



HFM

High Field Magnets
Programme

Report on High Field Magnet Programme

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A big thanks to our predecessors



D. Tommasini, leading
EuroCirCol studies 2014-2020



Luca Bottura, leading
HFM program 2020-2021



Andrzej Siemko, leading
HFM program 2022-2023



Contents

- Guidelines for the program
- Status of Nb₃Sn and recent results
- HTS hopes and challenges
- Appendix: News from US and China



Guidelines since 2024

- Orient HFM more towards **direct R&D** for FCC-hh
- **Injecting the experience** we are getting from the HL-LHC project
- **More synergies** between the numerous WPs, and with other programs – in particular with US MDP



HFM as direct R&D

- Direct R&D: focused on a **magnet for a specific use** (in our case of accelerators, making TeV, i.e. T m)
 - Example: LARP mandate for the LHC IR upgrade was something like “**build a 90 mm aperture quadrupole, with 200 T/m, ...**”
 - Note that target can evolve in time
- Generic R&D: focused on **developing the technology**, not directly related to a specific application (making T, not TeV)
 - Example: MDP mandate “**explore the limits of Nb₃Sn technology**, reduce training, ...”



HFM as direct R&D



- Our main mandate is to make a dipole for FCC-hh

The HFM Programme's principle goals are:

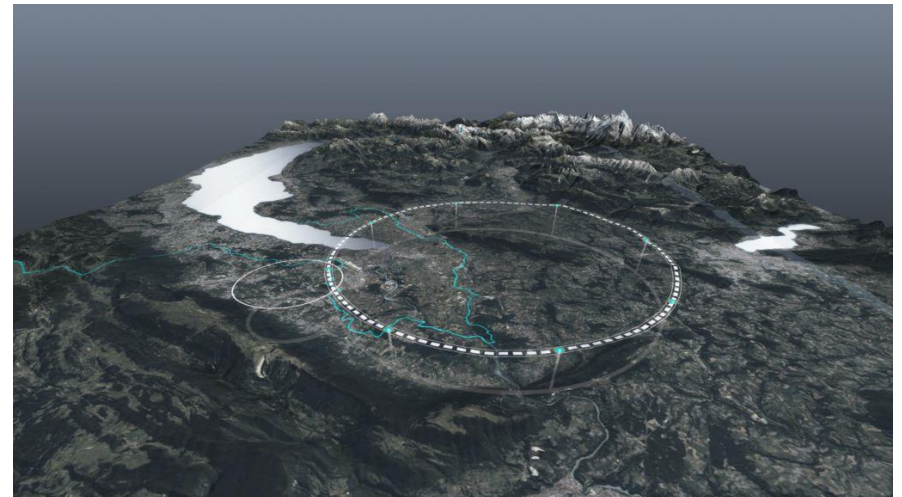
- Develop a Nb₃Sn accelerator dipole with ~14 T operational field, compatible with the FCC-hh minimum target of 80 TeV center of mass energy;
 - Explore the use of HTS magnet technologies for an up to ~20 T operational field, compatible with FCC-hh target of order of 120 TeV center of mass; the dipole shall be either based on a Nb₃Sn-HTS hybrid coil, or on an HTS-only coil to open the possibility of operating at higher temperatures (above 10 K);
 - Promote the required developments for the associated superconductors (both Nb₃Sn and HTS);
 - Highlight the innovative nature of high-field magnets development and its implications for the broader scientific community and societal applications.
-
- For Nb₃Sn the target is **14 T operational field**, giving a c.o.m. energy of 85-90 TeV
 - For HTS the target is **a range 16-20 T operational field**, giving 100-120 TeV c.o.m. energy
 - We keep one non-FCC WP: **HTS solenoids for muon collider**



FCC-hh targets

- The new targets for FCC-hh in Nb₃Sn allow reaching 90 TeV with 87% filling factor
 - The magnet is at 80% of short sample, and this gives more margin, **allowing to consider operation at 4.5 K** according to HL-LHC experience
 - 14 T operational field means that short sample shall **systematically reach 15-15.5 T**

| FCC-hh parameters | CDR 2019 | 2024-Nb ₃ Sn | 2024-HTS |
|---------------------------|----------|-------------------------|----------|
| Dipole field (T) | 16.0 | 14.0 | 16-20 |
| Tunnel length (km) | 100 | 90.7 | 90.7 |
| Arc length (km) | 82.0 | 76.9 | 76.9 |
| Arc filling factor (adim) | 0.80 | 0.87 | 0.85 |
| Energy c.o.m (TeV) | 100 | 90 | 100-125 |
| Loadline margin | 86% | 80% | TBD |

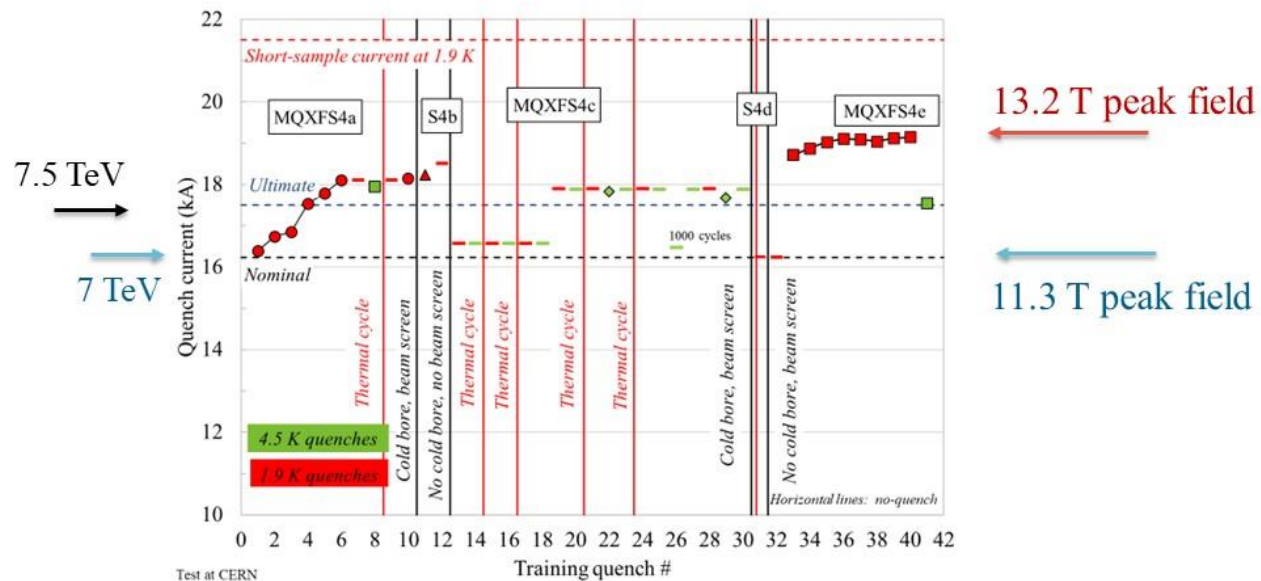


FCC layout and evolution of parameters



FCC targets and feedback from HL-LHC

- 14 T operational field means that **short models shall systematically reach 15-15.5 T**
- Do not make **confusion between operational and achieved field**: LHC dipoles reached 9.5 T, but they operate in the LHC slightly above 8.0 T
- HL-LHC short models systematically reached >13 T, but they will operate at 11.3 T

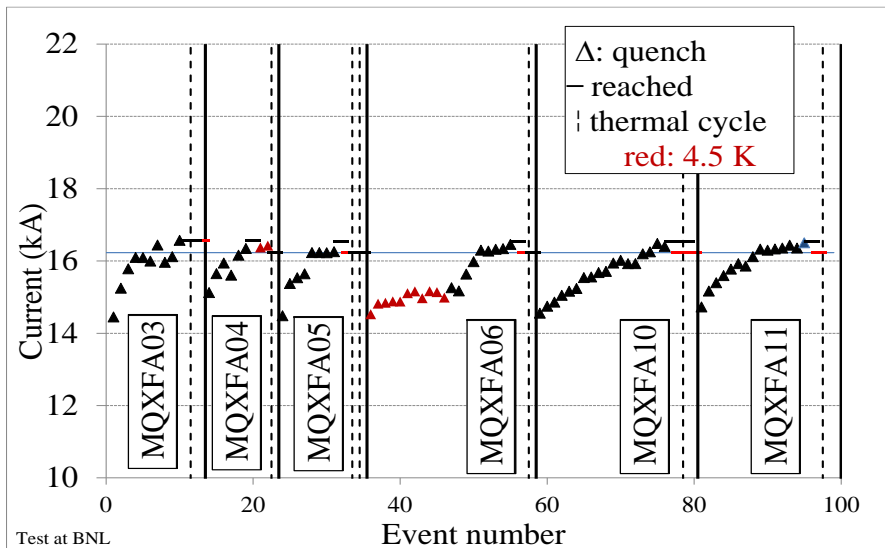


MQXFS4 test results [S. Izquierdo Bermudez, J. C. Perez, P. Ferracin, F. Mangiarotti, et al.]



