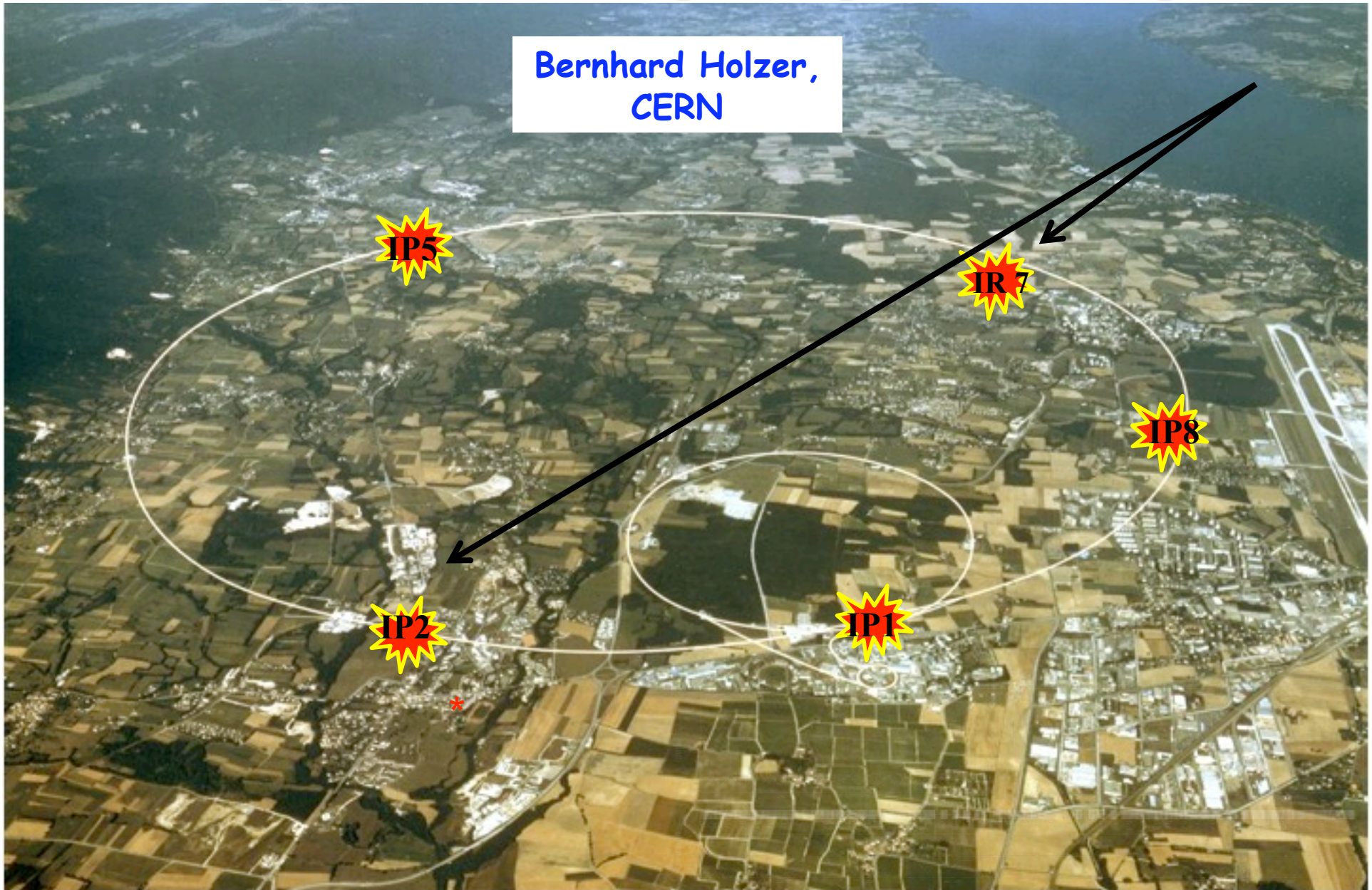


"Nb₃Sn Dipoles in LHC ... a philosophical contemplation"

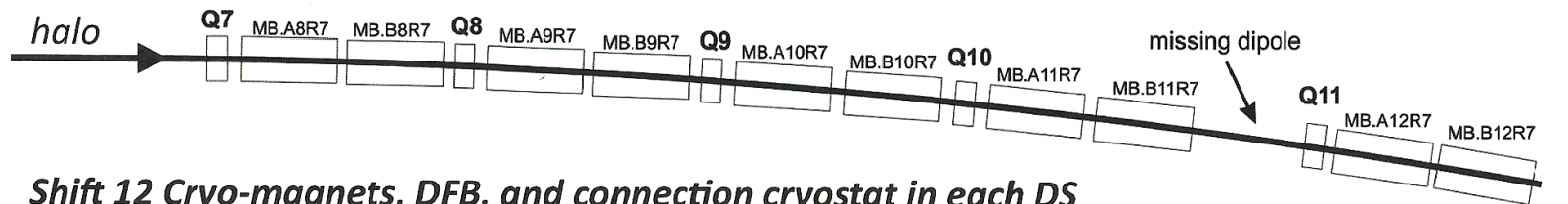
Bernhard Holzer,
CERN



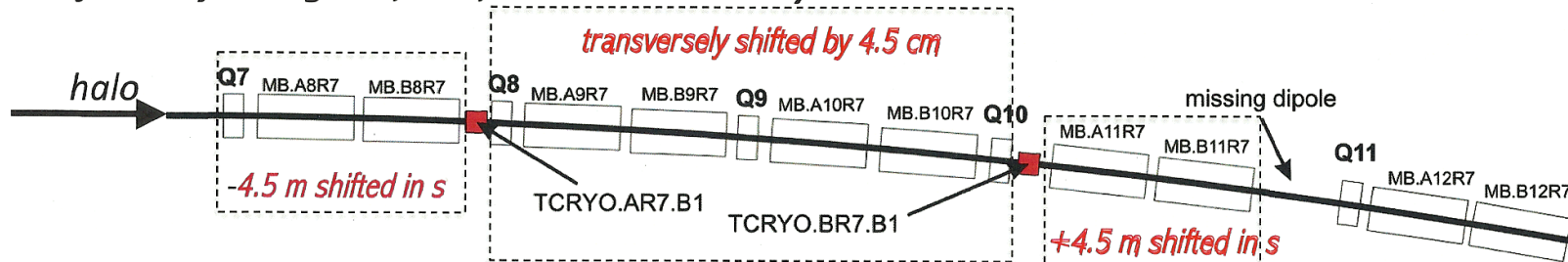
... what are we talking ???

replace two standard dipoles in the dispersion suppressor region
by stronger \leftrightarrow shorter Nb₃Sn dipoles to gain space for Ralph

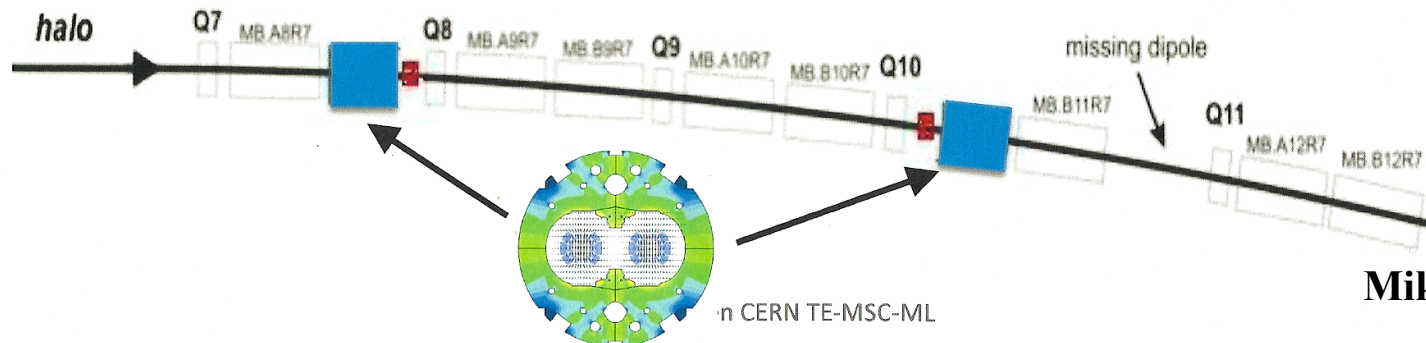
DS Upgrade Scenarios



Shift 12 Cryo-magnets, DFB, and connection cryostat in each DS



New 3..3.5 m shorter Nb₃Sn Dipoles (2 per DS)



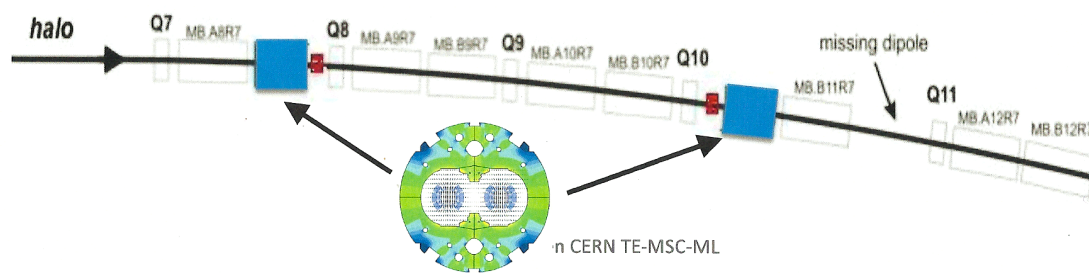
© CERN TE-MS-C-ML

Mikko Karppinen

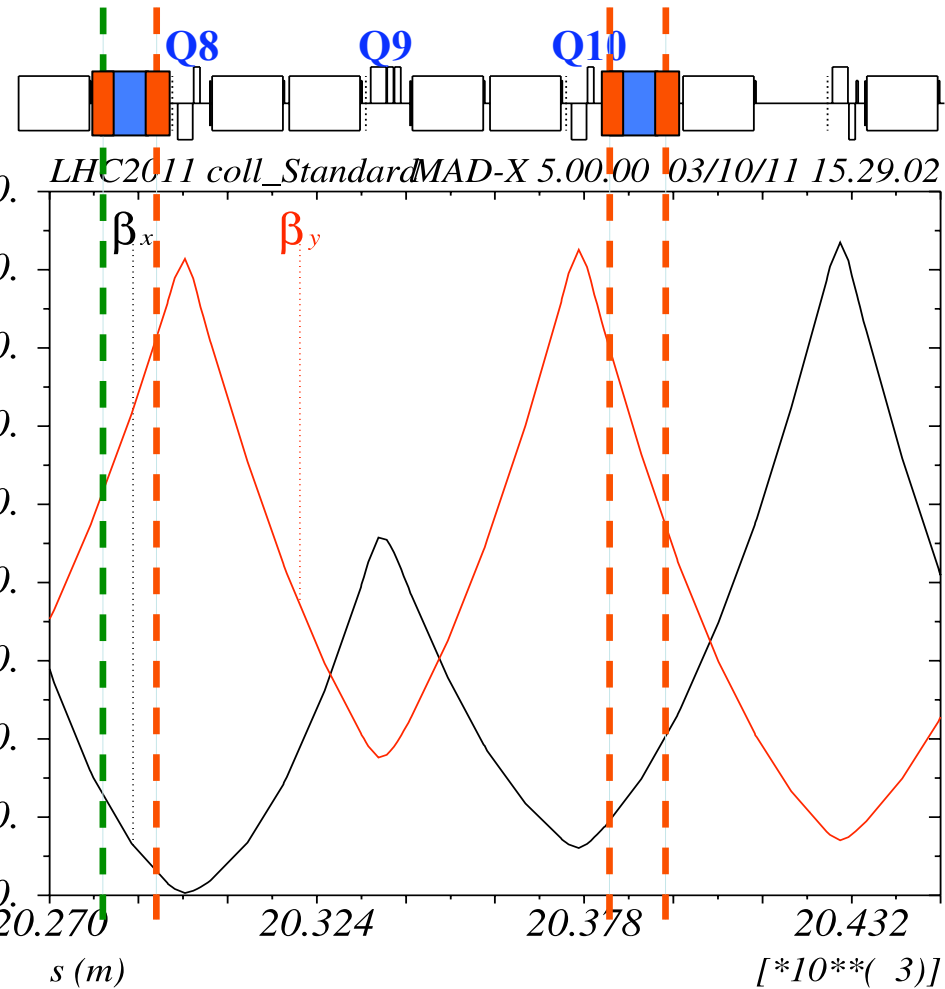
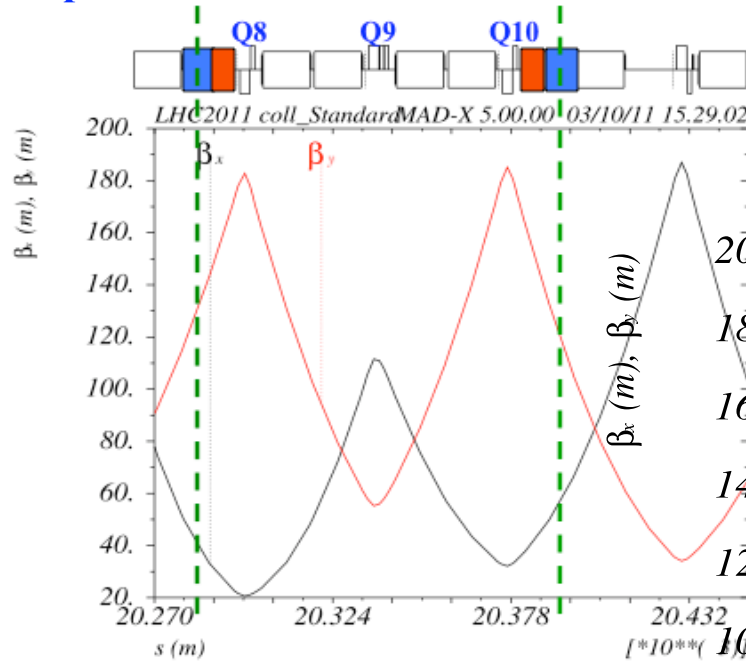
Where are we ?

