

Preliminary Design of RF system for FFA at CSNS

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I. Introduction to the Requirements of RF System

II. Preliminary RF Cavity Design

III. High-Power RF Analysis

IV. Summary and Future Work

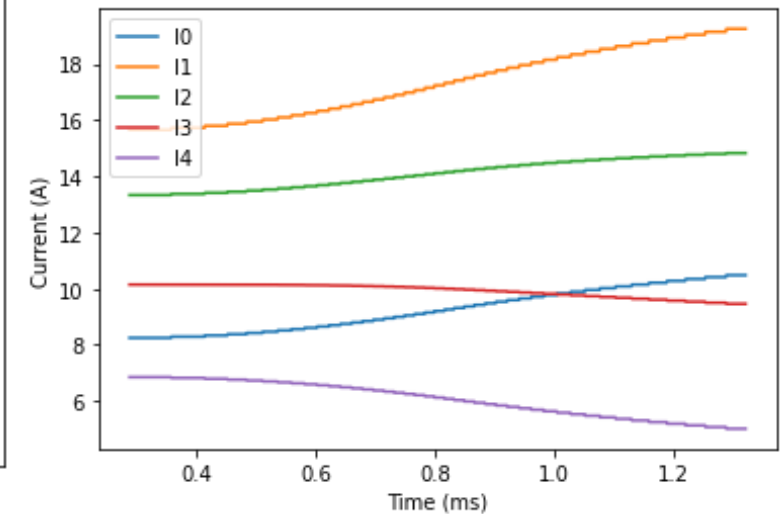
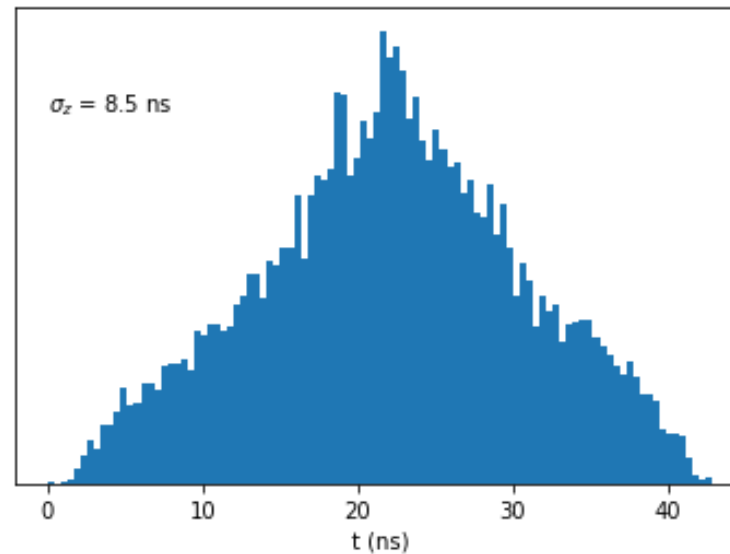
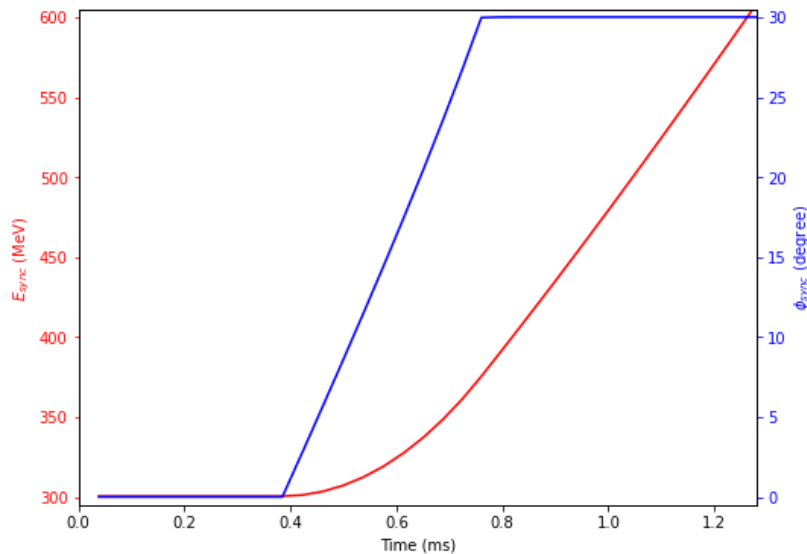
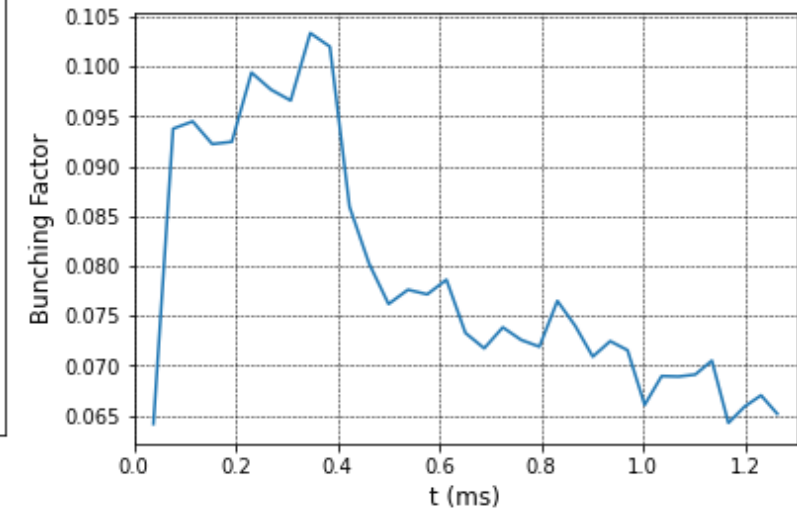
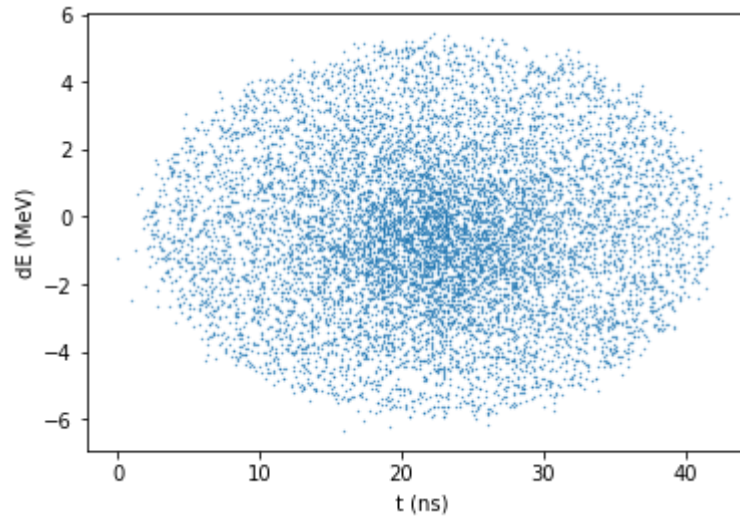
1.1 Beam dynamics design for short bunch (< 10 ns)



Main parameters used

Harmonic number	1
RF frequency (MHz)	2.598-3.163
Transition gamma	2.50959
RF voltage per turn (kV)	300
Synchronous phase (°)	30
Acceleration time (turn/ms)	3500/1.26
Chopper duty	0.8

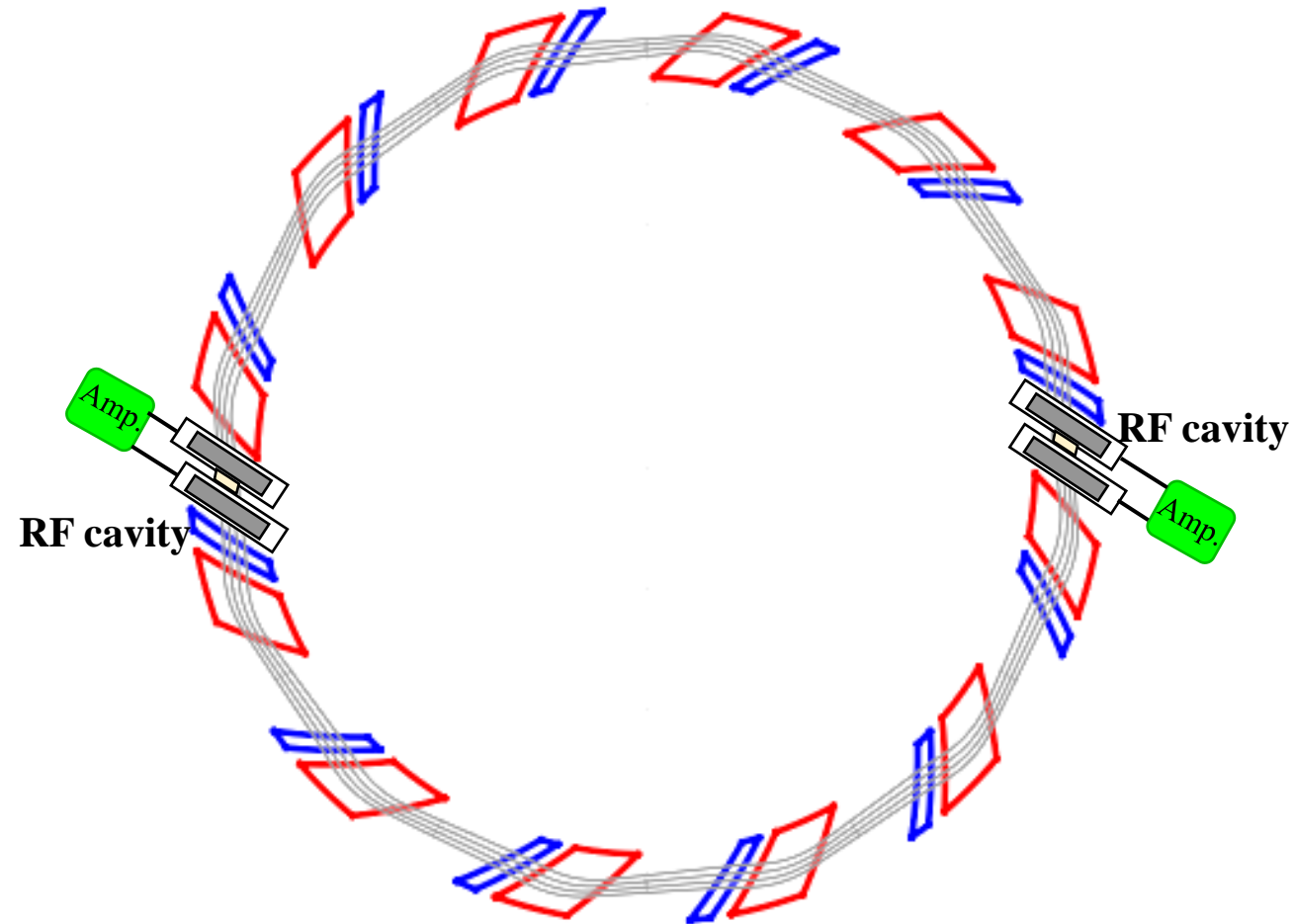
Simulation Results



1.2 Requirements for RF systems

Two straight sections (1.8 m each)
reserved for RF cavity installation

We must employ high-gradient MA-loaded cavity



Schematic view of the FFAG

Main RF parameters	
Energy range (MeV)	300~600
Harmonic number	1
RF frequency (MHz)	2.598-3.163
Core material	Magnetic alloy
Cavity length (m)	< 1.8
Number of cavities	2
Number of gaps per cavity	3
RF voltage per gap (kV)	50
Acceleration gradient (kV/m)	> 83
RF voltage per turn (kV)	300
Synchronous phase (°)	30
Acceleration time (ms)	1.3
Repetition rate (Hz)	25



