



Wrocław University of Technology

**EuCARD WP 7 - High Field Magnets
Task 2 - Support studies**

Task 7.2.1 - Irradiation Study Status report

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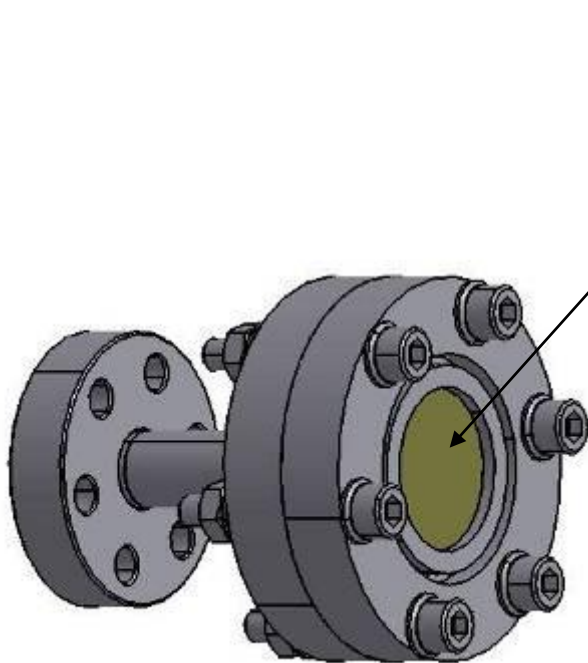
EuCARD WP7 Collaboration Meeting - 15.11.2011



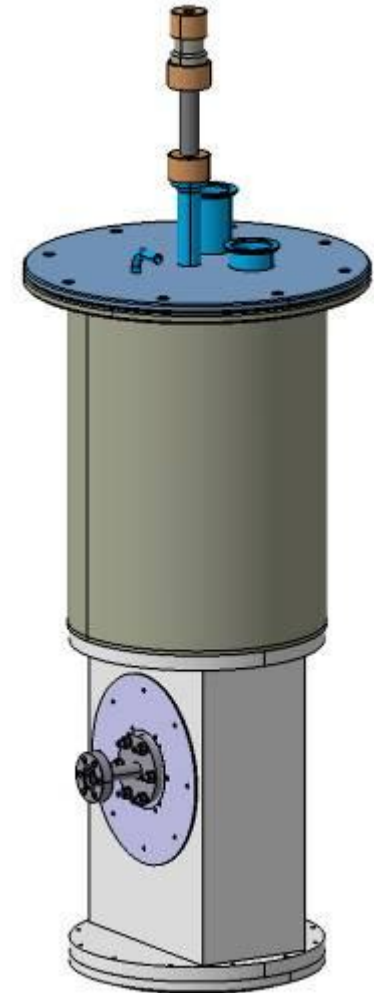
Outline

- Irradiation cryostat status
- Sample irradiation time scale
- Mechanical certification tests
- Task 7.2.1 summary

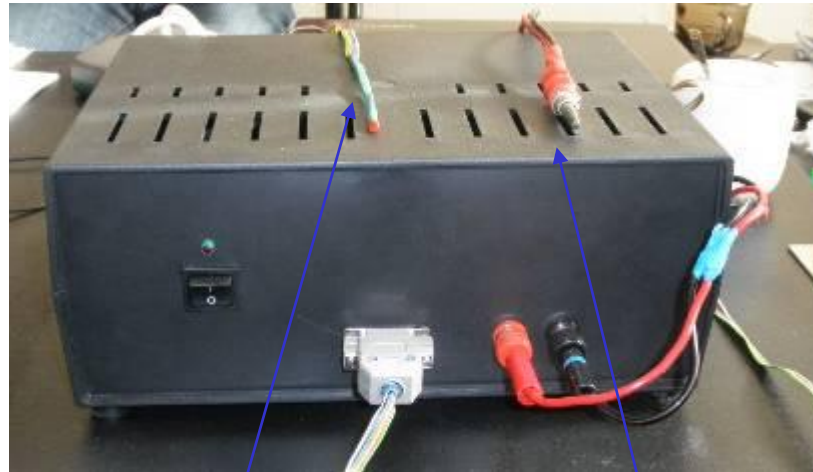
Conceptual design of the irradiation cryostat



