



# Clinical and Pre-clinical Evaluation of **Ac-225** Labeled Biomolecules for Targeted Alpha Therapy(TAT)



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- ❖ PAEC(PINSTECH)- MEDICIS collaboration  
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# PAEC- PINSTECH

Our research reactor **PARR-I at PINSTECH** is the **central facility** to provide radiopharmaceuticals to all the public sector and private hospitals in the country

- **Mo-99m** Production facility
- **<sup>99m</sup>Mo/Tc99m** Generator
- **I-131** production
- **GMP** facility for production of cold kits
- Established Quality Control Labs
  - Gamma Spectrometry
  - Alpha & Beta spectrometry
  - Radio HPLC
  - ITLC
  - ICP-MS
- Animal House



# PINSTECH-MEDICIS Collaboration

- **Radionuclide Production**
  - Cyclotron Production
  - Reactor Production
- **Radiochemistry**

Strong collaboration  
Mr. Irfan Tariq
- **Clinical Transformation of Radionuclides**
  - **GMP Production of Radiopharmaceuticals**
    - Radiolabeling of Radionuclides with Biomolecules
    - Quality Control
  - **Preclinical Studies**
  - **Clinical Trials**

# Introduction

## Cancer Research Advances

Decades of research have resulted into the development of **theranostics**

Integration of therapeutics and diagnostics in a single management approach



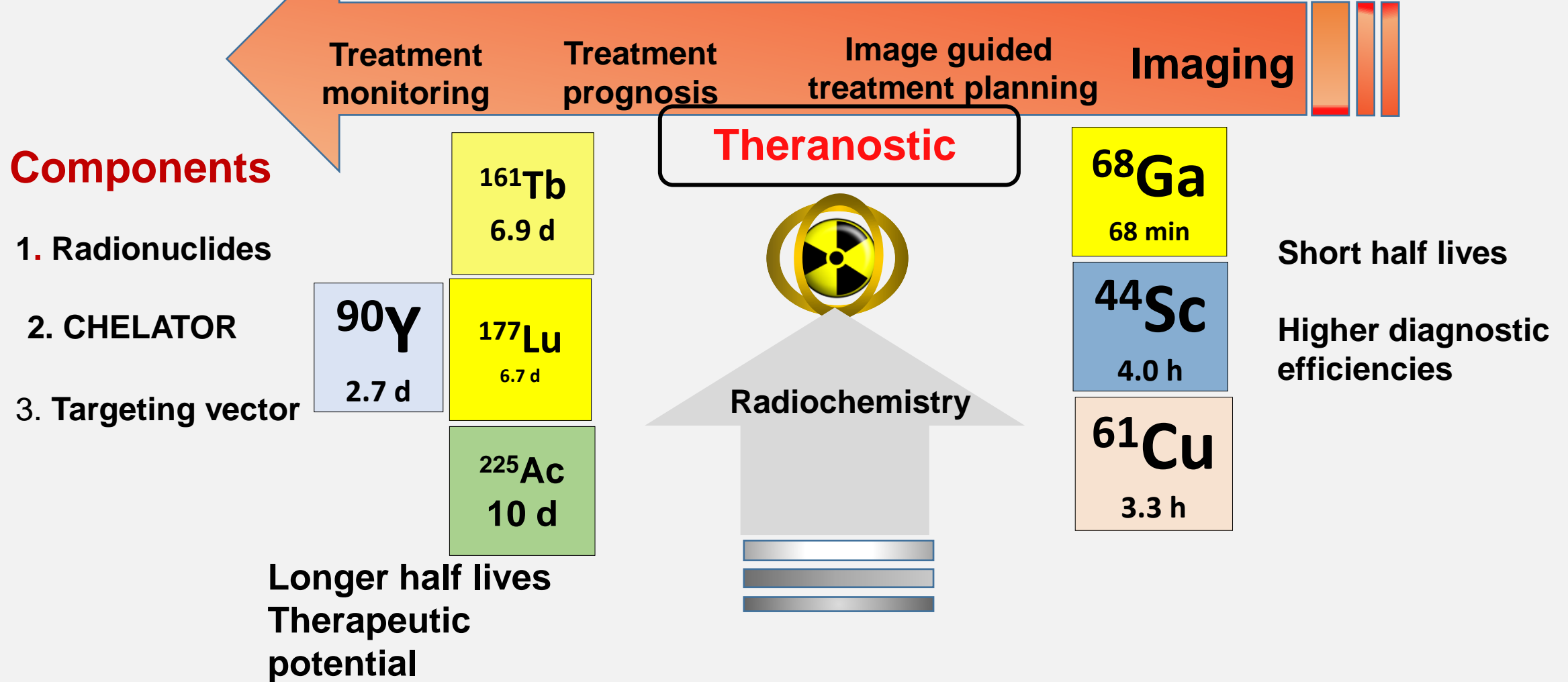
**Single compound** is used for a variety of applications in patient-centered care radiolabeled with **different radionuclide**