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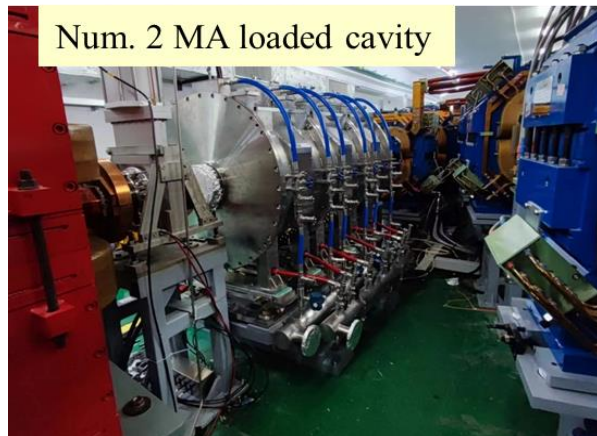
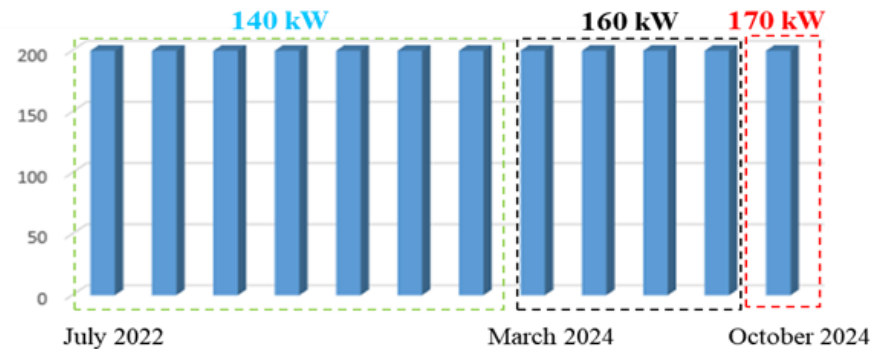
2.1 High-Gradient Wideband MA Cavity Foundation



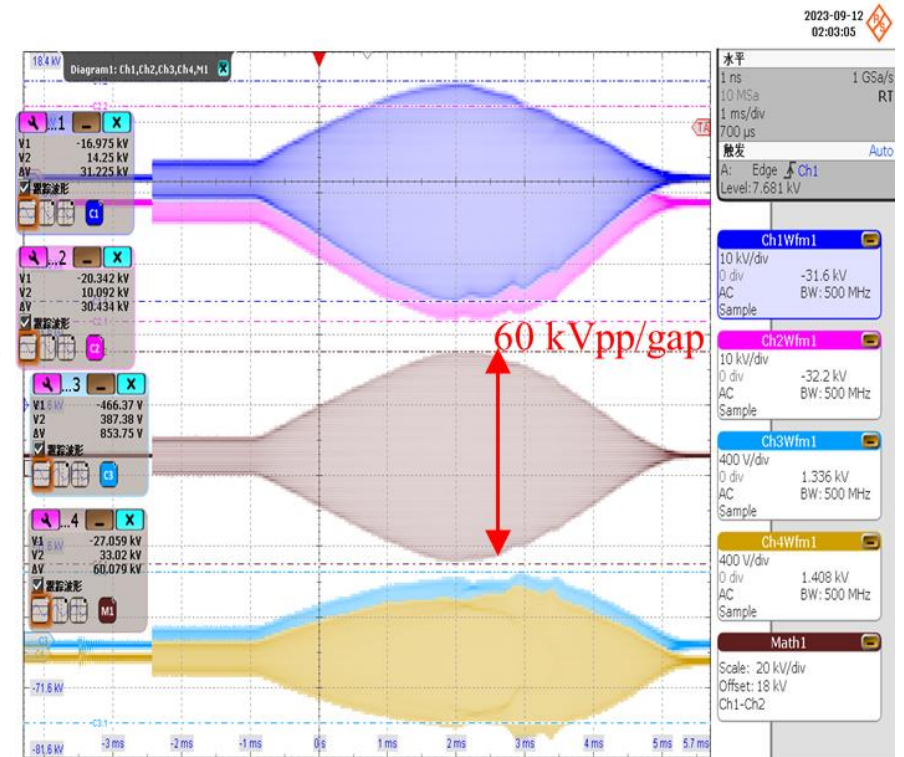
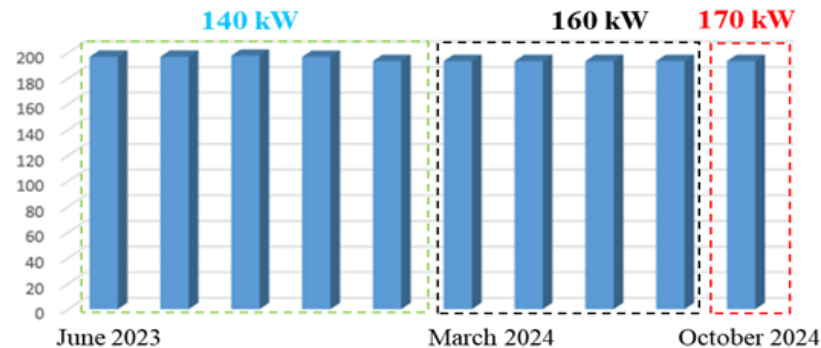
- High-gradient and wideband MA cavities have been successfully developed for CSNS RCS
 - Peak gradient: **50 kV/m**; Frequency range: **1-5 MHz**
 - Two MA cavities have been operating stably for over **10,000 hours**



Impedance of Num. 1 MA cavity



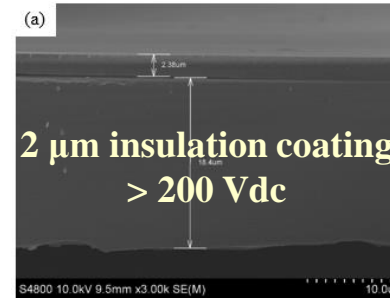
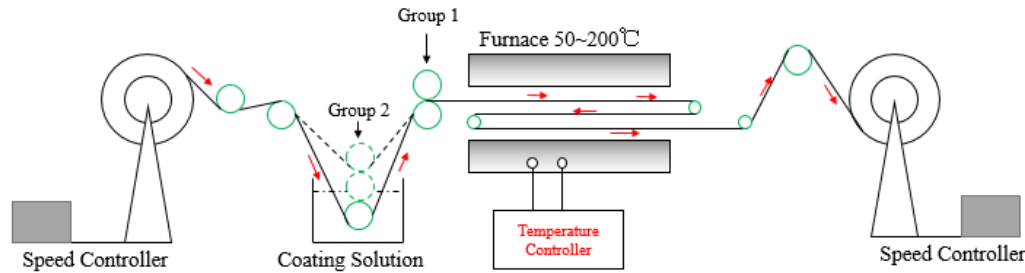
Impedance of Num. 2 MA cavity



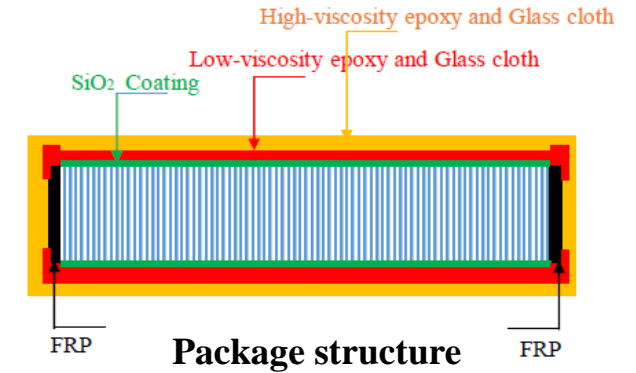
2.2 Key technologies for developing MA cores



□ Micron-level high-insulation and low-stress inorganic coating

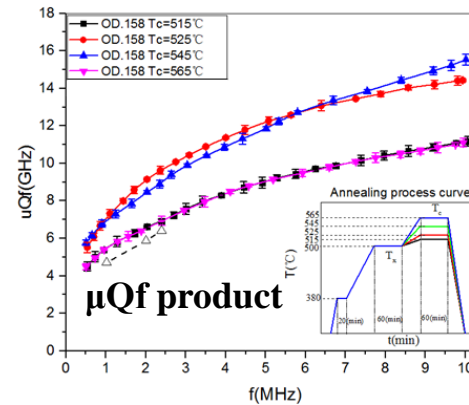
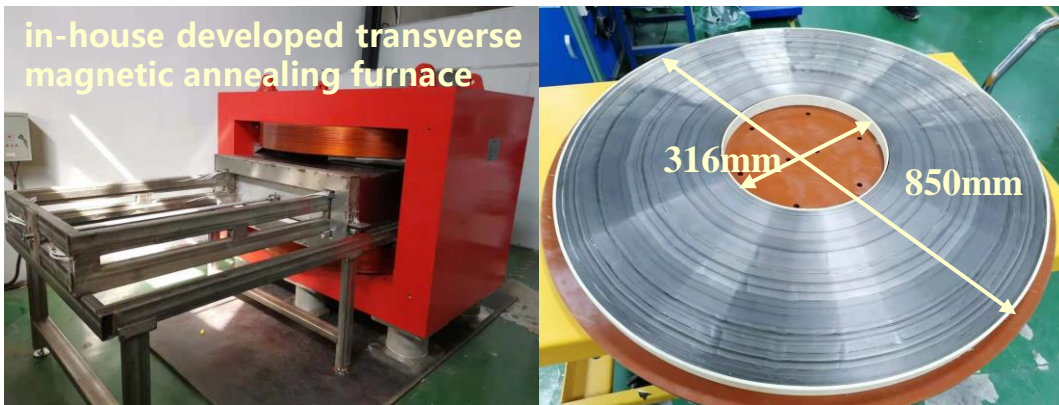


