

# GENERAL INFORMATION & HIGHLIGHTS FROM THE 28TH (SUPER)KEKB ACCELERATOR REVIEW MEETING

Frank Zimmermann

201st FCC-ee Accelerator Design Meeting & 72nd FCCIS WP2.2 Meeting

# Status FSR vol 2.

---

e+e- booster (tapering?), e+e- injector, hh in good shape

e+e- collider:

add orbit feedback, vibrations, tuning with IP signals, etc.  
(proposal Xavier & Jack)

updates / addition in design section  
(e-cloud & vacuum effects,..)

still empty parts operations section  
(injection after abort, machine protection, availability, operation model)

# (Super)KEKB review #28 | 14 -16 Jan 2025 | participants

Frank Zimmermann, Chair

Ralph Assmann

Vincent Baglin

Paolo Craievich

John Fox

Andrew Hutton

Heung-Sik Kang

Catia Milardi

Evgeny Perevedentsev

Qing Qin

Bob Rimmer

John Seeman

Michael Sullivan

Tom Taylor

Rogelio Tomas

Yuan Zhang``

Tadashi Koseki

Kyo Shibata

Makoto Tobiyaama

Hiroyasu Ego

CERN

GSI

CERN

PSI

Stanford University

JLab (excused)

POSTECH

INFN-LNF

BINP (remote)

ESRF

JLab

SLAC

SLAC

CERN (ret.)

CERN (remote)

IHEP

KEK, Director of Acc. Lab., Ex Officio Member

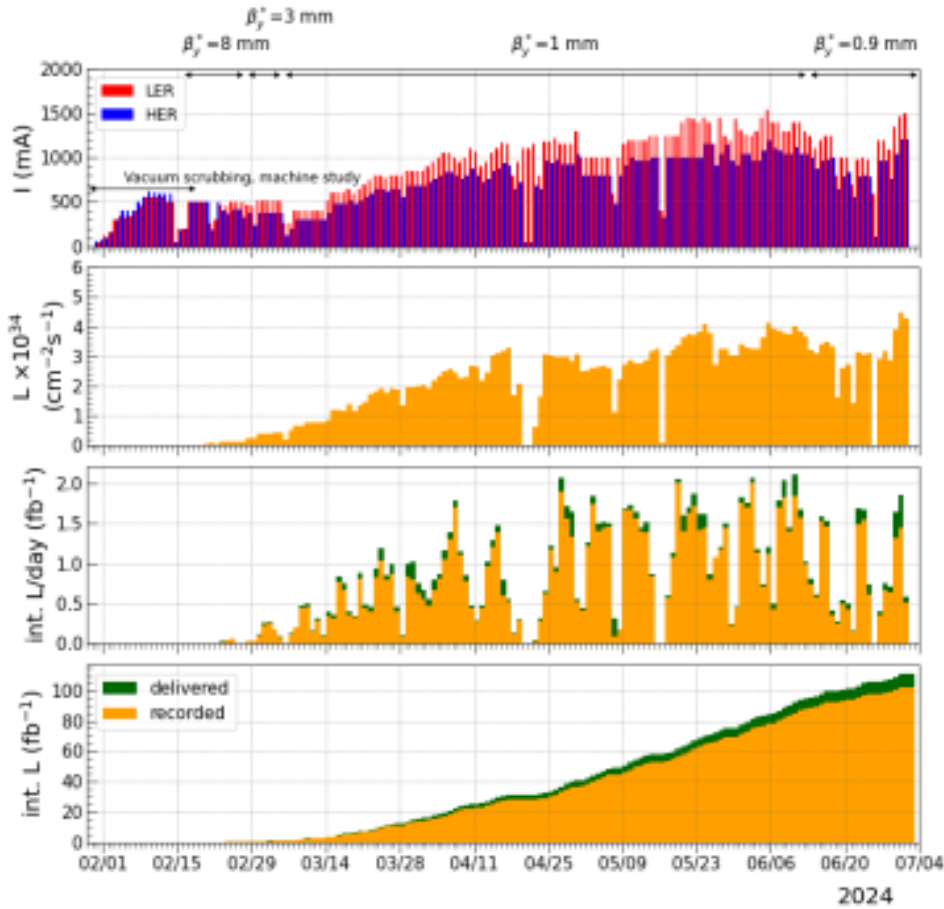
KEK, Head of Acc. Division III, Ex Officio Member

