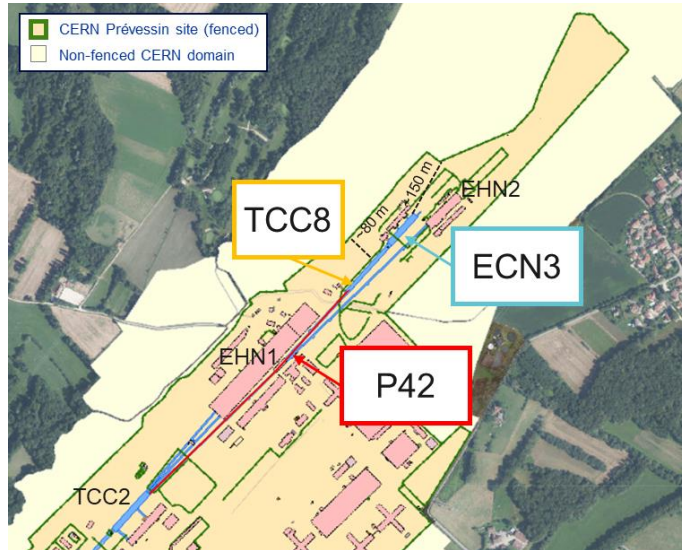
1. Overview of RP Challenges at HI-ECN3

2. Target Complex Design Optimization

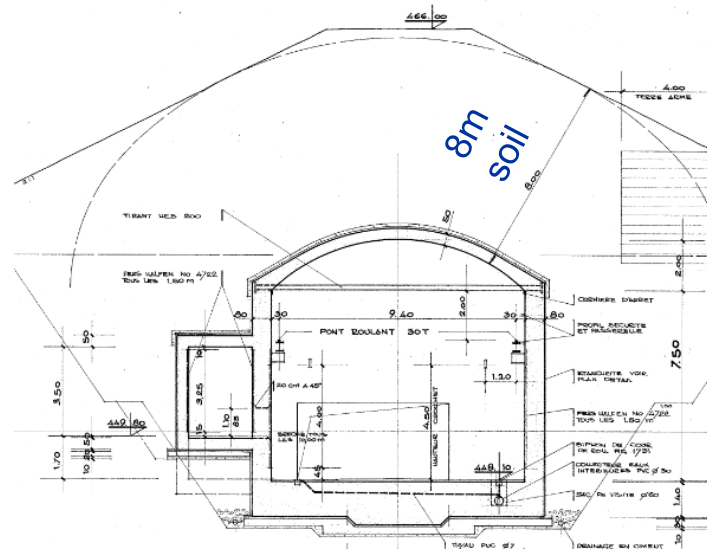
3. Target Studies

HI-ECN3 at ECN3

CERN's SPS North Area



TCC8 cross-section



Key beam parameters of BDF/SHiP

	BDF
Intensity (p/spill)	4×10^{13}
Spill duration (s)	≥ 1
Cycle length (s)	≥ 7.2
Avg. beam power (kW)	356
Average intensity (p/s)	$\leq 5.6 \times 10^{12}$
Annual POT	4×10^{19}
Duration (years)	15
Total POT	6×10^{20}

- **High Intensity ECN3 (HI-ECN3) project** for a new state-of-the-art high intensity experimental facility in ECN3
 - exploiting the available high intensity SPS 400 GeV/c proton beam
 - benefiting from an existing cavern of comfortable size incl. its infrastructure
 - using the advantage of the shielding created by the soil

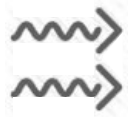
- **RP challenges**

- High beam energy and intensity as well as high POT leading to high prompt radiation and activation levels
- Proximity to surface, experimental and public areas
- Losses during beam transfer (not covered here)

Target Complex Optimization

BDF/SHiP design optimization

- RP studies based on FLUKA MC simulations were performed for a design optimization of BDF/SHiP@HI-ECN3
- **ALARA approach**
Optimization required to ensure that exposure of personnel to radiation and radiological impact on environment are As Low As Reasonably Achievable



PROMPT RADIATION

Reduce prompt radiation to comply with **radiation area classification** in the surrounding accessible areas as well as the **1 mSv limit** at the **CERN fence**



RESIDUAL RADIATION

Limit activation of target and experimental area to reduce residual dose rates to be compatible with an adequate **area classification**



AIR AND SOIL ACTIVATION

Reduce activation of air and its releases into the environmental. Limit soil activation ($^3\text{H} < 1000 \text{ Bq/kg}$, $^{22}\text{Na} < 50 \text{ Bq/kg}$) and transfer to groundwater



ENVIRONMENTAL IMPACT

Reduce environmental impact from prompt radiation and releases of activated air to fulfill CERN's **dose objective** for the **public** of **<10 uSv/year**

Radiation area classification

Area	Annual dose limit (year)	Ambient dose equivalent rate		Airborne activity concentration	Surface contamination
		permanent occupancy	low occupancy		
Non-designated	1 mSv	0.5 $\mu\text{Sv/h}$	2.5 $\mu\text{Sv/h}$	0.05 CA	1 CS
Supervised	6 mSv	3 $\mu\text{Sv/h}$	15 $\mu\text{Sv/h}$	0.1 CA	1 CS
Simple Controlled	20 mSv	10 $\mu\text{Sv/h}$	50 $\mu\text{Sv/h}$	0.1 CA	1 CS
Limited Stay	20 mSv	-	2 mSv/h	100 CA	4000 CS
High Radiation	20 mSv	-	100 mSv/h	1000 CA	40000 CS
Prohibited	20 mSv	-	> 100 mSv/h	> 1000 CA	> 40000 CS

Radiation Area

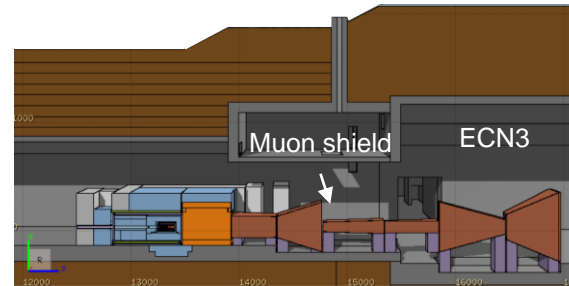
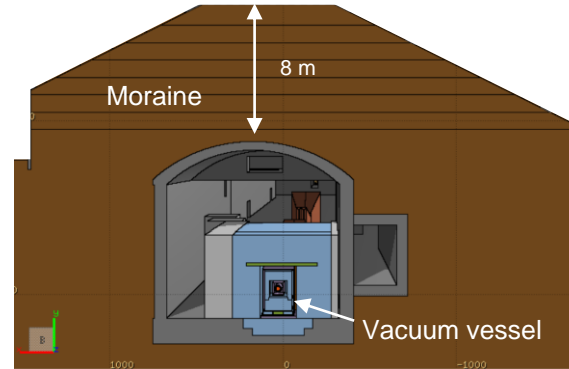
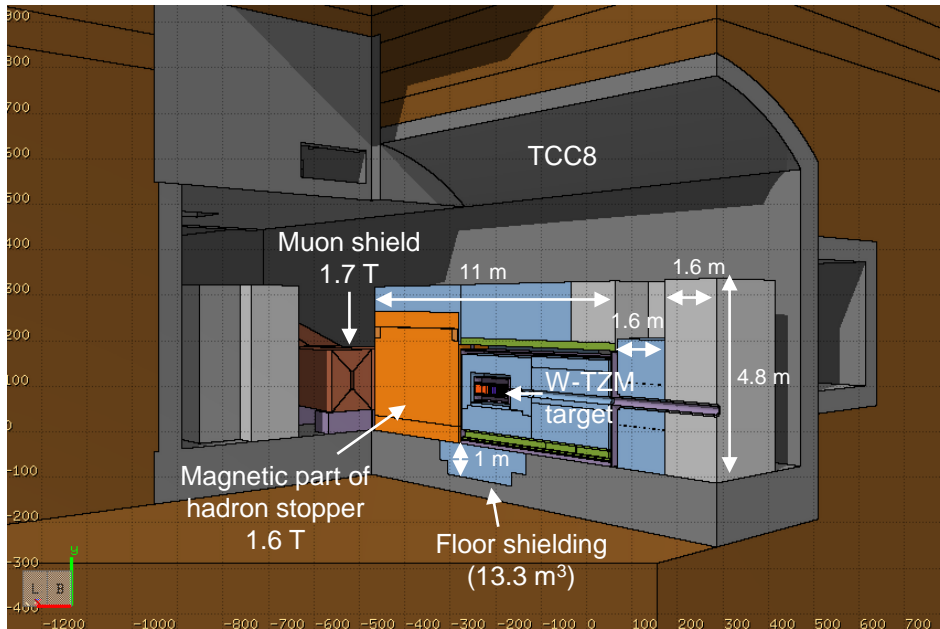
Controlled Area

BDF/SHiP FLUKA model



FLUKA hosted by CERN [1-3]

Target complex & muon shield, Created using FLAIR [4]



