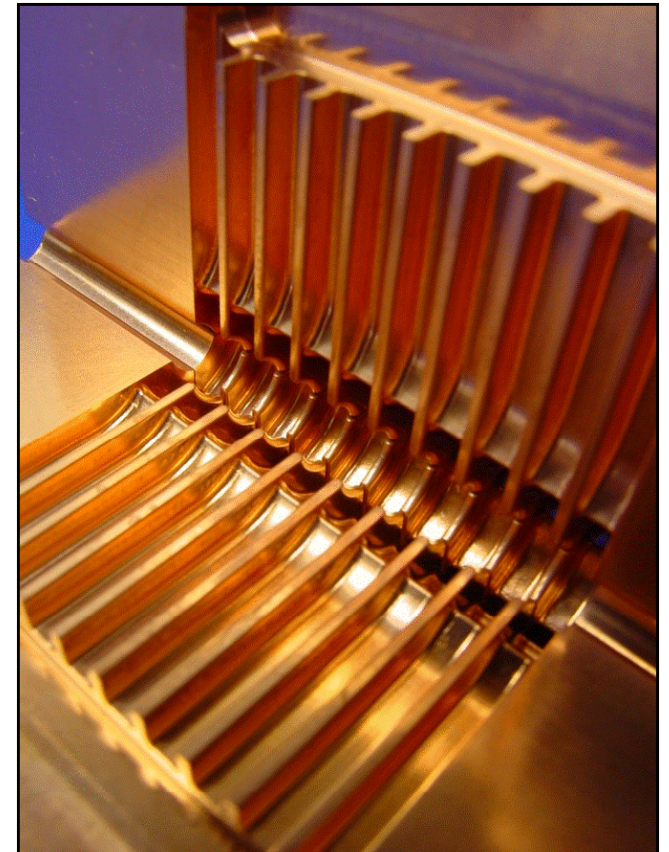
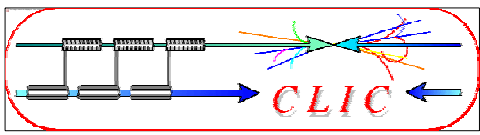


Lessons learned (Past, Present and Future) in CTF3

Frank Tecker – CERN

- Motivation
- CTF3 Preliminary Phase
- Present CTF3 (up to DL)
- Future CTF3 (CR and beyond)
- Conclusion





CLIC-related key issues



as pointed out by ILC-TRC 2003

Covered by CTF3

R1: Feasibility

- R1.2: Validation of **drive beam generation** scheme with **fully loaded linac** operation
- R1.1: Test of damped **accelerating structure** at design gradient and pulse length
- R1.3: Design and test of damped ON/OFF **power extraction structure**

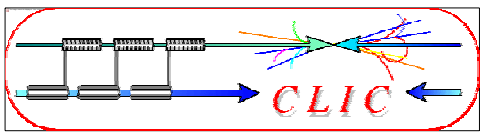
R2: Design finalization

- R2.1: Developments of structures with hard-breaking materials (W, Mo...)
- R2.2: Validation of stability and losses of DB decelerator; Design of machine protection system
- R2.3: Test of relevant linac sub-unit with beam
- R2.4: Validation of drive beam 40 MW, 937 MHz Multi-Beam Klystron with long RF pulse *
- R2.5: Effects of coherent synchrotron radiation in bunch compressors
- R2.6: Design of an extraction line for 3 TeV c.m.

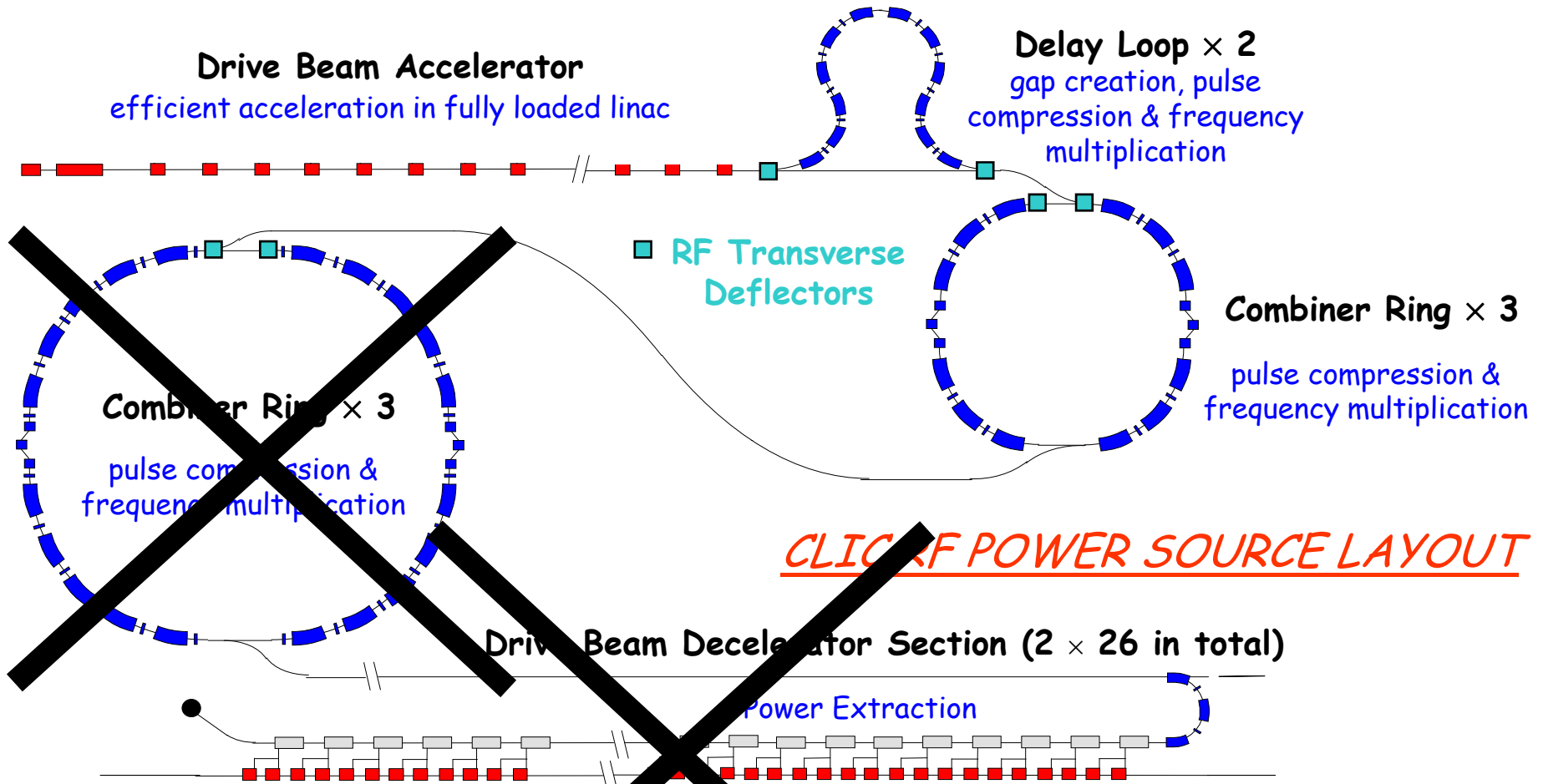
Covered by EUROTeV

* *Feasibility study done - need development by industry.*

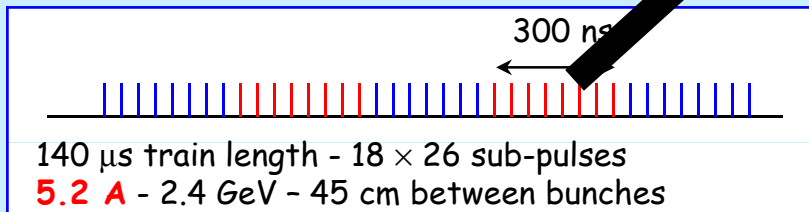
N.B.: Drive beam acc. structure parameters can be adapted to other klystron power levels



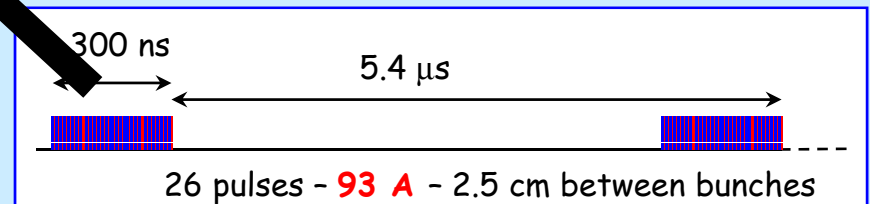
CLIC Drive Beam generation

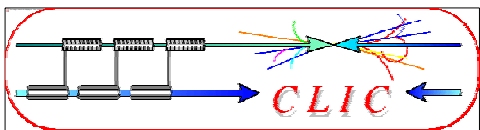


Drive beam time structure - initial



Drive beam time structure - final

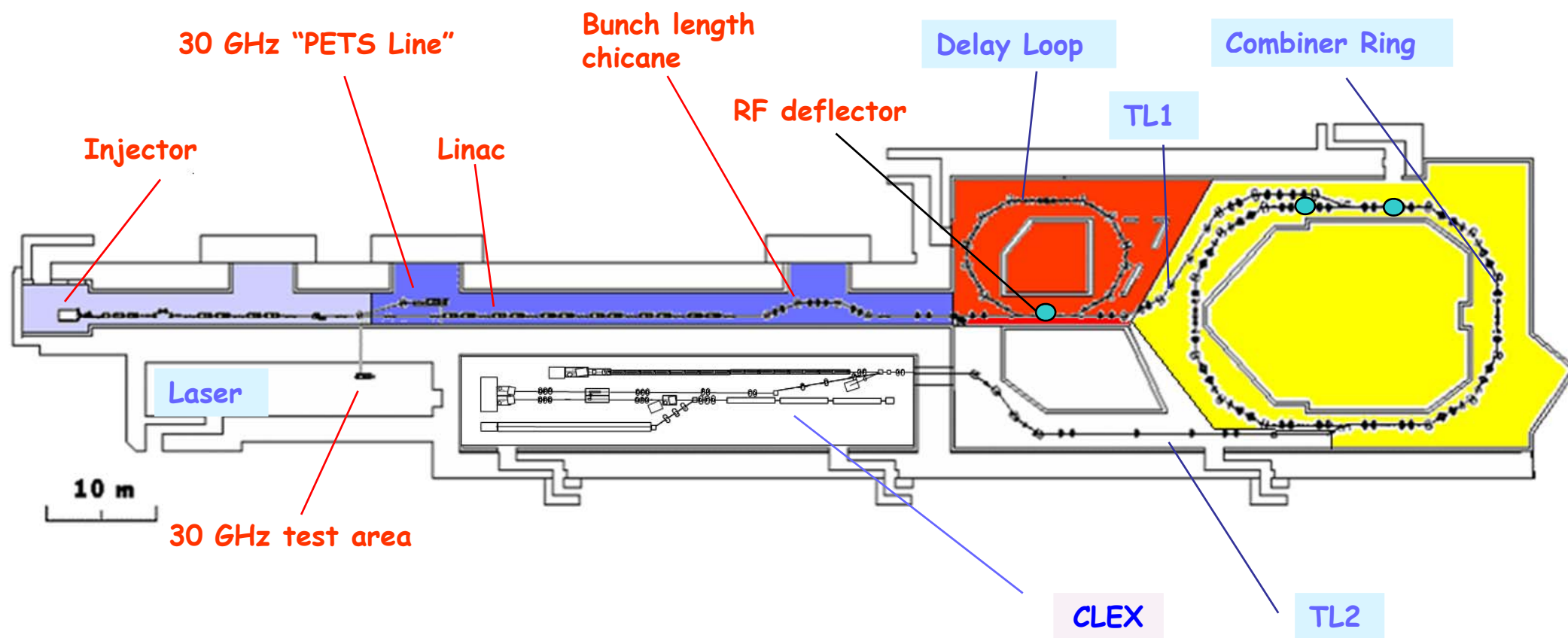


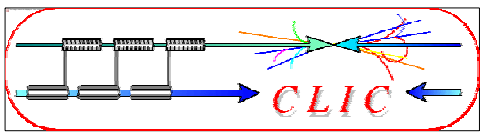


CTF 3



- demonstrate **Drive Beam generation**
(fully loaded acceleration, bunch frequency multiplication 8x)
- Test CLIC **accelerating structures**
- Test **power production structures (PETS)**

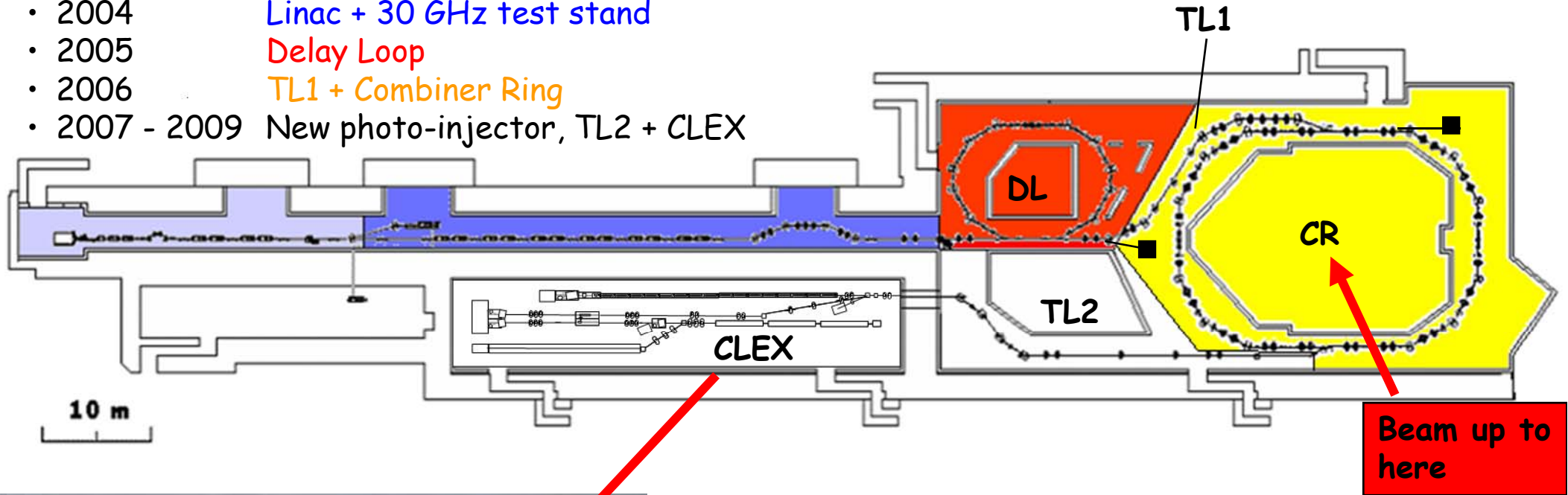


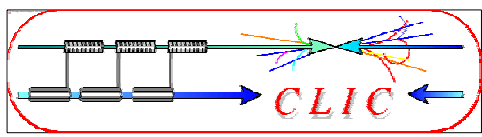


CTF3 Evolution



- 2003 Injector + part of linac
- 2004 Linac + 30 GHz test stand
- 2005 Delay Loop
- 2006 TL1 + Combiner Ring
- 2007 - 2009 New photo-injector, TL2 + CLEX





CLIC drive beam scheme



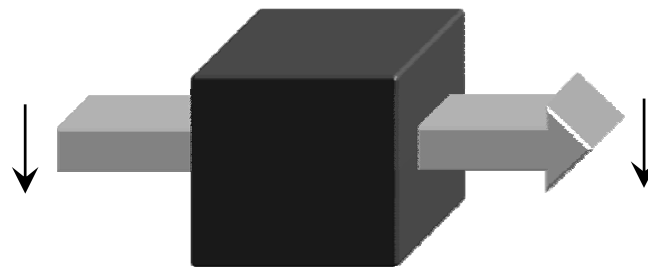
- **Very high gradients** possible with NC accelerating structures at high RF frequencies (30 GHz \rightarrow 12 GHz)
- Extract required high RF power from an **intense e- “drive beam”**
- Generate **efficiently** long beam pulse and compress it (in power + frequency)

800 Klystrons
Low frequency
High efficiency



Long RF Pulses
 P_0, ν_0, τ_0

Power stored in
electron beam



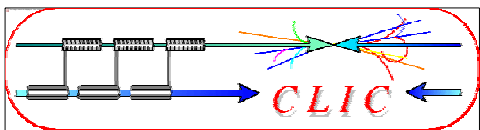
Electron beam manipulation
Power compression
Frequency multiplication

Power extracted from beam
in resonant structures

144000
Accelerating Structures
High Frequency - High field



Short RF Pulses
 $P_A = P_0 \times N_1$
 $\tau_A = \tau_0 / N_2$
 $\nu_A = \nu_0 \times N_3$

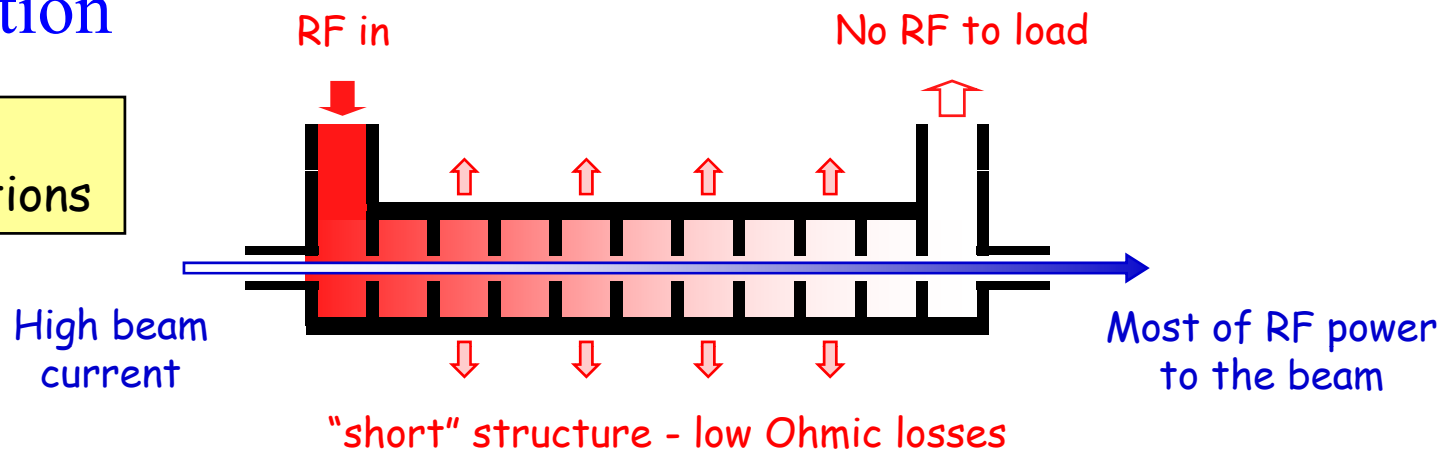


Drive beam generation basics



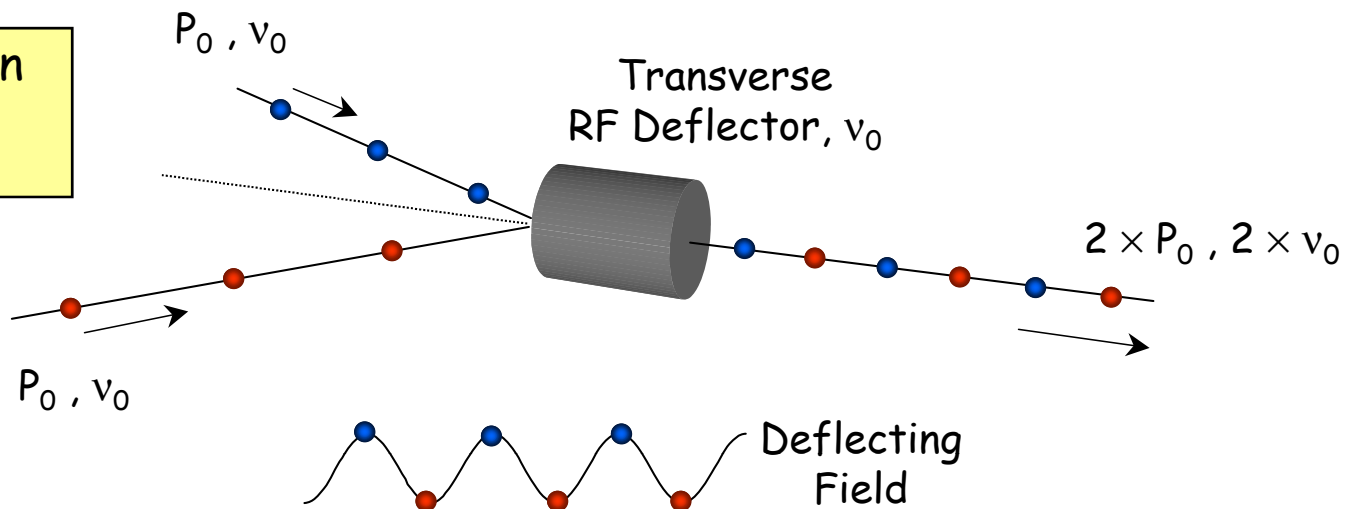
Efficient acceleration

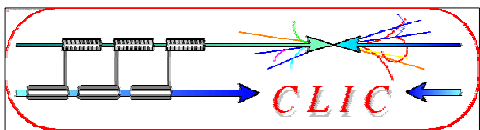
Full beam-loading
acceleration in TW sections