FCC targets and feedback from HL-LHC

- Having the magnet at 80% of short sample at 1.9 K (instead of 86%), allows to consider operation at 4.5 K
 - HL-LHC MQXF experience shows that **all magnets reaching operational field at 1.9 K are also able to operate at 4.5 K**
 - With what margin ? We are exploring this aspect



Powering test of first six conform MQXFA magnets
[J. Muratore, B. Ahia, S. Feher, G. Ambrosio et al.]



One of the first 7-m.long Nb₃Sn magnets



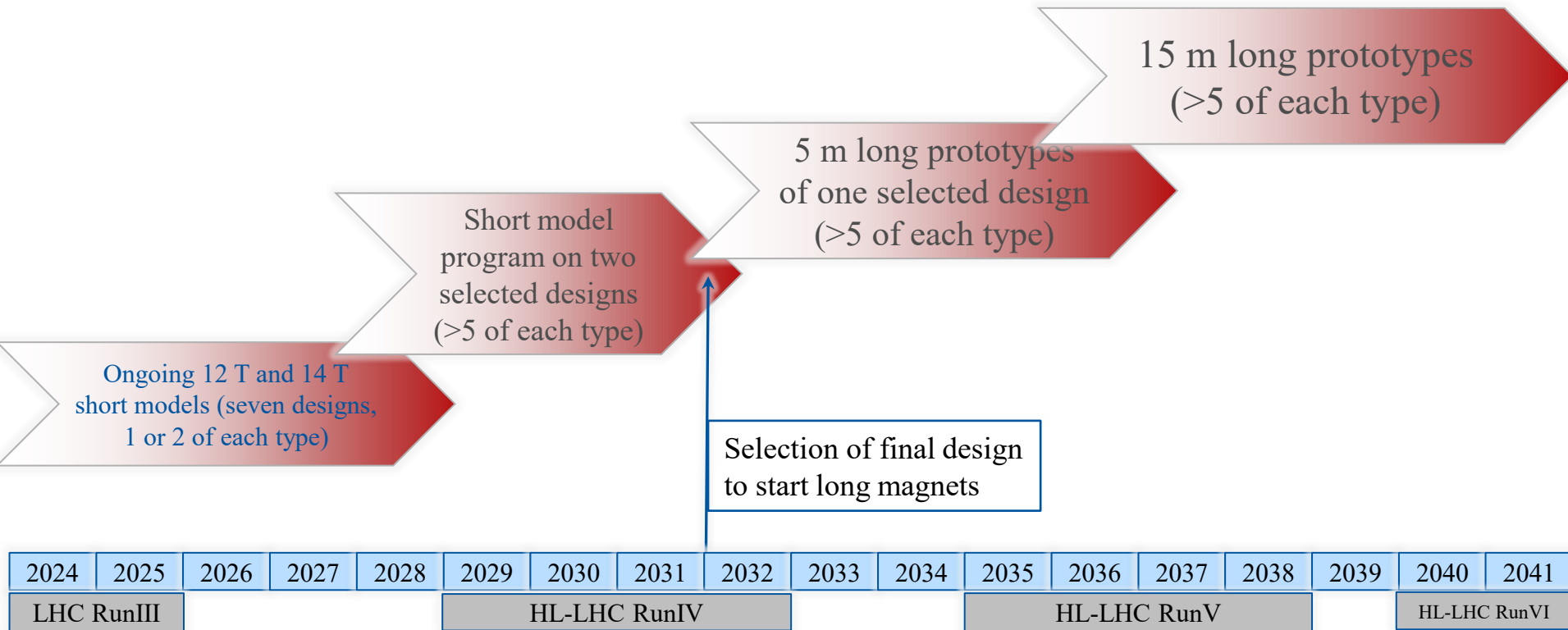
Integration in the FCC

- Two paths are given to reach a higher filling factor
 - **Optimization of the lattice**, together with the optics team
 - Longer cell--> less and less powerful quadrupoles → more space for dipoles
 - Work on **high gradient correctors**
 - Ideal test bench for HTS, and allows to get more TeV for the same field
 - For the moment scarce feedback on this proposal, **please help**
- **Cooling**
 - We are working on the 4.5 K option that has been opened by the HL-LHC results (WP4.6, P. Borges de Sousa and R. van Weelderren)
 - First preliminary results give a **factor >3 of energy saving** in going from 1.9 K to 4.5 K



Roadmap for Nb₃Sn

- At the beginning of 2024 we were asked to present an accelerated roadmap FCC based on Nb₃Sn



Roadmap for Nb₃Sn

- This is **rather a conservative roadmap**, and could be shortened by 5-10 years (with more risk and cost) having less staggered phases and with earlier involvement of the industry

