CERN ACCELERATOR SCHOOL 2012:

TECHNICAL ASPECTS: MAGNETIC SYSTEM DESIGN

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CAS 2012 – MAGNETIC SYSTEM DESIGN



- Basics of Magnetostatic
- Permanent Magnets
- Room Temperature Coils
- Superconducting Coils

Biot - Savard Law

• An electrical current flow *I* in a wire of length *dl* generates an elementary magnetic field *dB* at point *M*:

•
$$d\vec{B}(M) = \frac{\mu_0 I}{4\pi} \frac{d\vec{l}(P) \times \overline{PM}}{PM^3}$$

- For an arbitraty curve C, the magnetic Field is:
- $\vec{B}(M) = \frac{\mu_0 I}{4\pi} \int_{C} \frac{\vec{dl}(P) \times \vec{PM}}{PM^3}$



- where point P follows (and $\vec{dl}(P)$ is the local tangent to the curve (
- For a Volumic conductor V, we define a volumic current density J:
- $\vec{B}(M) = \iiint_V \frac{\mu_0}{4\pi} \frac{\vec{J} dV \times \overline{PM}}{PM^3}$

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Basics of Magnetostatic

Magnetic Field Generated by a wire

• For a finite wire: • $\vec{B}(M) = \frac{\mu_0 I}{4\pi d} (\sin \alpha_2 - \sin \alpha_1) \vec{u}_{\theta}$ • For an Infinite wire: • $\vec{B}(M) = \frac{\mu_0 I}{2\pi d} \vec{u}_{\theta}$

Magnetic Field generated by a single loop

- Magnetic field intensity on the loop axis:
- $\vec{B}(M) = \frac{\mu_0 I}{2R} \sin^3 \alpha \, \vec{z} = \frac{\mu_0 I}{2R} \frac{1}{(1 + (\frac{z}{R})^2)^{3/2}}$ • $B(O) = \frac{\mu_0 I}{2R}$ • $B(z_{1/2}) = \frac{B(O)}{2} \rightarrow 2z_{1/2} \sim 1.53R$



• Magnetic Field out of the axis: non trivial formula

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Basics of Magnetostatic

Magnetic Field Generated by a flat solenoid

- Consider an axial Coil with N turns covering 2a along Z
- Total loop current in the coil is defined by the Ampere.turns= N×I

•
$$\mathsf{B}(z) = \frac{\mu_0 NI}{4R} \left(\frac{1 + z/a}{\sqrt{1 + \left(\frac{z+a}{R}\right)^2}} + \frac{1 - z/a}{\sqrt{1 + \left(\frac{z-a}{R}\right)^2}} \right)$$

• Field Intensity at the Coil center:

•
$$B(O) = \frac{\mu_0 NI}{2R} \frac{1}{\sqrt{1 + (a/R)^2}}$$

Inductance

•
$$L = \mu_0 N^2 \frac{\pi R^2}{2a}$$



Magnetic Field Generated by a Thick Coil



Basics of Magnetostatic

Forces on Coil

- Any magnetic Field B acting on a volumic current loop generates a magnetic Force:
 - $F = \int J d\vec{l} \times \vec{B} dV$



- the magnetic field generated by the coil induces a global force field acting on the coil
- So the epoxy between the wire loops does insulate and hold magnetic forces



• Forces must be computed at the time of conception to carefully choose the material able to hold this force field

Magnetic Properties of Materials: Permeability μ

- Magnetic permeability μ
 - μ Depicts the way a material acts in presence of an <u>externally applied</u> <u>auxilliary magnetic Field H</u>
 - *B* is the resulting magnetic field intensity inside the material
 - $B = \mu H = \mu_0 \mu_r H$
 - $\mu_0 = 4\pi \times 10^{-7} \frac{Henry}{m}$ is the permeability of vacuum ($B = \mu_0 H$ in vacuum)
 - $\mu_r = \frac{\mu}{\mu_0}$ is the relative permeability of a material
- The magnetic property of a material is defined by its internal magnetization M:

•
$$B = \mu H = \mu_0 \mu_r H = \mu_0 (H + M)$$

•
$$M = \frac{\mu - \mu_0}{\mu} H = (\mu_r - 1) H$$

- Magnetic Susceptibility: X_m • $X_m = \mu_r - 1 \rightarrow M = X_m H$
- The magnetization M modifies the local magnetic field H intensity
 <u>outside the material</u>

