

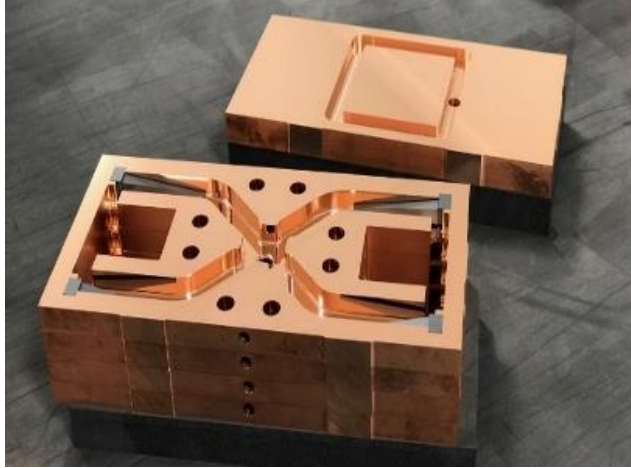


CLIC Readiness report: Technology

N. Catalan Lasheras with (or waiting for) input from K. Artoos, H. Mainaud Durand, C. Garion, T. Lefevre, J. Bauche, M. Draper, T. Kramer, D. Aguglia, Y. Papaphilippou.

Rationale

- What type of technology has been specially developed for CLIC?
- What is the current status?
- Have we a prototype?
- Anything new since the PiP (2019)?
- Has this technology been used/proposed for other projects?
- New publications



15th International Particle Accelerator Conference, Nashville, TN
 -247-9 ISSN: 2673-5490 doi: 10.1842/

EFFICIENCY KLYSTRONS FROM A DREAM TO A

Lasheras[†], I. Syrathev, Z. Un Nisa, P. Alonso Arias, C. Marrelli, O. ...
 Geneva, Switzerland
 A. Baig, G. Burt, University of Lancaster
 ai, University of Electronic Science and Technology of China, Cheng
 T. Anno, CETD, Otawara, Japan
 A. Beunas, K. Haj Khelifa THALES, Vélizy-Villacoublay, France

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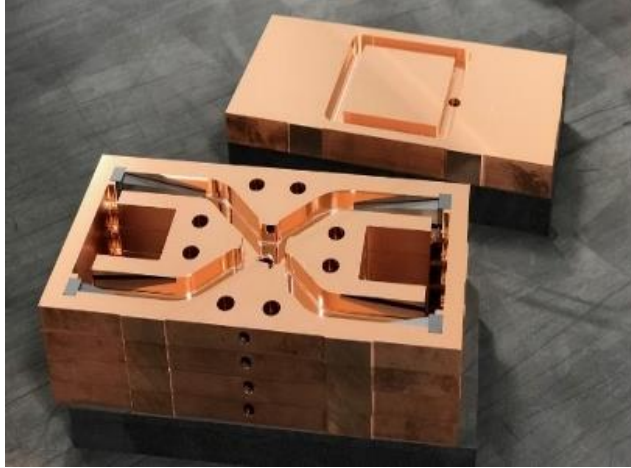
THE DREAM
The high efficiency klystrons p



Radiofrequency systems

- PETS to transfer the drive beam LINAC. Nothing new since 2019
- High R/Q structures for beam loading. New development for damping rings. Design finished. Under prototyping
- High Gradient normal conducting structures for the main LINAC. New prototypes for 380 GeV. Smart disks. Used in DESY, PSI, Eindhoven
- (High stability modulators)
- High efficiency Klystrons. Strong development since 2109. New prototypes for CLIC test benches, L-band design. HL-LHC klystrons
- Pulse compressors. New design and prototype

Many new papers!



