



News from the Tuning Working Group

J. Keintzel and R. Tomas

For the FCCee Optics tuning WG

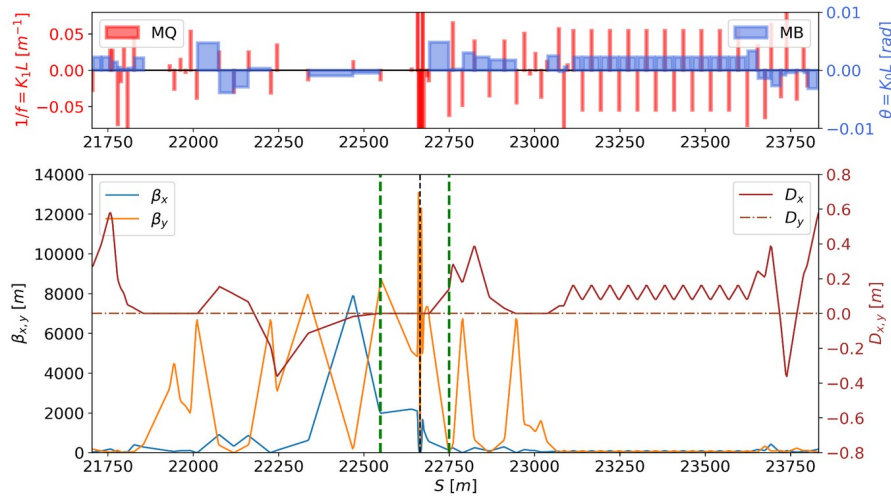
FCC-ee Accelerator Design Meeting

27 November 2024

Ballistic Optics: Turn off quads 200 m around IP & all IR sextupoles

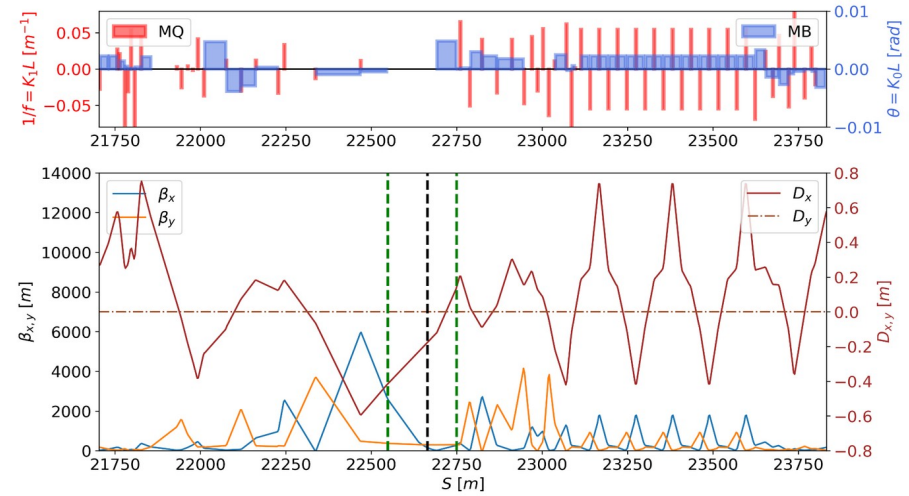
Baseline lattice

[K. Oide](#)



Ballistic lattice

[C. Garcia](#)

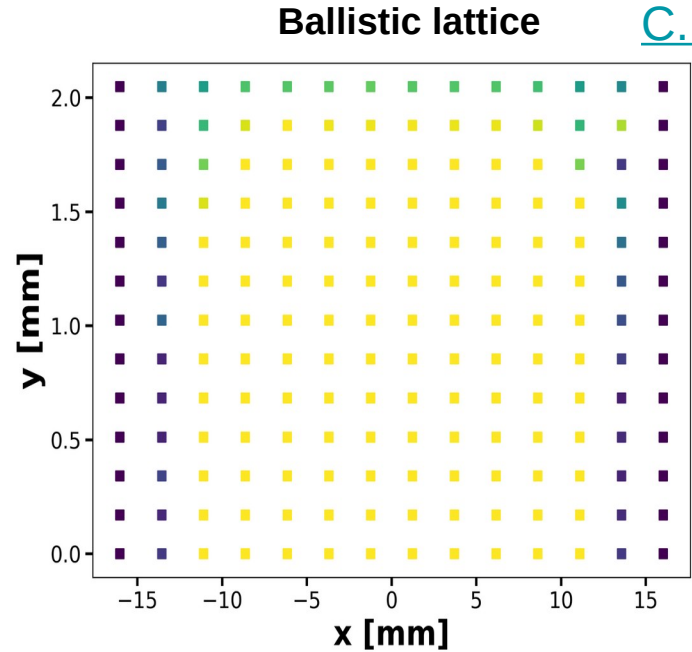
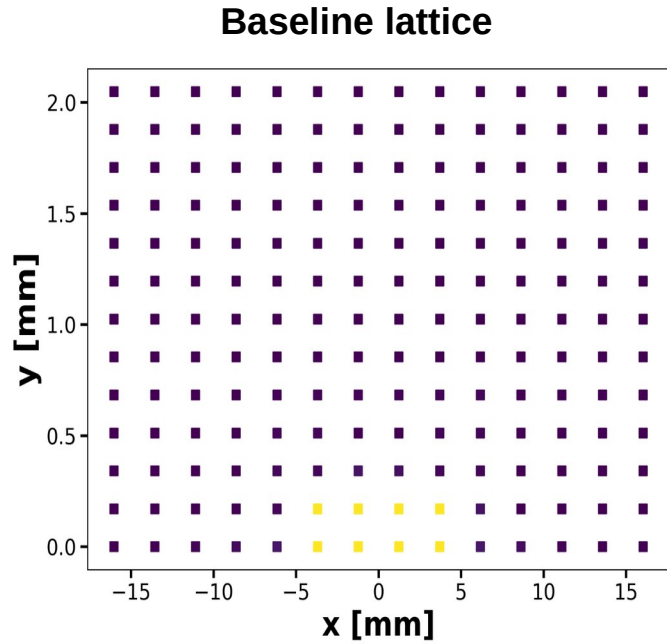


Merits of the ballistic optics: Reduce chromaticity, peak beta functions, IR aberrations, remove Synchrotron Radiation from Final Doublet, mitigate instabilities with reduced sextupole strength and establish a straight line reference trajectory around the IP.

→ *Ideal for the first commissioning phases*

Ballistic Optics: Larger DA

[C. Garcia](#)

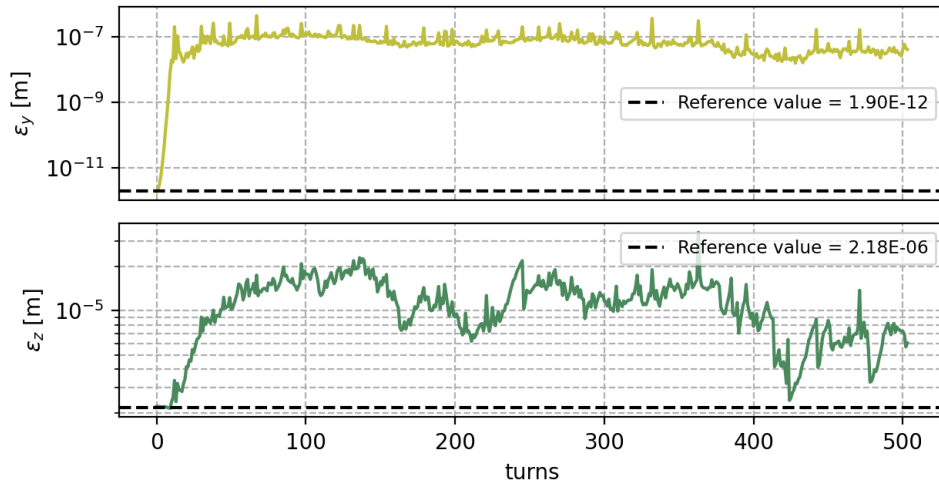


Larger DA with Ballistic optics by factors of 2 and 6 in x and y, respectively
Momentum acceptance for ballistic is sufficient but not yet as good as for the baseline
(further optimizations on-going).

Ballistic optics: mitigation of instabilities with half sextupole strength

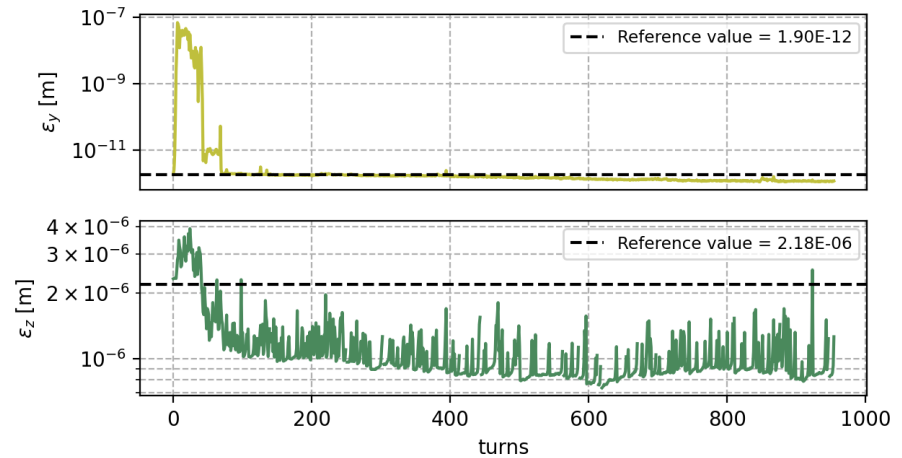
Relaxed lattice design by [K. Oide](#)

v24.3-GHC with relaxed $\beta^* = (33, 0.7)\text{cm}$



Tracking by [K. Skoufaris](#)

v23-GHC ballistic (alternative) $\beta^* = (151, 300)\text{m}$

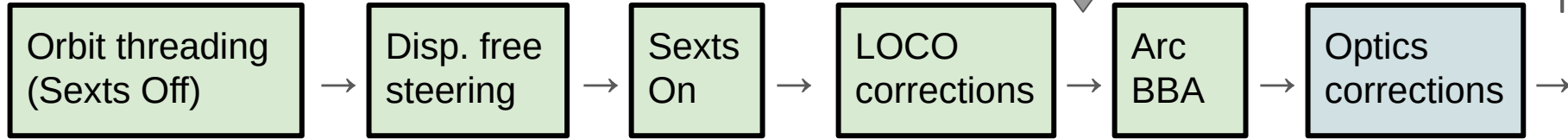


First commissioning phases require lower sextupole strength, but this is impractical in the baseline optics (even with relaxed β^*), while OK with ballistic.

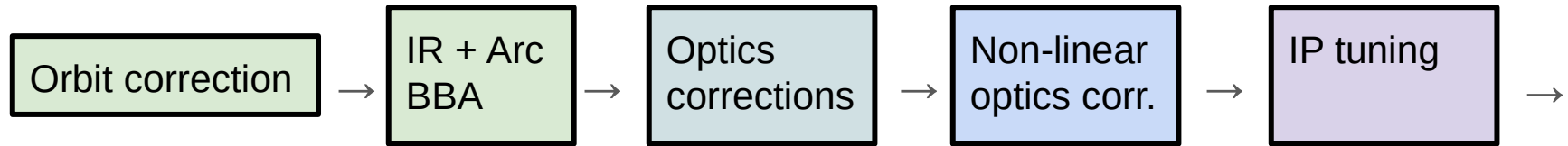
Ideal commissioning sequence

With up to 60 bunches @ Z
due to MP, [A. Lechner et al](#)

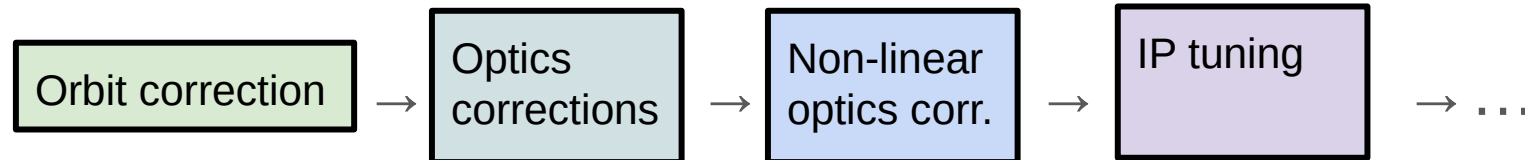
Ballistic optics



Relaxed optics (various iterations decreasing β^*)

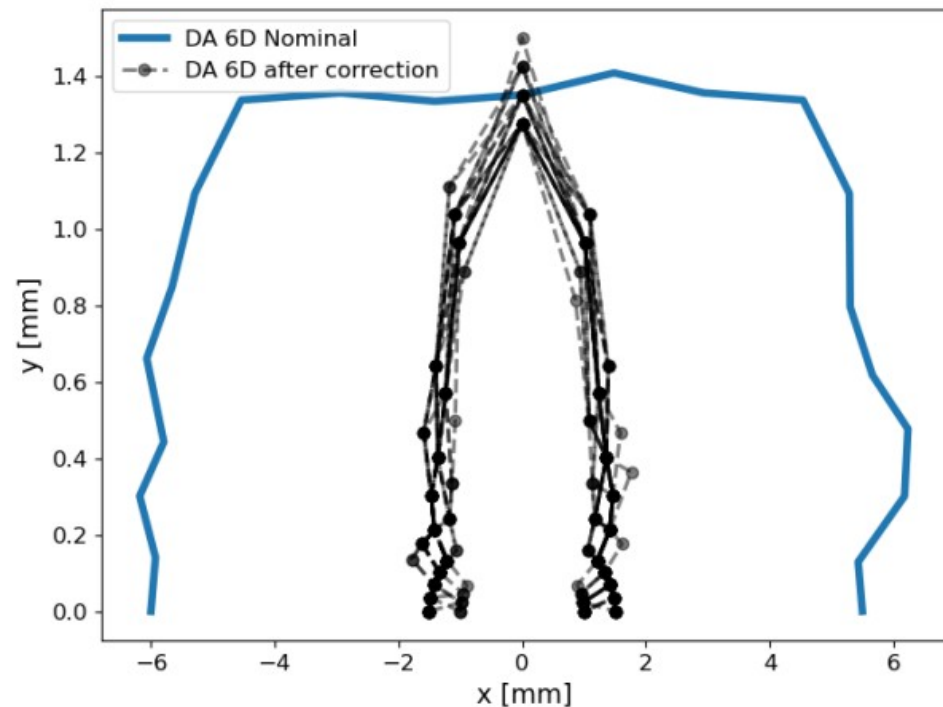


Baseline optics



Commissioning: Ballistic after Dispersion Free Steering

Nominal errors including the initial BPM-to-Quad alignment of $100\ \mu\text{m}$.
Sextupoles Off