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Basics of Magnetostatic

Microscopic origin of magnetism

- The Ampère Model
 - A magnetic material can be modelized by a set of microscopic individual dipolar magnetic moments $\vec{\mu} = i\vec{s}$ generated by electron circulation around atoms
 - *i* current in the loop
 - \vec{s} oriented area of the loop
 - Each individual current loop generates an infinitesimal magnetic field B
 - The global magnetization of a material appears if the elementary magnetic dipole moments are aligned in the same direction



Material with all Individual magnetic moments aligned => High magnetization

Diamagnetism - Paramagnetism

- $B = \mu_0 \mu_r H = \mu_0 (H + M)$
- $M = X_m H$
- Diamagnetism: the material tends to expell the field lines
 - $\rightarrow X_m < 0$
 - M is opposed to H
 - Water, earth, Cu, Hg, Au, Bi... ($|X_m| \ll 1$)
 - Superconductors: *X_m*=-1!!!
- Paramagnetism: the material sucks up the field lines $\rightarrow X_m > 0$

Matériau diamagnétique

μ_r ≤ 1

- M in the same direction as H
- Au, Cs, W, Mg... (*X_m* « 1)

Basics of Magnetostatic

Ferromagnetism

- $B = \mu_0 \mu_r H = \mu_0 (H + M)$
- $M = X_m H$
- Ferromagnetic materials feature a high capacity to suck up magnetic field lines ($\mu_r \gg 1$, so $X_m \gg 1$)

Matériau ferromagnétique

М

μr >> 1

- M saturates above a given H
- M is a function of Temperature: $X_m = f(T)$
- Ferromagnetism damps to paramagnetism above the <u>Curie Temperature</u> T_c

Ferromagnetic Material	μ_r	Curie Temp. °C
Со	250	1 115
Fe	10 000	770
Mu-metal	150 000	420
Ni	600	358

В>>µоН

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В

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В<µоН

Permanent Magnets

Permanent Magnets

- Permanent magnet are ferromagnetic materials with High Coercivity and High Magnetization values
- Sm₂Co₁₇ magnets
 - Br~0.9-1.1T
 - H_{cJ}~2.5-0.8 T
 - T<200°C
- FeNdB magnets
 - Br~1.1-1.5 T
 - H_{cJ}~3.3-1.1 T
 - T~20-60° for reliable operation

For - $|HcJ| \le H \le -|HcB|$ M decreases +/- rapidly to 0

В

B(H)=M(H)+H

B(H)

M(H)

Plot extracted from Vacuumschmelze documentation

Forces on magnets

- The force acting on a magnetic material volume V is:
 - $\vec{F} = \iiint \vec{J_m} \times \vec{B} dV$
 - *J_m* is the magnetization current density caused by aligning atomic magnetic dipoles.
 - $\overrightarrow{J_m} = \overrightarrow{\nabla} \times \overrightarrow{M}$
- The global magnetic force for a mixture of electromagnet and ferromagnet is :
 - $\vec{F} = \iiint (\vec{J_m} + \vec{J}) \times \vec{B} dV$
 - J is the electrical current density in an electromagnet
- The force should be computed numerically
 - Poisson 2D, Tosca/Opera 3D, Radia...

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Permanent Magnets

Designing a structure with a set of permanent magnets

- The working point of each individual magnet must be carefully checked _
 - 3D Magnetic Simulation is necessary to Check the working point of each individual magnet vs T°
 - 3D Freeware: Radia (ESRF, requires Mathematica)
 - 3D Software: Opera, Ansys...

repulsive force

attractive force

The magnet 1 generates an auxilliary field H_1 in the space around it. In the magnet 2, $B_2=M_2-|H_1|$. One must check that $|H_1| < H_{cB}$

Copper Coil at room temperature

- Three families for three range of magnetic field
 - If J<4 A/mm2 => no cooling required
 - Eg: magnetic Steerer
 - Right picture: hexapole to correct dipole aberrations
 - Generates field up to ~0.01-0.02 Tesla
 - J~10-20 A/mm2 => water cooling with 2-10 I/min
 - Classical electro-magnet
 - B~0.1-1 Tesla
 - J~100 -300 A/mm2 => high flow watercooling (20-100 l/min)
 - Bitter Coil, polyhelix coil
 - B~1-35 Tesla (!)