KEK, Head of Acc. Division IV, Ex Officio Member

KEK, Head of Acc. Division V, Ex Officio Member

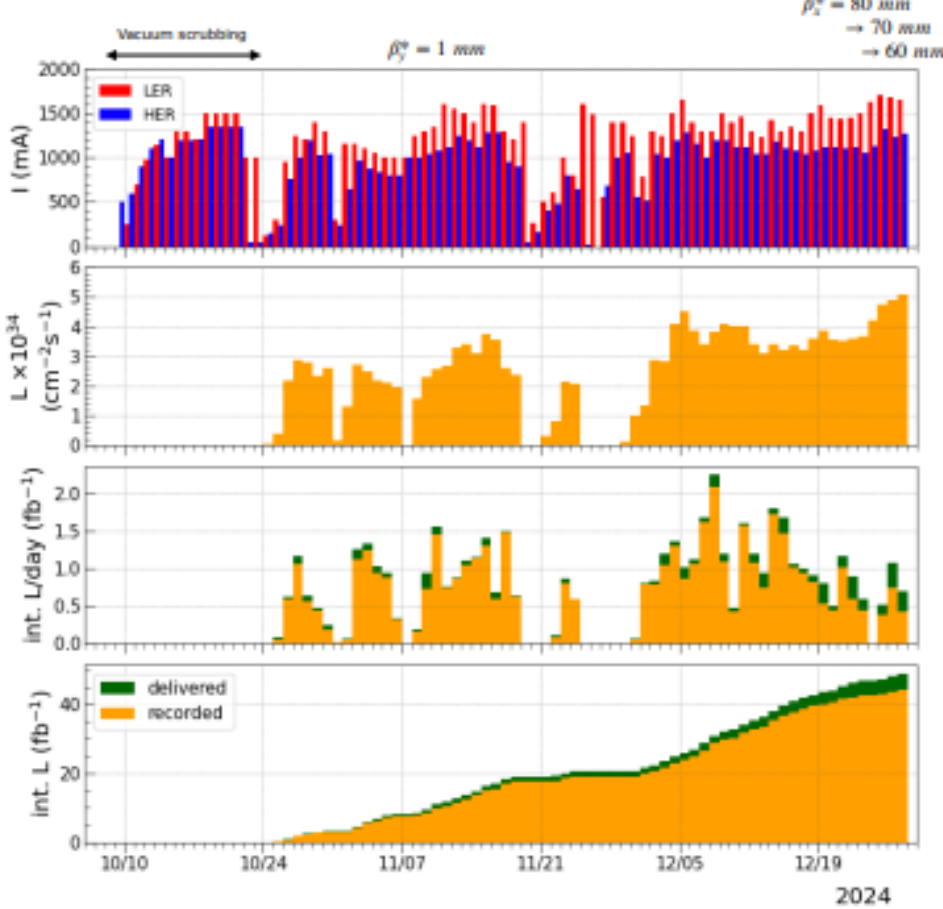
# run 2024c

2024a / 2024b



Jan. 29 - July 1 (155 Days)

2024c



Oct. 9 - Dec. 27 (80 Days)

# parameters, 2024 progress w.r.t. 2022 and SKB design

parameter	KEKB w Belle		SKB 2022b		SKB 27 December 2024		SKB design	
	LER	HER	LER	HER	LER	HER	LER	HER
$E$ [GeV]	3.5	8	4	7	4	7	4	7
$\beta_x^*$ [mm]	1200	1200	80	80	60	60	32	25
$\beta_y^*$ [mm]	5.9	5.9	<b>1.0</b>	<b>1.0</b>	<b>1.0</b>	<b>1.0</b>	0.27	0.30
$\varepsilon_x^*$ [nm]	18	24	<b>4.0</b>	<b>4.6</b>	<b>4.0</b>	<b>4.6</b>	3.2	4.6
$\varepsilon_y^*$ [pm]	150	150	<b>~50</b>	<b>~50</b>	<b>~70</b>	<b>~70</b>	8.6	12.9
$I$ [mA]	1640	1190	<b>1321</b>	<b>1099</b>	<b>1632</b>	<b>1259</b>	3600	2600
$n_b$	1584		2249		2346		2500	
$I_b$ [mA]	1.04	0.75	0.587	0.489	0.696	0.537	1.44	1.04
$\xi_y$	0.098	0.059	<b>0.0407</b>	<b>0.0279</b>	<b>0.036</b>	<b>0.027</b>	0.069	0.060
$L_{sp}$ [ $10^{30}\text{cm}^{-2}\text{s}^{-1}\text{mA}^{-2}$ ]	17.1		<b>71.2</b>		58		214	
$L$ [ $10^{34}\text{cm}^{-2}\text{s}^{-1}$ ]	2.11		4.65		5.1		80	

# parameters, record dec '24 and “near-term” targets

Ring	December 27, 2024		Target at post-LS1 (1)		Target at post-LS1 (2)		Unit
	LER	HER	LER	HER	LER	HER	
Emittance	4.0	4.6	4.0	4.6	4.0	4.6	nm
Beam Current	1632	1259	2080	1480	2750	2200	mA
Number of bunches	2346		2346		2346		
Bunch current	0.696	0.537	0.89	0.63	1.17	0.94	mA
Horizontal size $\sigma_x^*$	15.5	16.6	17.9	16.6	17.9	16.6	$\mu\text{m}$
Vertical cap sigma $\Sigma_y^*$	0.375		0.217		0.178		$\mu\text{m}$
Vertical size $\sigma_y^*$	0.265		0.154		0.126		$\mu\text{m}$
Betatron tunes $\nu_x / \nu_y$	44.525 / 46.589	45.531 / 43.599	44.525 / 46.589	45.532 / 43.573	44.525 / 46.589	45.532 / 43.573	
$\beta_x^* / \beta_y^*$	<b>60 / 1.0</b>	<b>60 / 1.0</b>	<b>80 / 0.8</b>	<b>60 / 0.8</b>	<b>80 / 0.6</b>	<b>60 / 0.6</b>	mm
$\sigma_z$	4.6 (6.0*)	5.1 (6.1*)	4.6 (6.5*)	5.1 (6.4*)	4.6 (6.5*)	5.1 (6.4*)	mm
Piwinski angle	<b>12.3</b>	<b>12.7</b>	10.7	12.7	10.7	12.7	
Crab waist ratio	80	60	80	80	80	80	%
Beam-Beam $\xi_y$	<b>0.036</b>	<b>0.027</b>	<b>0.0444</b>	<b>0.0356</b>	<b>0.0604</b>	<b>0.0431</b>	
Specific luminosity	$5.8 \times 10^{31}$		$7.62 \times 10^{31}$		$9.31 \times 10^{31}$		$\text{cm}^{-2}\text{s}^{-1}/\text{mA}^2$
Luminosity	<b><math>5.1 \times 10^{34}</math></b>		$1 \times 10^{35}$		$2.4 \times 10^{35}$		$\text{cm}^{-2}\text{s}^{-1}$