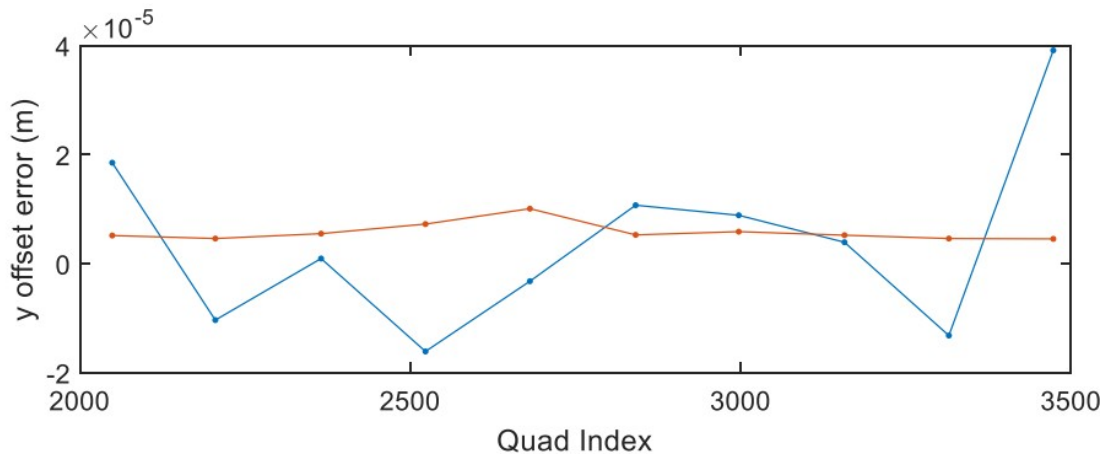
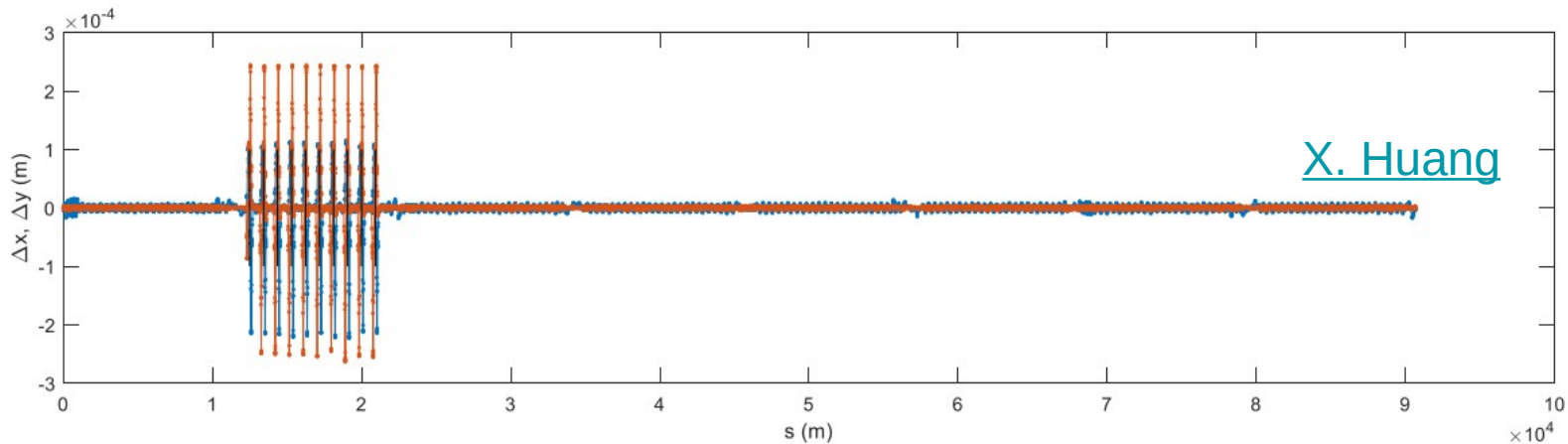


| rms | DFS | w/o DFS |
|--------------------------------|-----|---------|
| y orbit [μm] | 255 | 222 |
| ΔD_x [mm] | 70 | 446 |
| ΔD_y [mm] | 39 | 416 |
| ϵ_y [μm] | 4 | 659 |

[E. Musa](#)

DFS is fundamental at this stage.
Now it is possible to proceed to BBA
and optics corrections.

BBA: Parallel Quadrupole Modulation - 1st technique



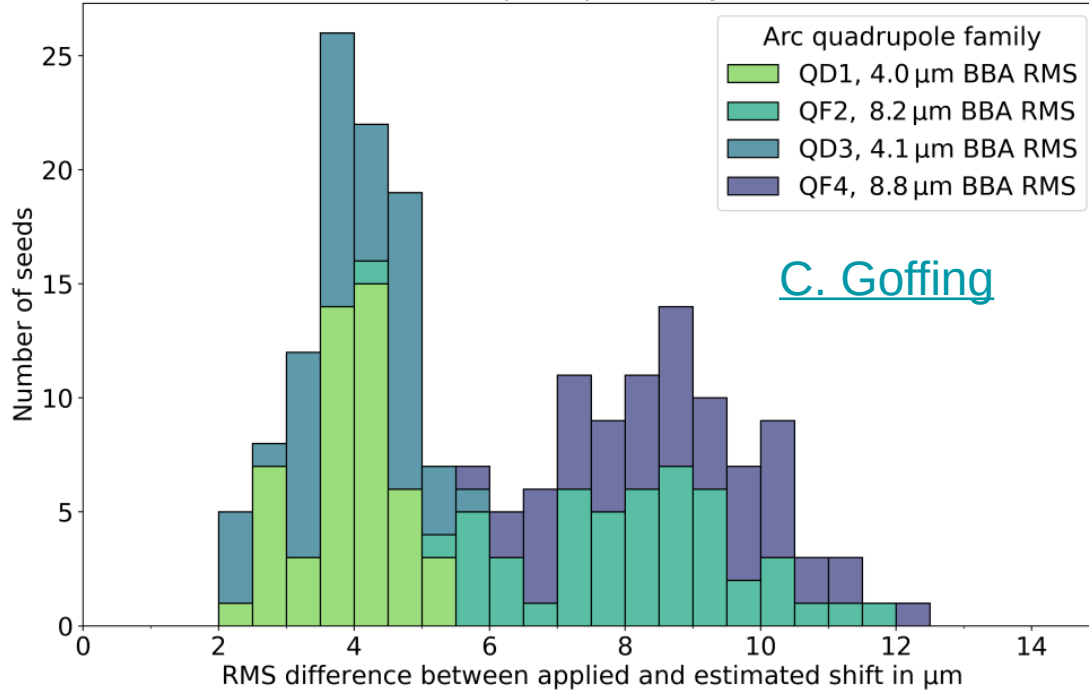
Orbit bumps at 10 quadrupoles that are modulated with $\Delta k/k=2\%$. Orbit response is used to deduce beam-quadrupole offset using a calibrated model.

BBA rms error of 10-20 μm .

Need about 400 modulations!

BBA: Parallel Quadrupole Modulation - 2nd technique

RMS difference between estimated and applied magnet shift for each arc quadrupole family and seed



C. Goffing

8 quadrupoles modulated with $\Delta k/k=1\%$. Orbit corrector at quad used to minimize orbit response (no calibrated model used).

BBA rms errors of 4 μm in QD and 9 μm in QF.

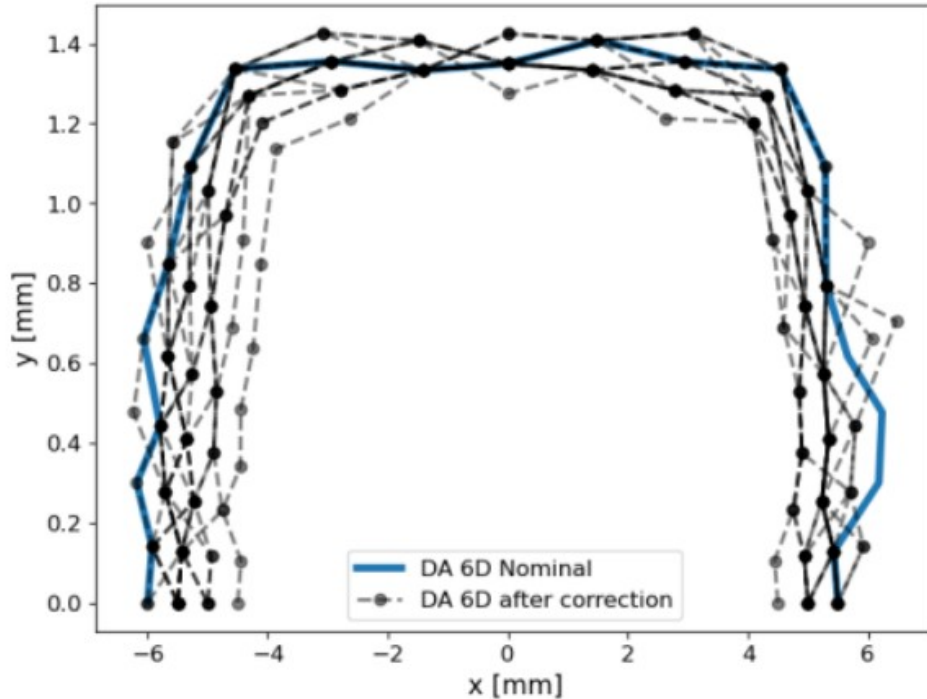
Caveats:

- Only for vertical BBA
- Expected quad center shifts of 3 μm when modulating by 1% should increase BBA rms error.
- BBA reproducibility in SuperKEKB $\approx 100\mu\text{m}$ (orbit drifts?)

<https://indico.cern.ch/event/1403458/>

Commissioning: Ballistic after BBA and optics corrections

Nominal errors including **IR quads misalignments of 50 μm** and BPM-to-Quad alignment of 10 μm thanks to BBA. Sextupoles On.

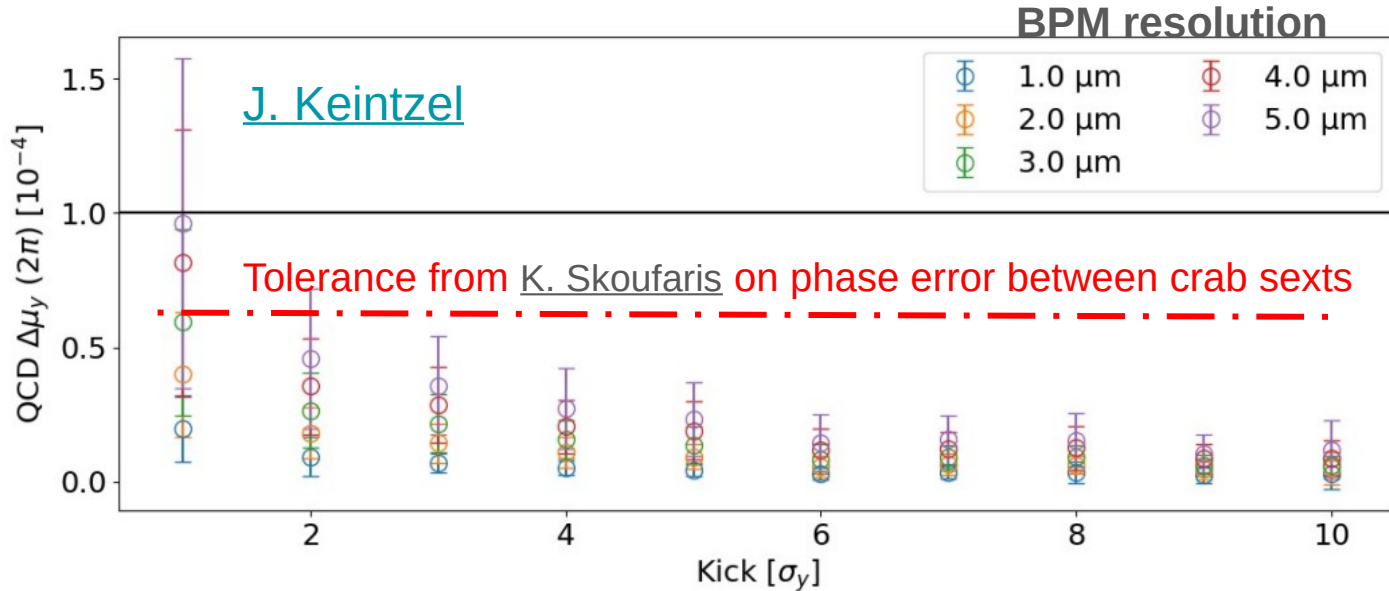


| | |
|--------------------------------|-----|
| rms | |
| y orbit [μm] | 155 |
| ΔD_x [mm] | 0.9 |
| ΔD_y [mm] | 1.7 |
| ϵ_y [μm] | 0.3 |

[E. Musa](#)

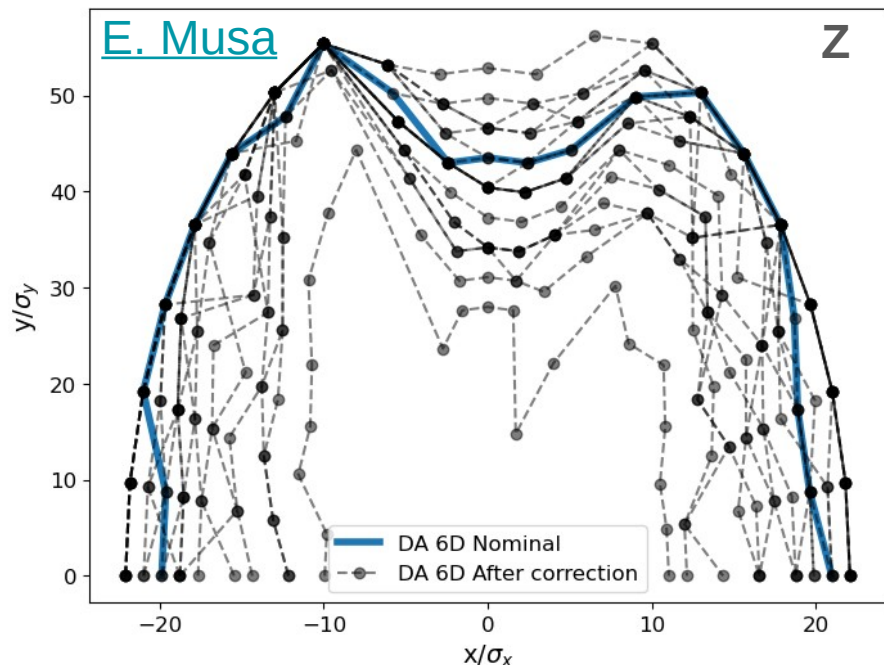
Success even including IR errors!
3 seeds failed out of 20 \rightarrow More iterations needed and maybe better ballistic optics.