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Room Temperature Coils

Classical water cooled Copper Coil technology

- J~10-20 A/mm2
- Copper tube with inner cooling water to compensate the Joule Effect
- Epoxy impregnated to insulate and hold electromagnetic forces
- High intensity (200-2000 A)
- Low resistance (1-50 m Ω)
- Small turn number (10-300)
- B~0.1-0.5 T on axis

Passing from inward spiral to outward spiral, keeping <u>same direction of coil rotation</u>

Classical Copper Coil – Electric properties

Electrical engineering:

- Coil Length : $L \sim 2\pi \langle R \rangle \times N_{turn}$ (see slide 7)
- Coil Resistance:
 - $R = \frac{\rho L}{s} \sim 10{\text -}100 \text{ m}\Omega$
 - Copper resistivity $\rho(20^{\circ}C) \sim 1.7 \times 10^{-8} \Omega. m$
- Dissipated power (Joule effect):
 - $P = RI^2 \sim 10 100 \ kW!$
- Forces on coil to be computed
 - F~100-1000 N
- Coil Inductance to be computed from the stored magnetic energy
 - $\frac{1}{2}LI^2 = \frac{1}{2}\iiint \vec{B}.\vec{H}dV$
 - L~1-100 mH

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Room Temperature Coils

Classical Copper coil – Water flow and pressure drop

- Waterflow engineering
 - · De-ionized water is mandatory
 - Volume Flow rate and Pressure drop in the coil given by the Poiseuille law:

•
$$Q = \frac{\pi R^4}{8\eta L} \Delta P$$

- $Q = \frac{dV}{dt}$ volume flow rate
- η fluid viscosity ($\eta = f(T)$ see table)
- R, L are pipe radius, pipe length
- ΔP pressure drop through the pipe,
- usually fixed by the water pump

L

S

Water temperature (°C)	Water Viscosity (Pa.s)
0	1.8×10 ⁻³
20	1.0×10 ⁻³
50	0.55×10 ⁻³
100	0.28×10 ⁻³

Heat Exchange in a water cooled copper coil

- Water is an excellent cooler
- The heat exchange balance in the coil is performed by <u>forced</u> <u>convection</u>:
 - $W = hS\Delta T$ power dissipated in the fluid
 - *S* surface of exchange $S = L \times p = L \times 2\pi R$
 - ΔT elevation of temperature in the coil
 - h mean coefficient of heat exchange W/m²/°C
 - h~5000 for liquid water
 - *h* can be calculated
 - A well balanced water cooled copper coils features a $\Delta T \sim 20 30^{\circ}C$
- Another approach to calculate the dissipated power:
 - $W = \dot{m}C_p \Delta T$
 - $\dot{m} = \rho \frac{dV}{dt}$ is the mass flow rate water
 - $C_p = 4,18kJ / kg/K$ is the specific heat of water

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Room Temperature Coils

Copper Coil Interlocks

- Interlocks are there to check the good cooling of the coil
 - Water flow threshold (on the low pressure side)
 - Thermoswitch 60-70°C set in serial
- The power supply is stopped in case of a lack of cooling

Example of Waterflow switch

Thermoswitch

Combining coils and ferromagnetic materials

Room Temperature Coils

High magnetic Field Copper Coil Axial water flow The Bitter Coil technology Thin (punched) Cu discs are stacked one on each other, separated by an electrical insulator The stack is mechanically clamped to allow a good electrical contact between Cu discs Electrical and magnetic force containement insulator The water cooling is done axially through holes performed in the discs Current flow Heat exchange through forced convection is highly optimized (h > 10000 - 30000) J~100-300 A/mm² B~20-35 Tesla! • P~5-20 MW! • Q~100-400 l/s! Tallahassee, USA Works better at high field (risk of loosy contact between discs for low J => destructive arc)

FORCES AT WORK WITHIN RESISTIVE MAGNET COIL

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High magnetic Field Copper Coil

- The PolyHelix Technique
 - The coil is directly produced in a raw Cu cylinder (electro-discharge machining)
 - The coil is radially cooled
 - The current density can be continuously changed
 - The continuous change of the helix pitch allows a local adaptation of the current density and enables to tune the magnetic field profile finely
 - The small gap are spaced with kapton insulators
 - J~100-300 A/mm2
 - B~20-35 Tesla!
 - P~5-20 MW!
 - Q~100-400 l/s!