Frequency multiplication

Beam combination/separation
by transverse RF deflectors



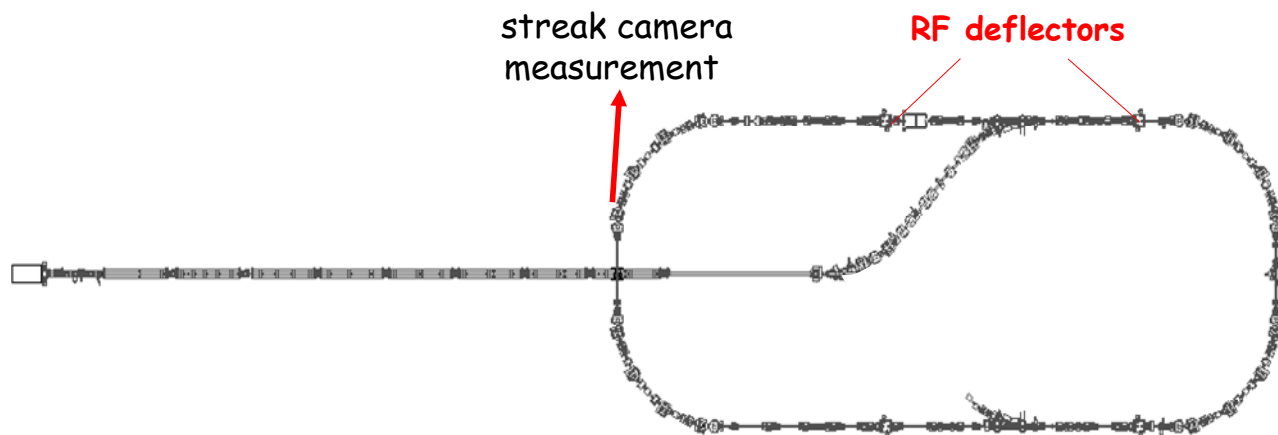


Demonstration of frequency multiplication

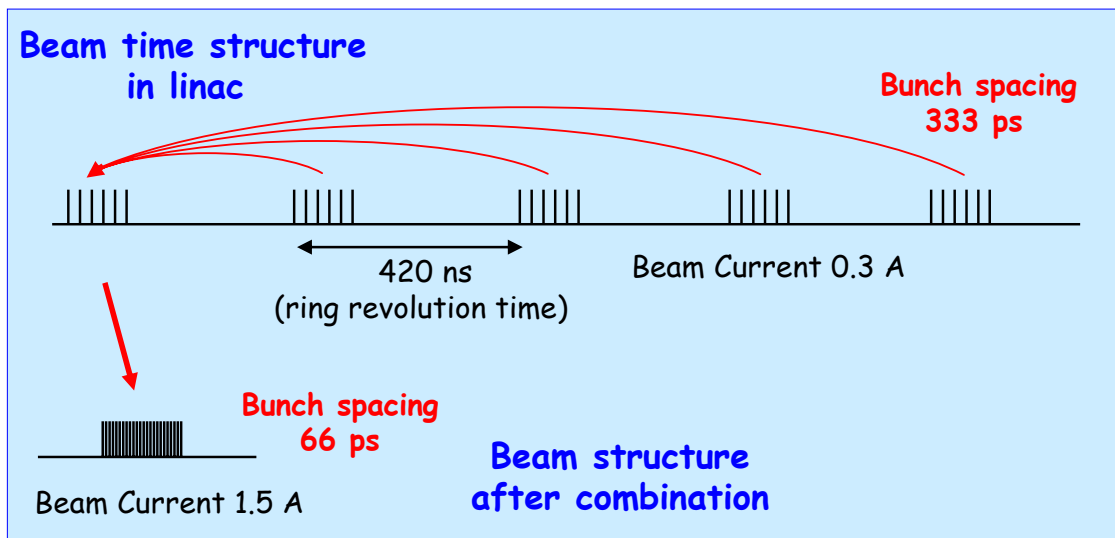
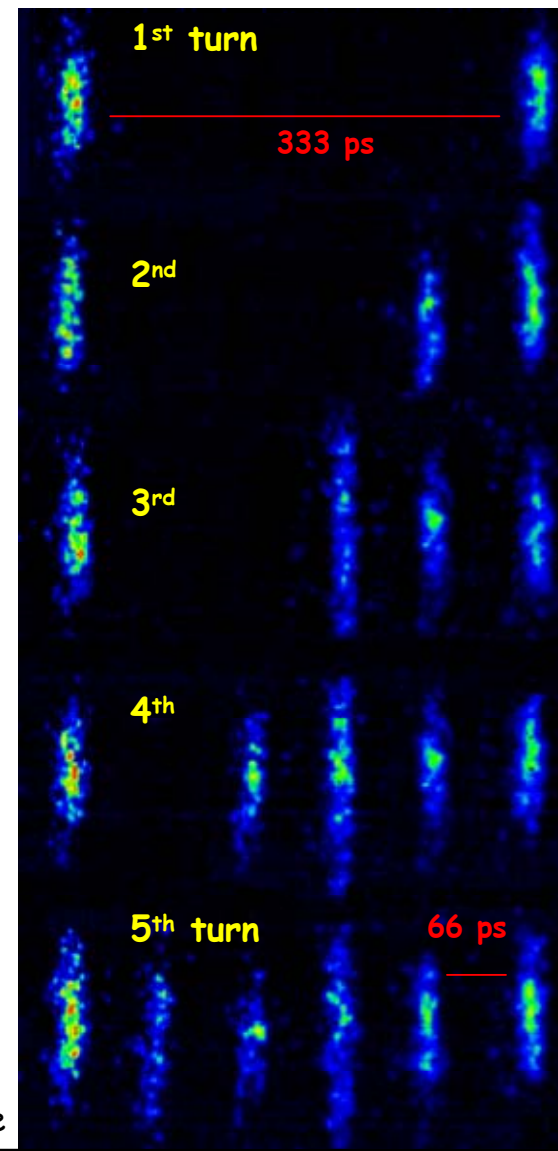


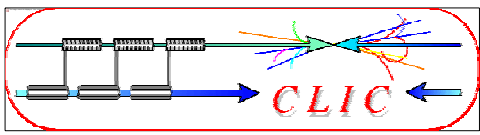
CTF3 - PRELIMINARY PHASE 2001/2002

Successful low-charge demonstration of electron pulse combination and bunch frequency multiplication by up to factor 5



Streak camera image of beam time structure evolution

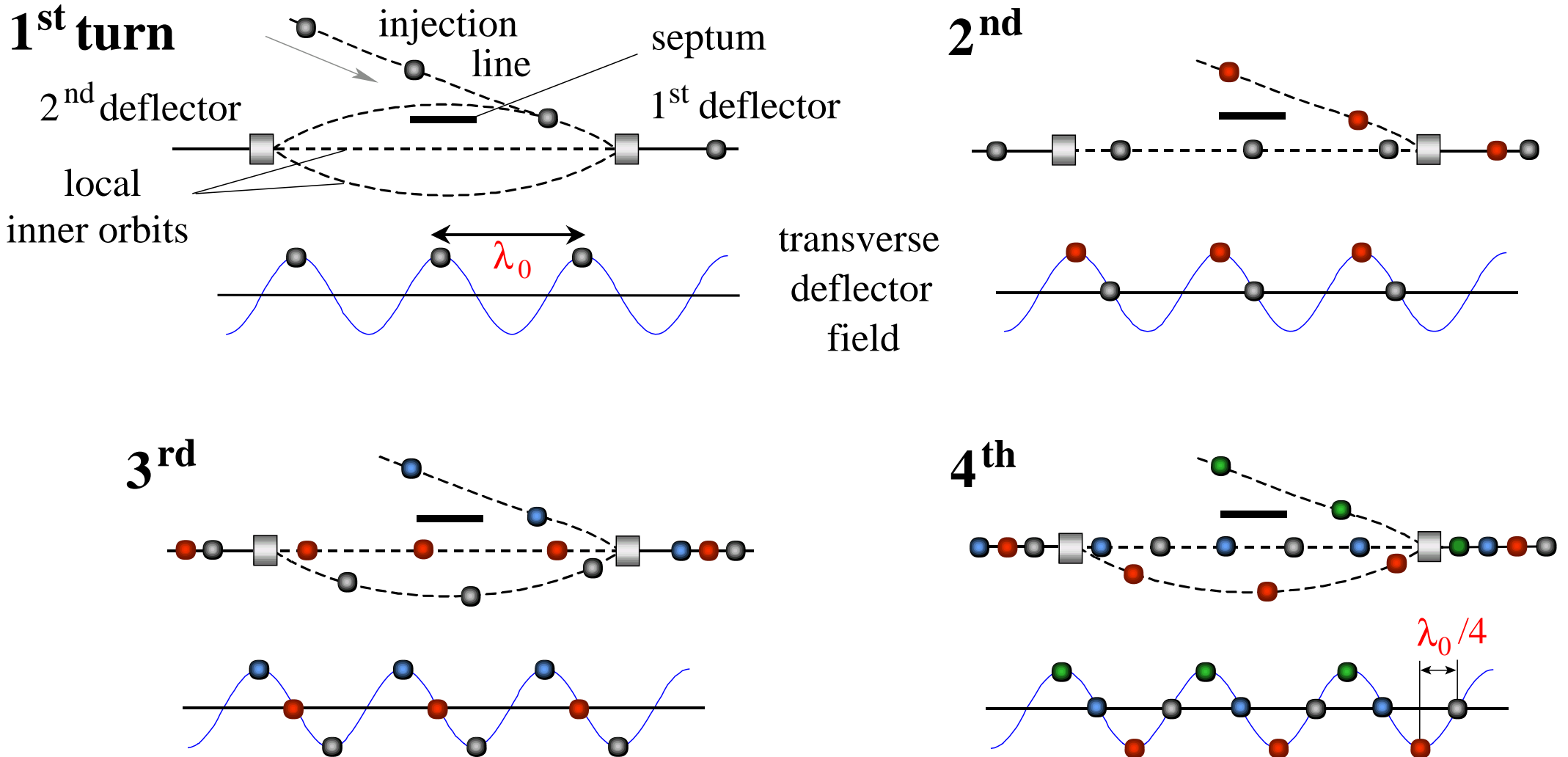


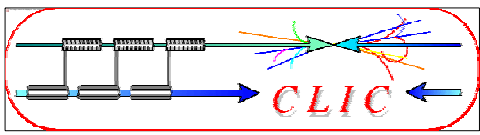


Combination by RF deflectors in a ring



● combination **factors** up to 5 reachable in a ring

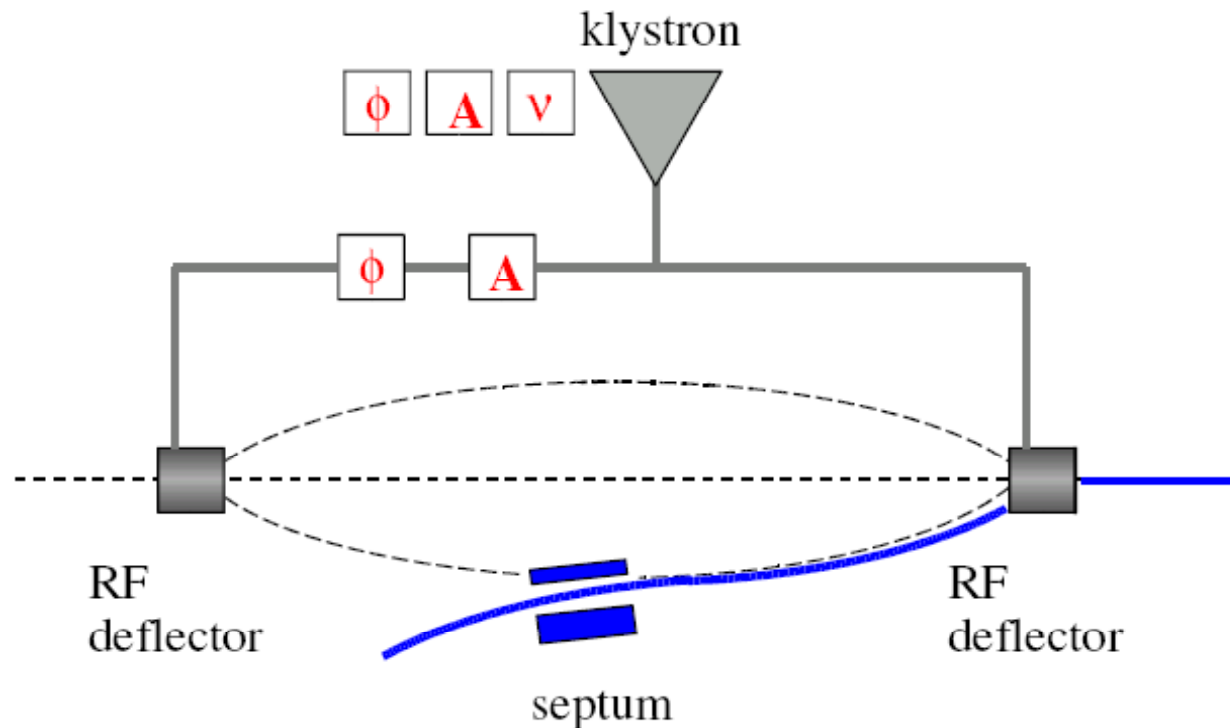


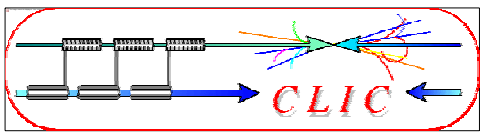


Combination setup



- Developed a setup procedure to optimize combination
- 5 parameters
 - **Amplitude** and **phase** in each deflector
 - **RF frequency** (no wiggler for path length tuning)
- Monitor **trajectory** differences over various turns





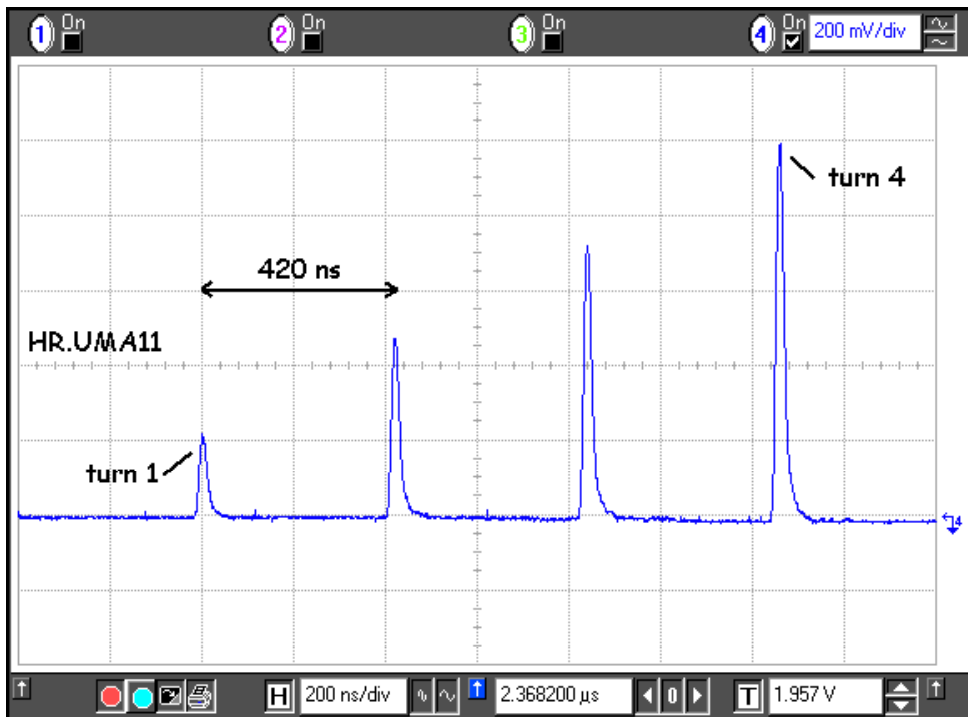
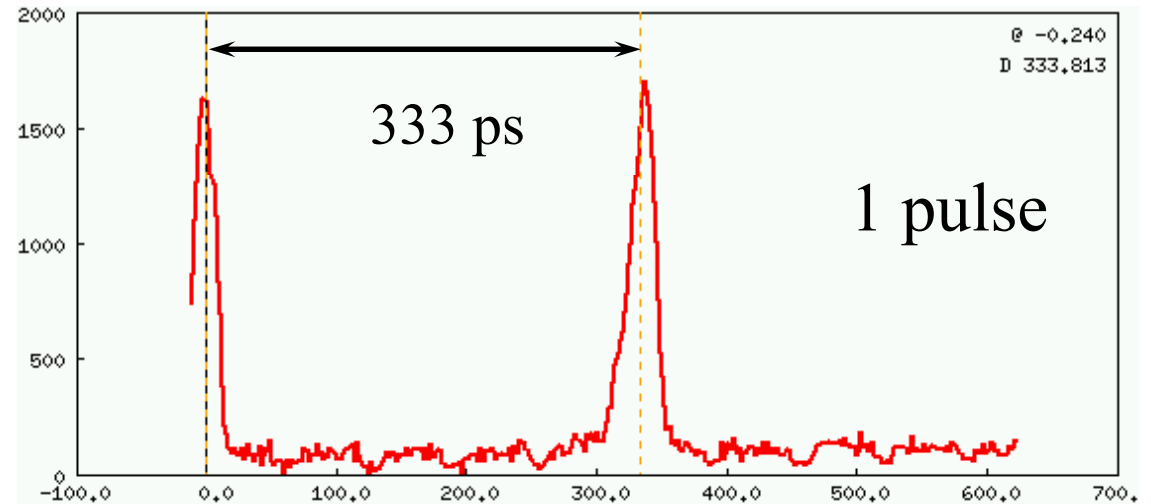
Combination results



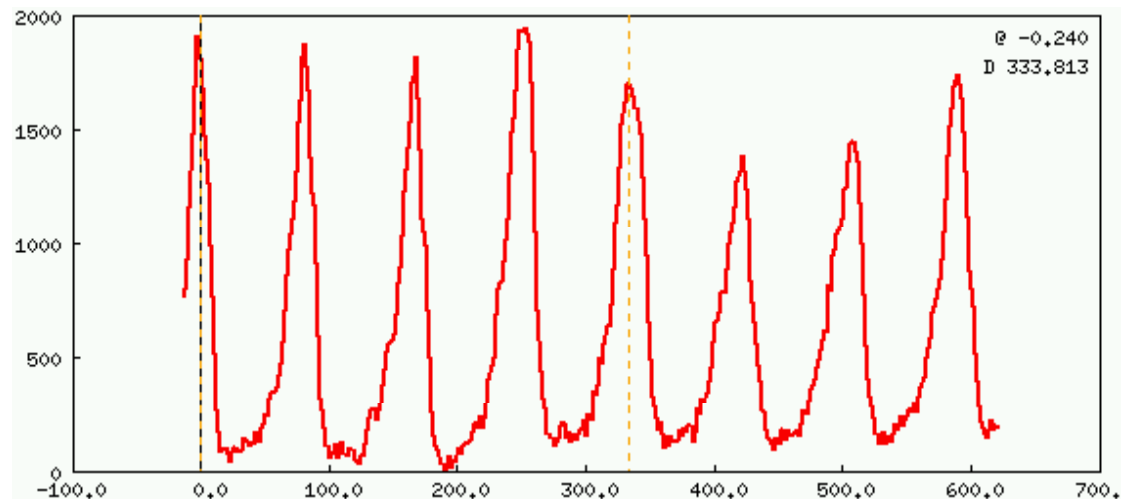
- demonstrated for factors 4 and 5 (also 2 and 3)

- beam current accumulates

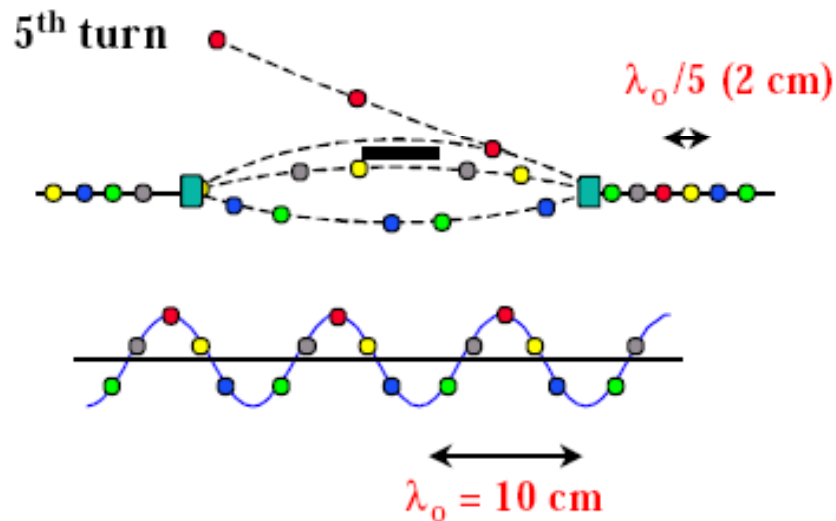
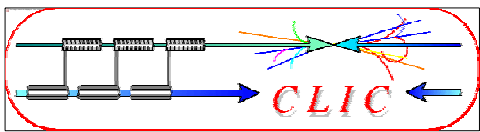
- intensity profile (Streak Camera)