\* Bunch lengthening is considered by using streak camera measurements. 5

# beam aborts

S. Ogasawara et al.

2024ab

All Aborts

2024c

155 Days (3696 Hours)

80 Days (1896 Hours)

Abort ring	SBL	BeamLoss	Injection	RF	Mag	VA	EQ	Others	Manual	Uncategorized	TOTAL
<b>TOTAL</b>	162	588	1800	134	17	19	37	65	-	2	2824
Both(LER)	128	86	156	2	7	-	-	16	-	-	395
Both(HER)	19	143	1135	2	-	-	-	3	-	-	1302
Both	-	-	-	-	8	-	7	1	-	2	18
LER	15	234	199	75	1	4	5	24	-	-	557
HER	-	125	310	55	1	15	25	21	-	-	552

ring	SBL	BeamLoss	Injection	RF	Mag	VA	EQ	Tuning	Others	Manual	Uncategorized	TOTAL
<b>TOTAL</b>	114	352	423	63	4	13	9	440	17	-	9	1444
Both(LER)	80	53	31	2	1	-	-	76	6	-	-	249
Both(HER)	18	69	354	-	1	1	-	233	1	-	1	678
Both	-	-	-	-	1	5	2	-	-	-	4	12
LER	15	161	13	32	1	3	1	27	9	-	-	262
HER	1	69	25	29	-	4	6	104	1	-	4	243

Beam abort per 79 min

Beam abort per 79 min

$I_{LER} > 60$  mA,  $I_{HER} > 60$  mA

Abort ring	SBL	BeamLoss	Injection	RF	Mag	VA	EQ	Others	Manual	Uncategorized	TOTAL
<b>TOTAL</b>	139	470	205	84	8	11	30	22	-	1	970
Both(LER)	114	73	63	2	3	-	-	13	-	-	268
Both(HER)	18	131	114	2	-	-	-	1	-	-	266
Both	-	-	-	-	4	-	7	-	-	1	12
LER	7	183	6	49	-	3	3	3	-	-	254
HER	-	83	22	31	1	8	20	5	-	-	170

ring	SBL	BeamLoss	Injection	RF	Mag	VA	EQ	Tuning	Others	Manual	Uncategorized	TOTAL
<b>TOTAL</b>	102	310	76	45	3	7	9	1	15	-	8	576
Both(LER)	72	46	19	2	1	-	-	1	5	-	-	146
Both(HER)	18	64	52	-	1	1	-	-	1	-	1	138
Both	-	-	-	-	1	1	2	-	-	-	3	7
LER	12	146	1	20	-	2	1	-	8	-	-	190
HER	-	54	4	23	-	3	6	-	1	-	4	95

HER Injection was too many.

Aborts due to injection was much Reduced.