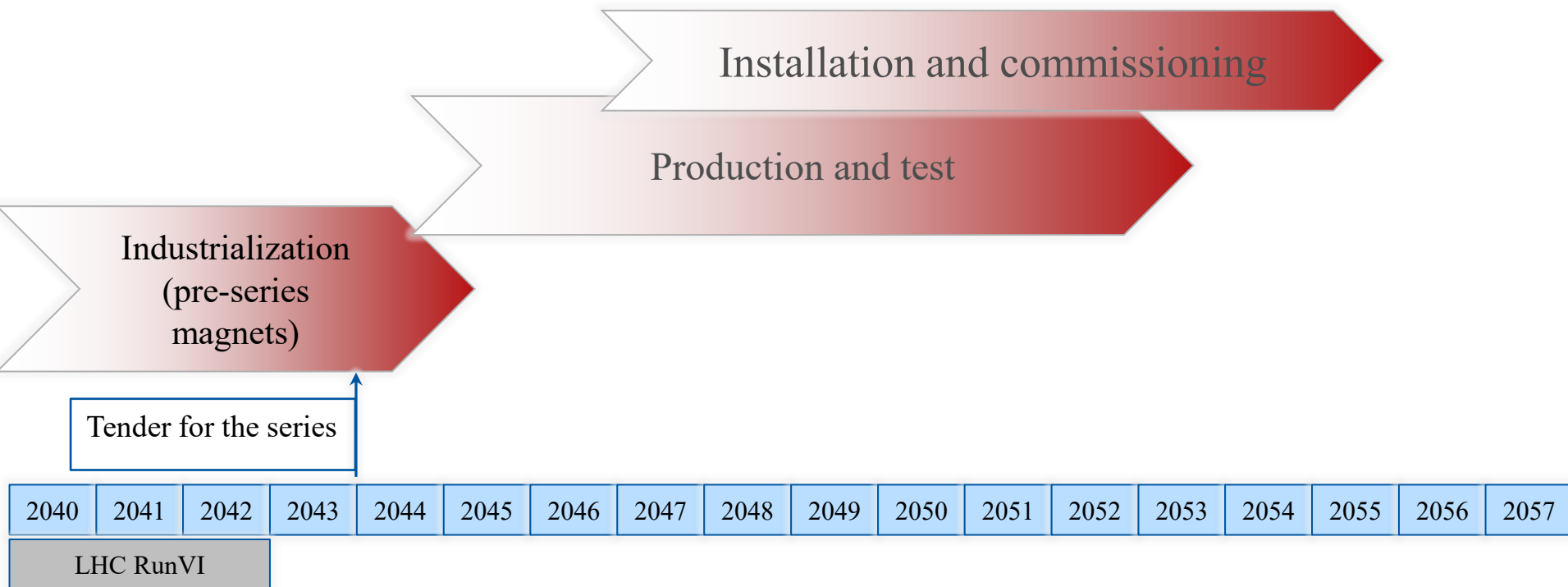


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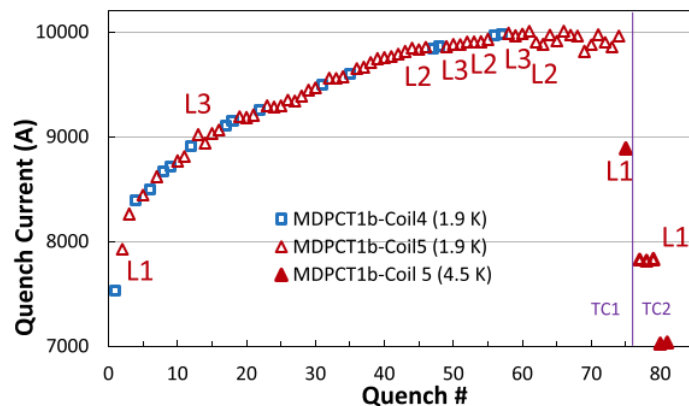
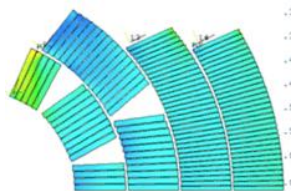
- Guidelines for the program
- Status and results of Nb₃Sn
- HTS hopes and challenges
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Nb₃Sn program for 14 T

- The $\cos\theta$ option: the more classical path
 - MDPCT1: four layer cos theta made in FNAL reached 14.5 T at 4.2 K but degraded
 - This path was abandoned by MDP
 - INFN is proposing to have a 4 layer $\cos\theta$ (endorsed by steering board, not yet approved)
 - Test in 2029-30 at earliest

 Fermilab

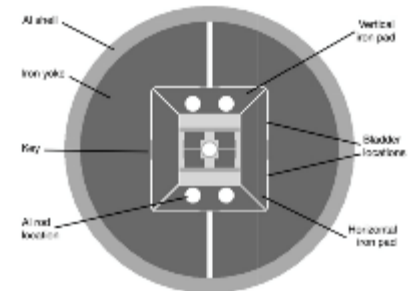


Power tests of MDPCT1 [S. Stoynev, et al. IEEE TAS 32 (2022) 4000705]

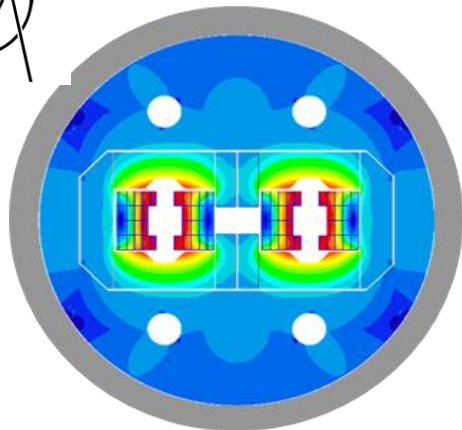


Nb₃Sn program for 14 T

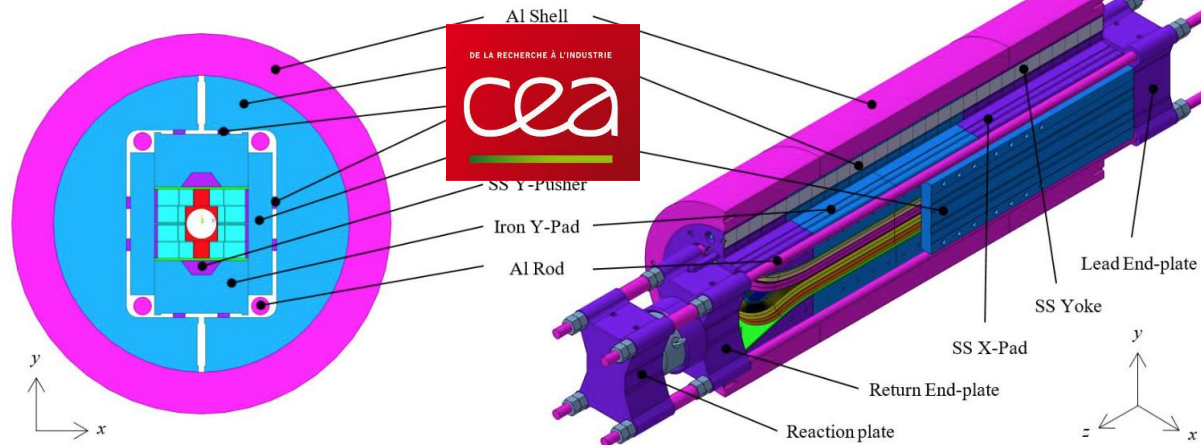
- The **block option**: this design has the world record
 - Advantage: no stress accumulation in the midplane
 - HD2 reached 13.8 T at 4.2 K
 - Two options:
 - CERN (no grading) – test in 2026
 - CEA (with grading) – test in 2027/8



[G. L. Sabbi, et al. IEEE TAS 15 (2005) 1128]



14 T block dipole (J. C. Perez, et al.)



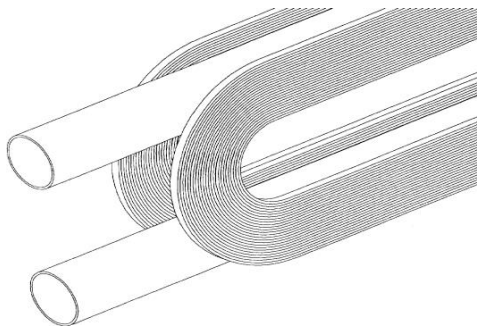
14 T block dipole F2D2 (E. Rochepault, et al.)



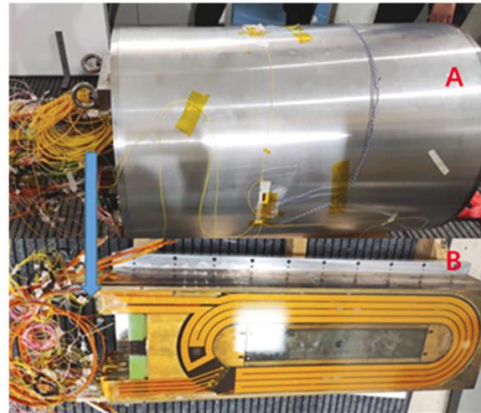
Nb₃Sn program for 14 T

- The common coil design: **a simpler path ?**
 - Racetrack coils (but non planar coils needed for correcting field quality) – less efficiency
 - The **IHEP program reached 12.5 T** in Nb₃Sn, but with small aperture (14 mm and no field quality, see appendix)
 - CIEMAT is planning to build a common coil, test in 2027/8

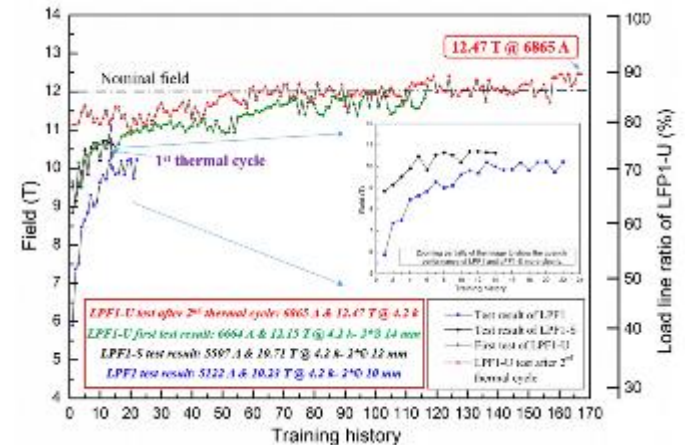
Ciemat



Common coil design
[R. Gupta, IPAC 1997 3344]