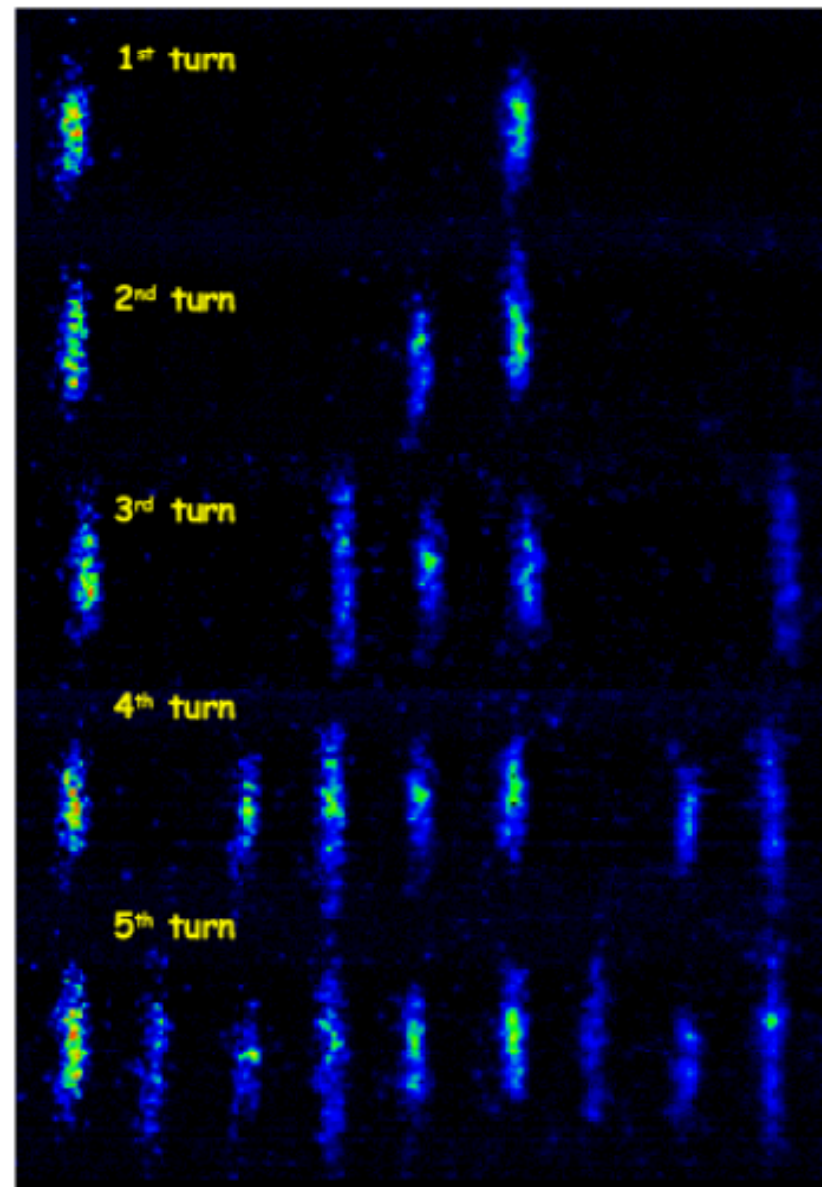
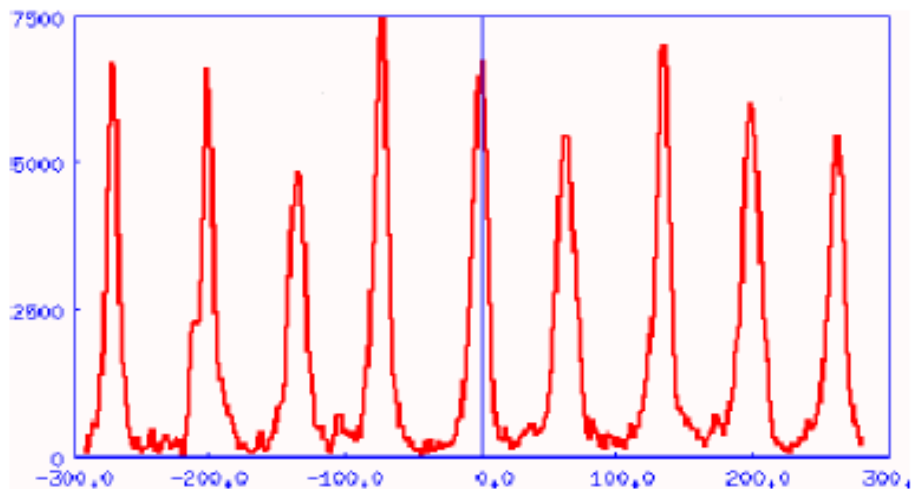
4 pulses injected

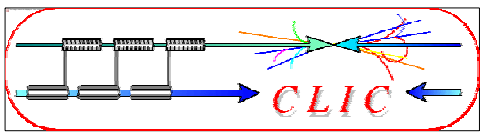


Combination factor 5



- bunch distance 333 ps \rightarrow 67 ps
- frequency 3 GHz \rightarrow 15 GHz



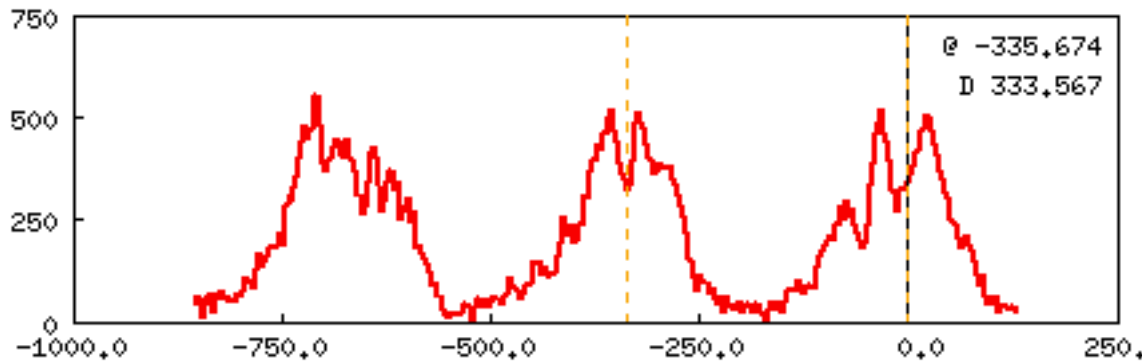


Isochronicity Tuning

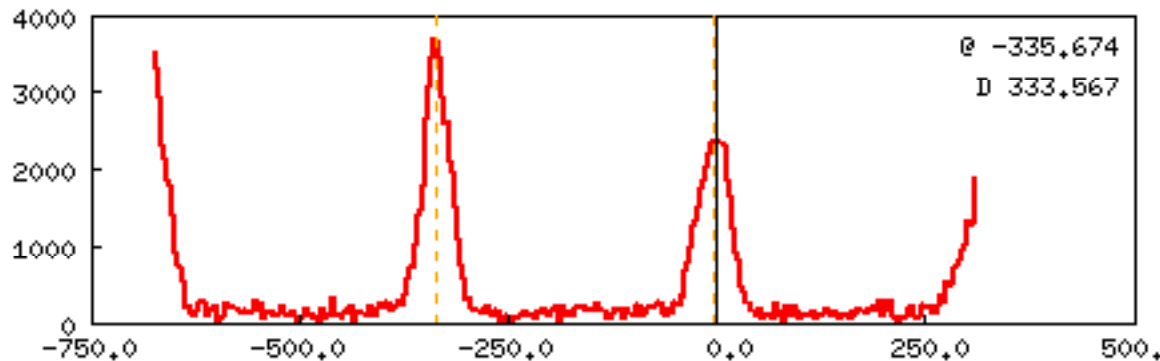


- ring optics needs to be **isochronous** to keep short bunch length
=> high power extraction efficiency
- Streak Camera observations

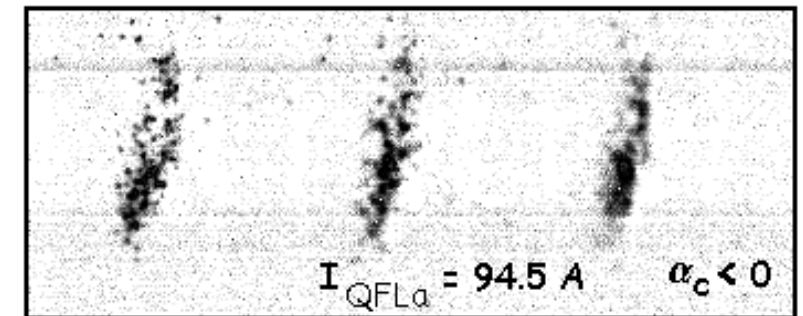
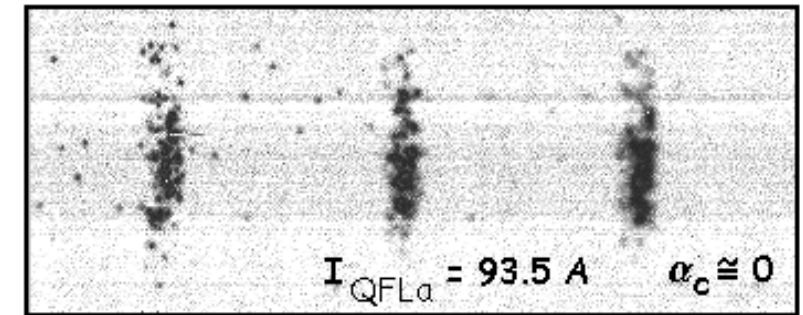
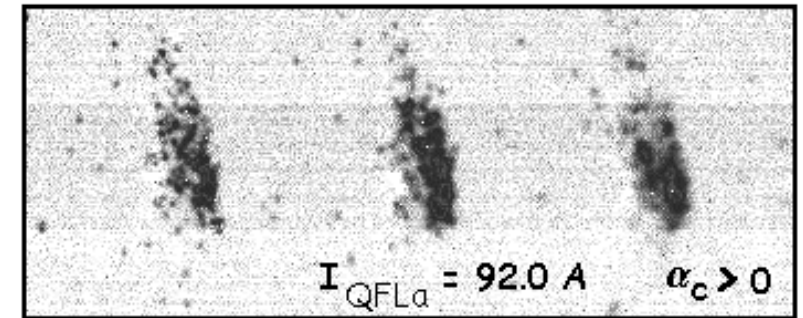
non-isochronous – 2nd turn



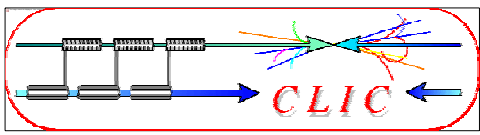
isochronous – 60th turn



$\frac{\Delta p}{p}$
 δ
x
↑



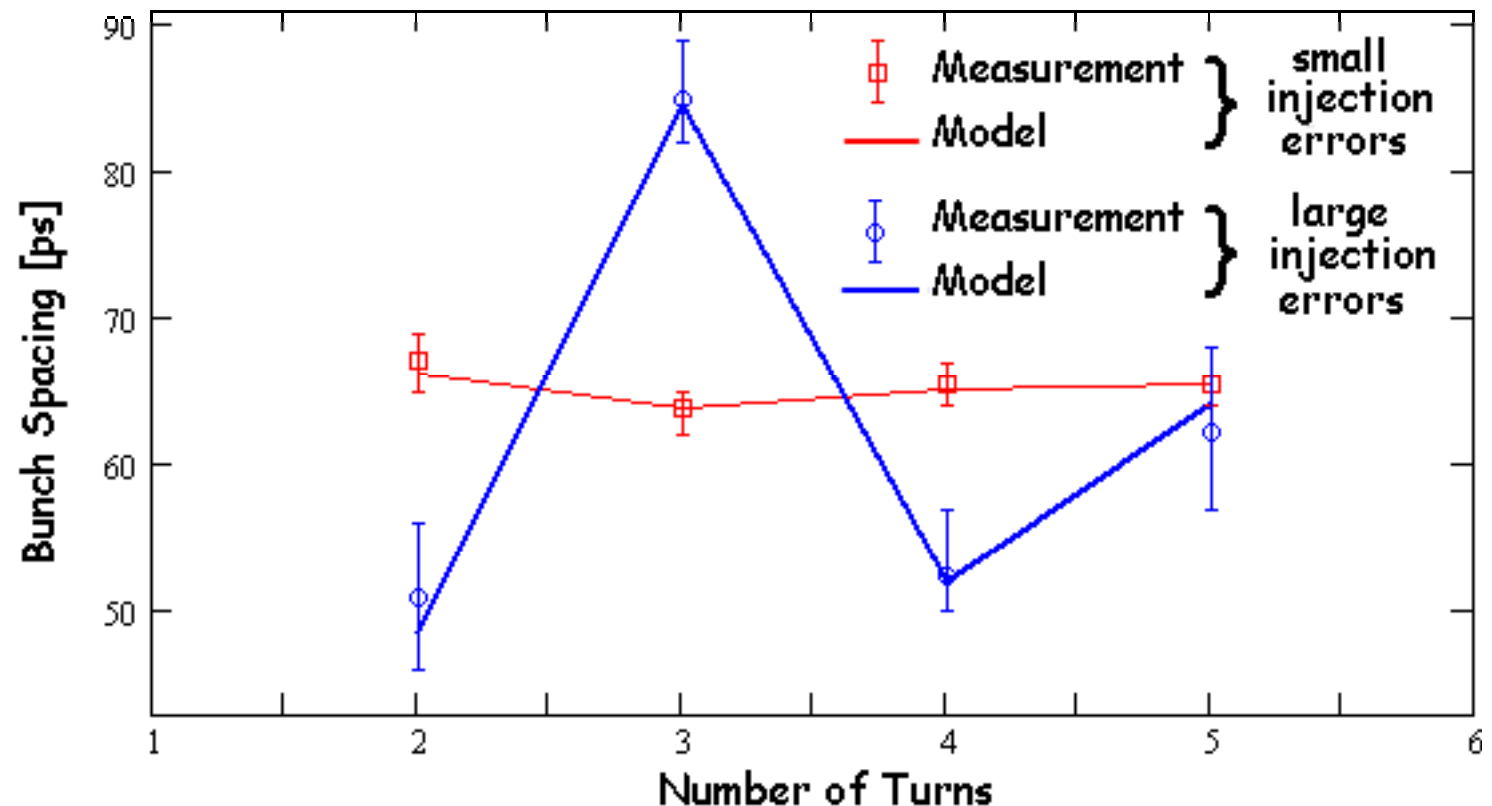
→ Time

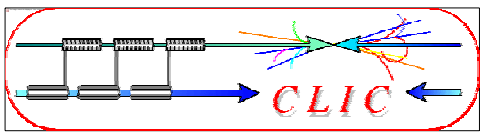


Bunch spacing variations



- Bunch spacing variations would reduce RF extraction efficiency
- variations were observed (for large orbit oscillations)
- theoretically understood, vanish when $D=D'=0$
- no deterioration of the power production



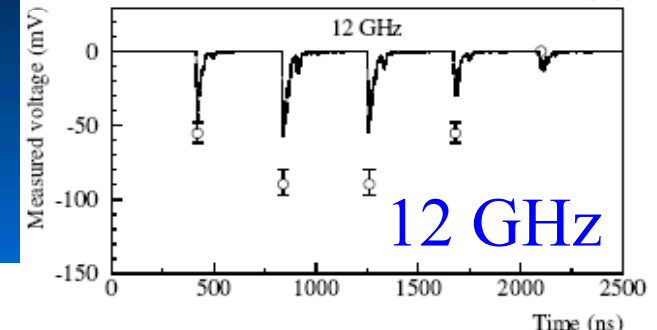
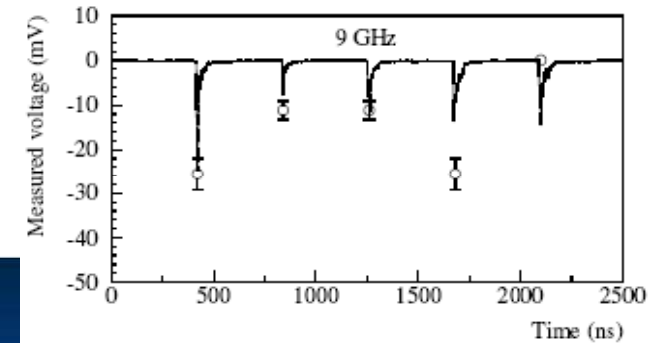


Bunch frequency monitor

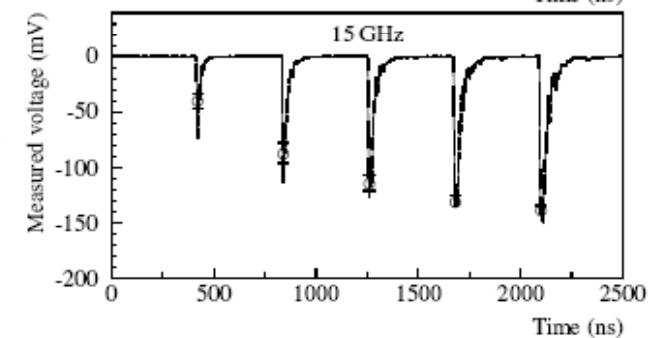


- Analyses different harmonics of 3 GHz
- target frequency increases
- other decrease
- short pulse length difficult

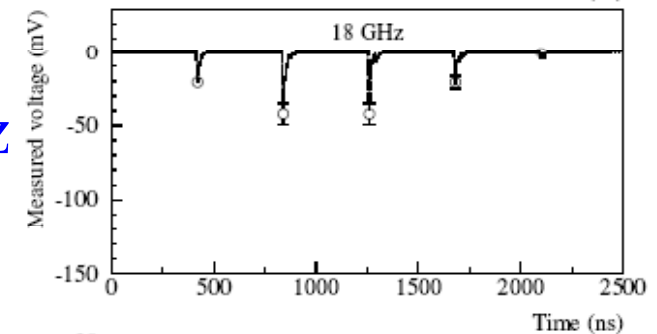
9 GHz



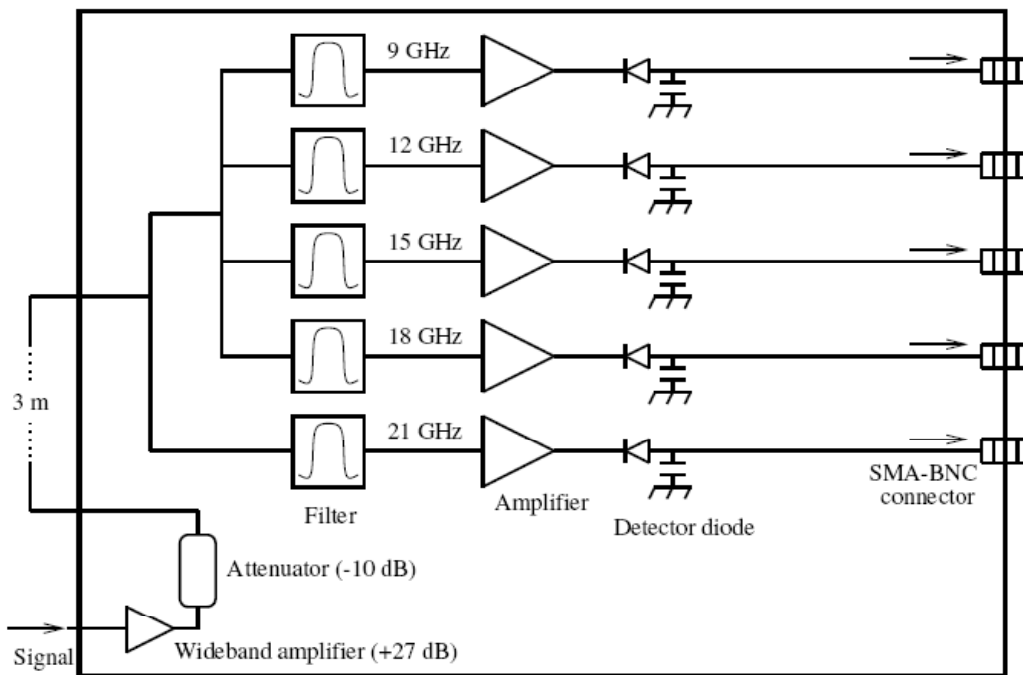
12 GHz

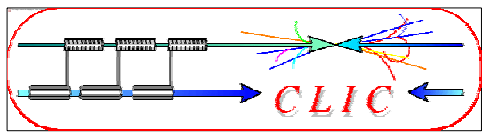


15 GHz



18 GHz





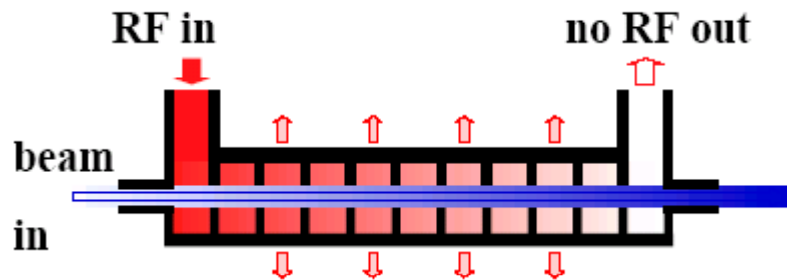
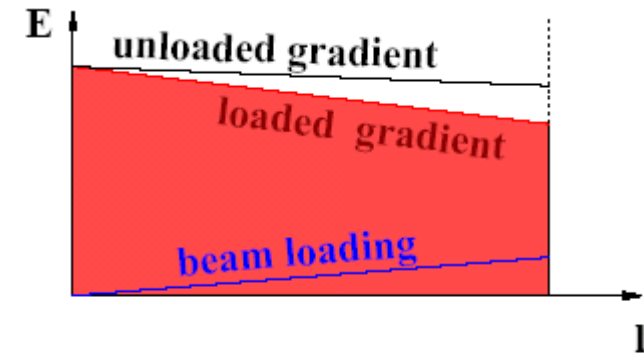
Fully loaded operation