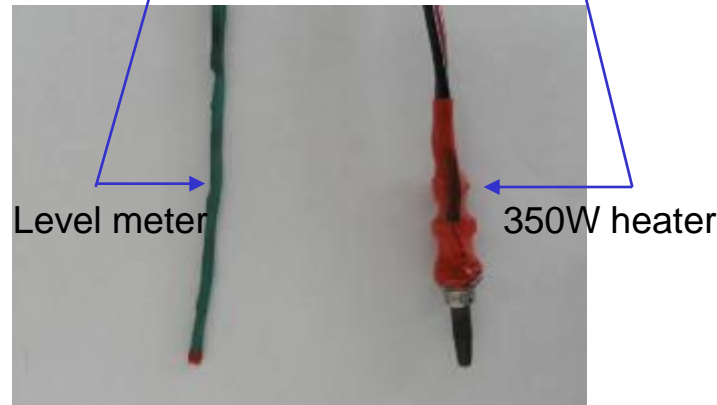
0.02 mm thick Ti window
(probably higher dose rate
to be measured week 46-47)



LN2 level regulation system for irradiation cryostat

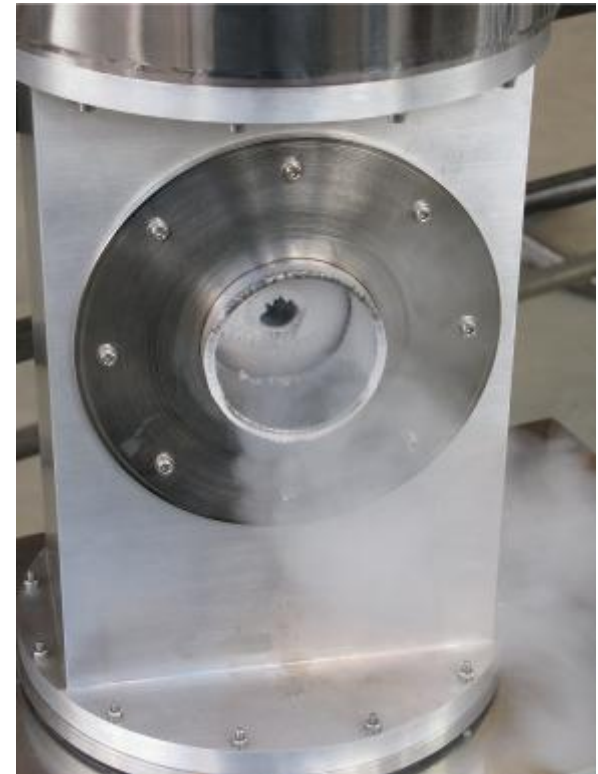


Level regulation system



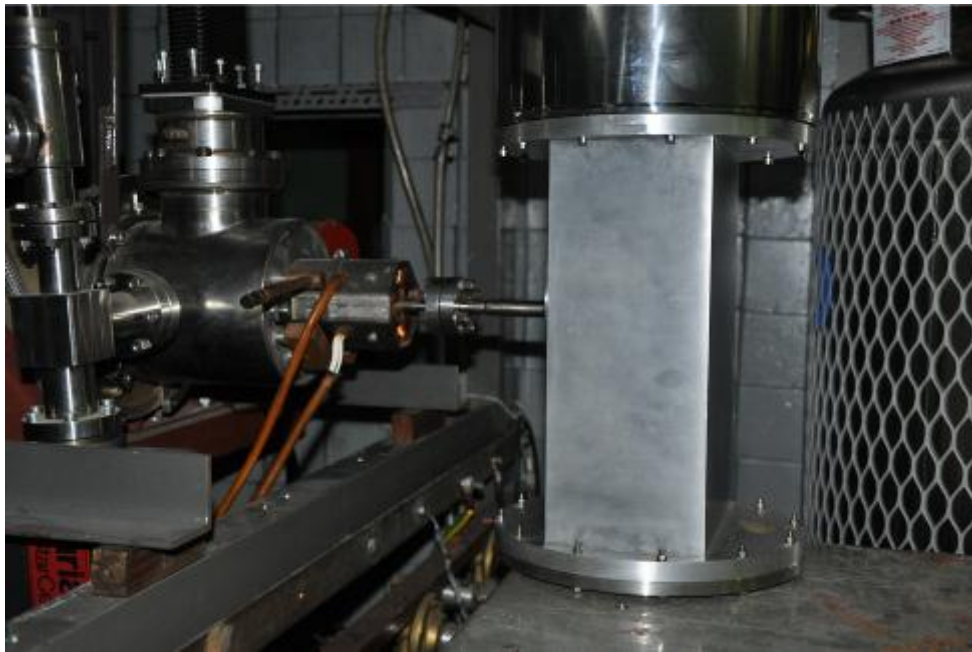


Irradiation cryostat – commissioning test at manufacturer site