IP2 & IP7

New 3..3.5 m shorter Nb3Sn Dipoles (2 per DS)



Example: IP7 R



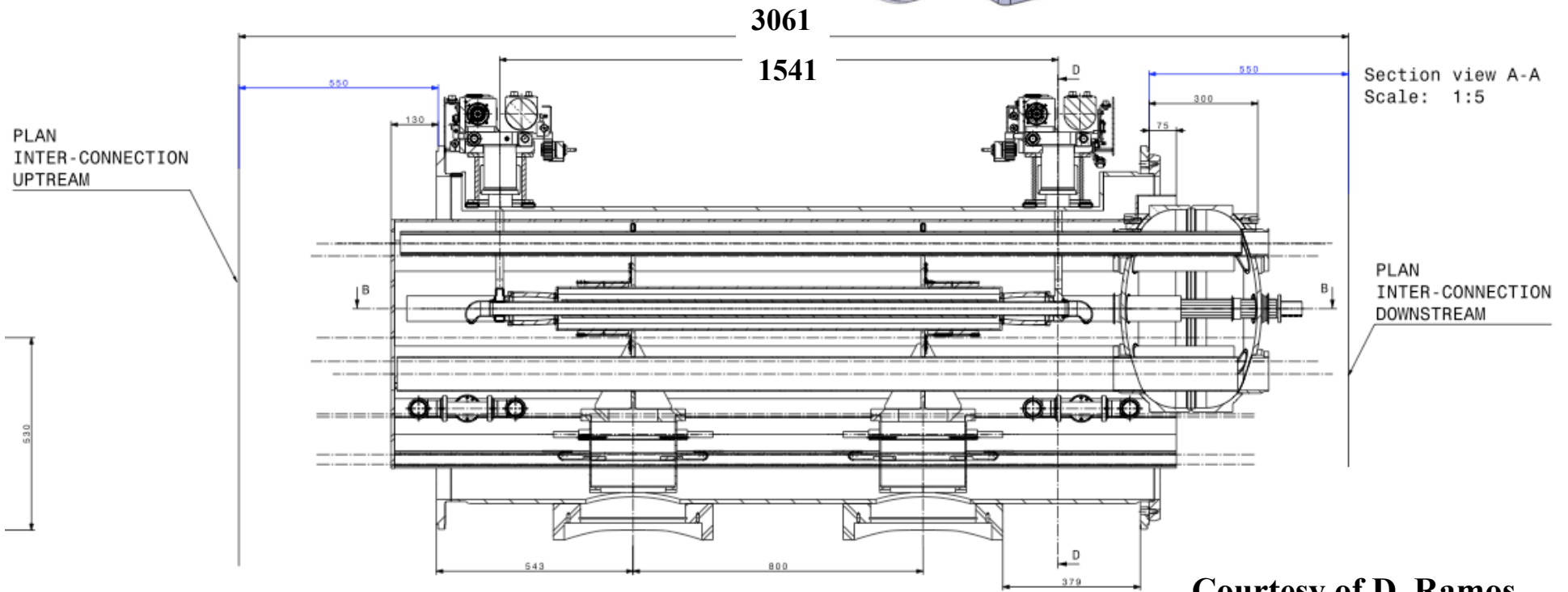
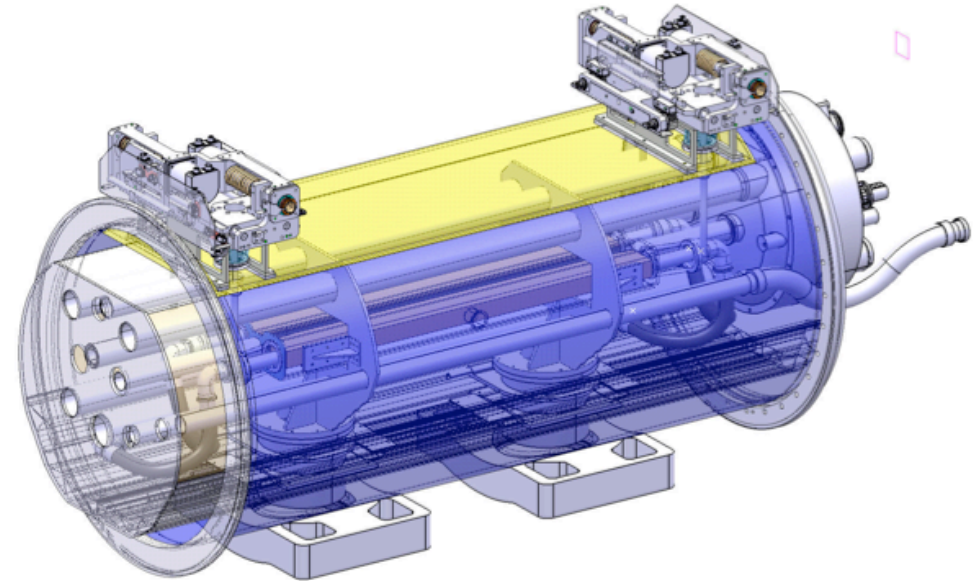
Previous Option:

1 x 11m Nb3Sn Dipoles, shifted

Present Option:

2 x 5.5m Nb3Sn Dipoles
separated

Cryo-collimator



Courtesy of D. Ramos

Effects to be expected:

- * magnets are shorter than MB Standards → change of geometry
distortion of design orbit
- * R-Bends ↔ S-Bends → edge focusing
distortion of the optics
tune shift, beta beat
- * nonlinear transfer function (3.5 TeV) → distortion of closed orbit
to be corrected locally ??
dedicated corrector coils ??
trim power supply ??
- * feed down effects from sagitta ?
- * field imperfections: effect on dynamic aperture ?

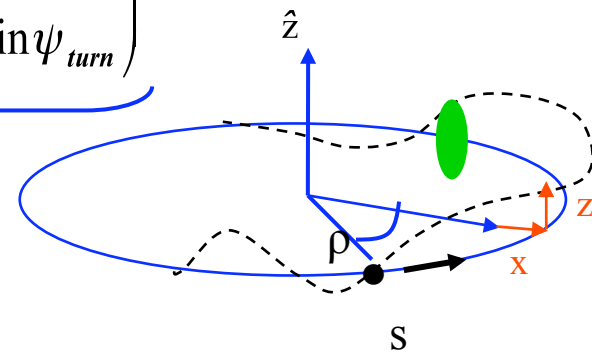
Analytical approach / Mad-X / Sixtrack Simulations

1.) R-Bernd / S-Bend: a (small) optics problem the “edge focusing”

Quadrupole Error in the Lattice

optic **perturbation** described by **thin lens quadrupole**

$$M_{dist} = M_{\Delta k} \cdot M_0 = \underbrace{\begin{pmatrix} 1 & 0 \\ \Delta k ds & 1 \end{pmatrix}}_{\text{quad error}} \cdot \underbrace{\begin{pmatrix} \cos\psi_{turn} + \alpha \sin\psi_{turn} & \beta \sin\psi_{turn} \\ -\gamma \sin\psi_{turn} & \cos\psi_{turn} - \alpha \sin\psi_{turn} \end{pmatrix}}_{\text{ideal storage ring}}$$

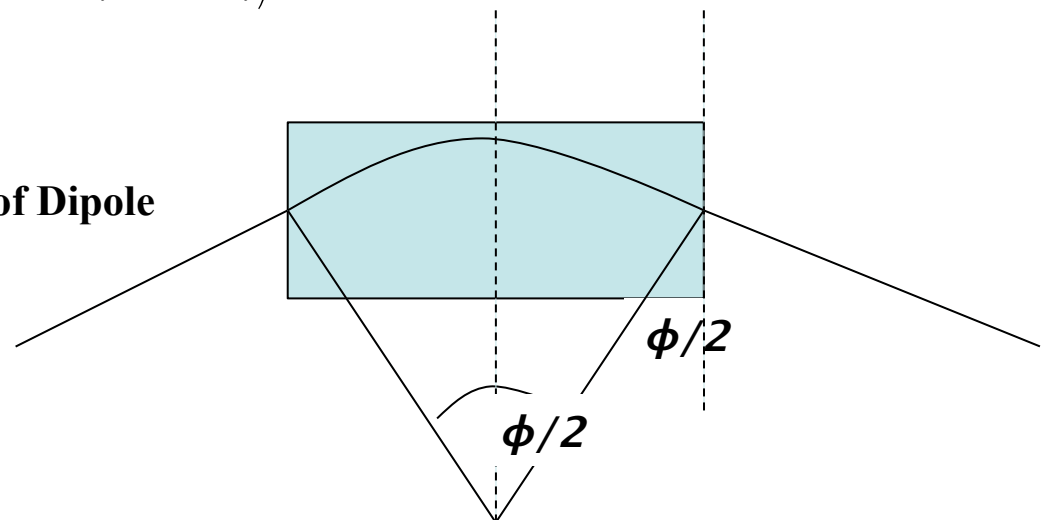


$$M_{dist} = \begin{pmatrix} \cos\psi_0 + \alpha \sin\psi_0 & \beta \sin\psi_0 \\ \Delta k ds (\cos\psi_0 + \alpha \sin\psi_0) - \gamma \sin\psi_0 & \Delta k ds \beta \sin\psi_0 + \cos\psi_0 - \alpha \sin\psi_0 \end{pmatrix}$$

Quadrupole Error in this case:

Edge Focusing effect of Dipole

$$M_{edge} = \begin{pmatrix} 1 & 0 \\ \frac{1}{\rho} \tan \frac{\phi}{2} & 1 \end{pmatrix}$$



Edge Foc Effect:

for the two effects (entrance / exit) of two dipoles we obtain ...

$$\Delta Q \approx 1.39 \cdot 10^{-5}$$

effect on beam optics is small !!!

Konstantenfehlerradius

$$M = \begin{pmatrix} 1 & 0 \\ \frac{1}{f} & 1 \end{pmatrix}$$

$\gamma = \text{Eintrittswinkel gegen die Normale}$
 $\rho = \text{Abstrahlradius}$

$\gamma = \frac{\rho}{f} = \text{Fallstrahlwinkel}$

$\rho = p/c$

$$\rho = \frac{7 \cdot 10^{11} \text{ eV} \cdot 3 \text{ m}}{3 \cdot 10^8 \text{ m/s} \cdot 8.33 \text{ Vs}}$$

$$= \frac{7 \cdot 10^{11}}{3 \cdot 8.33}$$

$$=$$

Abstrahlwinkel des MZ:

$$\alpha = \frac{2\pi}{1232} = 5.1 \text{ mrad}$$

$$\rho = 280 \mu\text{m}$$

$$l = 14.3 \text{ m}$$

$$B = 8.33 \text{ T (750V)}$$

$\Rightarrow \frac{1 \text{ cm} \cdot \gamma}{\rho} = 2 \cdot \frac{1 \text{ cm} \cdot (5.1 \text{ mrad} / 2)}{280 \mu\text{m}} = 1.8 \cdot 10^{-6}$

Note here: Matrix einer Quadrupole: $M = \begin{pmatrix} 1 & 0 \\ 0 & 1 \end{pmatrix}$
 $\rightarrow \text{Transitzeit} = \rho Q = \frac{1}{h \cdot \nu} \cdot \text{Winkel des } \beta$
 $\rightarrow \text{erste durch } \frac{1 \text{ cm} \cdot \gamma}{\rho}$

$$\Delta Q_1 = \frac{1}{h \cdot \nu} \cdot 50 \text{ m} \cdot 1.8 \cdot 10^{-6}$$

$$= 0.87 \cdot 10^{-5} \text{ für den 1. Magneten}$$

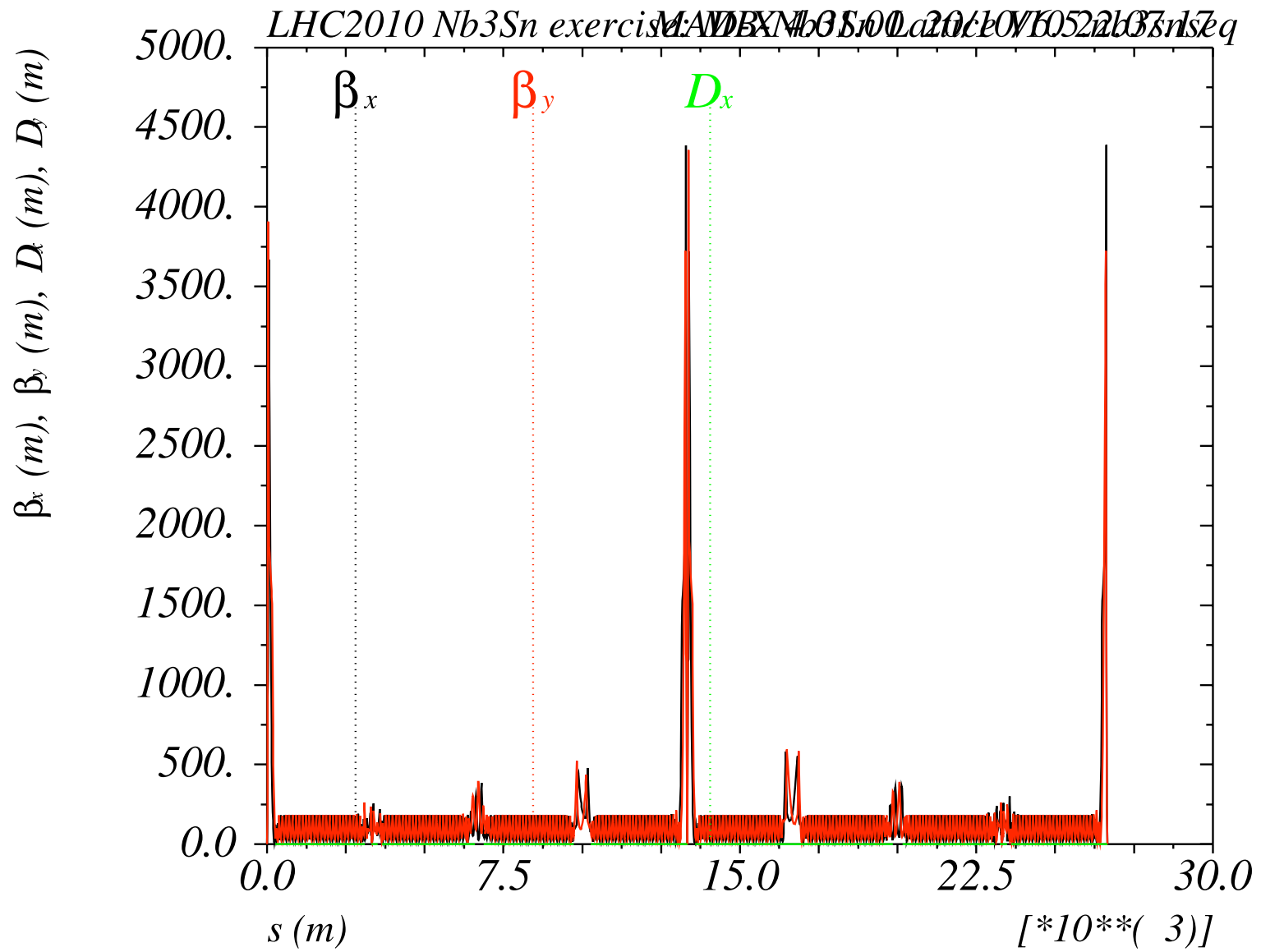
Da es gibt 2 solche Magnete = der zweite bei $\beta = 36 \text{ m}$.