□ Low-stress waterproof packaging process



□ Winding and annealing for large-sized MA core

High-performance MA core: achieving a relatively high level internationally



Curing fixture



Low vacuum environment + fixture
Ensure the adoption of **direct water cooling** to deal with high power density

The key technologies of insulation, waterproofing, and annealing provide a solid foundation for the development of large-sized, racetrack-shaped MA cores for FFA

2.3 Preliminary design of MA core for FFAG

The inner dimensions of core should have enough horizontal aperture. The mean radius varies by **0.8 m**.

The outer dimensions of core are limited by the size of furnace.

The **25 mm** thickness of core is a common specification.

□ Inner dimensions of core

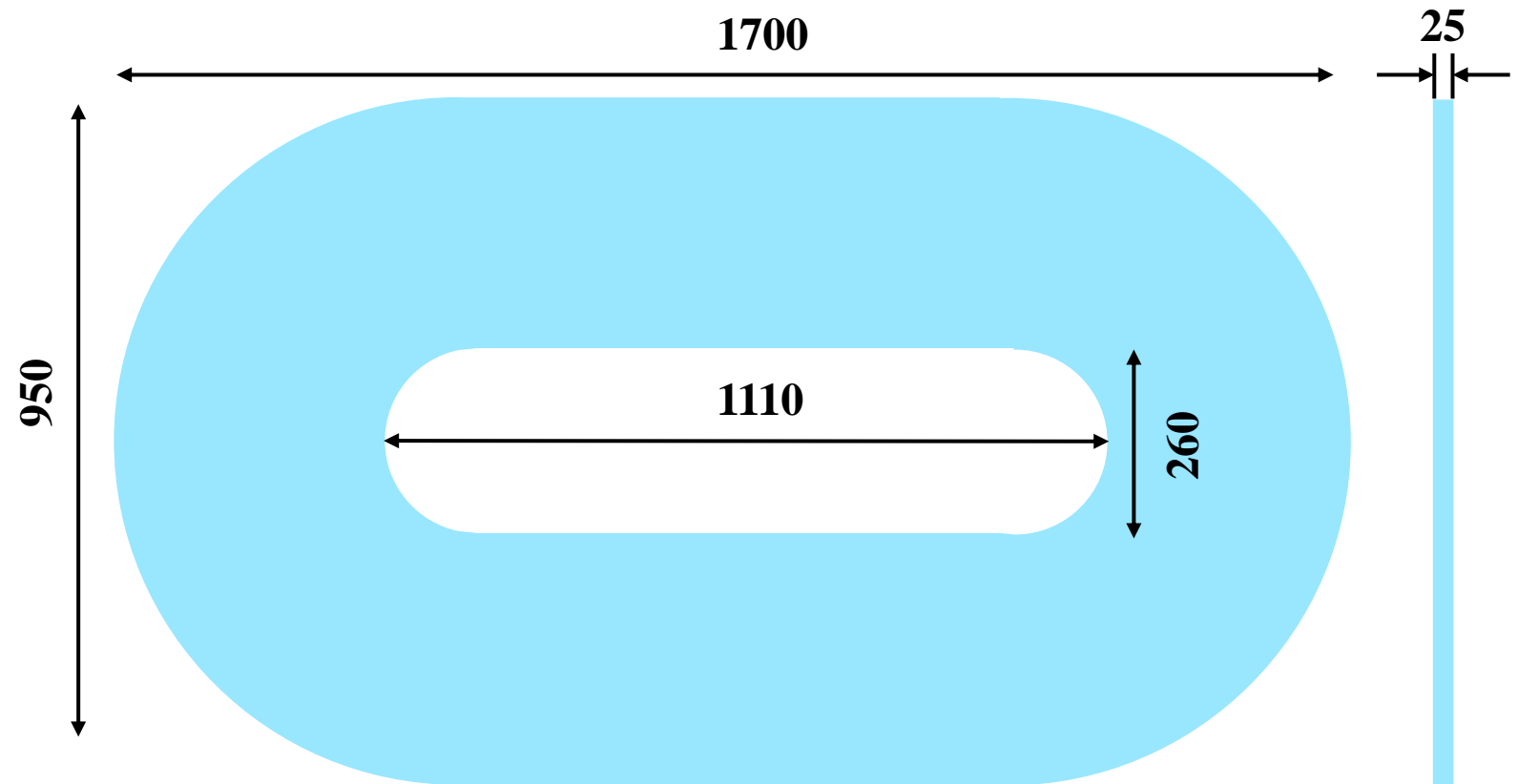
1110 (H) × 260 (V) mm

□ Outer dimensions of core

1700 (H) × 950 (V) mm

□ Core thickness

25 mm



2.4 Estimation of core impedance

Equations for racetrack core impedance calculation

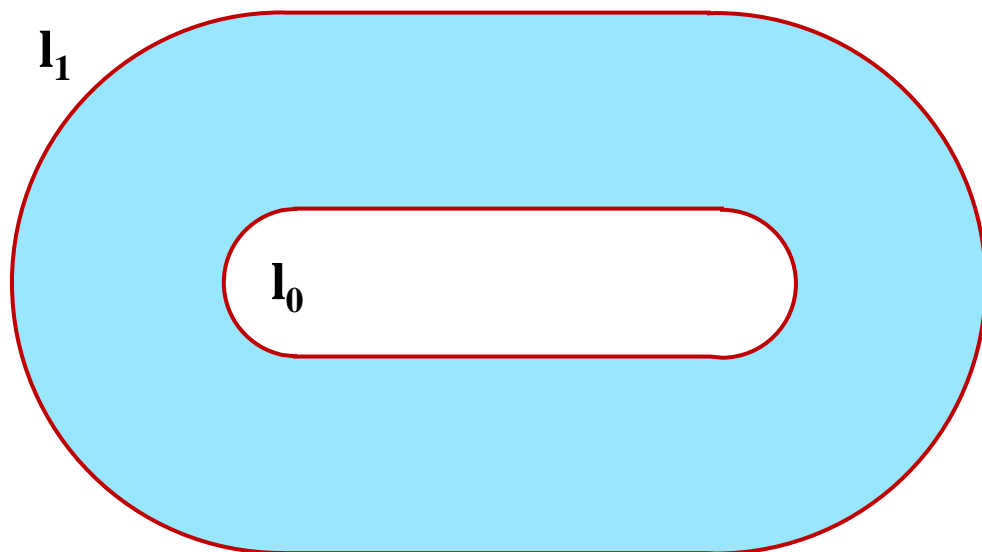
$$Z = f\mu_0(\mu'' + j\mu')t \ln \frac{\bar{r}_1}{\bar{r}_0} \quad \bar{r}_1 = l_1/2\pi$$

real part $R_p = f\mu_0 \frac{\mu'^2 + \mu''^2}{\mu''} t \ln \frac{\bar{r}_1}{\bar{r}_0} \quad \bar{r}_0 = l_0/2\pi$

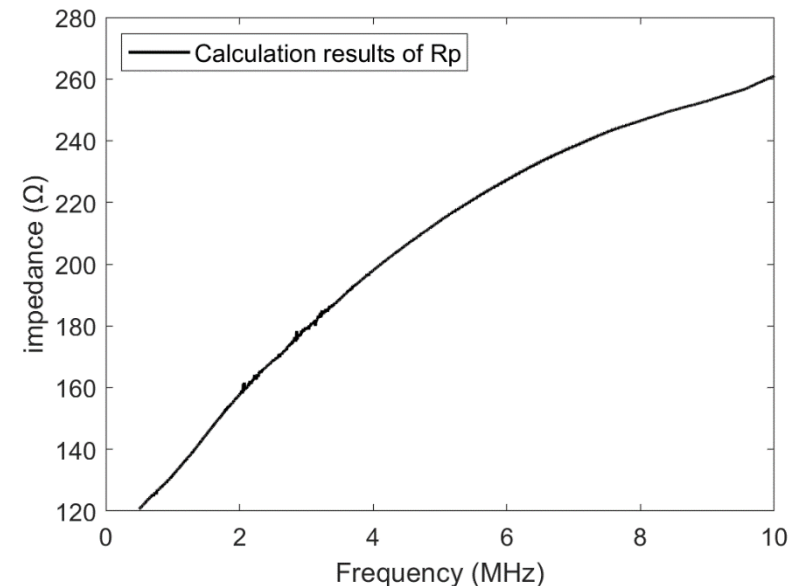
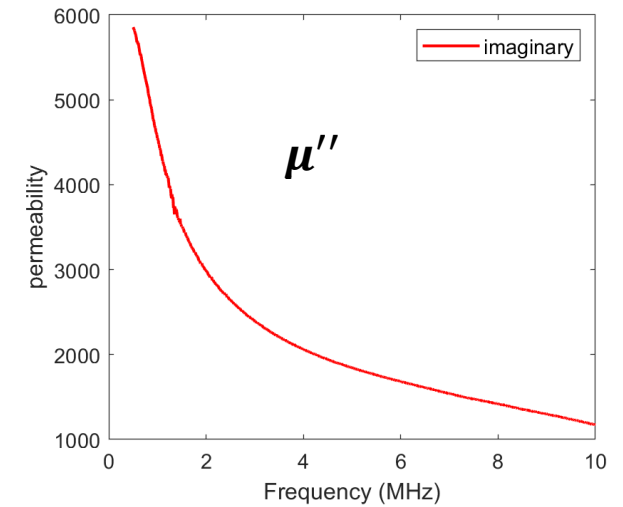
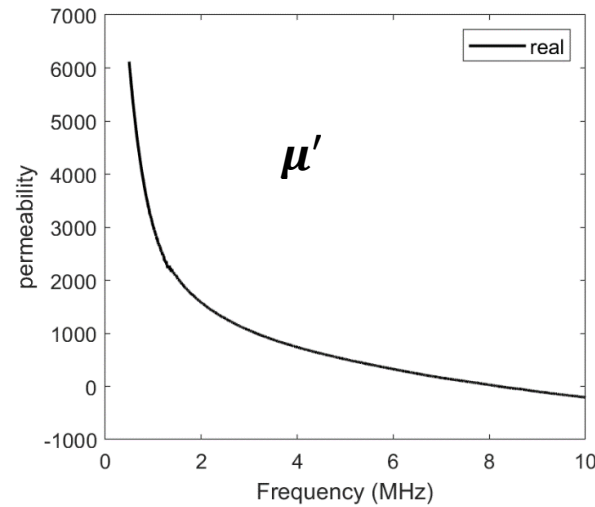
μ_0 : permeability of vacuum f : frequency