Irradiation cryostat installation at NCBJ



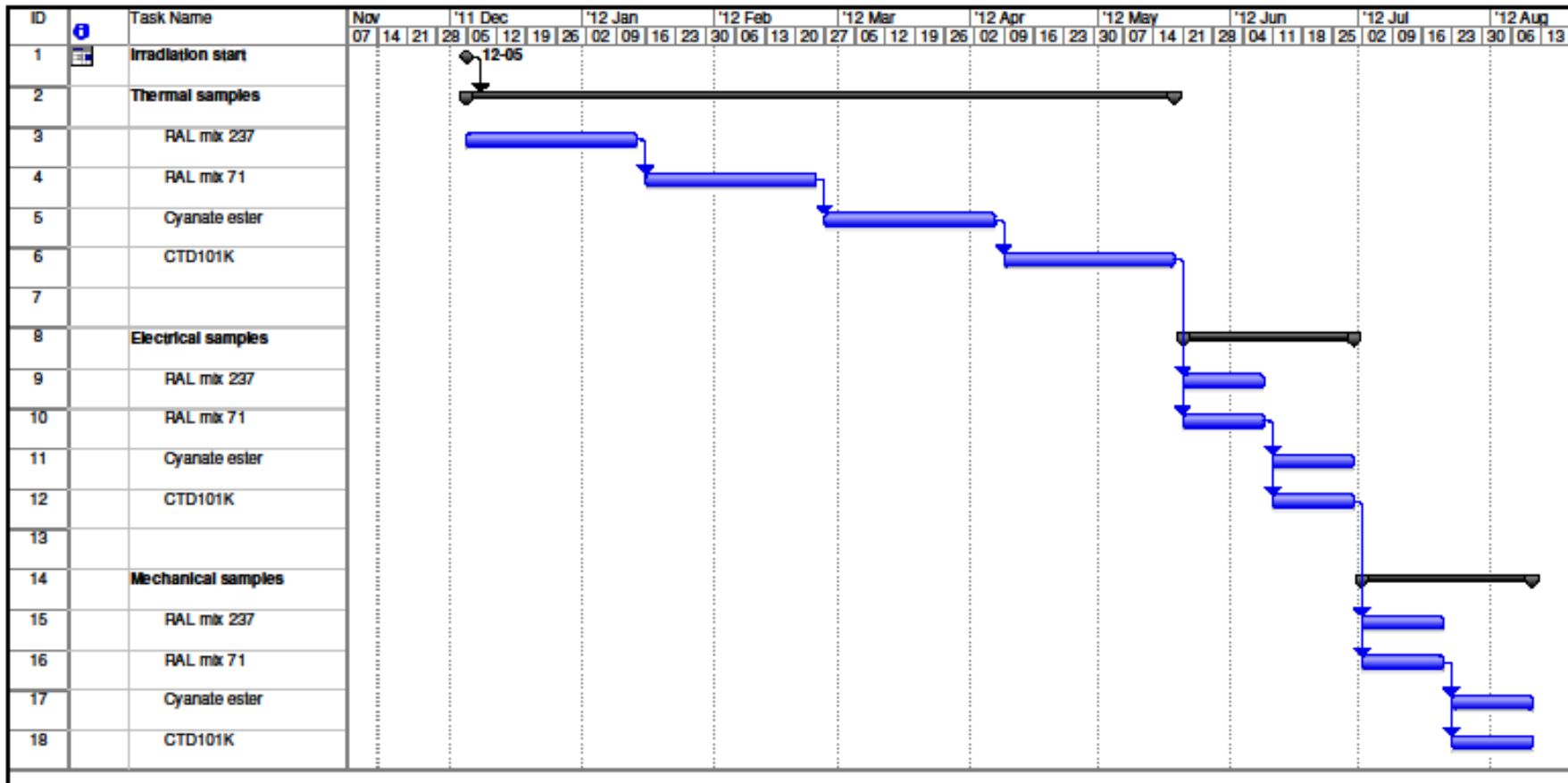


Irradiation cryostat status

- Irradiation cryostat is commissioned, transported and installed in NCBJ, Swierk
- A new 0.02 mm Titanium accelerator window installation and dose rate tests are foreseen for week 46-47
- Start of irradiation test with G10 sheets is foreseen for week 47
