



The Linac4 Project at CERN

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Inference San Sebas





C.

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	Luminosity (cm ⁻² s ⁻¹)	Beam intensity @ injection (*)	(*) protons per bunch, in 3 μm emittance		
Present (2011)	~2 x10 ³³				
Nominal (2015 ?)	1 x 10 ³⁴	1.1 x10 ¹¹	requires upgrade of both LHC and		
Upgraded (2021 ?)	~5 x10 ³⁴	~2.4 x10 ¹¹	injectors, to be completed in the 3 rd long LHC Shut-down (~2021/22)		
+ luminosity leveling for higher integrated luminosity					
At the moment, the injectors can provide only the intensity required for the nominal luminosity					
Need of an upgrade program of the injectors for higher brightness and intensity.					
Project, <i>poster WEPS017</i> .	, J				

LHC Injectors Upgrade

4 Limitations to injector intensity





4 Linac4 on the CERN site





Linac4 excavation works, May 2009 (aerial photo) About 100m in length, built on one of the last "free" areas on the CERN Meyrin site, providing easy connection to the PSB and the option of a future extension to higher energy and intensity (SPL, 4 GeV) for a v physics programme.

^{CP} Linac tunnel 12 m underground, surface building for RF and other equipment, access module at low energy.

^C Construction works started in October 2008, completed in October 2010 (2 years).

3.25 years from project approval to delivery of the building!



4 Building construction – 2008/10











Installation of infrastructure is progressing in building and tunnel

- Electrical distribution, cable trays, piping
- Waveguides

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- Faraday cage for electronics
- False floor

Next steps: Cabling campaigns Infrastructure completed by June 2012











3 Me\

8

Normal-conducting linear accelerator, made of:

160 Me\

- 1. Pre-injector (source, magnetic LEBT, 3 MeV RFQ, chopper line)
- 2. Three types of accelerating structures, all at 352 MHz (standardization of components).
- 3. Beam dump at linac end, switching magnet towards transfer line to PSB.

104 MeV

${\mathbb P}$ No superconductivity (not economically justified this range of β and duty cycles);			Energy [MeV]	Length [m]	RF Power [MW]	Focusing
 ^{CP} Single RF frequency 352 MHz (no sections at 704 MHz, standardised RF allows considerable cost savings) ; ^{CP} High efficiency, high reliability, flexible operation → 3 types of accelerating structures, 		RFQ	0.045 - 3	3	0.6	RF
		DTL	3 - 50	19	5	112 PMQs
		CCDTL	50 - 102	25	7	14 PMQs, 7 EMQs
		PIMS	102 - 160	22	6	12 EMQs
combination of PMQ and EMQ focusing.						
	PIMS	CCD	TL	DTL	chopper li	ne RFQ
		tinty (ny g				

86 m

50 MeV





□ Low-energy section: ion source, RFQ, chopping

generation of low-emittance intense H- beams, transport and emittance preservation through LEBT and RFQ, efficient transport and chopping

Accelerating structures

design prototyping and construction of reliable high efficiency RF structures

Linac beam dynamics

emittance preservation, low loss design for possible high-duty operation

PSB injection

4-ring stripping, beam optics

Reliability

benchmark: present availability of Linac2 is 98.5%!





3 MeV TEST STAND for early characterization of lowenergy section; will be moved to Linac4 in 2013

- Ion source and LEBT completed and under test;
- $\ensuremath{\mathbb{C}}^{\ensuremath{\mathbb{C}}^{\ensuremath{\mathbb{C}}}}\ensuremath{\mathsf{RFQ}}$ in construction;
- Chopping line completed, tested without beam;
- LEP klystron and modulator installed and tested.
- Complete beam diagnostics line being assembled.

Beam tests with RFQ from beginning 2012







Energy **3 MeV**, length **3m**, **3 section of 1 m each**.

Brazed 4-vane design with simplified shape and cooling, for max. duty cycle 10%.

Construction entirely done at CERN: machining, metrology, brazing (horizontal). CEA (F) contribution for RF design and measurements.

Status: Modules #1 and #2 completed, Module #3 ready for 2nd and last brazing.

Programme: RF tests October 2011, conditioning November/December 2011, first beam end 2011.







- 3-50 MeV, 3 tanks.
- New CERN design, tested on a prototype (1m, 12 drift tubes) at full RF power (10% duty cycle).
- Main features: drift tubes rigidly mounted on a girder, with special mounting mechanism, only metallic joints and no adjustment. Tank in Cu-plated stainless steel. Permanent Magnet Quadrupoles in vacuum.
- Construction started (DTs with ESS-Bilbao).
- Tank1 ready for tests at beginning 2012.









Linac4 – Cell-coupled DTL



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- 50-100 MeV, 7 modules of 3 tanks each.
- New design, tested on a prototype (2 tanks, 4 drift tubes) at full RF power (10% duty cycle).
- Main features: Focusing by PMQs (2/3) and EMQs (1/3) external to drift tubes. Short tanks with 2 drift tubes connected by coupling cells.
- Construction started at VNIITF (Snezinsk) and BINP (Novosibirsk) in January 2010.
- Module#1 and #2 completed, under low-power tests at BINP. To be delivered to CERN for testing end 2011.





Structure used for the first time in a particle accelerator !





Linac4 – Pi-Mode Structure



- 100-160 MeV, 12 tanks of 7 cells each.
- Tank #1 (pre-series) completed and RF conditioned to 1.25 times the design voltage.
- Main features: Focusing by external EMQs, tanks of 7 cells in pi-mode. Full-Cu elements, EB-welded.
- Construction started (2011) in collaboration with Soltan Institute (Warsaw) and FZ Julich.





Structure used for the first time in a proton accelerator!







Construction of the Linac4 accelerating structure – an European enterprise (and beyond...)



Drift Tube Linac (DTL):

prototype from INFN/LNL (Italy), drift tubes from ESS-Bilbao (Spain), tanks and assembly at CERN

Cell-Coupled DTL:

tanks from VNIIEF (Snezinsk), drift tubes and assembling from BINP (Novosibirsk)

PI-Mode Structure (PIMS): tanks from Soltan Institute (Poland), EB welding from FZ Juelich (Germany), assembly and final EB welding at CERN.





Network of agreements to support Linac4 construction. Relatively small fraction of the overall budget, but access to specialized manpower and share of information with other teams. Integration at the component level.







Poster MOPC138 Initial installation: 13 LEP klystrons (1.3 MW) + 6 new klystrons $(2.8 \text{ MW}) \rightarrow 2 \text{ cavities/klystron only in the PIMS section;}$ Progressively, pairs of LEP klystrons replaced by new klystrons, extending the section with 2 cavities/klystron. Final installation: 14 new klystrons





18 Task Name 07 2008 2009 2010 2011 2012 2013 2014 Linac systems - i I Source and LEBT construction, test RFQ construction, commissioning Accelerating structures construction Klystrons delivery and installation Transfer line construction, installation Magnets construction, installation Power converters construction, install. Building and infrastructure Building design and construction Infrastructure installation Installation and commissioning Test stand operation (3 MeV) Cavities testing, conditioning Cabling, waveguides installation Accelerator installation Hardware tests Front-end commissioning С Linac accelerator commissioning **Building delivery** 2012/13: 2011: 2013/14: Accelerator Infrastructure Commissioning installation installation

Linac4 commissioning schedule





Connection to the PSB during a long (min. 7 months) LHC shut down after 2014.





Thank you for your attention