### Theranostic Radiopharmaceuticals

Peptide Receptor Radionuclide Therapy (clinical success)

binding **SSTRs**, which are expressed on the cell surface of the tumor cell, followed by internalization of the radionuclide-peptide complex

# Theranostic Radiopharmaceutical



Lesser amount of pharmaceutical Maximum Therapeutic outcome

# Clinical Transformation of Radionuclides

## Targeted Radioligand Therapies

### ❑ Radio Nuclide

- Production
- High specific Activity
- Purification

### ❑ Radiopharmaceutical

- Targeted
- Stability in Vivo
- Retention Time

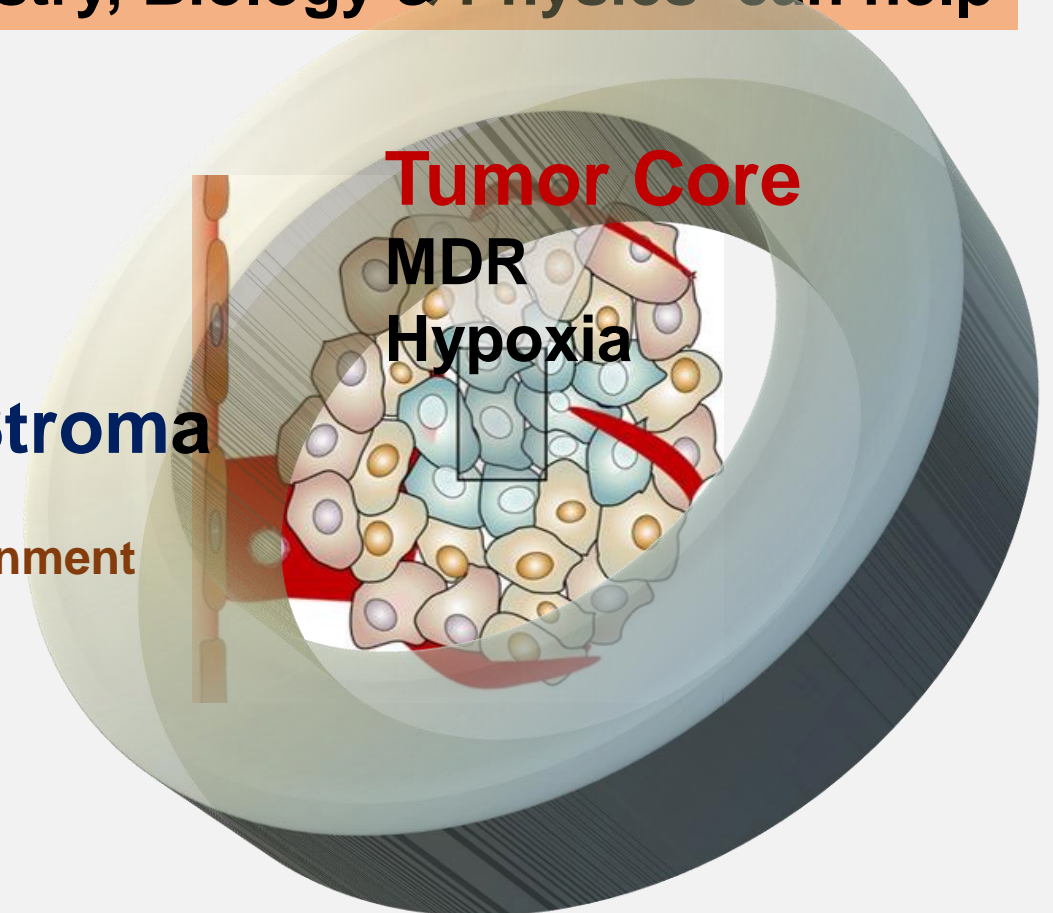
### ❑ Oncological vector

- Overexpressed Receptors (SSTR, CD44 etc)
- Antibodies
- FAPI
- Targeting Systems
  - Active
  - Passive