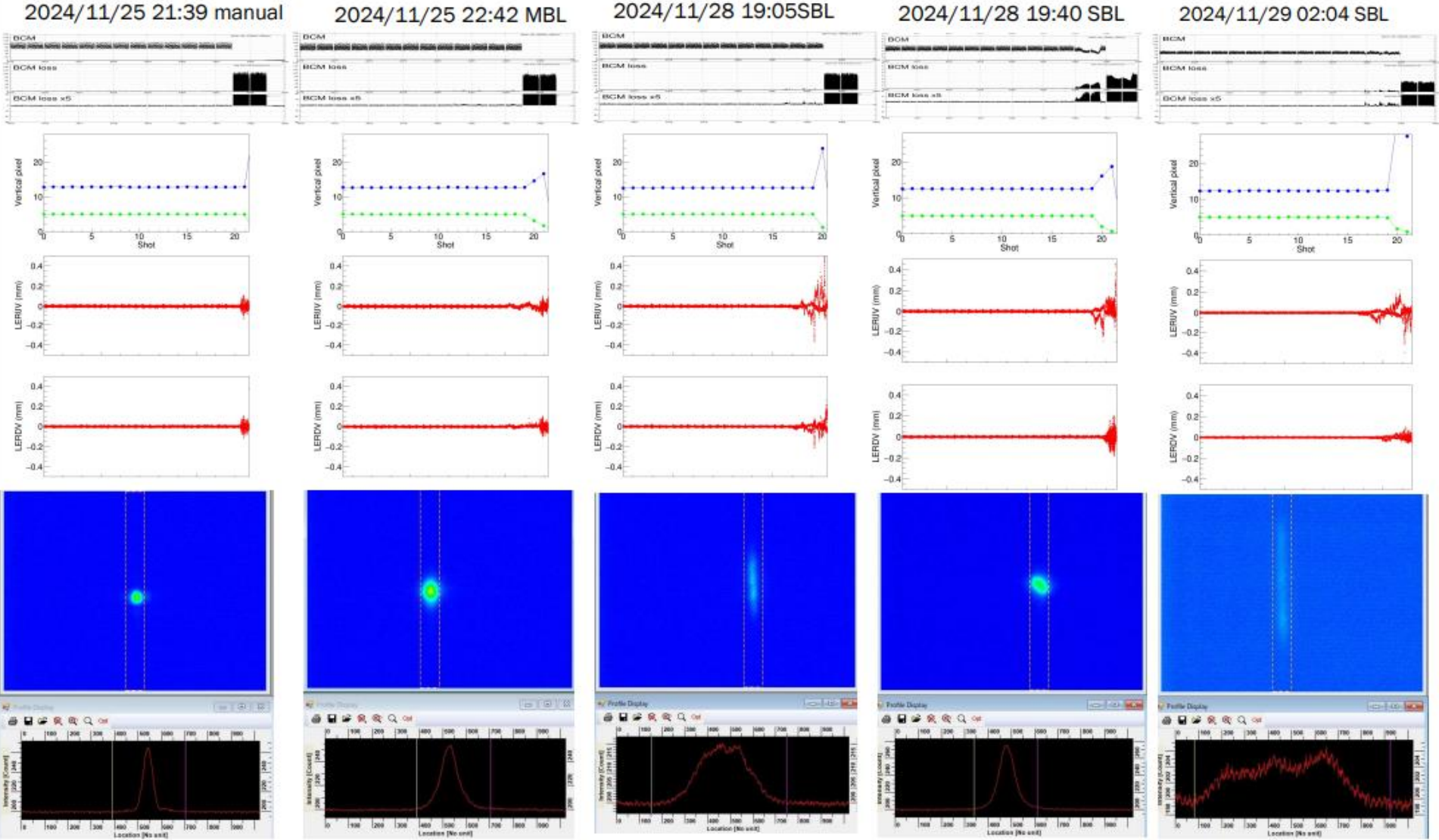
LER: #SBL/Beam Dose = 0.064 (1/Ah)

LER: #SBL/Beam Dose = 0.074 (1/Ah)

HER: #SBL/Beam Dose = 0.012 (1/Ah)

HER: #SBL/Beam Dose = 0.020 (1/Ah)

# Sudden Beam Loss – vertical blow up seen

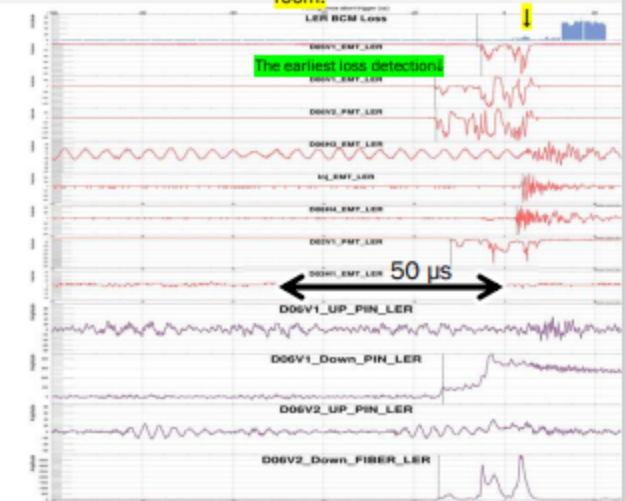
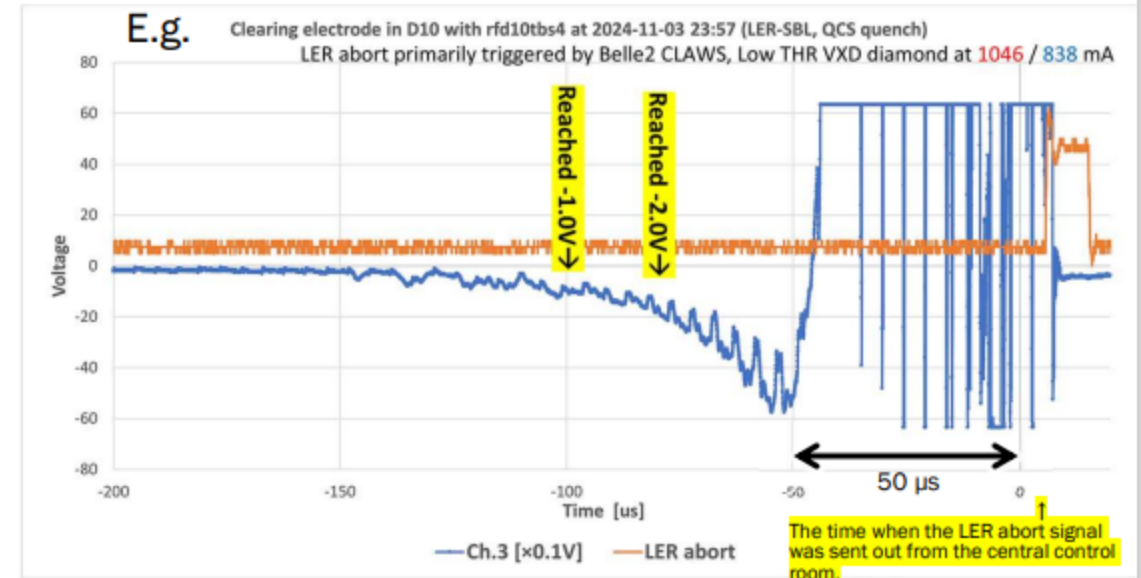




