

Cryogenics in SPS & LHC (2 K / 4.5 K)

LHC-CC11, 14 November 2011
L. Tavian, CERN, TE-CRG

With the contribution of N. Delruelle,
G. Ferlin & B. Vullierme

Content

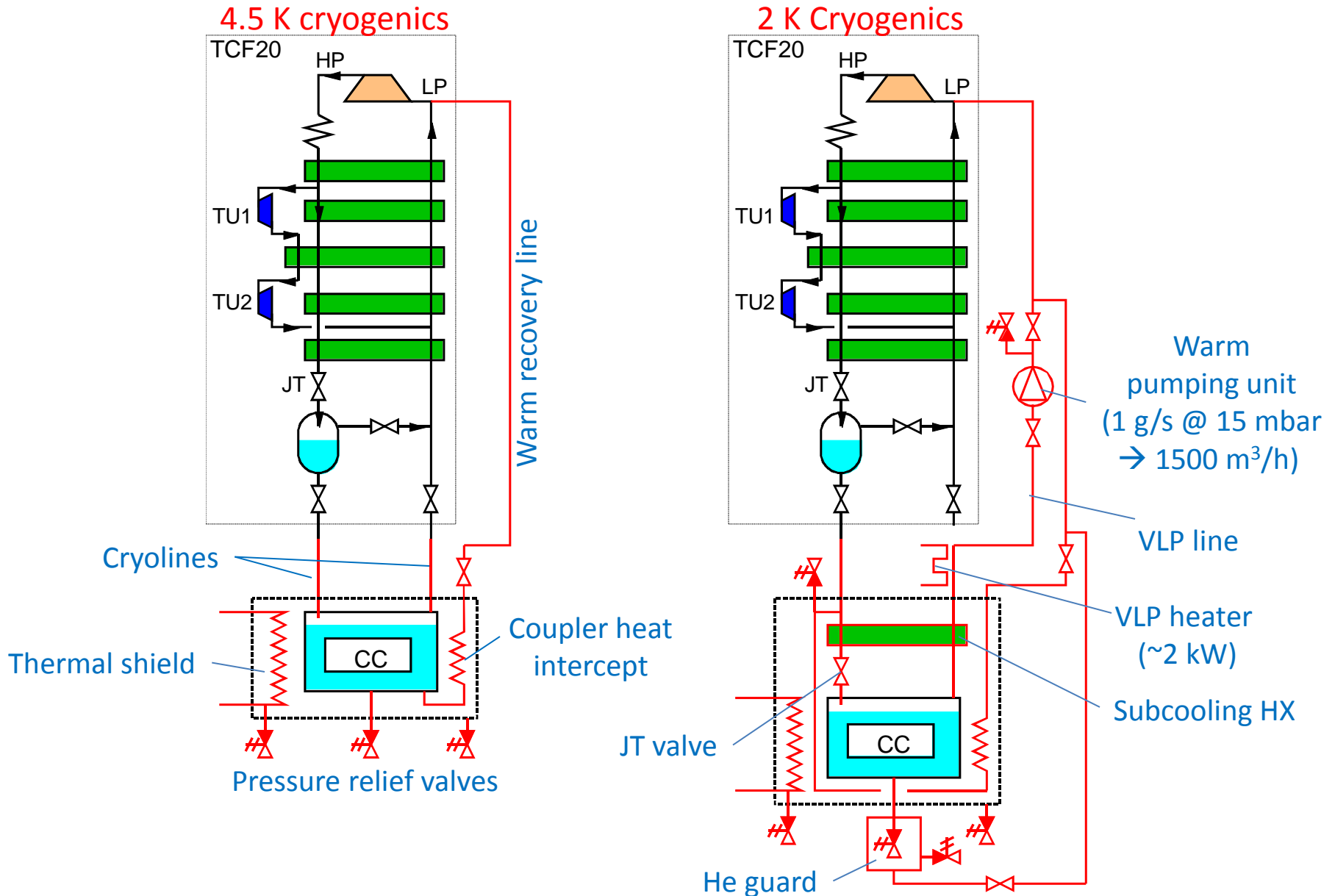
- 4.5 K vs 2 K cryogenics for CC prototype testing
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Sulzer-Linde TCF20 in BA4

Nicolas Delruelle



Crab-cavity test in SPS



Crab-cavity test in SPS

Additional specific 2 K equipments

• Sub cooling heat exchanger	12 kCHF
• Warm pumping unit (WPU)	100 kCHF
• He guard for pressure relief valves	10 kCHF
• VLP electrical heater	20 kCHF
• JT expansion valve	4 kCHF
<hr/>	
• Total additional equipments	~150 kCHF

To be added to the baseline CtC of ~300 kCHF for cryogenics.