Optics measurements: Phase advance



Simulations show that good phase advance measurements require 50000 turns of forced betatron motion using AC dipoles at 1σ amplitude and BPMs with about $1 \mu\text{m}$ resolution in turn-by-turn mode (baseline optics).

Optics corrections with baseline optics and arc nominal errors

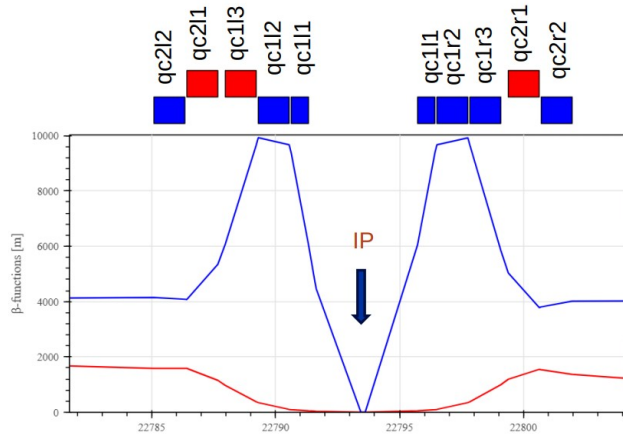


| rms | |
|--------------------------------|------|
| y orbit [μm] | 37 |
| $\Delta\beta/\beta_x$ [%] | 1.3 |
| $\Delta\beta/\beta_y$ [%] | 13 |
| ΔD_x [mm] | 15 |
| ΔD_y [mm] | 0.9 |
| ϵ_y [μm] | 0.04 |

Best tuning results obtained so far with baseline optics and arc nominal errors.

BPM to quad misalignment of $10\ \mu\text{m}$ after BBA currently being included in simulations.

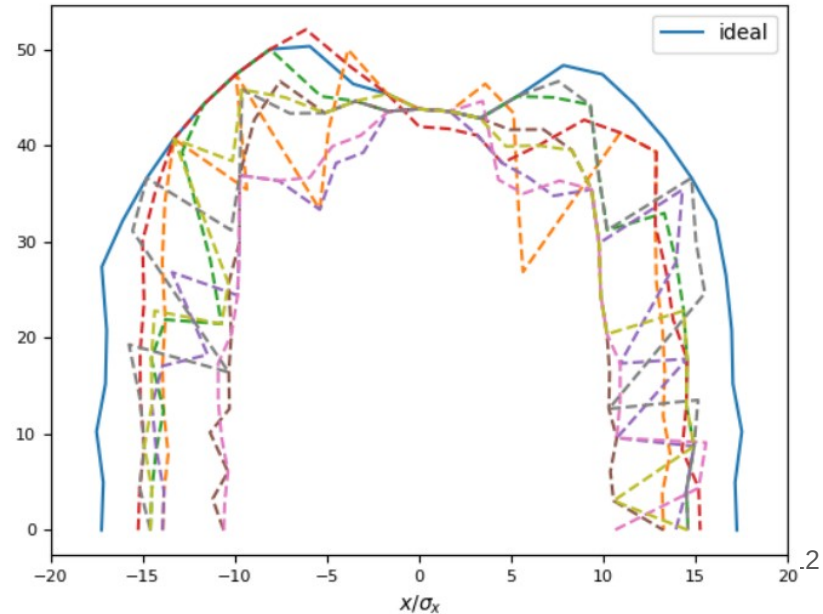
First look at IR errors [S. Jagabathuni](#)



Successful tuning simulations are achieved for the GHC v22 lattice with 60 μm errors in the IR magnets and 10 μm in the Final Doublet (arc errors are slightly lower than nominal).

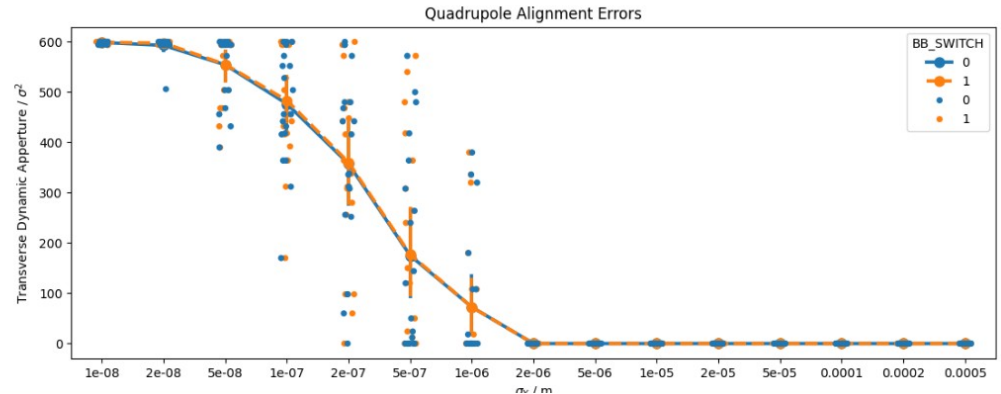
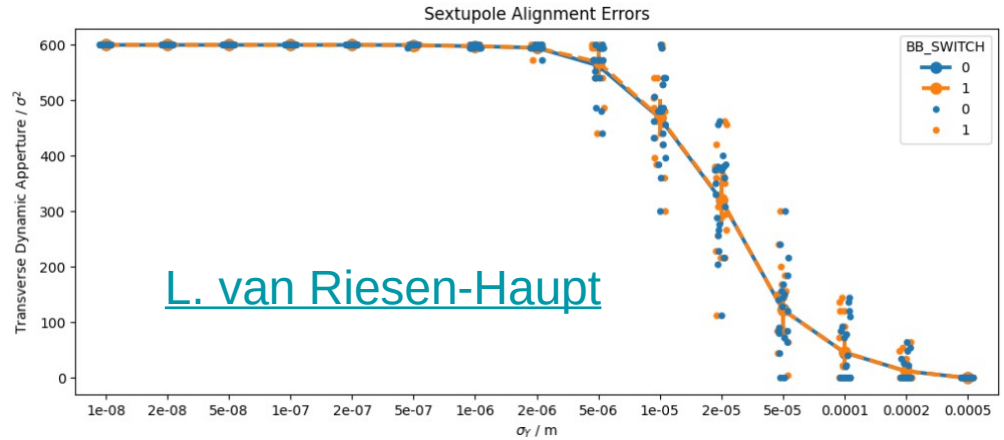
First IP tuning with knobs also demonstrated in other studies by [S. Jagabathuni](#). First ML luminosity tuning studies by [V. Gawas](#).

| Type | Δx (μm) | Δy (μm) | Rotation (μrad) |
|---------------------------------|------------------------------|------------------------------|------------------------------|
| Arc quadrpoles | 100 | 100 | 100 |
| Arc sextupoles | 100 | 100 | 100 |
| IR quadrupoles with FF-doublets | 40/60 | 40/60 | 40/60 |
| qc[12]* | 10 | 10 | 10 |
| IR sextupoles | 40/60 | 40/60 | 40/60 |
| All Dipoles | 1000 | 1000 | 100 |



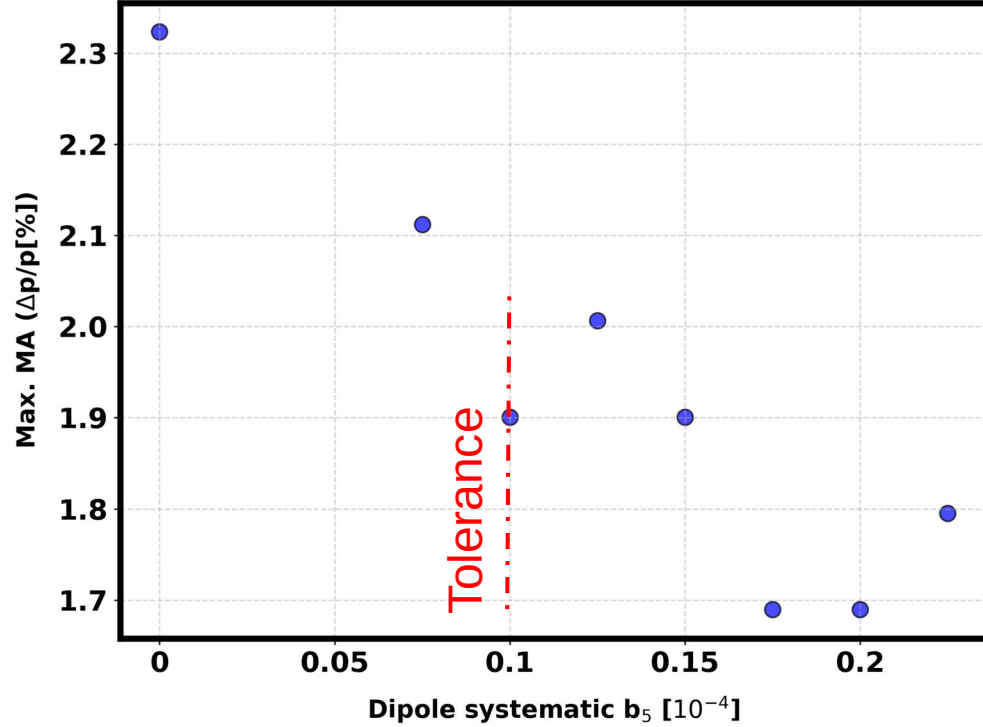
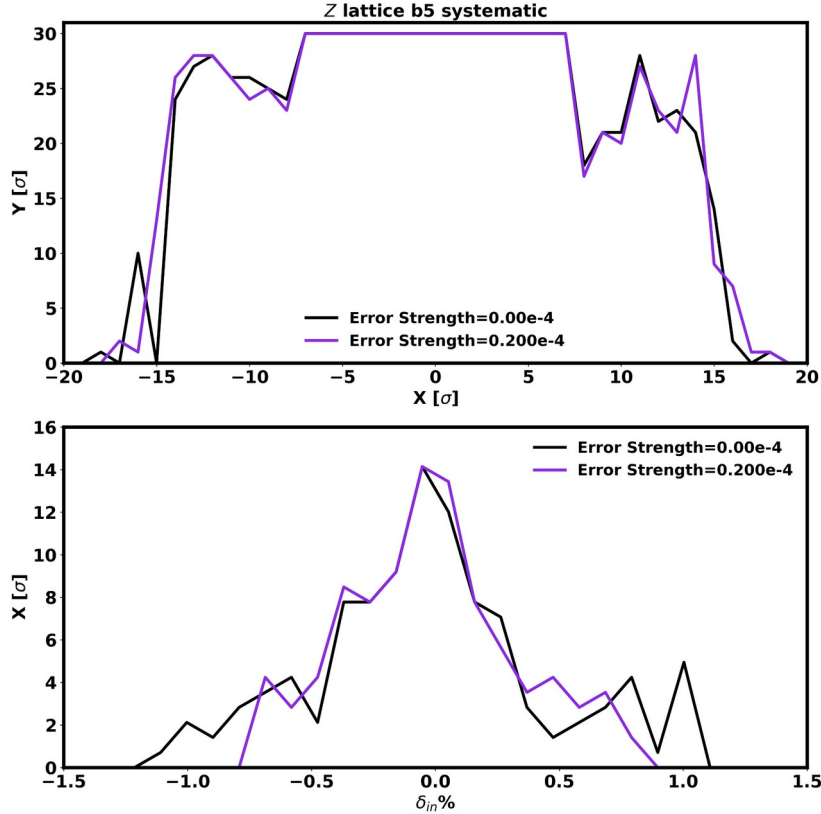
DA with beam-beam

Simulations in XSUITE show very low impact of beam-beam element on average DA (evaluated as largest ellipse)



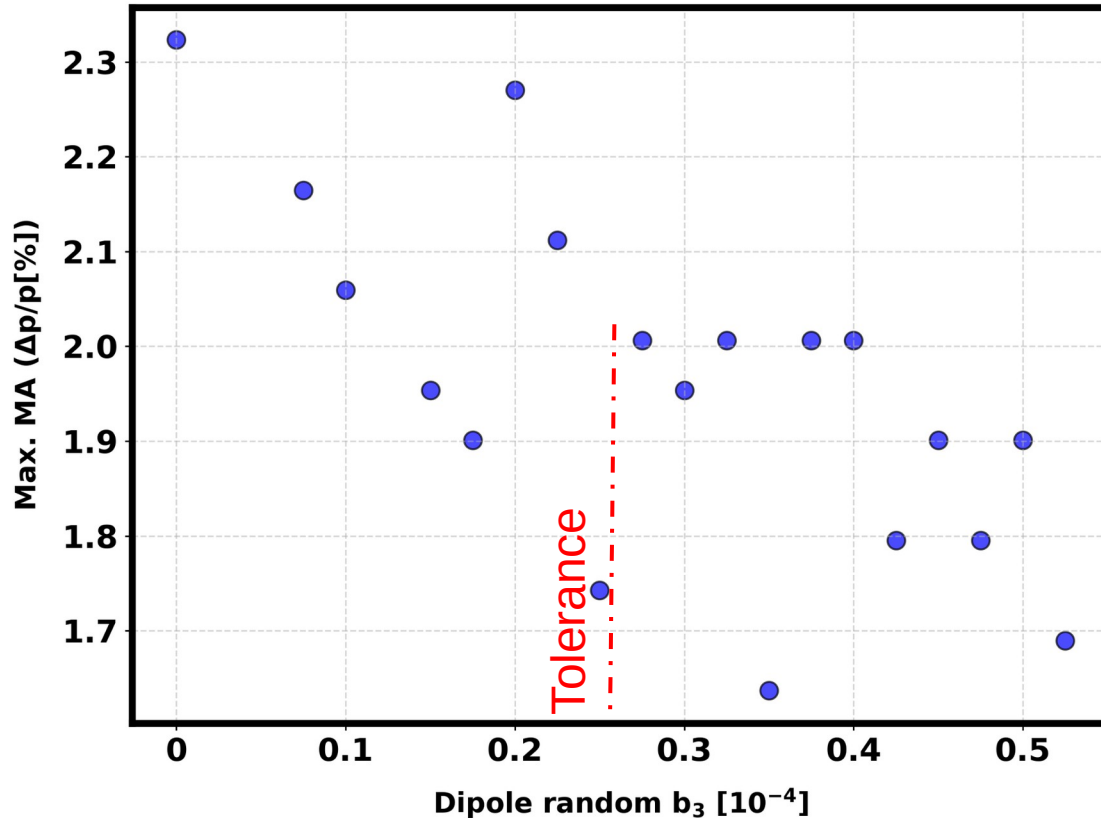
Computing multipolar tolerances: Dipole systematic b5

[A. Hussain](#)



Computing multipolar tolerances: Dipole random b3

[A. Hussain](#)



Random components show larger fluctuations and need further studies.

