



# Low Density Wires: Development for beam halo monitoring - status and plans

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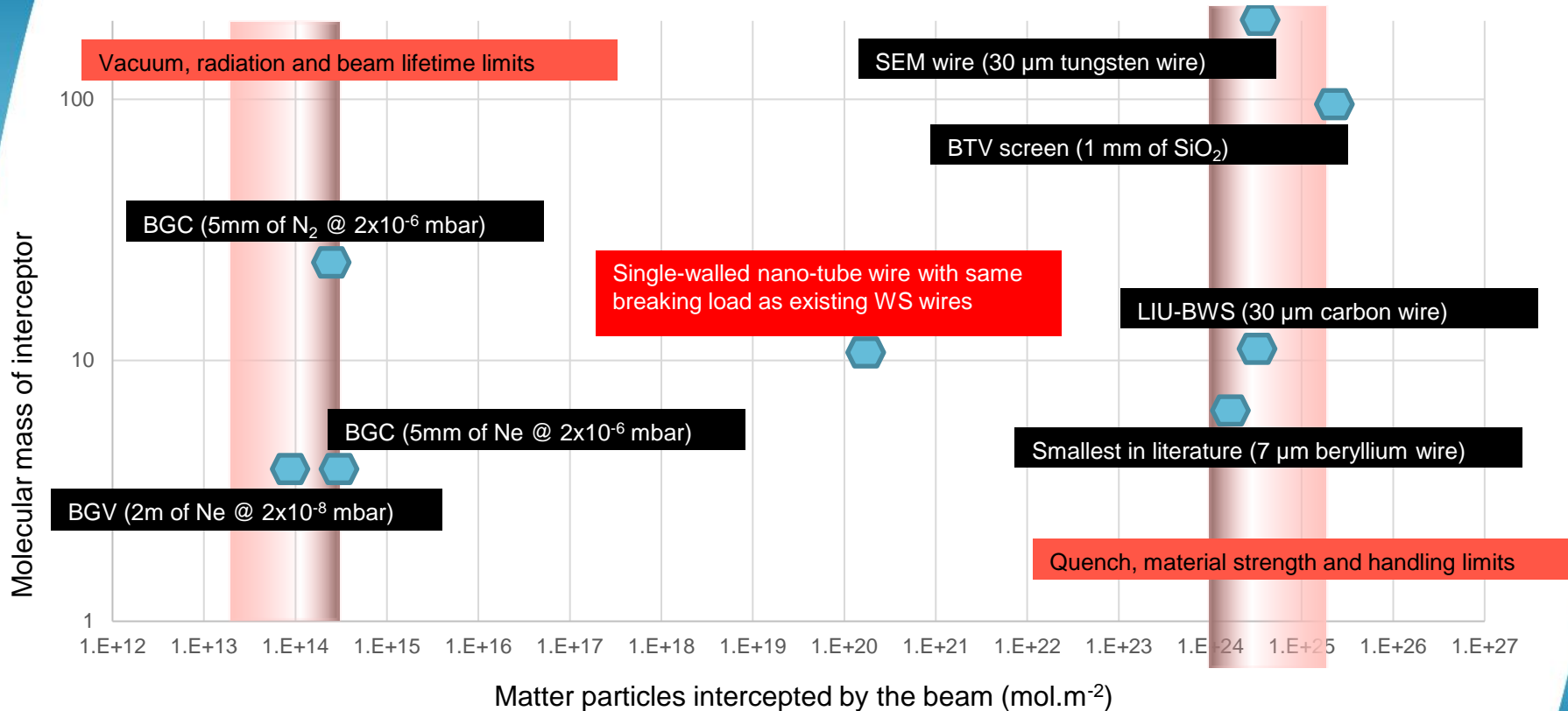
***HL-LHC Beam Halo Review***

# Summary

**Presentations focus: Evaluate results and benefits of carbon nanotube (CNT) wires for beam halo monitoring**

- **Key properties of Carbon Nanotubes**
- **Practical considerations**
- **Potential operational impact**
- **Thermal studies**
- **Quenching studies**

# Intercepted material for gaseous and solid devices



(1) Slide provided by R. Veness

# Key properties of Carbon Nanotubes

- Allotropic form of carbon.
- **Graphene sheet** coiled in a specific direction.
- One or several walls (SWCNT – MWCNT)
- Long and hollow **nanometric** structure

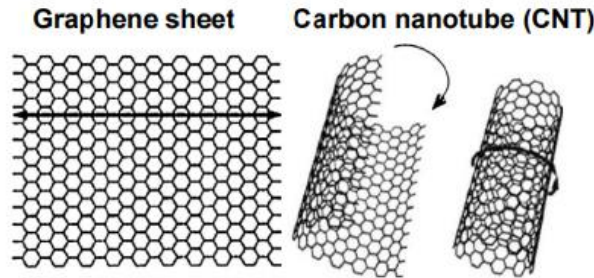


Figure 1. Carbon nanotube structure

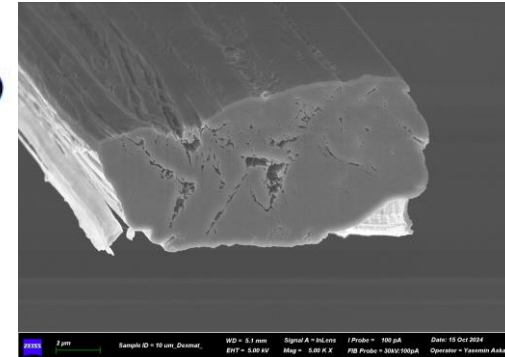


Figure 2. SEM image of our Dexmat CNT structure

## Exceptional properties

	CNT	CNT wire	Carbon fiber	Stainless steel
<b>Density [g/cm<sup>3</sup>]</b>	0.8-1.4	0.8 – 4 g/cm <sup>3</sup>	1.7-2.5	7.7-8
<b>Mechanical properties</b>	<b>Tensile strength [GPa]</b>	11-63	1-3	0.5-1.6
	<b>Young modulus [GPa]</b>	1000	200-800	230-600
<b>Thermal conductivity [W/m k]</b>	3000	600-800	5-15	16-30