$$\Delta Q_2 = \frac{1}{h \cdot \nu} \cdot 36 \text{ m} \cdot 1.8 \cdot 10^{-6} = 0.516 \cdot 10^{-5}$$

$$\Rightarrow \Delta Q_2 = 1.39 \cdot 10^{-5}$$

6

Edge Foc Effect: Optics distortion / Tune shift



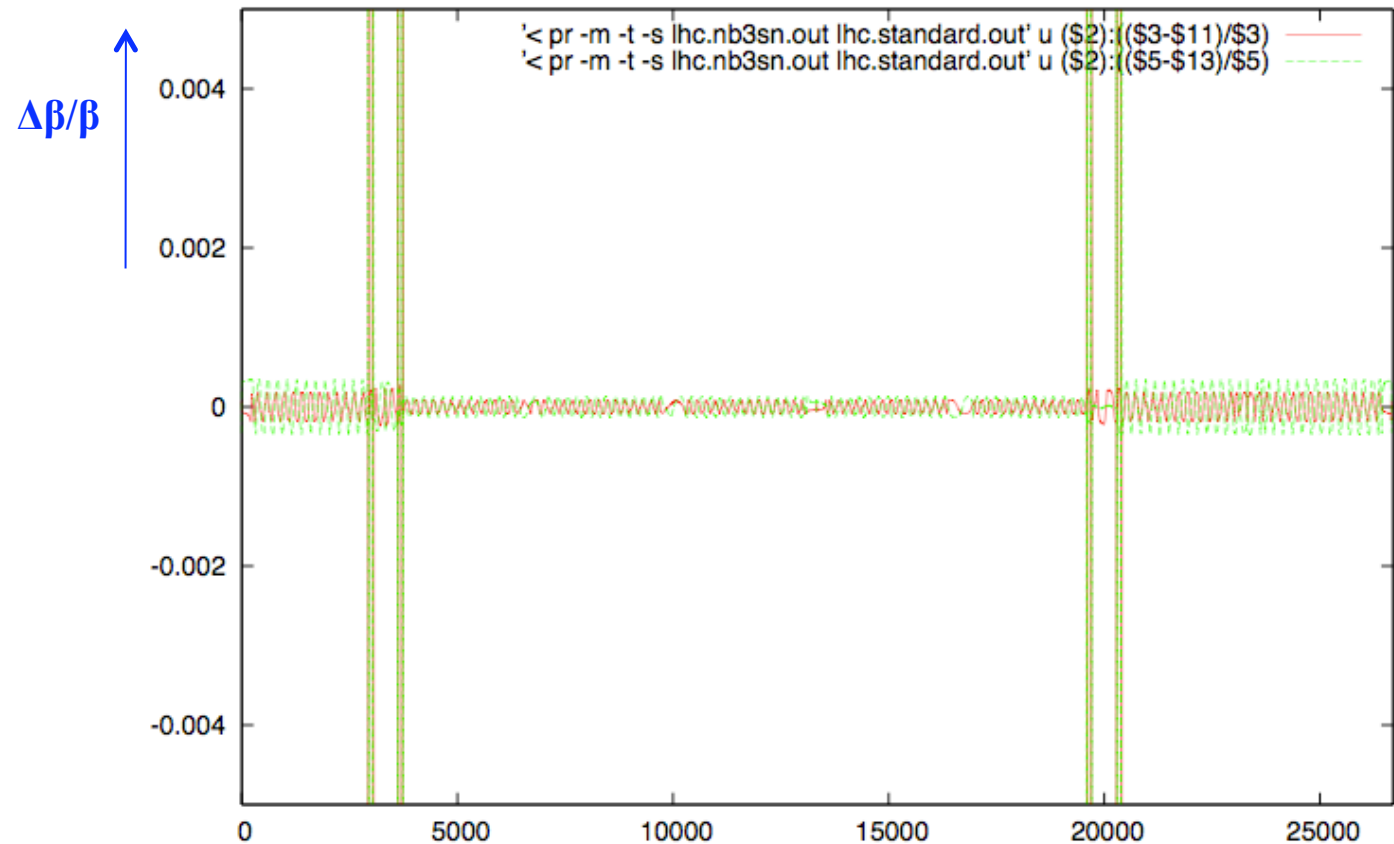
Edge Foc Effect: MADX calculation: optics distortion

beta beat: $\Delta\beta/\beta < 1 * 10^{-3}$

tune shift: $\Delta Q_x \approx 9.05 * 10^{-5}$

$\Delta Q_y \approx 1.33 * 10^{-4}$

for 8 magnets



remember
tolerance for beta beat
 $\Delta\beta/\beta=20\%$

2.) Shorter Magnet: Change of Design Orbit

... global LHC geometry

Standard LHC

$$s = 26.6588832$$

$$x = 0.1217 \text{ mm}$$

$$z = 7.97 * 10^{-5} \text{ mm}$$

$$\theta = 6.2831$$

Nb₃Sn LHC

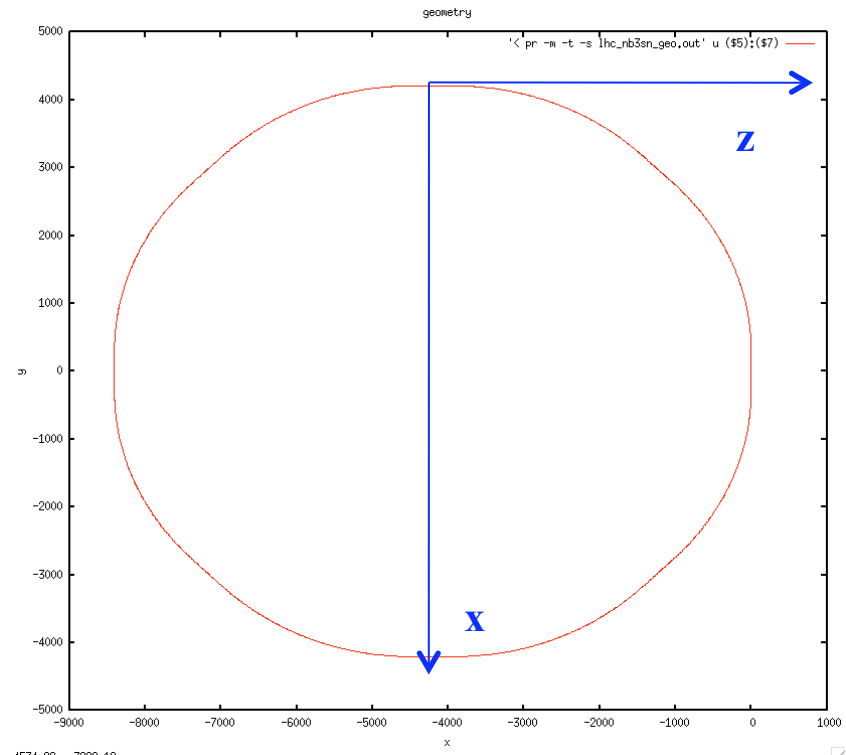
$$s = 26.65888319999$$

$$x = 0.228 \text{ mm}$$

$$z = 0.177 \text{ mm}$$

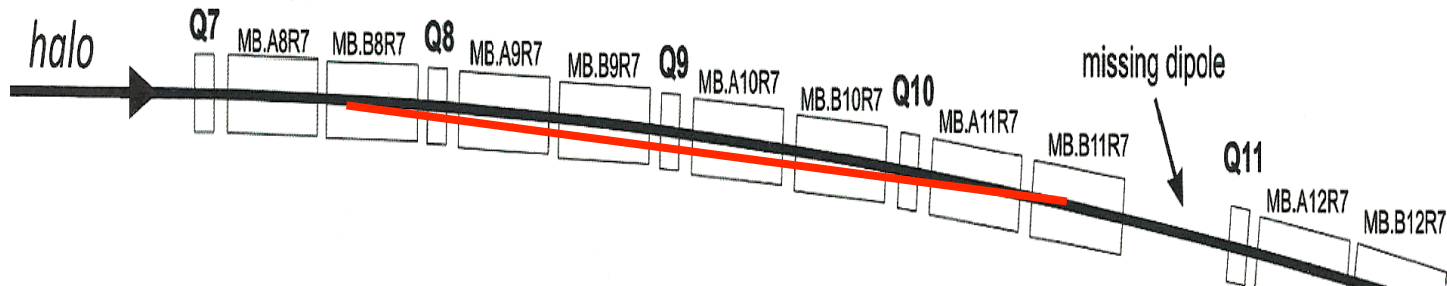
$$\theta = 6.2831$$

it's still quite a ring !!



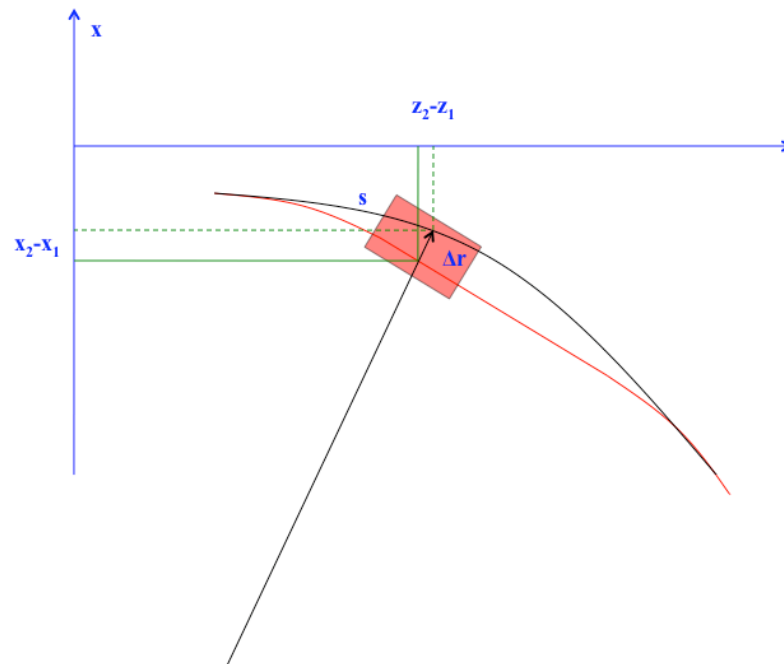
2.) Shorter Magnet: Change of Design Orbit

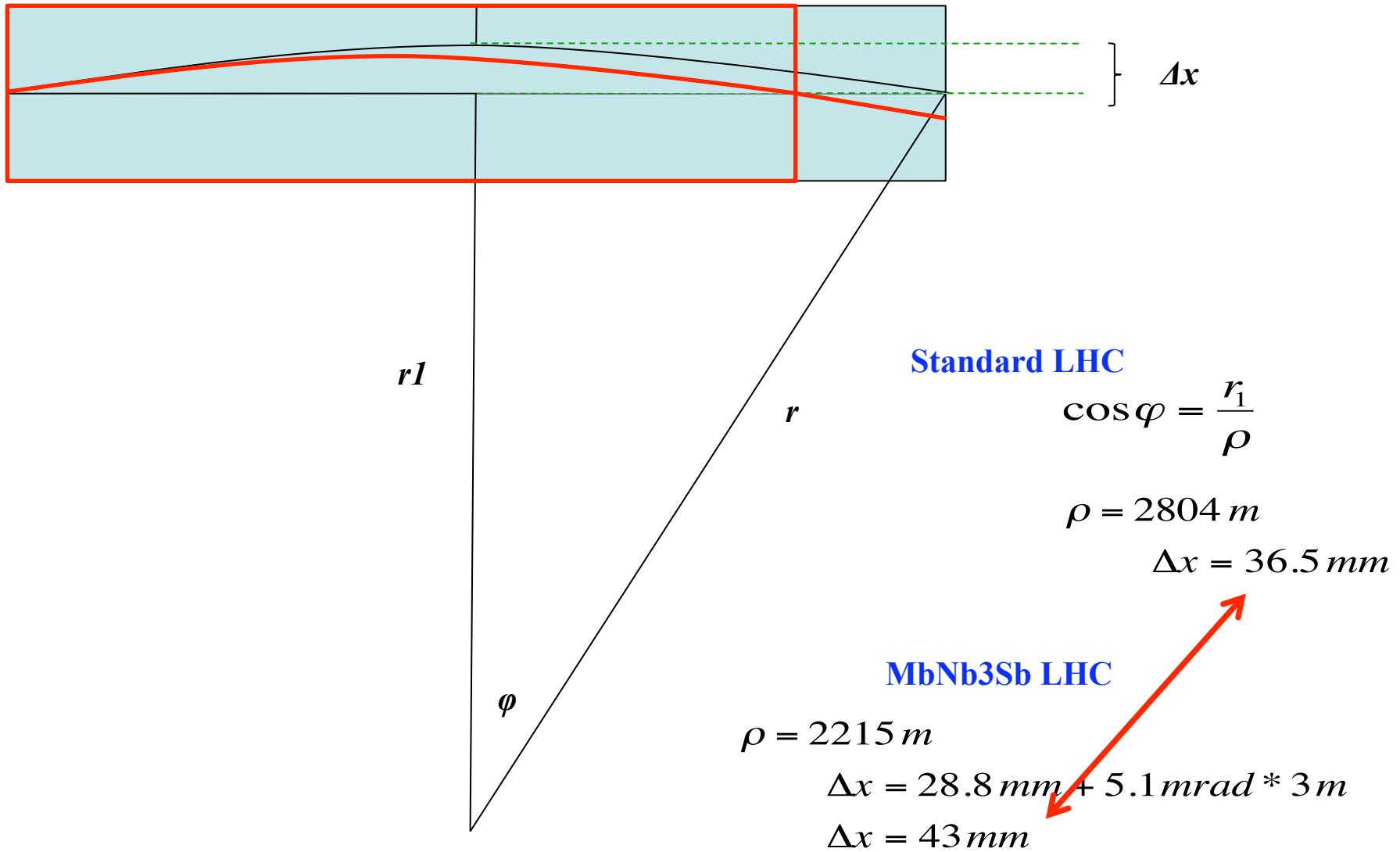
... local geometry



do we need a radial re-alignment ?