- **efficient** power transfer from RF to the beam needed

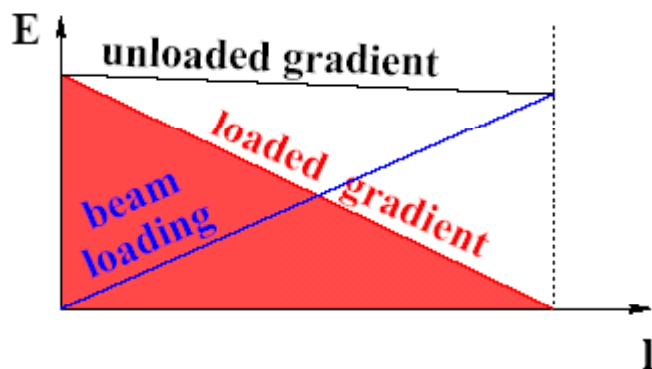
“Standard” situation:

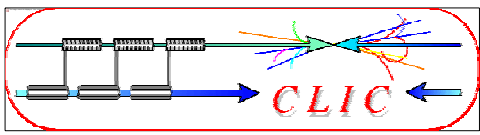
- **small** beam loading
- power at structure exit lost in load



“Efficient” situation:

- high beam current
- **high** beam loading
- no power flows into load
- $V_{ACC} \approx 1/2 V_{unloaded}$





Fully loaded operation

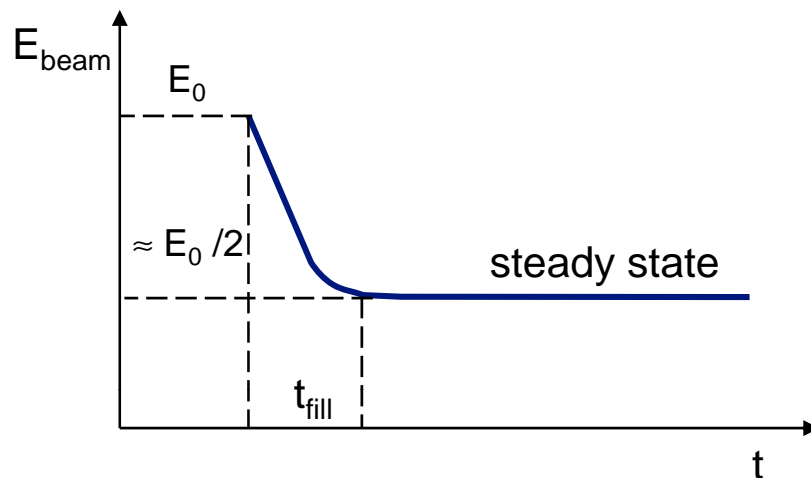


- Disadvantage: any current variation changes energy gain

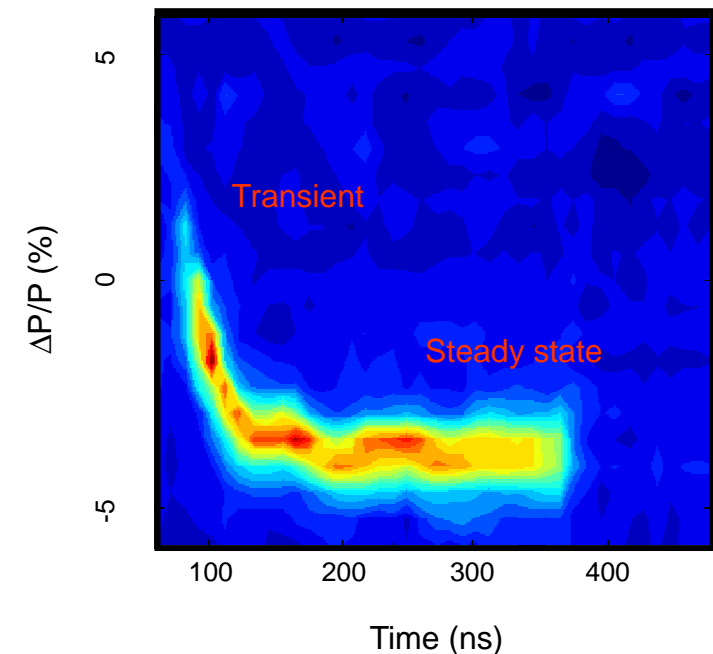
$$\frac{dV / V}{dI_{beam} / I_{beam}} = - \frac{I_{beam}}{I_{opt}}$$

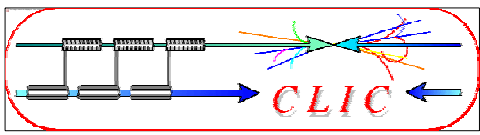
at full loading, 1% current variation = 1% voltage variation

- Requires **high current stability**
- **Energy transient**

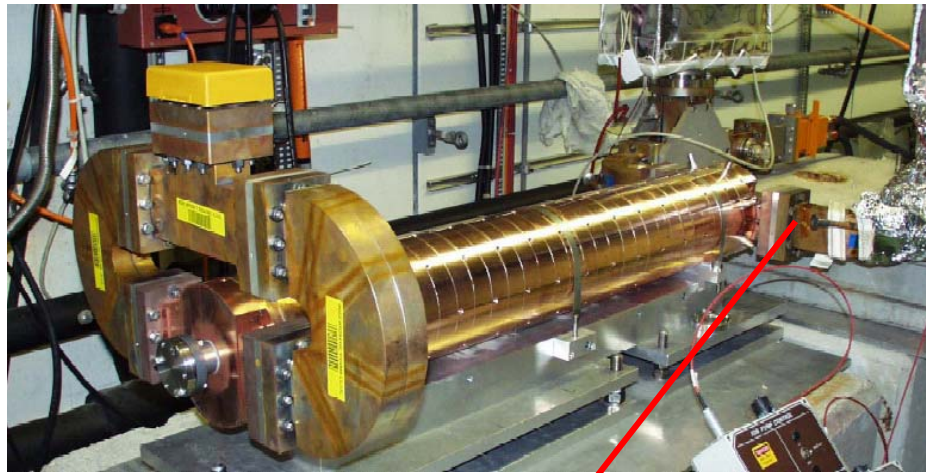


Time resolved beam energy spectrum measurement in CTF3

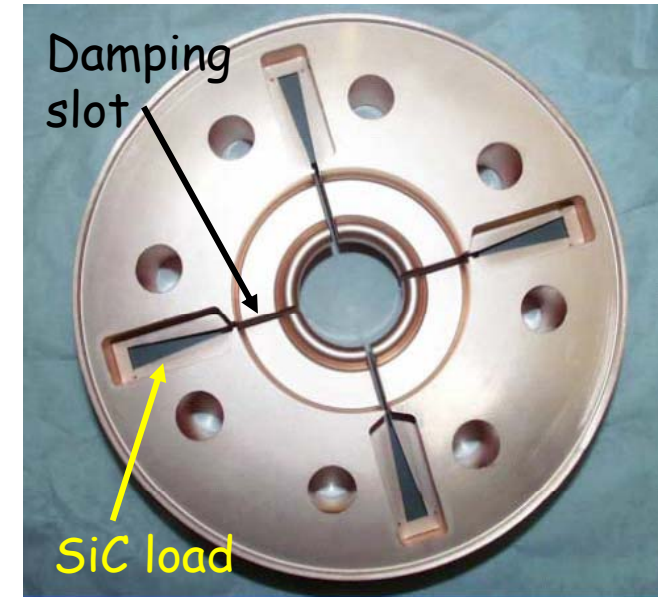




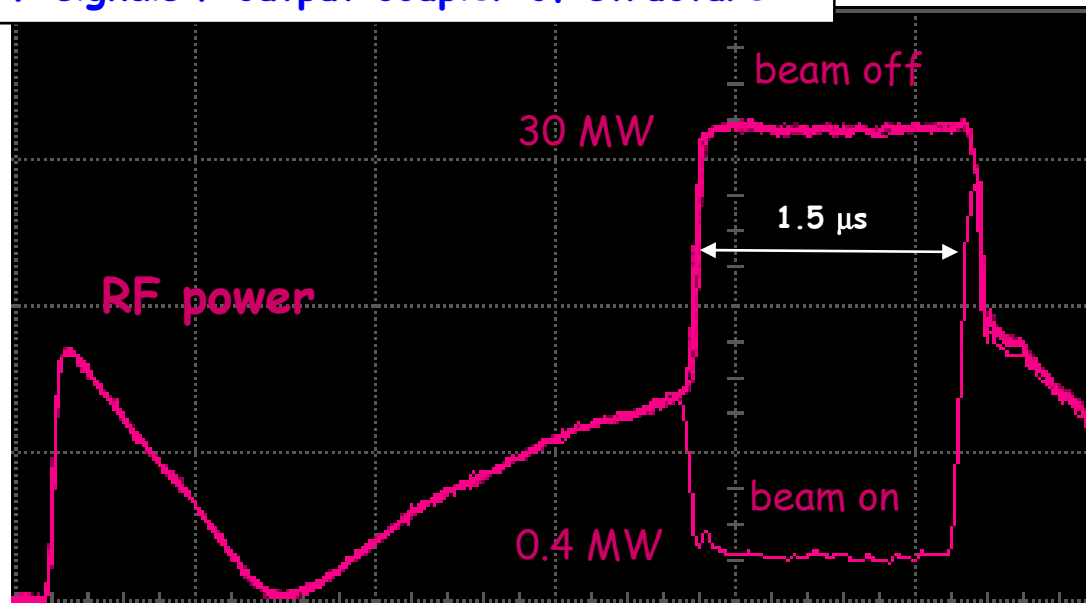
“Full” beam loading operation in CTF3



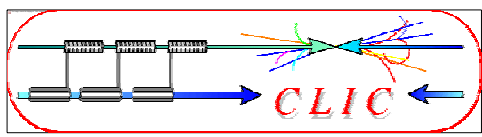
Dipole modes suppressed by slotted iris damping (first dipole's Q factor < 20) and HOM frequency detuning



RF signals / output coupler of structure



Beam current	4 A
Beam pulse length	1.5 μs
Power input/structure	35 MW
Ohmic losses (beam on)	1.6 MW
RF power to load (beam on)	0.4 MW
<u>RF-to-beam efficiency</u>	<u>~ 94%</u>

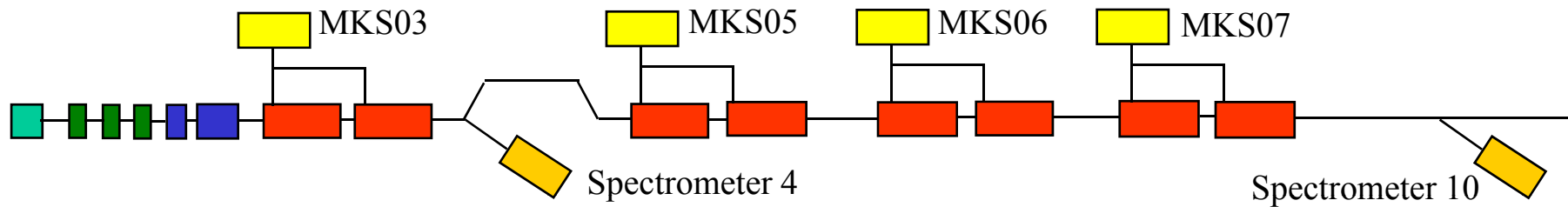


Full beam loading operation in CTF3 - Demonstration for CLIC operation

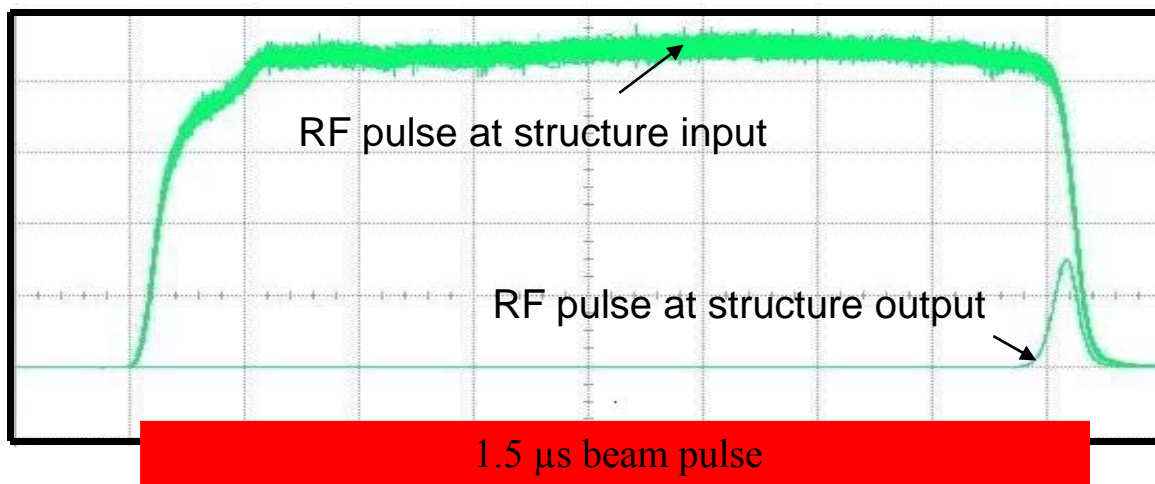


CLIC: no RF pulse compression
length of the drive beam pulse: 140 μs

Demonstration at CTF3:



Setup: no RF pulse compression for this experiment (with exception of MKS03)
1.5 μs long pulses
Adjust RF power and phase and beam current, that fully loaded condition is fulfilled



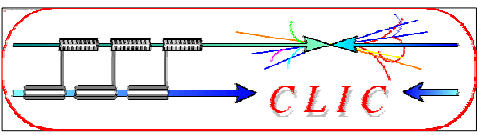
analog
signal

measured RF-to-beam
efficiency:

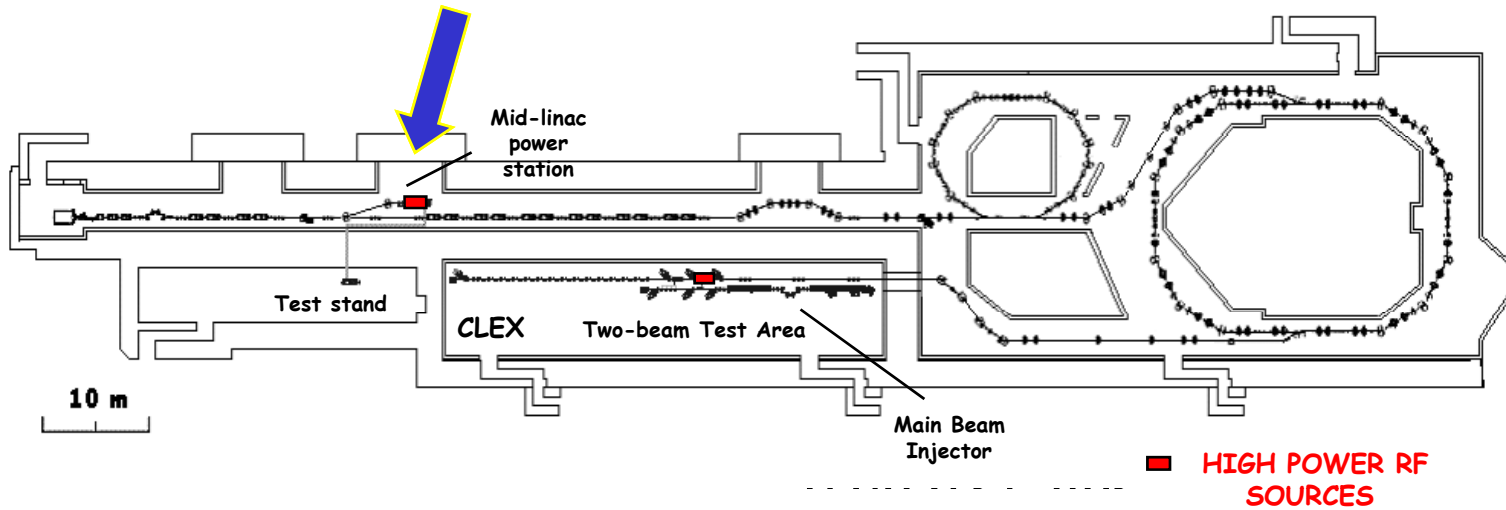
95.3 %

Theory: 96%

(~4 % ohmic losses)



