Progress Report of the MCBRD Magnets (2025.02.10)

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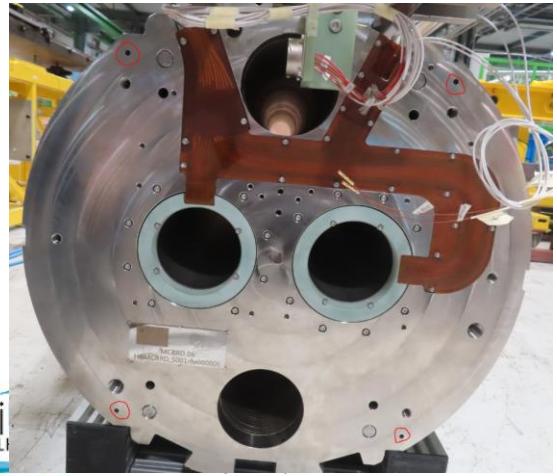
Progress of series production

	Nickname CERN	Manufacturer	Remarks	Status	Location
MCBRD05				On the way to CERN	-
AP1	MCBRD_CB18	BAMA	532A, 42 quenches	**394A (3 quenches); 422A (+6 quenches)**	
AP2	MCBRD_CB19	BAMA	530A, 68 quenches	**394A (7 quenches); 422A (+10 quenches)**	
MCBRD06					CERN
AP1	MCBRD_CB14	BAMA	**530 A (30+34 quenches)**		
AP2	MCBRD_CB21	BAMA	**530 A (119quenches)**		
MCBRD07				On the way to CERN	
	MCBRD_CB20	BAMA	**530A (68 quenches)**		
	MCBRD_CB23	BAMA	**530A (76 quenches)**	3.2KV-20.4GΩ	
	MCBRD_CB22	BAMA	**489A (124 quenches), put in quarantine**	3.2kV-71GΩ	IHEP
MCBRD08					
	MCBRD_CB24	BAMA	**Injection: Dec. 23; Deliver to IHEP: Jan. 13**	3.2kV-35GΩ	IHEP
	MCBRD_CB25	BAMA	**Injection: Dec. 11; Deliver to IHEP: Jan. 13**	3.2kV-49.9GΩ	IHEP
MCBRD09					
	MCBRD_CB26	BAMA	**Injection: Jan. 7; Deliver to IHEP: Jan. 13**	3.2kV-93.2GΩ	IHEP
	MCBRD_CB27		Pasting GF tapes on formers		
MCBRD10					
	MCBRD_CB28				
	MCBRD_CB29				

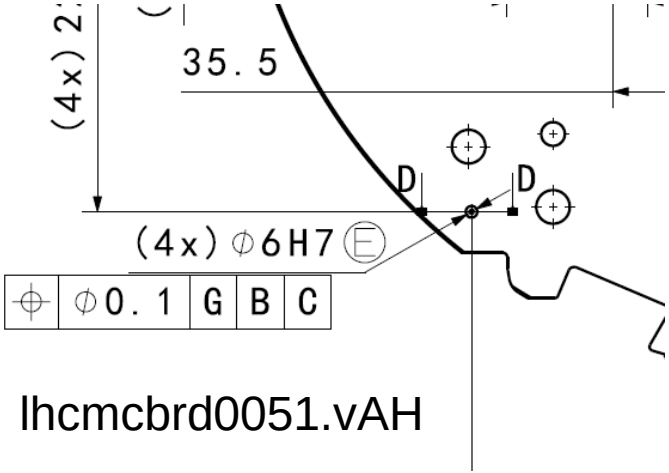
- Formers for CB28 and CB29 will be ready by mid-February.

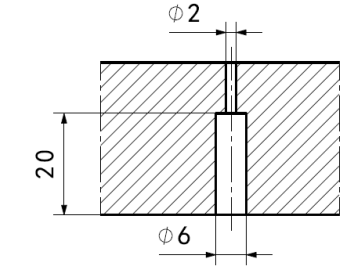
Reception of MCBRD06

- tie rods ends are not welded , to be done on next magnets



- Using Nord-lock washer & welded?





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- Dimension update or machining error?

NCRs of CB14 and CB22

- Decisions for CB14: waiting for the test result of MCBRD06

NCR for CB22:

- Designed gap between inner former and outer former:(120.8-119.75)/2=0.725mm
- Outer former and ext. tube: (136.3-134.85)/2=0.725mm
- Insulation between layers : 0.11*2+0.13*2=0.48mm(overlapping GF +2*Polyimide)
- Superconductor are 0.2mm higher than the formers

- Gap for resin: 0.725-0.2-0.48=0.045mm

Training history of all apertures