Remarks:

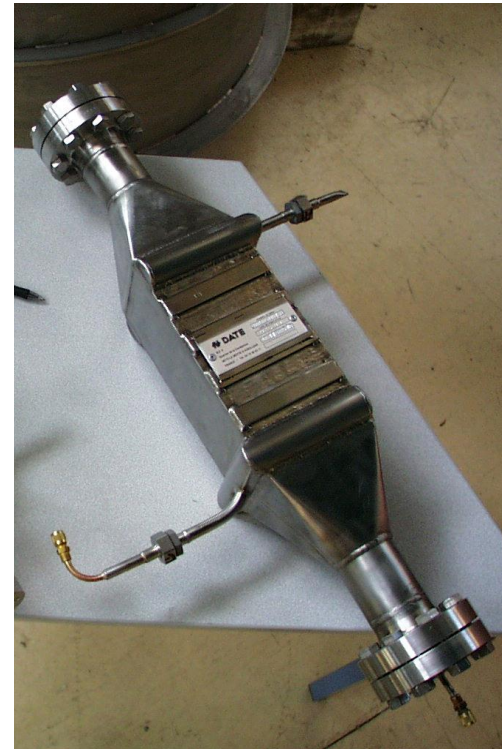
1. additional cost for cryostat complexity not included !
2. if WPU cannot be installed underground, a new VLP line must be integrated in the BA4 shaft (DN100 – 20 kCHF)
3. No specific purifier foreseen for impurity management of the VLP circuit, i.e. lower availability for the 2 K option.

Crab-cavity test in SPS

Additional specific 2 K equipments



Warm pumping unit to be integrated in BA4 !



Subcooling heat exchanger and
JT valve to be integrated in the
CC cryostat !

Crab-cavity test in SPS

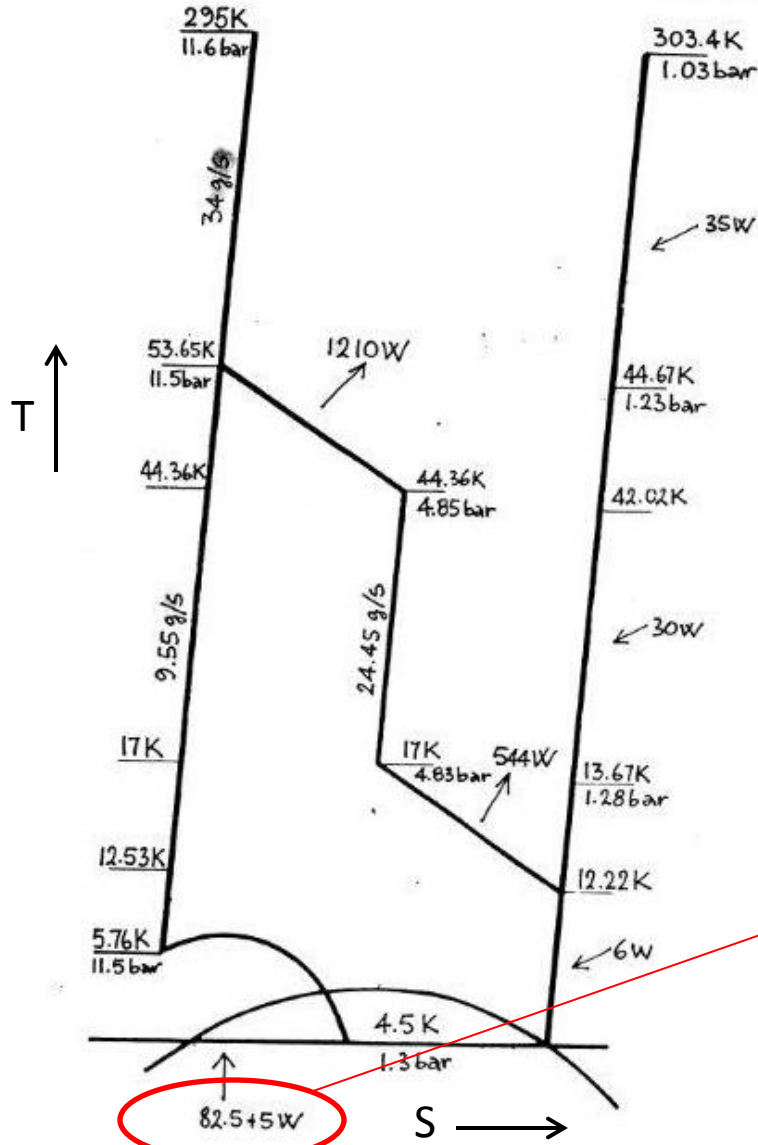
Capacity limitation

- Crab-cavity cooling @ 4.5 K (baseline)
 - Some liquefaction consumption for coupler heat intercepts: ~ 0.1 g/s of liquefaction
 - Dynamic RF load : ~ 80 W of refrigeration @ 4.5 K
 - Static heat inleaks (cryostat + transfer lines): ?
- Crab-cavity cooling @ 2 K (alternative)
 - TCF20 cryoplant used in pure liquefaction (TCF20 means 20 l/h = 0.7 g/s of LHe)
 - Coupler heat intercepts: ~ 0.1 g/s of liquefaction
 - Dynamic RF load: ~ 12 W i.e. ~ 0.57 g/s of liquefaction
 - Static heat inleaks (cryostat + transfer lines): ?