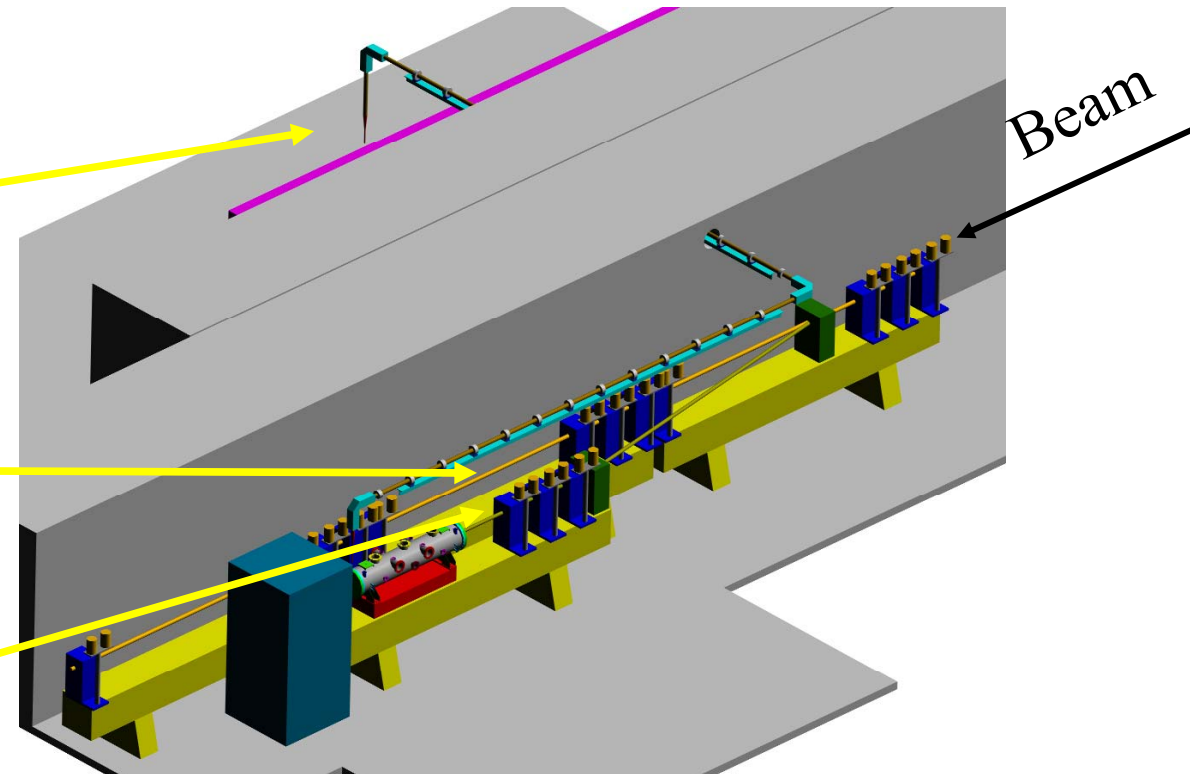
30 GHz test line

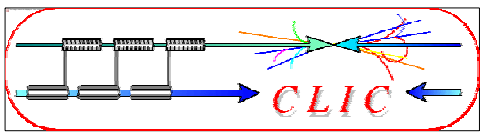


High-gradient test stand, CTF2

CTF3 linac

PETS branch

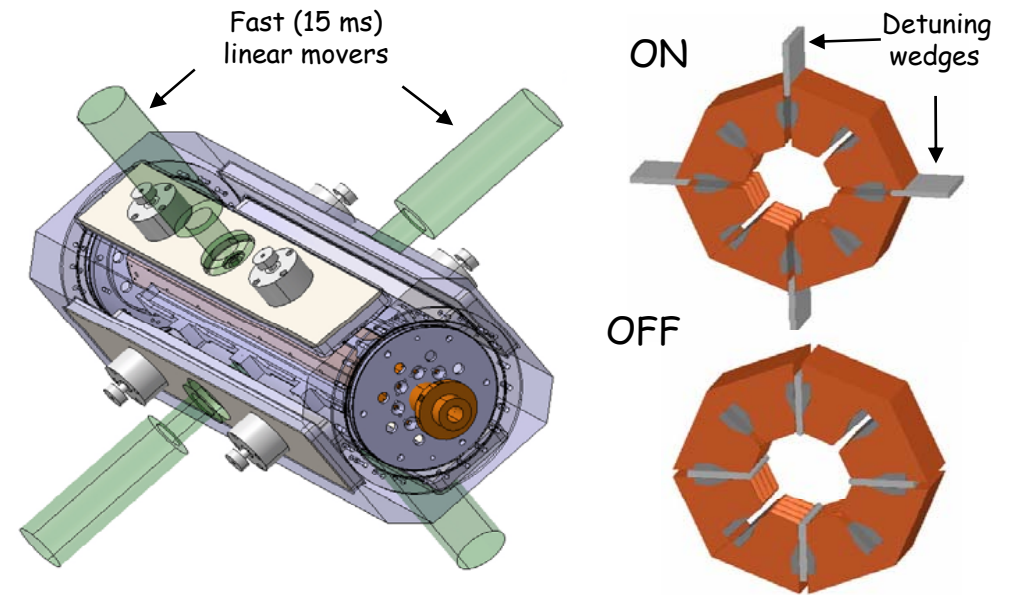




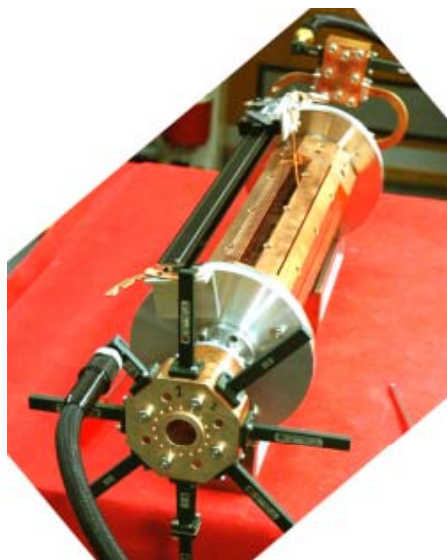
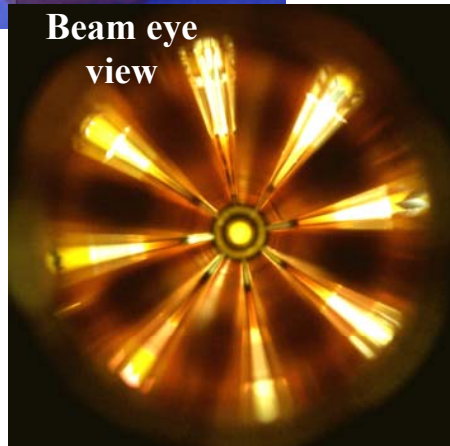
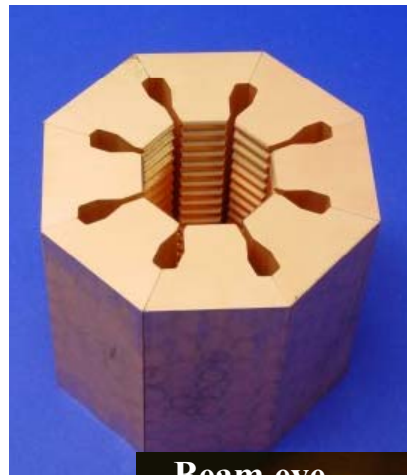
Power extraction structure PETS



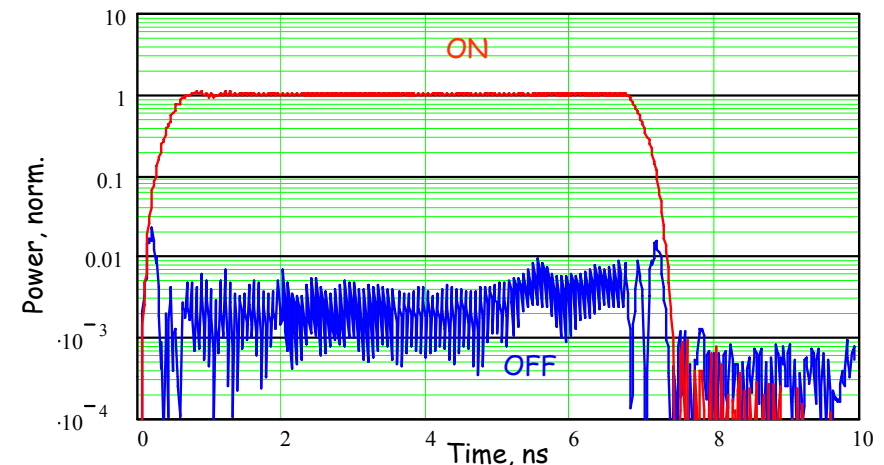
- must extract efficiently >100 MW power from high current drive beam
- periodically corrugated structure with low impedance (big a/λ)
- ON/OFF mechanism

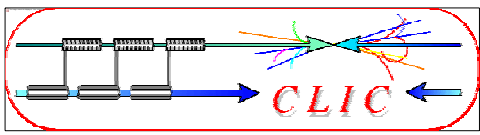


PETS ON/OFF mechanism



Reconstructed from GDFIDL data
PETS output pulse envelopes





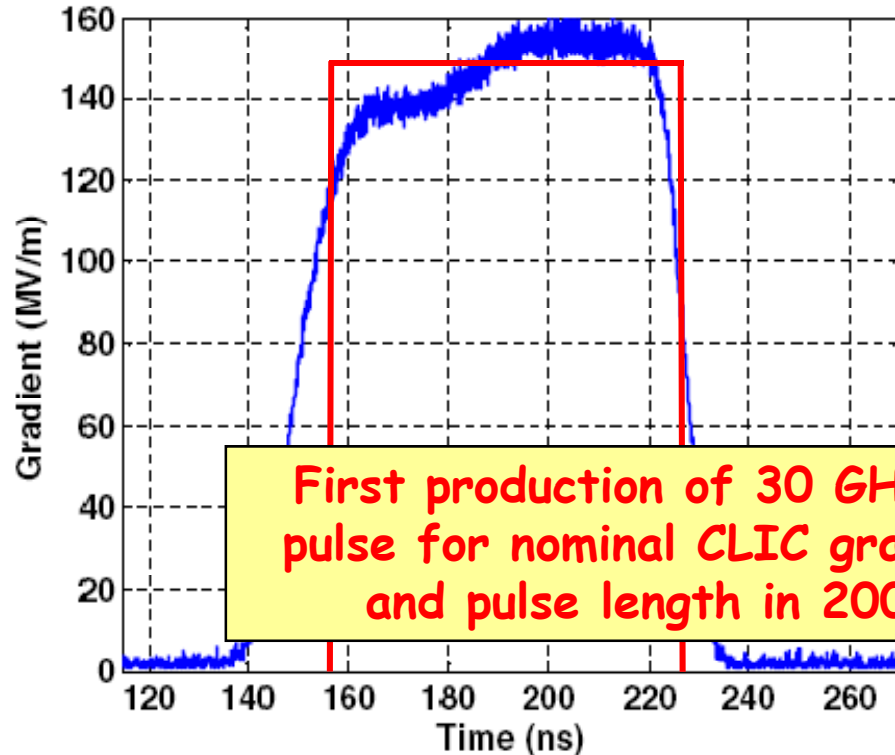
30 GHz power production (PETS)



vacuum tanks containing Power Extraction Transfer Structure



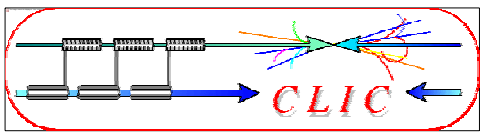
17m waveguide with 5 bends but low-loss (85% transmission) (Russian collaboration)



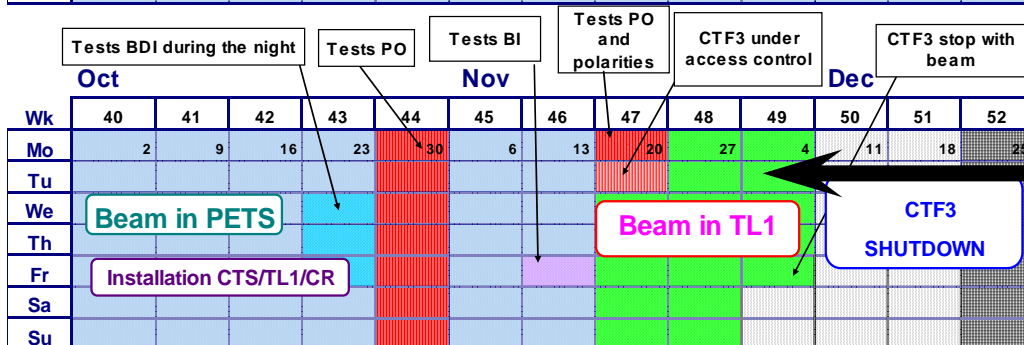
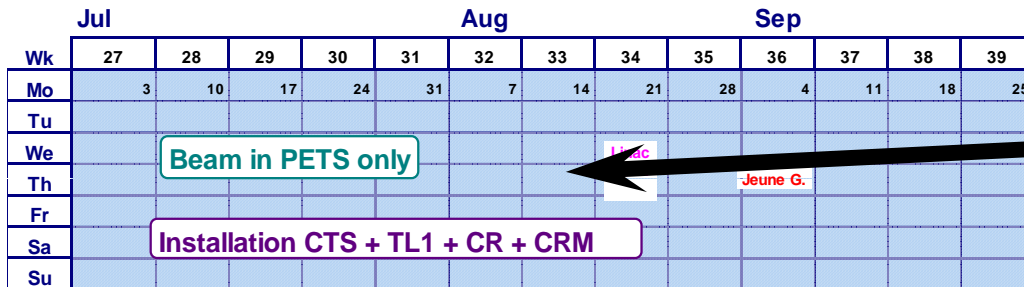
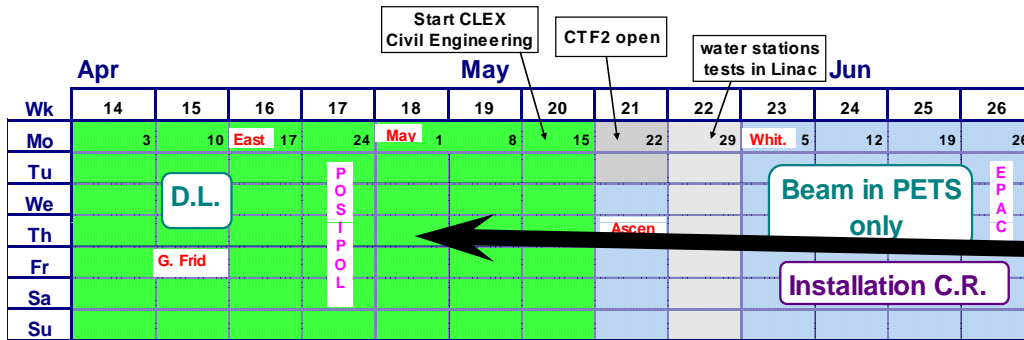
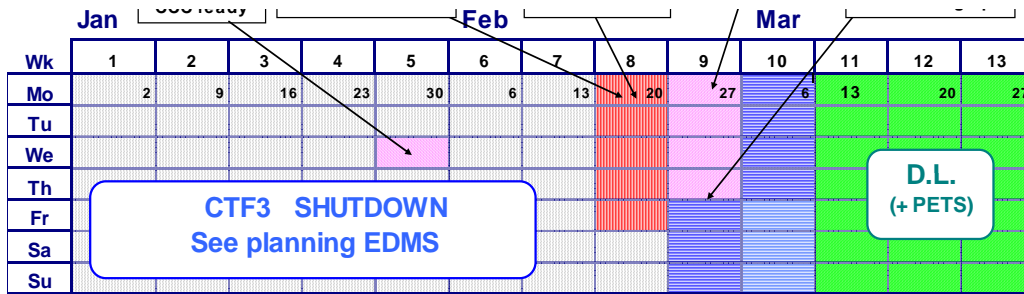
First production of 30 GHz RF pulse for nominal CLIC gradient and pulse length in 2005



high power load / accel. structure



CTF3 schedule 2006

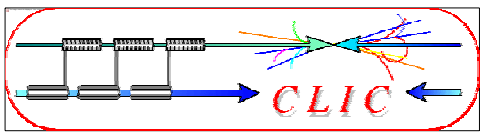


- almost **continuous operation** all year
- Split between **RF production** and **commissioning**

● 1st period:
DL commissioning / 30 GHz nights and weekends

● 2nd period:
only 30 GHz / TL1+CR installation

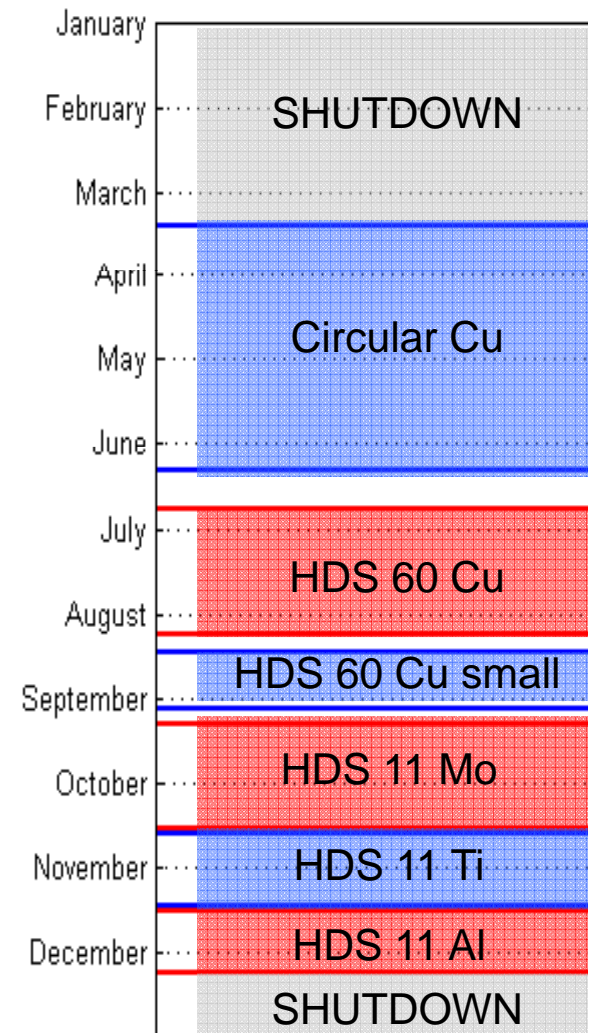
● 3rd period (very short!): TL1+CR commissioning / 30 GHz nights + weekends



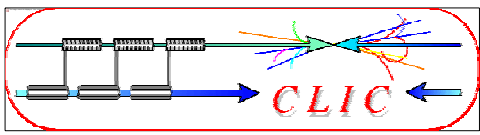
30 GHz power testing



- testing needs large amount of accumulated running time
- RF **conditioning** largely **automated**
- **CCC** (CERN Control Center) **operators** supervise **CTF3** during night and week-ends
- **Six** prototype accelerating **structures tested** in 2006
- **Installation + testing time** per structure have been **reduced**
- **Switch over** from and to commissioning became routine and **very fast**



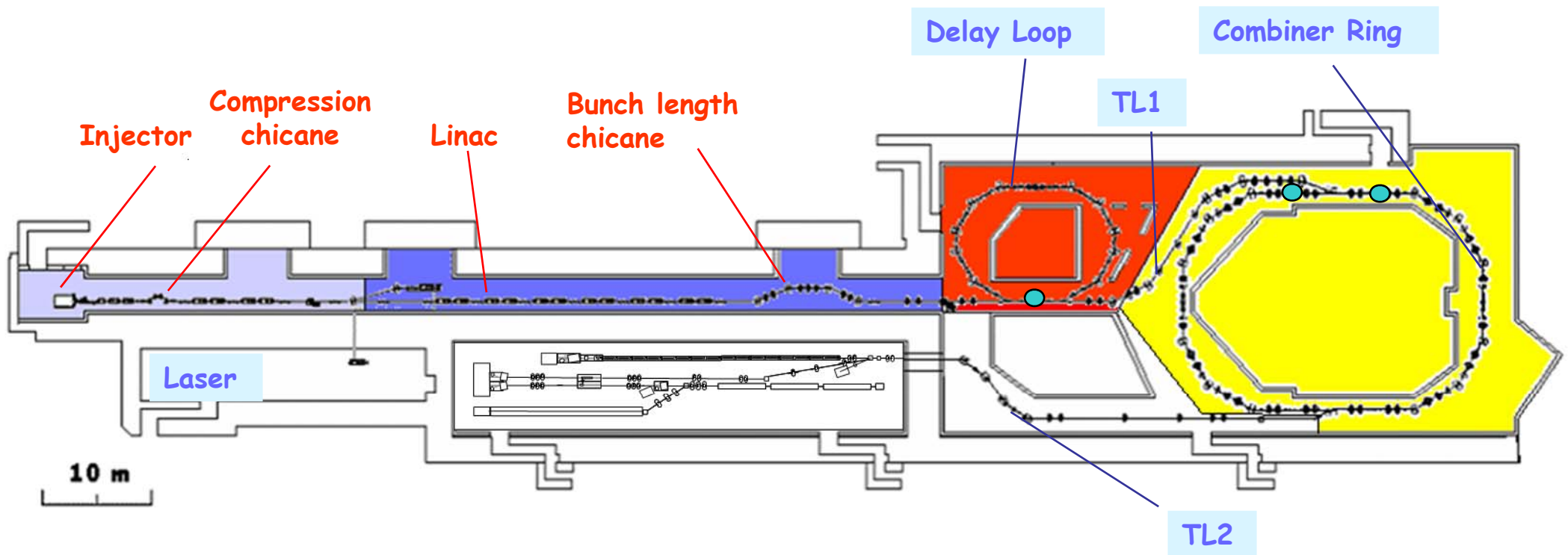
A.Rodriguez



Bunch length manipulations



- Compression for linac (especially PETS running)
- Tunable bunch length chicane
- Isochronous rings, TL1
- Tunable TL2



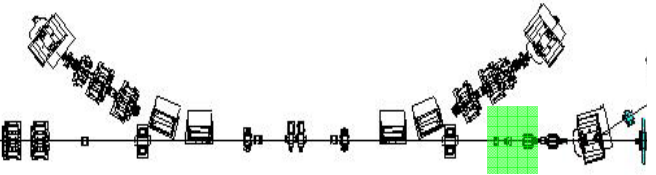
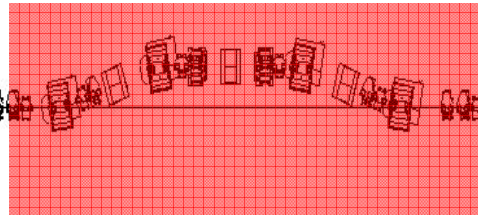
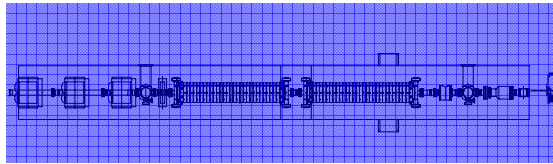
Bunch length manipulation in the INFN chicane



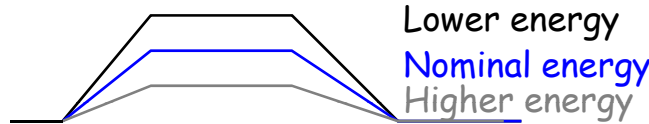
Accelerating structures
@Girder 15

4 Bends Frascati
Chicane

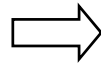
Delay Loop



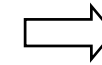
RF pick-up



Changing the phase
of Klystron 15 to
insert a time to
energy correlation
within the bunch