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Many new papers

Injection

- (Inductive adder) New measurements in Alba
- (Strip-line electrodes for homogeneous field)

Controls

- Many controls under development in 2019 has been implemented or being in production. Waiting for input

Stabilization

- Stabilization systems. Could benefit FCC
- Inertial sensors
- Nothing new from PIP since PACMAN prototype

Injection

- (Inductive adder) New measurements in Alba
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Alignment

- WPS (Wire Position System): new shape, far-away electronics.
- New line of sensors for FSI (frequency Scanning interferometry)
- Optimisation or 6-D adjustment platform
- +3 publications

All new developments for HL-LHC

STUDY OF A 6 DEGREE-OF-FREEDOM ADJUSTMENT PLATFORM FOR HL-LHC

zyk, H. Mainaud Durand, A. Herty, J. Jaros,

The safe and easy alignment of the five areas is a main concern. The magnets and collimators, in an ergonomic way to decrease the workload of the personnel. Each equipment must meet a set of requirements such as high precision, high accuracy. The two options are: a simple and time-consuming

- The Top plate of the accelerator is customizable by design and can be adapted to different components;
- The Bottom plate of the platform base, fixed to the part includes adjustment jigs, also customizable

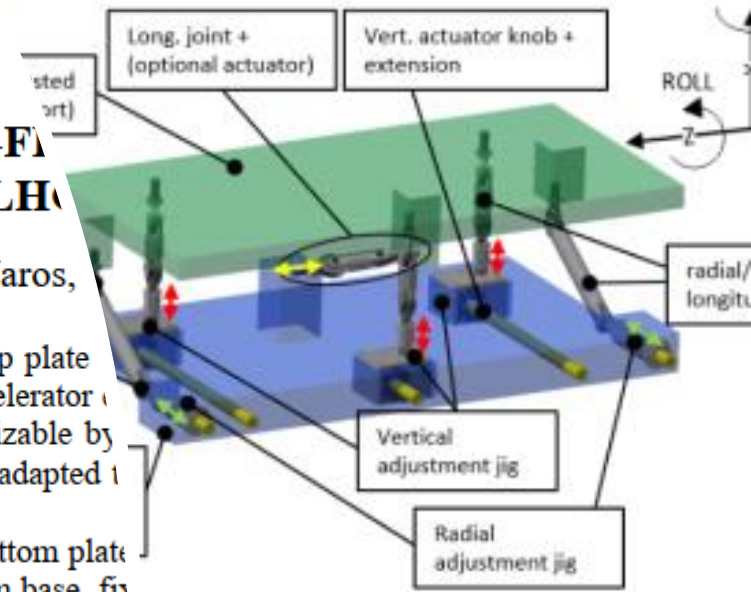


Fig. 1: UAP conceptual schematic.

BEST OPTICAL INSTRUMENTATION FOR REMOTE ALIGNMENT USING FREQUENCY SCANNING INTERFEROMETRY

Mainaud Durand, F. Micolon, V. Rude, J. M. Rutkowski

The alignment of components inside particle accelerators is an important engineering challenge in high-energy physics. Optical interferometry, being a precise, non-contact measurement technique, is often a method of choice for such applications. However, classical fringe-counting interferometers present several drawbacks in terms of system complexity. Due to the increasing demand for accuracy of broadband, high-speed, sweeping laser interferometry, Frequency Scanning Interferometry (FSI) based systems, using Fourier analysis of the interference signal,

THE ALIGNMENT SYSTEM FOR THE HIGH-LUMINOSITY LARGE HADRON COLLIDER HL-LHC

Blanco Vinuela, C. Cala Franco, J. Cobas, M. Di Castro, M. Donze, J. Falcao, A. Herty, B. Fernandez Adiego, A. Herty, J. Kampp, F. Klumb, W. Jasonsek, M. Mainaud Durand, A. Masi, M. Noir, P. Peronnard, B. Schofield, P. Sollander, M. Sosa, V. Rude, CERN, Geneva, Switzerland
#AGH University of Science and Technology, Krakow, Poland

The High Luminosity Large Hadron Collider (HL-LHC) will increase the LHC to achieve instantaneous or five larger than the LHC nominal Long Shutdown 3, scheduled between early 1.2 km of accelerator components by new ones, relying on key innovative Full Remote Alignment System (FRAS) to perform the remote alignment of the HC components. FRAS will enhance the performance, decrease the required orbit errors, all of this while limiting the radiation levels working in the tunnel, therefore more frequent alignment campaigns. Solutions for the remote adjustment and termination of the components are being developed including the internal monitoring of the position of the mass and crab cavities inside their cryostat. This will provide a status of the systems under development and qualification, from the sensors and motor drives to the low level / high level acquisition and control/command systems and their corresponding software.