Preliminary results follow.

Multipolar tolerances in units of 10^{-4} @10mm for GHC Z

No Q' correction, no beam-beam

| Error | ARC Quadrupoles | | ARC Dipoles | | ARC Sextupoles | | IR Quadrupoles | | IR Dipoles | |
|-------|-----------------|-------|-------------|-------|----------------|-------|----------------|-------|------------|-------|
| | Rand. | Syst. | Rand. | Syst. | Rand. | Syst. | Rand. | Syst. | Rand. | Syst. |
| a3 | 1 | 2 | | | | | | | | |
| b3 | 1.5 | 1.5 | 0.25 | 0.1 | | | | | 1 | 1 |
| b4 | | | 0.5 | 0.25 | | | 0.1 | 0.4 | | |
| a4 | | | | | 30 | 25 | | | | |
| b5 | | | 0.3 | 0.1 | 36 | 25 | | | 1.5 | 0.6 |
| a5 | | | | | 30 | 25 | | | | |
| b6 | 1 | 0.5 | | | | | | | | |

[A. Hussain](#)
[Magnet slides](#)

Sextupole:
Nested skew
quad (0.6T)
 $a4=65 > 30$
→ not OK

Nested
vertical orbit
corrector (0.02
Tm) induces
 $a5=25$
→ OK!

These are raw tolerances without applying corrections. Dedicated correction circuits will also be investigated, also for LCC lattice.

Multipolar tolerances in units of 10^{-4} @10mm for GHC tt

No Q' correction, no beam-beam

| Error | ARC Quadrupoles | | ARC Dipoles | | ARC Sextupoles | | IR Quadrupoles | | IR Dipoles | |
|-------|-----------------|-------|-------------|-------|----------------|-------|----------------|-------|------------|-------|
| | Rand. | Syst. | Rand. | Syst. | Rand. | Syst. | Rand. | Syst. | Rand. | Syst. |
| a3 | 5 | 2 | | | | | | | | |
| b3 | 10 | 10 | 1 | 0.5 | | | | | 2 | 2 |
| b4 | 4 | 1 | 1.4 | 0.5 | | | | | | |
| a4 | | | | | 36 | 30 | | | | |
| b5 | | | | | 30 | 20 | | | | |
| a5 | | | | | 36 | 36 | | | | |
| b6 | 10 | 4 | | | | | | | | |

[A. Hussain](#)

See [Carl and Jeremie's talk](#)

In general, tolerances are more relaxed for the tt lattice!

Multipole tolerances with beam-beam and Q' correction (Z)

[A. Hussain](#)

| Error | Arc Dipoles | | | |
|--------------|--------------------|----------------|-------------------|----------------|
| | Random | | Systematic | |
| | previous | current | previous | current |
| b3 | 0.250 | 0.250 | 0.100 | 0.200 |
| b4 | 0.500 | 0.550 | 0.250 | 0.325 |
| b5 | 0.300 | 0.350 | 0.100 | .125 |

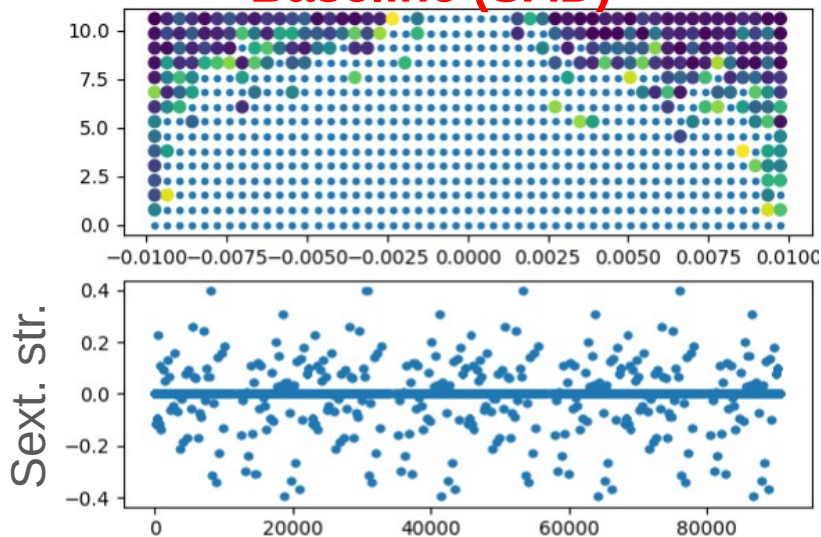
Beam-beam and Q' correction have relaxed some multipolar tolerances, yet further studies are needed with more seeds and combining all the identified tolerances. Dedicated non-linear corrections will increase tolerances but need to be studied

Sextupole optimization in Xsuite

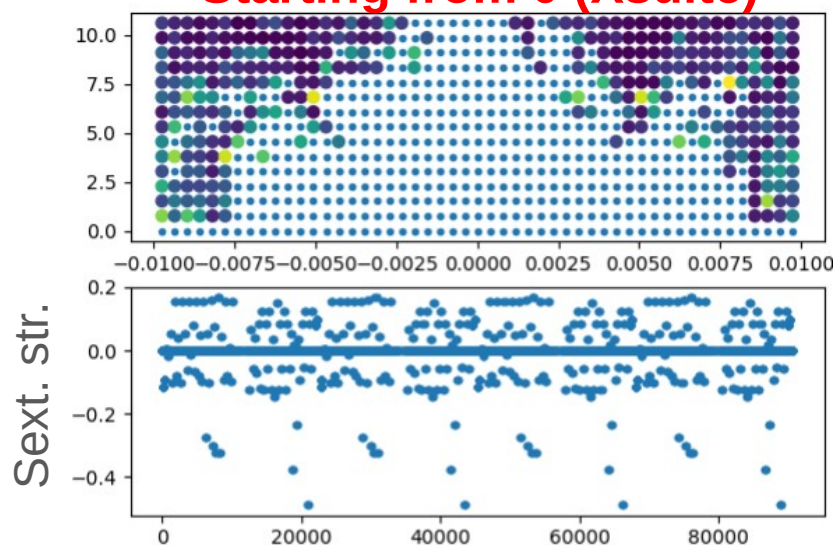
[K. Skoufaris et al](#)

Tool available in Xsuite to optimize sextupoles to maximize momentum acceptance. Currently simplified approach to be improved. Yet rather good first results!! (already used for Ballistic optics). Can be used to mitigate known errors (e.g. sys. b3) and unknown errors beam-based.

Baseline (SAD)



Starting from 0 (Xsuite)



Polarization

Off Z pole scan

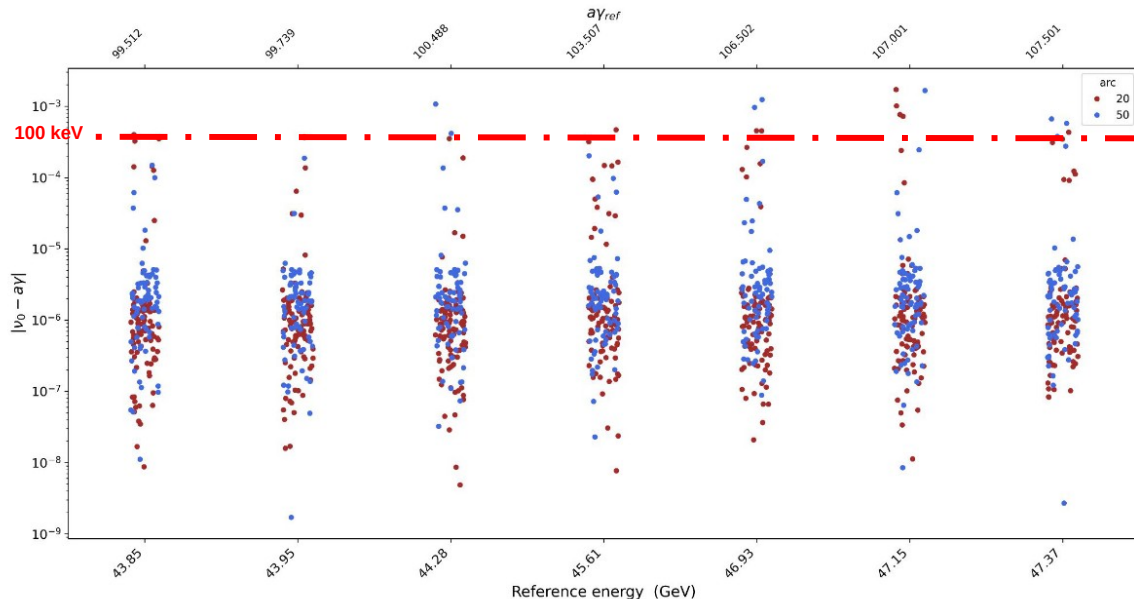
[Y. Wu](#)

20/50 μm in arc
10 μm in IR

| Z pole uncertainties | stats | $\Delta\sqrt{s}_{\text{abs}}$ | $\Delta\sqrt{s}_{\text{syst-ptp}}$ |
|----------------------|-------|-------------------------------|------------------------------------|
| Observable | | 100 keV | 40 keV |
| m_Z (keV) | 4 | 100 | 28 |
| Γ_Z (keV) | 4 | 2.5 | 22 |

arXiv:1909.12245

| Scan point | \sqrt{s} (GeV) | E_b (GeV) | Spin tune |
|----------------------|------------------|-------------|-----------|
| \sqrt{s}_- A | 87.69 | 43.85 | 99.5 |
| \sqrt{s}_- Request | 87.9 | 43.95 | 99.7 |
| \sqrt{s}_- B | 88.57 | 44.28 | 100.5 |
| \sqrt{s}_0 | 91.21 | 45.61 | 103.5 |
| \sqrt{s}_+ A | 93.86 | 46.93 | 106.5 |
| \sqrt{s}_+ Request | 94.3 | 47.15 | 107.0 |
| \sqrt{s}_+ B | 94.74 | 47.37 | 107.5 |



Larger misalignments and corrections could contribute to large part of absolute error of beam energy measurements, selected seeds to be better understood.

Summary and Outlook

Commissioning sequence established. Optics and DA under control with nominal misalignments in the arcs.

Great progress on different arc quadrupole BBA strategies to achieve $\sim 10 - 20 \mu\text{m}$ goal

Fundamental to measure and correct phase advances and coupling with AC dipoles.

Excellent progress with polarization and energy calibration, yet it remains challenging to achieve 100 keV systematic uncertainty even at 20-50 μm in the arcs

First progress with the IRs: FD at 10 μm and other IR magnets at 60 μm

Field quality tolerances: Further studies needed, likely dedicated correctors needed.

Skew quad in the sextupoles generates too large a_4 : standalone skew quad?

Strength errors, multipolar errors, IP tuning, long range misalignments to be added to tuning simulations.

Back-up

FCC-ee tuning team by institutes

CERN e-group [FCCee tuning-team](#):



Fully signed
agreement
with Colombia!



New indico category:

<https://indico.cern.ch/category/18470/>

J. Keintzel and R. Tomas on behalf of the

FCC-ee Tuning Team

Tremendous progress on tuning aspects:

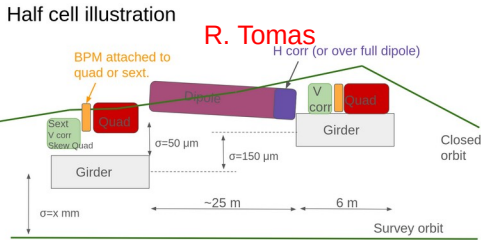
Goal of the tuning WG

Demonstrate the feasibility of the FCC-ee in presence of errors.

| | | | |
|-----------------|--|---|--|
| Errors | Measurements | Corrections | Tolerances & specs. |
| Misalignments | Orbit | Orbit | Magnetic field quality |
| Strength err. | Orbit response (LOCO) | Beam-Based alignment, LOCO. | Correction magnets |
| Tilts | Optics via beam excitation (AC dipole) | Phase advance, Disp. and turn-by-turn BPM data. | Instrumentation: BPMs, AC dipole, Beam size monitors |
| Multipoles (FQ) | K-modulation (De)polarization | IP tuning. | ... |

Beam-beam interaction and synchrotron rad. may enhance the impact of errors.