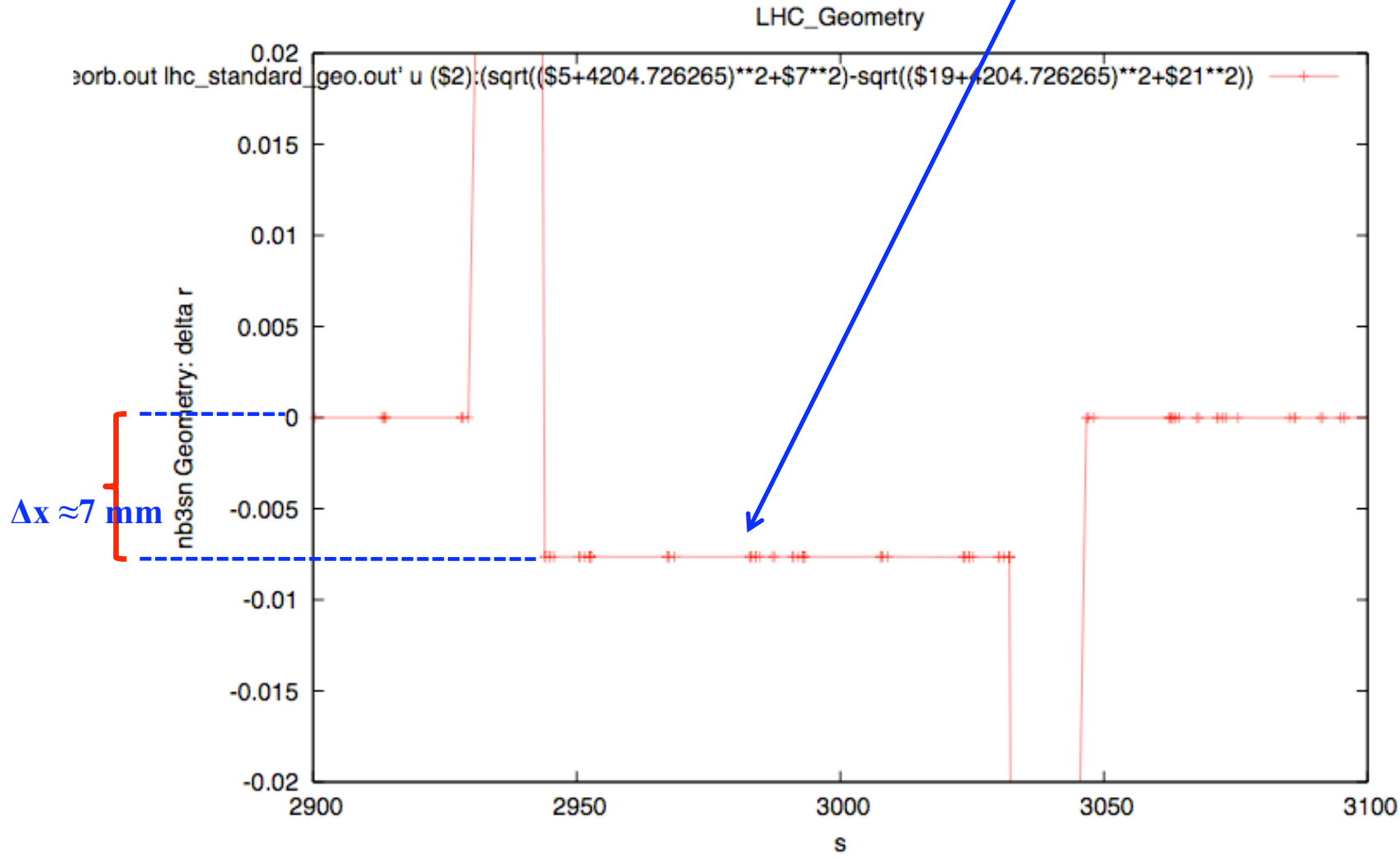
mad-x "Survey"





We expect a difference of $\approx 6.5 \text{ mm}$!!!!

difference in radial coordinate
 standard LHC – Nb3Sn LHC
 local result



3.) Sagitta:

$$l = 11.3 \text{ m}$$

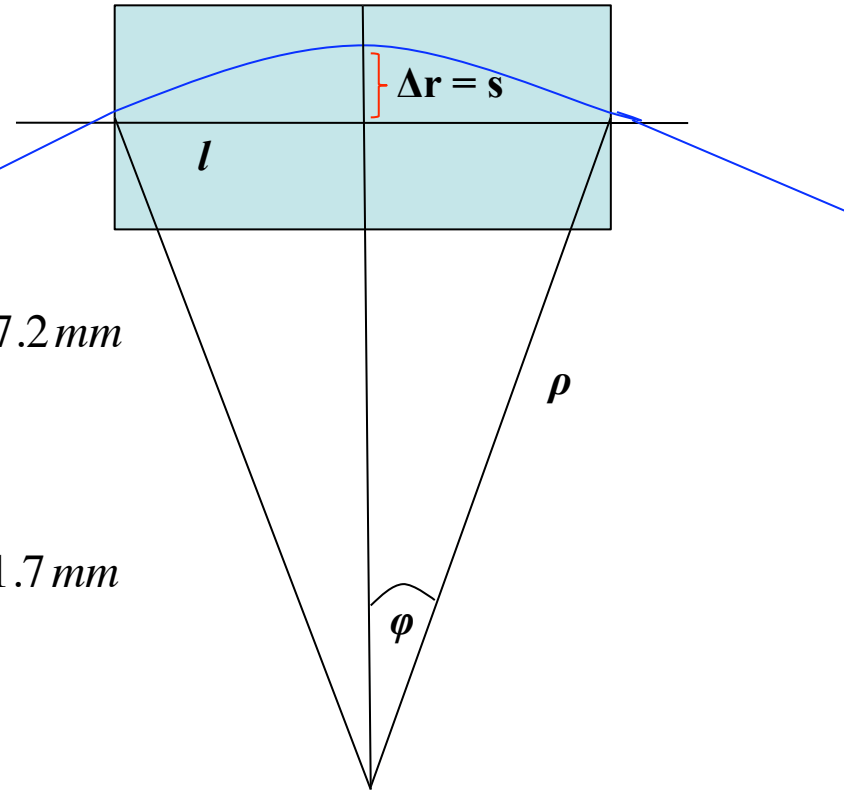
$$\rho = 2215 \text{ m}$$

$$\alpha = 2 * \varphi = 5.1 \text{ m rad}$$

$$l = 5.5 \text{ m}$$

$$s = r - \sqrt{r^2 - \frac{l^2}{4}} = 7.2 \text{ mm}$$

$$s = r - \sqrt{r^2 - \frac{l^2}{4}} = 1.7 \text{ mm}$$



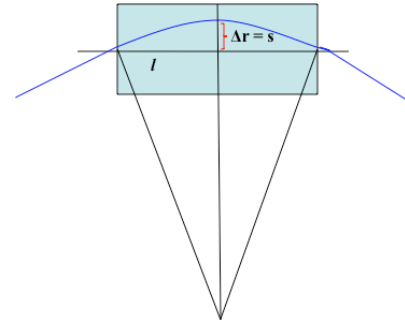
→ aperture ?

→ feed down effects !!!

Feed Down Effects: $k_1 * l = \Delta x * l * \frac{1}{B\rho} * \frac{2B_0 b_3}{r_0^2}$

	Bdl	I	$b_{3(\text{syst})}$	$b_{3(\text{pc})}$	Σb_3	Bρ
450 GeV	7.7 Tm	758 A	13.96	+95.8	109.8	$1.5 * 10^3 \text{ Tm}$
3.5 TeV	59.6 Tm	5639 A	13.99	-4.72	9.27	$1.2 * 10^4 \text{ Tm}$
7 TeV	119.1 Tm	11517 A	13.37	+0.44	13.81	$2.3 * 10^4 \text{ Tm}$

Feed Down Effects: worst case $l = 11.3 \text{ m}$
 $s = 7.2 \text{ mm}$



Quadrupole Error: $k_1 * l = \Delta x * l * \frac{1}{B\rho} * \frac{2B_0 b_3}{r_0^2}$

Tuneshift: $\Delta Q = \frac{1}{4\pi} \int \beta k ds$

Beta Beat $\frac{\Delta\beta}{\beta} \approx \frac{1}{2 \sin 2\pi Q} \int \beta k ds$

	$k_1 l$	ΔQ	$\Delta\beta/\beta$
450 GeV	$2.79 \cdot 10^{-3}$	0.031	20%
3.5 TeV	$2.35 \cdot 10^{-4}$	0.00262	1.76%
7 TeV	$2.41 \cdot 10^{-4}$	0.00268	1.80%
Phase 1 D1	$b_3 = 3 \cdot 10^{-4}$	0.0059	3.9%

} **per Magnet**

← **considered as tolerance limit (DA)**

... considerably larger than the edge focusing story !!!

Do we have to expect problems concerning the multipoles ? **YES**

4.) The Story of the Transfer Function ... a closed orbit problem

calculate the ideal (nb3sn) machine

flatten the experiment bumps, switch off LHC-B, ALICE etc

assign field error to nb3sn dipoles

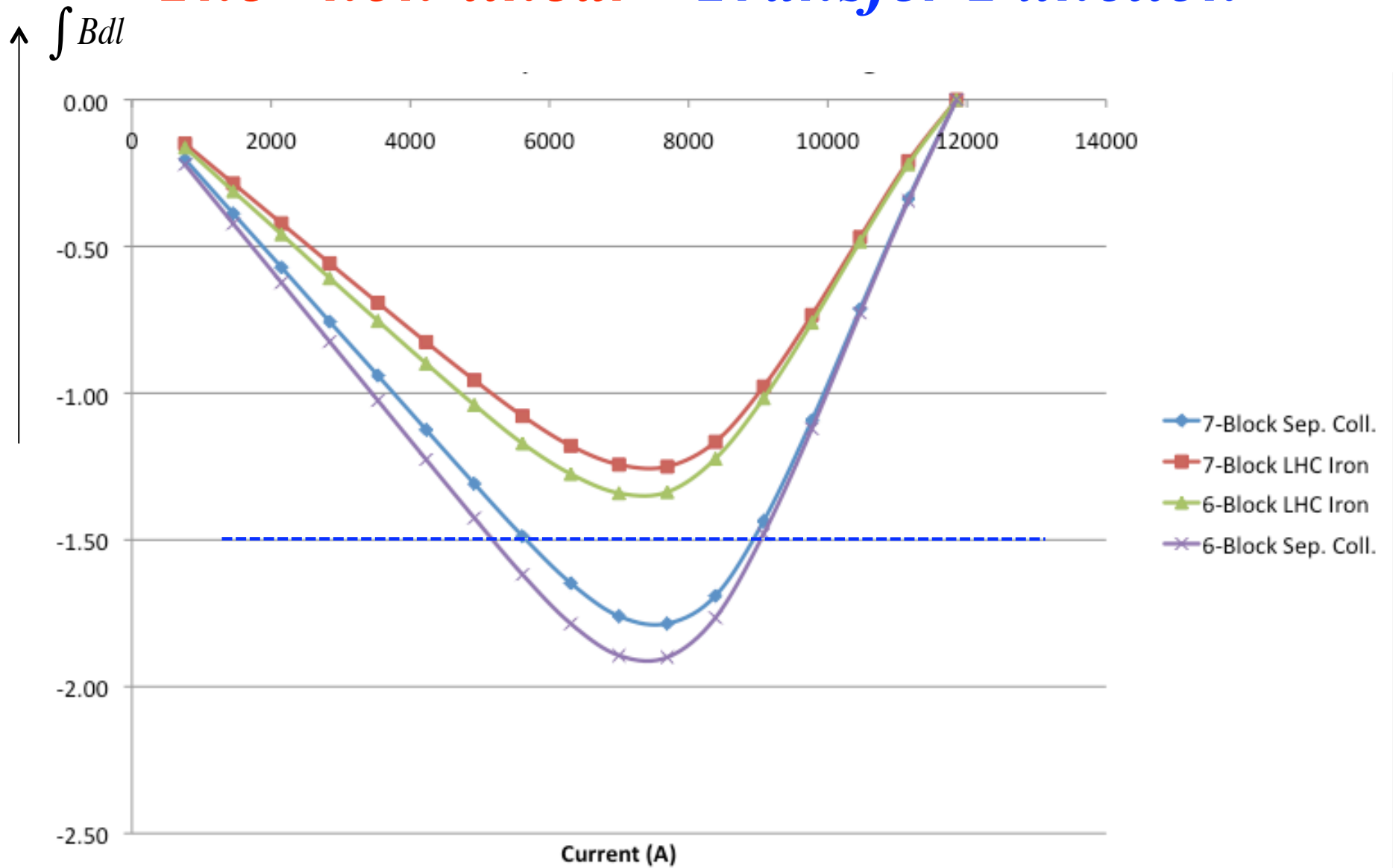
correct the orbit

plot the residual error

what are we talking about ... $\int Bdl = 1.5 T m$

treated not as a geometrical problem but as a orbit problem → can be corrected.