LFP3 magnet [J. Shi, Q. Xu, et al., IEEE TAS 34 (2024) 4701405]

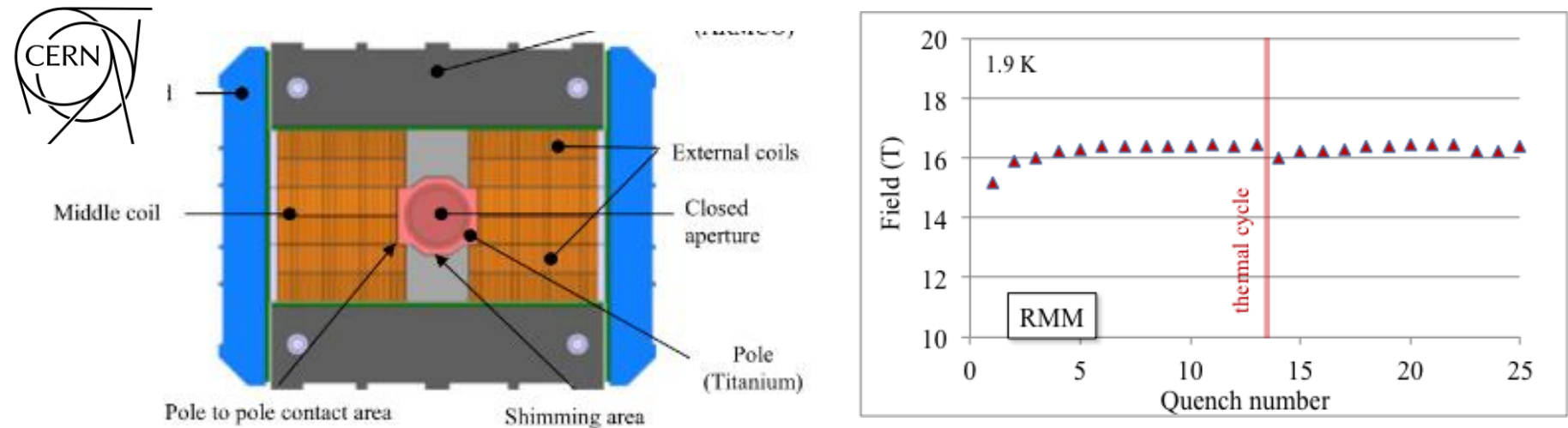


LFP1 training [C. Wang, et al., SUST 36 (2023) 065006]



Recent results: Nb₃Sn magnets

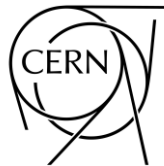
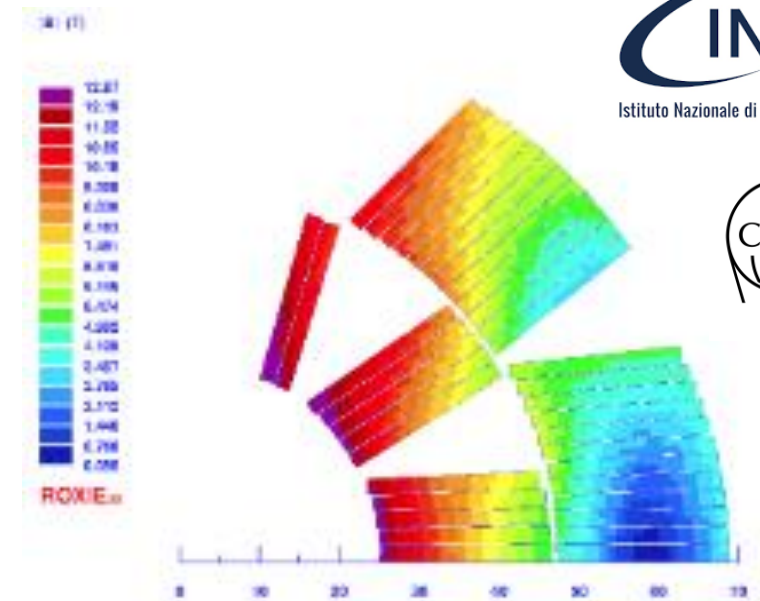
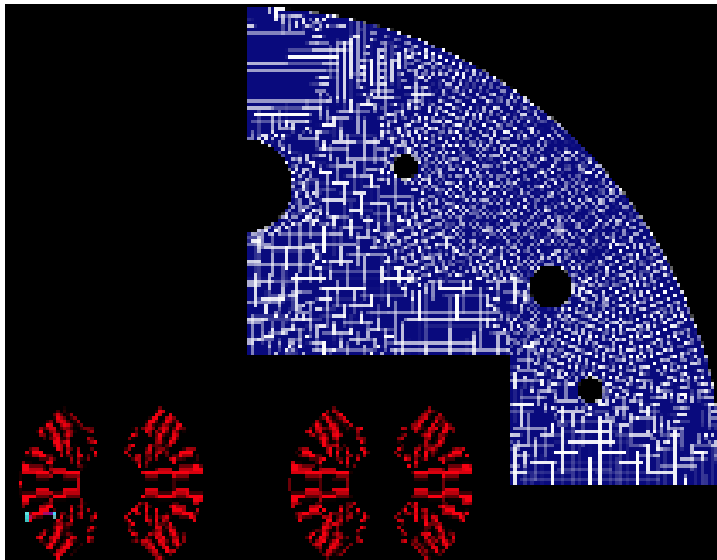
- All these design do not rely on stress management
 - RMM, based on a block coil, proved that 14 T can be achieved with a large margin without interception of stress
 - **RMM reached 16.4 T in a 50 mm bore in 2022**
- Test of reproducibility of the assembly coming in fall 2024
- Test of reproducibility of manufacturing (new set of coils) in 2025



Cross-section and training of RMM [E. Gautheron, et al. IEEE TAS 33 (2023) 4004108]

Nb₃Sn program: the 12 T option

- A 12 T dipole based on $\cos\theta$ geometry is in the HFM baseline since 2020
 - Why a 12 T ? Mainly because it can provide a cheaper magnet
 - It has about 30% less conductor

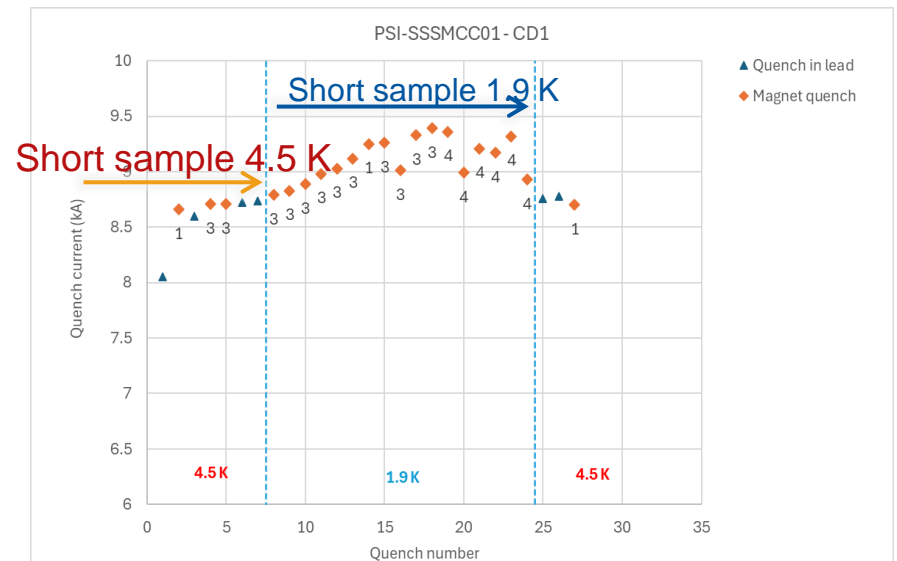
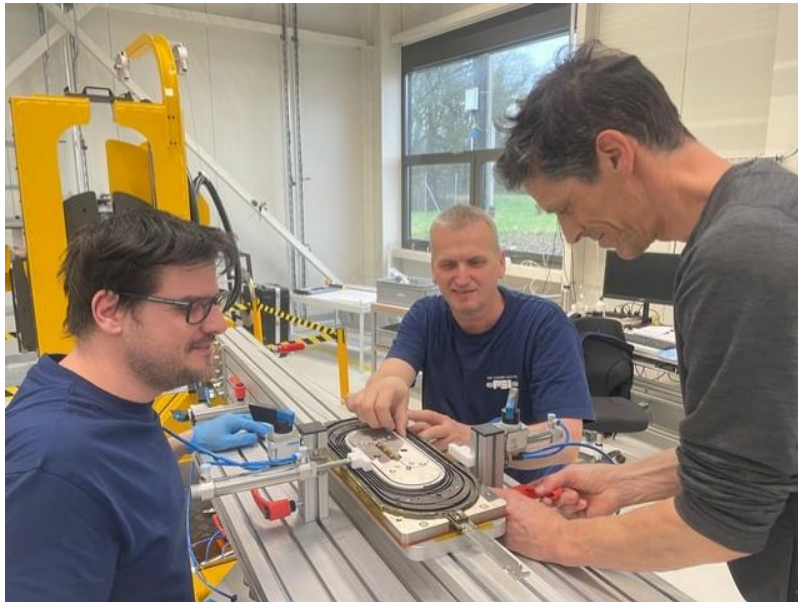