- Stainless steel
- Concrete
- Cast iron
- US1010
- Moraine

~180 m³ of cast iron + US1010
~360 m³ of concrete

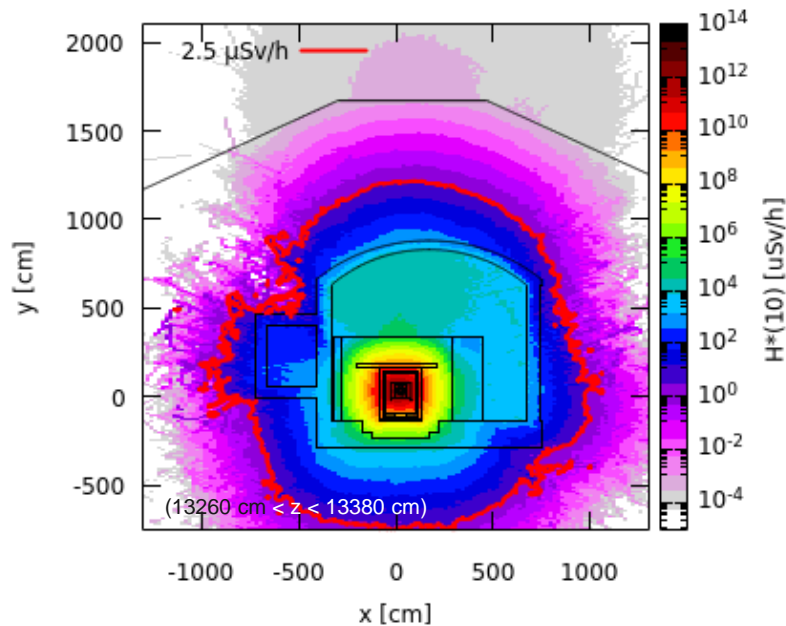
- A detailed BDF/SHiP target complex together with the muon shield was implemented in FLUKA
- Optimized BDF dump with reduced shielding and re-use of existing, already activated TCC8/TT7 shielding blocks, while maintaining SHiP physics performance
- Shielding embedded in vacuum vessel
- FLUKA geometry includes the full underground TCC8/ECN3 cavern and surrounding galleries, tunnels, rooms, etc.
- Ground profile data from CERN's Geographic Information System and technical drawings were used to model the surrounding ground

Prompt radiation in target area

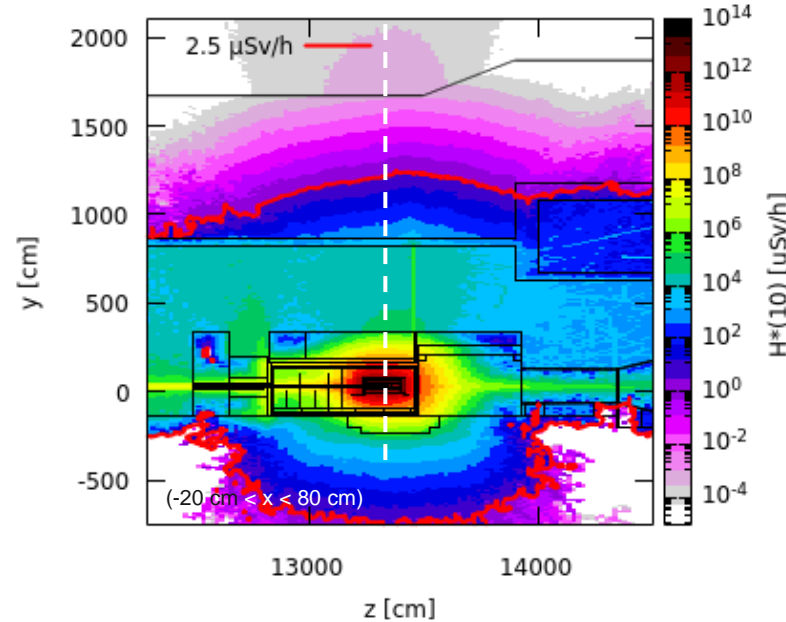
Avg. intensity of 5.6×10^{12} p/s

Area	Annual dose limit (year)	Ambient dose equivalent rate		Sign
		permanent occupancy	low occupancy	
Non-designated	1 mSv	0.5 μ Sv/h	2.5 μ Sv/h	
Supervised	6 mSv	3 μ Sv/h	15 μ Sv/h	
Simple Controlled	20 mSv	10 μ Sv/h	50 μ Sv/h	
Limited Stay	20 mSv	-	2 mSv/h	
High Radiation	20 mSv	-	100 mSv/h	
Prohibited	20 mSv	-	> 100 mSv/h	

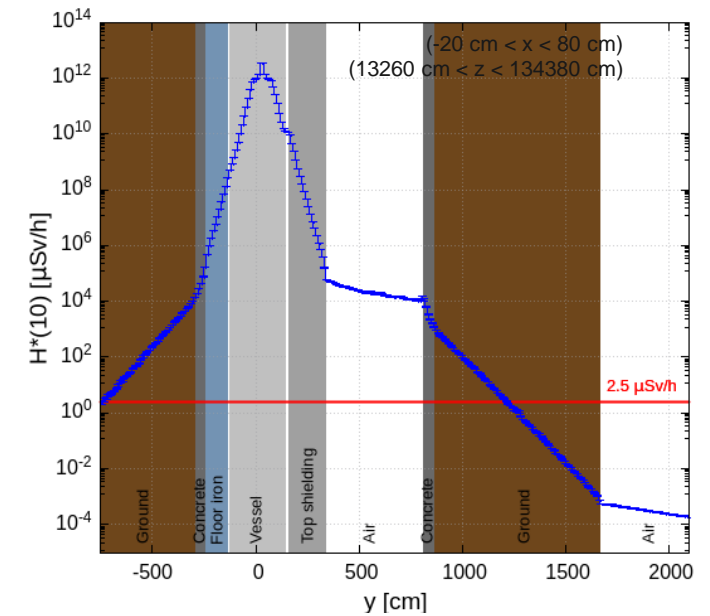
Cross-sectional view



Side view










Along y-axis



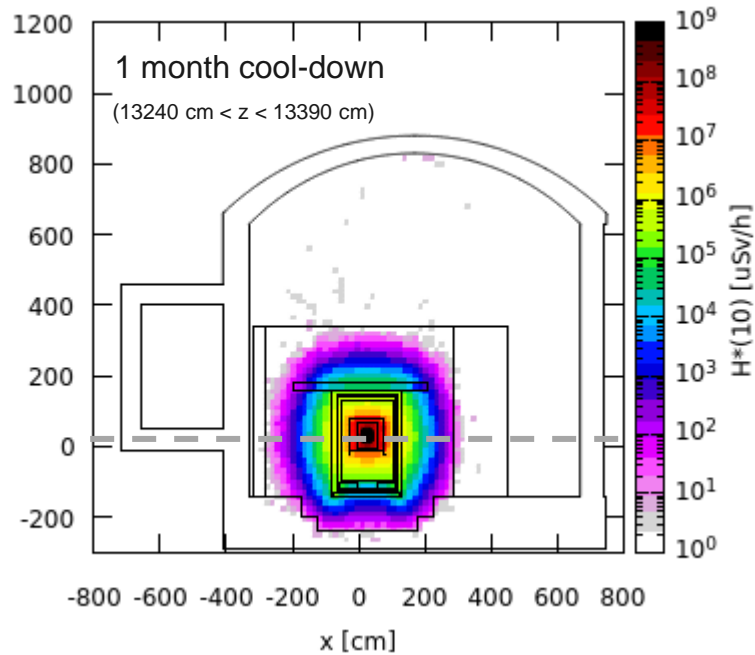
- Shielding design is well optimized for the prompt radiation
- Annual limit of Non-designated Area on CERN domain and at CERN fence (1 mSv/y) as well as dose objective for members of the public (10 uSv/y) is by far met

Residual radiation in target area

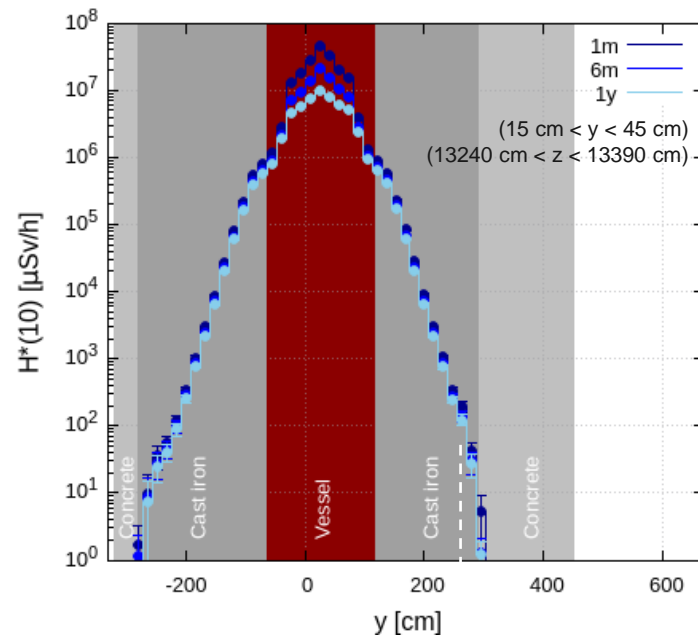
Area	Annual dose limit (year)	Ambient dose equivalent rate		Sign 
		permanent occupancy	low occupancy	
Non-designated	1 mSv	0.5 μ Sv/h	2.5 μ Sv/h	
Supervised	6 mSv	3 μ Sv/h	15 μ Sv/h	
Simple Controlled	20 mSv	10 μ Sv/h	50 μ Sv/h	
Limited Stay	20 mSv	-	2 mSv/h	
High Radiation	20 mSv	-	100 mSv/h	
Prohibited	20 mSv	-	> 100 mSv/h	

Total PoT 6×10^{20}

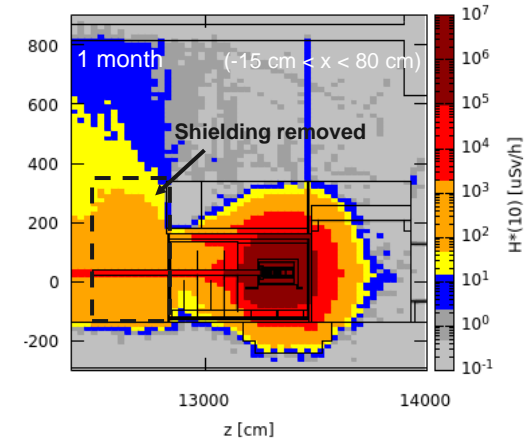
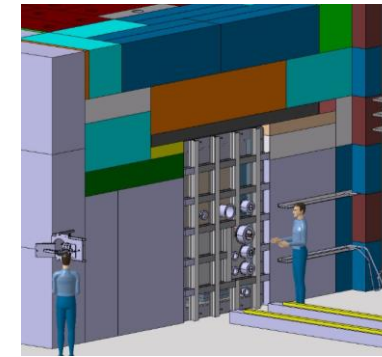
Cross-sectional view, target level