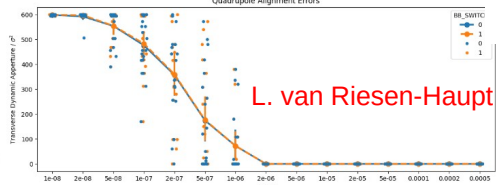
FCC-ee tuning team by institutes



Definition of

- A more detailed lattice design
- Concrete commissioning strategy
- Tuning and optimization for performance

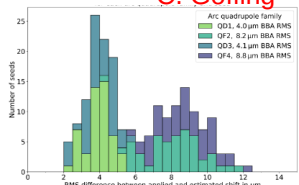
New insights to DA and beam-beam



L. van Riesen-Haupt

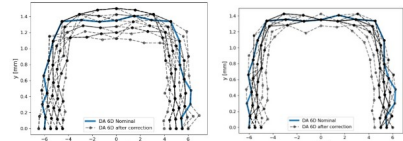
Beam-based alignment show ~ 20 micrometers arc quadrupole alignment feasible with 2 different approaches

C. Goffing

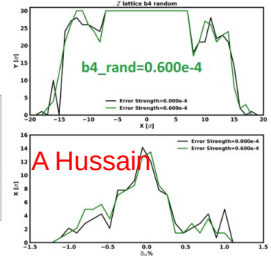


Clear preference for BPMs attached to quadrupoles

E. Musa



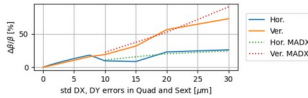
Definition of magnet field tolerances



A Hussain

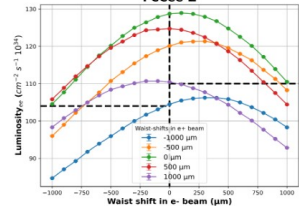
Many tuning studies including dedicated IP tuning knobs

S. Liuzzo

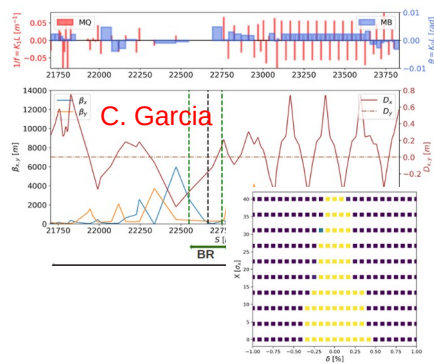


Luminosity for various waist shifts calculated

V. Gawas



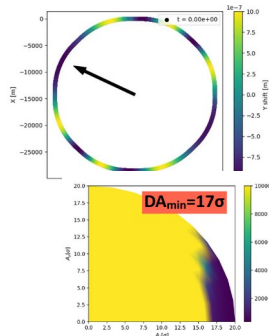
New Ballistic FCC-ee Optics with sextupole optimization designed for commissioning



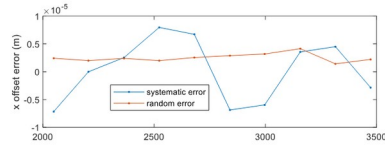
C. Garcia

DA in presence of ground waves

K. Skoufaris

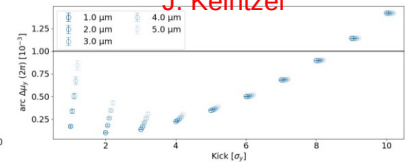


X. Huang



Definition of BPM resolution requirements

J. Keintzel



Goal of the FCC-ee tuning WG

Demonstrate the feasibility of the FCC-ee in presence of errors.

| Errors | Measurements | Corrections | Tolerances & specs. | <i>New!</i> Dedicated optics |
|---|--|--------------------------------------|--------------------------------|--|
| Misalignments | Orbit | Orbit | Magnetic field quality. | Ballistic |
| Strength err. | Orbit response (LOCO). | Beam-Based alignment (BBA). | Corrector magnets. | Relaxed β^* |
| Tilts | Optics via beam excitation (AC dipole) and BPM data. | DFS. <i>New!</i> | | |
| Multipoles (FQ) | ... | LOCO. | | |
| <i>Beam-beam interaction and synchrotron rad. may enhance the impact of errors.</i> | (De)polarization | Phase advance, Dispersion, coupling. | Instrumentation: | |
| | | Non-linear corrections. | BPMs | |
| | | IP tuning. | AC dipole | |
| | | | Beam size monitors | |

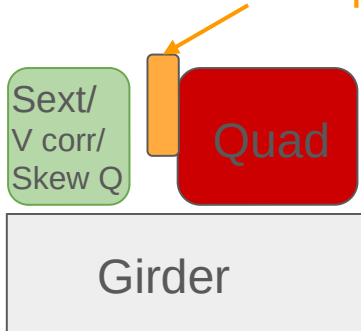
Tolerances of arc elements

1 σ values

| Element | Transverse [μm] | Tilt [μrad] |
|-------------|------------------------------|--------------------------|
| Girder | 150 | 150-300 |
| Quadrupole* | 50 | 50 |
| Sextupole* | 50 | 50 |
| Dipoles | 1000 | 1000 |

*Tolerances on top of girder

BPM attached to quad



BPM-to-Quadrupole misalignment

Initially: 100 μm

After BBA: 10 μm

[X. Huang in FCC week](#)

BPM resolution

Orbit mode: 0.1 μm

Turn-by-turn mode: 1 μm

[E. Howling et al. ATDC #2](#)

Magnet Field Quality

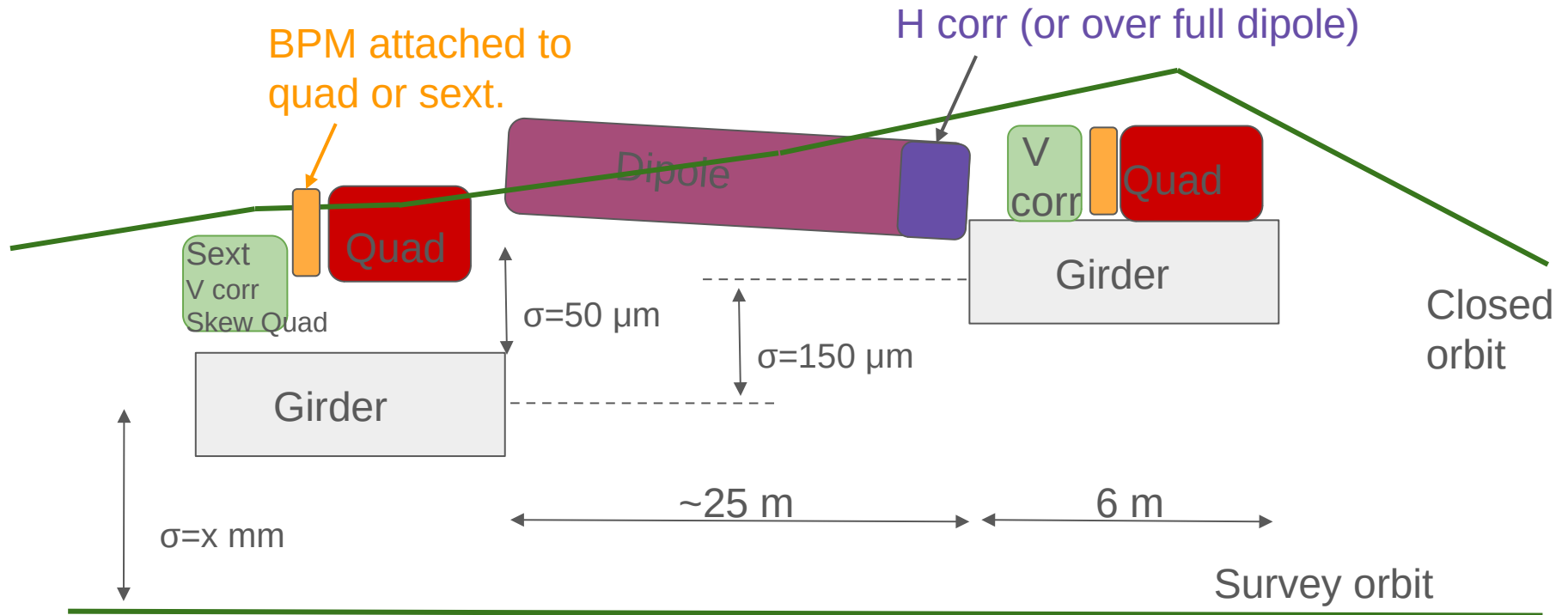
See later. [A. Hussain in tuning WG](#)

T. Charles et al.

[EPJ Techniques and Instrumentation vol. 10: 8 \(2023\)](#)

H. Mainaud in [ATDC #2](#)

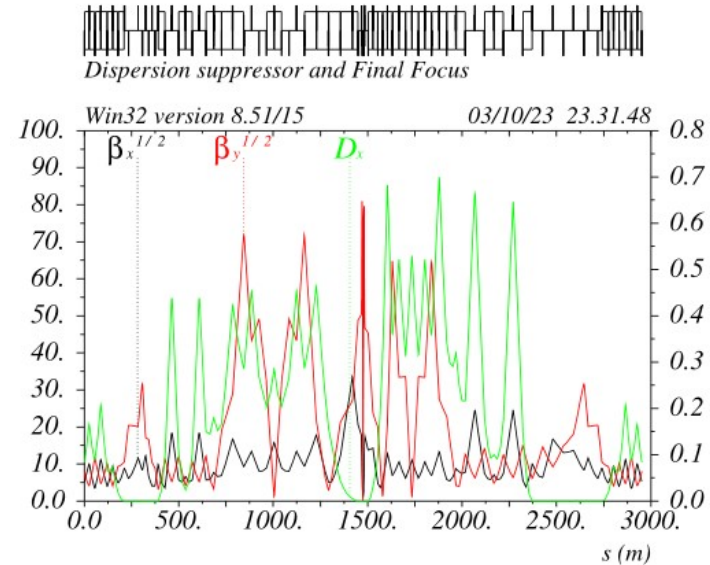
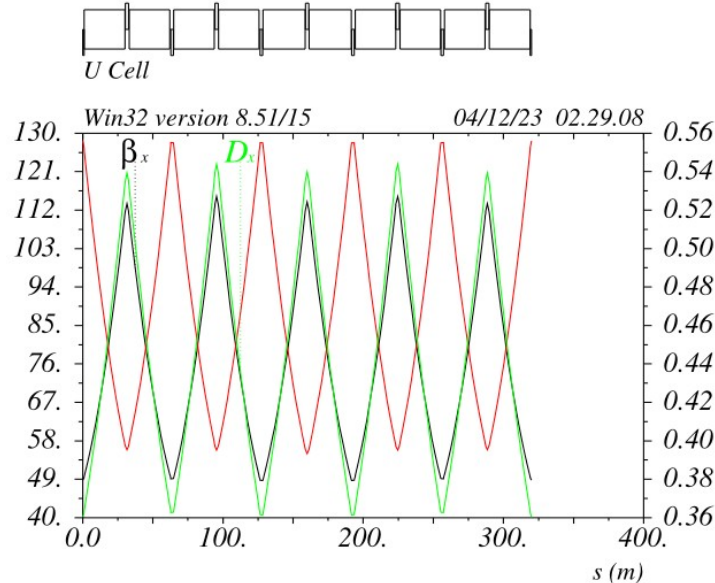
Half cell illustration



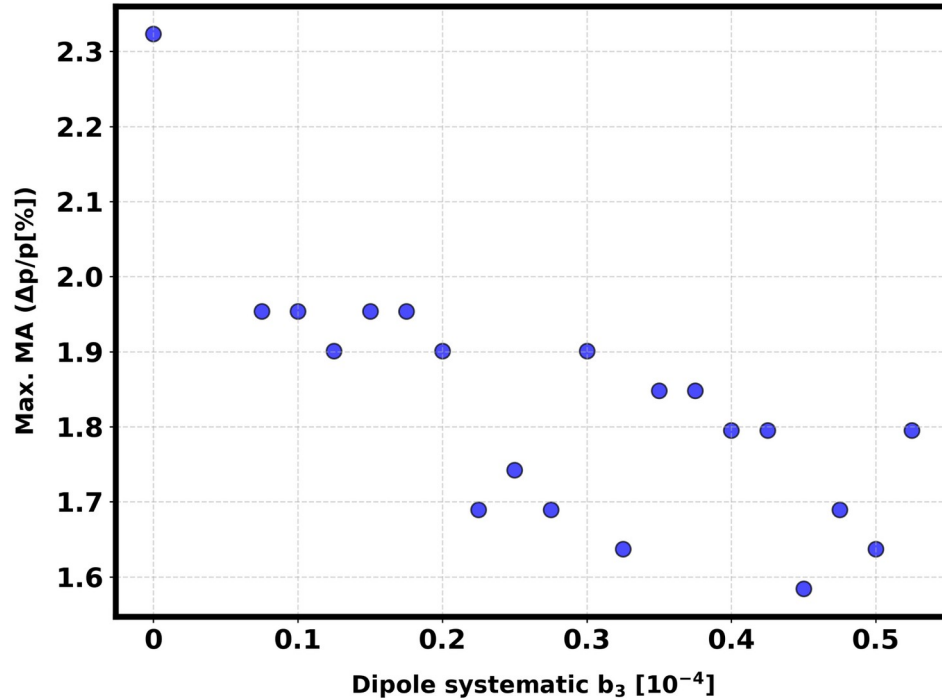
A note of the LCC optics designed by [P. Raimondi](#)

LCC is considered the alternative design optics. In general, LCC is less sensitive to arc errors than GHC.

Full demonstration with GHC guarantees LCC feasibility too, therefore we focus on the current GHC baseline.