$\mu = \mu' - j\mu''$: magnetic permeability t : thickness

\bar{r}_1 and \bar{r}_0 : equivalent outer and inner radius



Measurements of the core used in CSNS RCS

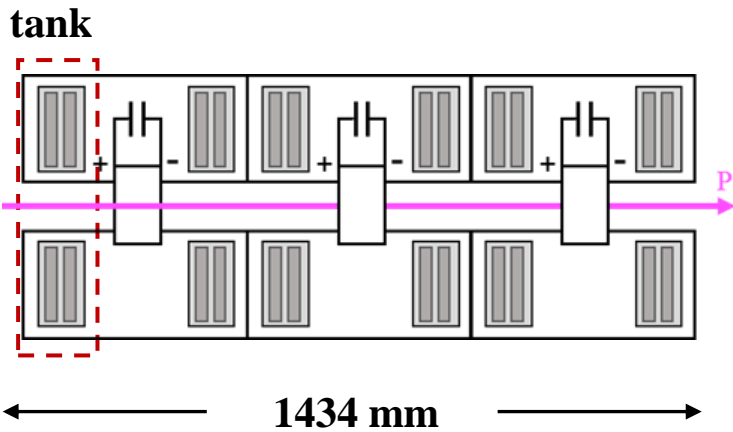


2.5 Power density in the core

$V_{\text{gap}}: 50 \text{ kV}$ $\text{power} = \frac{V^2}{2R_p}$ $\text{power_density} = \frac{\text{power}}{\text{volume}}$

The volume of the core: $\sim 3 \times 10^4 \text{ cm}^3$

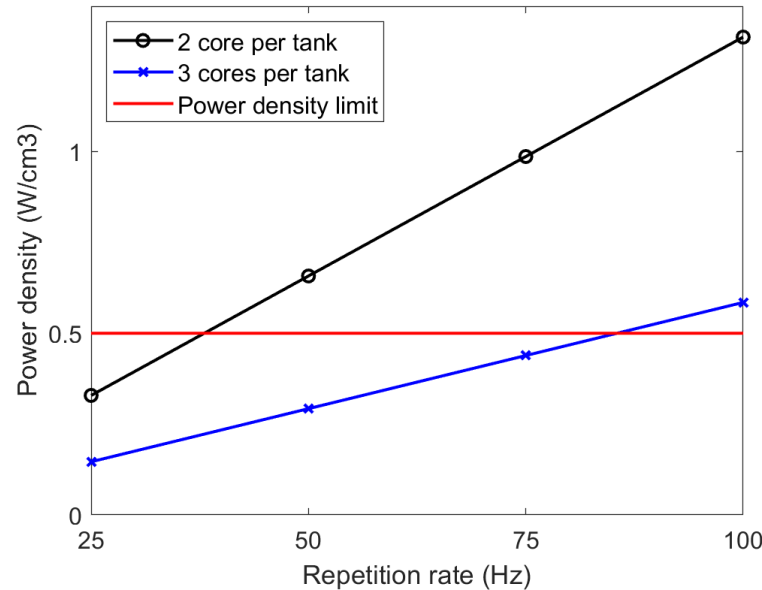
Case 1: 2 core per tank



Power density: 0.657 W/cm^3
at 50 Hz repetition rate

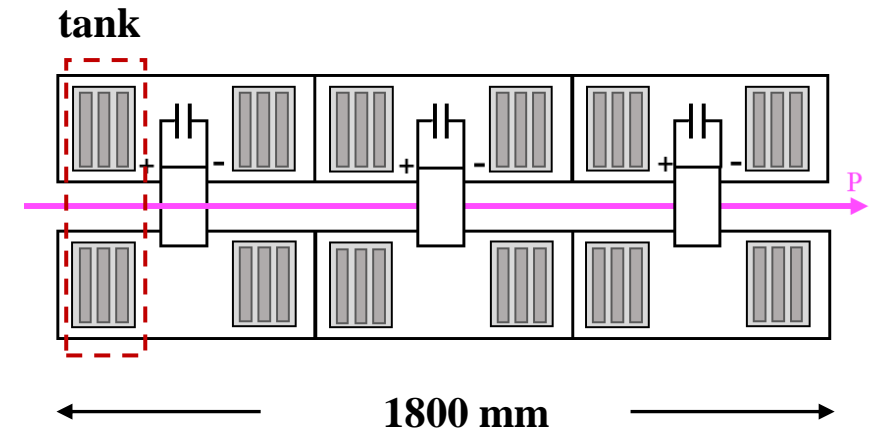
- can work under 25 Hz

Comparison of power density in the core under two different cases



The power density limited at 0.5 W/cm^3

Case 2: 3 cores per tank



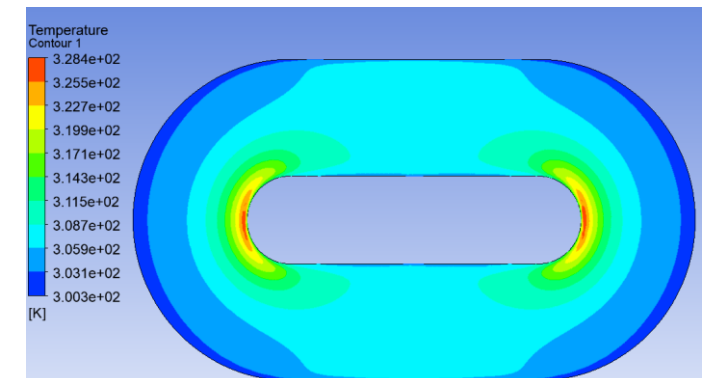
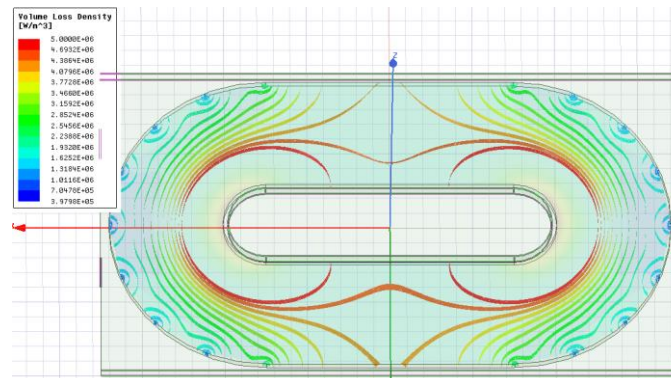
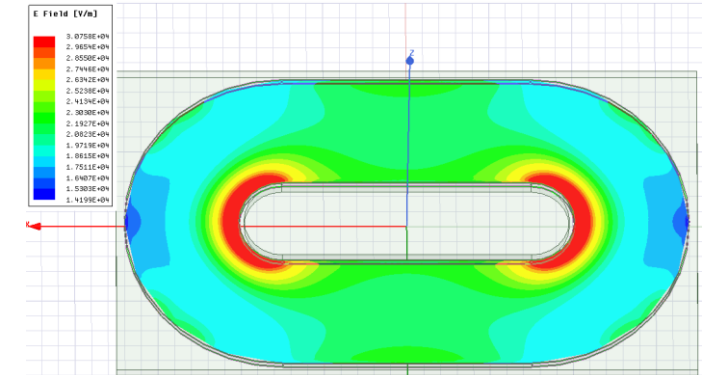
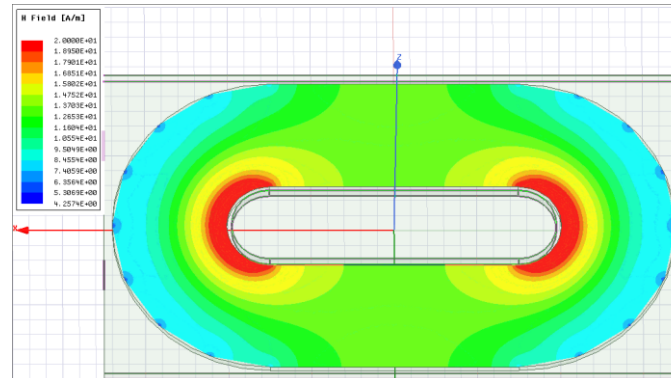
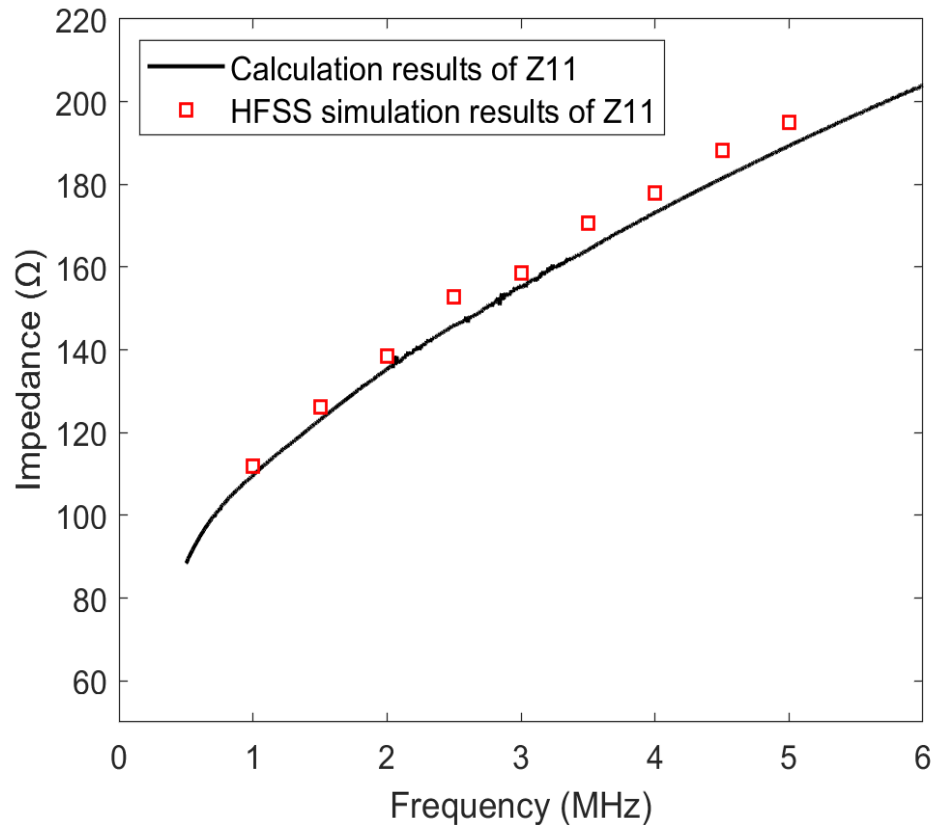
Power density: 0.438 W/cm^3 at 75 Hz
repetition rate