Convert energy
correlation into path
length modification
and time correlation



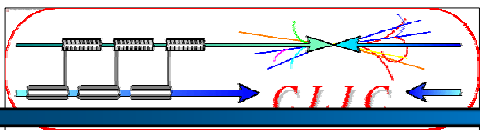
Measure the Bunch
frequency spectrum

Klystron
 $V(t)$

t

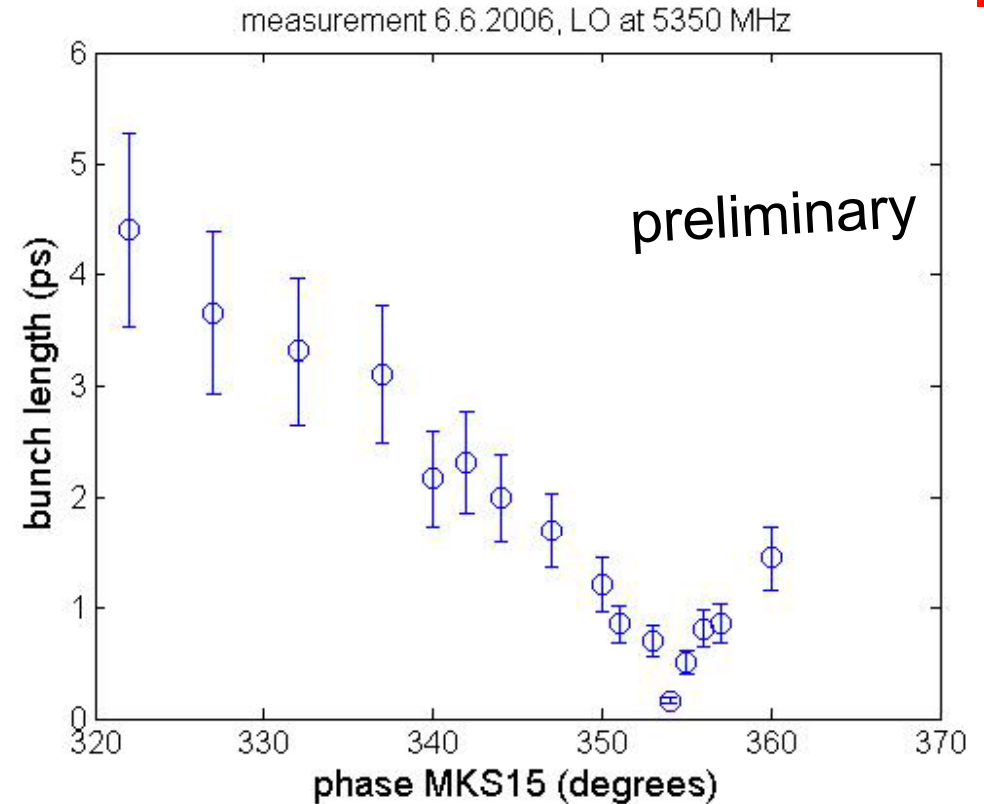
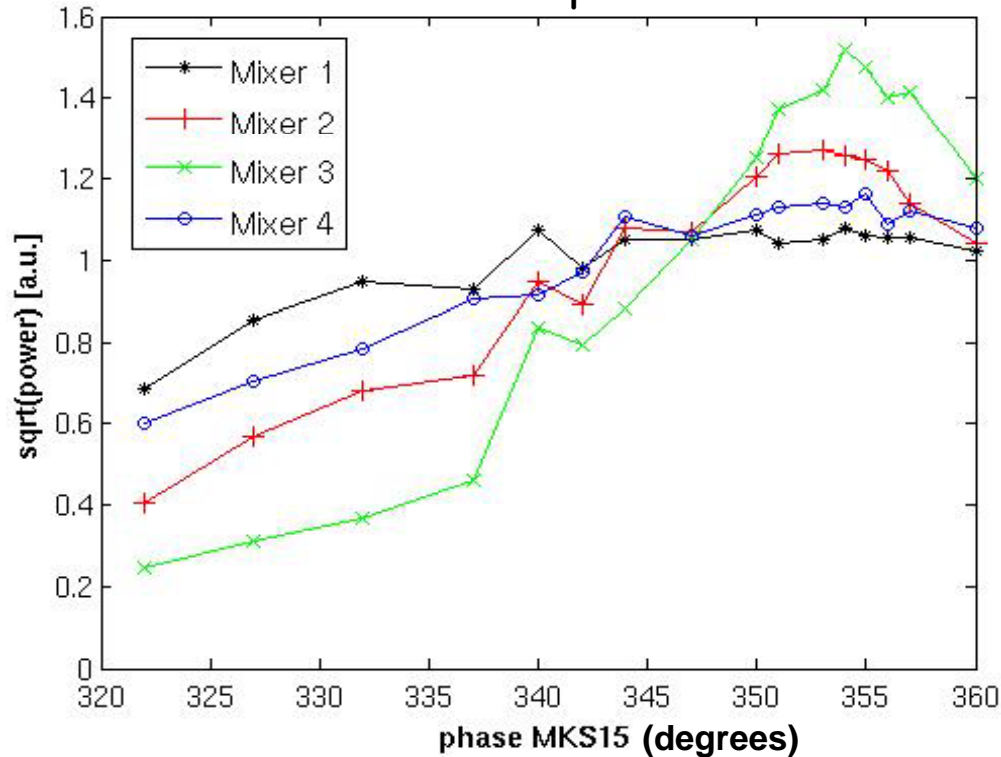
- On-crest Acceleration - the bunch length is conserved through the chicane
- Positive Off-crest Acceleration - the bunch gets shorter
- Negative Off-crest Acceleration - the bunch gets longer

A. Dabrowski, January 16 2007



Bunch length measurement result

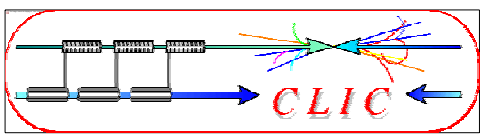
Maximum of FFT vs phase MKS15



- Data analysed using a self calibration procedure, by means of Chi square minimization.
- 16 measurements (corresponding to the 16 phases on MKS15)
- Fit done with lowest 3 mixing stages.
- 19 free parameters fit → 3 response amplitudes and 16 bunch lengths

$$\chi^2 = \sum_j^{16} \sum_i^3 (A_i e^{-(2\pi f_i)^2 (\sigma_j)^2} - y_{ij})^2$$

A. Dabrowski, January 16 2007



CTF3 Delay Loop



CLIC TEST FACILITY (CTF3)

WIGGLER

DELAY LOOP

QUADRUPOLE AND SEXTUPOLE

TRANSFER LINES

CHICANE

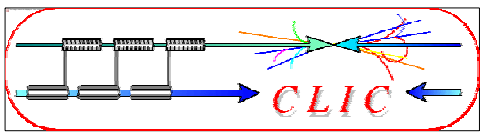
SEPTUM CHAMBER

RF DEFLECTOR

INFN
Istituto Nazionale di Fisica Nucleare
National Institute of Nuclear Physics

SIM 14-11-2005 A.ZOLLA

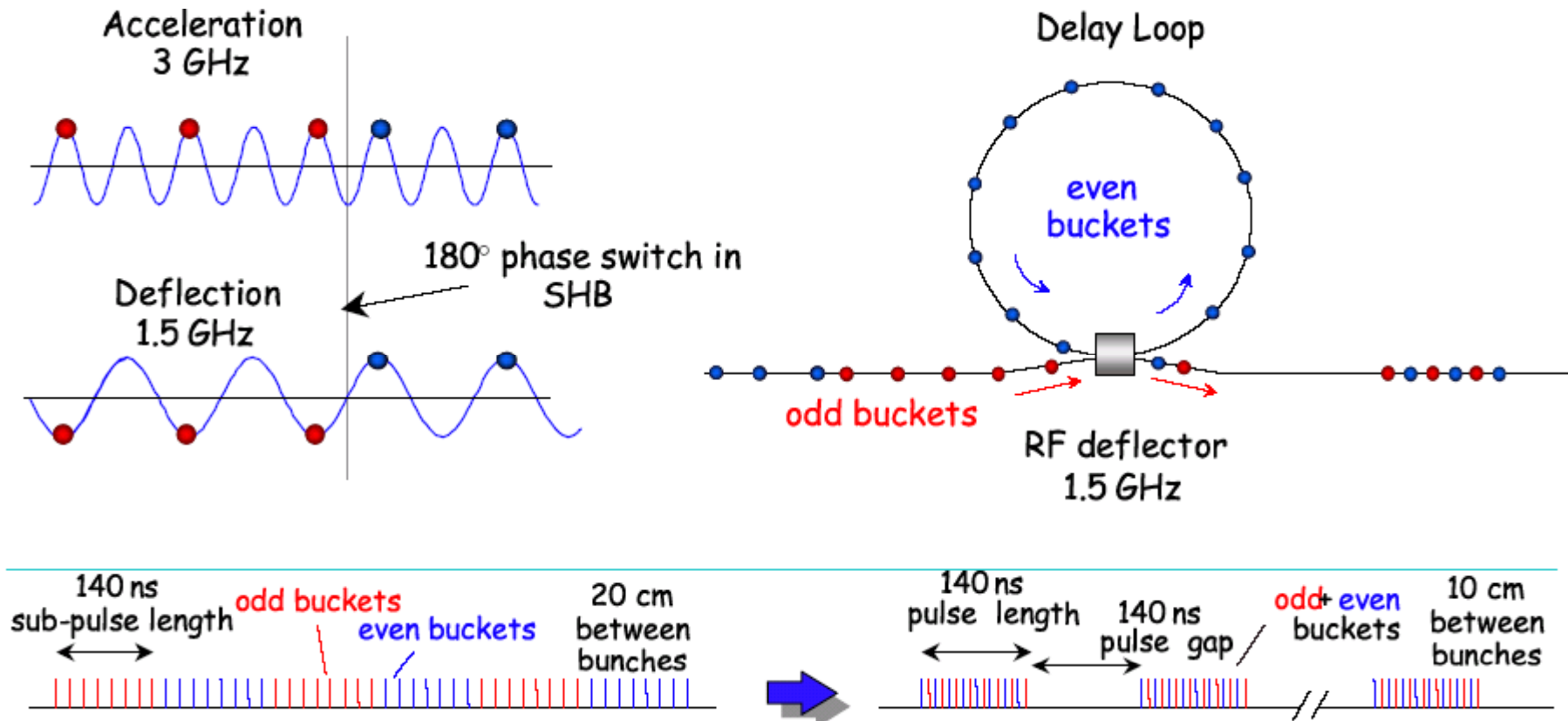
The diagram is a 3D cutaway view of the CLIC Test Facility (CTF3) layout. It shows a series of components arranged in a loop. From left to right, the components are: Transfer Lines, a Chicane, a Septum Chamber, a Wiggler, and a Delay Loop. The Delay Loop is the largest and most complex part of the facility. The diagram is annotated with several photographs of the physical components: a Wiggler, a Septum Chamber, an RF Deflector, and a Chicane. The text "CLIC TEST FACILITY (CTF3)" is prominently displayed on the left side. The INFN logo is located in the bottom right corner, along with the text "SIM 14-11-2005 A.ZOLLA".

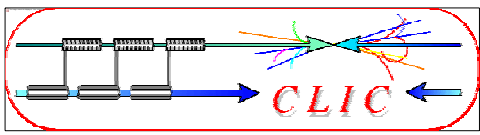


Delay Loop Principle

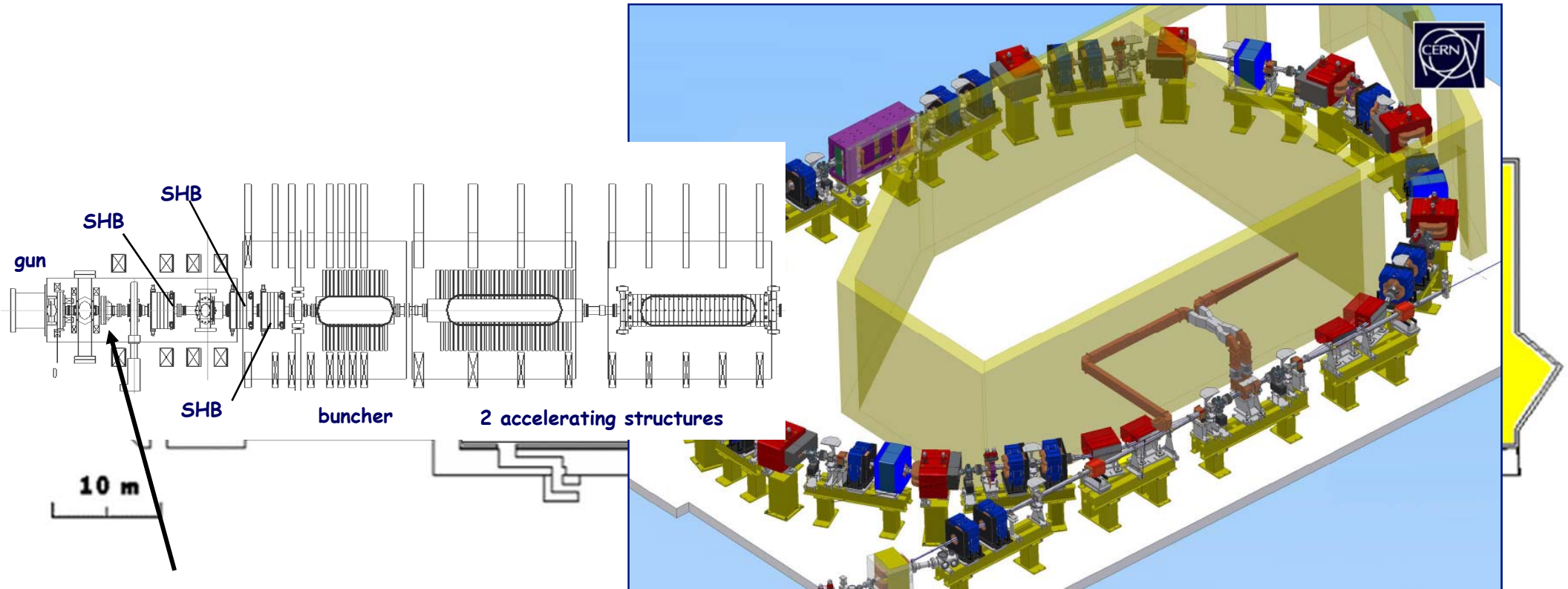


- double repetition frequency and current
- parts of bunch train delayed in loop
- RF deflector combines the bunches



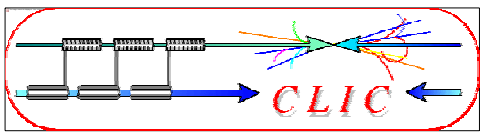


Delay Loop operation



- 1.5 GHz sub-harm. bunching system

- 1.5 GHz RF deflector

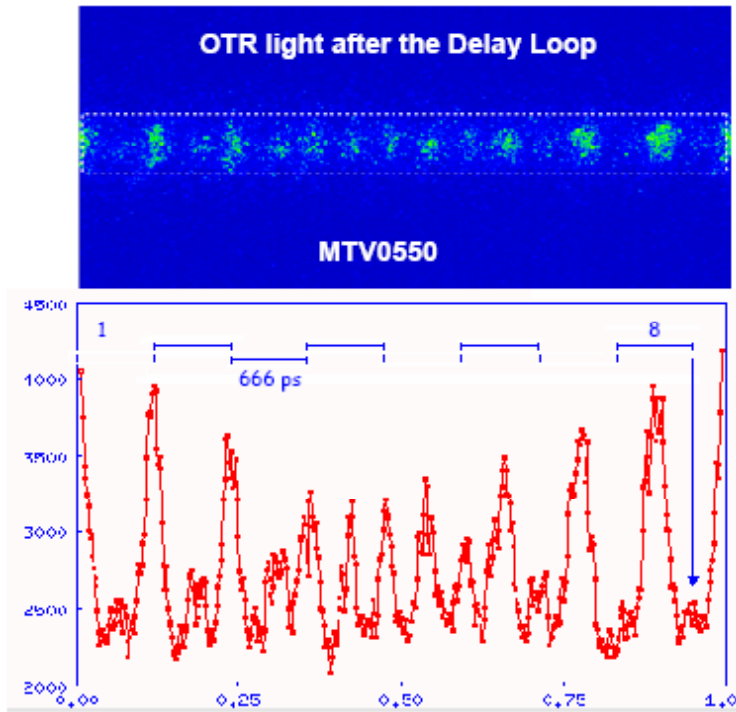


SHB system – Phase coding



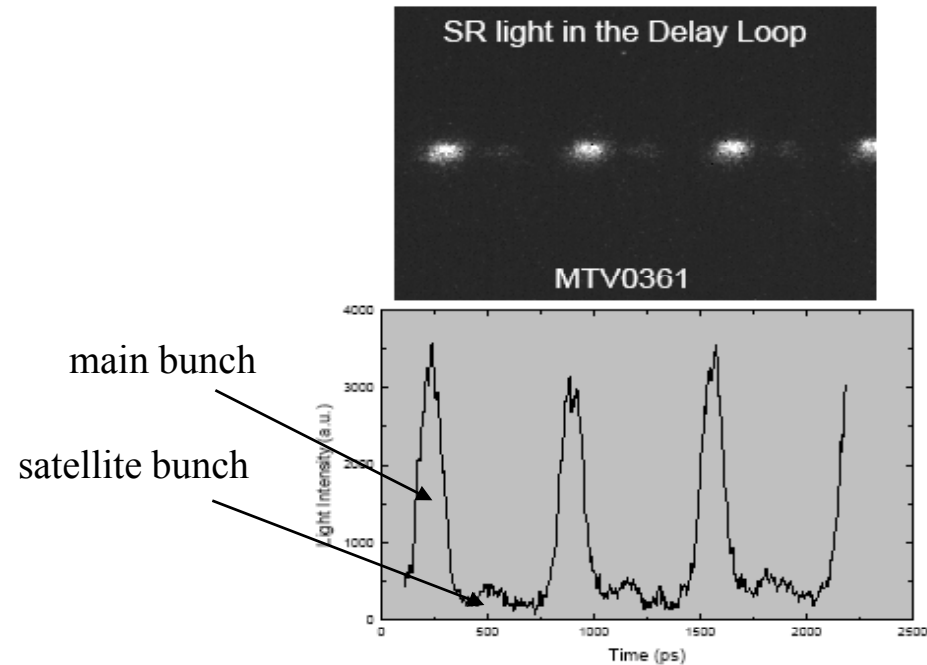
- Key parameters for the SHB system:
- 1) time for phase switch < 10 ns (15 1.5 GHz periods)
 - 2) satellite bunch population < 7 %
(particles captured in 3 GHz RF buckets)

phase switch:

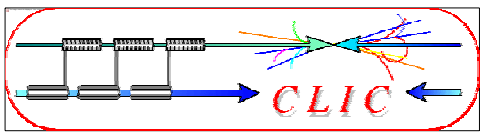


Phase switch is done within eight 1.5 GHz periods (**< 6 ns**).

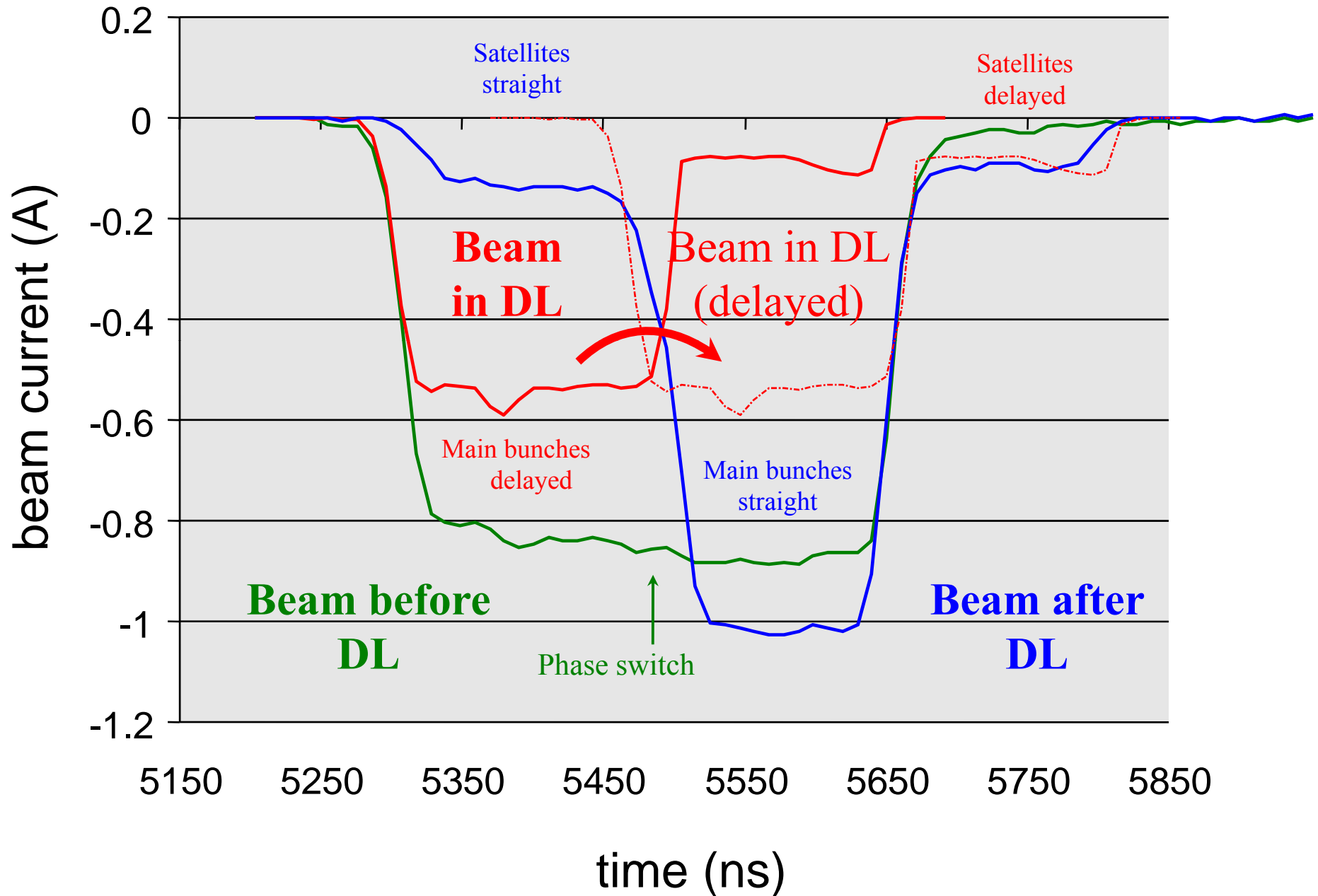
satellite bunch population:

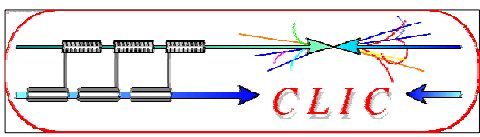


Satellite bunch population was estimated to **~ 8 %**.