TCF20 TS-Diagram

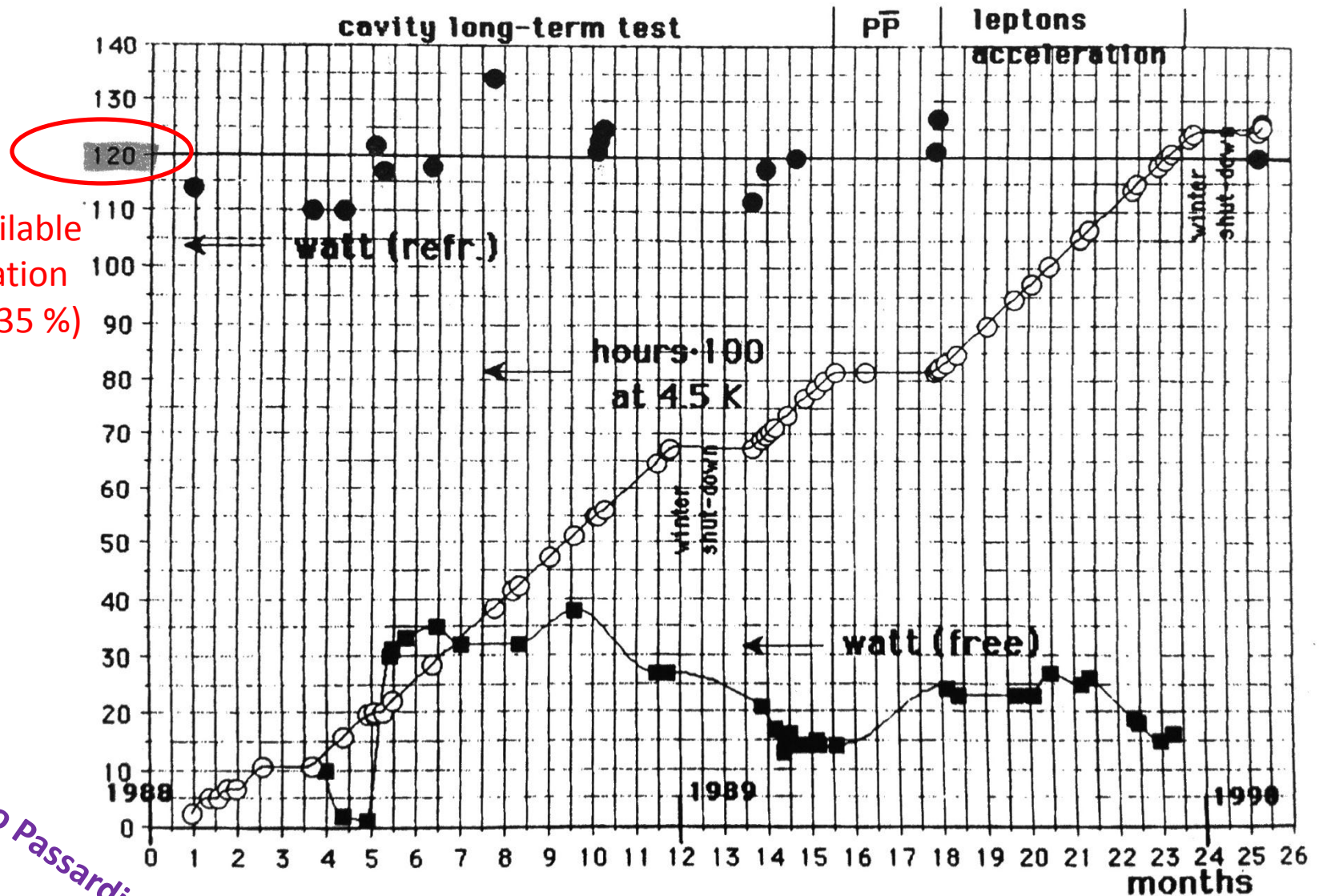
PLANT. CERN I-1673/EF
DUTY. REFRIGERATION

DATE. NOV 86
REF. E67/10761



Guaranteed capacity : 87.5 W

Measured TCF20 refrigeration capacity



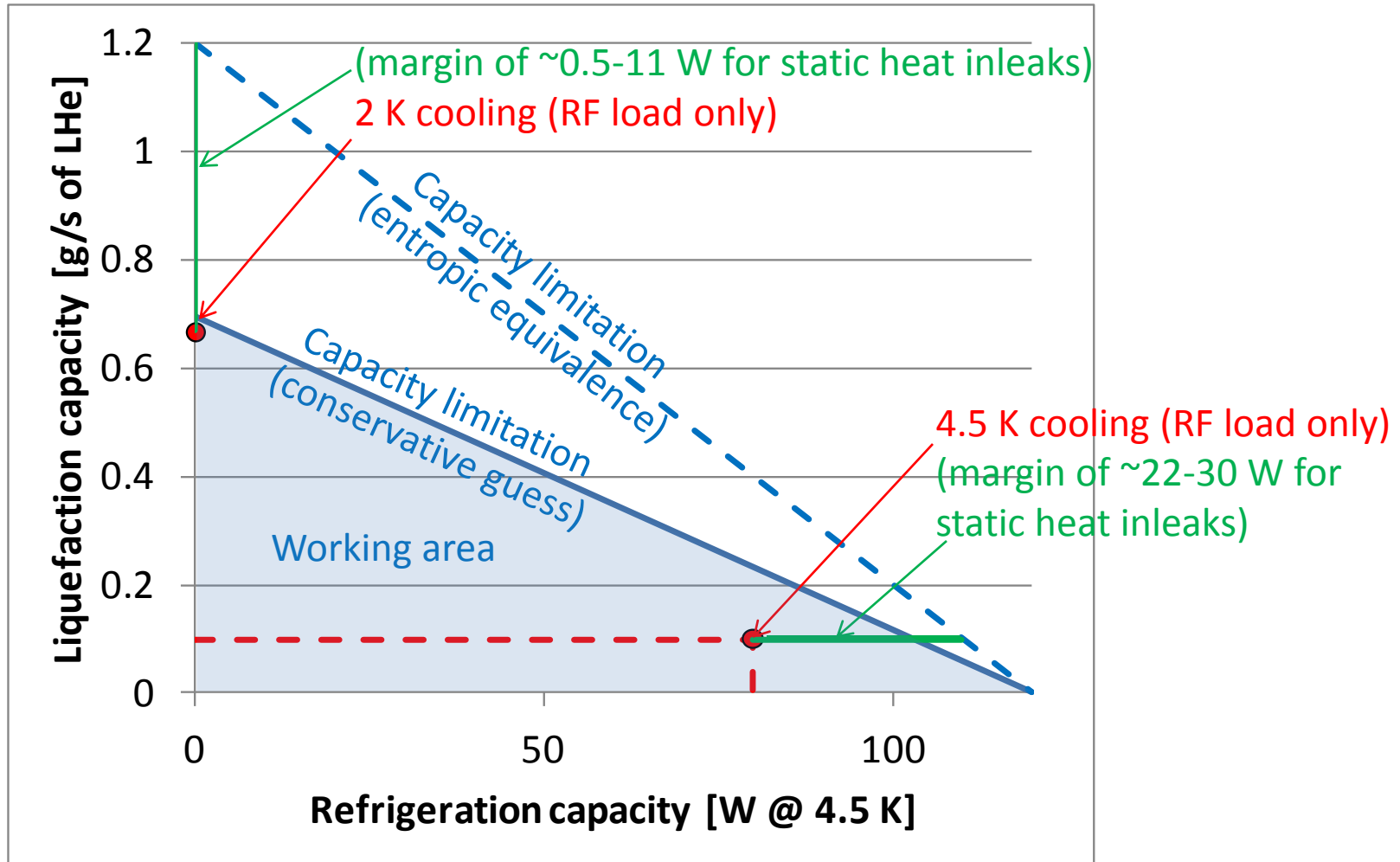
120 W available
in refrigeration
mode ! (+ 35 %)