FalconD cross-section [S. Farinon, et al.]



Nb₃Sn program: stress management

- Even though **stress management** is mandatory only towards 20 T, it can provide precious margin at 14 T – PSI explores this option
 - Test of PSI subscale stress managed common coil (SSSMCC) at CERN – wax impregnated, reaction and test made at CERN
 - **Peak field in the coil of 6.5 T** reached, >5 T in the centre (June 2024)

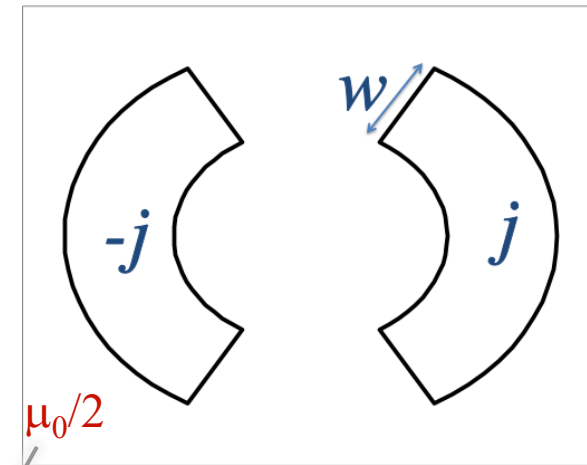
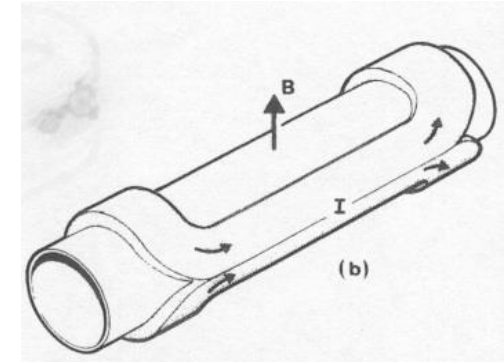
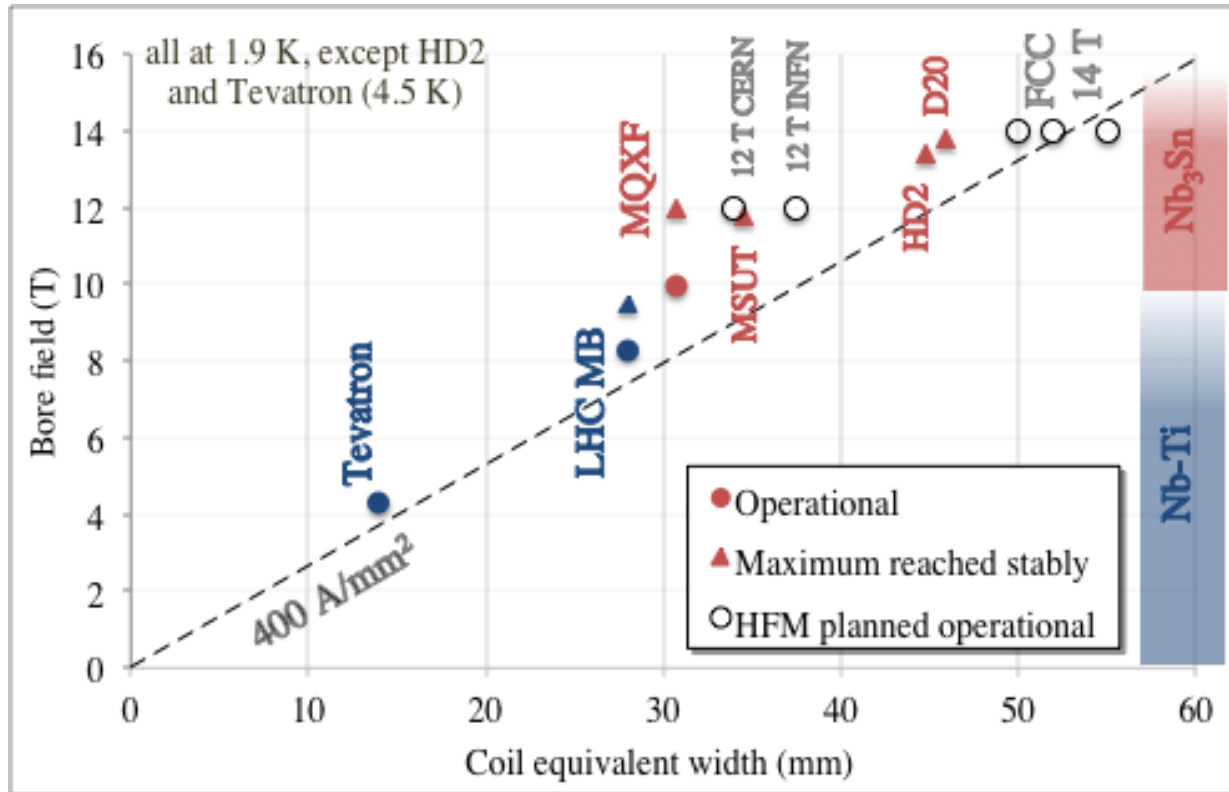


Test of SSSMCC in SM18 (G. Willering, et al.)

Manufacturing of SSSMCC in PSI (D. Araujo, B Auchmann, et al.)