# Practical considerations

- **High variability of performance.**
  - Each batch of wires needs to be tested on its own to ensure its characteristics.
- Few available suppliers.
- **Required postprocessing.**

## Expected characteristics after treatment

Diameter( $\varnothing$ ) – 8  $\mu\text{m}$

Density ( $\rho$ )– 1  $\text{g/cm}^3$

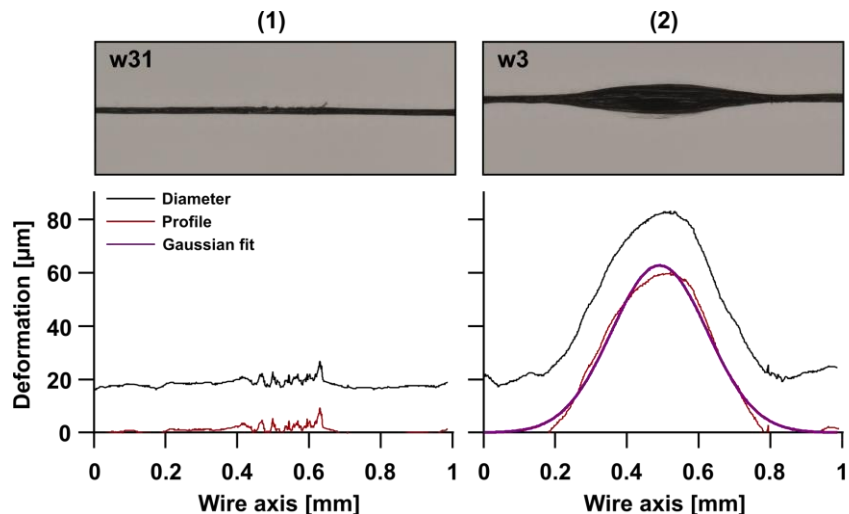


Figure 3. Optical microscopic images of CNT wire samples after irradiation. Profile of the deformation after image treatment with Gaussian fit (3)

No direct relation with the dose deposited

**Obvious change of shape**  $\longrightarrow$  **Residual iron particles melted**

# Potential operational impact

- Capable of reading full intensity and energy of SPS beam.
- **Signal decrease** compared to other wires.
- **Noise increase** compared to other materials

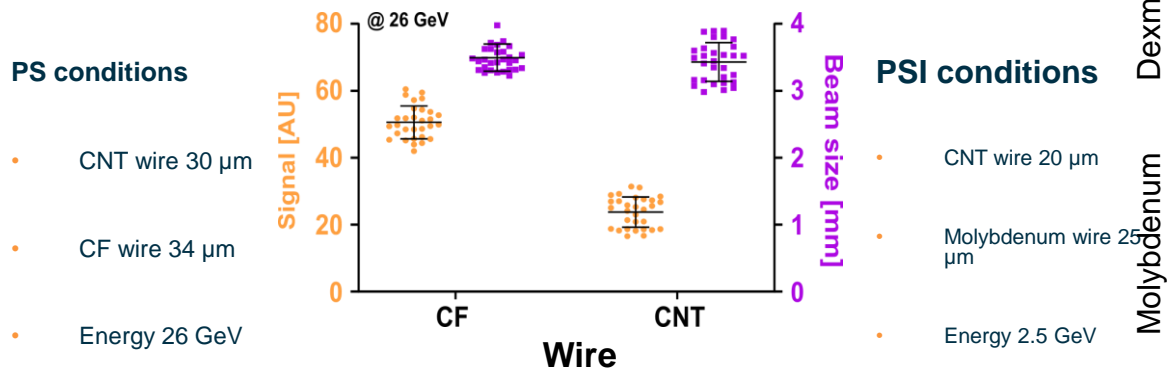


Figure 4. Summary of integral signals and beam sizes for scans with CF and CNT wires at 26 GeV (3)

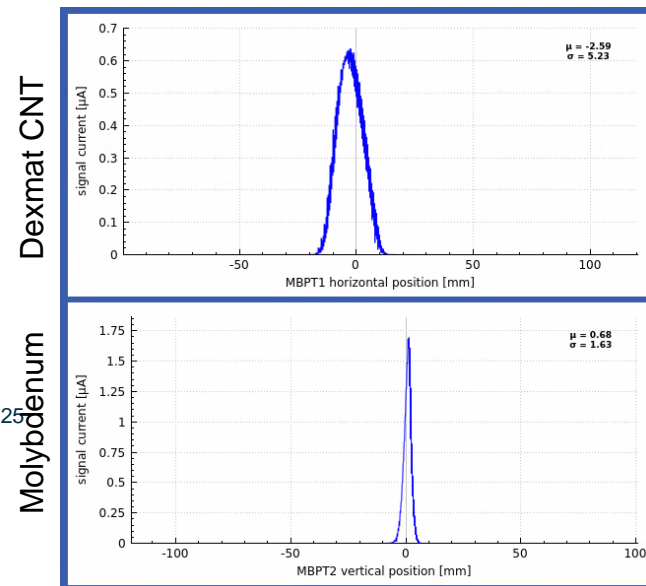


Figure 5. Example of a signal acquired using CNT wire at PSI compared to molybdenum wire. Provided by M. Sapinski (PSI)