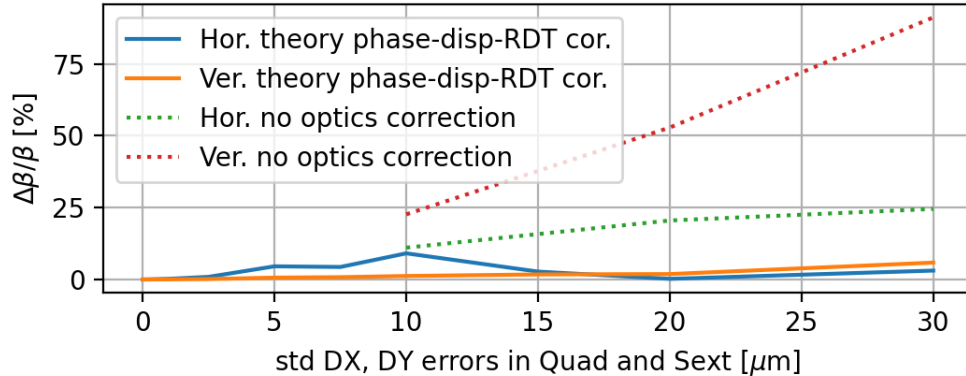


Multipolar tolerances: systematic b3 in dipoles



Impact of adding phase advance correction in pyAT

S. Liuzo's slides



Huge improvement in optics quality and emittance thanks to adding phase advance & RDT correction

E. Musa's slides

Optics correction using Phase advance and RDTs/ η

| 50 seeds (mean values) | | rms orbit x (μm) | rms orbit y (μm) | $\Delta\beta_x/\beta_x$ % | $\Delta\beta_y/\beta_y$ y% | $\Delta\eta_x$ (mm) | $\Delta\eta_y$ (mm) | ϵ_h (nm) | ϵ_v (pm) |
|--------------------------|-------------------|-------------------------------|-------------------------------|---------------------------|----------------------------|---------------------|---------------------|-------------------|-------------------|
| 100 μm on arc | Final cor. result | 8.55 | 8.35 | 0.35 | 0.89 | 2.94 | 4.37 | 0.70 | 0.73 |

Optics correction using LOCO

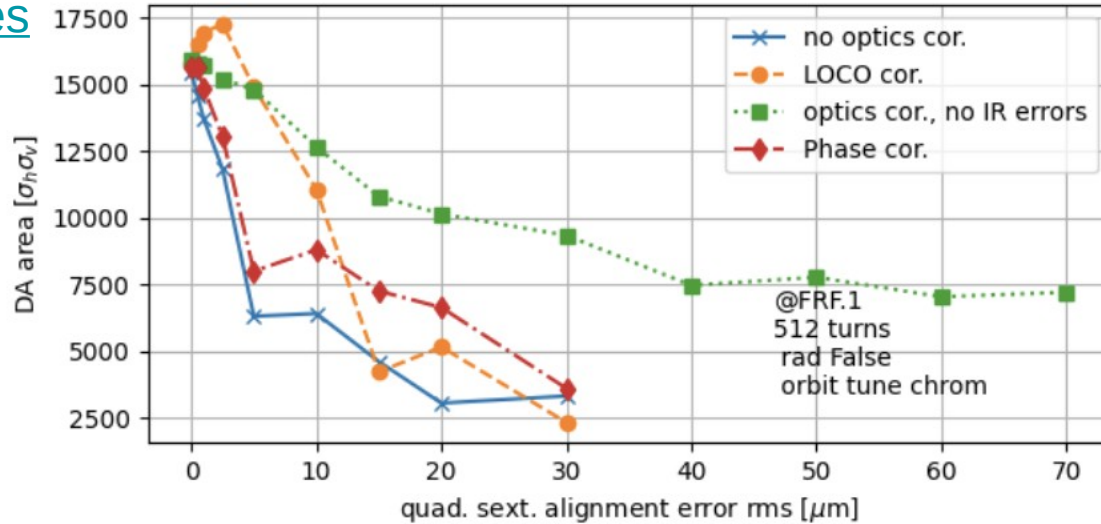
| | | | | | | | | | |
|--------------------------|-------------------|------|------|------|------|------|------|------|------|
| 100 μm on arc | Final cor. result | 8.56 | 8.35 | 1.93 | 3.23 | 4.95 | 2.92 | 0.70 | 5.99 |
|--------------------------|-------------------|------|------|------|------|------|------|------|------|

See

[E. Musa's poster](#) on Thu poster session!

DA after optics tuning simulations with sextupole ramp-up

[S. Liuzzo's slides](#)



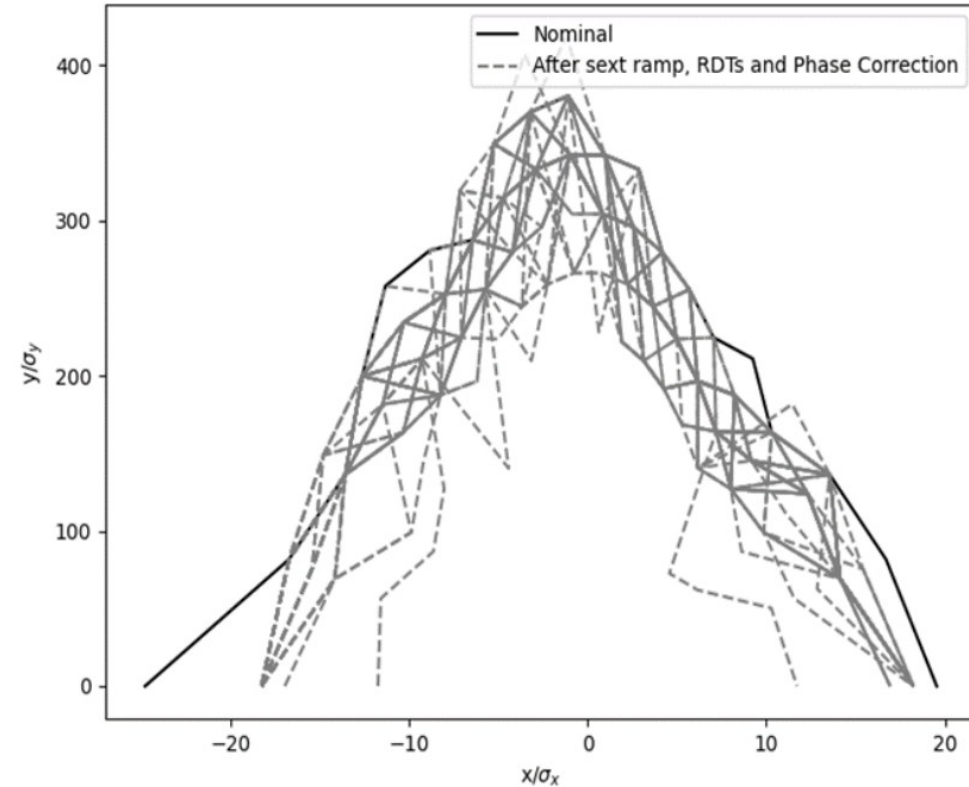
GHC Z
lattice

Severe reduction of DA with IR errors → Dedicated alignment system might be needed.

Mild reduction of DA when errors only applied to arcs up to 70 μm and likely beyond.

Phase advance correction does not show significant improvement for DA...

DA after optics tuning simulations: 100 μm in arcs



[E. Musa's slides](#)

See
[E. Musa's poster on
Thu poster session!](#)

Mild reduction of DA when errors only applied to arcs up to **100 μm** .

Phase advance and RDT correction were key in these simulations to improve DA.

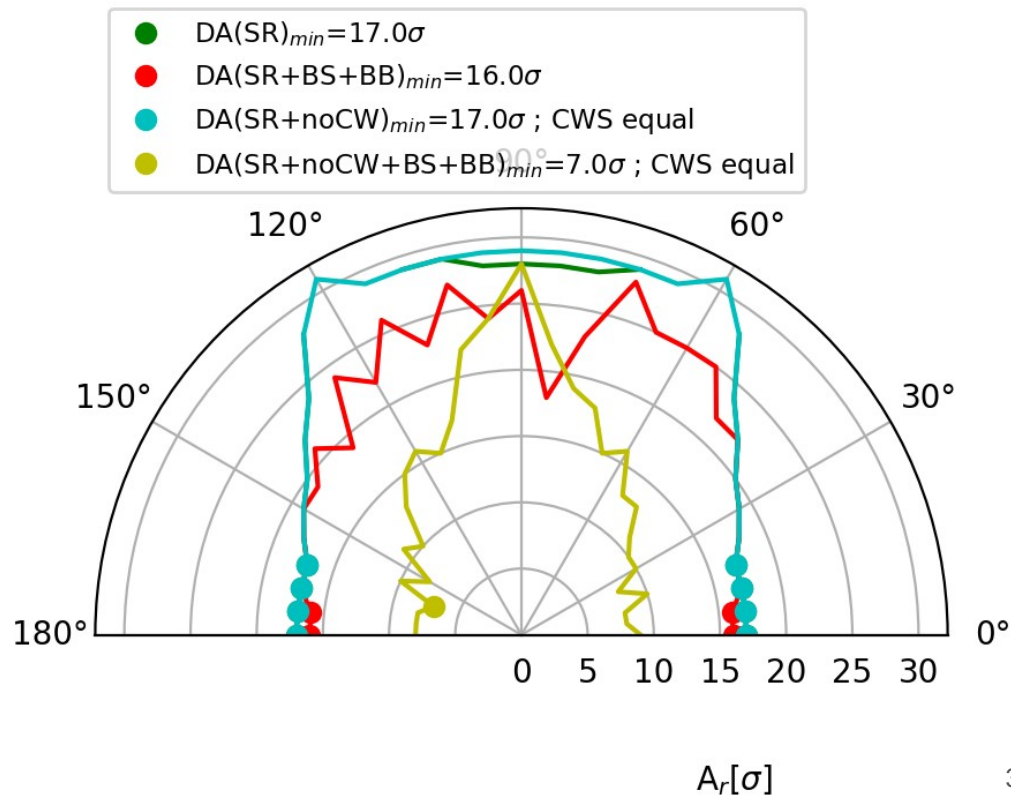
Including errors also in the IR ongoing

DA with SR and beam-beam for V23 of GHC Z lattice

K. Skoufaris, using Xsuite

The minimum DA when adding SR and beam-beam in the ideal lattice is 16σ (in red).

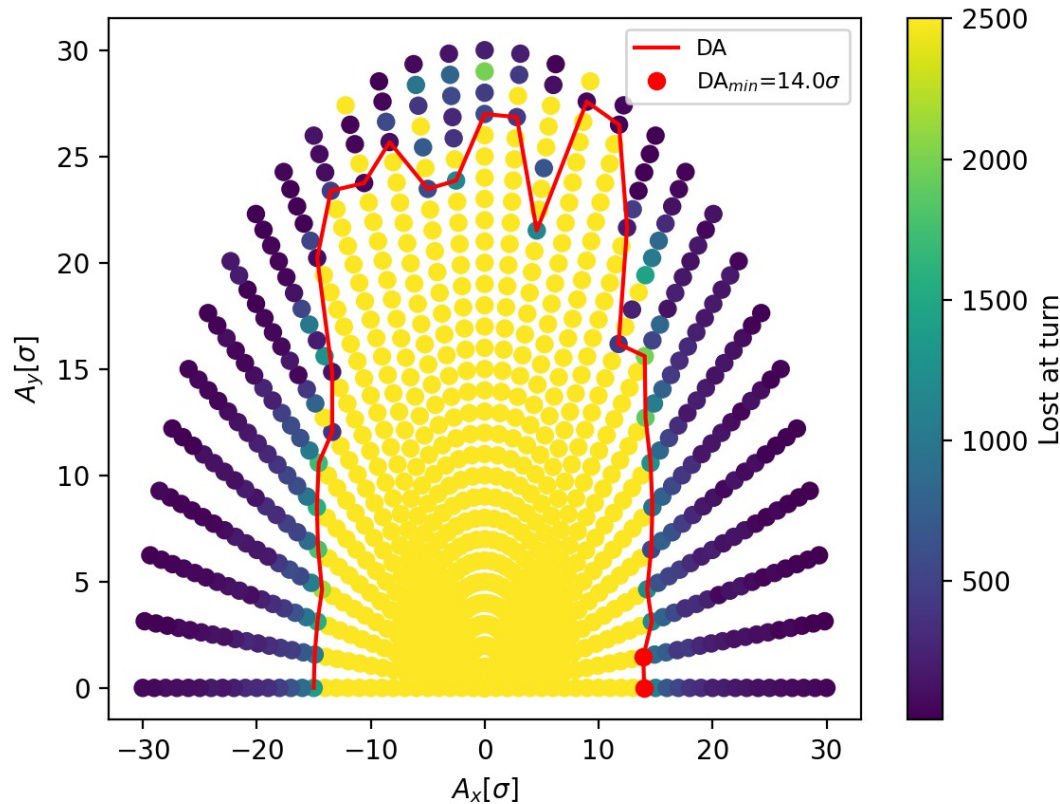
Without beam-beam DA is larger, min of 17σ with Crab Waist or without Crab Waist.



DA with $7 \times 10^{-4} 2\pi$ rad rms phase advance errors between arc sextupoles

[K. Skoufaris](#)

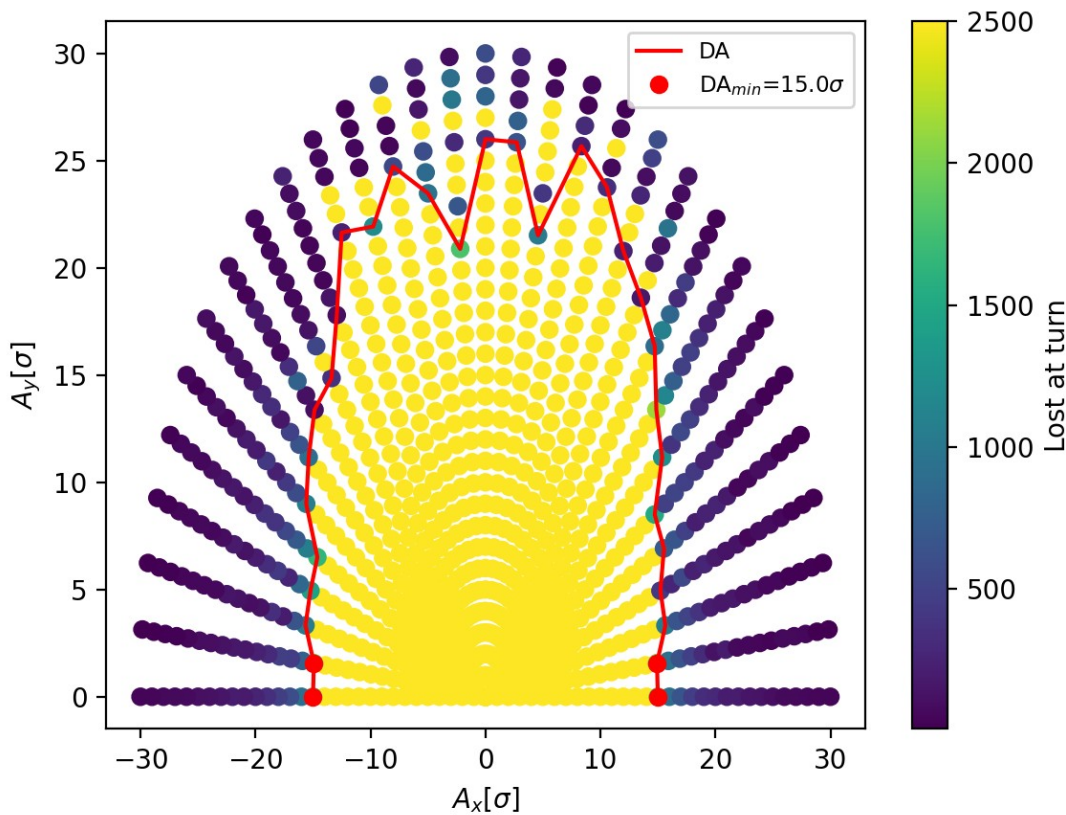
Measurement techniques along with BPM resolution should guarantee phase advance measurements better than $10^{-3} 2\pi$ rad in the arcs.