Giorgio Passardi

Fig. 5. Long-term behaviour of the cryoplant

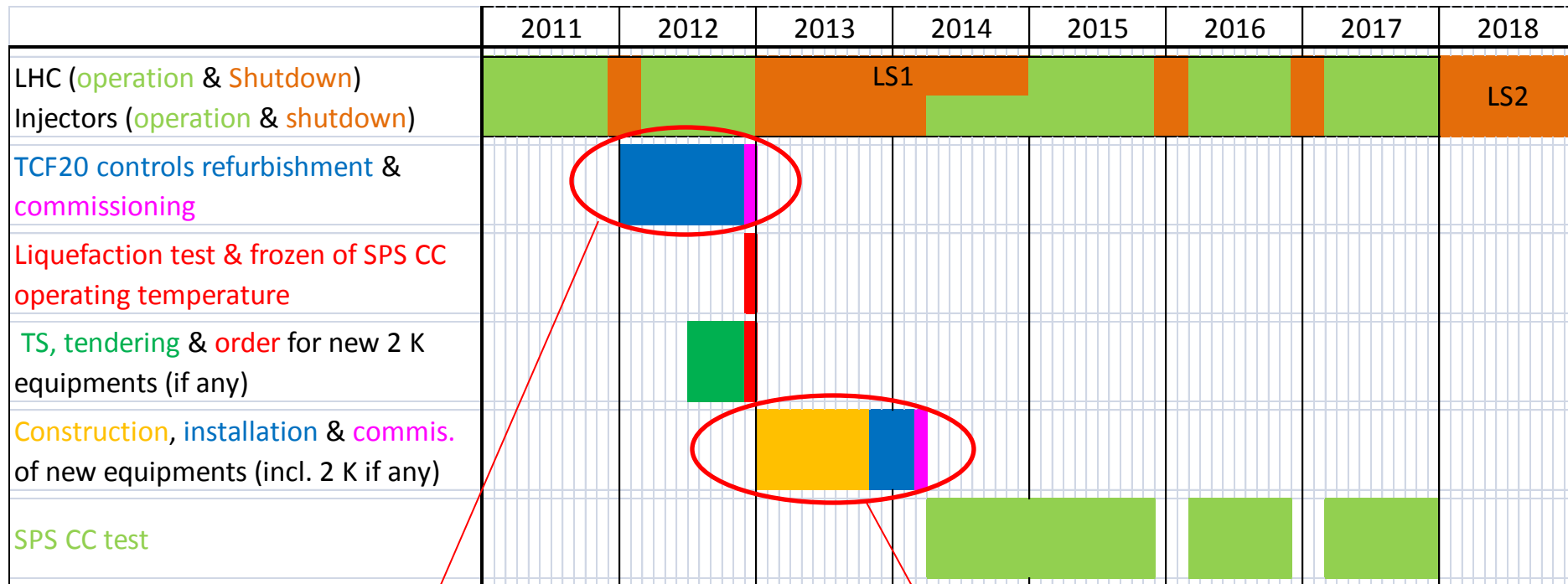
Crab-cavity test in SPS

TCF20 capacity limitation



Liquefaction capacity measurement mandatory to confirm the 2 K cooling option !

Tentative SPS CC cryogenic schedule



Compatibility with SPS run in 2012?
 Transport-up of the cold box to ground level for "easier" refurbishment?

Could be in conflict with the LHC LS1, especially if 2 K option is requested !