# Thermal studies – Comparison with CF

Thin target detectors temperature equation

$$\left(\frac{\partial T}{\partial t}\right)_{\text{tot}} = \frac{\Phi(x,y,t)}{C_p(T) \cdot \rho} \cdot \left\langle \frac{dE}{dx} \right\rangle - \frac{k(T)}{C_p(T) \cdot \rho} \nabla^2 T - \frac{S \cdot \sigma_{SB} \cdot \epsilon \cdot (T^4 - T_0^4)}{V \cdot C_p(T) \cdot \rho} - S \cdot (\phi + 2k_B T) \cdot \frac{J_{th}}{V \cdot C_p(T) \cdot \rho} - \frac{H_{sub}}{m_{mol}} \cdot \frac{S \cdot W_{sub}}{V \cdot C_p(T) \cdot \rho} \quad [1]$$

Total temperature change rate

**Beam heating:**  
Direct heating due to beam energy deposition

Conductive cooling:  
Temperature gradient, has small effect due to BWS small diameter

Radiative cooling:  
Thermal radiation. The dominant cooling process up to 2400 K.

Thermionic cooling:  
Electron emitted when they acquire energy exceeding the works function. Dominant at high temperature.

Sublimation cooling:  
Amount of the material get enough energy to sublimate. It is dominant if BWS is being sublimated

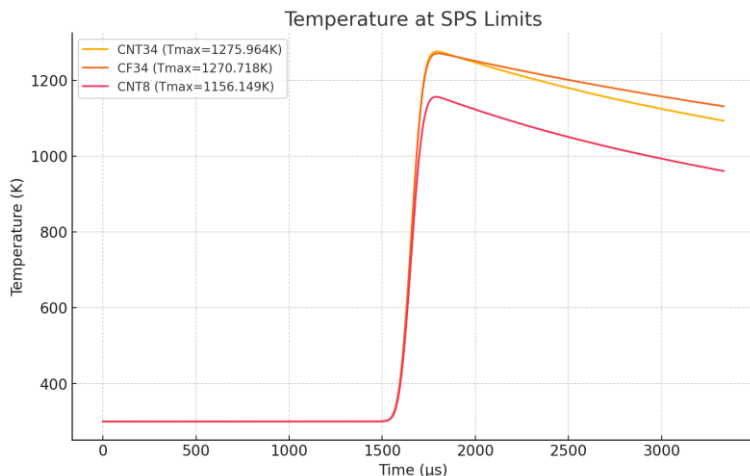


Figure 7. Temperature evolution of 34 μm CF and CNT wire at CF experimental beam limits in the SPS. Current expected 8 μm CNT wire temperature evolution under the same conditions.

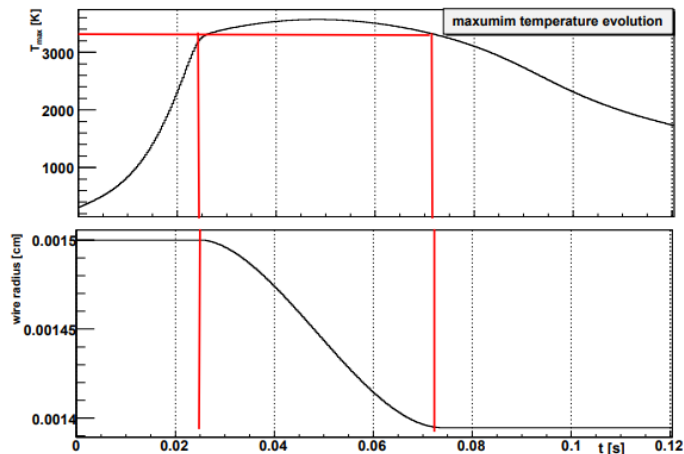
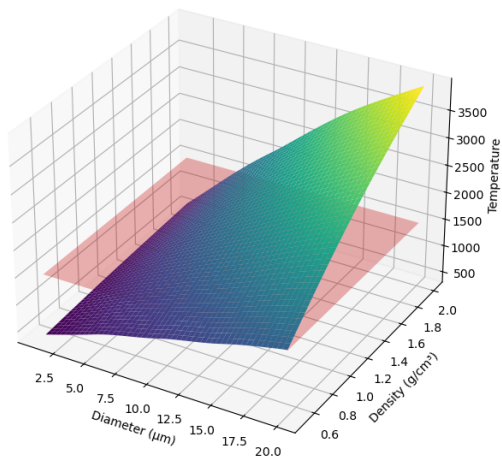


Figure 6. Sublimation conditions in a WS (4)