DA with $0.6 \times 10^{-4} 2\pi$ rad rms phase advance errors between IR sextupoles

[K. Skoufaris](#)

Measurement techniques along with BPM resolution should guarantee phase advance measurements better than $10^{-4} 2\pi$ rad in the IRs.



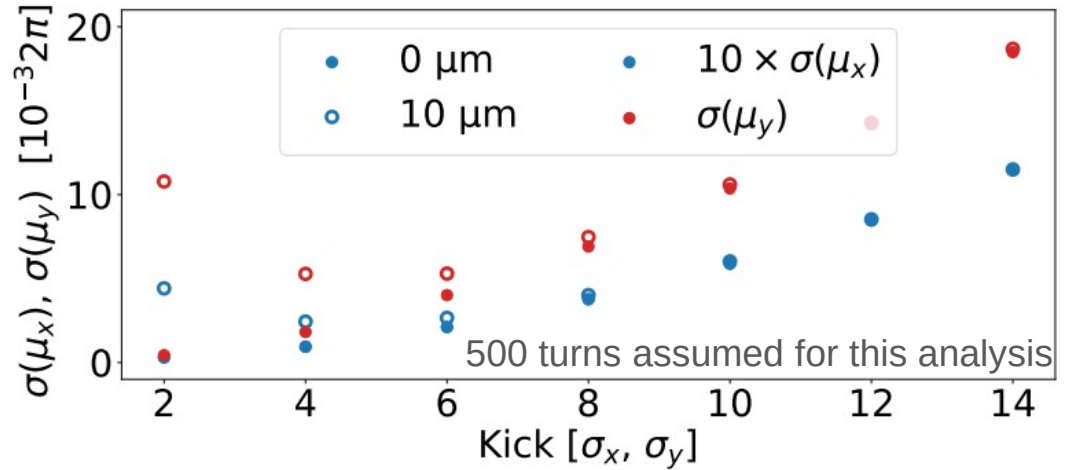
Measuring the phase advance with Turn-by-Turn BPMs

[J. Keintzel et al. IPAC22](#) and [FCC BI slides](#)

Even with 0 μm BPM noise kick amplitudes of 4σ or larger exceed target resolution of $10^{-3} 2\pi$ rad in arc BPMs.

→ AC dipoles to excite for about 50000 turns at $\approx 2\sigma$ amplitude with BPMs of $< 10 \mu\text{m}$ TbT noise is needed (could be with ≈ 60 bunches @ Z, [A. Lechner et al.](#)).

Further studies needed, specially for IR BPMs, target resolution of $10^{-4} 2\pi$ rad.



| BPM Parameter | Requirement |
|------------------|--------------------|
| Orbit resolution | 0.1 μm |
| TxT resolution | $< 10 \mu\text{m}$ |

[E. Howling et al. A TDC #2](#)

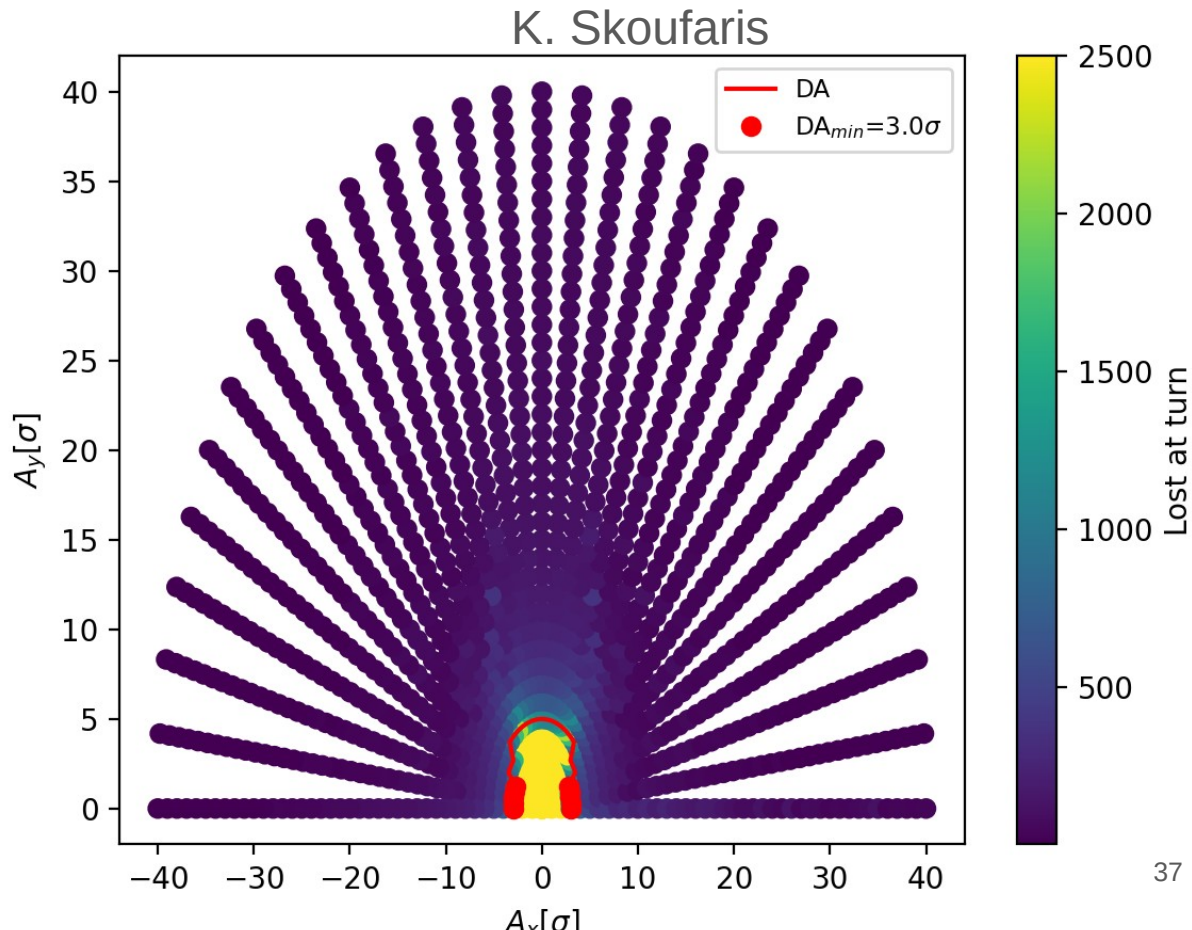
What about the sextupole ramp-up for optics tuning?

DA drops to 3σ when all sextupoles are reduced by a factor 2.

→ Need a \square^* squeeze[†] and sextupole ramp-up scheme for the optics commissioning.

[†]IPAC24

[L. van Riesen-Haupt et al. Relaxed IR optics...](#)

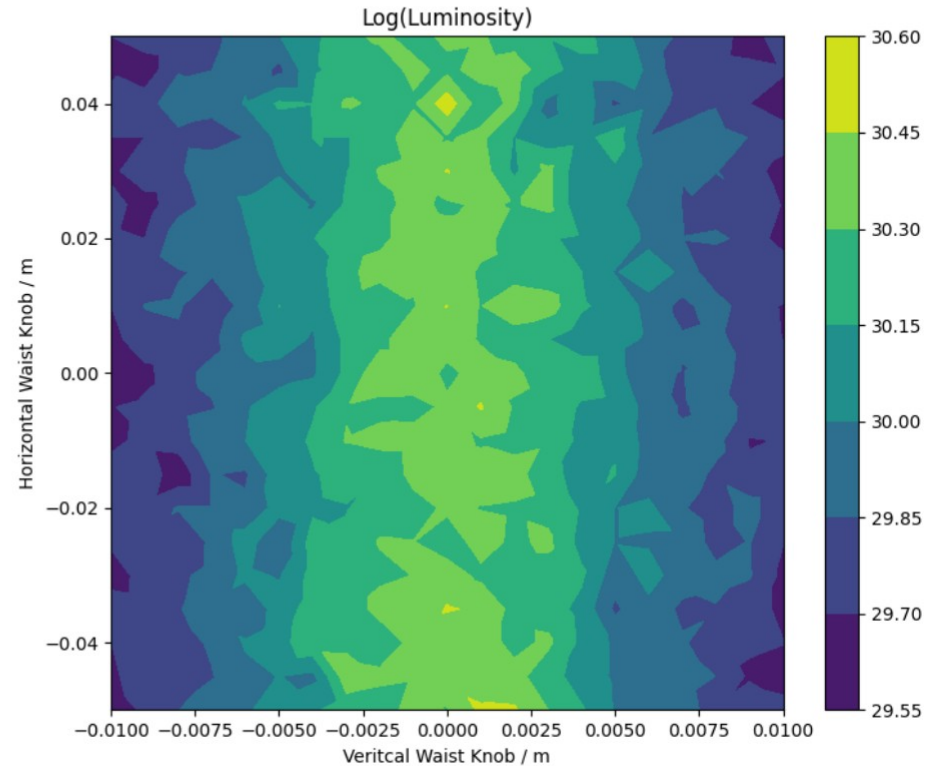


IP tuning knobs

First demonstration of IP optics correction using knobs by [S. Jagabathuni et al.](#):

| | Pre-knob | Post-knob |
|----------------------|----------|-----------|
| σ_x^* [m] | 0.97 | 1.0 |
| ω_x [m] | 0.01 | 0.00 |
| Dy [μm] | 1.6 | 0.00 |
| ... | | |

First luminosity waist knob scan by [L. van Riesen-Haup et al.](#):



Dynamic stability (MTR)

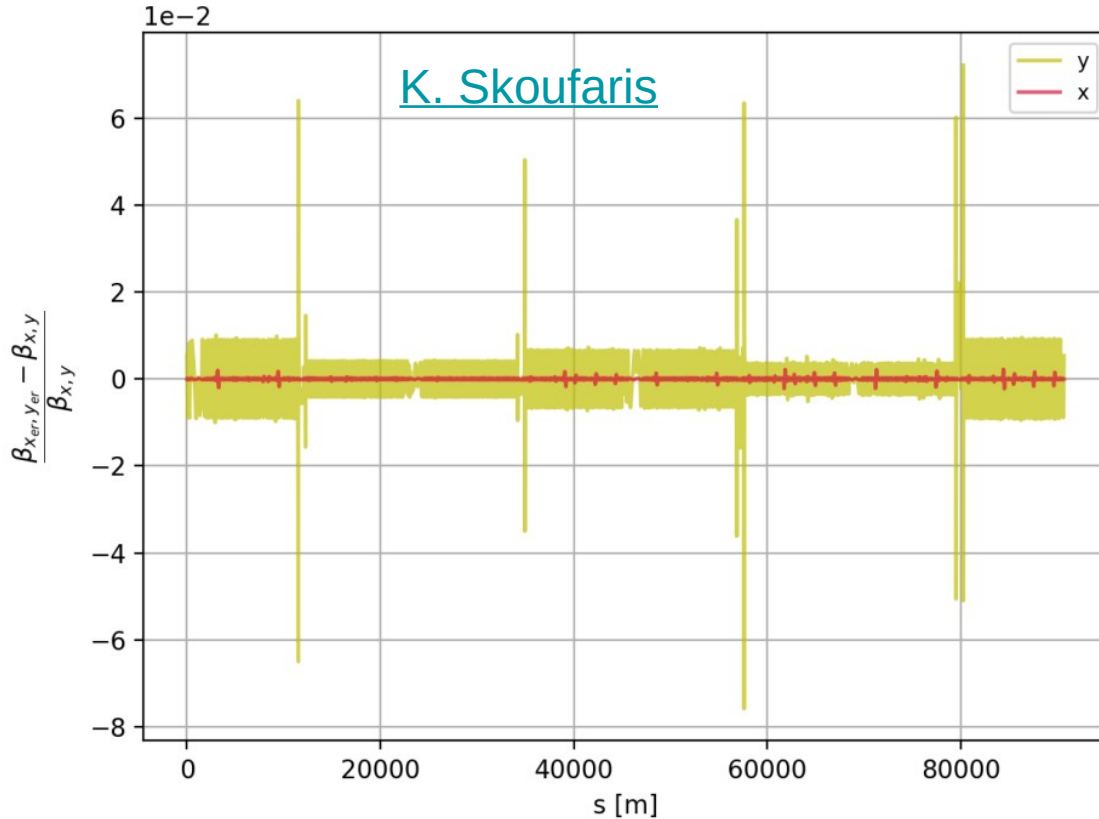
Table 101 Proposed dynamic stability requirement presented by T. Raubenheimer at FCC IS workshop [242] .

| Frequency Range | Tolerance | Correlation |
|---------------------|-----------|-------------|
| 400 Hz > f > 100 Hz | 1 nm | none |
| 100 Hz > f > 10 Hz | 5 nm | none |
| 10 Hz > f > 1 Hz | 20 nm | none |
| 1 Hz > f > 0.01 Hz | 100 nm | none |
| 1 Hz > f > 0.01 Hz | 1 μ m | 10 km |

Freddy A. Poirier is covering this topic in detail.