- Suitable for 25~ 50 Hz operation
- Will be adopted

The power density is limited by the surface temperature of the MA core; excessive power will burn out the packaging.

2.6 HFSS electromagnetic simulation

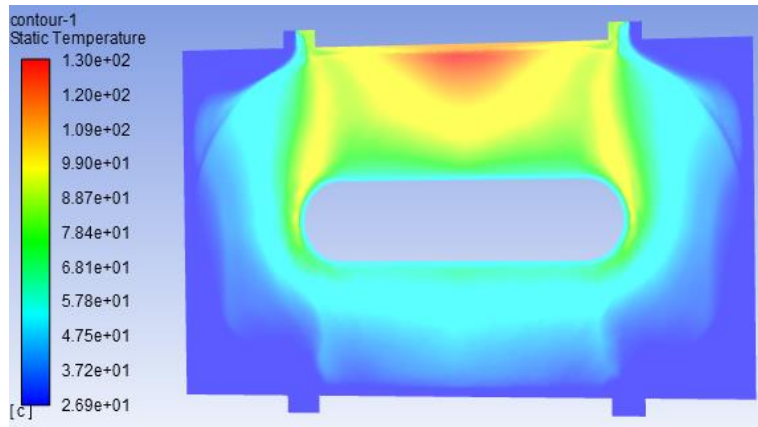
- To obtain the power loss density of MA core, electromagnetic simulation was conducted using HFSS
 - The simulated impedance aligns well with calculations
 - Experimental validation is planned to verify the power loss density distribution
- The power loss density can be imported into Fluent as thermal source for temperature analysis



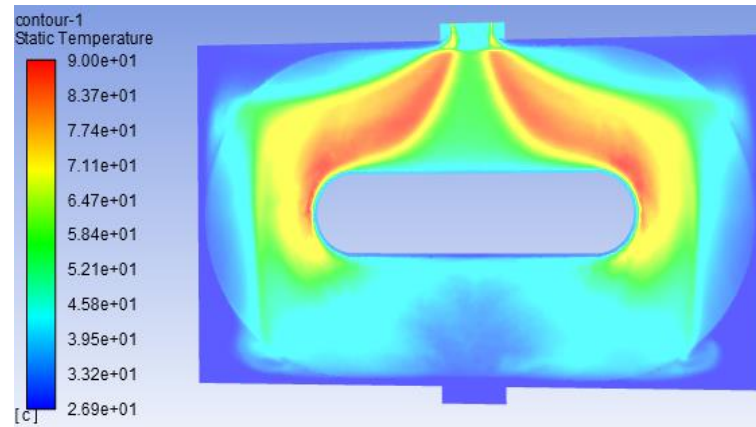
2.7 Fluid-thermal simulation

- Preliminary fluid-thermal simulations have been carried out in Fluent
 - Inlet/outlet positioning significantly affects temperature distribution
- Guide vanes will be designed to improve cooling efficiency to keep $T < 100^{\circ}\text{C}$ @ 0.5 W/cc

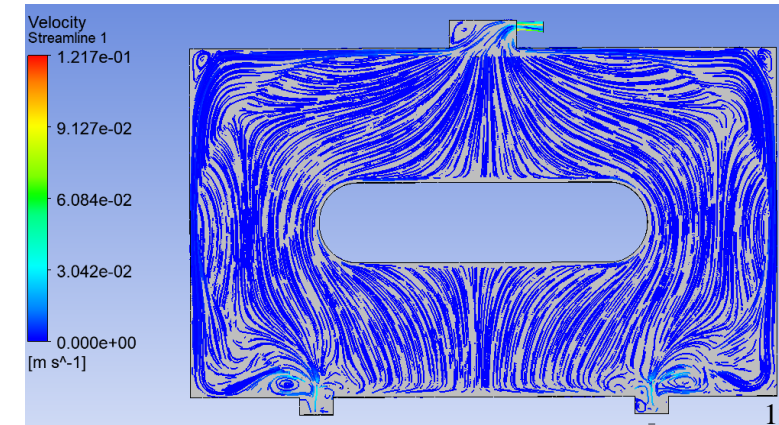
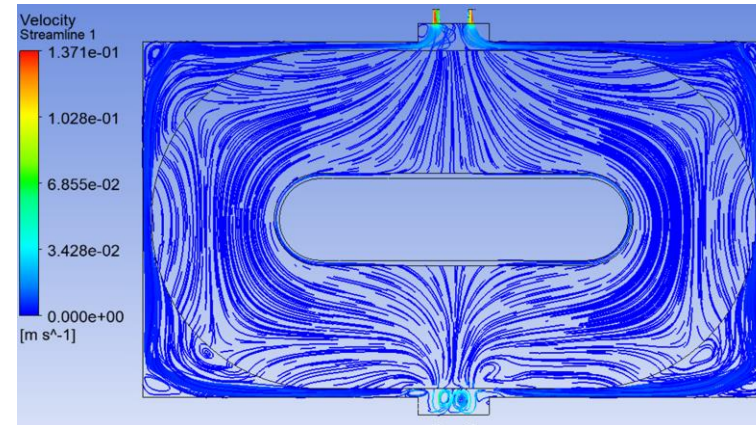
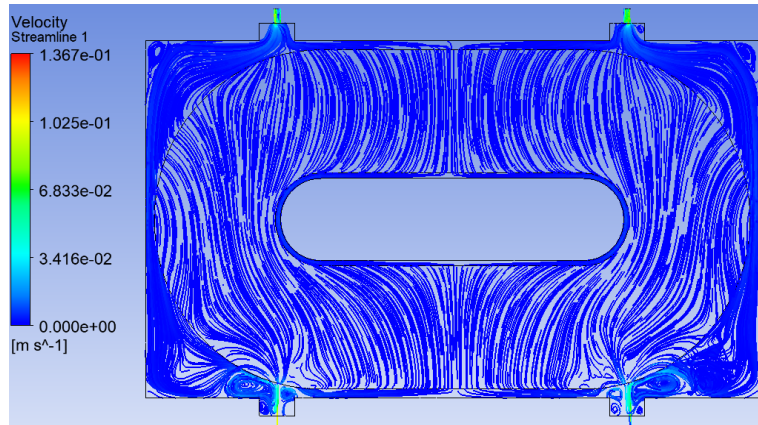
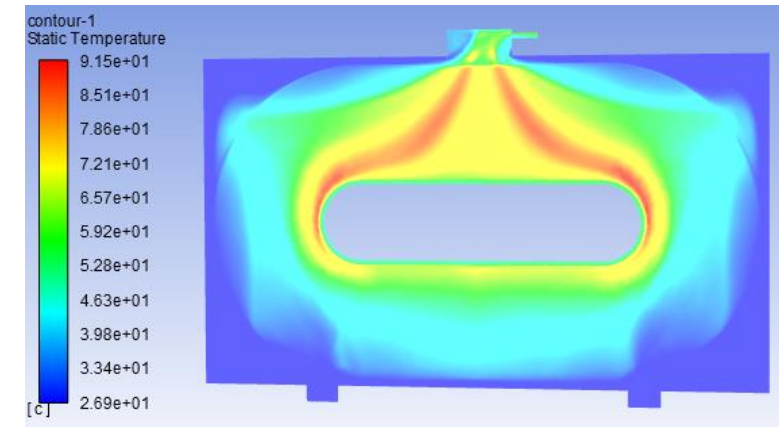
Maximum temperature: 130°C



Maximum temperature: 90°C



Maximum temperature: 91.5°C





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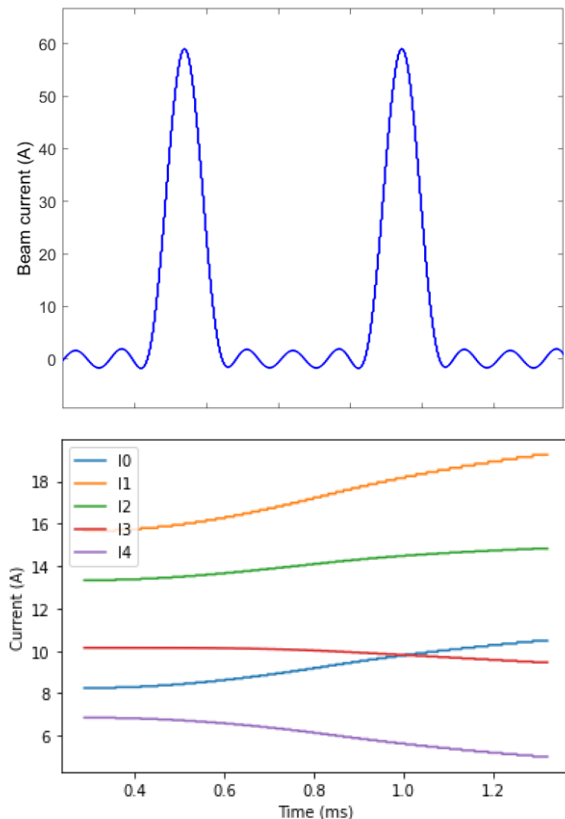
IV. Summary and Future Work