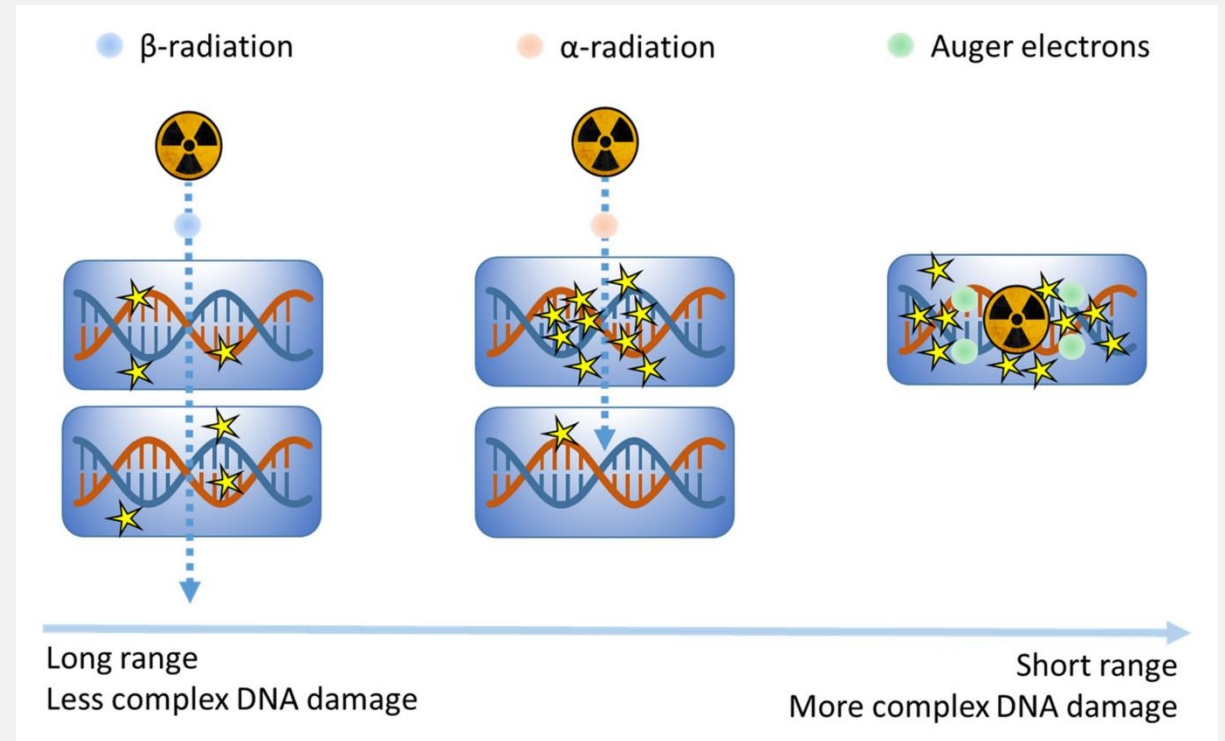
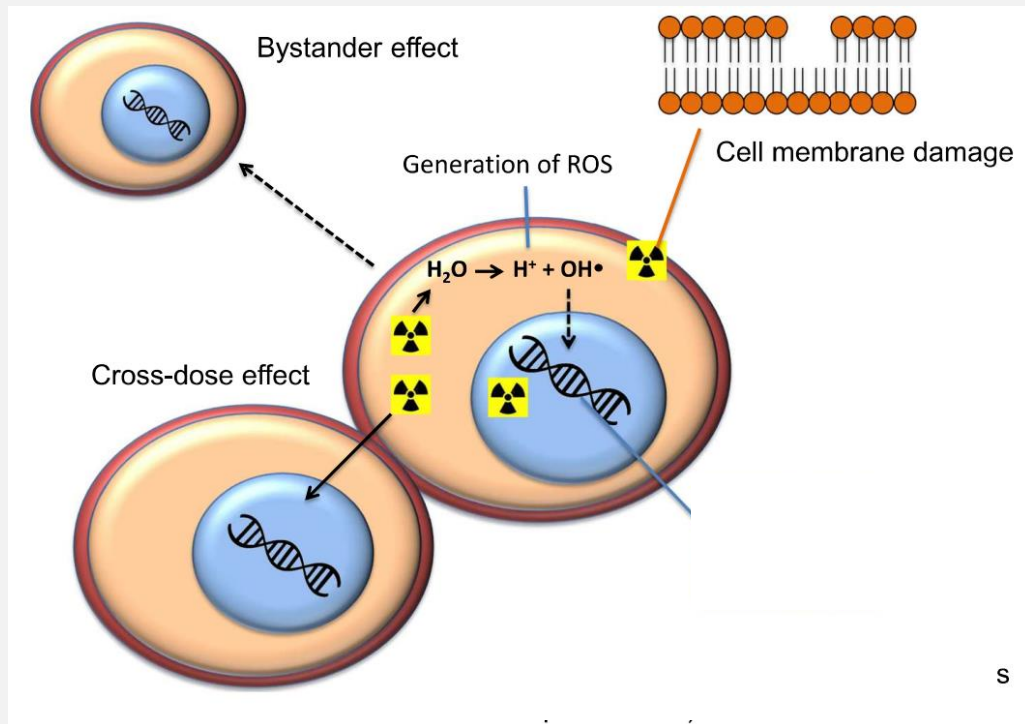
Mix of Chemistry, Biology & Physics can help

### Tumor Stroma

Receptors  
Micro environment  
Protiens,  
pH,  
EPR



# Targeted Alpha & Beta Therapies



Ku et al. EJNMMI Radiopharmacy and Chemistry (2019)

Cancers 2020, 12(8), 2098; <https://doi.org/10.3390/cancers12082098>

DNA is considered the main target for causing radiation-induced cell death and indeed, the greater the unrepaired DNA damage the higher the incidence of lethality