Along x-axis, working height



Upstream of vessel w/o upstream shielding Preliminary worst case manual intervention scenario



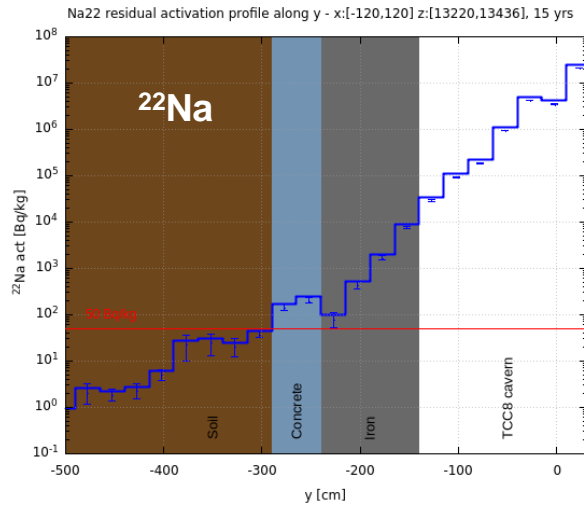
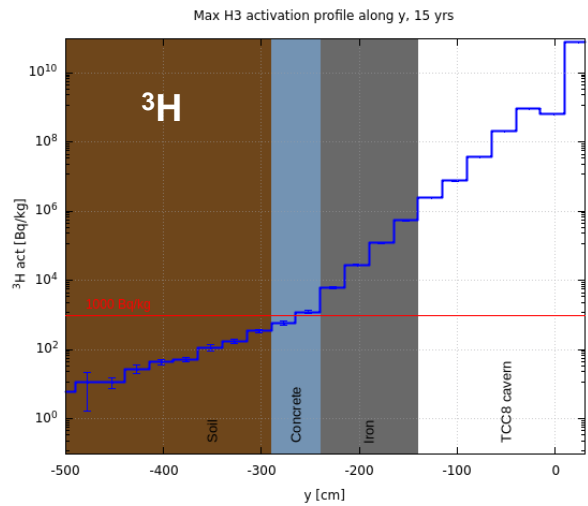
- The shielding design contains well the high residual dose rates reaching in the central target region several 10 Sv/h after 1 month of cool-down
- The residual dose rates outside the shielding are < 1 μ Sv/h

- After removal of the shielding upstream of the vessel, residual dose rates of several 100 μ Sv/h are expected
- Supervised Radiation Area on the sides
- Further optimization by movable shielding

Air and soil activation

Total PoT 6×10^{20}

Specific activity of ^3H and ^{22}Na in the soil below TCC8 (most critical area)



- Thanks to floor iron shielding, ^3H and ^{22}Na activity concentrations in the soil are below respective design limits
- A hydro-geological study is underway, which will allow to refine the design limits and possibly allow to reduce the required shielding

PoT 4×10^{19} per year

Air activation

- Activation of air in target complex area were studied
- Production of radionuclides evaluated with FLUKA in combination with ActiWiz [5]

		CASE 1			CASE 2
Region	Volume [m ³]	Total A [Bq]	As [Bq/m ³]	CA [$\mu\text{Sv/h}$]	Total A [Bq]
Air	2127	3.69×10^6	1.73×10^3	3.34×10^{-1}	1.19×10^{11}

- CASE 1:** build-up of radionuclides during operation w/o air extraction and 30 min cooldown time before air release
- CASE 2:** constant immediate release of air (worst-case for upper limit of environmental impact)

- Flush of target complex with fresh air before any access to reduce specific airborne radioactivity to be compatible with 0.1 CA
- Exposure of members of the public due to air releases is negligible

¹ Person working 40h/w, 50w/y with standard breathing rate in activated air with CA = 1 receives 20 mSv

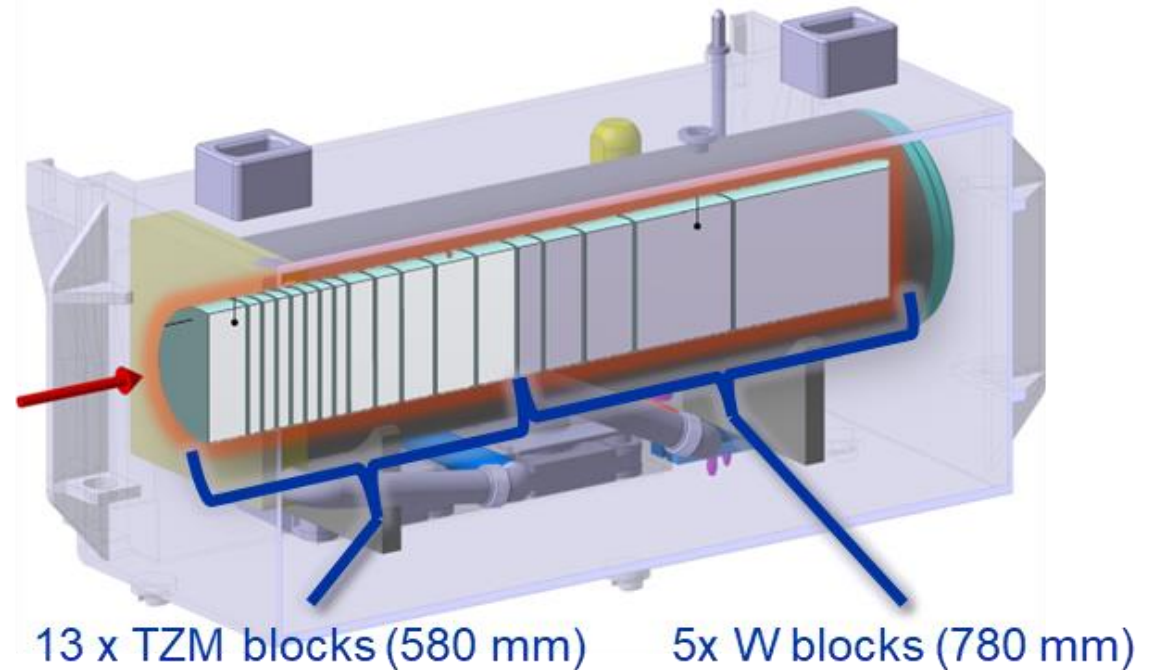
Area	Annual dose limit (year)	Ambient dose equivalent rate		Sign
		permanent occupancy	low occupancy	
Non-designated	1 mSv	0.5 $\mu\text{Sv/h}$	2.5 $\mu\text{Sv/h}$	
Supervised	6 mSv	3 $\mu\text{Sv/h}$	15 $\mu\text{Sv/h}$	
Simple Controlled	20 mSv	10 $\mu\text{Sv/h}$	50 $\mu\text{Sv/h}$	
Limited Stay	20 mSv	-	2 mSv/h	
High Radiation	20 mSv	-	100 mSv/h	
Prohibited	20 mSv	-	> 100 mSv/h	

BDF Target Studies

BDF Target baseline design

Baseline Design (CDS) – Water cooled, W + TZM cladded w/ Ta2.5W

- Pursued during the comprehensive design phase → C. Ahdida et al., *SPS Beam Dump Facility - Comprehensive Design Study*, CERN-2020-002
- Prototype + test with beam + Post irradiation examination