# Sudden Beam Loss – signal on clearing electrodes

## Discharge Signals from the Clearing Electrodes in D10 (@ SBL)

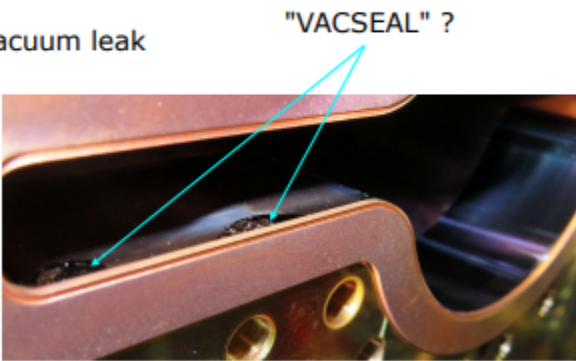
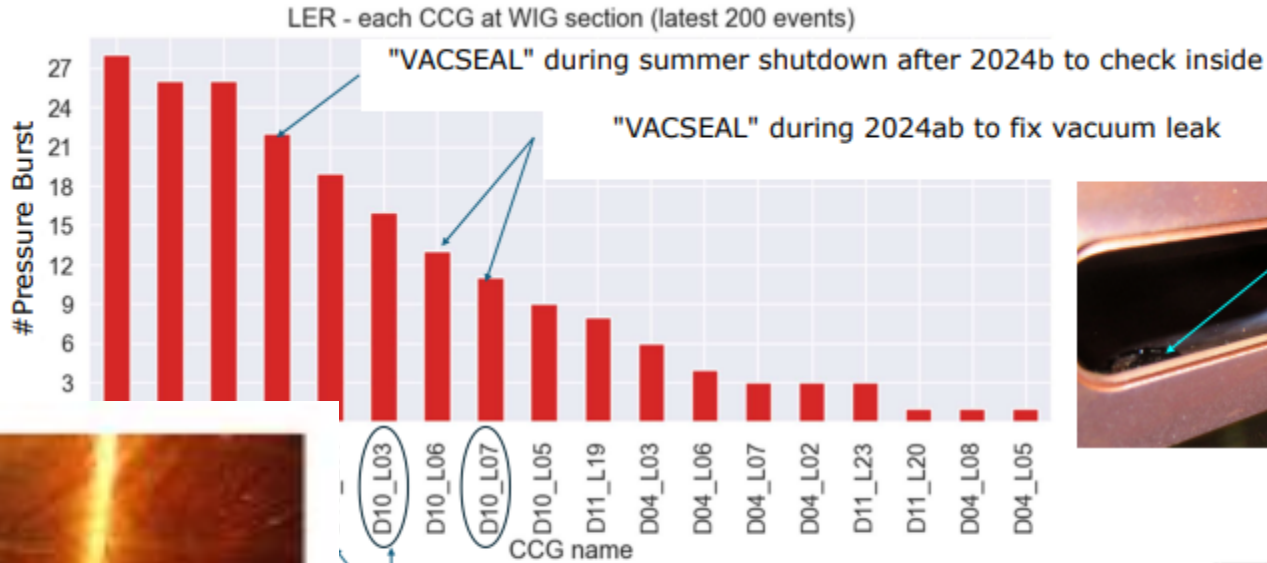
- We connected twelve of the clearing electrodes in D10 to the ground via 50Ω, then the voltages across the resistors were measured with oscilloscopes.
- At 38 LER aborts during 2024c, we detected significant voltages which should be a result of discharge at one of the clearing electrodes. 15 of the abovementioned 38 LER aborts were SBLs.
- Such voltages were never observed at more than one electrode simultaneously.
- The polarity of the detected voltages is negative and/or positive.
- Any LER abort with such abnormal voltage detection was accompanied by vacuum-pressure burst detected at the nearest gauge.
- In some events, the bunch-train structure was seen.
- In some events, the discharge signal appeared earlier than any beam-loss detection.
- We will try to simulate such events using CST.