The “non-linear” Transfer Function



M. Karppinen CERN TE-MS-C-ML

again: ... 10 seconds for the contemplation:



$$\left. \begin{array}{l} E = 7 \text{ TeV} \\ B = 8.33 \text{ T} \\ L = 14.3 \text{ m} \end{array} \right\} \int Bdl = 119 \text{ Tm}$$

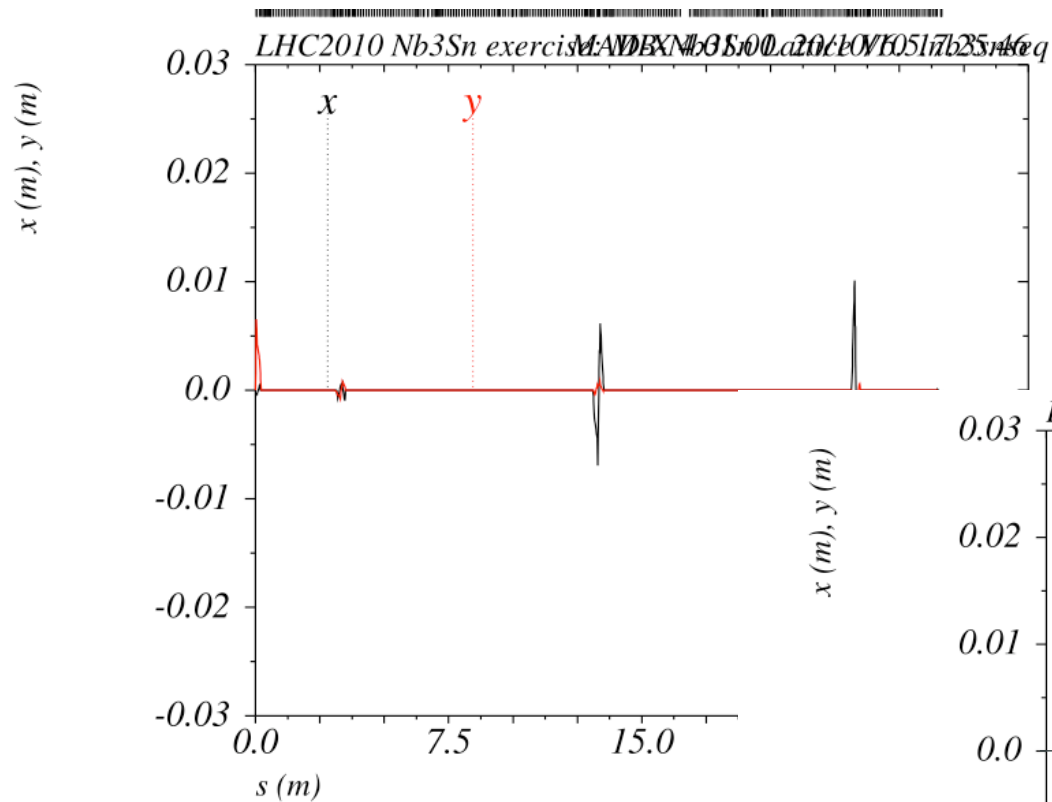
$$N = 1232 \text{ Magnets} \\ \rightarrow 5.1 \text{ mrad}$$

Nb3Sn Transferfunction:

worst case (... around 3.5 TeV) = **2.7% lack in main field**

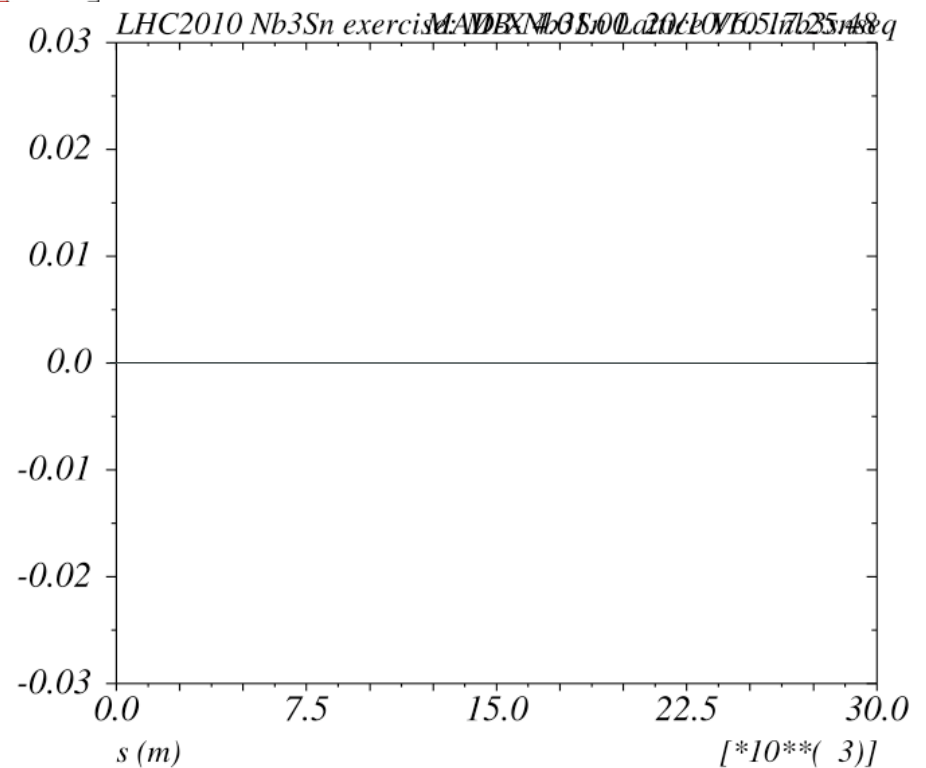
rough estimate: $\rightarrow \Delta x \approx 13 \text{ mm}$

4.) The Story of the Transfer Function ... a closed orbit problem



**ideal machine
with exp bumps**

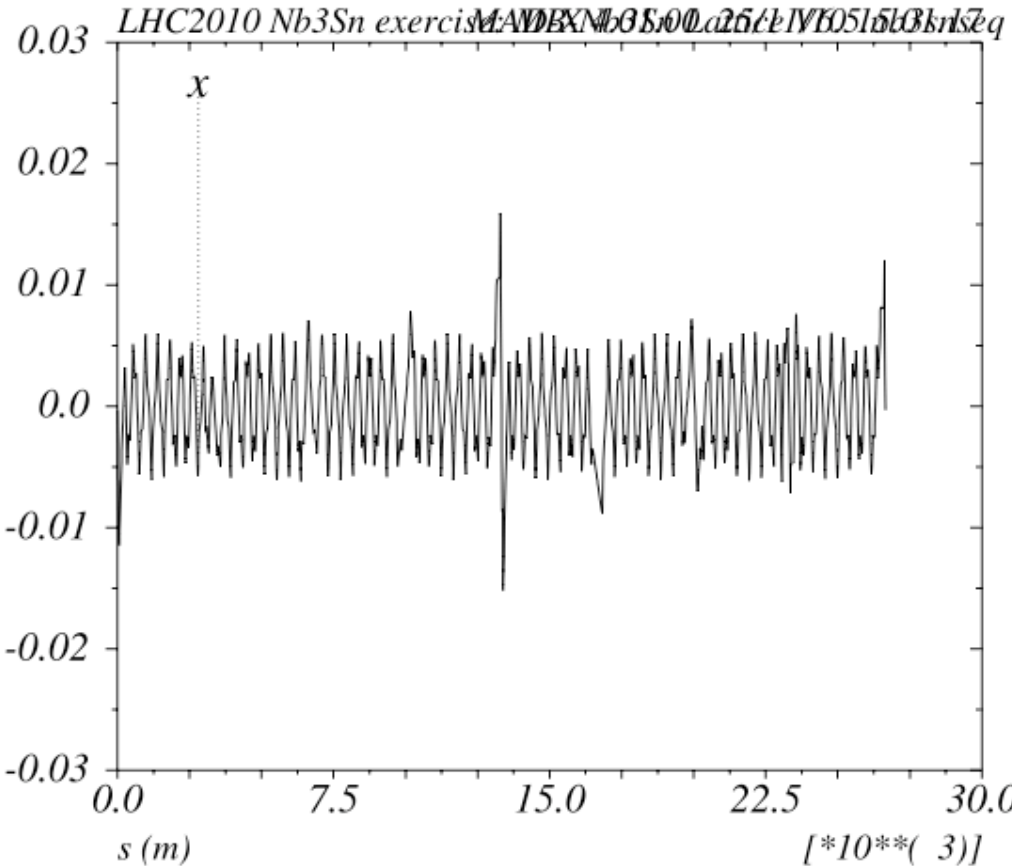
... and without exp bumps



4.) The Story of the Transfer Function ...

a closed orbit problem

effect of nb3sn field error (1.5 Tm)
two dipoles
distorted orbit,
but partially compensated in a closed 180 degree bump
 $\Delta\Phi = 4.545 \approx \text{modulo } 180 \text{ degree}$

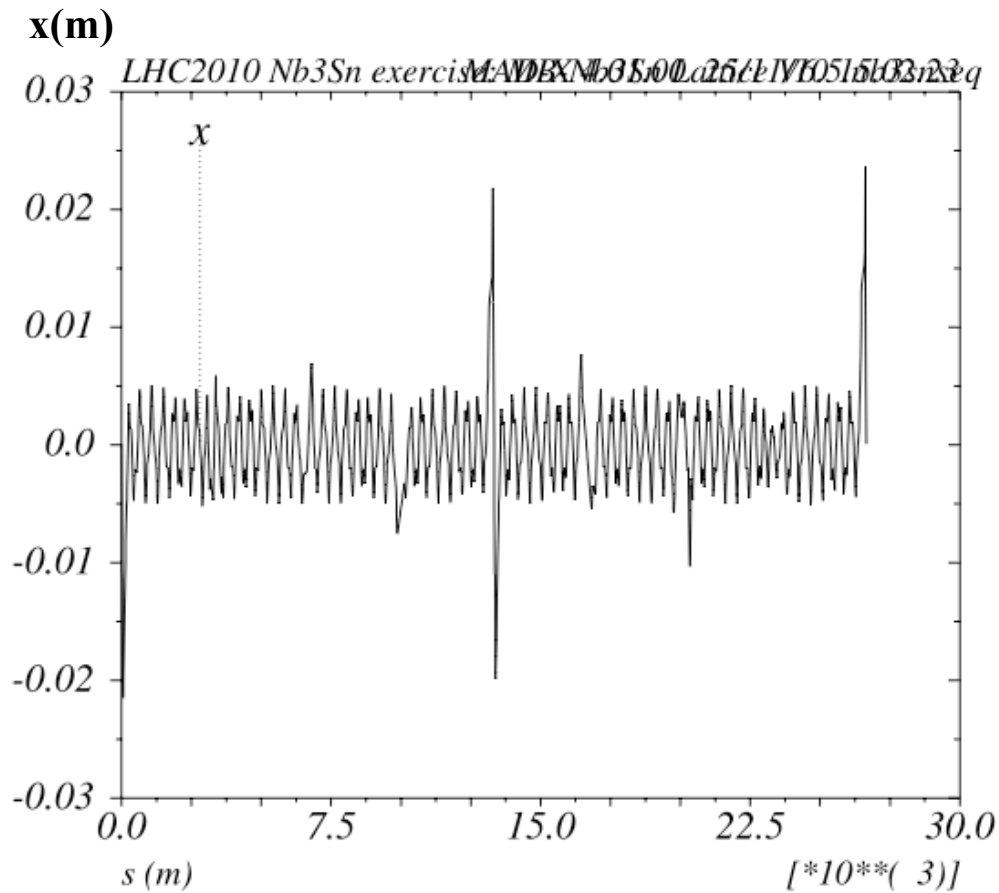


one Nb3Sn magnet

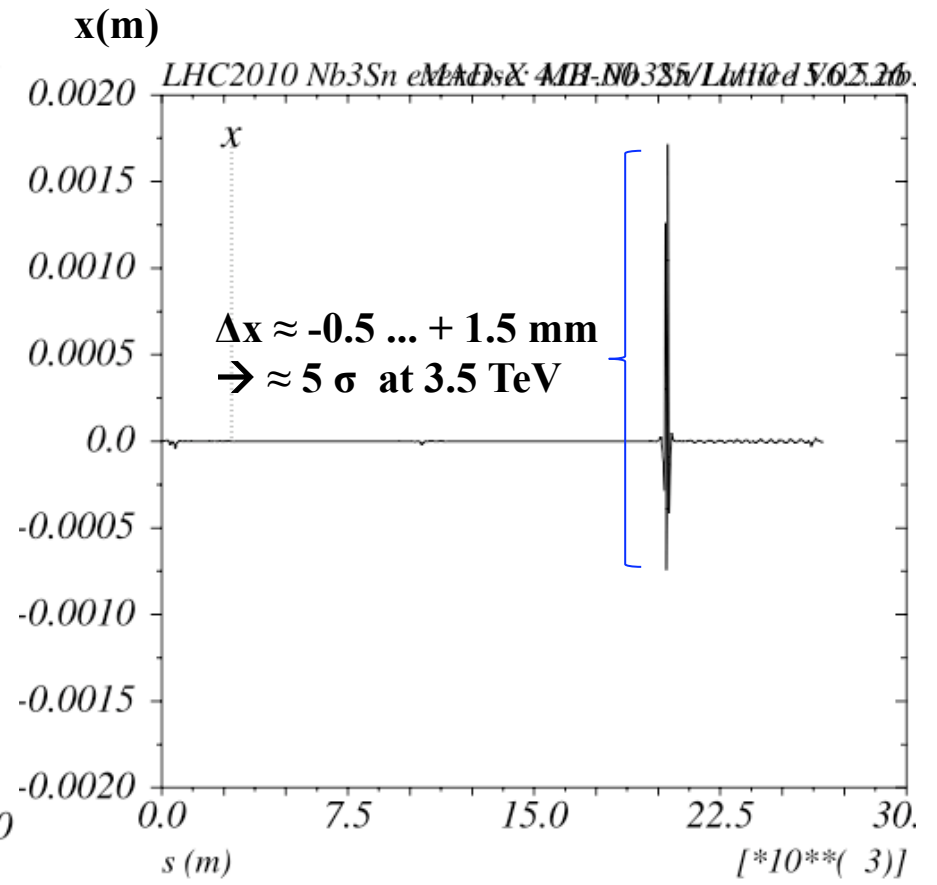
$\Delta x \approx \pm 15 \text{ mm}$

4.) The Story of the Transfer Function ... a closed orbit problem

effect of nb3sn field error (1.5 Tm)
two dipoles
distorted orbit,
and corrected by the “usual methods”