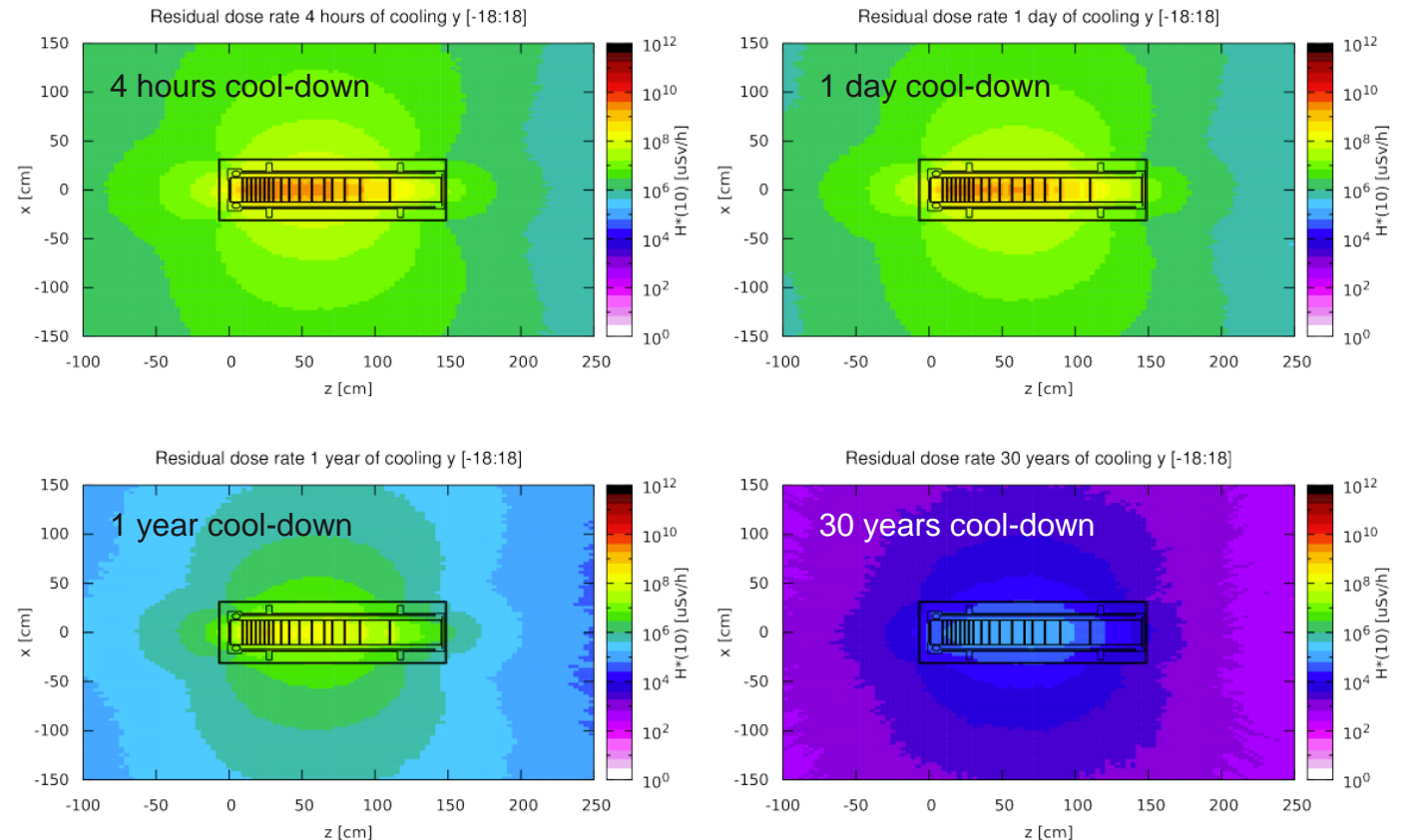


Residual Radiation – baseline CDS target

- The residual dose rates of the target were studied for 5 years of operation (now 15 yrs) and different cool-down times
- The highest dose rates are in the order of 100 Sv/h after 4 hours of cooling and a few Sv/h after 1 year
- Even after 30 years, dose rates at 40 cm still of the order of a few mSv/h → dedicated storage place in facility for irradiated target
- For radioactive transport the max. dose rate level at any point on the external surface of a package shall not exceed 2 mSv/h
- Thick iron cask (~30 cm thick) for transportation and storage as well as during handling

Total PoT 4×10^{19} (5 yrs)

Longitudinal cut along the target



CDS target radionuclide inventories

Total PoT 2×10^{20} (5 yrs)

LA multiples of BDF target materials

Main contributors (>1%), sum for all radionuclides

W

Radionuclide	Half-life	Multiple of LA value			
		$T_c = 1m$	$T_c = 1y$	$T_c = 10y$	$T_c = 30y$
Gd-148	74.60y	1.5E+08	1.5E+08	1.4E+08	1.1E+08
Yb-169	32.0d	3.2E+06	2.3E+03	2.9E-28	6.8E-97
Hf-172	1.87y	4.9E+07	3.5E+07	1.2E+06	7.5E+02
Hf-175	70.0d	3.1E+06	1.1E+05	8.4E-10	3.4E-41
Ta-182	114.7d	9.5E+06	1.3E+06	5.0E-02	4.7E-02
W-185	75.1d	3.2E+07	1.5E+06	1.0E-07	5.5E-37
Sum of all		2.6E+08	1.9E+08	1.4E+08	1.1E+08

Ta

Radionuclide	Half-life	Multiple of LA value			
		$T_c = 1m$	$T_c = 1y$	$T_c = 10y$	$T_c = 30y$
Gd-148	74.60y	1.9E+07	1.9E+07	1.7E+07	1.4E+07
Hf-172	1.87y	6.4E+06	4.6E+06	1.6E+05	9.9E+01
m-Hf-178	4s	8.6E+05	8.4E+05	6.9E+05	4.4E+05
Ta-182	114.7d	6.6E+08	8.8E+07	2.1E-01	1.5E-20
Sum of all		6.9E+08	1.1E+08	1.8E+07	1.5E+07

Pure alpha/beta emitters are shown in bold

Dominant radionuclide is shown in red

TZM

Radionuclide	Half-life	Multiple of LA value			
		$T_c = 1m$	$T_c = 1y$	$T_c = 10y$	$T_c = 30y$
H-3	12.33y	8.2E+04	7.8E+04	4.7E+04	1.5E+04
Si-32	132.00y	7.0E+03	7.0E+03	6.6E+03	6.0E+03
Ti-44	60.00y	2.4E+04	2.4E+04	2.2E+04	1.7E+04
Co-60	5.27y	6.8E+05	6.0E+05	1.8E+05	1.3E+04
Zn-65	244.2d	3.9E+05	1.5E+05	1.4E+01	1.3E-08
Ge-68	271.0d	1.2E+06	5.2E+05	1.2E+02	9.0E-07
Se-75	119.6d	8.5E+05	1.2E+05	6.6E-04	2.8E-22
Sr-82	25.6d	8.8E+06	1.0E+03	2.0E-36	1.9E-122
Rb-83	86.2d	1.6E+06	1.1E+05	3.7E-07	1.2E-32
Sr-85	64.8d	1.4E+06	3.8E+04	2.2E-11	2.8E-45
Zr-88	83.0d	2.2E+07	1.3E+06	1.6E-06	5.4E-33
Y-88	106.6d	9.4E+06	3.1E+06	2.9E-03	7.1E-24
Sr-90	28.79y	4.7E+04	4.6E+04	3.7E+04	2.3E+04
m-Nb-91	60.9d	1.3E+07	2.8E+05	1.6E-11	1.3E-47
Nb-91	680.00y	1.6E+05	1.7E+05	1.7E+05	1.6E+05
m-Nb-93	16.13y	1.6E+05	1.6E+05	1.1E+05	4.9E+04
Mo-93	3999.92y	1.1E+04	1.1E+04	1.1E+04	1.0E+04
Nb-94	19989.57y	7.2E+03	7.2E+03	7.2E+03	7.2E+03
Zr-95	64.0d	1.3E+07	3.5E+05	1.3E-10	6.0E-45
Nb-95	35.0d	7.2E+06	1.9E+05	6.9E-11	3.3E-45
Sum of all		8.4E+07	7.5E+06	5.9E+05	3.1E+05

Total PoT 2×10^{20} (5 yrs) + 1 month cool-down

Target	Material	Mass [kg]	Multiple LL	Multiple LA	A [Bq]
CDS	W	695	1.9E+08	2.6E+08	9.2E+14
	TZM	271	1.1E+09	8.4E+07	1.8E+14
	Ta	28	1.7E+11*	6.9E+08	9.8E+14

*Dominated (99.9%) by Ta-182 (115 d half-life)

Prototype Target Tests

- BDF target prototype w/ in total 14 h irradiation in TCC2, leading to $2.4E16$ PoT
- Target activation was measured and compared to FLUKA simulations showing excellent agreement
- Cooling water activation was estimated w/ FLUKA
- Estimated residual dose rate after 1h of cooling at 40 cm from the cartridge is 18.7 mSv/h, while the PMI monitor measured 16.9 mSv/h
- Both samples showed the presence of high-Z spallation products some of them could have been produced in the target materials
- Water-cooling filter with debris was analysed via EDX
 - No peaks were found for Ta, W, Mo or Ti
 - Metallic particle (Al, Ca, Fe, Cl, Fe, Cr)

Benchmark of residual dose rates (mSv/h)

Position	Ambient dose rate [mSv/h]		Ratio Predicted/Measured
	Predicted (FLUKA)	Measured	
contact	25.15 ± 0.01	26 ± 1	0.97 ± 0.04
40 cm	4.42 ± 0.01	5 ± 1	0.9 ± 0.2

Radionuclides in water samples

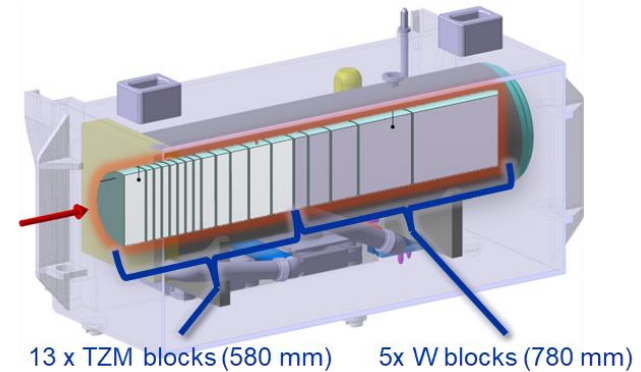
Radionuclide	Activity [Bq/l]	
	Sample 1	Sample 2
H-3	$1.96 \times 10^5 \pm 4.0\%$	$4.8 \times 10^5 \pm 4.0\%$
Be-7	$7.7 \times 10^3 \pm 6.6\%$	$2.37 \times 10^3 \pm 6.8\%$
Sc;Sc44m	$2.49 \times 10^1 \pm 6.9\%$	$4.85 \times 10^1 \pm 5.7\%$
Sc-46	$1.51 \times 10^1 \pm 7.8\%$	$6.88 \times 10^1 \pm 6.8\%$
Sc-47	-	$1.17 \times 10^2 \pm 9.2\%$
Y-87	$1.45 \times 10^1 \pm 8.4\%$	$4.85 \times 10^1 \pm 6.2\%$
Ru-97	-	$1.27 \times 10^1 \pm 9.3\%$
Ag-106m	$1.41 \times 10^1 \pm 9.6\%$	-
In-111	-	$1.13 \times 10^1 \pm 8.5\%$
Eu;Gd146	-	$1.19 \times 10^1 \pm 8.3\%$
Gd-149	-	$3.79 \times 10^1 \pm 8.1\%$
Tb-155	-	$4.57 \times 10^1 \pm 7.0\%$
Tm-166	-	$7.05 \pm 7.7\%$
Tm-167	-	$7.14 \times 10^1 \pm 8.9\%$
Yb-169	-	$3.13 \times 10^1 \pm 7.8\%$
Lu-171	-	$8.51 \times 10^1 \pm 6.8\%$