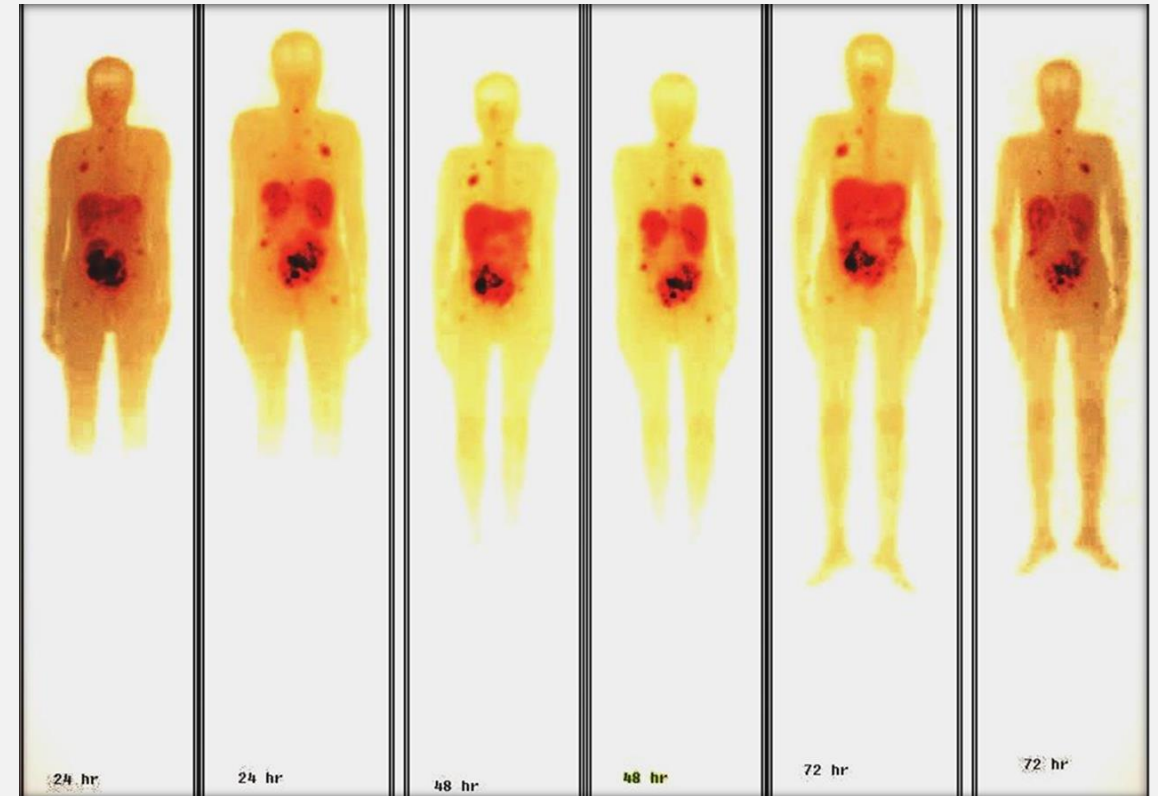
# PRRT in Pakistan

- $^{177}\text{Lu}$ -DOTATATE for single patient dose has been optimized with radionuchemical purity of  $98 \pm 2\%$  at pH 5 with 2M acetate buffer and 55mg of gentisic acid.
- Peptide content varied from  $250\text{-}300\mu\text{g}$  depending on the specific activity.
- Radiolabelling carried out by heating the mixture at  $90^\circ\text{C}$  for 30minutes
- $50\text{mg}$  of Ascorbic Acid to avoid radiolysis
- Total volume of the  $740\text{MBq}$  dose is optimized at 2ml for dispensing at hospital pharmacy

# Theranostic radiopharmaceuticals in Pakistan

Development of theranostics pharmaceuticals started in **2017** with start of 1<sup>st</sup> national project for production of  **$^{177}\text{Lu}$ -DOTATATE** for treatment of neuroendocrine tumors

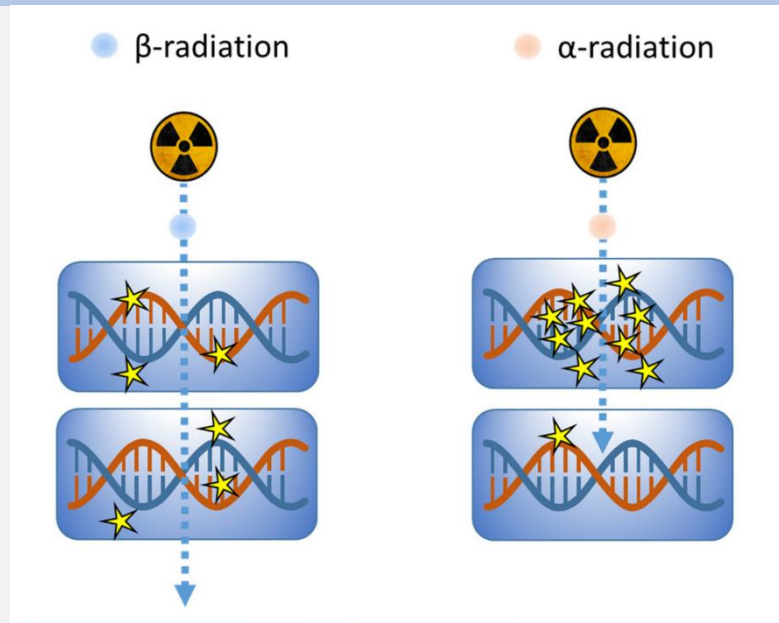
- Registered Product of PINTHERA [ $^{177}\text{Lu}$ ][Lu-DOTATATE] & [ $^{177}\text{Lu}$ ][Lu-PSMA]
- More than 100 doses have been delivered to patients