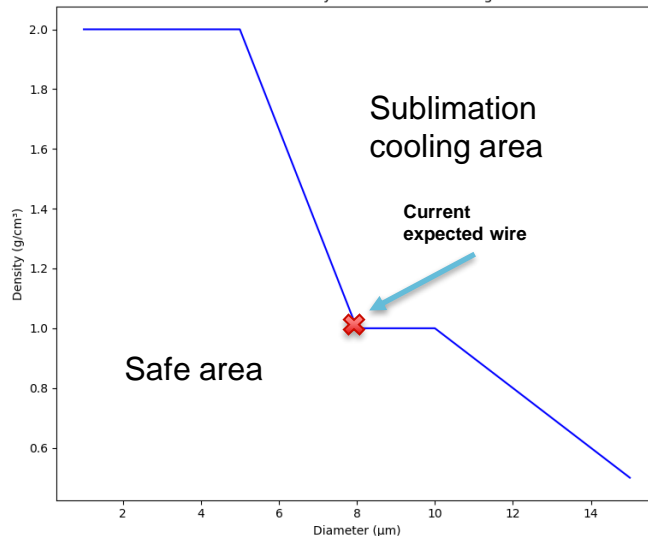
# Thermal studies - Wire heating in SPS

Temperature at maximum energy and intensity in the SPS

Maximum temperature after scanning



Intersection density-diameter at 1500 degrees



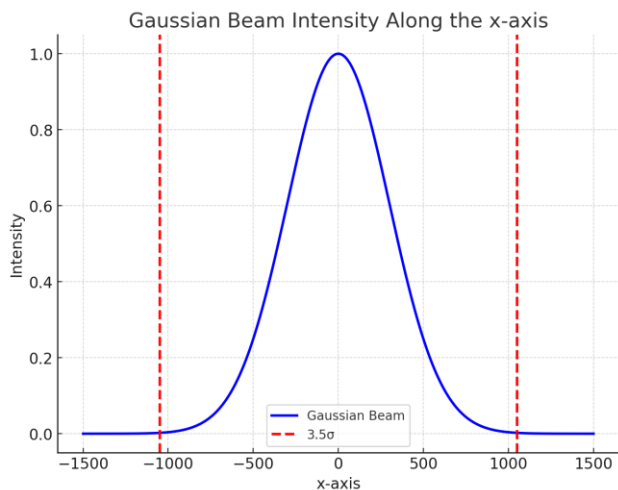
## Simulation conditions

- Gaussian beam
- Energy – 450 GeV
- Intensity –  $5,7 \times 10^{13}$
- Scanning speed – 15 m/s
- Temperature limits – 1500 degrees
- Beam size of 1 mm

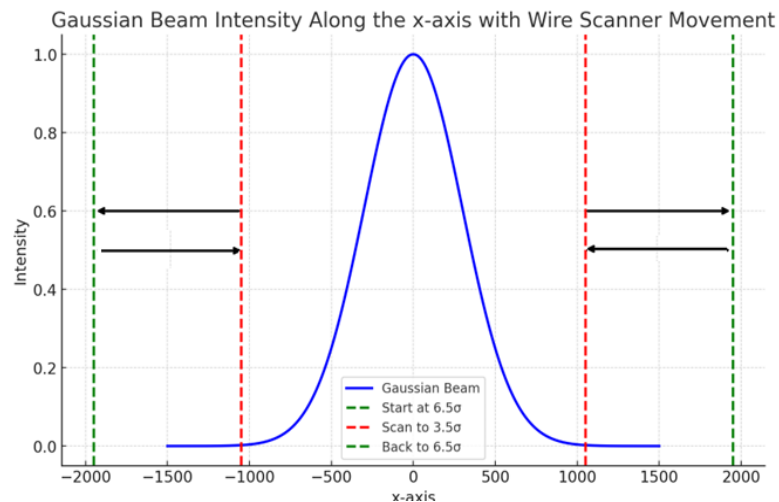


# Beam Halo Monitoring approach to $3.5\sigma$

## Stationary wire



## Scanning wire



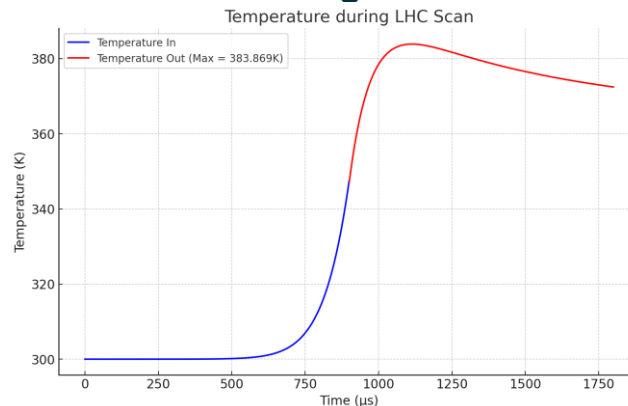
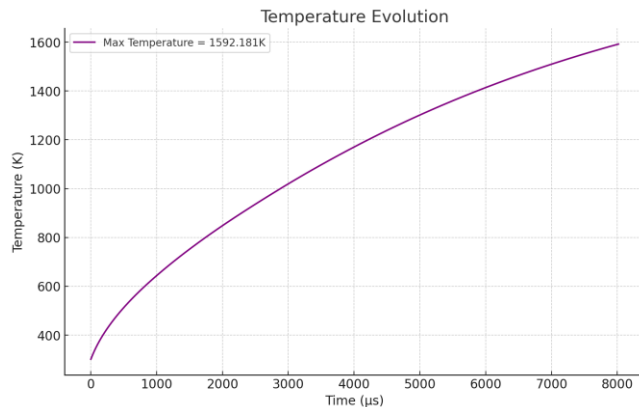
# Thermal studies – Current wire in the BHM ( $3.5\sigma$ )