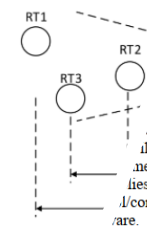
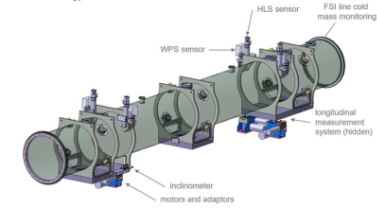


Figure 1: The Full Remote Alignment System (FRAS) for the HL-LHC project [1][2] will perform the remote alignment of components located on both sides of the Interaction Points

strategy, from the solutions to perform the remote position determination and their motorized adjustment to the acquisition and control/command systems and associated software. It will conclude with the qualification plan of this new alignment concept.

SOLUTIONS FOR REMOTE POSITION DETERMINATION

The remote determination of the components position will be performed by a redundant configuration of different types of sensors, using diverse technologies, namely: Wire Positioning Sensors (WPS) based on a capacitive technology, Hydrostatic Levelling Sensors (HLS), based on Frequency Scanning Interferometry (FSI) technology [4] and inclinometers, based on both FSI and capacitive technologies.

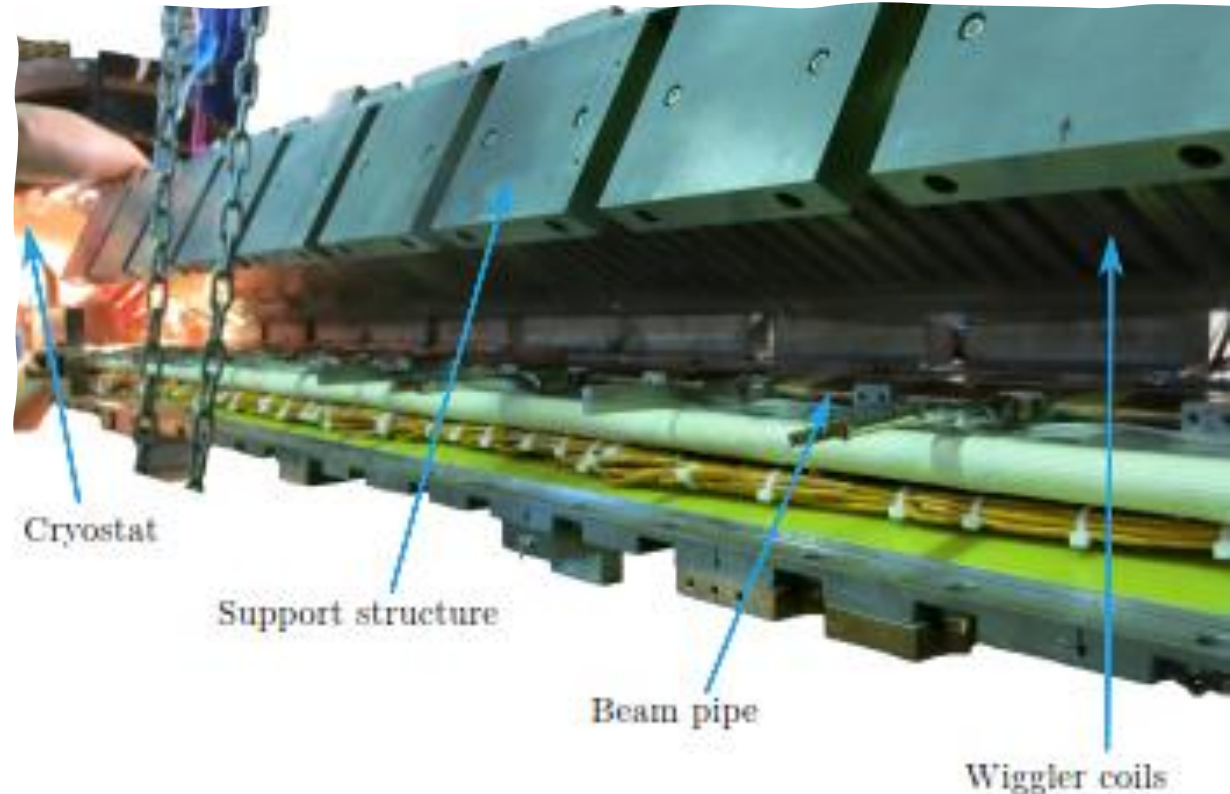
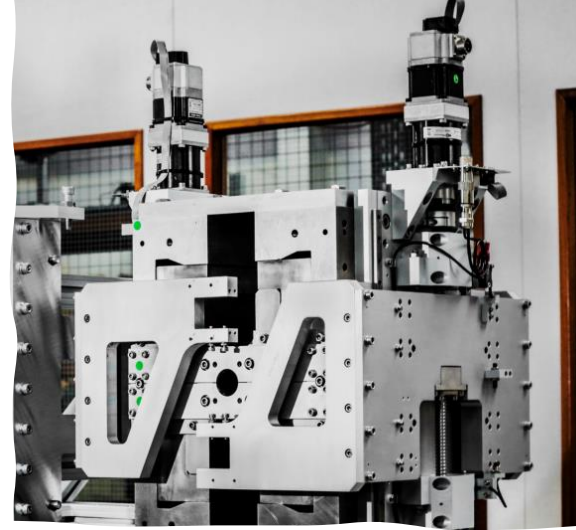