Water samples were analysed by liquid scintillation and gamma spectrometry

Alternative BDF target design studies

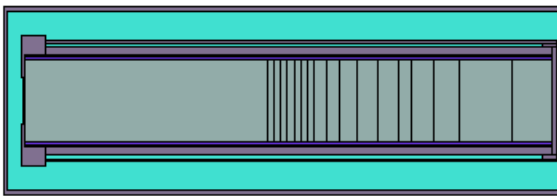
Baseline Design (CDS) – Water cooled, W + TZM cladded w/ Ta2.5W

- Investigation of alternative claddings (Nb, Nb-1Zr, Nb-10Hf-1Ti)



Alternative designs currently being studied in the TDR

W Helium cooled Target

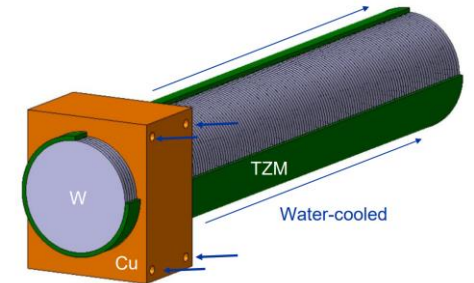


D = 33 cm, L = 201 cm

- Investigation of radionuclide inventories

Enclosed compact Cu + W Target

- Expected to be less critical from a radiological point of view



This is just a conceptual design. It is not optimized

Alternative Claddings

Cladding materials:

1. Tantalum – 16.6 g/cm³
2. Nb (ASTM R04210 – Type 2) – 8.6 g/cm³
3. Nb-1Zr (ASTM R04261 – Type 4) – 8.6 g/cm³
4. Nb-10Hf-1Ti (ASTM R04295) – 8.86 g/cm³

Total PoT 2×10^{20} (5 yrs)

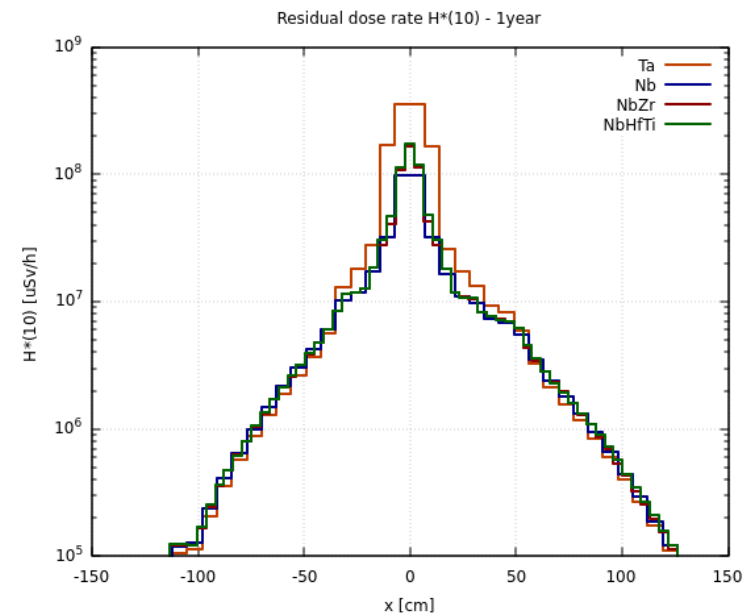
Material	Activity/LL - 5y	Activity/LL - 300y	Max. LMA fraction	RN exceeding LMA	RW Class.
Ta	1.30E+07	7.72E+03	7.58E+01	H-3 (75), Gd-148 (1.65)	FA-MA (CH)
Nb	1.62E+07	7.36E+06	6.19E+03	Nb-94 (6190), H-3 (65)	FA-MA (CH)
Nb-1Zr	1.60E+07	7.28E+06	5.23E+03	Nb-94 (5230), H-3 (66)	FA-MA (CH)
Nb-10Hf-1Ti	1.55E+07	6.22E+06	6.12E+03	Nb-94 (6120), H-3 (65)	FA-MA (CH)

Nb-94 half-life of 20300 yrs

- Waste classification as FA-MA waste to be disposed of in Switzerland (no open pathway so far for such activation of Ta/Nb)

* LMA: Acceptance Activity Limits, if activity levels < LMA candidate for elimination in France

Total PoT 2×10^{20} (5 yrs), 1y cool-down
Residual dose rates (uSv/h)



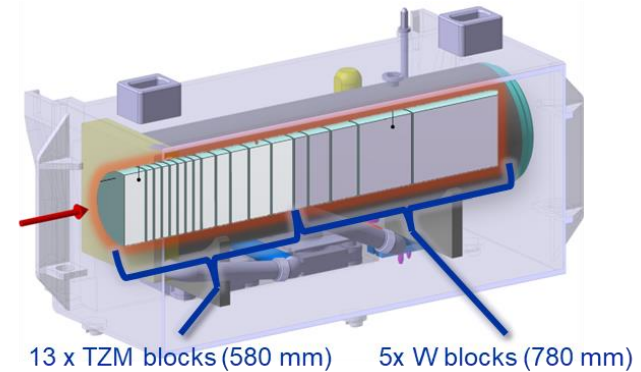
Includes residual dose rates from surrounding material

- No difference in the residual dose rates for the various Nb claddings

Alternative BDF target design studies

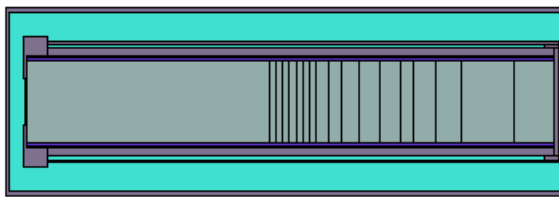
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- Investigation of alternative claddings (Nb, Nb-1Zr, Nb-10Hf-1Ti)



Alternative designs currently being studied in the TDR

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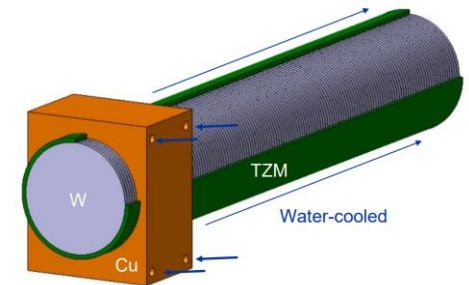


D = 33 cm, L = 201 cm

- Investigation of radionuclide inventories

Enclosed compact Cu + W Target

- Expected to be less critical from a radiological point of view



This is just a conceptual design. It is not optimized

Radionuclide inventories comparison

Total PoT 2×10^{20} (5 yrs) + 1 month cool-down

Target	Material	Mass [kg]	Multiple LL	Multiple LA	A [Bq]
Large W	W	3178	1.3E+08	8.2E+08	3.7E+15
	TZM ¹	219	4.0E+07	1.8E+06	5.0E+12
CDS	W	695	1.9E+08	2.6E+08	9.2E+14
	TZM	271	1.1E+09	8.4E+07	1.8E+14
	Ta	28	1.7E+11*	6.9E+08	9.8E+14

*Dominated (99.9%) by Ta-182 (115 d half-life)

¹TZM cladding layer

- See backup slides for list of radionuclides
- When comparing the W parts of the two targets, the multiple of LA and total A are a factor 3-4 higher (mainly due to the higher mass) for the large W target than the CDS target
- There are only few percent differences between the TZM quantities
- The Ta cladding of the CDS target exhibits mostly the highest values

LA for short-cool-down times:

- For 1h (4h), **Hf-178m** (4s half-life) produced via Ta-178m (2.36h half-life) is dominant (48%)
- For 1d, **Gd-148** (74y half-life) becomes most important (38%) (as for 1 month)

Possible radioactive volatile chemicals
H ₂
H ₂ O
H ₂ O ₂
NH ₃
HNO ₃
Re₂O₇
WO ₃

Also Iodine can make volatile molecules with Cobalt, Hafnium and Tantalum

Summary & Questions

- Main radiological aspects regarding an implementation of BDF/SHiP in ECN3 were investigated
- First shielding design for an optimization of exposure of personnel to radiation and radiological impact on environment
- Further detailed studies and optimization in the Technical Design Phase until end of 2025 to achieve first beam on target in 2030
- Questions
 - What potential release of radionuclides from the target to the He loop do you expect? How do you plan to mitigate the contamination?
 - How do you account for H-3 out-diffusion?
 - What are your plans for radioactive waste management (characterization, conditioning, waste packaging, shielding, elimination)
 - Do you foresee any destructive works on the activated target/surrounding elements?



home.cern



HI-ECN3.