180mCi  $^{177}\text{Lu}$ -DOTATATE on 7/03/2020

# Targeted Alpha Therapy

## Clinical Transformation of **AC-225**



# Objectives

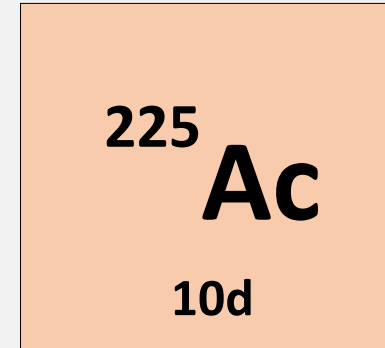
- Development and Optimization of Ac-225 Radiopharmaceuticals for targeting specific oncological targets.
- Evaluate the stability, radiochemical purity and biological efficacy of Ac-225 labeled pharmaceuticals in vitro.
- Preclinical Evaluation to assess bio distribution, pharmacokinetics, and therapeutic efficacy in animal models.
- 
- Determine the maximum tolerated dose (MTD) and dose-limiting toxicities (DLTs).
- Clinical trials to evaluate safety, dosimetry, and preliminary efficacy in patients.

# Ac-225 Pharmaceuticals

Recurrence of resistant disease after treatment with  $\beta$ - emitter like Lu-177

## Decay cascade of six daughter Progeny

- Substantial amount of energy
  - Alpha & Beta combined
- High Linear Energy Transfer
- Suitable for micrometastasis
- Lower radionuclide doses



<b><math>\alpha</math> Emission</b> <b>Therapeutic</b>	4 $\alpha$ -particle per decay, 6MeV, 7Mev,6Mev,  3 $\beta^-$ 659 keV, 198 keV, 444 keV,
<b><math>\gamma</math> Emissions</b> <b>SPECT Imaging</b>	218.0 keV, 440 KeV,

