

Effect of oxygen on annealing induced defects transformations in epitaxial silicon irradiated with high energy protons

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We show the results of both qualitative and quantitative analysis of defect levels in standard and oxygen-rich epitaxial silicon subjected to 24 GeV/c proton irradiation with a fluence of $1.7 \times 10^{16} \text{ cm}^{-2}$ and annealing at temperatures of 20, 80, 160 and 240 °C. The radiation defect levels in the bandgap have been scanned by High-Resolution Photoinduced Transient Spectroscopy. In the standard epilayer annealed at 240 °C, the concentration of the predominant shallow trap with the activation energy of 130 meV, assigned to the silicon tetra-interstitial (I4), was $1.2 \times 10^{15} \text{ cm}^{-3}$. The concentrations of the very deep traps with activation energies of 565 and 575 meV assigned to tri-vacancy (V3) and tetra-vacancy (V4), were 5.0×10^{15} and $7.1 \times 10^{15} \text{ cm}^{-3}$, respectively.

In the oxygen-rich epilayer annealed at this temperature, the concentration of the predominant 130-meV trap was $2.2 \times 10^{15} \text{ cm}^{-3}$. The concentrations of the 565-meV and 575-meV traps, were $\sim 1 \times 10^{15}$ and $\sim 1.5 \times 10^{15} \text{ cm}^{-3}$, respectively.

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