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Activities multiples – CDS target

Total PoT 2×10^{20} (5 yrs)

Activities of BDF target materials

W

Radionuclide	Half-life	Activity [Bq]			
		$T_c = 1m$	$T_c = 1y$	$T_c = 10y$	$T_c = 30y$
H-3	12.33y	6.2E+12	5.9E+12	3.6E+12	1.2E+12
Pm-145	17.70y	6.6E+10	8.1E+10	7.0E+10	3.2E+10
Gd-148	74.60y	3.0E+10	3.0E+10	2.7E+10	2.3E+10
Tb-157	99.00y	2.8E+10	2.8E+10	2.6E+10	2.3E+10
Lu-172m	3.7min	4.9E+12	3.5E+12	1.2E+11	7.5E+07
Lu-172	6.7d	5.0E+12	3.5E+12	1.2E+11	7.6E+07
Hf-172	1.87y	4.9E+12	3.5E+12	1.2E+11	7.5E+07
Lu-173	1.34y	6.9E+12	4.3E+12	4.0E+10	1.3E+06
Hf-175	70.0d	1.9E+13	6.7E+11	5.0E-03	2.0E-34
Ta-178	9.3min	2.9E+13	6.3E+08	1.0E-37	1.9E-139
W-178	21.6d	2.9E+13	6.3E+08	1.0E-37	1.9E-139
Ta-179	1.61y	2.8E+13	1.9E+13	3.9E+11	7.2E+07
W-181	121.0d	1.0E+14	1.5E+13	1.0E+05	6.8E-14
Ta-182	114.7d	6.7E+12	8.8E+11	3.5E+04	3.3E+04
W-185	75.1d	6.5E+14	2.9E+13	2.0E+00	1.1E-29
Sum of all		9.2E+14	8.8E+13	4.6E+12	1.3E+12

Pure alpha/beta emitters are shown in bold

Dominant radionuclide is shown in red

Main contributors (>1%), sum for all radionuclides

Ta

Radionuclide	Half-life	Activity [Bq]			
		$T_c = 1m$	$T_c = 1y$	$T_c = 10y$	$T_c = 30y$
H-3	12.33y	7.8E+11	7.4E+11	4.4E+11	1.4E+11
Pm-145	17.70y	8.6E+09	1.0E+10	9.0E+09	4.1E+09
Gd-148	74.60y	3.8E+09	3.8E+09	3.5E+09	2.9E+09
Tb-157	99.00y	3.7E+09	3.7E+09	3.5E+09	3.0E+09
Lu-172	6.7d	6.7E+11	4.6E+11	1.6E+10	1.0E+07
m-Lu-172	3.7min	6.4E+11	4.6E+11	1.6E+10	9.9E+06
Hf-172	1.87y	6.4E+11	4.6E+11	1.6E+10	9.9E+06
Lu-174	3.56y	4.1E+10	3.8E+10	6.9E+09	1.4E+08
m-Hf-178	4s	1.7E+10	1.7E+10	1.4E+10	8.8E+09
n-Hf-178	31.00y	1.7E+10	1.7E+10	1.4E+10	8.8E+09
Ta-179	1.61y	3.5E+12	2.4E+12	4.9E+10	9.0E+06
Ta-182	114.7d	4.6E+14	6.1E+13	1.5E+05	1.0E-14
Sum of all		4.8E+14	6.7E+13	6.1E+11	1.7E+11

TZM

Radionuclide	Half-life	Activity [Bq]			
		$T_c = 1m$	$T_c = 1y$	$T_c = 10y$	$T_c = 30y$
H-3	12.33y	8.2E+12	7.8E+12	4.7E+12	1.5E+12
Fe-55	2.73y	2.7E+11	2.1E+11	2.2E+10	1.4E+08
Zn-65	244.2d	7.8E+11	3.0E+11	2.7E+07	2.7E-02
Ga-68	1.1h	7.3E+11	3.1E+11	6.9E+07	5.4E-01
Ge-68	271.0d	7.3E+11	3.1E+11	6.9E+07	5.4E-01
m-Ge-73	0.5s	2.0E+12	1.1E+11	5.5E-02	2.4E-29
As-73	80.3d	2.0E+12	1.1E+11	5.5E-02	2.4E-29
Se-75	119.6d	2.5E+12	3.7E+11	2.0E+03	8.5E-16
Rb-82	1.3min	5.3E+12	6.0E+08	1.2E-30	1.2E-116
Sr-82	25.6d	5.3E+12	6.0E+08	1.2E-30	1.2E-116
Rb-83	86.2d	8.1E+12	5.5E+11	1.8E+00	5.9E-26
m-Kr-83	1.8h	6.1E+12	4.1E+11	1.4E+00	4.4E-26
Mo-93	3999.92y	4.2E+10	4.2E+10	4.2E+10	4.2E+10
Sr-85	64.8d	1.1E+13	3.1E+11	1.7E-04	2.2E-38
Zr-88	83.0d	2.2E+13	1.3E+12	1.6E+00	5.4E-27
Y-88	106.6d	1.9E+13	6.1E+12	5.7E+03	1.4E-17
m-Nb-91	60.9d	2.5E+13	5.5E+11	3.2E-05	2.6E-41
Nb-91	680.00y	1.6E+11	1.7E+11	1.7E+11	1.6E+11
m-Nb-92	10.2d	4.2E+12	4.9E+02	1.8E-95	-
m-Nb-93	16.13y	9.7E+11	9.3E+11	6.4E+11	2.9E+11
Nb-95	35.0d	2.9E+13	7.7E+11	2.8E-04	1.3E-38
Zr-95	64.0d	1.3E+13	3.5E+11	1.3E-04	6.0E-39
Sum of all		1.8E+14	2.2E+13	5.6E+12	2.1E+12

Multiples of Swiss Clearance Limits (LL)

CDS Target

Total PoT 2×10^{20} (5 yrs)

LL multiples of BDF target materials

W

Radionuclide	Half-life	Multiple of LL value			
		$T_c = 1m$	$T_c = 1y$	$T_c = 10y$	$T_c = 30y$
H-3	12.33y	9.0E+04	8.5E+04	5.1E+04	1.7E+04
Co-60	5.27y	1.3E+05	1.2E+05	3.6E+04	2.6E+03
Ba-133	10.54y	8.8E+05	8.3E+05	4.6E+05	1.2E+05
Pm-145	17.70y	9.6E+03	1.2E+04	1.0E+04	4.6E+03
Eu-146	4.6d	1.9E+06	1.6E+04	5.1E-17	1.5E-62
Gd-146	48.3d	1.7E+06	1.4E+04	4.6E-17	1.4E-62
Gd-148	74.60y	4.3E+04	4.3E+04	4.0E+04	3.3E+04
Eu-150	36.36y	3.4E+03	3.4E+03	2.8E+03	1.9E+03
Lu-172	6.7d	7.1E+06	5.0E+06	1.8E+05	1.1E+02
Hf-172	1.87y	7.0E+05	5.0E+05	1.8E+04	1.1E+01
Lu-173	1.34y	9.9E+06	6.2E+06	5.8E+04	1.8E+00
Lu-174	3.56y	1.4E+05	1.3E+05	2.4E+04	4.9E+02
Hf-175	70.0d	2.7E+07	9.7E+05	7.2E-09	2.9E-40
Ta-178	9.3min	4.2E+06	9.1E+01	1.5E-44	2.7E-146
W-178	21.6d	4.2E+06	9.1E+01	1.5E-44	2.7E-146
Ta-179	1.61y	4.0E+06	2.7E+06	5.7E+04	1.0E+01
W-181	121.0d	1.5E+07	2.1E+06	1.4E-02	9.8E-21
Ta-182	114.7d	9.6E+07	1.3E+07	5.0E-01	4.7E-01
Re-184m	168.0d	3.2E+06	8.0E+05	1.0E+00	8.6E-14
Sum of all		1.9E+08	3.4E+07	9.6E+05	1.9E+05

Ta

Radionuclide	Half-life	Multiple of LL value			
		$T_c = 1m$	$T_c = 1y$	$T_c = 10y$	$T_c = 30y$
H-3	12.33y	2.8E+05	2.7E+05	1.6E+05	5.2E+04
Co-60	5.27y	4.8E+05	4.3E+05	1.3E+05	9.4E+03
Ba-133	10.54y	3.0E+06	2.8E+06	1.5E+06	4.1E+05
Pm-145	17.70y	3.1E+04	3.8E+04	3.3E+04	1.5E+04
Gd-148	74.60y	1.4E+05	1.4E+05	1.3E+05	1.0E+05
Eu-150	36.36y	1.2E+04	1.2E+04	1.0E+04	6.9E+03
Lu-172	6.7d	2.4E+07	1.7E+07	5.9E+05	3.6E+02
Hf-172	1.87y	2.3E+06	1.7E+06	5.9E+04	3.6E+01
Lu-173	1.34y	3.7E+07	2.3E+07	2.2E+05	6.8E+00
Lu-174	3.56y	1.5E+06	1.4E+06	2.5E+05	5.1E+03
m-Hf-178	4s	6.2E+04	6.1E+04	5.0E+04	3.2E+04
Ta-179	1.61y	1.3E+07	8.6E+06	1.8E+05	3.3E+01
Ta-182	114.7d	1.7E+11	2.2E+10	5.3E+01	3.7E-18
Sum of all		1.7E+11	2.2E+10	3.4E+06	6.5E+05

Pure alpha/beta emitters are shown in bold

Dominant radionuclide is shown in red

Main contributors (>1%), sum for all radionuclides

TZM

Radionuclide	Half-life	Multiple of LL value			
		$T_c = 1m$	$T_c = 1y$	$T_c = 10y$	$T_c = 30y$
H-3	12.33y	3.0E+05	2.9E+05	1.7E+05	5.7E+04
Na-22	2.60y	7.5E+05	5.9E+05	5.3E+04	2.6E+02
Ti-44	60.00y	6.3E+04	6.2E+04	5.6E+04	4.4E+04
Sc-46	83.8d	2.2E+07	1.4E+06	2.1E-06	1.3E-32
Mn-54	312.1d	1.4E+07	6.5E+06	4.4E+03	4.0E-04
Co-60	5.27y	2.2E+06	2.0E+06	6.1E+05	4.4E+04
Zn-65	244.2d	2.9E+07	1.1E+07	1.0E+03	1.0E-06
Rb-83	86.2d	3.0E+07	2.0E+06	6.8E-06	2.2E-31
Sr-85	64.8d	4.1E+07	1.1E+06	6.4E-10	8.3E-44
Y-88	106.6d	6.9E+08	2.3E+08	2.1E-01	5.2E-22
Zr-88	83.0d	8.0E+07	4.9E+06	6.0E-06	2.0E-32
Sr-90	28.79y	1.0E+04	1.0E+04	8.1E+03	5.0E+03
Nb-91	680.00y	6.0E+03	6.2E+03	6.1E+03	6.0E+03
Nb-93m	16.13y	3.6E+05	3.4E+05	2.4E+05	1.1E+05
Mo-93	3999.92y	1.6E+04	1.6E+04	1.6E+04	1.5E+04
Nb-94	19989.57y	5.3E+04	5.3E+04	5.3E+04	5.3E+04
Nb-95	35.0d	1.1E+08	2.8E+06	1.0E-09	4.9E-44
Zr-95	64.0d	4.8E+07	1.3E+06	4.6E-10	2.2E-44
Tc-99	213995.36y	6.2E+03	6.2E+03	6.2E+03	6.2E+03
Sum of all		1.1E+09	2.6E+08	1.2E+06	3.4E+05