# Production of Ac-225

Source  
Received at IPD

Ra-225  
source

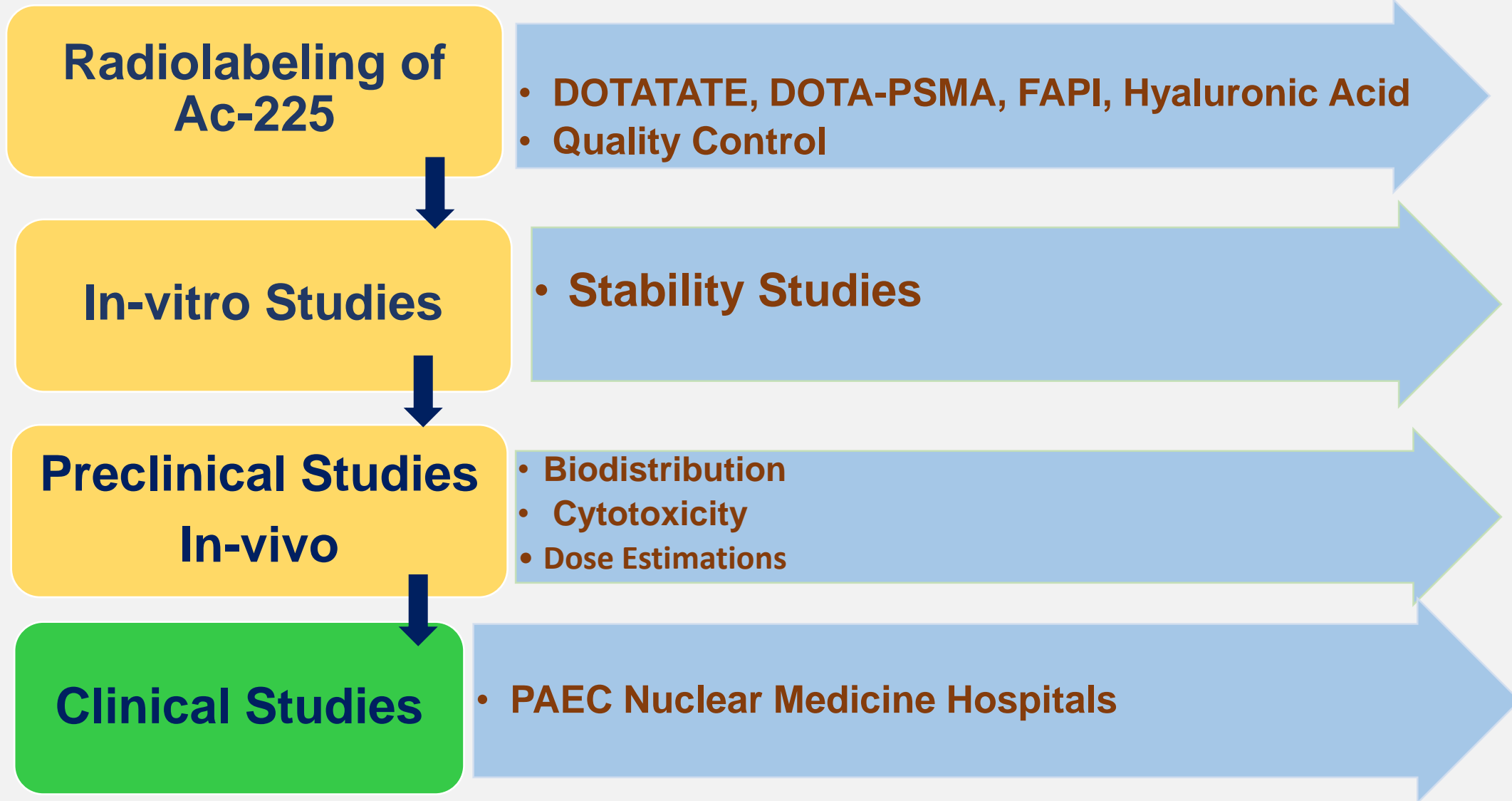
Purified  
Ac-225 Source

Chemical Separation  
GMP Facility  
available

Quality Control  
&  
use for  
radiolabelling



# [<sup>225</sup>Ac][Ac-Pharmaceutical] Production



# Results

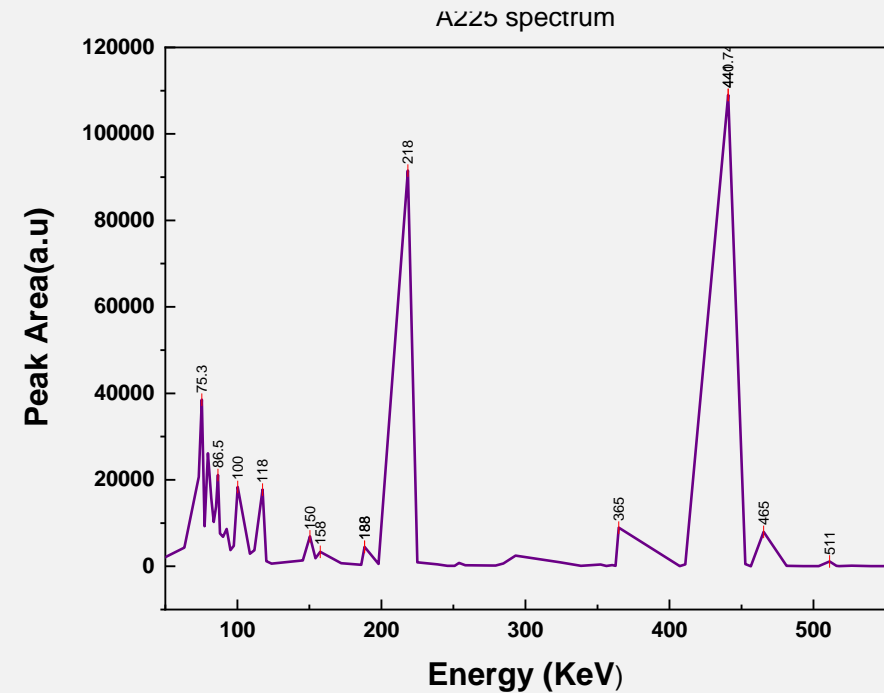
## Quality Control of Ac-225 Received from MEDICIS-CERN

### Radionuclide Purity

#### Gamma spectrometry

#### Ac-225 eluted from Ra-225/AC-225 Generator at PINSTECH

Nuclide	Energy (KeV)	Gamma Abundance (%)	Efficiency	Activity (Bq)	Error
<sup>221</sup> Fr	218.12	11.4	0.76	4.02E+108	2.57E+112
<sup>213</sup> Bi	440.5	25.94	0.42	2.69E+72	1.33E+73
<sup>225</sup> Ac	99.8	1.0	1.13	36468	4574
<sup>225</sup> Ac	150.1	0.6	0.97	27016	3325
<sup>225</sup> Ac	157.3	0.32	0.94	24174	4701
<sup>225</sup> Ac	188	0.45	0.85	28611	1320
<sup>225</sup> Ra	40	30	0.92	19	4