What are we building



$$B \text{ (T)} \gg 0.00063 j \text{ (A/mm}^2\text{)} w \text{ (mm)}$$



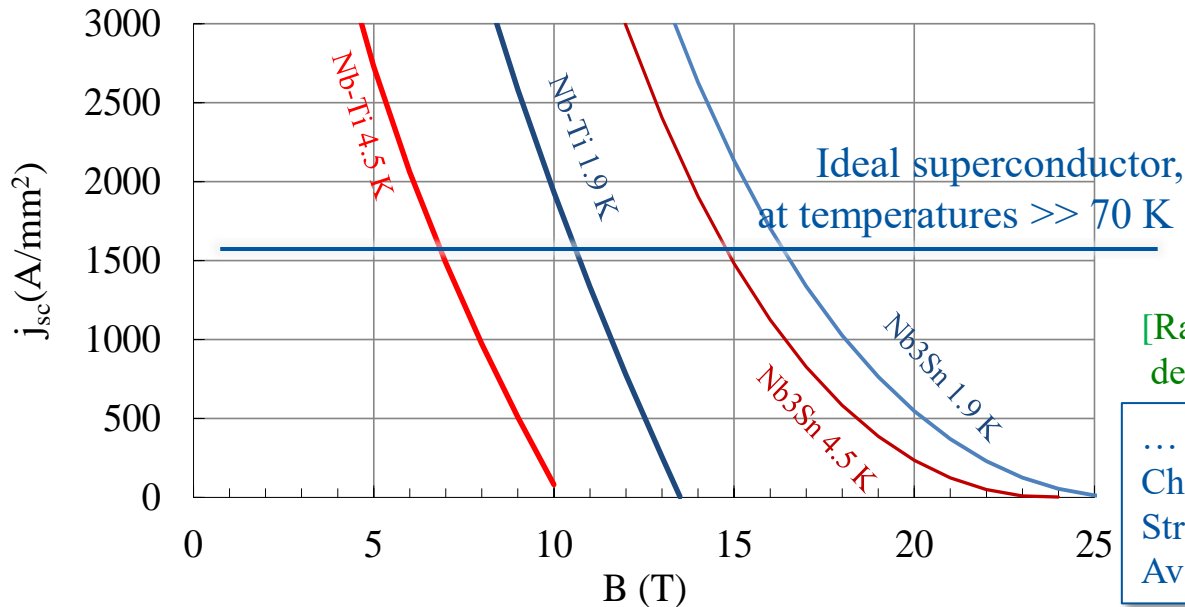
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HTS: the ideal superconductor?

- ... a critical current that does not decrease with field
- ... a critical current that does not increase at lower fields (to reduce hysteresis, persistent currents)
- ... 1500 A/mm² (just what is needed, nothing more) at high temperatures



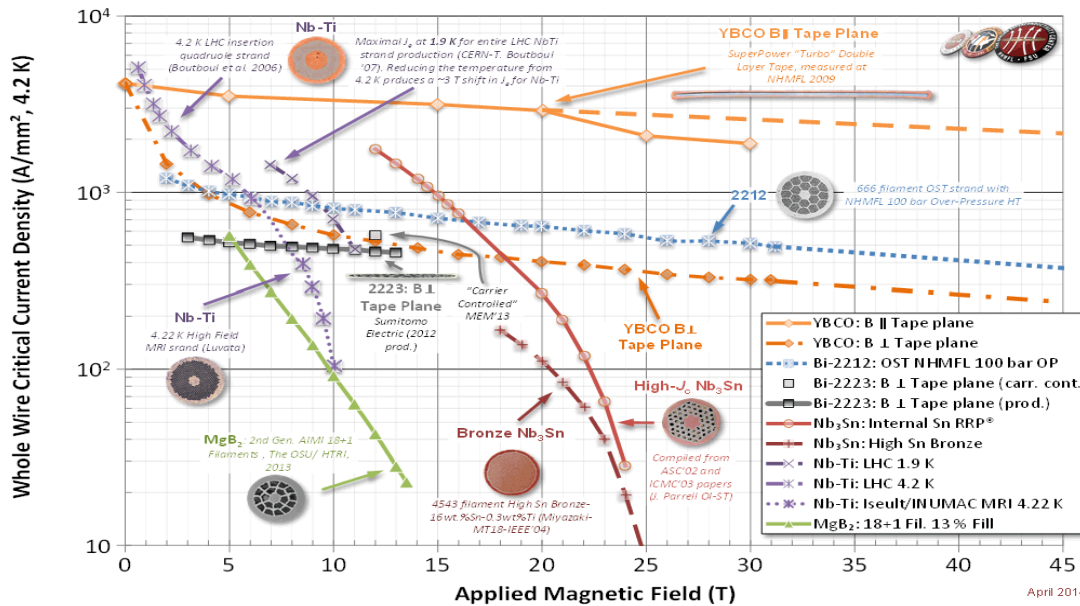
[Raffaello et al., The School of Athens, detail, Musei Vaticani (1510)]

... and
Cheap: 5 \$/(kA m)
Stress resistant at least up to 200 MPa
Available in long (km) lengths



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[Raffaello et al., The School of Athens, detail, Musei Vaticani (1510)]

... and
 Cheap: 5 \$/(kA m)
 Stress resistant at least up to 200 MPa
 Available in long (km) lengths



Three paths for HTS

- BSSCO 2212 (mainly developed in the USA)
 - Available in **round strand**, dipoles **reaching 1.5 T** have been done (LBNL)
 - Expensive, **complicated manufacturing process** (more than Nb₃Sn): reaction at 800 C in 100 bar of O₂
 - No activities foreseen in HFM
- REBCO (strong impulse from fusion investments of order of BCHF)
 - Recently, **large reduction of cost**, but still one 5-10 larger than what needed in the unfavorable direction, and with **limited lengths**
 - **Available in tape**, cable geometries being considered (Roebel, Corc®, Star ®)
 - Hysteresis losses can be a showstopper: the filament is the tape width
 - **Workhorse for HFM**
- IBS (strong impulse from China)
 - Critical current is improving (see appendix)
 - **Potentially cheaper** than REBCO
 - **One WP in HFM**



The challenge of hysteresis losses

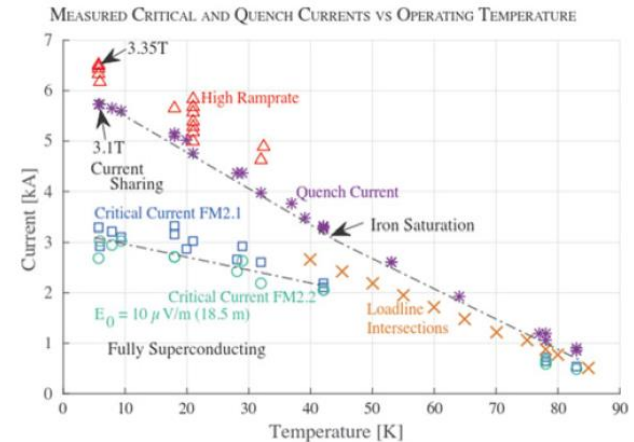
- The larger temperature margin and lower j at low field, allows stability with very large filaments in one direction (up to 12 mm)
- Hysteretic losses, that are today critical for the FCC-hh (target of 5 kJ/m is given), can be a showstopper in this case

$$\frac{d}{2} < \frac{1}{j_c} \sqrt{\frac{3\gamma C_p (T_c - T)}{\mu_0}}$$

- In case of HTS insert, both common coil and $\cos\theta$ have the cables perpendicular to the field: the ideal is the block, where they are parallel
- **Feather magnet** tested in 2017, REBCO, block aligned: **it reached 4.5 T, but did not prove all accelerator features**

[L. Rossi, et al, Instruments 5 (2021)]

- Is REBCO tape a viable conductor for HEP main dipole magnets ? Question still open today



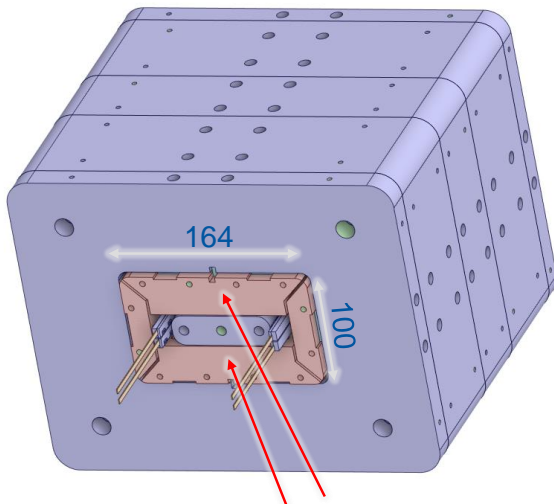
First powering of Feather

[L. Rossi, et al, IEEE TAS 28 (2018) 4001810]