Water activation – CDS

- Activation of water from cooling circuits was estimated
- Shielding estimate around demineralization cartridges was performed assuming Be-7 to be stopped, but no target debris
 - 50 cm cylindrical concrete shielding was foreseen and for the roof of the area 165 cm concrete
- Remaining water in circuit mostly contains H-3 with a concentration of around 0.5 GBq/l per year of operation
- Due to the high H-3 production in the target (~18 TBq during 5 yrs operation), a significant contribution to the H-3 concentration in the water can come from H-3 out-diffusion from the target disks and subsequent trapping in the cooling water
- In case of 1% of out-diffusion every 2 months (best guess, no data available) and 100% trapping, the H-3 concentration from out-diffusion amounts to ~60 MBq/l every 2 months
- The exchange of cooling water (1 m³) in one year would result in ~220 GBq of H-3 activity

PoT 1×10^{19} (1 yr)

Total Activity (Bq) for H-3 and Be-7

Radioisotope	Target	Proximity shielding	Magnetic coil
Be-7	1.3×10^{12}	2.6×10^9	6.2×10^6
H-3	7.4×10^{10}	1.8×10^8	4.1×10^5

Results above do not take out-diffusion from target into account

Alternative cladding materials

		Niobium	Nb-1Zr	Nb-10Hf-1Ti
Material:		(ASTM R04210 Type 2)	(ASTM R04261 Type 4)	"C103" (ASTM R04295)
Density (g/cm ³):		8.6	8.6	8.86
Composition:	C	0.01	0.01	0.015
Max Weight %	N	0.01	0.01	0.01
	O	0.025	0.025	0.025
	H	0.0015	0.0015	0.0015
	Zr	0.02	0.8-12	0.7
	Ta	0.3	0.5	0.5
	Fe	0.01	0.01	-
	Si	0.005	0.005	-
	W	0.05	0.05	0.5
	Ni	0.005	0.005	by difference
	Mo	0.02	0.05	-
	Hf	0.02	0.02	9-11"
	Ti	0.03	0.03	0.7-1.3"
Reference:		[1]	[2]	[3]
[1]	https://www.navstarsteel.com/niobium-sheet.html			
[2]	https://www.tantalum-niobium.com/niobium/nb-1-zr-wire-rod.html			
[3]	Ximenes Franqueira R., Internal communication, (2021)			

Radionuclide inventory of large W target

Tungsten part

Total PoT 2×10^{20} (5 yrs) + 1 month cool-down

Tungsten – Total Activity (Bq)

Radionuclide	Half-life	Activity [Bq] $T_c = 1m$
H-3	12.33y	2.0E+13
Pm-145	17.70y	1.9E+11
Gd-148	74.60y	8.6E+10
Tb-157	99.00y	8.1E+10
Lu-172	6.7d	1.5E+13
Hf-172	1.87y	1.5E+13
Lu-173	1.34y	2.1E+13
Hf-175	70.0d	5.8E+13
Ta-178	9.3min	9.7E+13
W-178	21.6d	9.7E+13
Ta-179	1.61y	9.4E+13
W-181	121.0d	3.8E+14
Ta-182	114.7d	2.2E+13
W-185	75.1d	2.8E+15
Sum of all		3.7E+15

Tungsten – Multiple of LL

Radionuclide	Half-life	Multiple of LL value $T_c = 1m$
H-3	12.33y	6.3E+04
Co-60	5.27y	9.3E+04
Ba-133	10.54y	5.6E+05
Pm-145	17.70y	6.0E+03
Eu-146	4.6d	1.2E+06
Gd-148	74.60y	2.7E+04
Eu-150	36.36y	2.2E+03
Lu-172	6.7d	4.8E+06
Hf-172	1.87y	4.7E+05
Lu-173	1.34y	6.6E+06
Lu-174	3.56y	9.4E+04
Hf-175	70.0d	1.8E+07
Ta-178	9.3min	3.1E+06
W-178	21.6d	3.1E+06
Ta-179	1.61y	2.9E+06
W-181	121.0d	1.2E+07
Ta-182	114.7d	6.9E+07
Re-184m	168.0d	2.1E+06
Sum of all		1.3E+08

Tungsten – Multiple of LA

Radionuclide	Half-life	Multiple of LA value $T_c = 1m$
Gd-148	74.60y	4.3E+08
Yb-169	32.0d	9.5E+06
Hf-172	1.87y	1.5E+08
Hf-175	70.0d	9.7E+06
Ta-182	114.7d	3.1E+07
W-185	75.1d	1.4E+08
Sum of all		8.2E+08

Pure alpha/beta emitters are shown in bold
 Dominant radionuclide is shown in red
 Main contributors (>1%), sum for all radionuclides

Large W target – LA for short cool-down

Tungsten part

Total PoT 2×10^{20} (5 yrs)

Tungsten – Multiple of LA

1 hour

Radionuclide	Halflife	1h
Hf-178m	4s	1.2E+09
Gd-148	74.60y	4.3E+08
W-187	23.9h	3.2E+08
W-185	75.1d	1.9E+08
Hf-172	1.87y	1.5E+08
Ta-182	114.7d	3.8E+07
Sum of all		2.52E+09

1 day

Radionuclide	Halflife	1d
Gd-148	74.60y	4.3E+08
W-185	75.1d	1.9E+08
W-187	23.9h	3.2E+08
Hf-172	1.87y	1.5E+08
Ta-182	114.7d	3.8E+07
Yb-169	32.0d	1.7E+07
Ta-183	5.1d	1.7E+07
Hf-175	70.0d	1.3E+07
Sum of all		1.13E+09

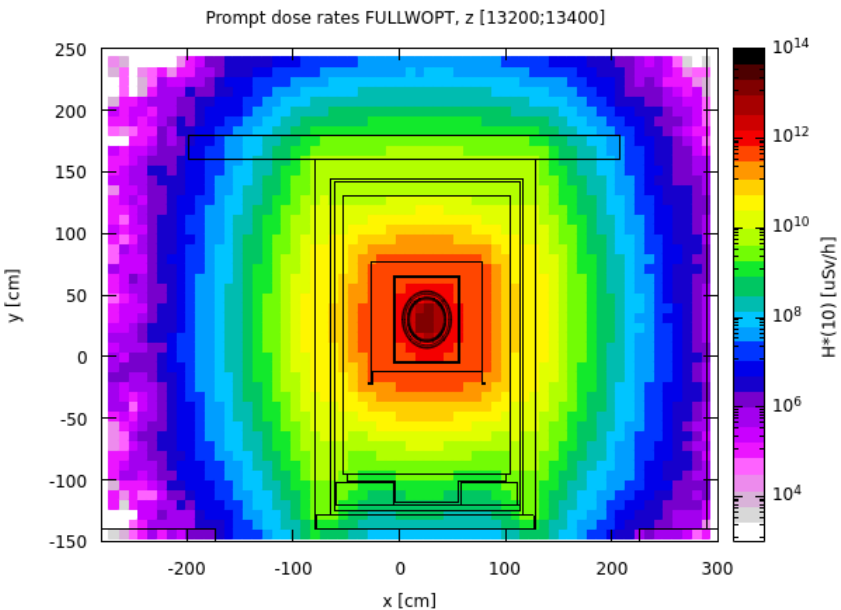
Pure alpha/beta emitters are shown in bold
Dominant radionuclide is shown in red
 Main contributors (>1%), sum for all radionuclides

- For 1 h of cool-down, Hf-178m is dominant (48%) and wrt. to 1 month of cool-down also W-187 and W185 are relevant (Hf-178m comes from the decay of Ta-178m (2.36h half-life))
- For 4 hours of cool-down, the important radionuclides are as for 1 hour
- For 1 day of cool-down, Gd-148 becomes most important (38%)