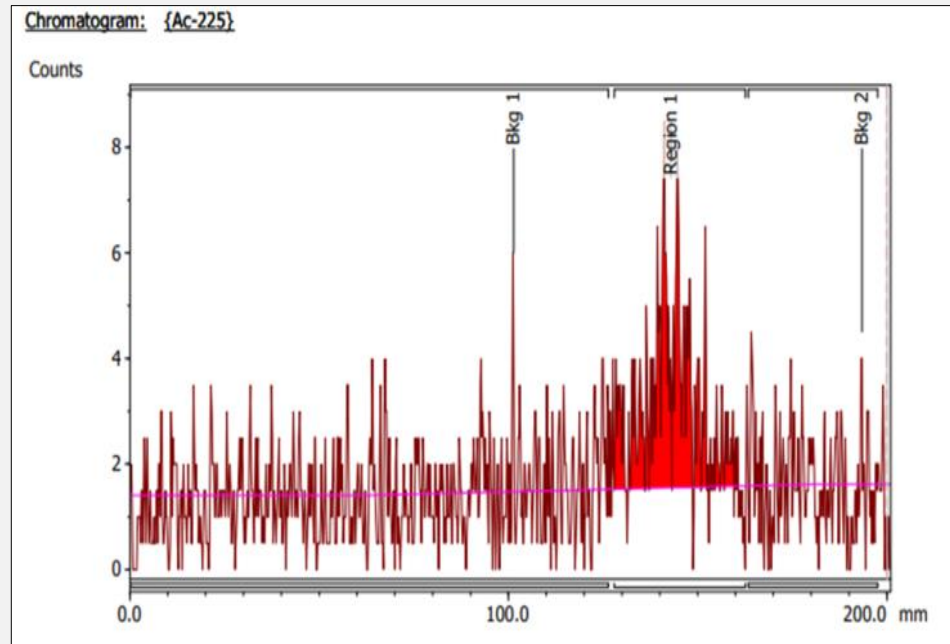




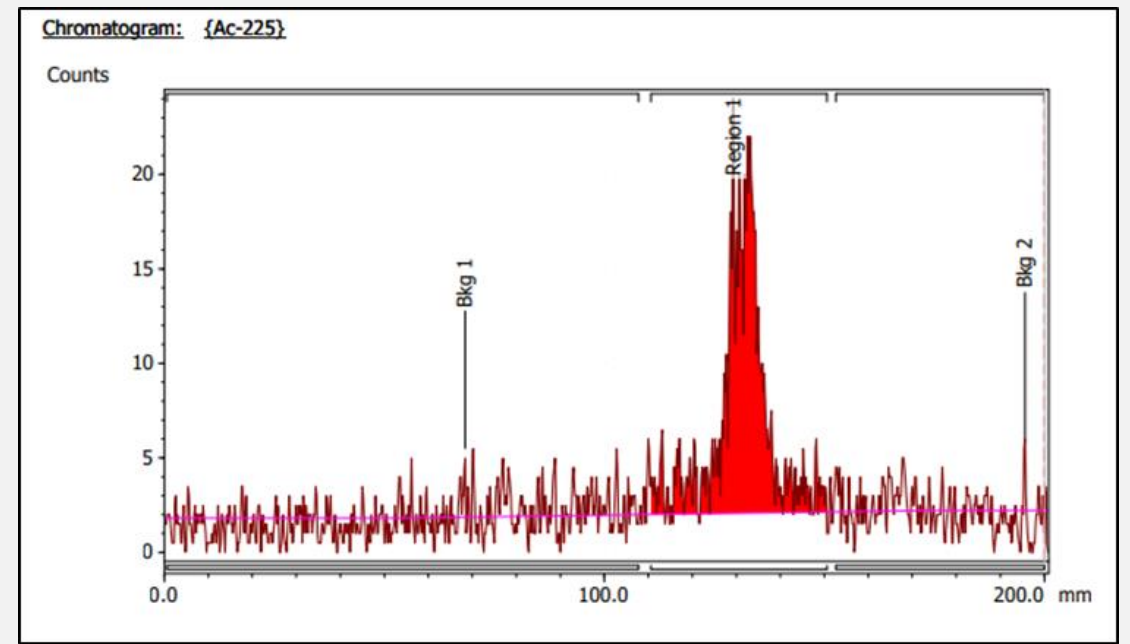
# Radiochemical Purity

## ITLC

### ITLC-SG Chromatogram of Ac-225



Solvent: **0.1M Citrate Buffer, pH 5**



Solvent: **Aqueous Acetonitrile**

**Rf = 0.8 - 1**

# Preparation of [<sup>225</sup>Ac][Ac-DOTATATE]

Optimized conditions for preparation of [<sup>225</sup>Ac][Ac-DOTATATE] with

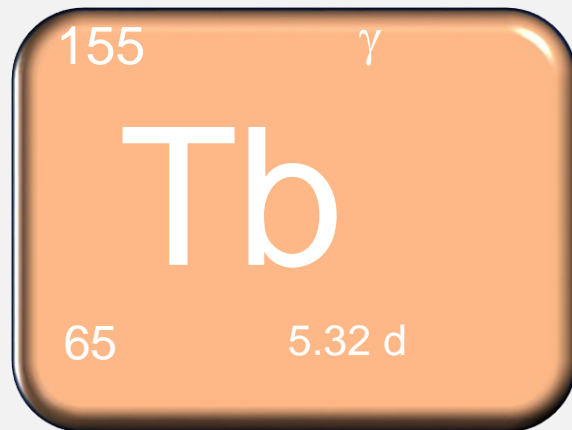
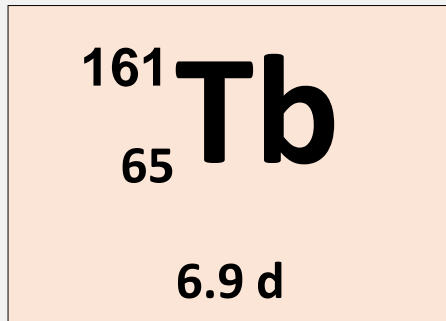
**RCP >95%**

- 30 KBq of Ac-225 in 100μl of 0.1M HCl
- 200μg of DOTA-TATE
- 2ml of Tris buffer pH 6.8
- 1M Sodium Ascorbate 100μl
- Heating time: 120 minutes at 95°C

# Future Works

- **In Vitro studies**
- **In vivo preclinical studies**
- **Clinical Trial for TAT of neuroendocrine patients**

# Tb-Pharmaceuticals



**SPECT  
Imaging**

$\beta^-$ Emission <b>Therapeutic</b>	$E_{av.} 154 \text{ KeV}$