- Start of insulation irradiation – week 49

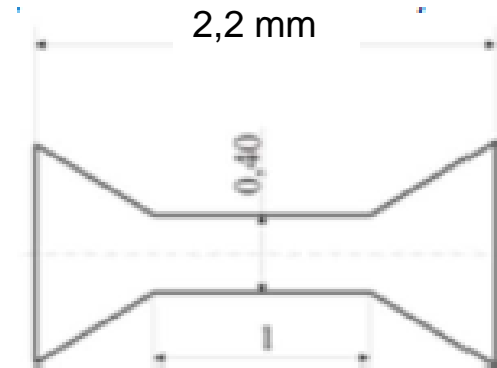


Irradiation time scale



Mechanical tests - microsamples

- Tensile tests on microsamples:

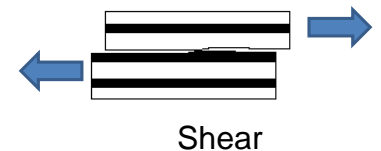
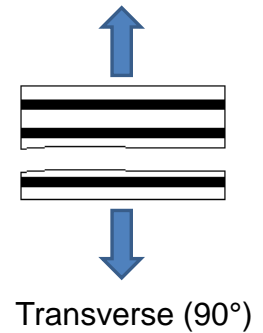
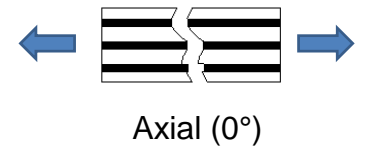
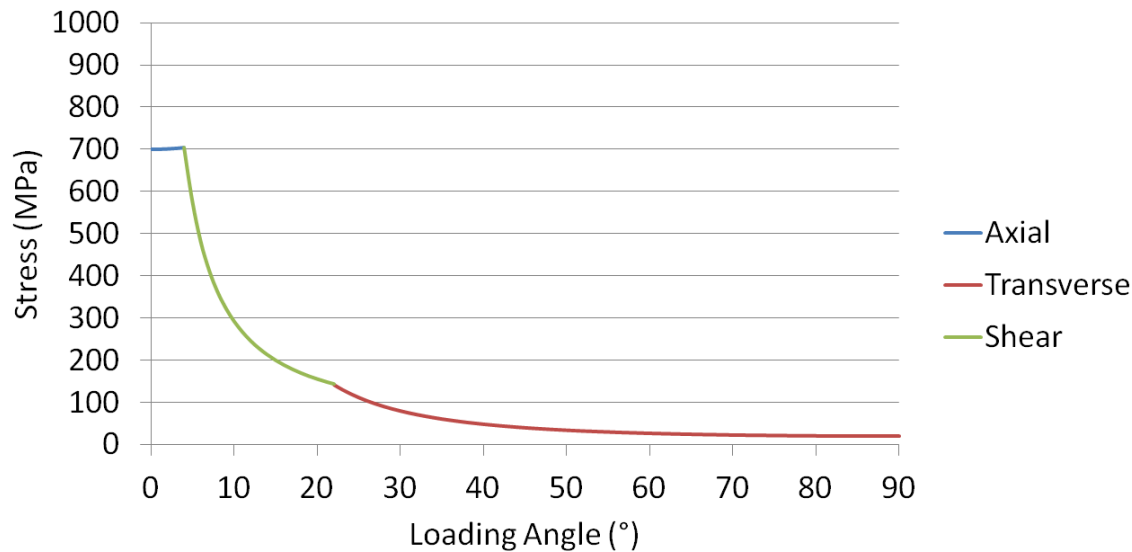