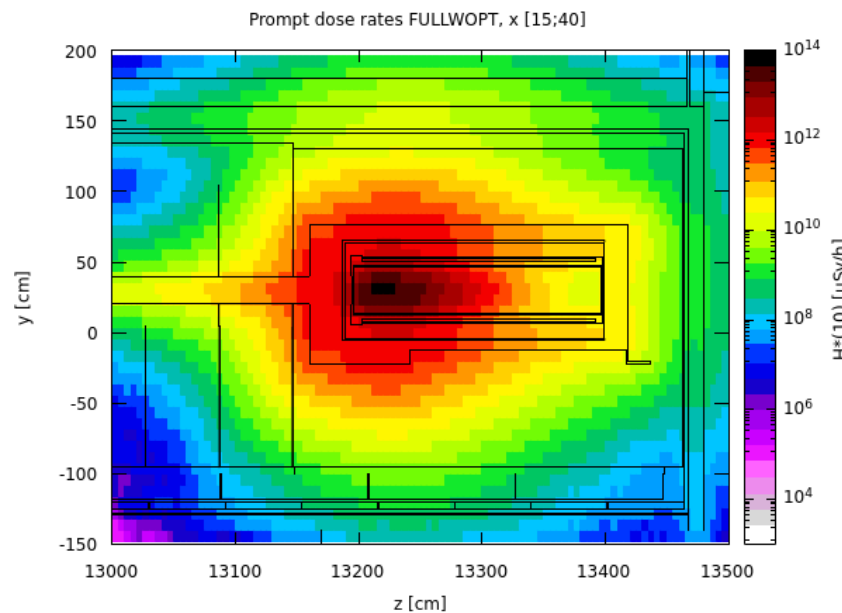
Prompt radiation for large W target

4×10^{13} p / 7.2 s

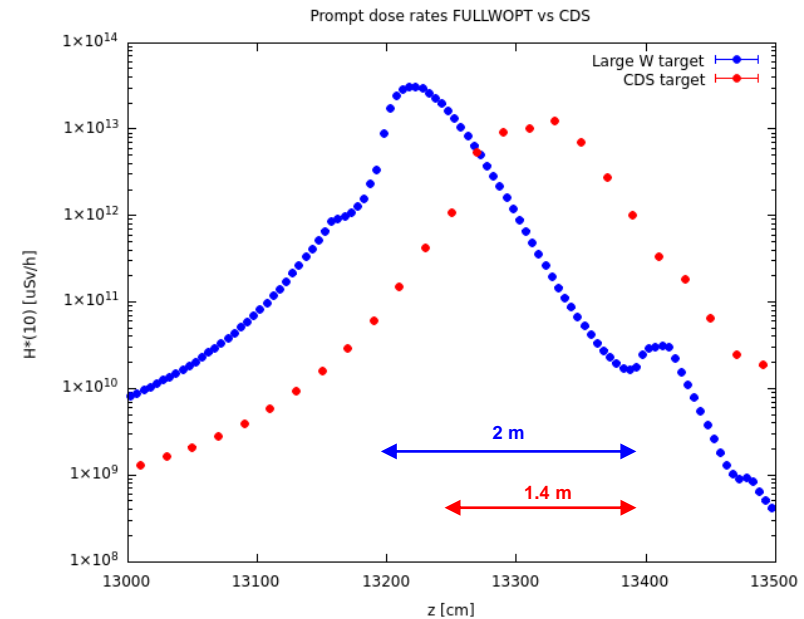
Cross-sectional cut at the target



Longitudinal cut at the target



Along z – Large W target vs. CDS target

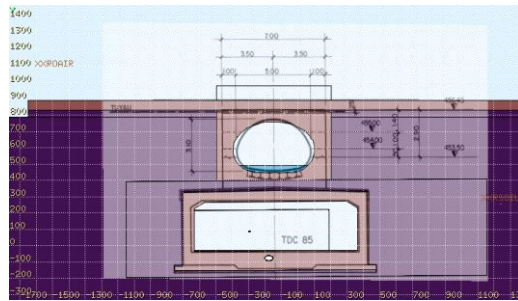


- The highest dose rate are observed in the upstream part of the large W target with a sharp decrease towards its downstream end, which will lead to a significantly higher activation in the upstream than the downstream part of the target
- The max. dose rate reached in the large W target is with $\sim 3.2 \times 10^{13}$ uSv/h about a factor 2.6 higher than what is reached at maximum in the CDS target

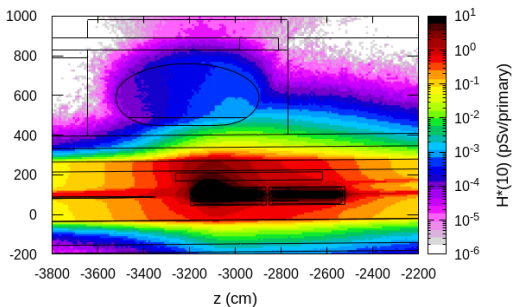
Some additional studies

Beam transfer

- Several RP studies for the high intensity SPS-ECN3 beam transfer were performed
- This includes studies for a bridge above the TDC85 transfer tunnel near ECN3



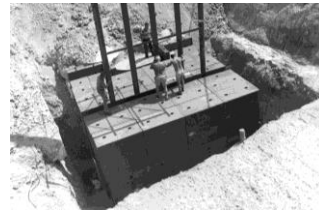
Prompt $H^*(10)$



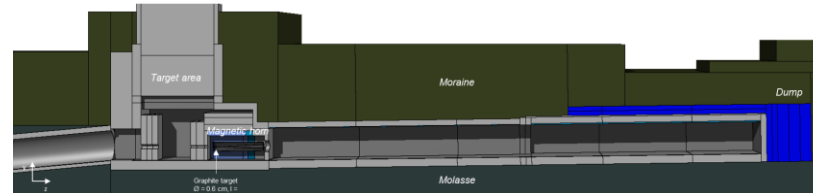
Various beamline and shielding configurations were investigated

TT7 shielding recovery

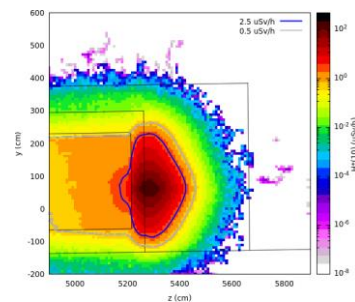
- Shielding recovery from discontinued CERN PS Neutrino Facility (PSNF)



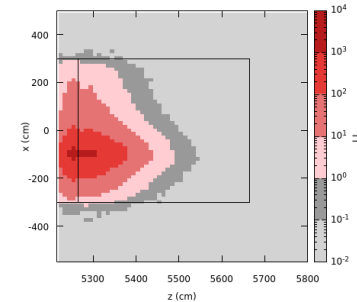
- ~100 m³ std. cast iron blocks
- ~50 m³ non-std cast iron blocks
- ~3 MCHF, investment <1/3



Residual $H^*(10)$

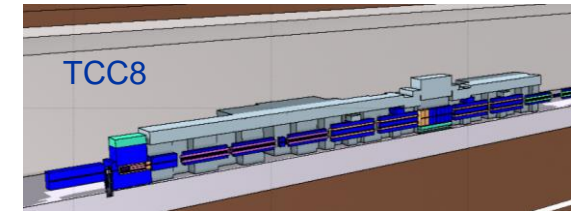


Radioactive waste zoning

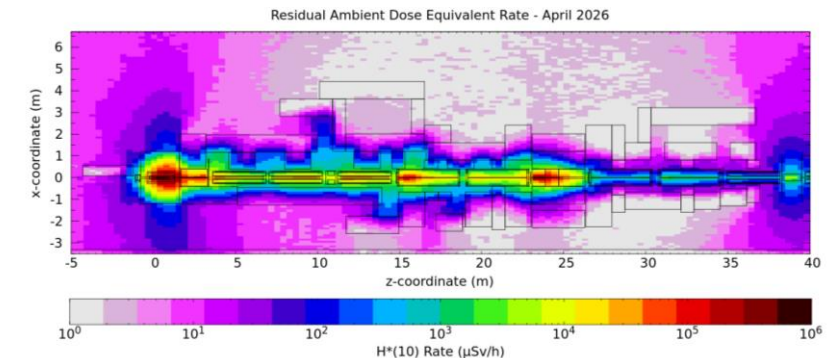


TCC8 dismantling

- Dismantling of the highly radioactive TCC8 target area in 2026
- Evaluation of residual dose rates and radionuclide inventories for operational RP as well as radioactive transport and waste studies



Residual $H^*(10)$



Environmental impact

PoT 4×10^{19} per year

Dose from air releases

- Used max. dose coefficients from different age groups [6]

Positions of nearby population groups



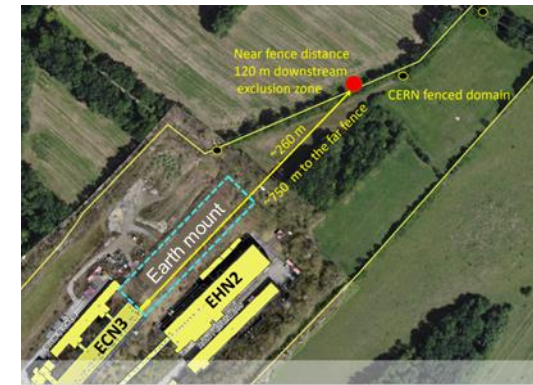
Effective dose estimates

Air	Total A [Bq]	Effective Dose [$\mu\text{Sv}/\text{y}$]
CASE 1	3.69×10^6	1×10^{-5}
CASE 2	1.19×10^{11}	3×10^{-3}

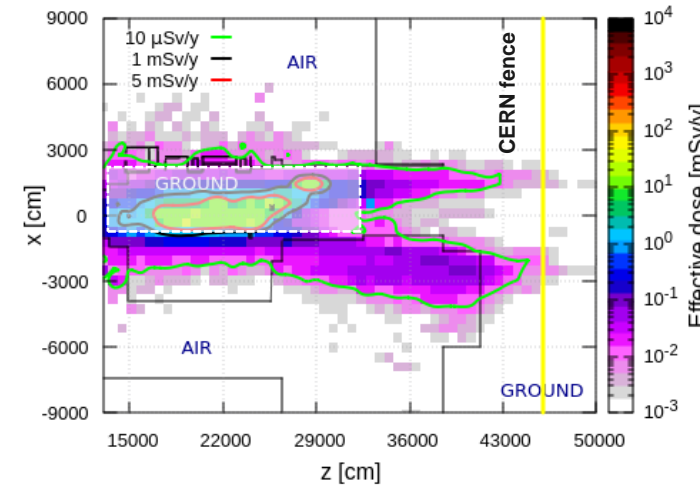
H-3 release due to air activation of ~ 80 kBq

- Worst-case immediate air release (CASE 2) yields 3 nSv/year (main contributors: N-13, Ar-41, C-11, O-15) and is thus well below the annual dose objective of CERN
- Exposure of members of the public due to air releases is negligible

Dose from stray radiation



Annual effective dose from muons



Muon prompt radiation aboveground downstream ECN3

- Annual limit of Non-designated Area on CERN domain and at CERN fence (1 mSv/y) as well as dose objective for members of the public (10 $\mu\text{Sv}/\text{y}$) is by far met