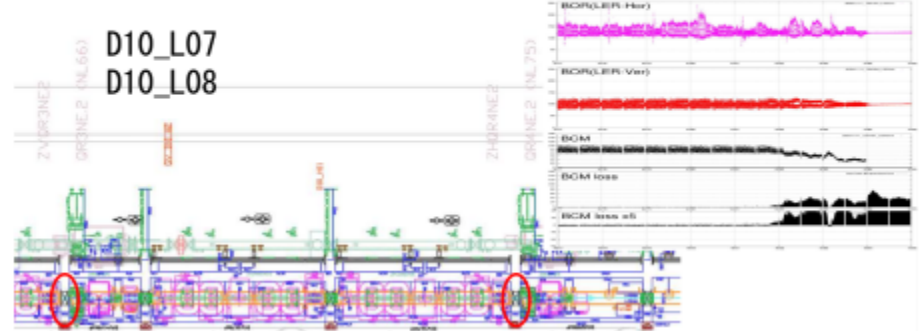
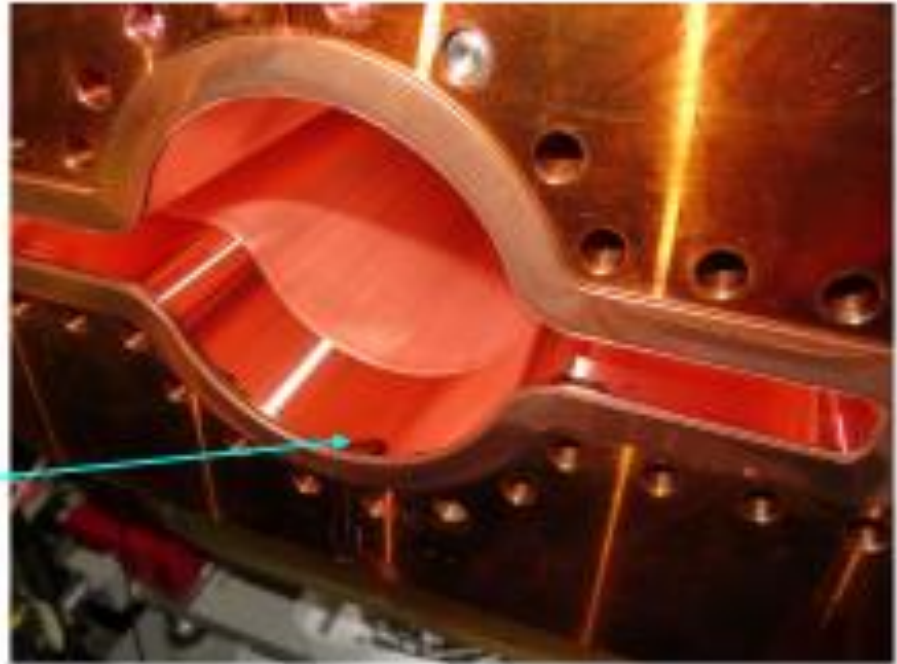
(T. Abe)