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Room Temperature Coils

High magnetic Field Coil environement

• Shematic of a DC High Field Facility (Nijmegen, Tallahassen, Grenoble, Tsukuba...)

Axial water flow

25

Grenoble, France

Superconductivity

- Superconductivity (SC) is a state of matter characterized by two specific properties:
 - A zero electrical DC resistance: the current flows without any Joule effect loss, so with a zero voltage drop => electrical power saving

(Source: wikipedia)

- The Meissner effect: When the material makes the transition between normal to SC state, it expells out all its magnetic field lines
 - Large currents are flowing on the surface of the SC that exactly compensate the externally applied magnetic field to reach B=0 inside

 $c_v \sim e^{-\Delta/kT_o}$

o = 0

T/Tc

 The penetration depth of currents inside the SC is λ~100 nm! (λ=London penetration depth)

Spontaneous levitation of a SC above a magnet, Induced by the surface currents Generated by the Meissner effect (Source: wikipedia)

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Superconductiong Magnets

Condition to keep Superconductivity State

- Threshold temperature Tc:
 - T<T_c(J,H)
 - T~4-20 K
- Threshold Magnetic Field Hc:
 - H<H_c(T,J)
 - H~2-12 T
- Limited Current density Jc:
 - J<J_c(H,T)
 - J~0.1-10 kA/mm2
- SC transition= 2D surface in (T,B,J) space

Source: M. Wilson, JUAS 2006

Meissner Effect

http://hyperphysics.phy-astr.gsu.edu

Superconductor

Transition to

zero resistence

Type I & II Superconductors

Superconductiong Magnets

SC wires

- Strand Wire
 - Usually combined with Cu
 - Cu is a good conductor and reduces heat when NbTi is not in SC state
- Cable
 - A set of strands to produce high current cables
 - e.g. LHC cable

LHC SC cable

STRAND	Type 01	Type 02
Diameter (mm)	1.065	0.825
Cu/NbTi ratio	$1.6 - 1.7 \pm 0.03$	$1.9-2.0 \pm 0.03$
Filament diameter (µm)	7	6
Number of filaments	8800	6425
Jc (A/mm ²) @1.9 K	1530 @ 10 T	2100 @ 7 T
µ0M (mT) @1.9 K, 0.5 T	30 ±4.5	23 ±4.5
CABLE	Type 01	Type 02
Number of strands	28	36
Width (mm)	15.1	15.1
Mid-thickness (mm)	1.900 ±0.006	1.480 ±0.006
Keystone angle (degrees)	1.25 ±0.05	0.90 ±0.05
Cable Ic (A) @ 1.9 K	13750 @ 10T	12960 @ 7T
	10.50	20.80

Conductor for NMR magnet

a x b = 1.10 x 1.70 mm² : 2.15 x 4.25 mm², Cu : NbTi ratio 10 to 20 Source: A. Dael, IRFU

Challenges to design a SC coil

- Electromagnetic Design
 - Design the appropriate magnetic field with an appropriate current density
- Mechanical engineering
 - compute magnetic forces, design a technique to clamp the coil efficiently at low temperature
- Material Science, superconductivity
 - Use a SC cable in an appropriate way
- Cryogenic and vacuum engineering
 - Design the cryogenic system to ensure an appropriate temperature and cooling working point, able to resist to ANY accidental problem
- Electronic engineering
 - · Design the room and low temperature instrumentation part
 - Build up a quench protection system (see next slides) to damp the huge stored energy

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Room Temperature Coils

Critical Lines at 4.2 K

- because magnets usually work in boiling liquid helium, the critical surface is often represented by a curve of current versus field at 4.2K
- niobium tin Nb₃Sn has a much higher performance in terms of critical current field and temperature than NbTi
- but it is brittle intermetallic compound with poor mechanical properties
- note that both the field and current density of both superconductors are way above the capability of conventional electromagnets