Beam size

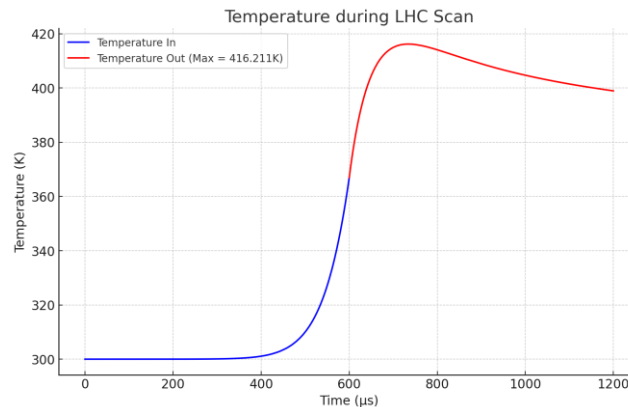
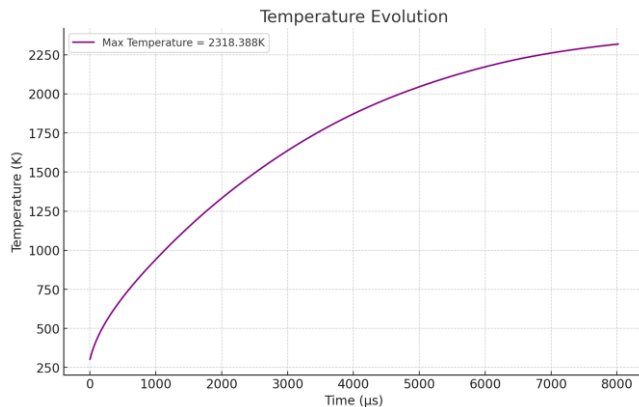
Stationary wire

Scanning wire

300  $\mu\text{m}$



200  $\mu\text{m}$



# Thermal studies – Physical limits

## Simulation Characteristics

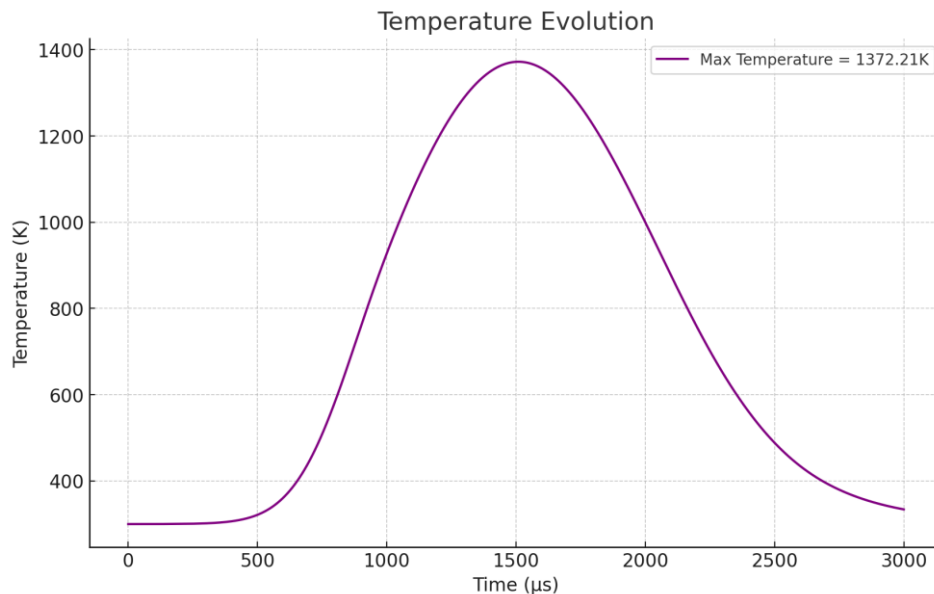
- Energy of 7 TeV – Intensity of  $5.7e14$

## Limitations

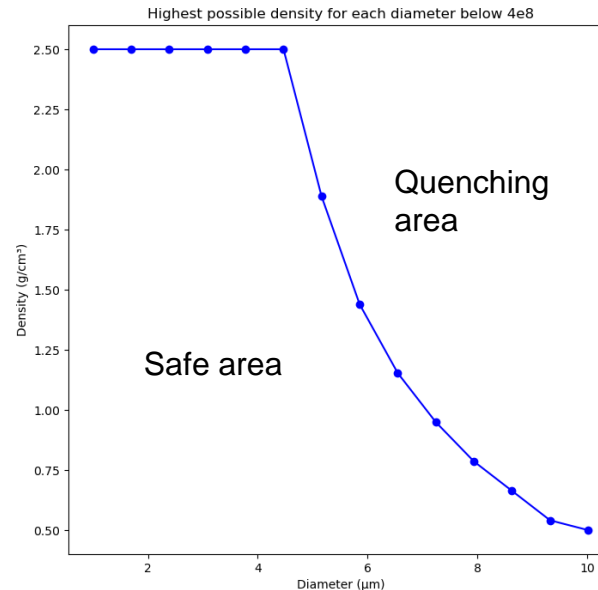
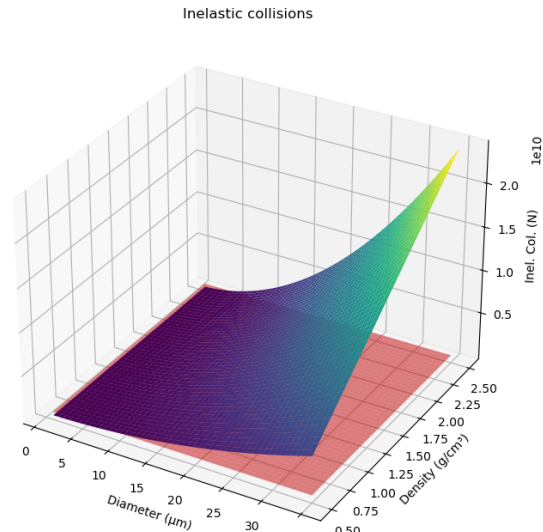
- Carbon atoms being knocked out have been neglected.
- Wire defects have not been considered