# VacSeal in vacuum chamber

S. Terui et al.

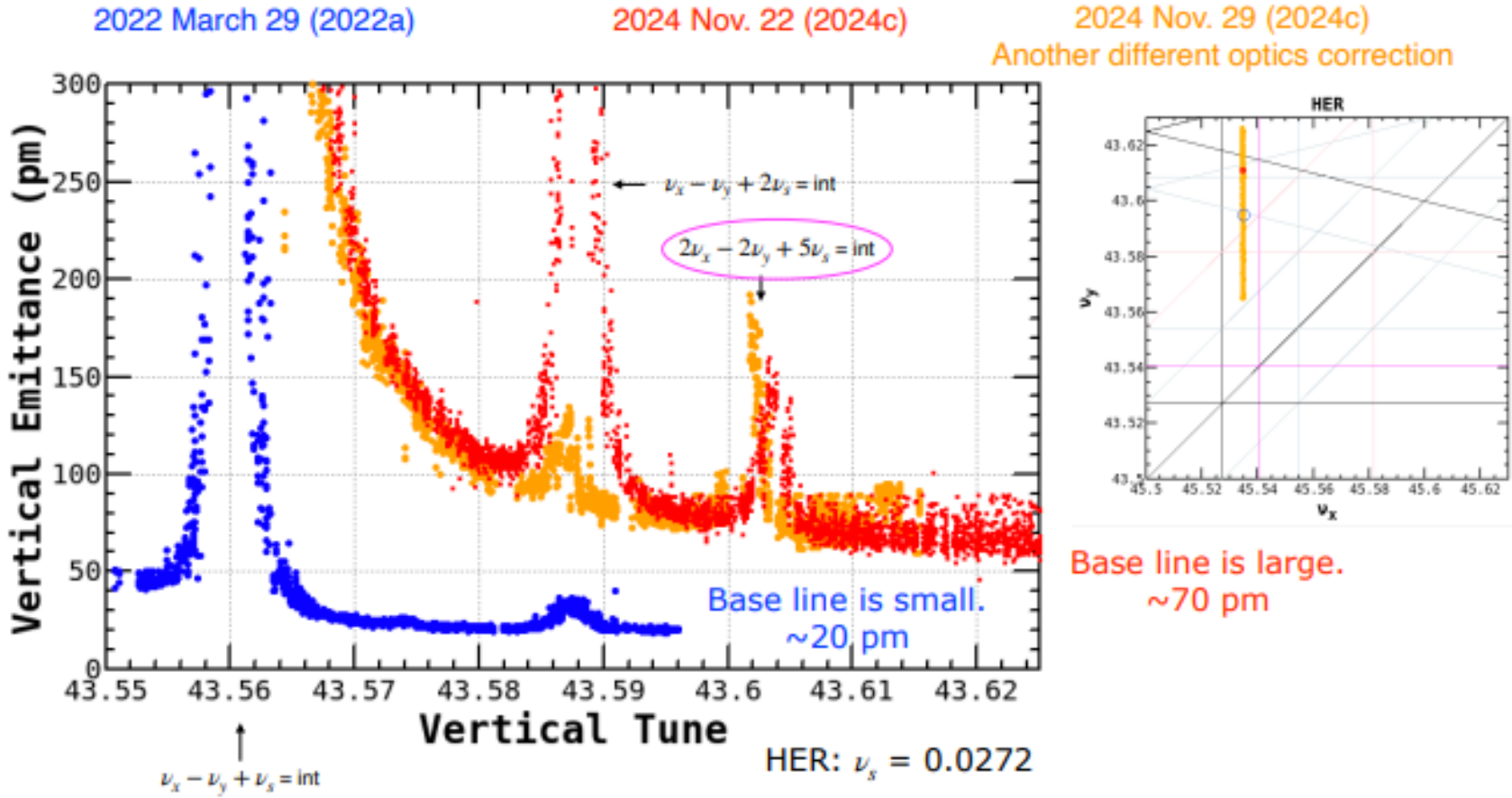


SBL Event



# huge vertical emittance and vertical tune in HER

Vertical emittance in 2022ab and 2024ab is small, but large in 2024c.



Higher order synchro-beta X-Y coupling resonance (9th)

started two weeks into the 2024c run; emittance could not be recovered

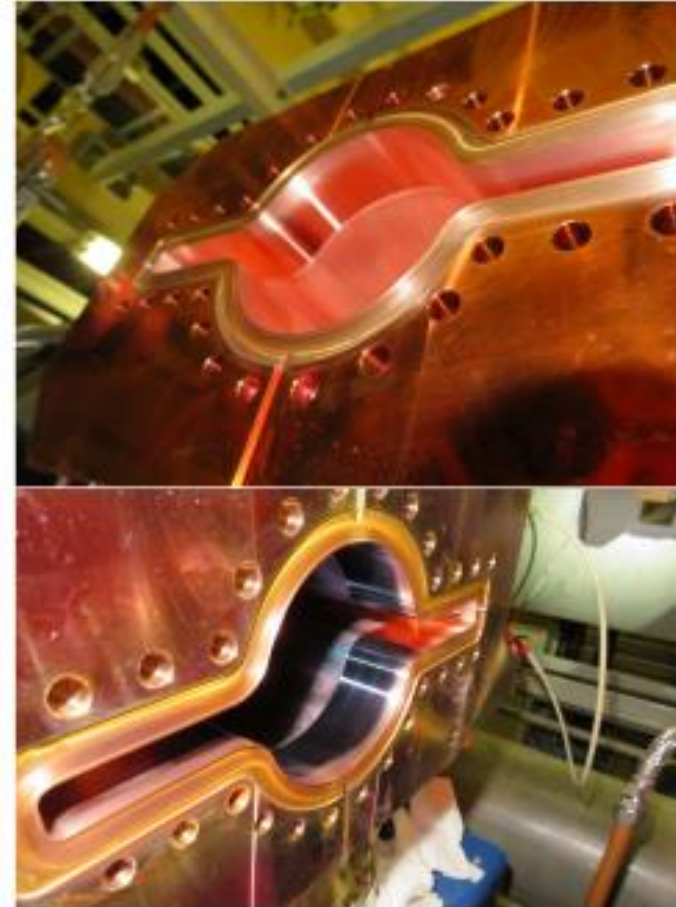
# cleaning inside of flanges and vacuum chambers

\* Bellows Chamber at Nikko Wiggler Section Was Exchanged on November 6 2024

## LER Wiggler Section



After removing VACSEAL (black color)



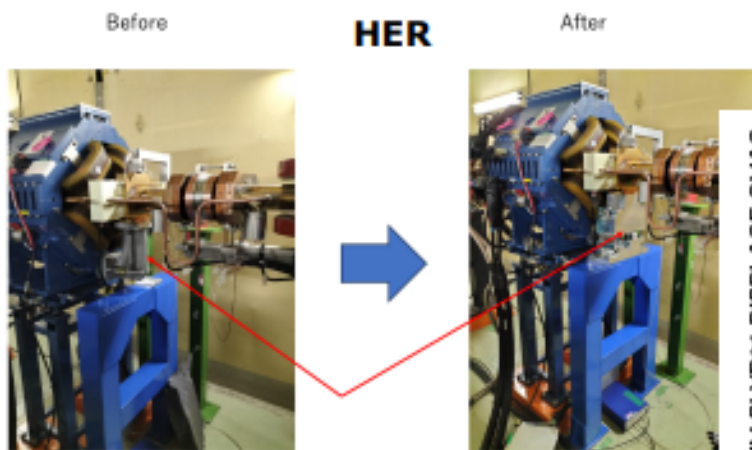
\* Cleaning work at Nikko wiggler section on Nov. 26 2024

This reduces SBL related to the pressure burst at the pipe where VACSEAL removed.

Oct. 9 - Nov. 6 : #SBL/Beam Dose = 0.141 (1/Ah)

Nov. 6 - Dec. 27 : #SBL/Beam Dose = 0.043 (1/Ah)