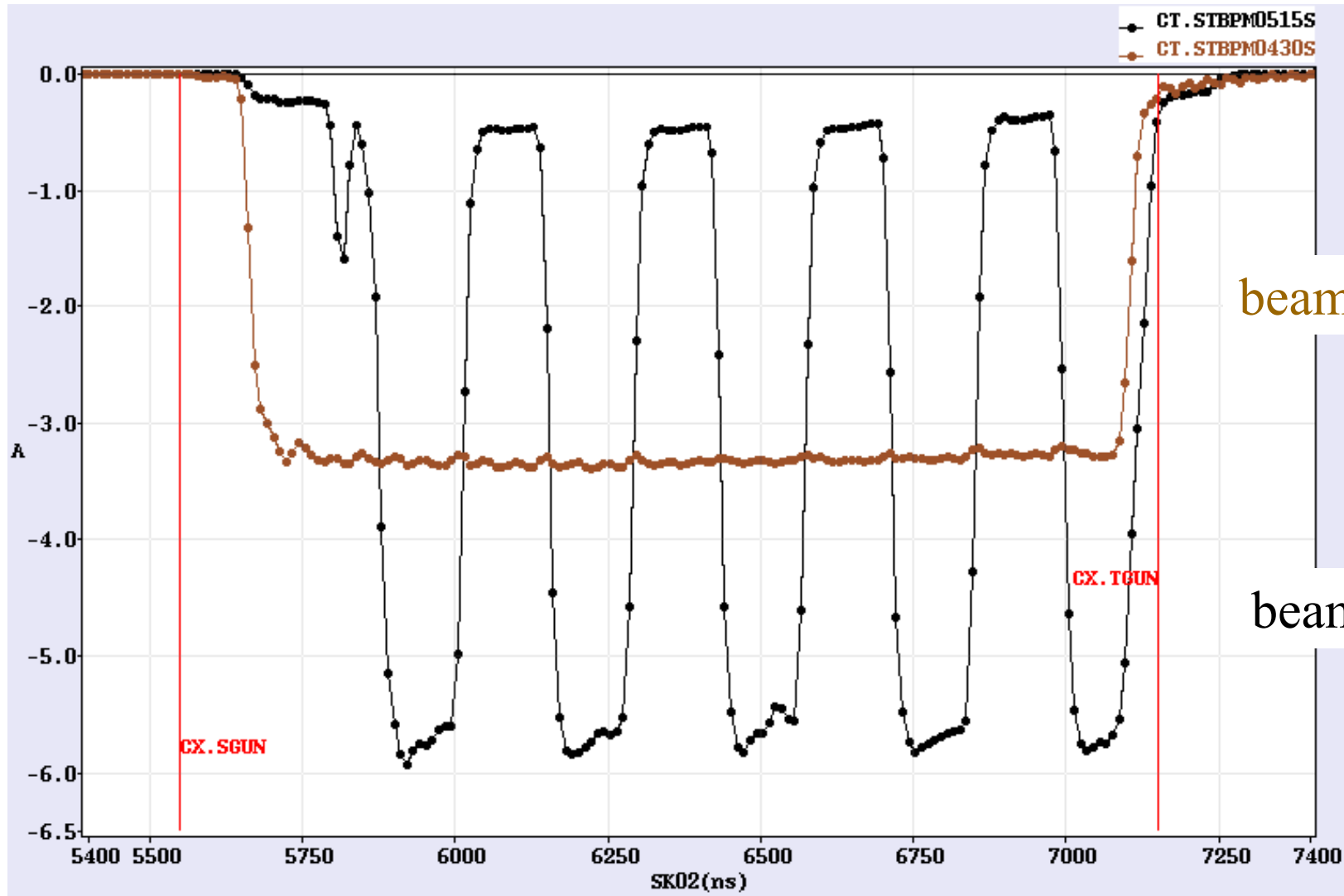


Delay Loop – first recombination 2005

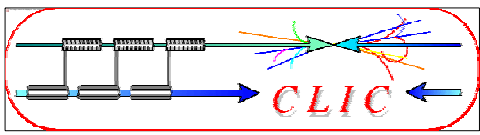




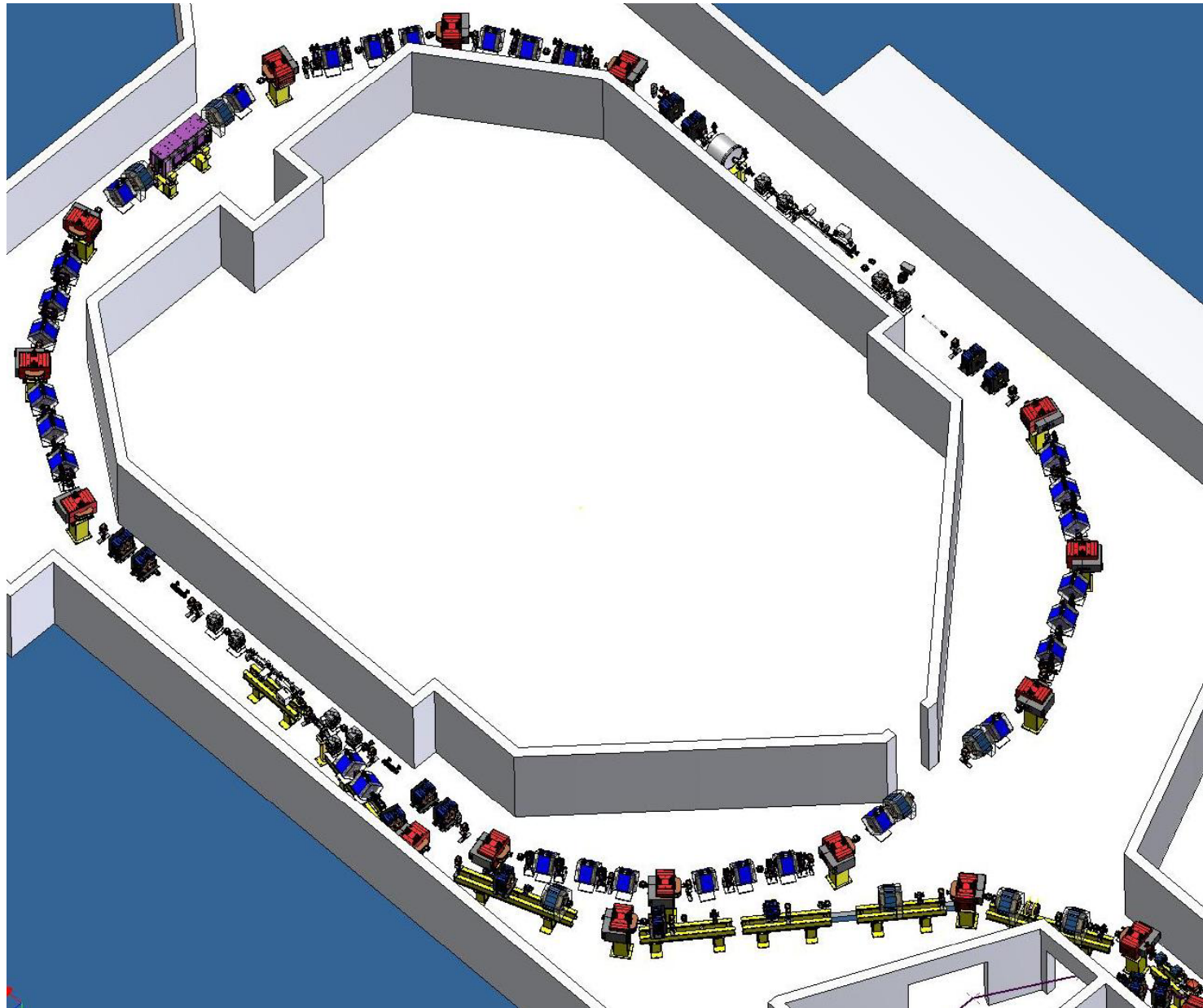
Delay Loop – full recombination

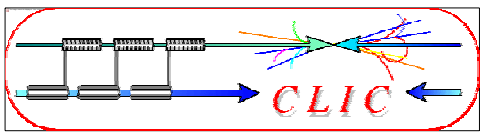


- 3.3 A after chicane \Rightarrow < 6 A after combination (satellites)

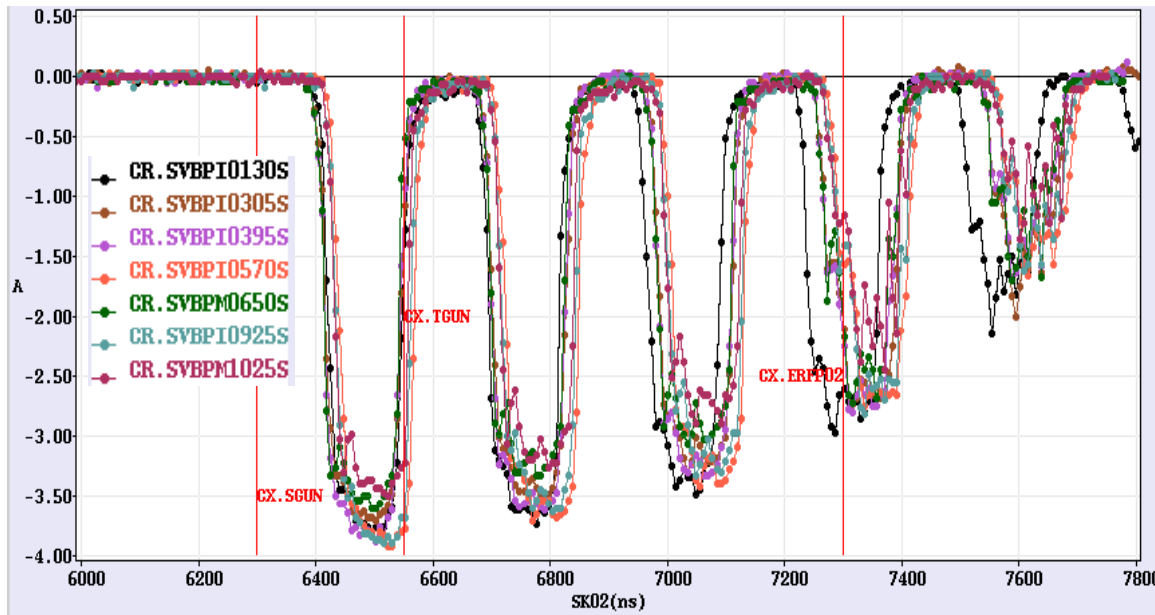


Combiner Ring



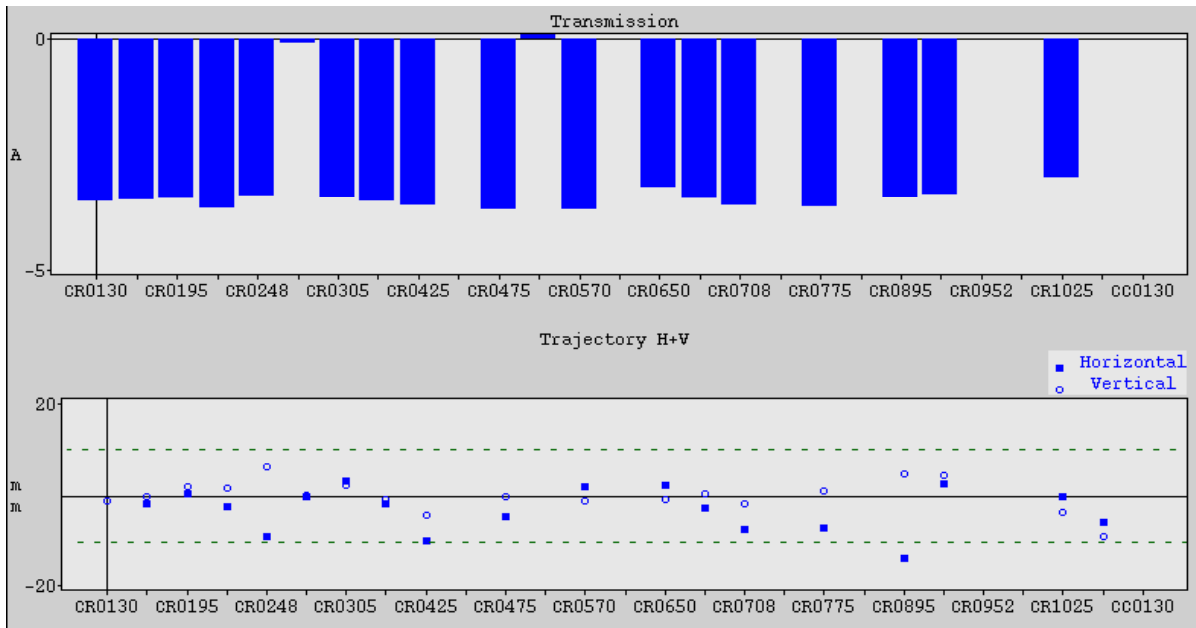


Combiner ring - latest status



We make up to a few 100 turns!

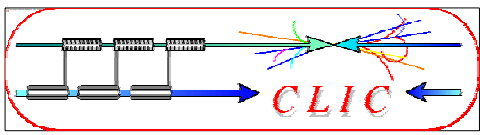
- Nominal isochronous optics
- RF injection
- short RF pulse in deflector that it's only seen by the beam at injection.



Switching on the SHBS (2 out of 3)



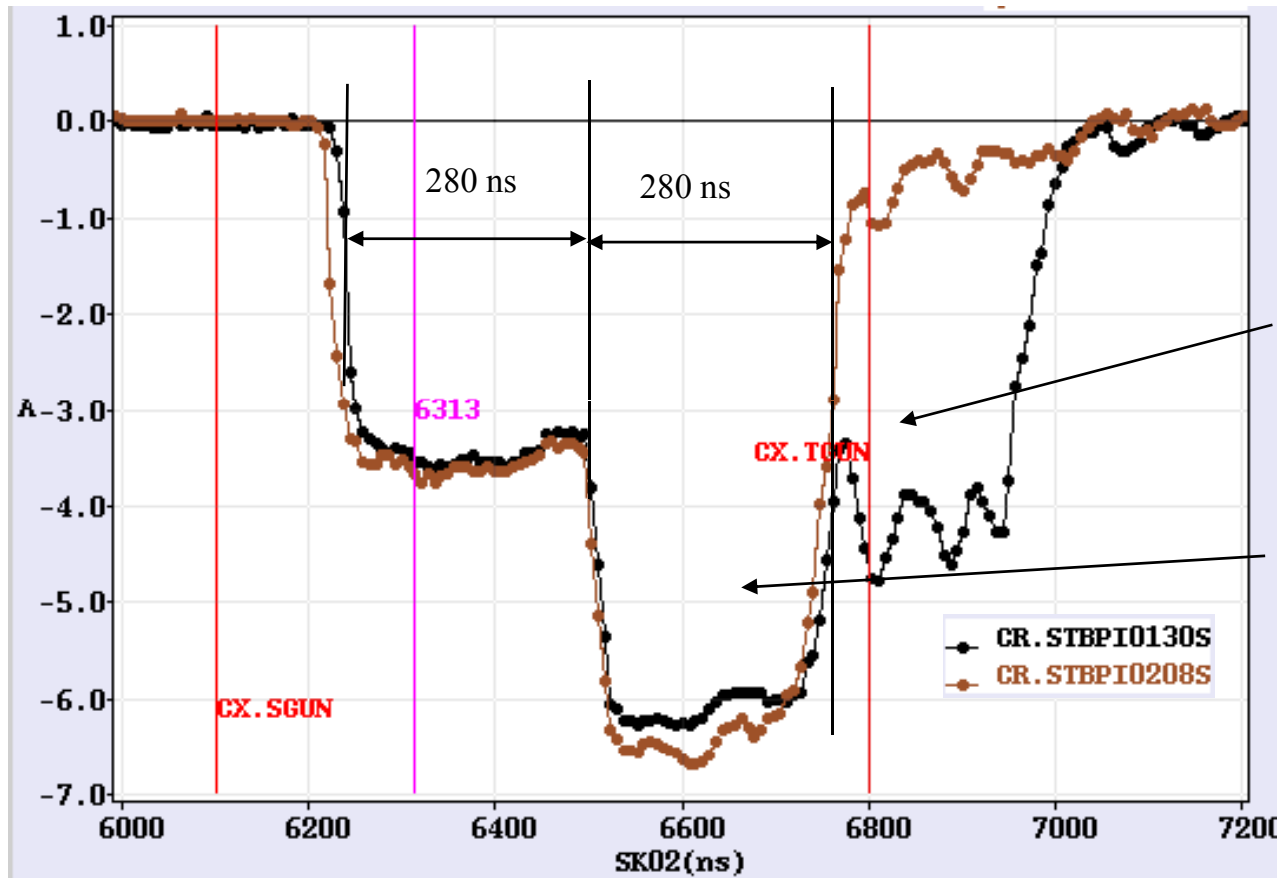
We got immediately the same Transmission in CR!



Combiner ring - latest status



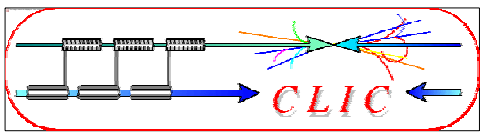
Latest results from last week ... we **recombine** (factor 2)!