## Wire characteristics

- 0.01  $\mu\text{m}$  of diameter .
- Density of 0,8 g/cm<sup>3</sup>



# Inelastic collisions studies



## Simulation conditions

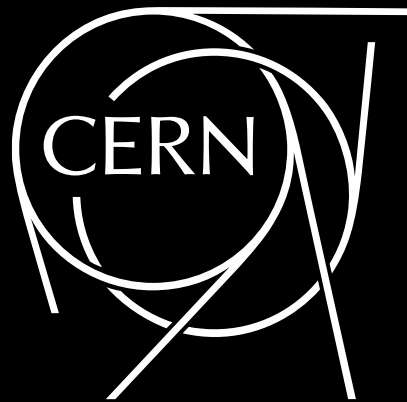
- Energy – 6,5 TeV
- Intensity –  $5,7e14$
- Scanning speed – 1 m/s
- Quench limit –  $4e8$

# Conclusions

- CNT-based Beam Wire Scanners (BWS) could enable precise and reliable monitoring of the beam halo, even at high intensities and energies.
  - The low-density nature and small diameters of CNT wires reduce beam interaction, preserving beam quality.
  - CNT wires exhibit improved properties over the current Carbon Fiber wire.
- Streamlined integration with the next generation of linear beam wire scanner.
- State-of-the-art advancements driven by active R&D, with key contributions from our collaborations with leading partners
  - 20-21 June 2023 Workshop - Low density materials for Beam Instrumentation
- Further testing and characterization is required to ensure an adequate performance.
- Concerning expected accuracy, contrast, signal levels, a BH monitor via wires needs more studies and simulations. Basic information can be inferred from standard BWS are:
  - Present BWS flying at 1m/s -> achievable contrast in the range  $1e^{-3}$  to  $1e^{-2}$
  - 1D profile only (unless tomoscopy via multiple BWS can be implemented)
  - Bunch per bunch possibility (may need to be integrated over many turns)

# Thank you for your attention

## Any questions?



# Wire-scanners (WS)

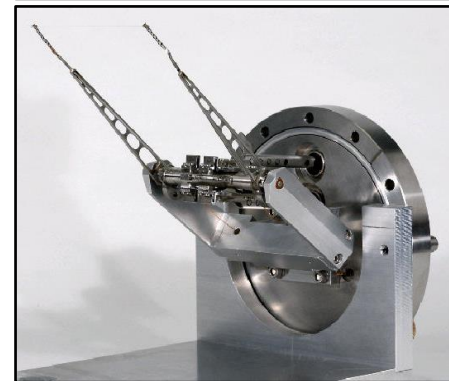
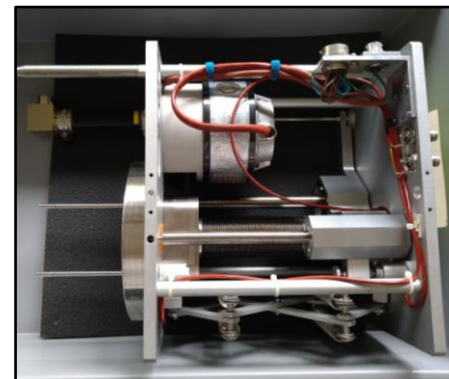
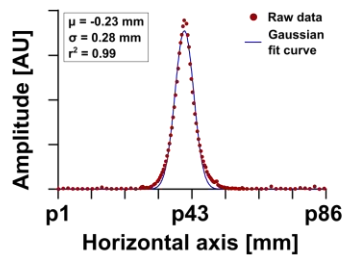
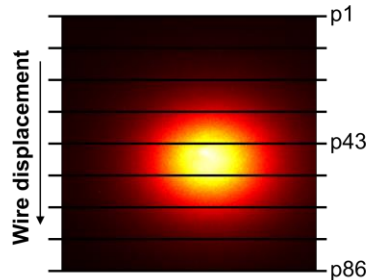
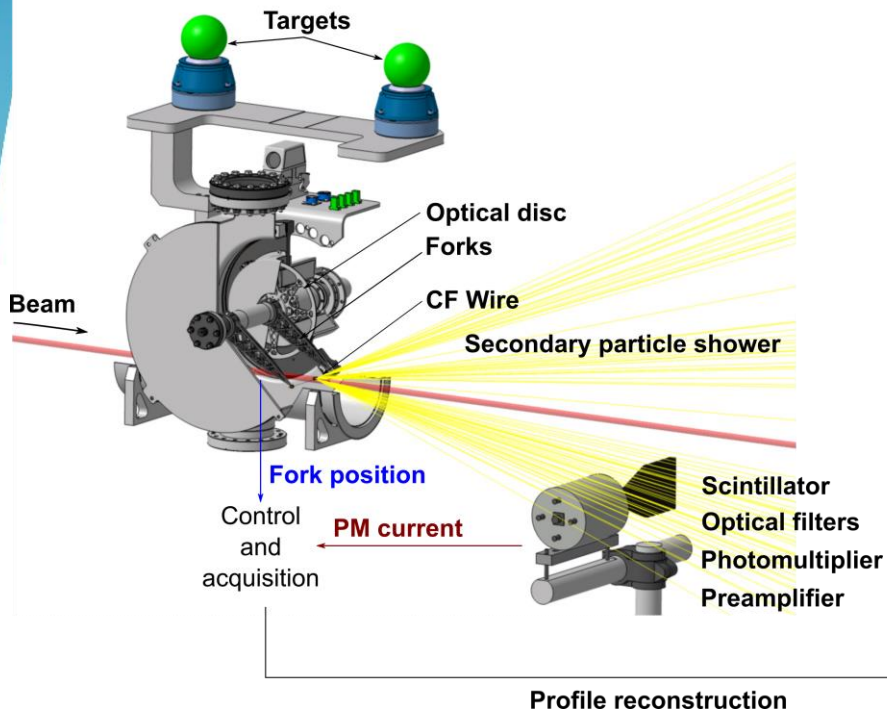