3.1 HPRF determines the final performance

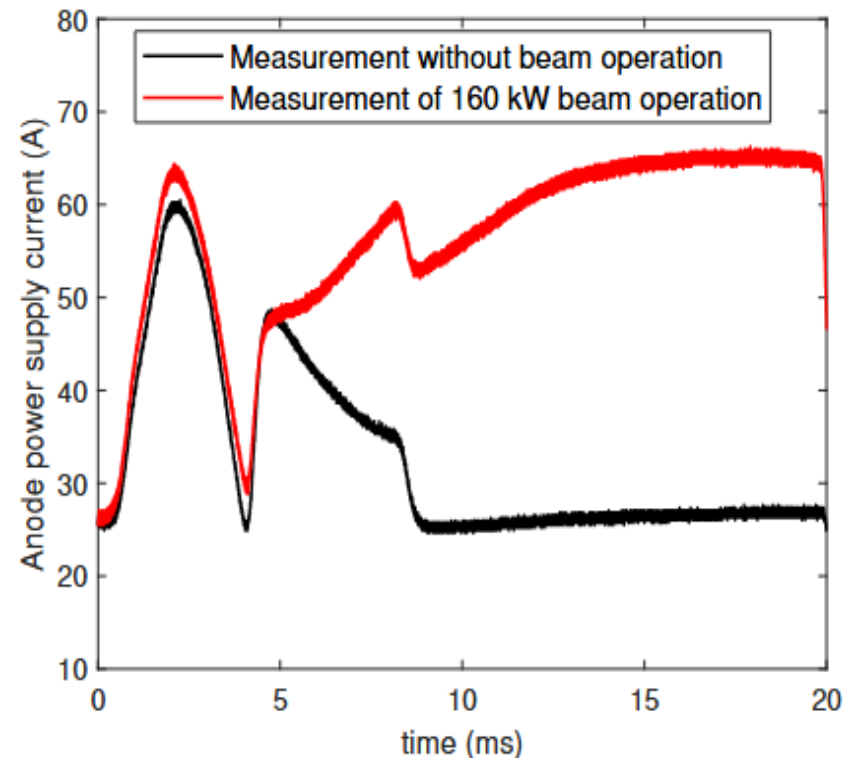
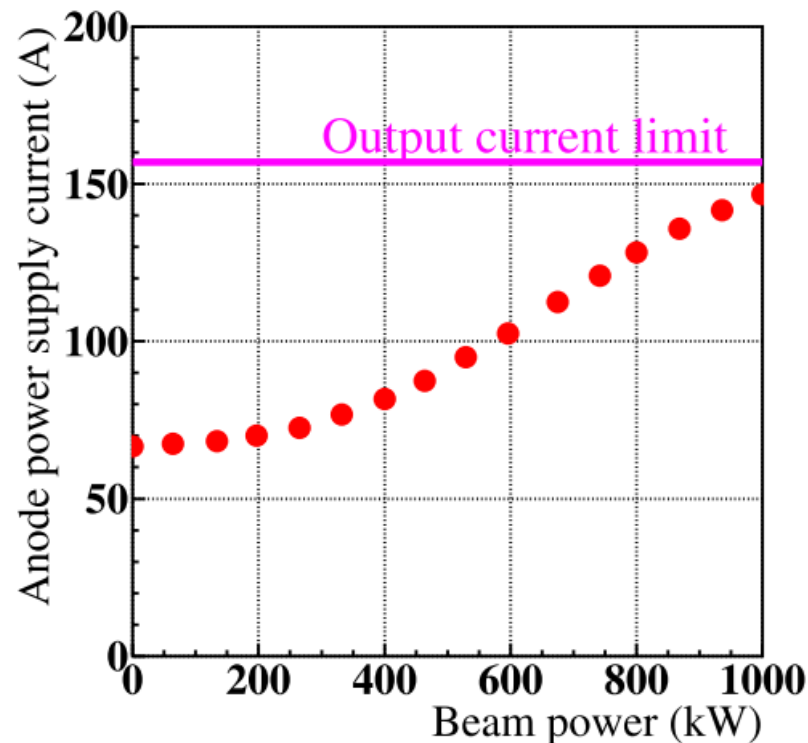


- High power RF system provides high gradient RF voltage and heavy beam loading compensation
 - Critical to RF performance (per J-PARC RCS & CSNS RCS experience)
 - CSNS FFA beam circulating current is comparable to both RCS systems
- Analysis of HPRF operation for CSNS FFAG is necessary

CSNS FFA beam current



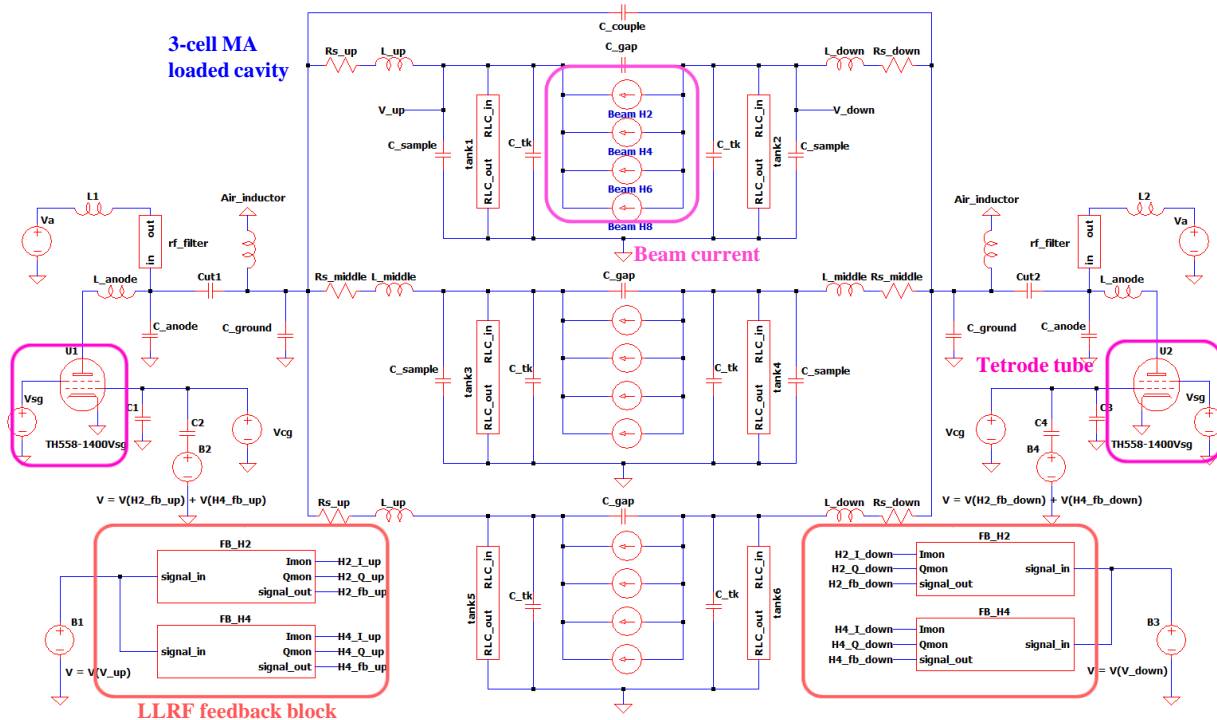
HPRF operation of J-PRAC RCS and CSNS RCS



3.2 Method for Analyzing of tetrode operation

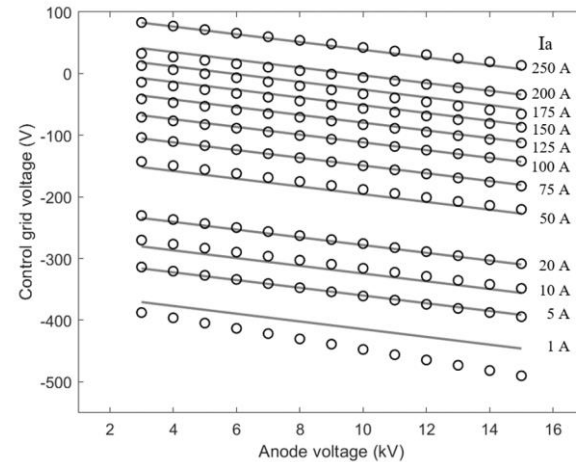


- To investigate the tetrode operating condition, a system-level model have been developed
 - Includes MA-loaded cavity + tetrode tube + LLRF + beam

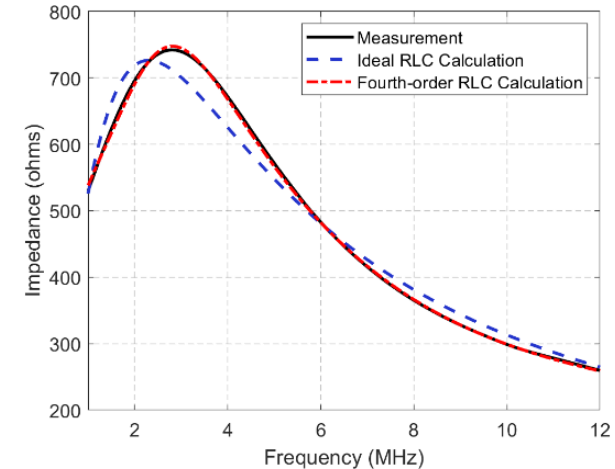
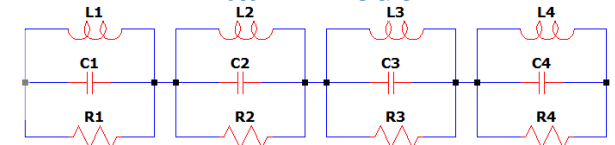


tetrode model

$$I_a = K(1 - e^{-\frac{V_a}{AV_{sg}}})(\mu_{cg}V_{cg} + \mu_{sg}V_{sg} + V_a)^x$$