INTRODUCTION

The Full Remote Alignment System (FRAS) for the HL-LHC project [1][2] will perform the remote alignment of components located on both sides of the Interaction Points

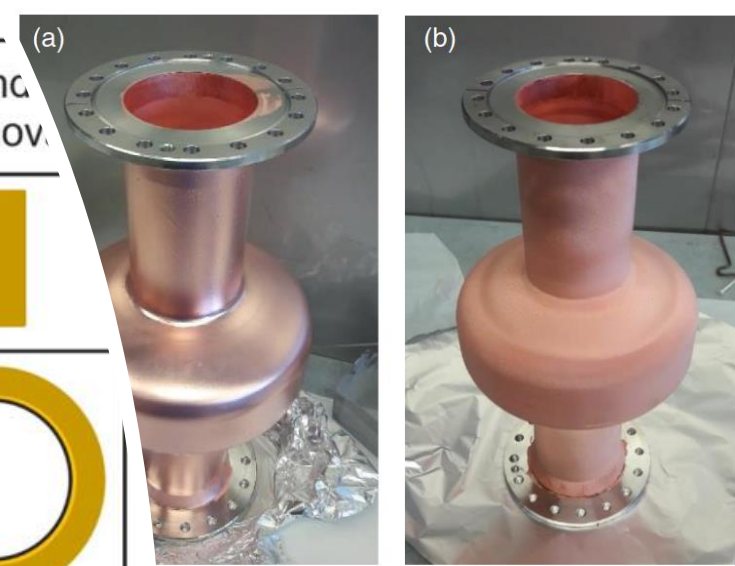
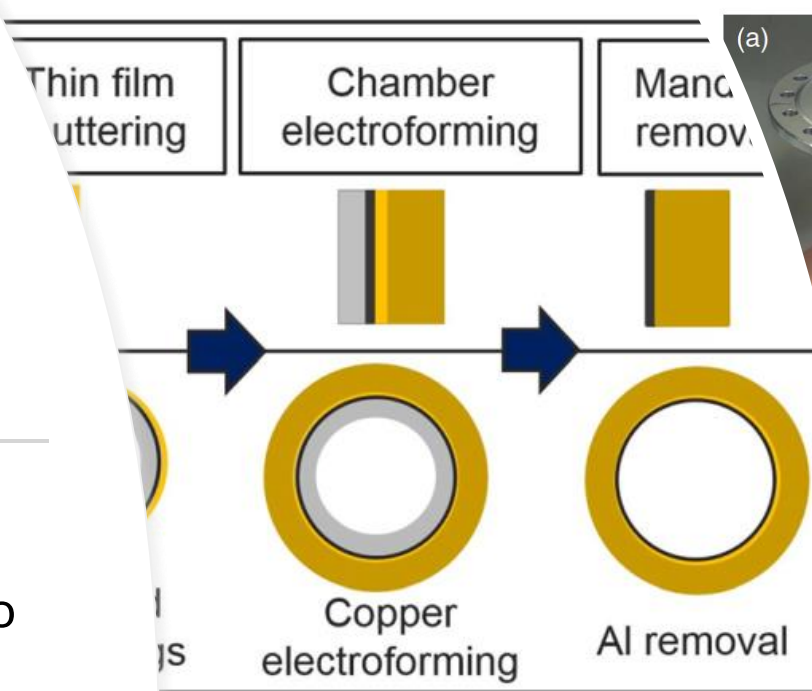
Magnets