Second turn of second pulse
and partly third turn of
first pulse

Recombination – factor 2

- nominal isochronous optics
- energy ~ 115 MeV
- RF injection (2nd RF deflector off – so far)
- set up of the path length in CR with wiggler

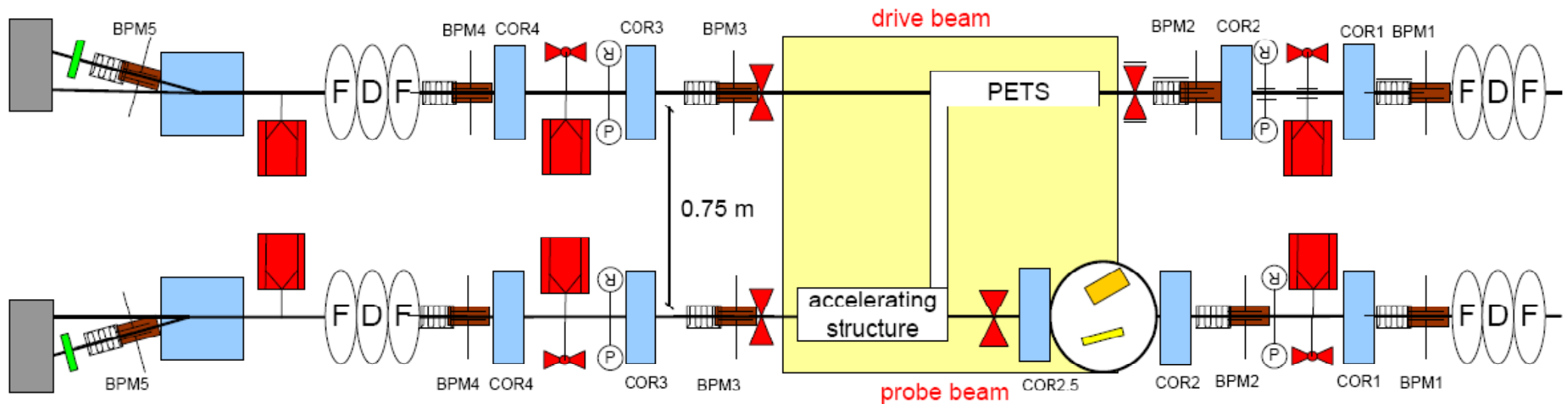


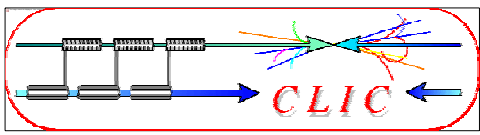
CLEX – Two beam test stand



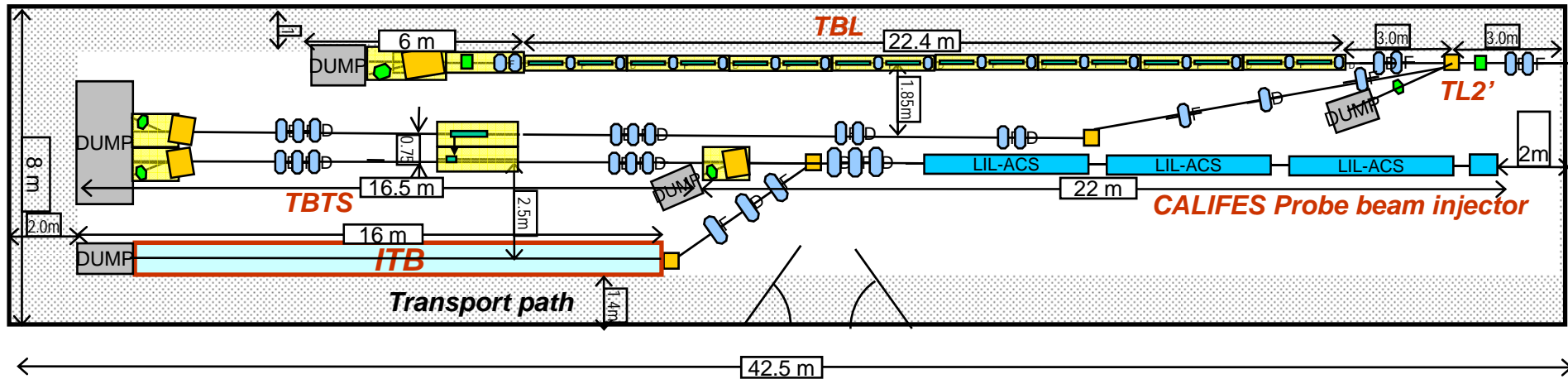
- High-power test of PETS – first tests of CLIC (lengthened) prototypes
- 12 GHz high-power test of accelerating structures
- Two beam acceleration of ‘main’ beam from CALIFES
- Measurement of breakdown kick, breakdown current meas. planned
- High-power test of PETS on/off mechanism
- Operation of CLIC module

RR-2007/01/15

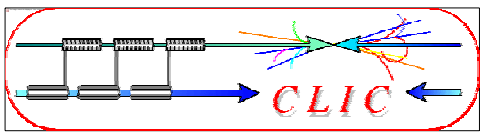




CLEX – Test beam line



- High energy spread beam transport, low losses (Bench mark simulations)
- RF Power Production, Stability (End Energy <50%, 2.6 GW of RF power)
- Alignment (Test procedures for BBA) (100 microns alignment for PETS)
- Drive Beam Stability, Wake field (no direct measurement of the wake fields)
- ‘Realistic’ show case of a CLIC decelerator
- Industrialization of complicated RF components



CLIC Decelerator vs TBL



CLIC

$$E = 2.37 \text{ GeV}$$

$$I \sim 80 \text{ A}$$

$$P/\text{pets} \sim 170 \text{ MW}$$

$$W_{\text{ext}} = 90 \%$$

TBL

$$E = 0.15 \text{ GeV}$$

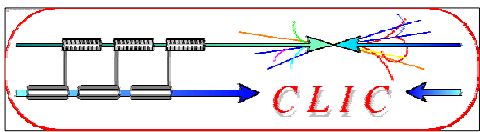
$$I = 30 \text{ A}$$

$$P/\text{pets} = 150 \text{ MW}$$

$$W_{\text{ext}} = 55 \% \text{ (16 cells)}$$

Very similar PETS for both machines,
32 A needed to produce nominal Power/PETS

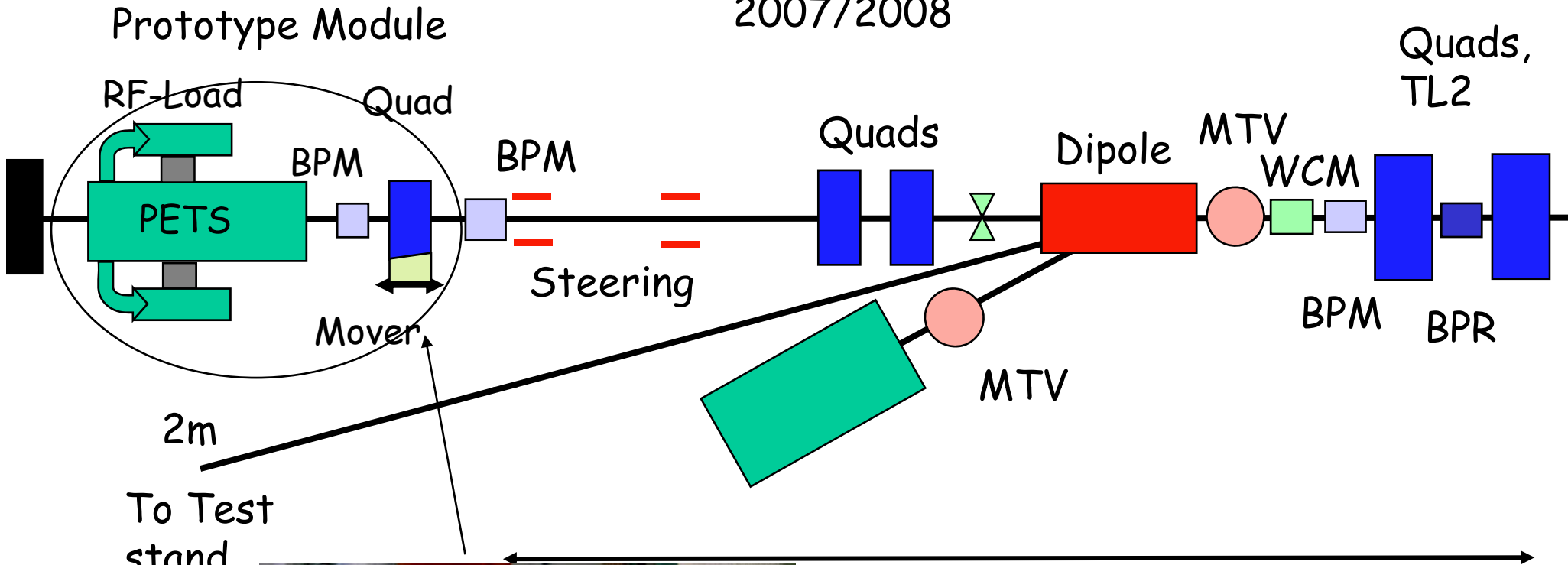
$W_{\text{ext}} = 80 \%$ (23 cells) might be possible with some beam
improvements



TBL



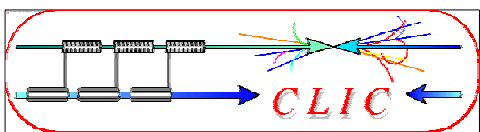
2007/2008



2m
To Test stand

Total: ~6 m





Tentative TBL-Schedule (S. Doebert)



Jul-Dec 06	Jan-Mar 07	Apr-Jun 07	Jul-Sep 07	Oct-Dec 07
------------	------------	------------	------------	------------

Define module ,
Diagnostics,
12 GHz
PETS

Fabrication of prototypes

Test of Prototypes

Jan-Mar 08	Apr-Jun 08	Jul-Sep 08	Oct-Dec 08
------------	------------	------------	------------

Install 1 Module

Install a bit more ?

Series production

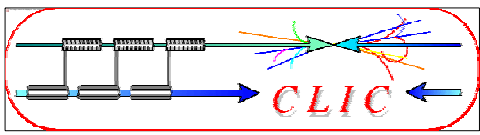
Jan-Mar 09	Apr-Sep 09	Oct-Dec 09	Jan-Mar 10	Apr-Jun 10
------------	------------	------------	------------	------------

Install up to
8 PETS
1.2 GW

Run with
8 PETS
1.2 GW

Install
remaining
8 PETS

Run with
16 PETS
2.4 GW



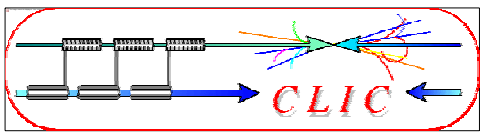
Conclusion



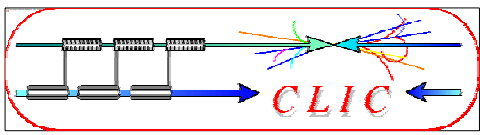
- fully loaded operation demonstrated and routinely used
- bunch train combination principle shown (Prel.Phase)
- phase coding of bunches and full current DL operation
- full current CR combination on a good way
- => fully loaded drive beam generation well covered

- extensive high power RF testing (now automated)

- different tests in CLEX from 2008



● Additional slides



Conclusion



• We have shown:

• Preliminary phase:

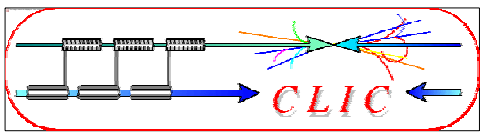
- principle of bunch train combination at low charge for factors 2-5
- isochronicity tuning for ring optics
- combination set-up procedure developed
- bunch distance variations understood

• CTF3 Linac

- stable fully loaded operation successfully demonstrated
- power generation in the mid-linac PETS structure
- used for extensive structure testing

• Delay Loop

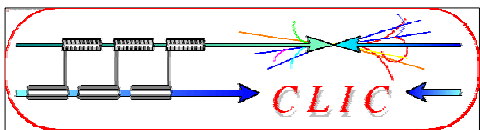
- successful phase coding operation with SHB
- nominal factor 2 combination for 1.4 us beam pulse (now only 1.1 us needed)



Conclusion (cont.)



- **Combiner Ring:**
 - full charge operation and combination
- **CLEX area – TBTS**
 - PETS ON/OFF power generation
 - Acceleration of ‘main’ beam
 - Study of breakdown kicks
- **CLEX area – TBL**
 - Power extraction
 - Drive beam stability
 - benchmarking
- **Beam Instrumentation**



30 GHz Automatic Conditioning

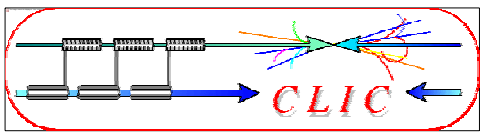


- **essential** for long-term testing!
- handles break-downs, vacuum, interlocks, ...
- programmable for **conditioning** and **breakdown rate measurements**
- became **operational** in mid 2006

#	Pulse length (ns)	Stepping Motor Position	Time (sec)	Steps
1	100.00	7530.00	1.00	1
2	190.00	7530.00	10.00	10

PAUSE / RUN BUTTON

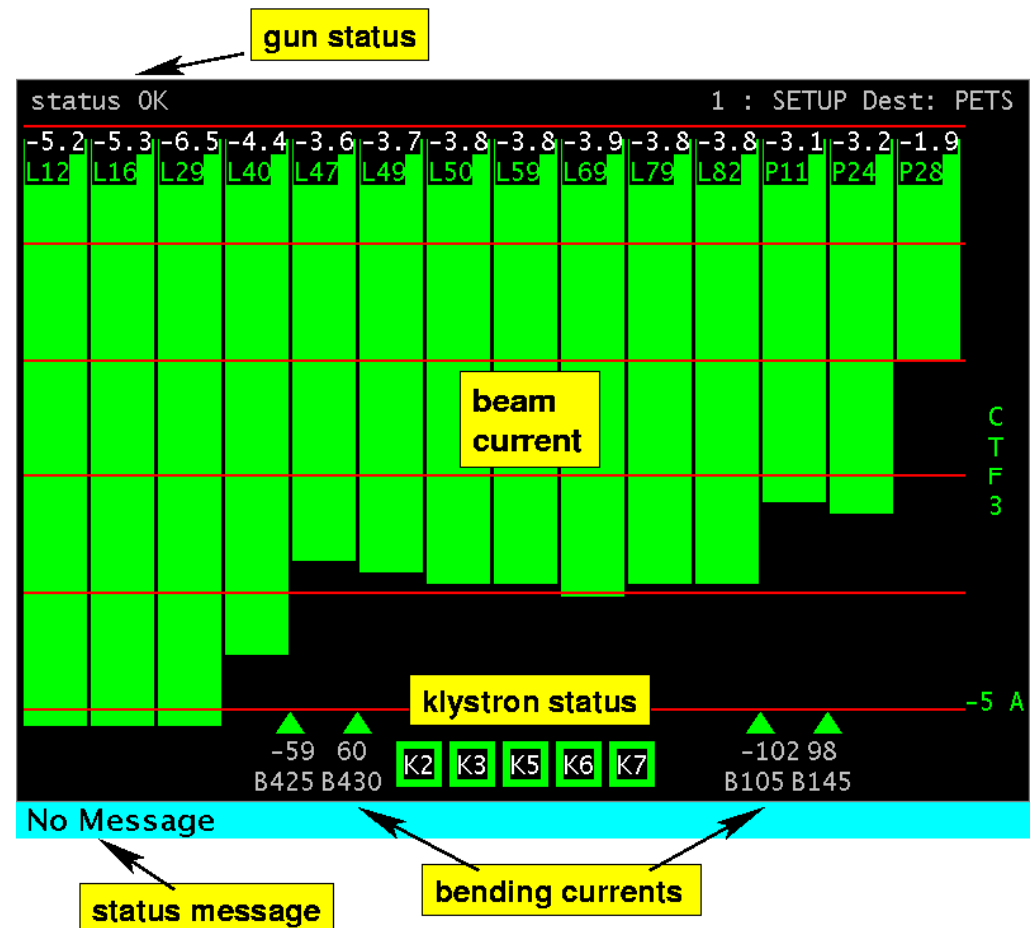
Setting new value for property 'CK.PULSELEN/SetCCV#ccv' is 190.

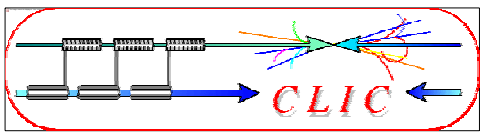


CCC operator supervision



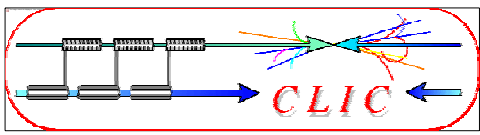
- previously night and week-end operation by volunteers and collaborators
=> **limited man-power**
- solution: have **CCC** (CERN Control Center) **operators supervise CTF3** during night and week-ends
- reset most frequent errors: klystron trips
- **operational environment, tools and documentation** prepared
- first CCC operation: 25.8.2006
- **very smooth from the start!**
- significantly **increased up-time**





Handling of the high current drive beam

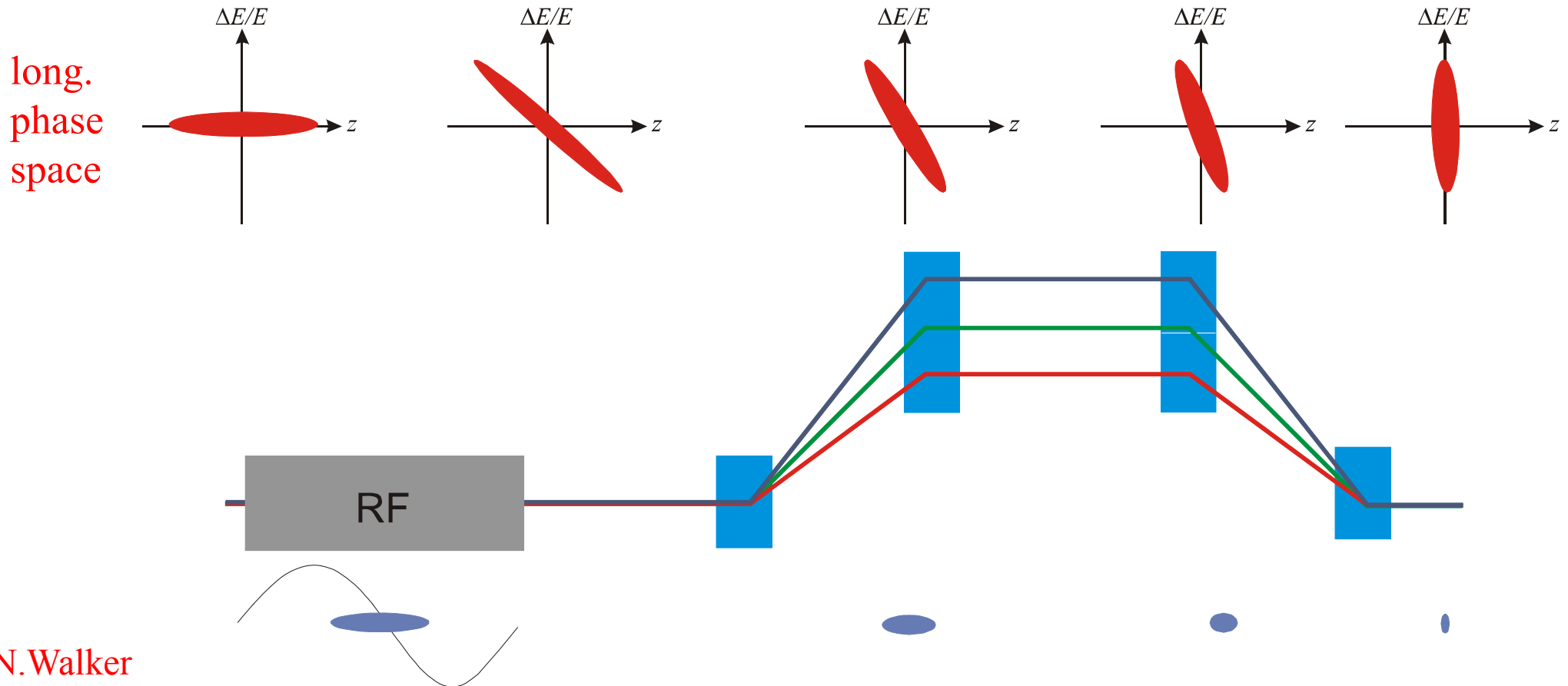
- simulations and experiments on alignment and tuning:
 - Develop beam based alignment and tuning methods adapted to the drive beam decelerator
 - Develop a conceptual machine protection system
 - Develop a method to correct the drive beam phase jitter (synergy with X-FEL's)
 1. Study the drive beam phase jitter
 2. Develop the pickups (BW 100 MHz, 20 fs resolution) and correctors
 3. Develop a longitudinal feedback to reduce drive beam phase jitter
- Benchmarking of simulation codes with CTF3 experiments including TBL, CR & TBTS (Test-Beam Line, Combiner Ring and Two-Beam Test-Stand)



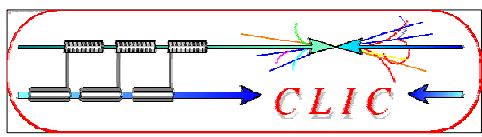
Bunch compression



- bunch length from damping ring: \sim few mm
- required at IP: \sim few 100 μm or shorter
- solution: introduce energy/time correlation with chicane:



N. Walker



Full beam loading operation in CTF3 - Demonstration for CLIC operation



Idea: Delay always one klystron pulse after the beam pulse and measure relative energy in spectrometer 10 and compare with calculations.

An exact knowledge of the structure input power, the beam current and the energy gain is essential.

MKS05	MKS06	MKS07
in	in	in
out	in	in

total **energy**

lower **energy**

compare to theoretical energy gain
(**input power, beam current**)

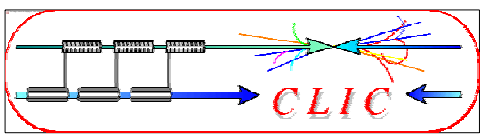


- o “missing” acceleration (energy gain per structure)
- o deceleration due to direct beam loading



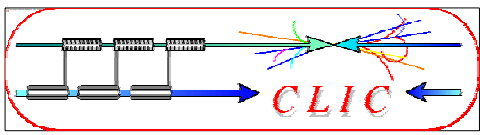
from calculations (**beam current**)

measured RF-to-beam efficiency: 95.3 %
Theory: 96% (~4 % ohmic losses)



CTF3 beam loss monitoring

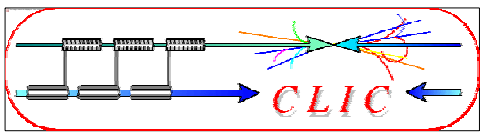




Structure (1)



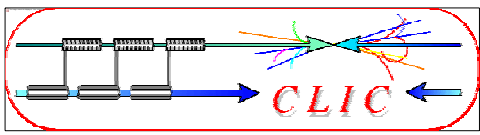
- start from ILC-TRC CTF3 issues
- short review CTF3 motivation and layout (already by RC, GG)
- CTF3 Preliminary Phase:
 - RF combination factor 4 and 5 (2,3) at low current
 - setting up combination
 - tuning isochronicity
- CTF3 linac:
 - stable fully loaded operation, efficiency
- Delay Loop:
 - first combination stage of (old) nom. pulse length (now 5 -> 4)
 - SHB phase coding



Structure (2)



- 30 GHz power production and testing
 - PETS structure
 - accelerating structures, BDR, material (already covered by SD)
- Combiner Ring
 - nom. combination at full current
- CLEX, Two Beam Test Stand (TBTS)
 - power extraction at 12 GHz, CLIC PETS, ON/OFF
 - acc. of probe beam
 - break-down kick
- CLEX, Test Beam Line (TBL)
 - stability of deceleration, benchmarking



Structure (3)



- Photo Injector (?)
- Beam Instrumentation (?)
- Conclusion (retaking ILC-TRC R1, R2, including schedule?)