Figure 6. Linear and rotary Wire Scanners

A. Mariet (2023) [3]



# Wire scanners challenges

## Wire degradation

Today, the ageing of Carbon Fiber wires is a limitation

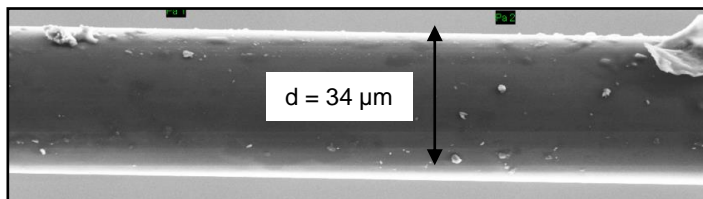
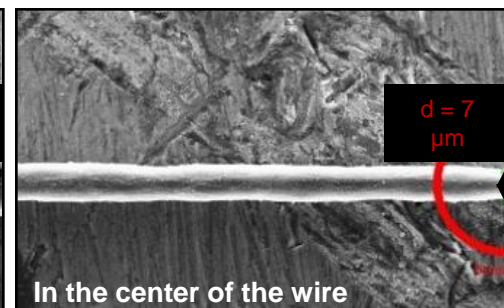


Figure 7. Pristine 34  $\mu\text{m}$  Carbon Fiber (CF) before irradiation [3]



Figure 8. Aging Carbon Fiber (CF) after irradiation [3]



## Future challenges of intercepting devices [4]

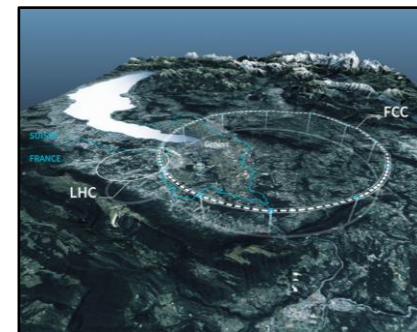
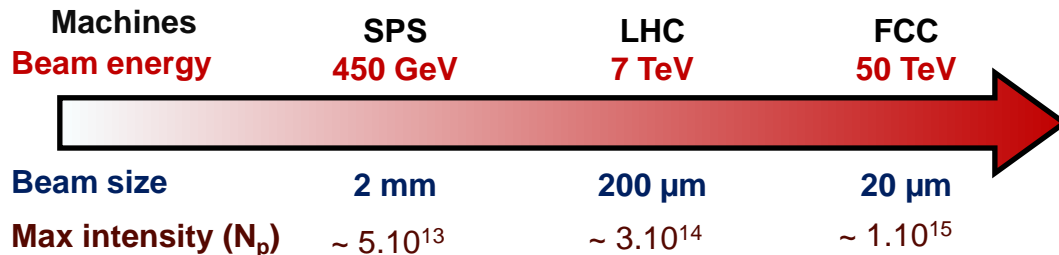


Figure 9. Future Circular Collider project representation

# CNT manufacturing

## CNT manufacturing methodologies [6]

Electric-arc discharge

Laser ablation

Chemical Vapor Deposition (CVD) 

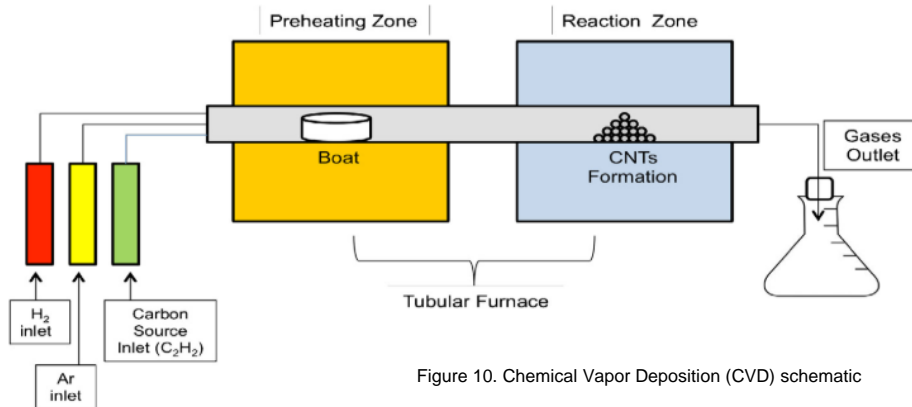


Figure 10. Chemical Vapor Deposition (CVD) schematic

Types of chemical vapor deposition for our purpose:

- Thermal CVD (TCVD)
- Plasma-enhanced CVD (PECVD)
- Floating Catalyst CVD (FCCVD)
- Catalyst-Supported CVD (Cat-CVD)
  - Davide Mattia – University of Bath
- Photo-Thermal CVD