$\gamma$ Emissions <b>SPECT Imaging</b>	25.65 (23%), 48.91 (17%), 74.56 (10%)
Electron energies	$\sim 12.4 e^-$ , 46.5 keV per decay

- Tb has four medically relevant isotopes, covering all major nuclear medicine modalities
- Enable theranostics with chemically identical radiopharmaceuticals.
- $^{155}\text{Tb}$  and  $^{161}\text{Tb}$  may be more available

# Quality Control [Radiochemical Purity Tb-161]

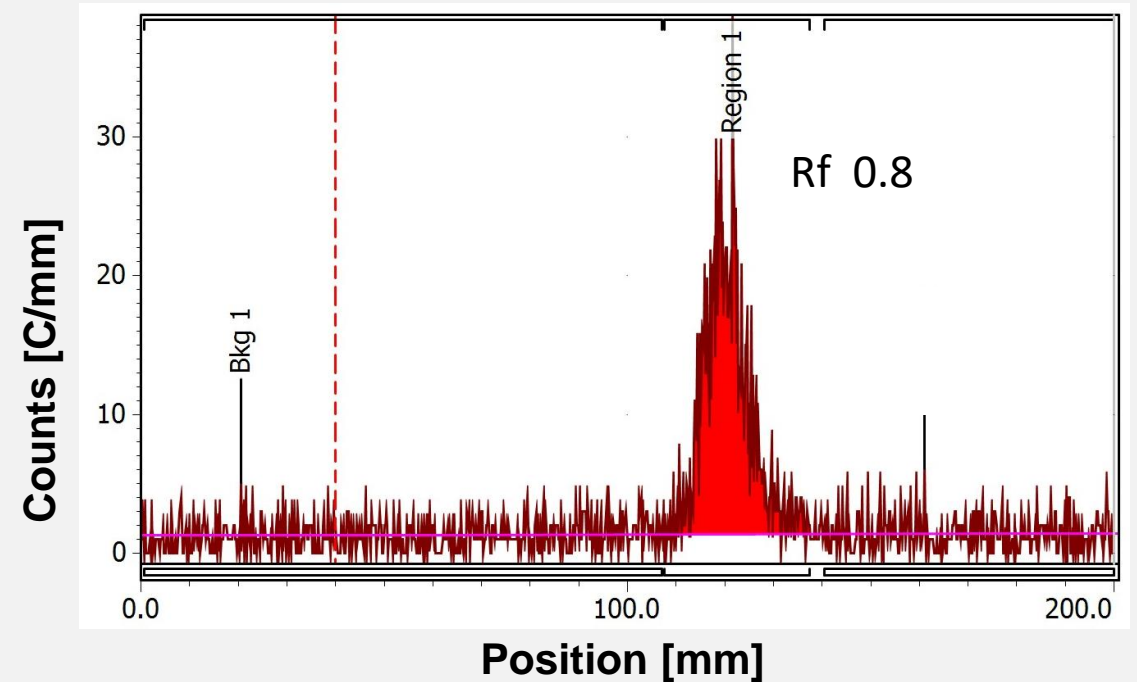
## Radio Thin Layer Chromatogram of $^{161}\text{TbCl}_3$

Radiochemical purity of the  $^{161}\text{TbCl}_3$  solution was determined through Radio Instant Thin layer Chromatography

Radiochemical purity achieved  
> 99%

The absence of the  $R_f$  0 fraction

- No species of Tb forming colloids in Solution
- Only  $^{161}\text{Tb}^{3+}$  in the final product making complex with citrate



Solvent System: **0.1 M sodium citrate (pH 5)**

*Thank You*