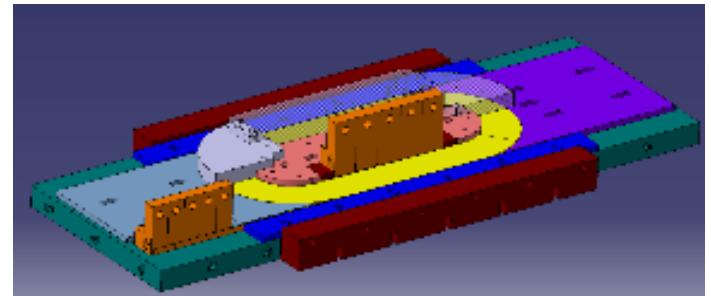
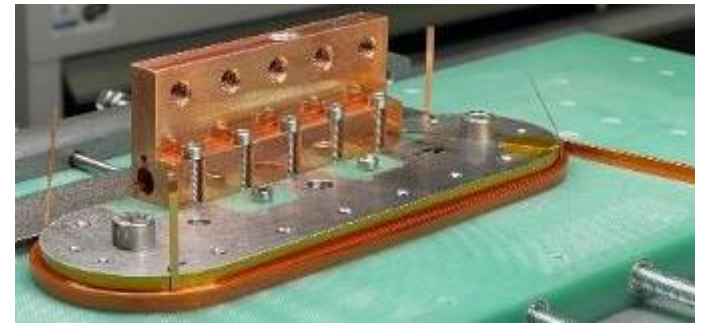
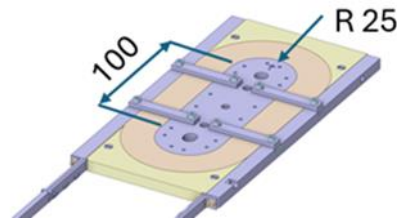


HTS news

- Production line in KIT commissioned (B. Holzapfel et al.) in March 2024
- At CERN, **racetrack wound with dielectric insulated (DI) REBCO** and went through preliminary tested at 77 K
 - A research line of MI (metal insulated) is also active in HFM (CEA)
 - Remember that all magnets for fusion are NI (non insulated) – not good for us
- Then a test at 4.5 K – 20 K will be done



Optimized for number of racetracks



[A. Ballarino, et al., HFM TE day <https://indico.cern.ch/event/1425262/>]



Never forget the specificity of accelerator magnets

- First: An **accelerator dipole is not a solenoid !!**
 - Field is not parallel to the wire, forces are not perpendicular to the wire, stresses are 50% larger than magnet pressure
- Second: Overall current densities of **$\sim 500 \text{ A/mm}^2$** are a **peculiar feature/challenge** for accelerator magnets
 - One order of magnitude above HEP detector magnets or fusion magnets

| | Overall current density (A/mm ²) | Superconductor current density (A/mm ²) | Ramp | Field in conductor (T) |
|-----------------|--|---|-----------|------------------------|
| Tevatron dipole | 360 | 1550 | slow | 4.7 |
| LHC dipole | 360/440 | 1260/1820 | slow | 8.6 |
| ATLAS BCT | 30 | 950 | very slow | 3.9 |
| ITER (TF & CS) | 20 to 40 | 150 | very fast | 5 to 13 |
| HL-LHC SC link | 17 | 1450 | slow | Self field (<1 T) |

- Third: magnet operational range is not a single point, but a **whole set of currents** (from injection to high field)





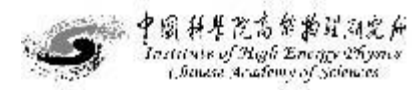
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SPPC



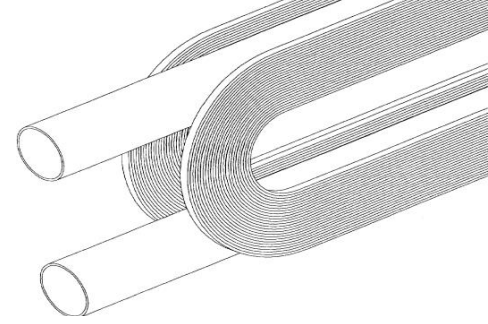
- Comparison between FCC-hh and SPPC
 - As FCC-hh, SPPC went through a modification of parameters
 - Today it relies on 20 T magnet, with 100 km tunnel, and 125 TeV c.o.m.
 - The 20 T are given by 13 T in Nb₃Sn and 7 T in HTS

| FCC-hh parameters | CDR 2019 | 2024-Nb ₃ Sn | 2024-HTS |
|---------------------------|----------|-------------------------|----------|
| Dipole field (T) | 16.0 | 14.0 | 16-20 |
| Tunnel length (km) | 100 | 90.7 | 90.7 |
| Arc length (km) | 82.0 | 76.9 | 76.9 |
| Arc filling factor (adim) | 0.80 | 0.87 | 0.85 |
| Energy c.o.m (TeV) | 100 | 90 | 100-125 |
| Loadline margin | 86% | 80% | TBD |

| SPPC parameters | Nb ₃ Sn (2019) | HTS (2019) | Nb ₃ Sn/HTS (2023) |
|---------------------------|---------------------------|------------|-------------------------------|
| Dipole field (T) | 12.0 | 20-24 | 20 (13+7) |
| Tunnel length (km) | 100 | 100 | 100 |
| Arc length (km) | 81.8 | 81.8 | 81.8 |
| Arc filling factor (adim) | 0.79 | 0.79 | 0.79 |
| Energy c.o.m (TeV) | 75 | 125-150 | 125 |

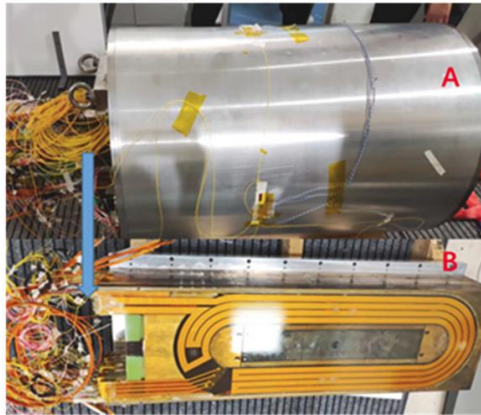


SPPC magnets

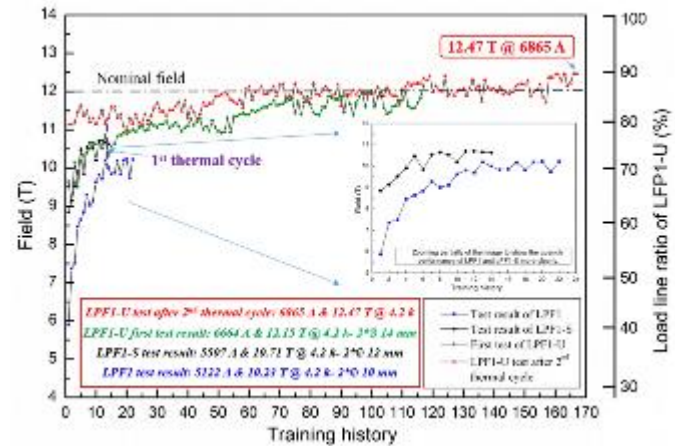


Common coil design
[R. Gupta, IPAC 1997 3344]

- IHEP has selected the common coil design
 - Steps aiming at 20 T increasing field and aperture
 - 2018-2023: LFP1 Nb₃Sn magnet reached 12.5 T in 14 mm aperture
 - Configuration based on flat racetrack, without field quality



LFP3 magnet [J. Shi, Q. Xu, et al., IEEE TAS 34 (2024) 4701405]