# decoupling of BPMs from quadrupole



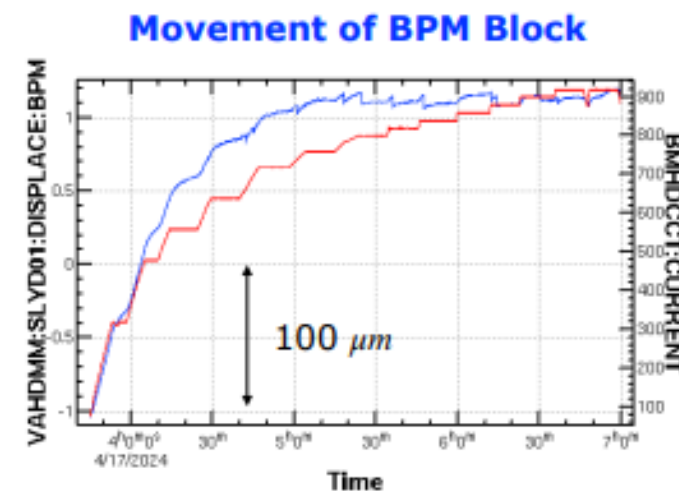
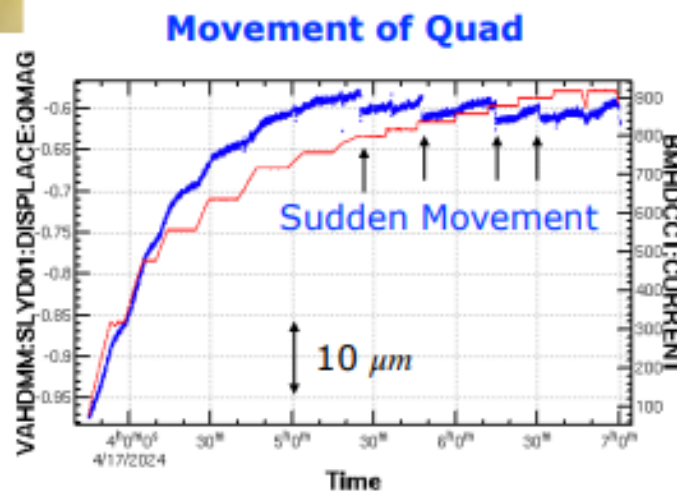
Remove BPM support from Quad  
Work on April 17 2024

We don't observe Sudden Orbit Distortion after Isolation Work.

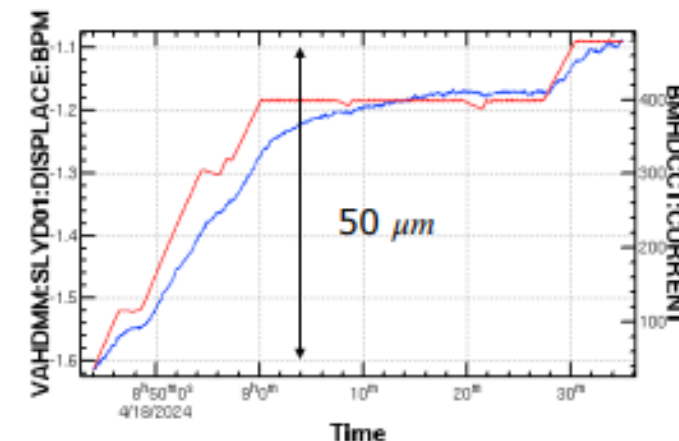
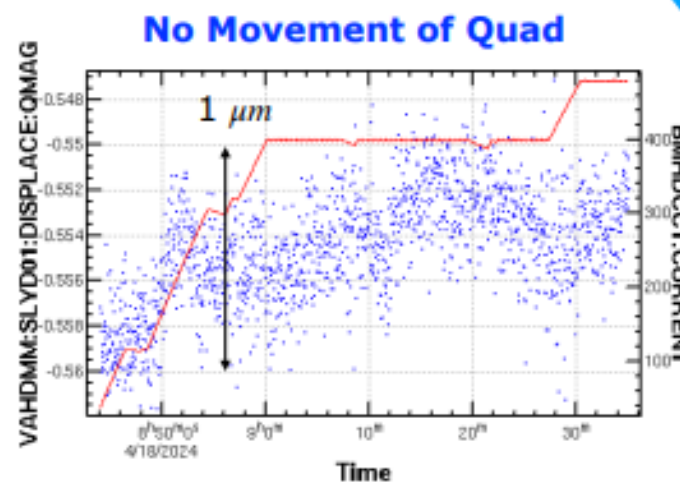
No unidentified beam abort occurs.

Horizontal orbit shift at sextupoles induces large beta-beat and tune shift.

Red : Beam Current in HER



After Modification 1 V = 100  $\mu\text{m}$



# ordered list of priority items, proposed by ARC review

---

0. Reconnect the BPMs which were isolated in 2024 to the adjacent quadrupoles, and stabilize the quadrupole position by mechanical means
1. Acquiring or producing vacuum clamshells to avoid use of VacSeal during the next run
2. Installing more BORs for SBL diagnostics around the LER, and at least one in the HER, in particular RFSoc with bunch-by-bunch capabilities
3. Additional laser-based (?) IR survey (misalignment/tilt of Belle-II detector w.r.t accelerator)
4. Further development of improved IR magnetic model
5. BT dipole magnet replacements (for LER)
6. Further realignment of both BT lines (since realignment of ARC1 e+ proved effective in reducing the emittance growth)
7. Improve and extend turn-by-turn BPM reading capability for both HER and LER
8. Routine recording of emittances or beam sizes measured by SR monitors
9. Installing two or more nonlinear magnets, such as octupoles, in each of the two BT lines, once the potential beneficial effect for injection efficiency is confirmed by simulations
10. Explore and, if deemed possible, implement a local water cooling at the heat source for some power supplies, to save energy and not only to rely on air conditioning