- (Tuneable permanent magnets)
Diamond?
- (Small magnetic measurement probes)
- (Longitudinal variable permanent magnets) Prototype for CLIC finished
- (Superconducting damping wiggler)
Experimental results in KIT



Vacuum

- Low aperture copper vacuum pipes with NEG coating. Some new publications. No application yet but some interest from institutes (PSI)
- SMA connector not developed for CLIC but could be used. Some additional publications. Used in HL-LHC and proposed for FCC.
- Deformable RF Bridge: It is used currently in CLIC and will be used in HL-LHC warm and cryogenic sections. Under consideration for FCC
- + 9 publications!!



Copper electroformed test cavities after mandrel removal. (a) direct plating in the bath with the brightener or (b) electroforming. The stainless steel flanges are assembled during the final stage.

Electrodeposition of copper applied to the manufacture of seamless superconducting rf cavities

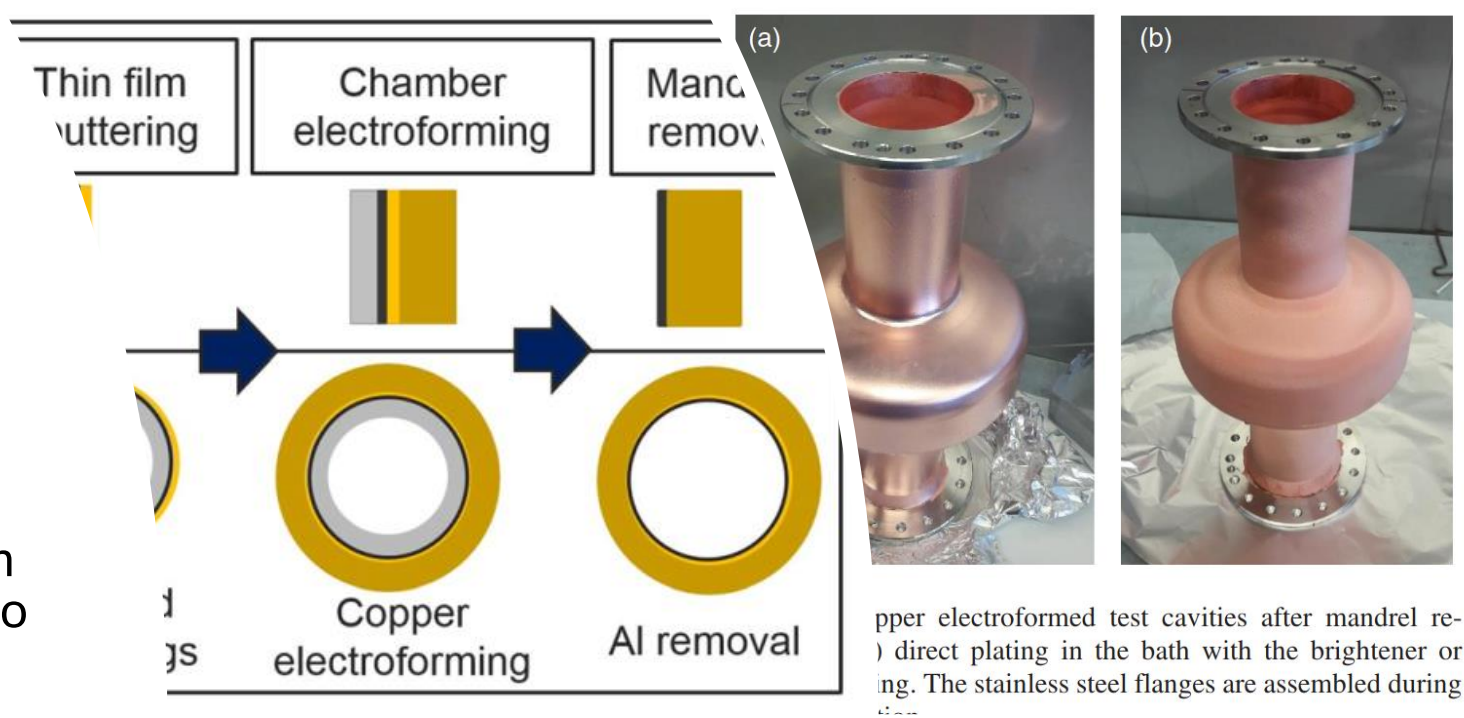
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CERN, 1211 Geneva 23, Switzerland

(Received 6 May 2021; accepted 26 July 2021; published 16 August 2021)

Niobium thin film coated copper superconducting radio frequency elliptical cavities have demonstrated for many years their strong potential as an alternative to bulk niobium cavities. The thin film lower performance at high rf field is often attributed to the defects observed in the elaborated Nb layer, sometimes originated from defects inherited from the substrate itself. The currently used methods of manufacturing the copper elliptical substrates include several steps of electron-beam welding in order to join the half cells and the cutoffs which can contribute to defects and porosities. Seamless methods are nowadays