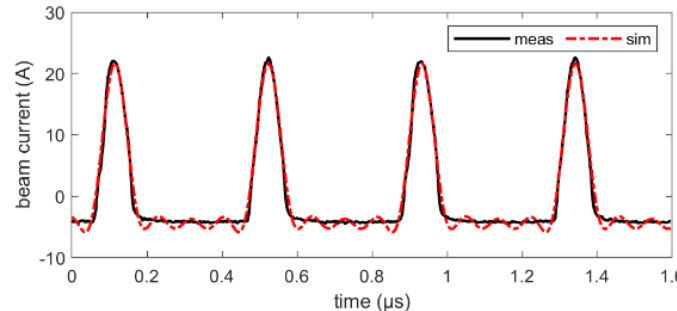
tank model



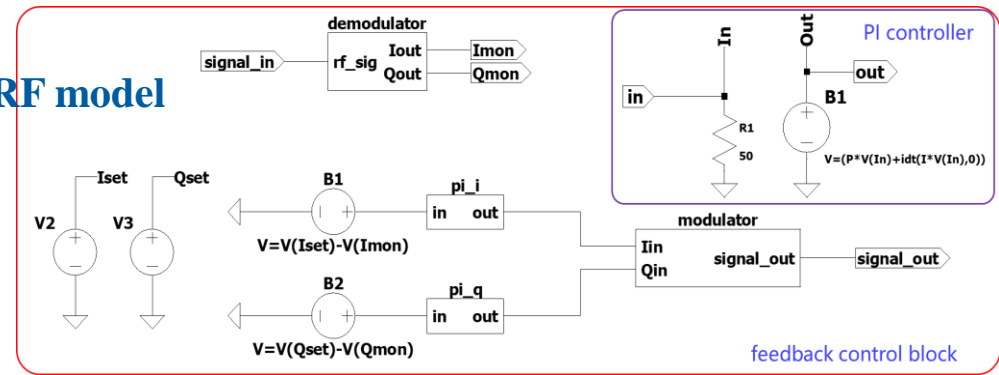
beam model

$$I_{beam} =$$

$$\sum_{i=1}^4 H_i * \sin(2\pi * h_{num} * i * f_{rev} * t + \varphi_{bi})$$

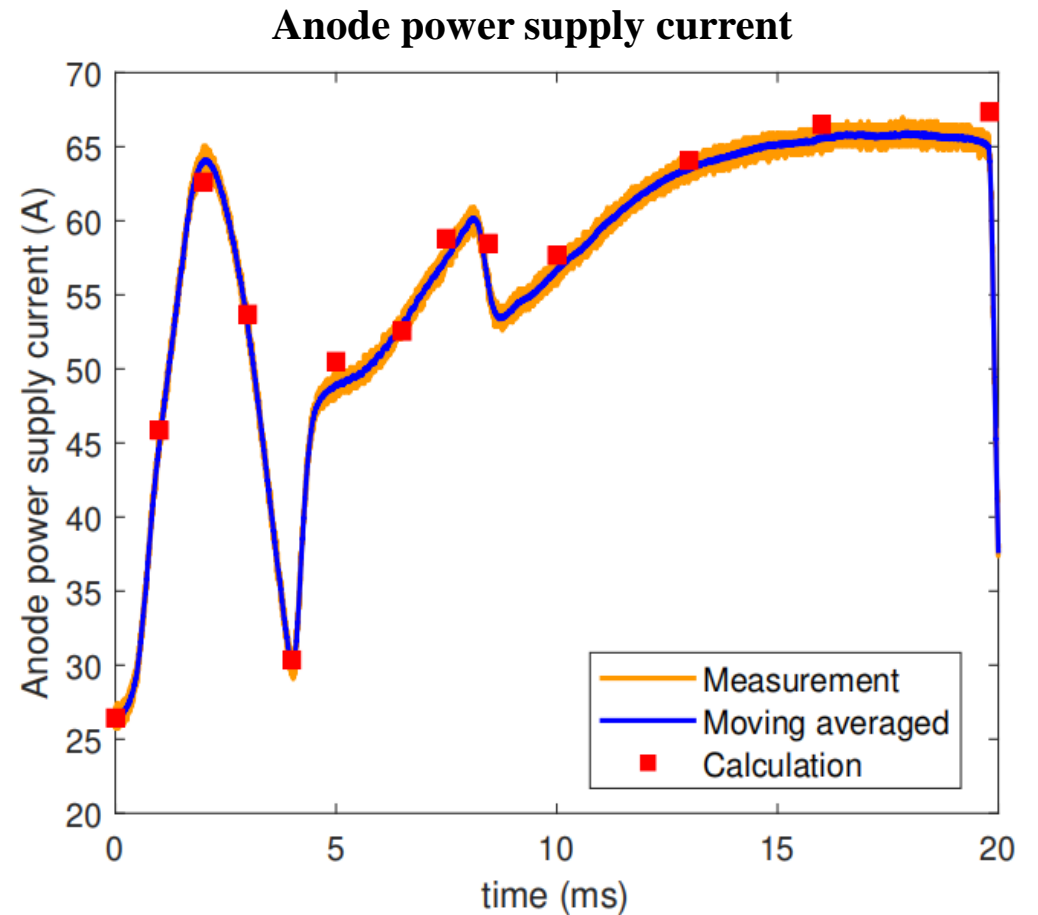
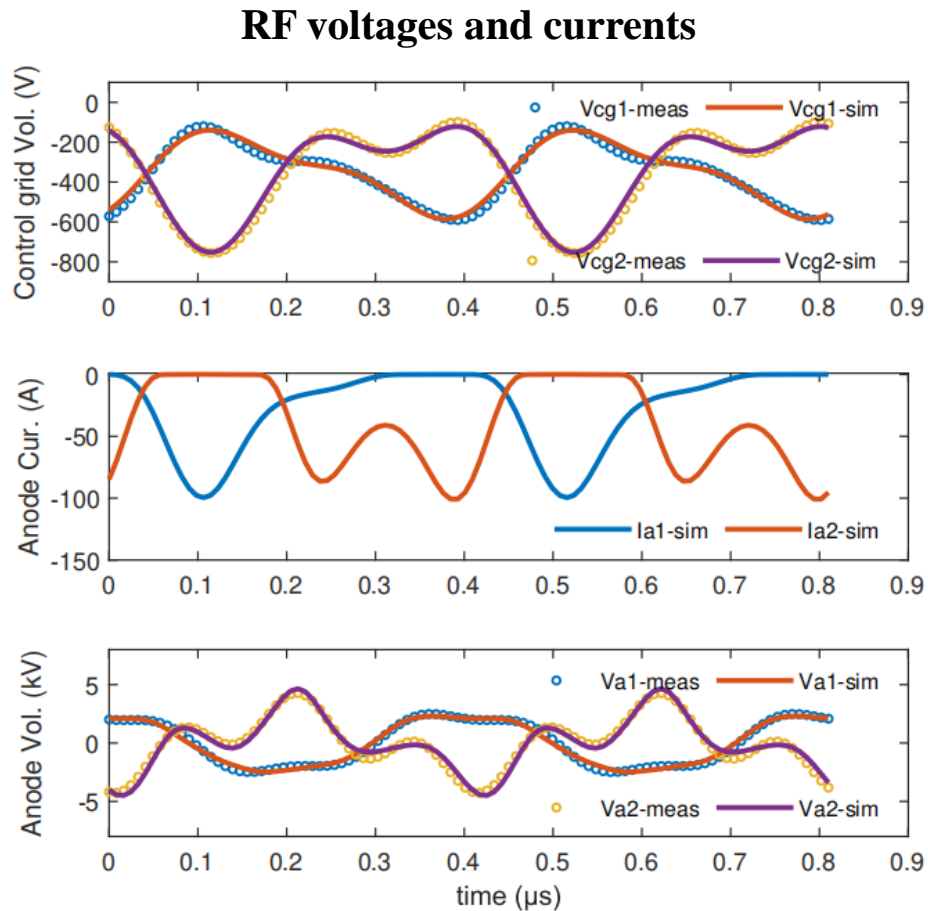