M. Wilson Lecture - JUAS 2006

SC cable Quench

- A quench is the name for a local transition of a cable from SC to normal conducting state
 - Once the quench occured, the cable becomes <u>locally resistive</u>: the heat generated may possibly enlarge the non SC area and <u>the quench may propagate</u> and increase dramatically the cable <u>temperature</u> because of Joule Heating
 - <u>RISK OF CABLE DESTRUCTION</u>
 - The Magnet should be designed to resist to a quench
 - Once the quench has occured, the magnetic energy stored is converted into heat. The coil temperature increases and one needs to wait for the cryostat cooling down to magnetize again the coil

Quench initiation in LHC dipole

Source: M. Wilson Lecture - JUAS 2006

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Superconductiong Magnets

Causes of SC cable Quench

Training quench

- A new coil does not reach directly reach its designed operation current, but undergoes several quenches before reaching it, at currents intensities lower than the expected SC cable properties
 - The coils epoxy impregnation may crack a little when is it cooled down to low temperature, due to difference in mechanical contraction with the surrounding metal. At early magnetization cycles, micrometric imperfections in the epoxy impregnation of the coil may locally uncompensate the local force acting on the wire F~J.B.R. The local crack of epoxy dissipates a local energy that heats the wire which switches to normal conducting state.
 - A micrometric move of the conductor may also generate a quench.
 - Usually, after several training quenches, the coil reaches its nominal value.
 - Sometimes, it doesn't... This is very bad: The coil is good for garbage!

• H>Hc or J>Jc or T>Tc

• if the SC cable sees locally a thermodynamic/electromagnetic condition that overtakes its capability, it quenches. It is always the direct, or indirect cause of the quench

Source: M. Wilson Lecture - JUAS 2006

Coil Load Line – Safety margin

 Magnets are usually designed to work with a current density at 50-80% of the SC limit

M. Wilson Lecture - JUAS 2006

 As a consequence, this gives a temperature margin that reduces risk of quenching

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Heat generated by a quench – Cu stabilization

- At low temperature (T~Tc)
 - $\rho_{Cu} \ll \rho_{NbTi}$
 - $\lambda_{Cu} \gg \lambda_{NbTi}$
- If a quench occurs in NbTi, the current will flow in Cu ($\rho_{Cu} \ll \rho_{NbTi}$), and the Joule heat will be much smaller
- The high Cu thermal conductivity will allow the local heat dissipation and the quench may not propagate

	Cu	NbTi
Electrical Resistivity $\rho(\Omega.m)$	$3 \\ \times 10^{-10}$	7×10^{-7}
Thermal conductivity λ (W/mK/m ²)	350	0.1

	Resistive Coil	SC Coil
Energy stored	1 GJ	1 GJ
J (A/mm ²)	2	$\begin{array}{c} 2 \times 10 \\ \Rightarrow \text{ thickness/10} \end{array}$
Total Volume (m ³)	32	1.9
Electromagnetic Energy→Heat (J/m³)	32×10 ⁶	$V_{resistive}$ ~ V_{tot} /10 E/Vres.~5×10 ⁹
Final temperature Of resistive part	.↓ 65 K	↓ 1400 K

Adapted from : A. Dael, IRFU, Journees accenerateur 2011

Basics of Quench detection / Protection System

- Quench protection with a dump resistor:
- The stored energy $E = \frac{1}{2}LI^2$ is dumped in an external resistance • Quench detection: • $V_{coil} = L\frac{dI}{dt} + rI$ Quench effect • Wheatstone Bridge Circuit • No quench: bridge equilibrated: V=0 • Quench: $V_{bridge} \sim rI =>$ detection

cryostat

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Superconductiong Magnets

The World's Largest : CMS Superconducting Coil

CMS solenoid 4T at 20,000A 6 m diameter 12.5m long stored energy 27000MJ

Source: M. Wilson Lecture - JUAS 2006

Design of a simple HTC Coil (type II)

- Example of a 2.2 T HTC Coil (LPSC)
 - Bi-2223 tape
 - J~100 A/mm²
 - T~15 K
 - Coil is under vacuum (no convection)
 - Cooling is done with a cryocooler
 - coolling is transferred to coil through a Cu Braid
 - Superinsulation to reduce radiation heat
 - I~160A , L~1 Henry, B=2.2 T on axis

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Design of a sophisticated NbTi SC magnet cryostat