developed in order to avoid welding steps and to decrease the global manufacturing cost of the cavities. We propose in this study an innovative alternative route in which the cavity is formed by electrodeposition of copper on a sacrificial aluminum mandrel. The strength of the process relies on the total absence of welding joints. Two different electroforming techniques using either direct current or pulsed plating have been investigated. The electroformed copper exhibited similar mechanical robustness, cryogenic properties and purity as the oxygen-free copper. In addition, the fabrication process was validated on test mandrels

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Beam Instrumentation

- Low Q cavity BPM
- Short bunch length monitor Using RF and EO techniques. Also developed for AWAKE and FCC
- Polarisation radiation techniques studied in ATF2
- Beam loss monitoring techniques using distributed detectors in long optical fibres. Also developed for NACONS and FCC
- Waiting for details and publications

Other systems

- Smarts solutions that are also used/needed by other accelerators and for which we have not prototyped anything special
 - Interlocks, Controls, Alignment, Dumps, Collimators, Photon absorbers, Compact and radiation resistant controls, efficient CV systems, timing, data management systems, compact magnets
- Also mention commercially available systems (uTCA, Ion/NEG pumps, DIOTS, CAM movers)
- Anything else?

Work to be done

- Finish compiling new developments, prototypes, results, publications on technology since 2019
- Write new paragraphs for each item, add them to the existing ones and probably shorten the text
- Make sure that the technologies mentioned have been introduced in the systems chapters

Thanks!!