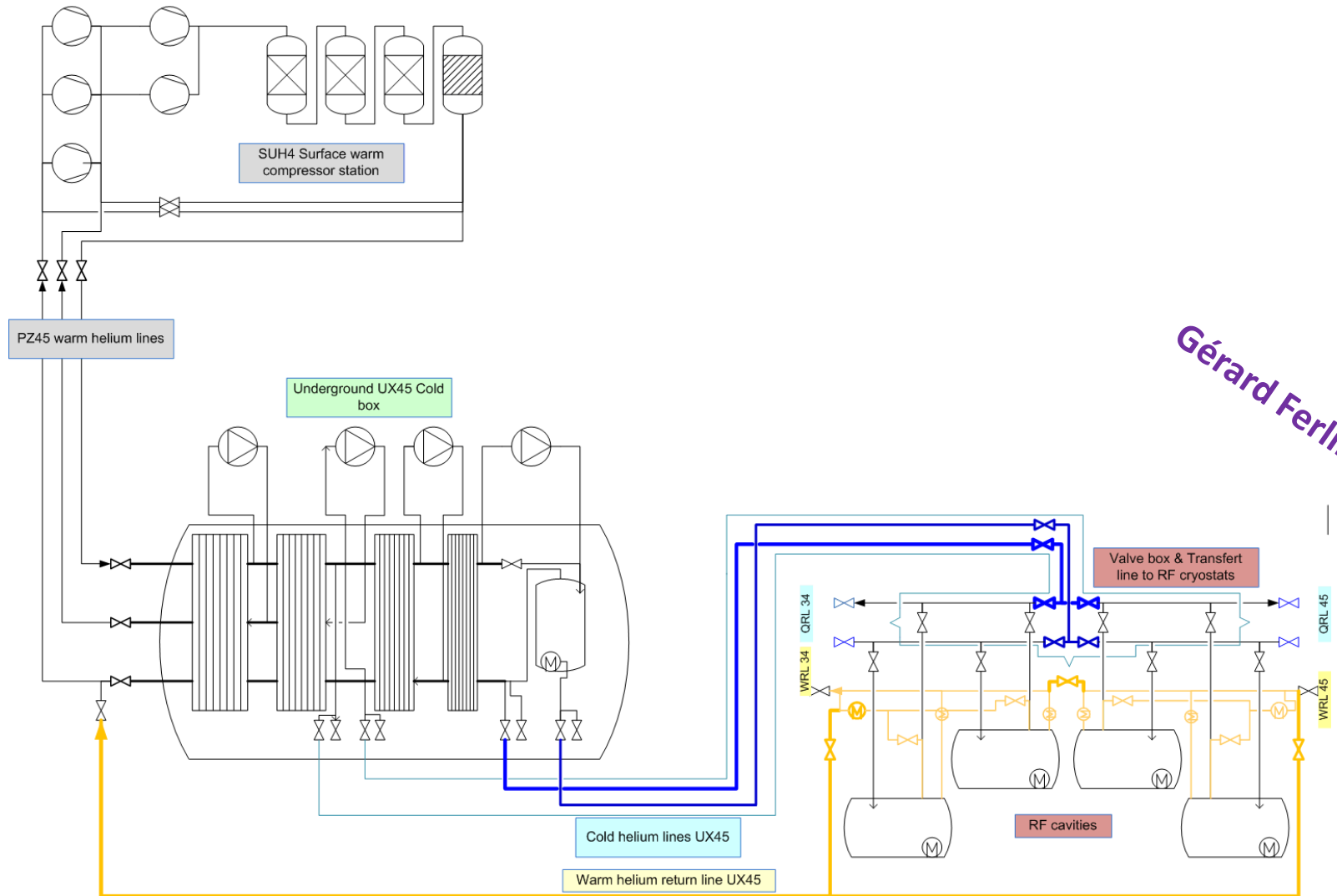
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Crab cavity test at Point 4