Here we focus on beta-beating and DA

Uncorrelated 100 nm at 1-0.01 Hz



Above 5% V beta-beating and 0.5mm orbit induced by the uncorrelated 100 nm sfhits.

Orbit feedback should correct for most of this beta-beating, to be studied.

Correlated waves

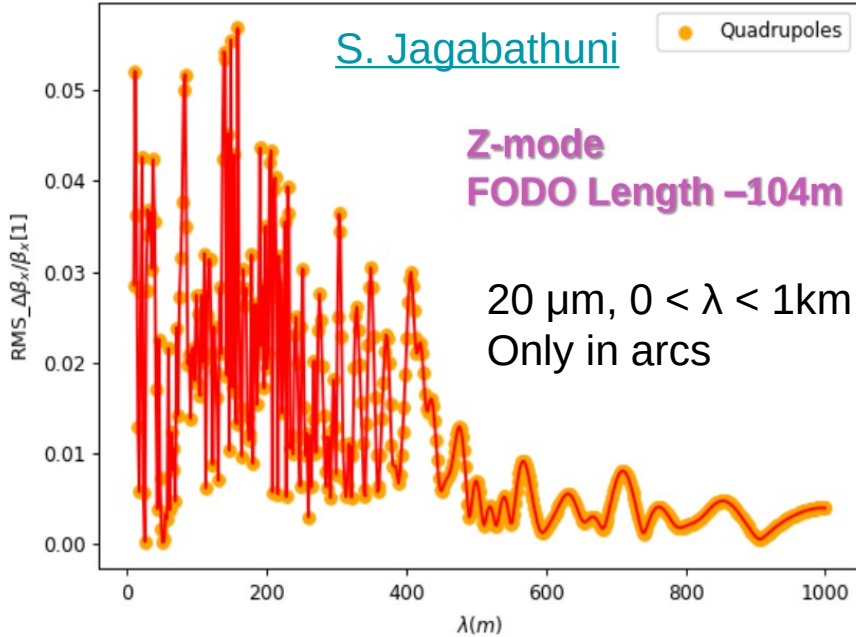
A=0.02 mm, Sextupoles=ON

S. Jagabathuni

● Quadrupoles

Z-mode
FODO Length -104m

20 μm , $0 < \lambda < 1\text{km}$
Only in arcs



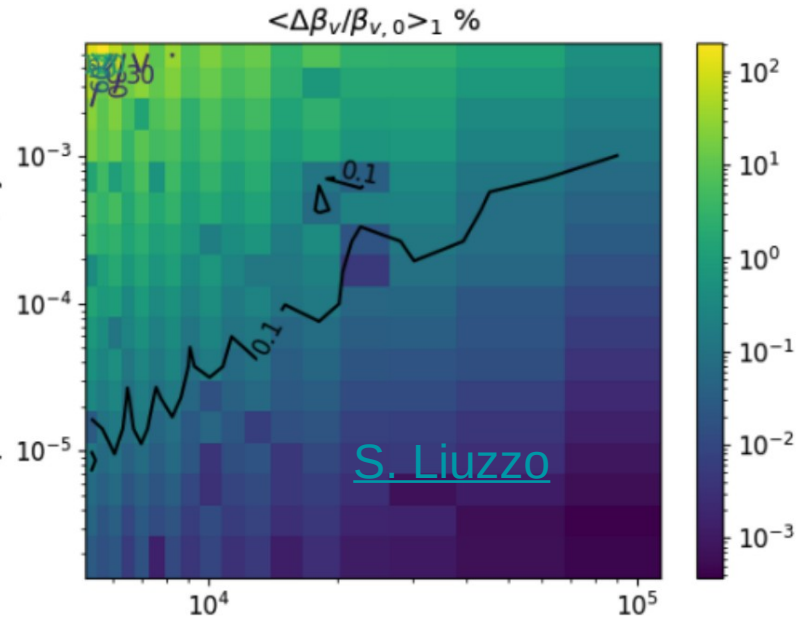
Sharp resonance peaks in beta-beating and dispersion occur at certain wavelengths $\lambda \leq 500\text{m}$ (Z-mode).

At $20\mu\text{m}$, $\lambda=21.9\text{m} \rightarrow 5\%$ rms beating.

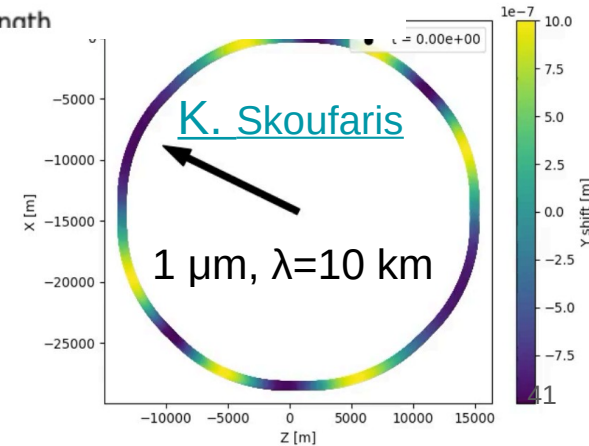
At $1\mu\text{m}$, $\lambda=10\text{km}$ there is no impact on beta-beating or DA.

At 2mm , $\lambda=1\text{km}$ there is $\approx 30\%$ beta-beating!

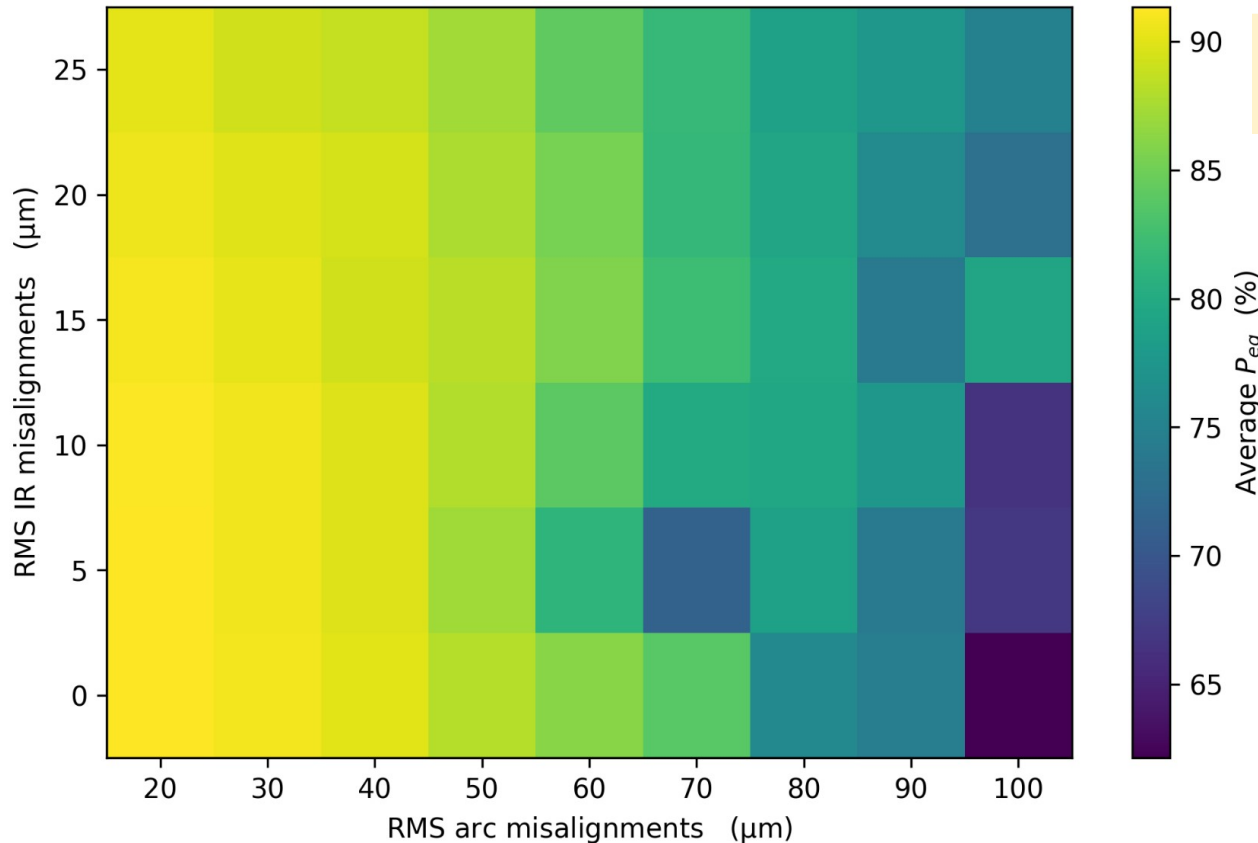
max. Amplitude. Errors in $\Delta x, \Delta y$. COD cor.



wavelength



Polarization with quadrupoles and sextupoles misalignments



See [Yi Wu's talk on Thu](#)

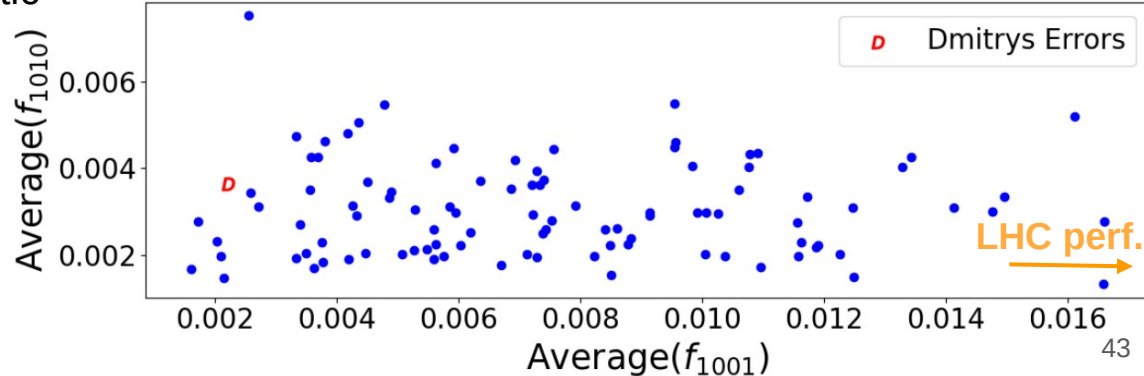
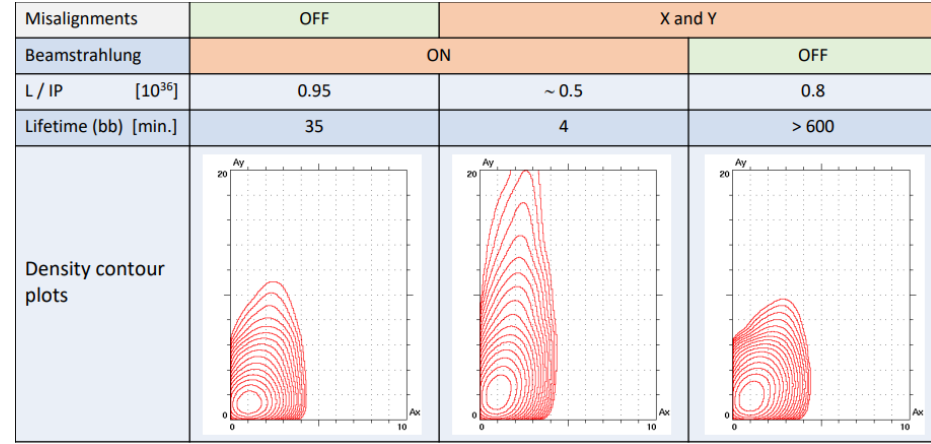
Polarization is good up to 70-80 μm arc misalignments.

Impact of BPM misalignments to be studied.

Coupling studies with beam-beam

- Dmitry concluded that vertical misalignments of about $10\ \mu\text{m}$ in arc sextupoles can be tolerated without corrections from beam-beam studies (see [slides](#))
- This generates coupling resonance terms about factor 10 lower than in LHC after correction (see [M. Hofer's slides](#)).
- Need to ensure improved coupling measurement and correction wrt LHC \rightarrow BPM resolution, tilts, systematic errors, machine drifts, etc.

In general, all measurement techniques have to be reviewed to include systematics from SR effects and to define specs.



Status of alignment system (Helene Mainaud)

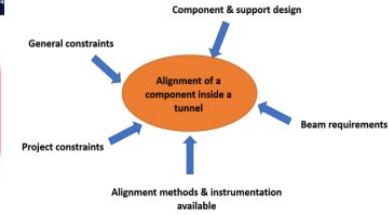
Conclusions

FCC Jean-Paul Baret / Tor Rauberheimer

Recall, what need to be done to complete the feasibility study

- Impact of alignment requirement
- Can change the design of accelerator supports
- Can bring additional equipment to be installed in the tunnel (motorized jack...)
- Can add a lot of cables
- Can increase the cost

Related to accelerator design



Still a lot of unknowns: the alignment tolerances of the booster, confirmation of the main ring alignment tolerances, alignment tolerances of the injectors, access to the components, radiation level, thermal stability, etc. and on top of this we have currently no solutions available (studied and qualified) for the position determination in the MDI and in the arcs.

We have to start ASAP the R&D on this very preliminary concept and develop alternatives. The feasibility studies on alignment will not be finalized before the end of the year, as they have just started with a very limited workforce. **Additional resources are needed** to conclude on the most urgent items. **The development of a chained FSI technology is key** to decrease the number of cables but is currently at its premises.

We have to perform the studies in the right order: we have first to develop and qualify the concepts, before looking at their automation (robot or train solution) or at their low-cost industrialization (jacks).

Relaxing the alignment requirements should not be the only target: given the number of components and the brand-new deforming tunnel, we will need anyway alignment sensors. **We should focus our energy on finding sustainable and affordable solutions.**

After Quadrupole BBA

Many questions:
Stability of BBA /
magnets/BPM?

Better trough
sextupole center?