- Micro-bendig tests – sample's dimensions:
8 mm x 3-4 mm of thickness
- Microtomography
- Thermal analysis:
 - DSC – Differential Scanning Calorimetry
 - TGA – ThermoGravimetric Analysis
 - DMA – Dynamic Mechanical Analysis

Mechanical tests methods of laminates

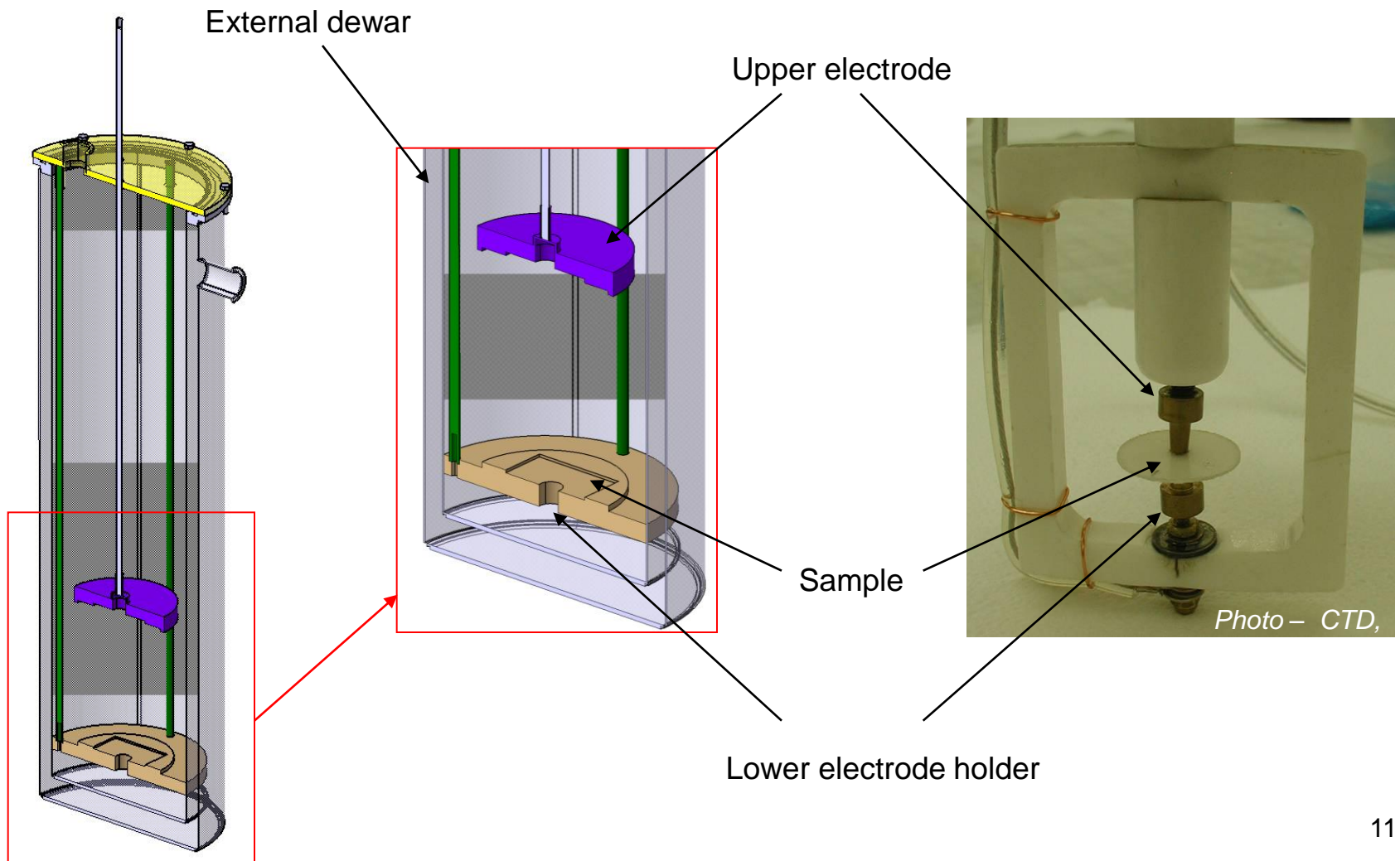


Failure stress dependence on loading angle using maximum stress criterion



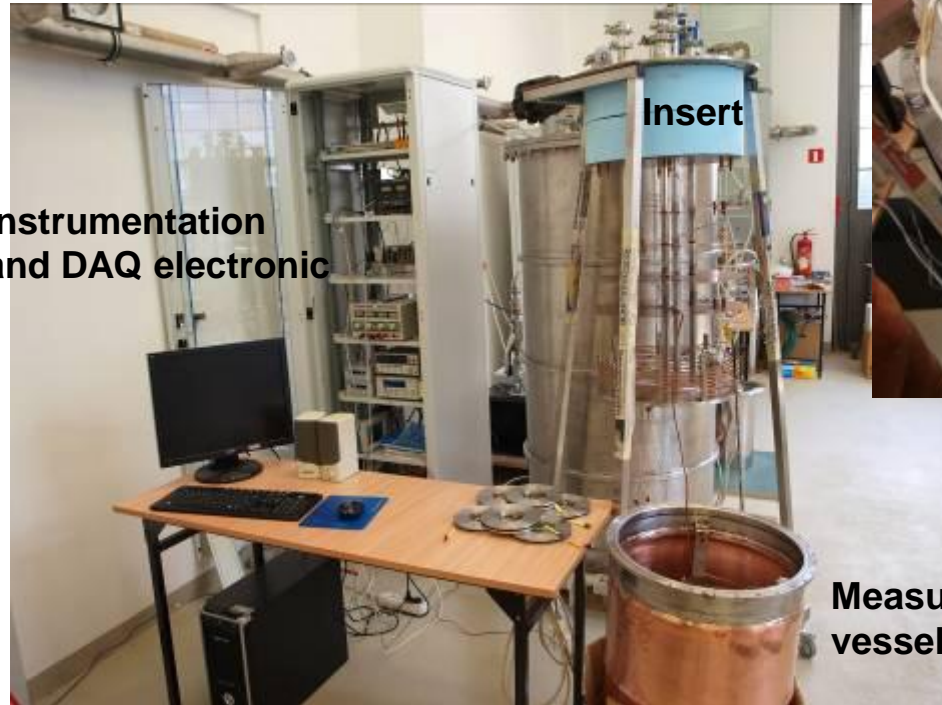


Electrical certification cryostat - conceptual design (in progress)





PWR thermal study status - details in presentation of B. Baudouy



Instrumentation and DAQ electronic

Insert

Measurement vessel



Top view of the cryostat with wiring



Task 7.2.1 plan

Achieved Oct 2010

„Sample test map” report

Achieved Nov 2011

M 7.2.1 has been delivered

EuCARD WP 7: HFM Task 2 Start = 01/04/09	1st year				2ed year				3td year				4th	
	Q1 3	Q2 6	Q3 9	Q4 12	Q5 15	Q6 18	Q7 21	Q8 24	Q9 27	Q10 30	Q11 33	Q12 36	Q13 39	Q14 42
			EuC Rep				EuC Rep				EuC Rep			
Sub-task 2.1: Radiation resistance certification														
Methodology for coil radiation resistance certification														
Determination of radiation types and doses	IM													
Determination of irradiated sample tests scope						IM								
Selection of the Institute capable of the irradiation						IM								
Test samples production														
Irradiated sample test set-ups preparation								IM						
Sample irradiation														IM
Irradiated sample tests (mech+elec+therm)														IM

Achieved Oct 2010
„Sample test map” report

Achieved
SOLTAN Institute
Warsaw has been
selected

Achieved Nov 2011
Irr. cryostat is installed
at NCBJ, Swierk

Studies

Manuf

Tests

WP - Work Package Report

M - Mileston

IM - Inter. Milestons

D - Deliverables

EuC - EuCARD Report



Task 7.2.1 Summary

- A formal agreement between PWR and TECHTRA for supply of irradiated materials (including irradiation) - signed in Oct 2011
- Milestone 7.2.1 (M24) „ Methodology for the certification of radiation resistance of coil insulation material” has been delivered
- Irradiation cryostat is commissioned, transported and installed in NCBJ, Swierk
- Samples irradiation: Dec 2011 - August 2012
- Conceptual design of dewar and insert for the electrical tests - in progress