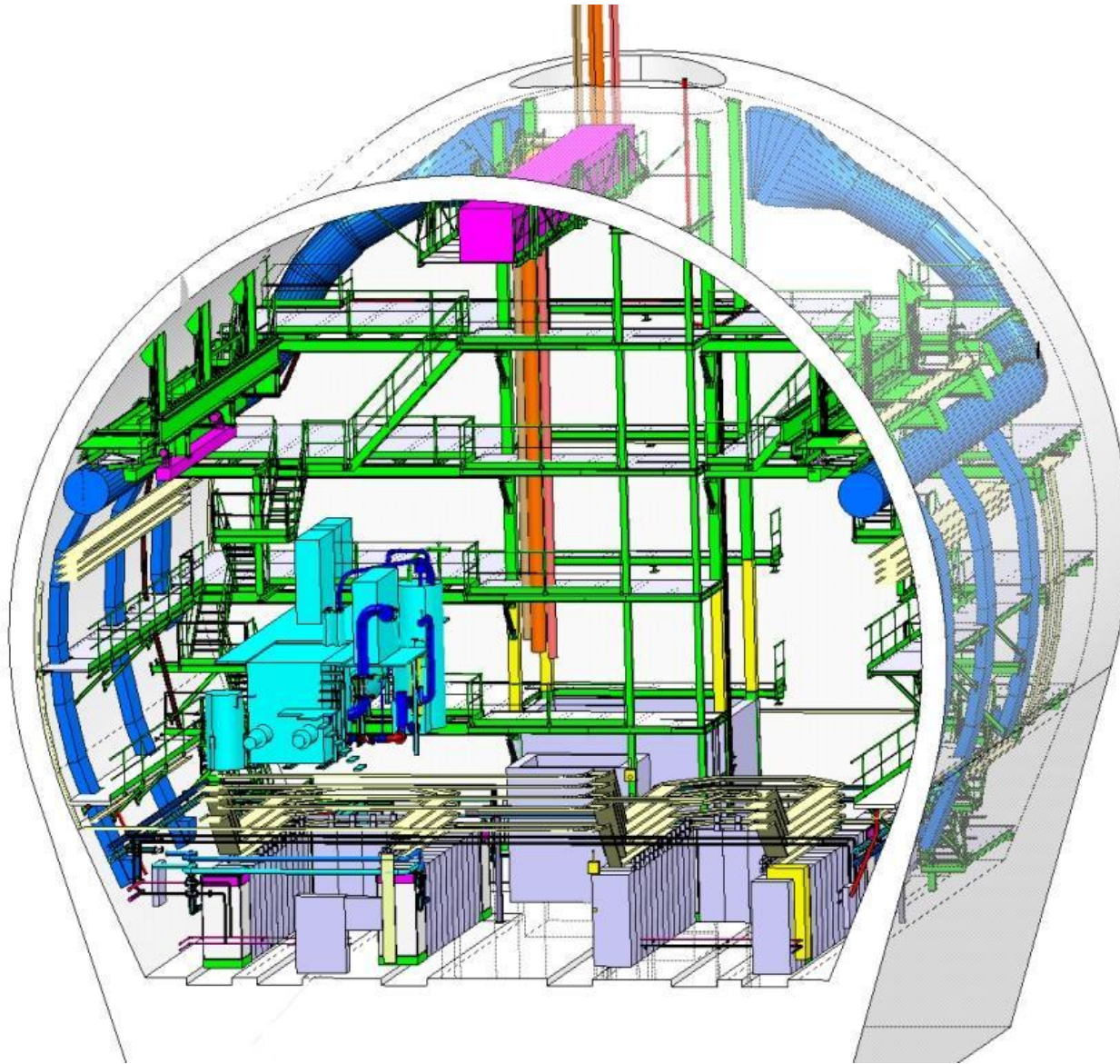
- The global scheme is no longer an option for the final HL-LHC, but a prototype cavity could perhaps be installed in Point 4 first for test purposes.
 - Basic question: Is LHC a test set-up?
- Installation of CC prototype could be:
 - Coupled to the RF cryogenic upgrade at P4
 - Scheduled during the LS2 (2018) for possible validation tests during 2019/20/21 (before the LS3 for P1/5 upgrade).
- 4.5 K operating temperature highly recommended as no 2 K refrigeration is foreseen in the present P4 upgrade.
 - Additional cooling capacity: ~ 170 W @ 4.5 K per CC module
 - Total number of CC modules to be installed : 2 i.e. 340 W @ 4.5 K in total
- If 2 K cooling mandatory, a new pumping system must be added:
 - Additional cooling capacity: ~ 26 W @ 2 K per CC module, i.e. 52 W in total
 - Warm vs cold pumping:
 - Pumping capacity: ~ 3 g/s \rightarrow Warm pumping probably more dedicated
 - Warm pumping OK for no continuous test (i.e. during MD period) but lower system availability for continuous operation
 - Extra cost: ~ 0.5 -1 MCHF depending impurity management
 - Amplified space conflict in the surface compressor building (Already problematic for the 4.5 K option)

Project Process & flow diagram without crab-cavities



Gérard Ferlin

P4 upgrade for RF cooling



Gérard Ferlin et al

First studies to install a cold box, 6.5 kW @ 4.5 K into UX45 cavern, above RF electrical cabinet