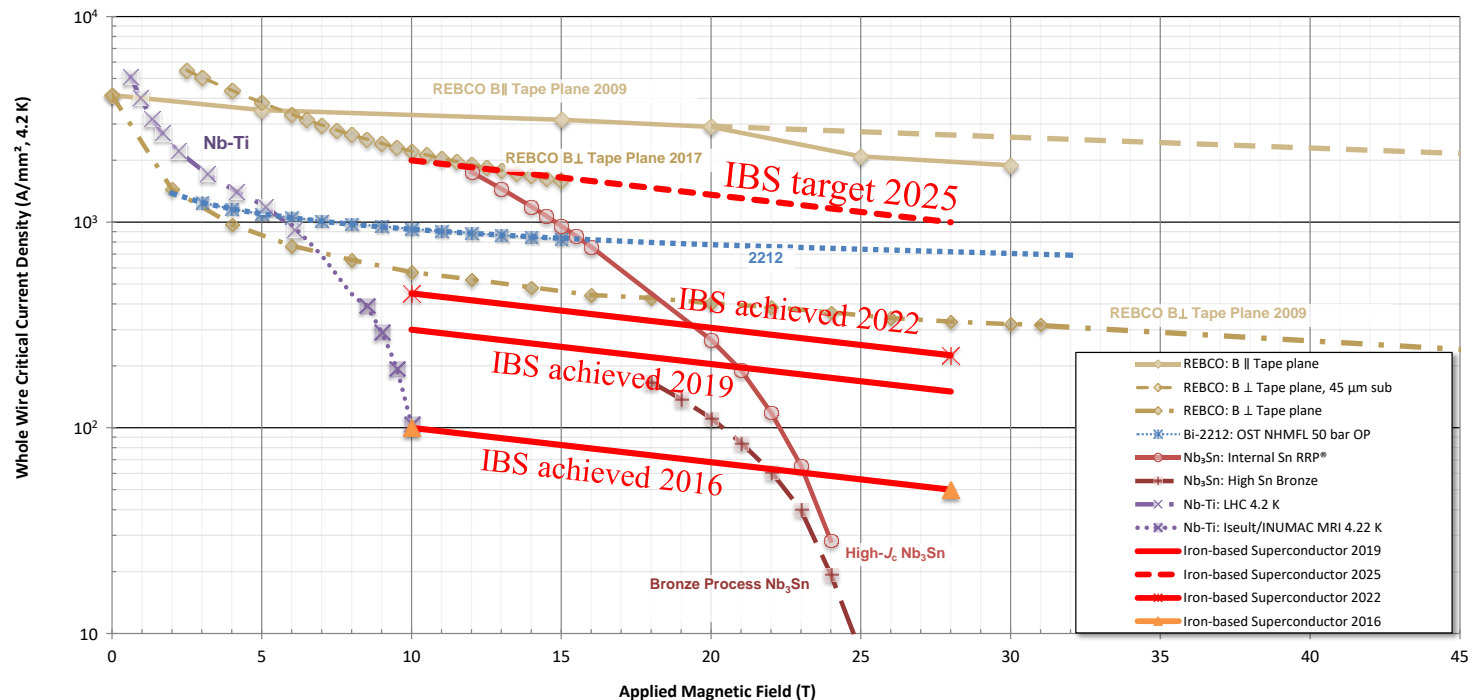
LFP1 training [C. Wang, et al., SUST 36 (2023) 065006]

- LFP3 construction ongoing since two years, aiming at 13 T with Nb₃Sn plus 3 T with HTS
 - Nb₃Sn coils limited at 11 T, HTS reached 3 T, then two coils lost during tests
 - New set of coils being manufactured, test at the end of 2024



SPPC magnets

- The common coil shall contain a part (7 T) in HTS
- China is investing on IBS since many years – solenoids successfully built
- Considerable progress in the past years, but still far from target
- HFM also has a WP on IBS development WP2.16, A. Malagoli from CNR SPIN)



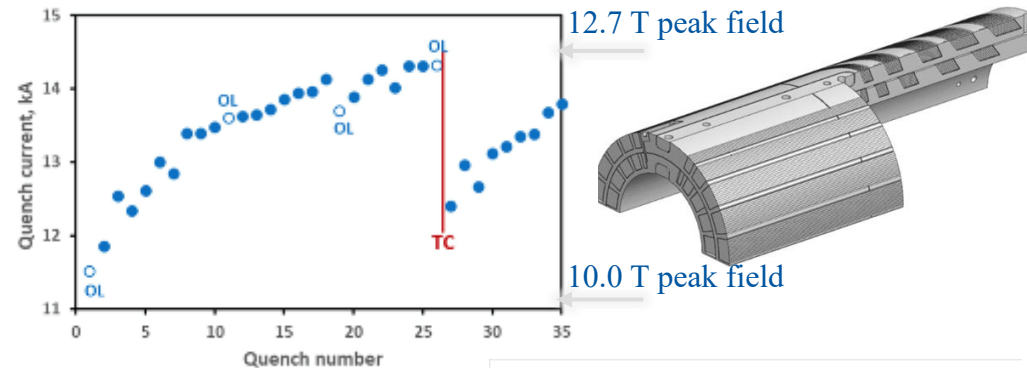
Improvement in IBS [see talk by Q. Xu, in Marseille, 2024 <https://indico.in2p3.fr/event/20053/>]



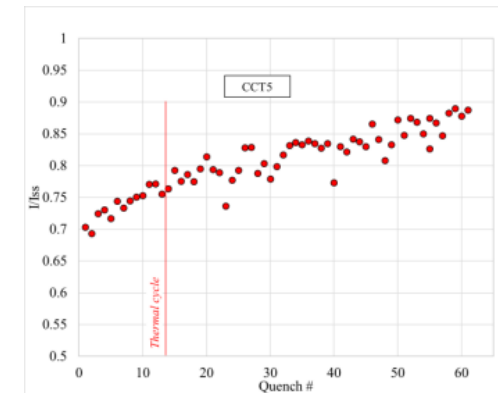
US magnet development program (MDP)



- MDP aims at reaching 20 T with an hybrid magnet
 - To reach 20 T the stress management is mandatory
 - Two paths: CCT and $\text{Cos}\theta$

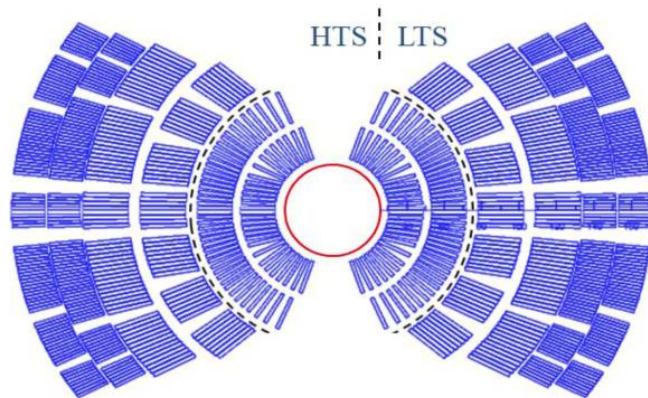


- $\text{Cos}\theta$ from FNAL: 12.7 T but in mirror
- CCT from LBNL: 8.5 T in 90 mm aperture
- PSI within the HFM: 10.1 T in 66 mm aperture
 - This path abandoned in favour of a stress managed common coil



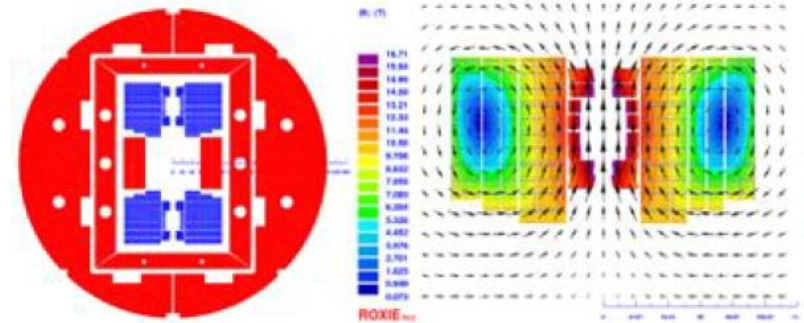
Hybrid or all HTS ?

- All-HTS coil open the possibility of 20 K operation, which could consume less energy
 - Beware of drawing « easy » conclusions on sustainability ... it is a very complex computation that is not intuitive
- «Hybrid» makes use of HTS in higher field regions, and of cheaper Nb₃Sn up to 13-15 T
 - This option is being developed in the US by MDP, and in China by IHEP
- **HFM has not yet taken any decision on this**



Hybrid design for 20 T magnet

[P. Ferracin, et al, IEEE TAS 33 (2023) 4002007 and 4L0r1B-01]



Hybrid design for 20 T magnet

[Q. Xu, et al, CEPC design report, pg 749]