LLRF model



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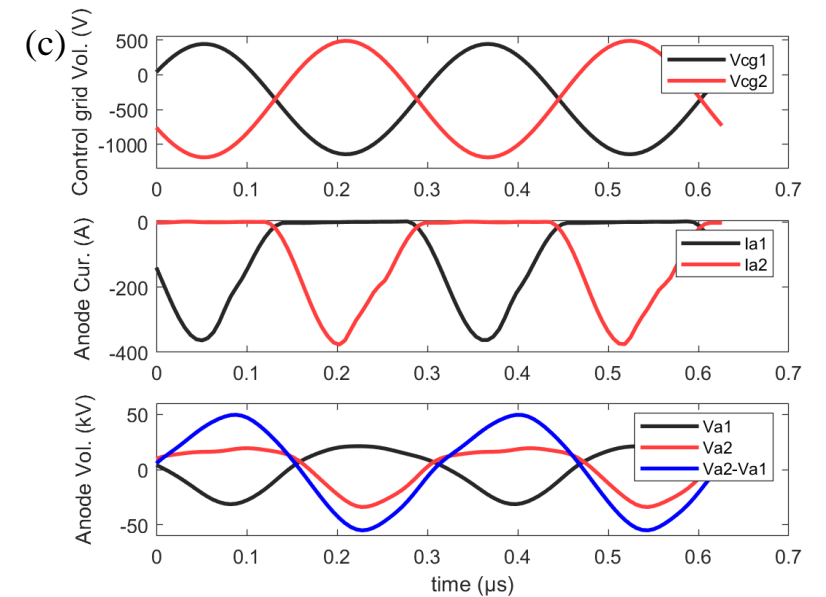
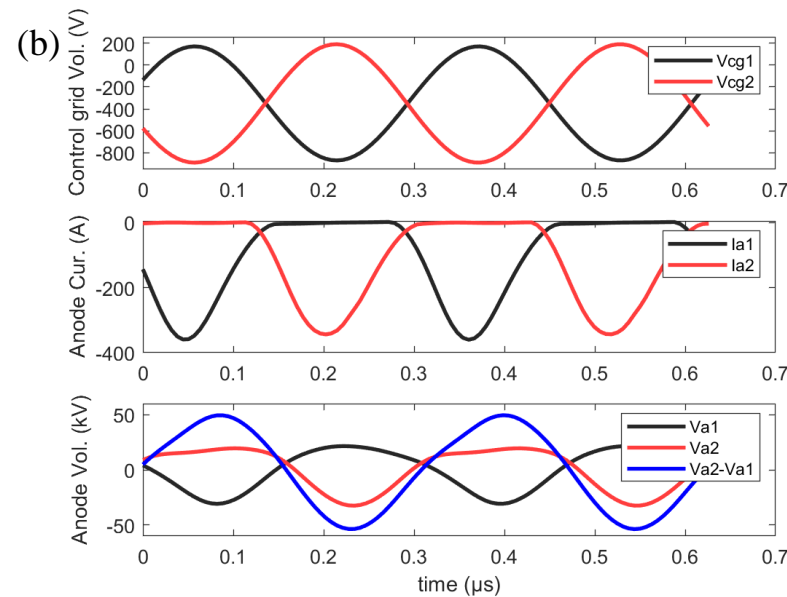
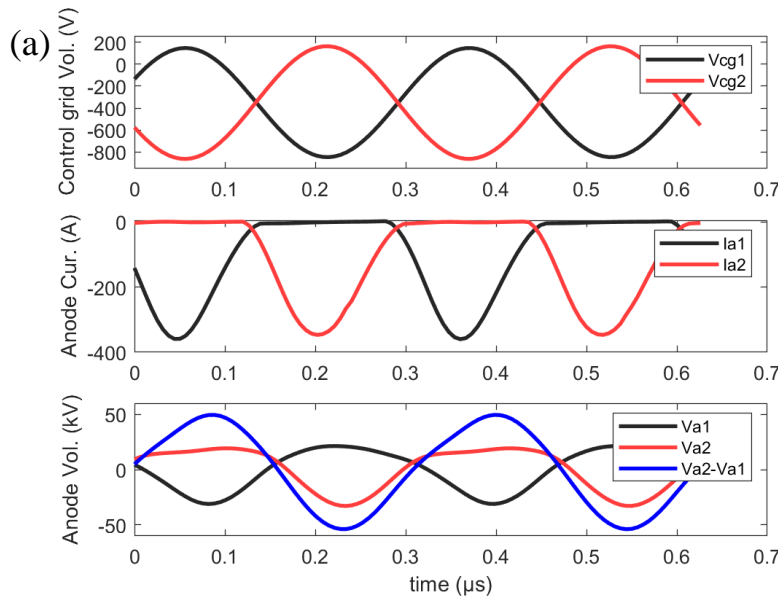
- The simulation model accurately reproduces tetrode operation at 160 kW beam in CSNS RCS
 - Directly applicable to CSNS FFA



3.3 Analysis of tetrode tubes' operation



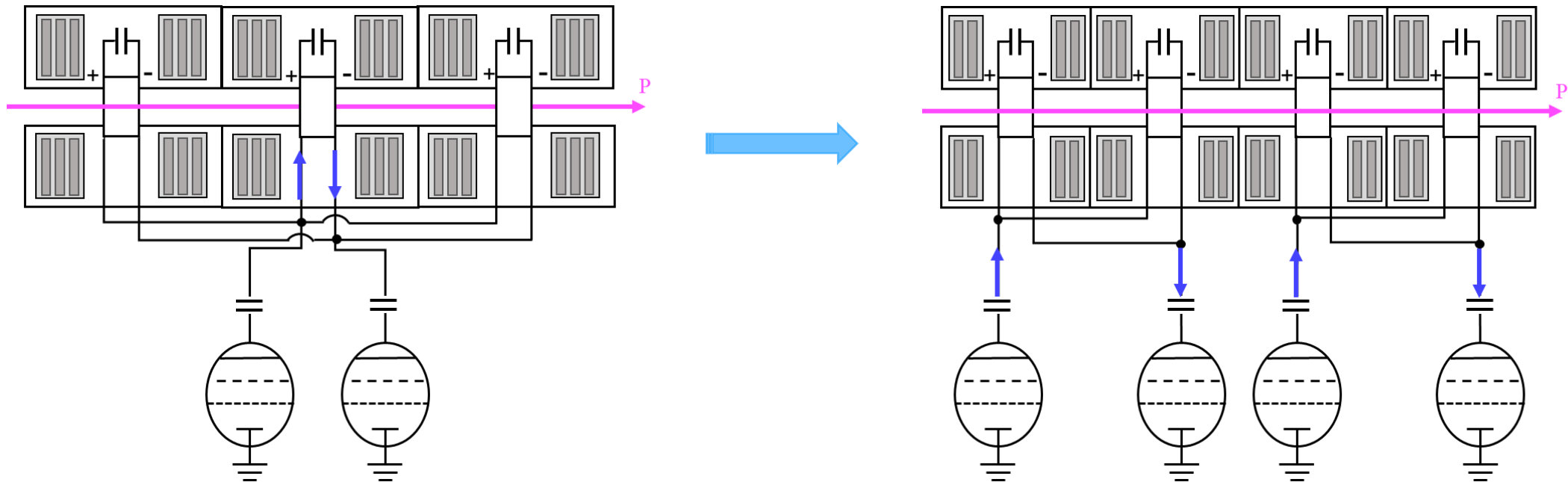
- The operation of three candidate tetrodes was analyzed and compared for CSNS FFA
 - TH526B meets the operational requirements but is over-specified
 - New tetrode specification : Anode DC current > 120 A, Anode dissipation > 200 kW, maximum anode current > 500 A



Tetrode tubes	Anode DC voltage	Anode DC current	Anode dissipation	Anode Max. current
TH525A - 1500V _{sg} ^(a)	30 kV	105 A	62 kW @ 50 Hz < 1900 kW	360 A < 550 A
TH526B - 1500V _{sg} ^(b)	30 kV	108 A	65 kW @ 50 Hz < 1000 kW	360 A < 550 A
4CW250KB - 1800V _{sg} ^(c)	30 kV	105 A	59 kW @ 50 Hz < 250 kW	377 A > 350 A, not applicable

3.4 Possible optimization

- A new cavity configuration of 2 cores/tank \times 8 tanks is under consideration
 - Gap voltage reduced: 50 \rightarrow 37.5 kV/gap; DC anode voltage < 25 kV
 - Gaps per tetrode: 3 \rightarrow 2 \rightarrow Smaller current required for beam loading compensation
- Increased number of tetrodes; Reduced per-tetrode cost and power requirements
 - Less anode DC voltage, anode current, and anode power dissipation



4. Summary and Future work

- The MA core for FFA RF system was designed with dimensions of 1700 (H) × 950 (V) × 25 mm
 - A larger furnace will be developed; New material is under development for higher μQf
- The cavity was designed with a configuration of 3 cores/tank × 6 tanks
 - An alternative configuration of 2 cores/tank × 8 tanks is under consideration
- Preliminary fluid-thermal simulations have been conducted
 - A highly efficient cooling structure will be designed to ensure temperature < 100°C @ 0.5 W/cc
- A method for analyzing HPRF operation was developed
 - The results will guide tetrode selection and further optimization of the RF system

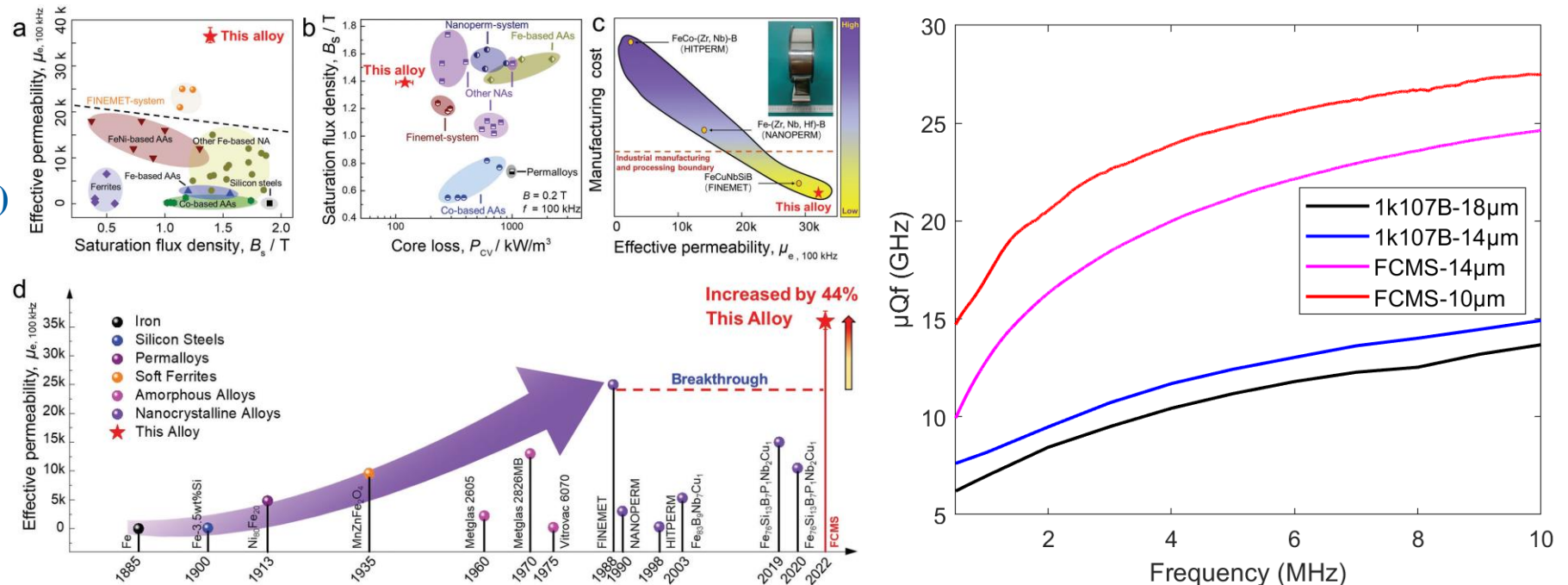
Recent breakthrough!

New alloy: FCMS



shows promising properties

compared to the conventional



Thank you for your attention!