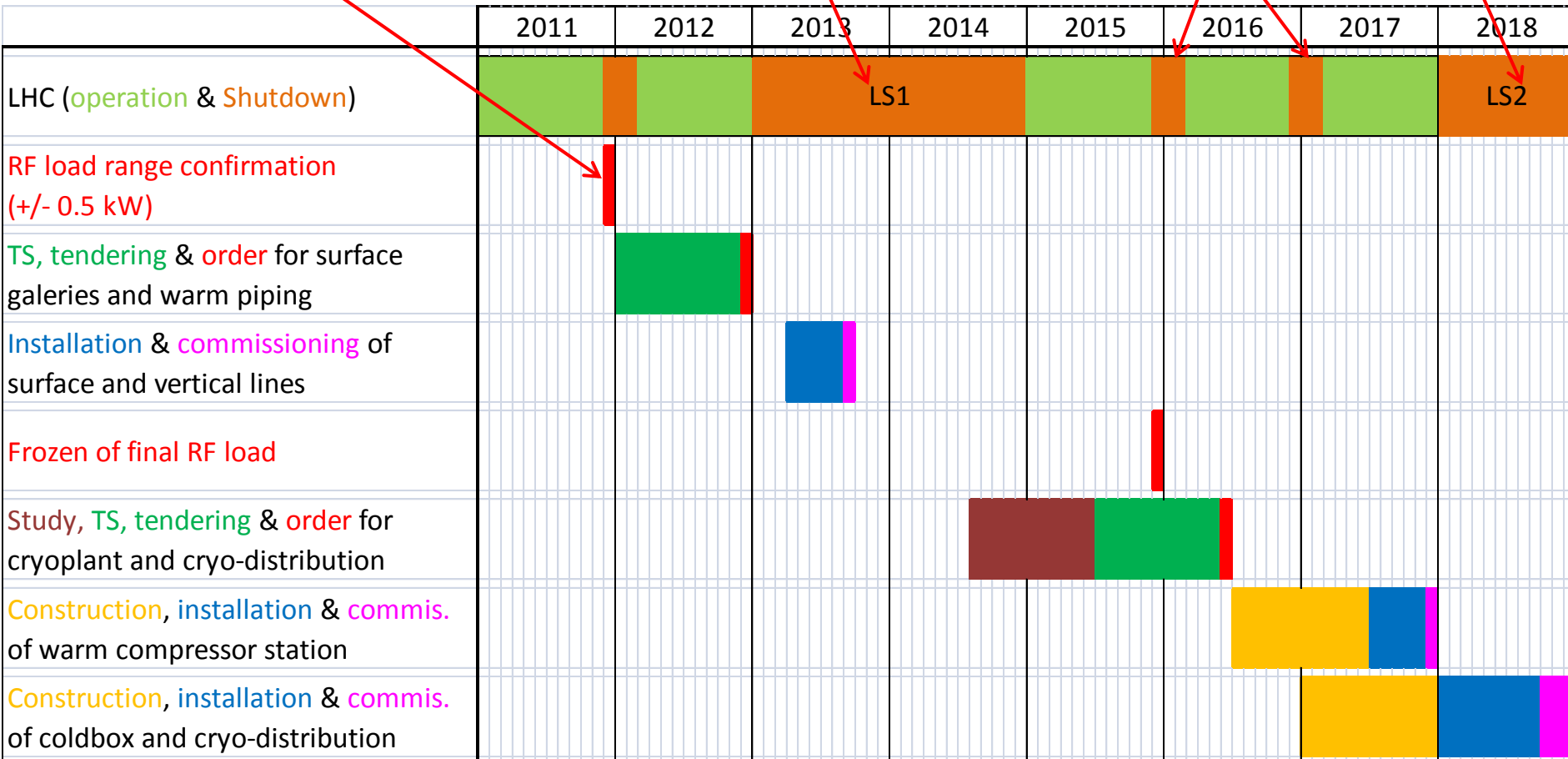
P4 upgrade schedule

Decision on
CC operating
temperature
2 K vs 4.5 K

LS2 (2018): best period for crab-cavity installation

LS1 (2013/14): too early & busy
for CC installation

Too short



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Crab cavities for the final local scheme

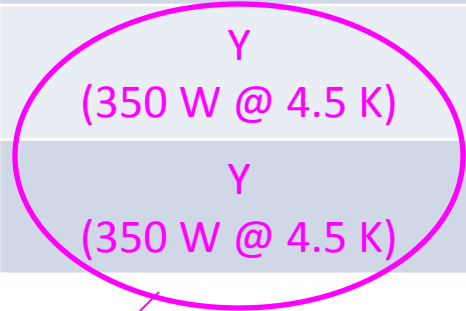
- Configuration: 2 modules per beam, i.e. 4 per Interaction Points (IP1 & IP5)
- Installation: during the LS3 (2022) dedicated to the last phase of HL-LHC project
- Cooling capacity requirements:
 - 4.5 K cooling: ~ 170 W per CC module (i.e. 680 W per IP)
 - 2 K cooling: ~ 26 W per CC module (i.e. 104 W per IP)
- Energy consumption consideration:
 - COP @ 4.5 K refrigeration: ~ 250 W/W, i.e. a consumption of 43 kW of electrical power per CC module
 - COP @ 2.0 K refrigeration: ~ 800 - 1000 W/W, i.e. a consumption of 21-26 kW of electrical power per CC module
 - Cooling at 2 K is globally more efficient.

Cooling of CC modules

- Two possibilities:
 - Via the 2 new cryoplants dedicated to the new inner triplets at IP1 and IP5 or
 - Via the 4 existing adjacent-sector cryoplants
- The choice will depend strongly on:
 - the operating temperature of the new Inner Triplets (IT): 4.5 K vs 2 K
 - the total added heat loads

Cooling comparison

Operating Temperature [K]		Cooling possibility (required added capacity per plant)	
CC	IT	New IT plants	Existing sector plants
2	2	Y (104 W @ 2 K)	Y (52 W @ 2 K)
	4.5	N	Y (52 W @ 2 K)
4.5	2	Y (700 W @ 4.5 K)	Y (350 W @ 4.5 K)
	4.5	Y (700 W @ 4.5 K)	Y (350 W @ 4.5 K)



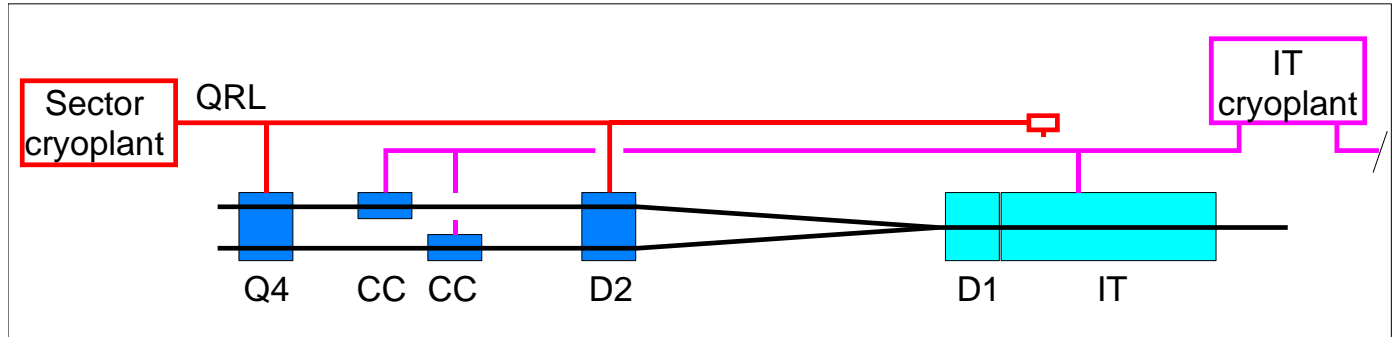
OK but will recreate the same sector cooling unbalance presently existing in S34 and S45 which has justify the P4 upgrade