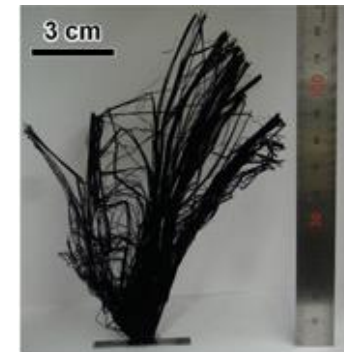


Figure 11. Ultra-long CNT forest created by CVD [7]

# CNT wire manufacturing

## CNT rope manufacturing methodologies [7]

### Wet spinning

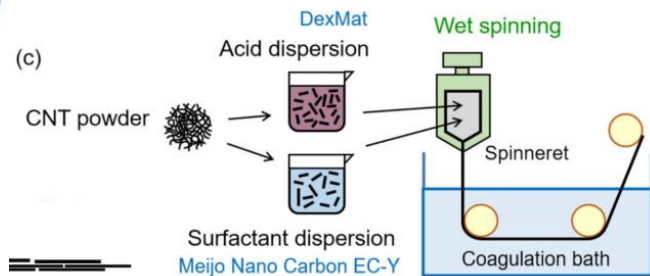


Figure 12. Wet spinning procedure schematics

### Dry spinning (solid-state)

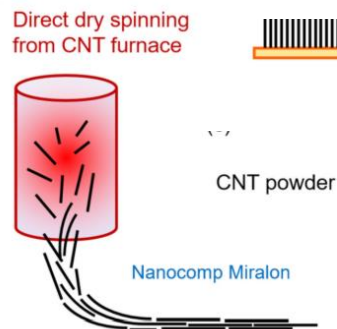


Figure 13. Dry spinning SS procedure schematics

### Dry spinning from a CNT forest



Figure 14. Dry spinning from a forest procedure schematics

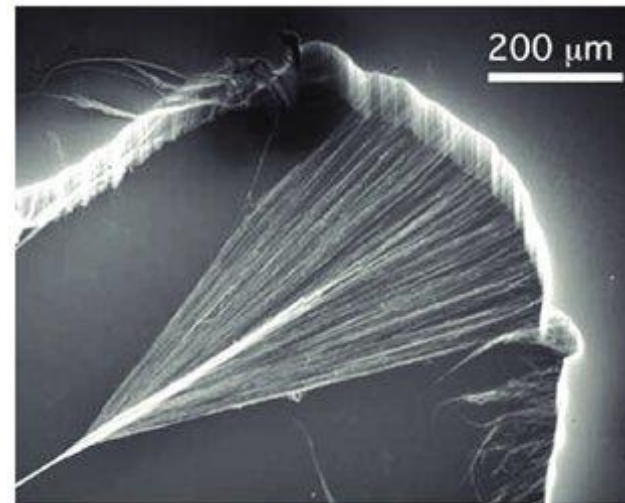


Figure 15. Dry spinning from a CNT forest

# Proof of concept

## Treatment applied

- 12 h nitric bath (2.8 M concentration) at 125 degrees.
- Neutralisation of the acid and dry overnight



Figure 16. Treatment done at University of Bath

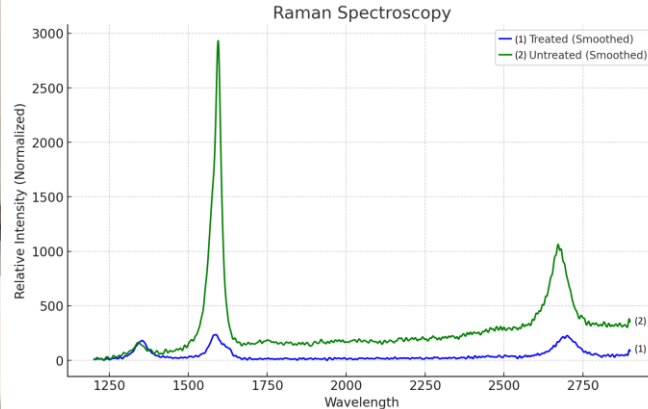
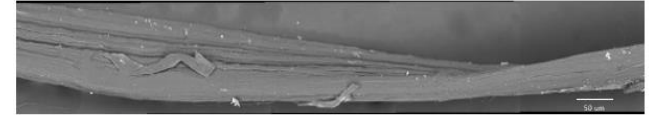


Figure 17. Raman spectroscopy result from both wires

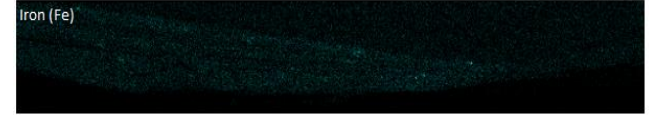
Untreated wire



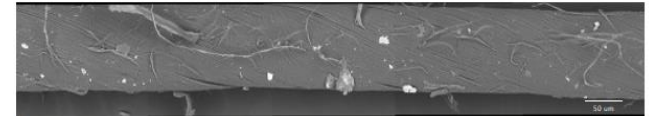
Calcium (Ca)



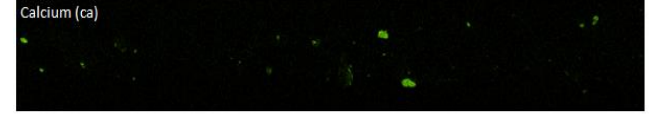
Iron (Fe)



Treated wire



Calcium (ca)



Iron (Fe)



Figure 18. EdX and SEM images of both wires, treated and untreated