Preliminary conclusion for the final local scheme

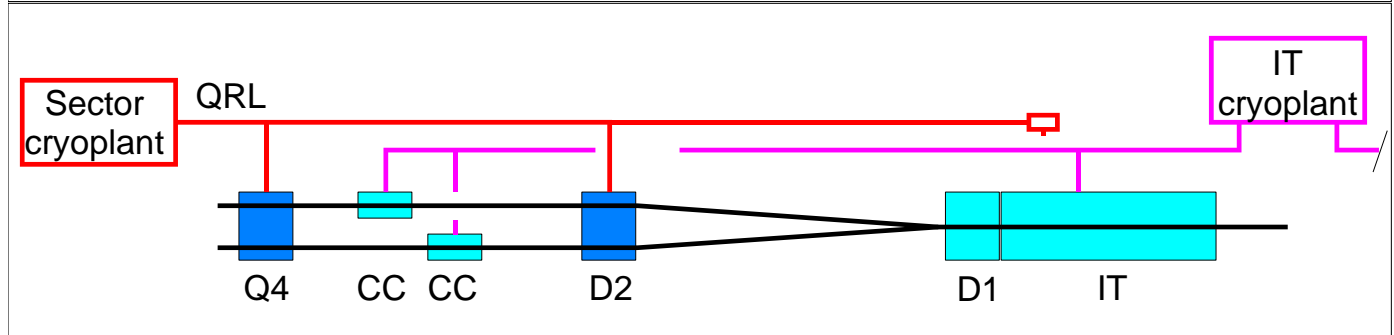
- If the CC operating temperature is 4.5 K, it is preferable to cool the CC modules using the new IT cryo-plants at P1 and 5:
 - Better balance in between LHC sector cooling
 - $\sim 700 \text{ W @ } 4.5 \text{ K}$ (+ contingency) must be added per new cryo-plant
- If the CC operating temperature is 2 K, existing sector cryo-plants or new IT cryo-plants can be used.
 - As the CC module will be integrated in the Matching Section (MS), using the sector cryoplant which will cool the MS could simply the cryo-distribution.

Possible configurations

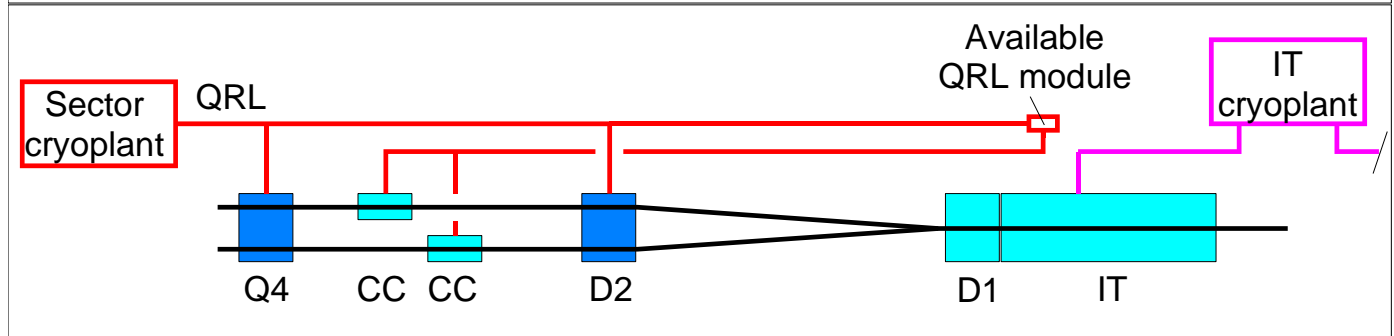
4.5 K CC modules cooled by new IT cryo-plants



2 K CC modules cooled by new IT cryo-plants



2 K CC modules cooled by existing sector cryo-plants



■ 4.5 K

■ 2 K

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Conclusion

- Prototype crab-cavity testing in SPS:
 - Test possible from 2014.
 - 2 K cooling not excluded but:
 - liquefaction capacity of the TCF20 must be measured and sufficient.
 - Additional resources (P + M) must be allocated.
 - Could be in conflict with the LHC LS1, especially for the 2 K cooling.
- Prototype crab-cavity testing at LHC P4:
 - Test possible from 2019.
 - 2 K cooling option expensive (~1 MCHF + 2 FTE + a possible noise-insulated building extension/construction).
- Series crab-cavities for the final HL-LHC local scheme:
 - Cryogenic implementation during the LHC LS3 (2022)
 - 2 K cooling globally more efficient
 - 2 K cooling via the existing sector cryoplants preferable:
 - Matching section area cooled by the same cryoplant
 - Let open the possibility of simpler new cryoplants at Point 1 and 5 if the new inner triplets are cooled at 4.5 K.