two Nb3Sn magnets

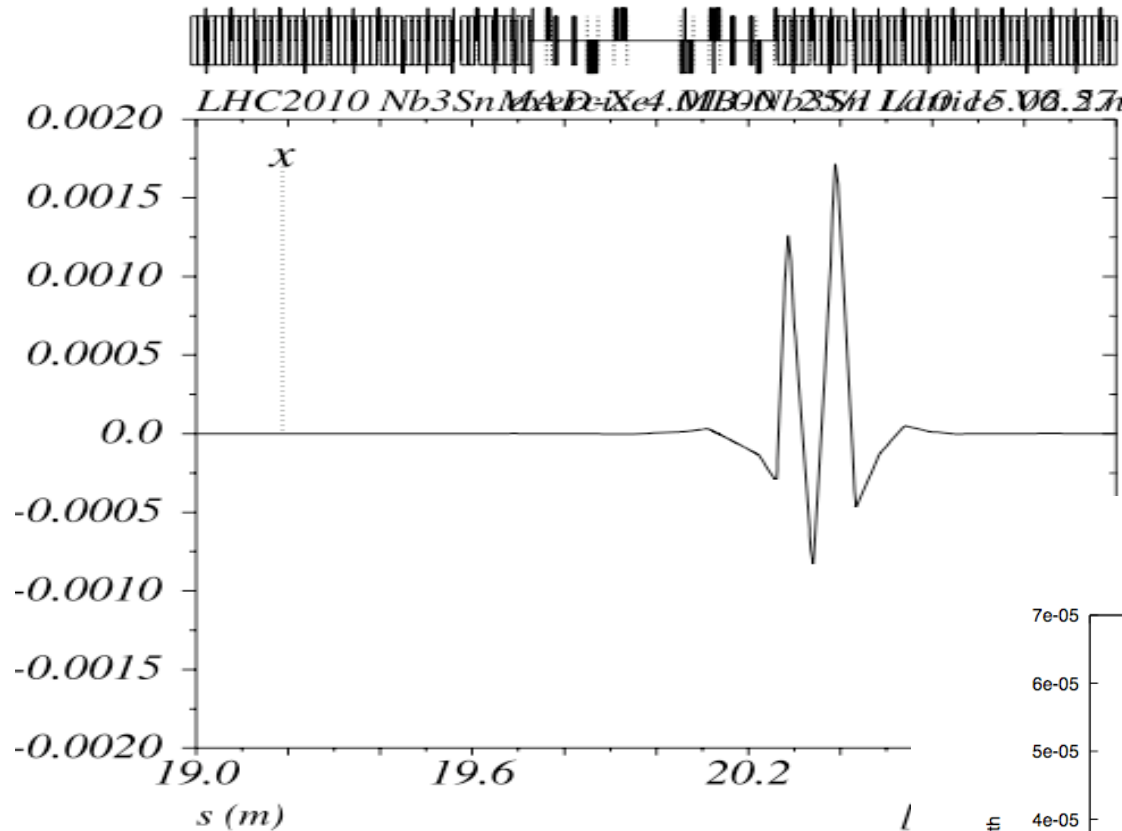


corrected by 20 orbcor dipoles

4.) The Story of the Transfer Function ... a closed orbit problem

field error corrected by 3 (20) most
eff. correctors
zooming the orbit distortion

... local distortion due to
 $\Delta\phi \approx 4.545$ phase relation,
closed by MCBH correctors



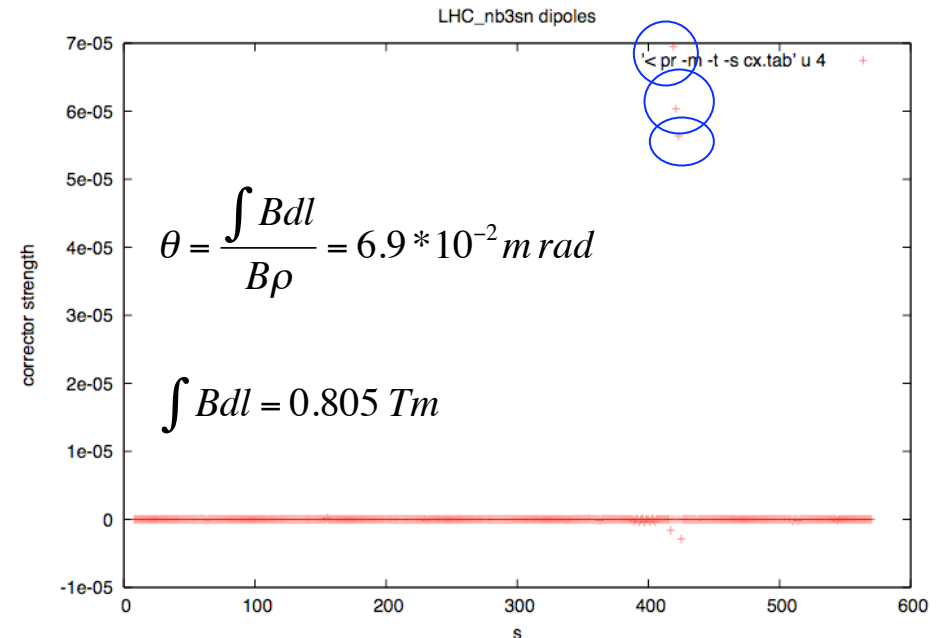
MCBH corrector strength:

available: 1.900 Tm

needed: 0.805 Tm

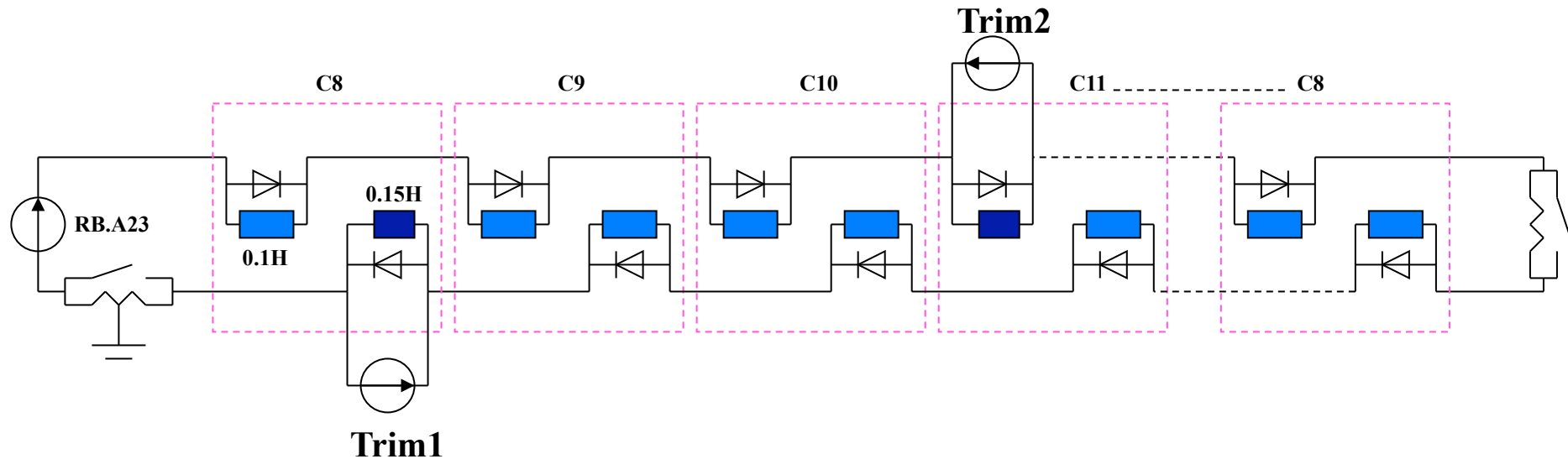


= 42 %



4.) The Story of the Transfer Function ...

a much better solution: additional “trim” power supply



Main Power Converter

Total inductance: 15.5 H (152x0.1H + 2x0.15H)

Total resistance: 1mΩ

Output current: 13 kA

Output voltage: 190 V

TRIM Power Converters

Total inductance: 0.15 H

Total resistance: 1mΩ

RB output current: ±0.6 kA

RB output voltage: ±10 V

(+)

- Low current CL for the trim circuits
- Size of Trim power converters

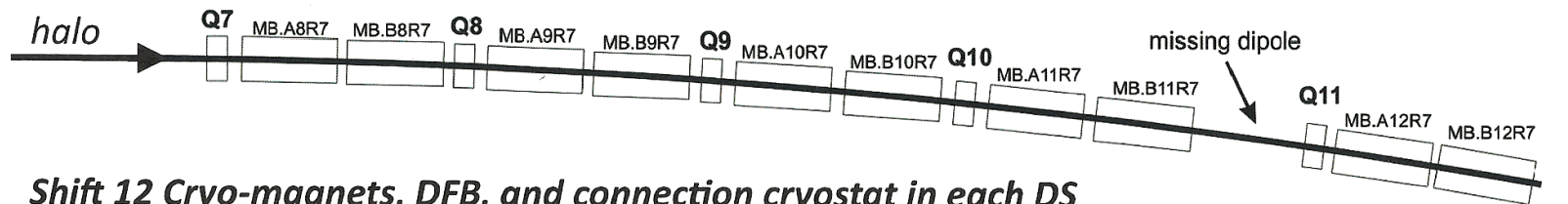
(-)

- Protection of the magnets
- Floating Trim PCs (>2 kV)
- coupled circuits

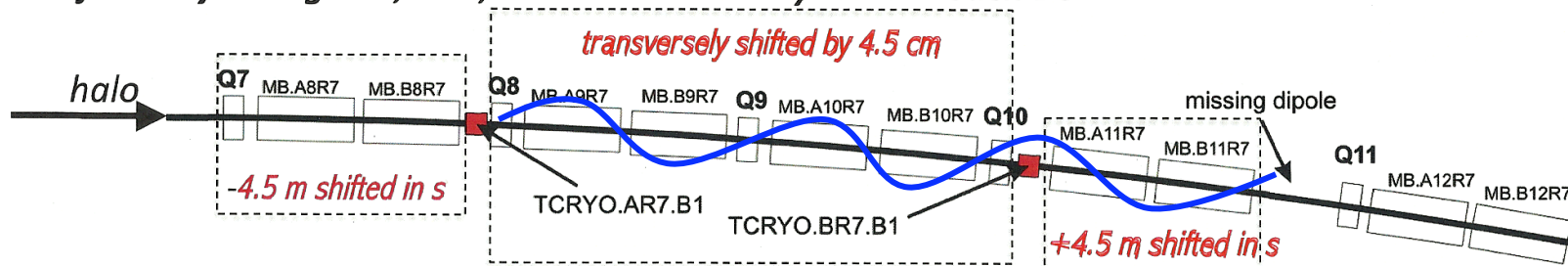
Courtesy of H. Thiessen

non-local correction: dedicated MCBH in a free part of the lattice
does not change the picture: there will always be an **inner orbit distortion**
 in the order of several mm ... the only question is how localised
 we can keep the problem

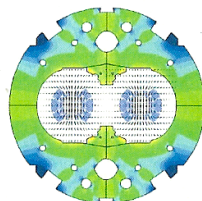
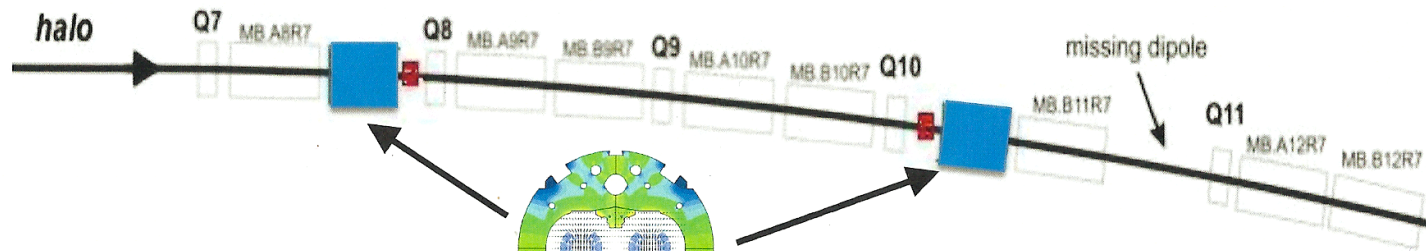
DS Upgrade Scenarios



Shift 12 Cryo-magnets, DFB, and connection cryostat in each DS



New 3..3.5 m shorter Nb3Sn Dipoles (2 per DS)



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Mikko Karppinen

5.) Nb3Sn Dipole: Multipole Errors:

Systematic errors *scaled from the MB experience*

Current

(A)	B1	b2	b3	b4	b5	b6	b7
763	-0.7325	2.50	13.96	0.02	-0.24	0.00	0.29
1456	-1.3977	2.50	13.96	0.02	-0.24	0.00	0.29
2149	-2.0628	2.50	13.96	0.02	-0.24	0.00	0.29
2842	-2.7279	2.50	13.96	0.02	-0.24	0.00	0.29
3535	-3.3930	2.50	13.96	0.02	-0.24	0.00	0.29
4228	-4.0581	2.49	13.96	0.02	-0.24	0.00	0.29
4921	-4.7231	2.48	13.97	0.02	-0.24	0.00	0.29
5614	-5.3875	2.45	13.99	0.02	-0.23	0.00	0.29
6307	-6.0499	2.28	14.03	0.01	-0.23	0.00	0.29
7000	-6.7075	1.84	14.15	-0.01	-0.23	0.00	0.29
7692	-7.3565	1.05	14.31	-0.04	-0.21	0.00	0.29
8385	-7.9928	-0.21	14.36	-0.10	-0.18	0.00	0.29
9078	-8.6120	-2.13	14.21	-0.21	-0.17	-0.01	0.29
9771	-9.2204	-4.43	13.97	-0.31	-0.15	-0.01	0.29
10464	-9.8212	-6.94	13.68	-0.41	-0.14	-0.02	0.29
11157	-10.4160	-9.68	13.37	-0.51	-0.13	-0.02	0.30
11850	-11.0060	-12.49	13.06	-0.58	-0.13	-0.02	0.30

... in the usual units, i.e. 10^{-4} referred to the usual ref radius = 17mm

Nb3Sn Dipole: Multipole Errors:

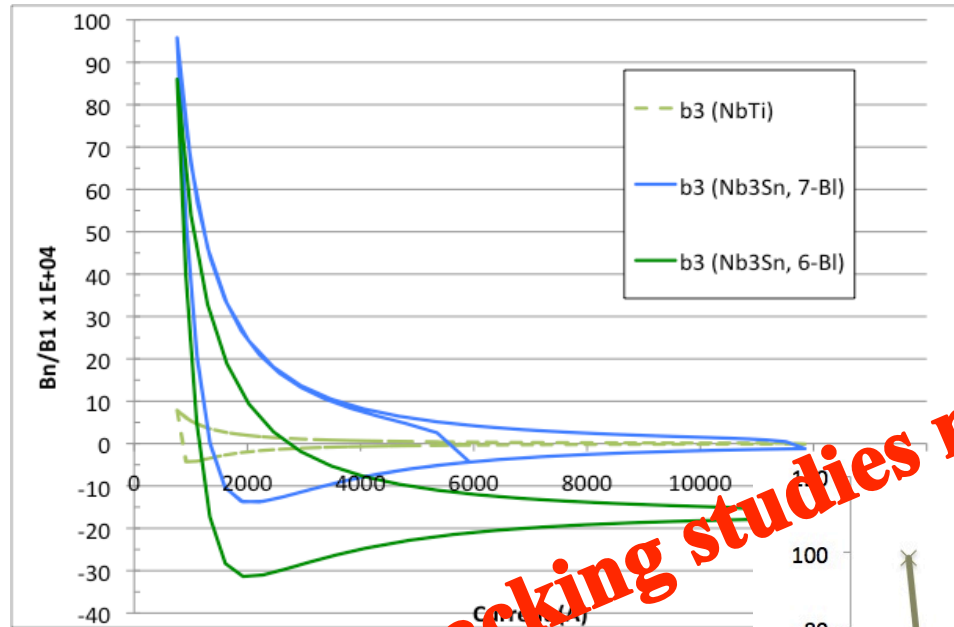
Persistent current analysis Nb3Sn Dipole				
Current (A)	TF (T/A)	B1 (T m)	b3 (Units)	b5 (Units)
758	-9.68E-04	-7.92E+00	9.58E+01	-1.34E+00
911	-9.60E-04	-9.45E+00	5.36E+01	1.58E+00
1105	-9.54E-04	-1.14E+01	2.12E+01	3.33E+00
1337	-9.50E-04	-1.37E+01	2.31E-01	3.80E+00
1610	-9.48E-04	-1.65E+01	-1.05E+01	3.23E+00
1923	-9.47E-04	-1.97E+01	-1.37E+01	2.19E+00
2276	-9.47E-04	-2.33E+01	-1.36E+01	1.35E+00
2668	-9.47E-04	-2.73E+01	-1.24E+01	7.94E-01
3101	-9.48E-04	-3.17E+01	-1.09E+01	4.52E-01
3573	-9.48E-04	-3.66E+01	-9.27E+00	2.47E-01
4086	-9.48E-04	-4.18E+01	-7.76E+00	1.28E-01
4862	-9.49E-04	-4.98E+01	-5.99E+00	4.25E-02
5639	-9.49E-04	-5.78E+01	-4.72E+00	9.44E-03
6415	-9.49E-04	-6.57E+01	-3.80E+00	-2.50E-03
7192	-9.49E-04	-7.37E+01	-3.11E+00	-5.54E-03
7968	-9.49E-04	-8.17E+01	-2.58E+00	-4.68E-03
8744	-9.49E-04	-8.96E+01	-2.17E+00	-2.09E-03
9521	-9.49E-04	-9.76E+01	-1.84E+00	1.21E-03
10297	-9.49E-04	-1.06E+02	-1.58E+00	4.74E-03
11074	-9.49E-04	-1.14E+02	-1.36E+00	8.27E-03
11850	-9.49E-04	-1.22E+02	-1.18E+00	1.17E-02
11517	-9.50E-04	-1.18E+02	4.44E-01	1.38E-03

NbTi Dipole: Multipole Errors:

For comparison the same data for the **NbTi MB** coil in the same co

Current (A)	TF (T/A), Nb	TF (NbTi)	b3 (NbTi)	b5 (NbTi)
758	-7.17E-04	-7.78E+00	7.89E+00	-7.39E-01
911	-7.16E-04	-9.34E+00	-4.26E+00	9.21E-01
1105	-7.16E-04	-1.13E+01	-4.18E+00	5.23E-01
1337	-7.16E-04	-1.37E+01	-3.45E+00	3.36E-01
1610	-7.16E-04	-1.65E+01	-2.68E+00	2.39E-01
1923	-7.16E-04	-1.97E+01	-2.07E+00	1.78E-01
2276	-7.17E-04	-2.33E+01	-1.61E+00	1.35E-01
2668	-7.17E-04	-2.73E+01	-1.27E+00	1.04E-01
3101	-7.17E-04	-3.18E+01	-1.01E+00	8.06E-02
3573	-7.17E-04	-3.66E+01	-8.08E-01	6.31E-02
4086	-7.17E-04	-4.19E+01	-6.55E-01	4.96E-02
4862	-7.17E-04	-4.98E+01	-4.96E-01	3.58E-02
5639	-7.17E-04	-5.78E+01	-3.89E-01	2.67E-02
6415	-7.17E-04	-6.57E+01	-3.14E-01	2.02E-02
7192	-7.17E-04	-7.37E+01	-2.59E-01	1.55E-02
7968	-7.17E-04	-8.17E+01	-2.16E-01	1.19E-02
8744	-7.17E-04	-8.96E+01	-1.83E-01	9.14E-03
9521	-7.17E-04	-9.76E+01	-1.57E-01	6.93E-03
10297	-7.17E-04	-1.06E+02	-1.35E-01	5.15E-03
11074	-7.17E-04	-1.13E+02	-1.17E-01	3.69E-03
11850	-7.17E-04	-1.21E+02	-1.03E-01	2.48E-03

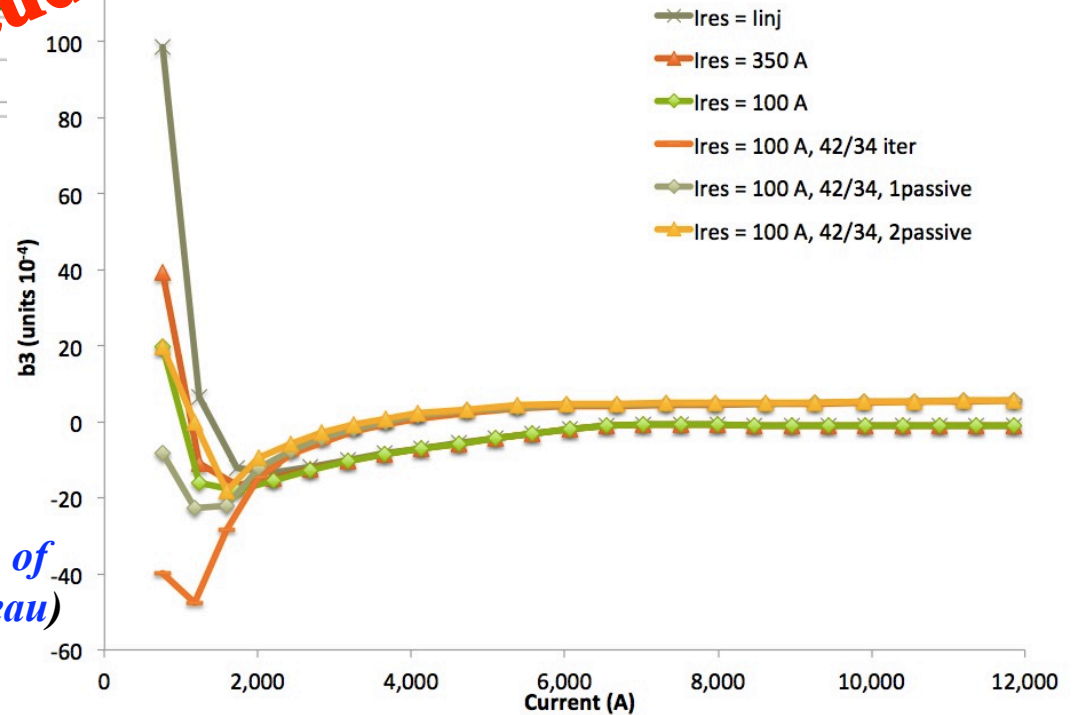
The persistent current problem:



*Comparison:
b3 Hysteresis Nb3Sn / NbTi
M. Karppinen*

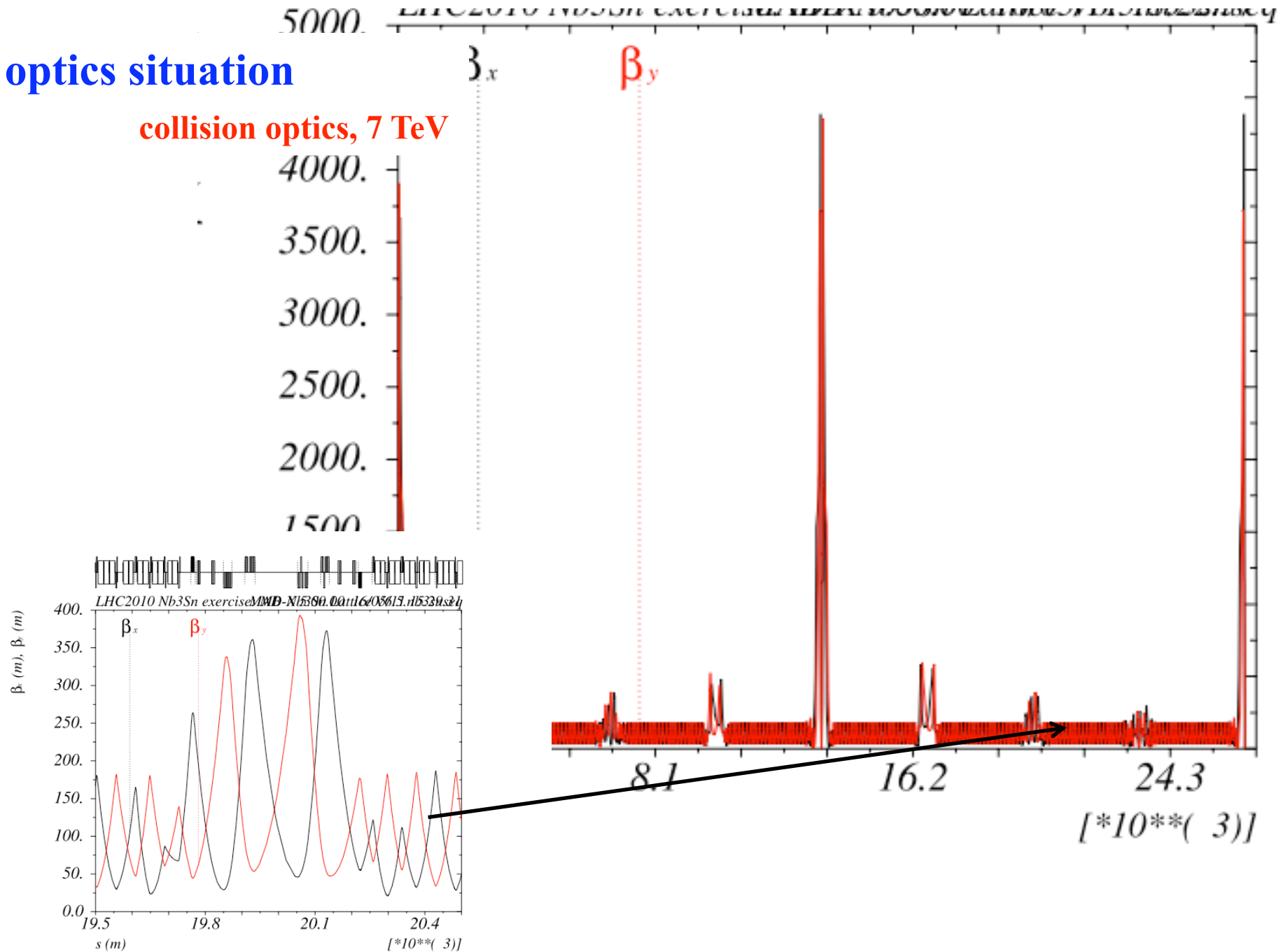
tracking studies needed

*b3 remanence as a function of
pre-cycle (pre-injection plateau)
B. Auchmann*



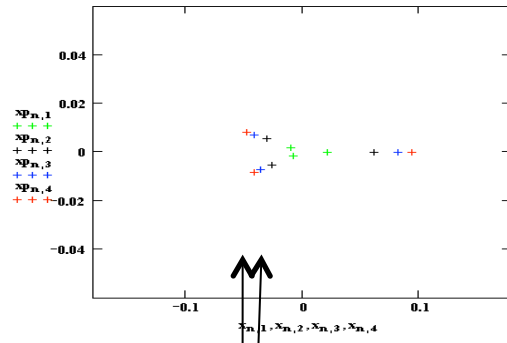
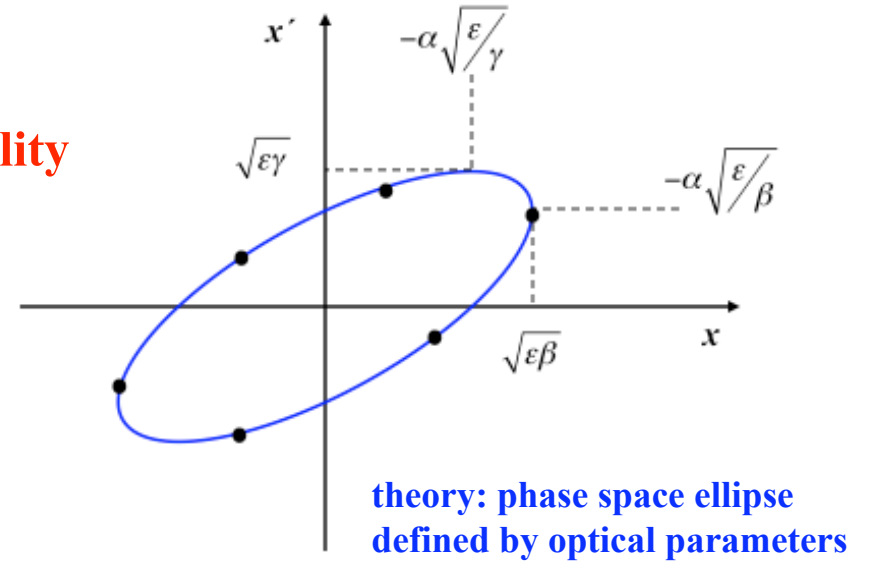
optics situation

collision optics, 7 TeV

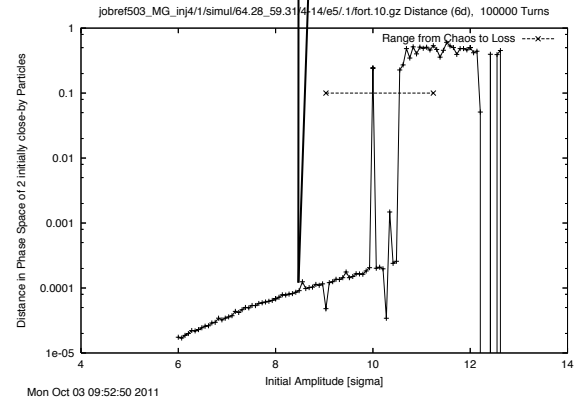


Tracking Studies:

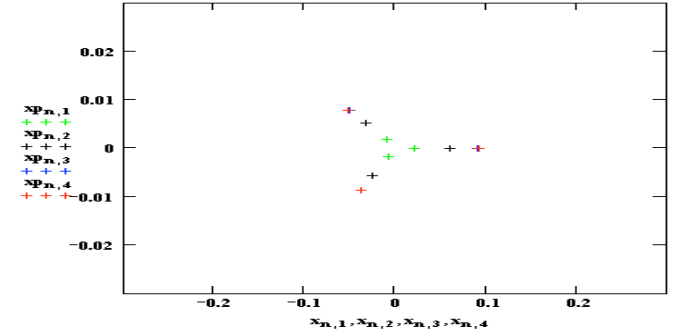
Dynamic Aperture determined **via stability**
/ survival time



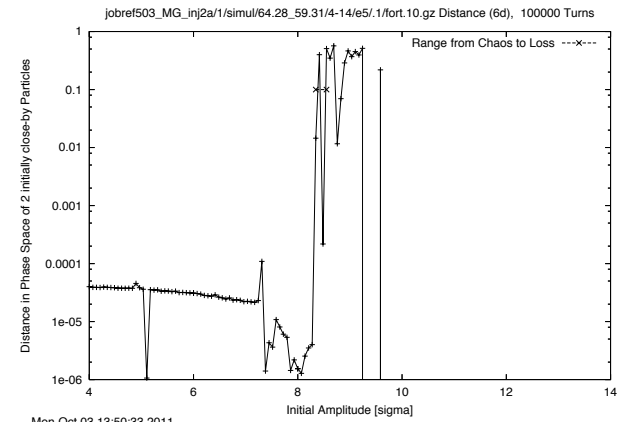
ideal, linear machine



b3 = 98, full & local correction



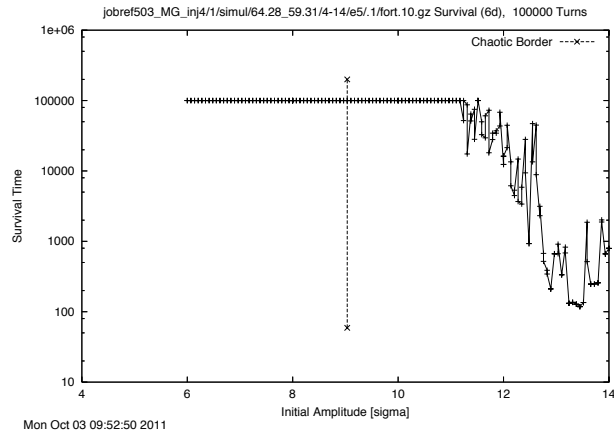
strong b3 multipole



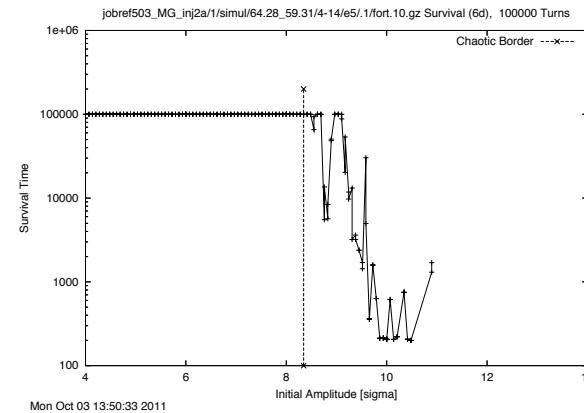
b3 = 98, no correction

Tracking Studies:

Dynamic Aperture determined via stability / survival time



b3 = 98, full & local correction

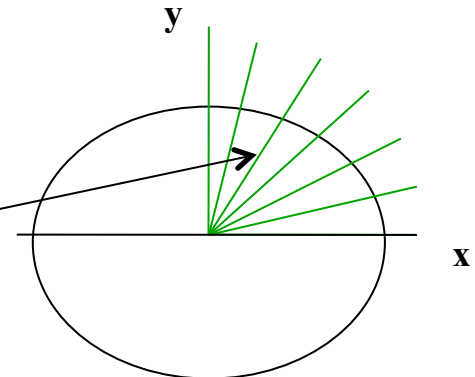


b3 = 98, no correction

survival time ... measured in number of turns ... gives an indication of the influence of the non-linear fields on the (an-) harmonic oscillation of the particles.

For the experts:

60 seeds, 10^5 turns, 4-14 σ in units of 2,
30 particle pairs, 17 angles



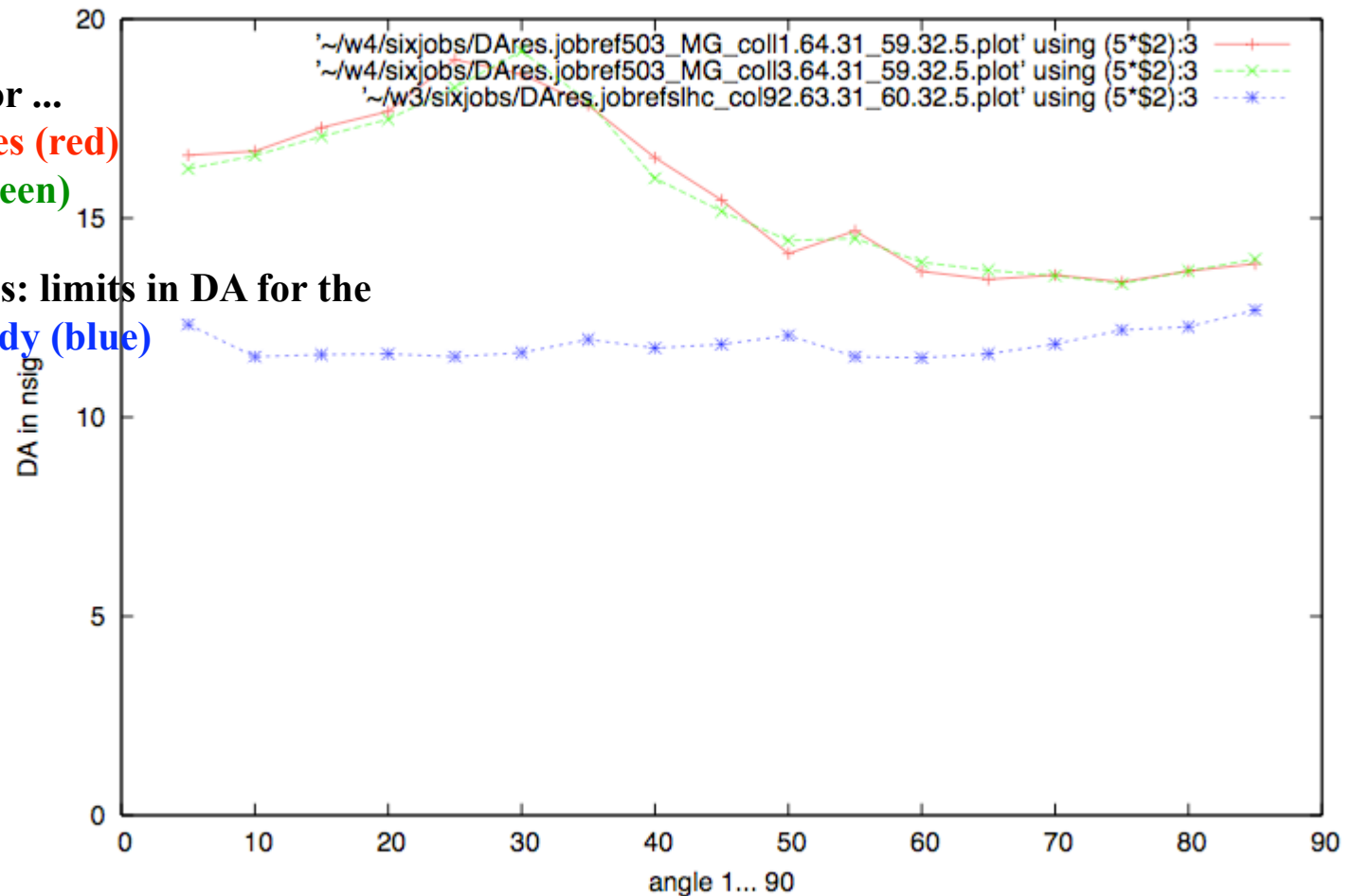
Field Quality: Dynamic Aperture Studies

collision optics, 7 TeV, 2 IP's = 8 dipoles

dyn aperture luminosity optics, 7 TeV, minimum of 60 seeds

dynamic aperture for ...
ideal Nb3Sn dipoles (red)
full error table (green)

and for completeness: limits in DA for the
phase 1 upgrade study (blue)



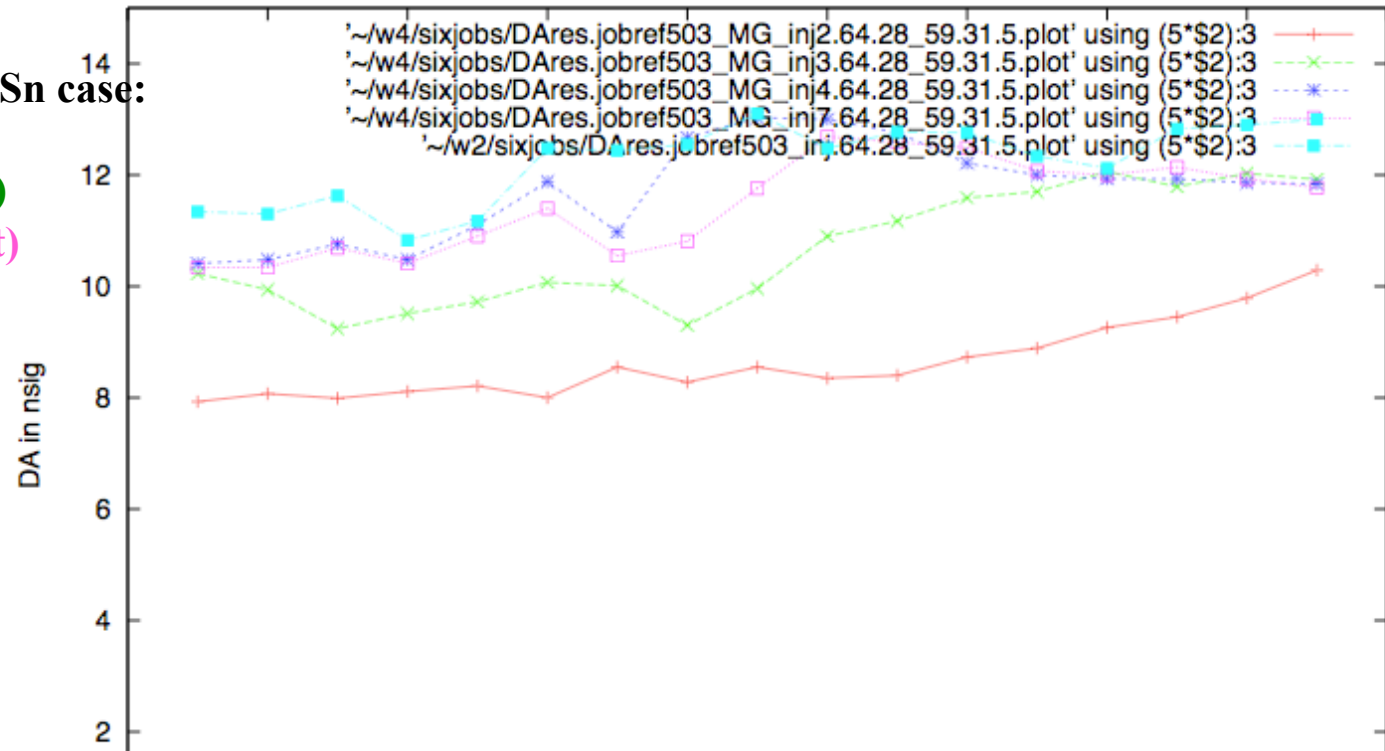
for the experts: the plot shows the minimum DA for the 60 error distribution seeds used in the tracking calculations.

Field Quality: Dynamic Aperture Studies

injection optics, 450 GeV, no special spool piece correctors
scan of b_3 values, , 2 IP's = 8 dipoles

dyn aperture injection optics, minimum of 60 seeds

dynamic aperture for Nb3Sn case:
full error table (red)
 b_3 reduced to 50% (green)
 b_3 reduced to 25% (violet)
 $b_3 = 0$
and to compare with:
present LHC injection



for the experts: unlike to the collision case: at injection the b_3 of the Nb3Sn dipoles is the driving force to the limit in dynamic aperture.

A scan in b_3 values has been performed and shows that values up to $b_3 \approx 20$ units are ok.

There is not much difference between $b_3=0$ and perfect Nb₃Sn magnets !!

Alternative solution: strong local spool piece corrector ...

Field Quality: local b_3 correction

injection optics, 450 GeV, special spool piece correctors for the Nb_3Sn

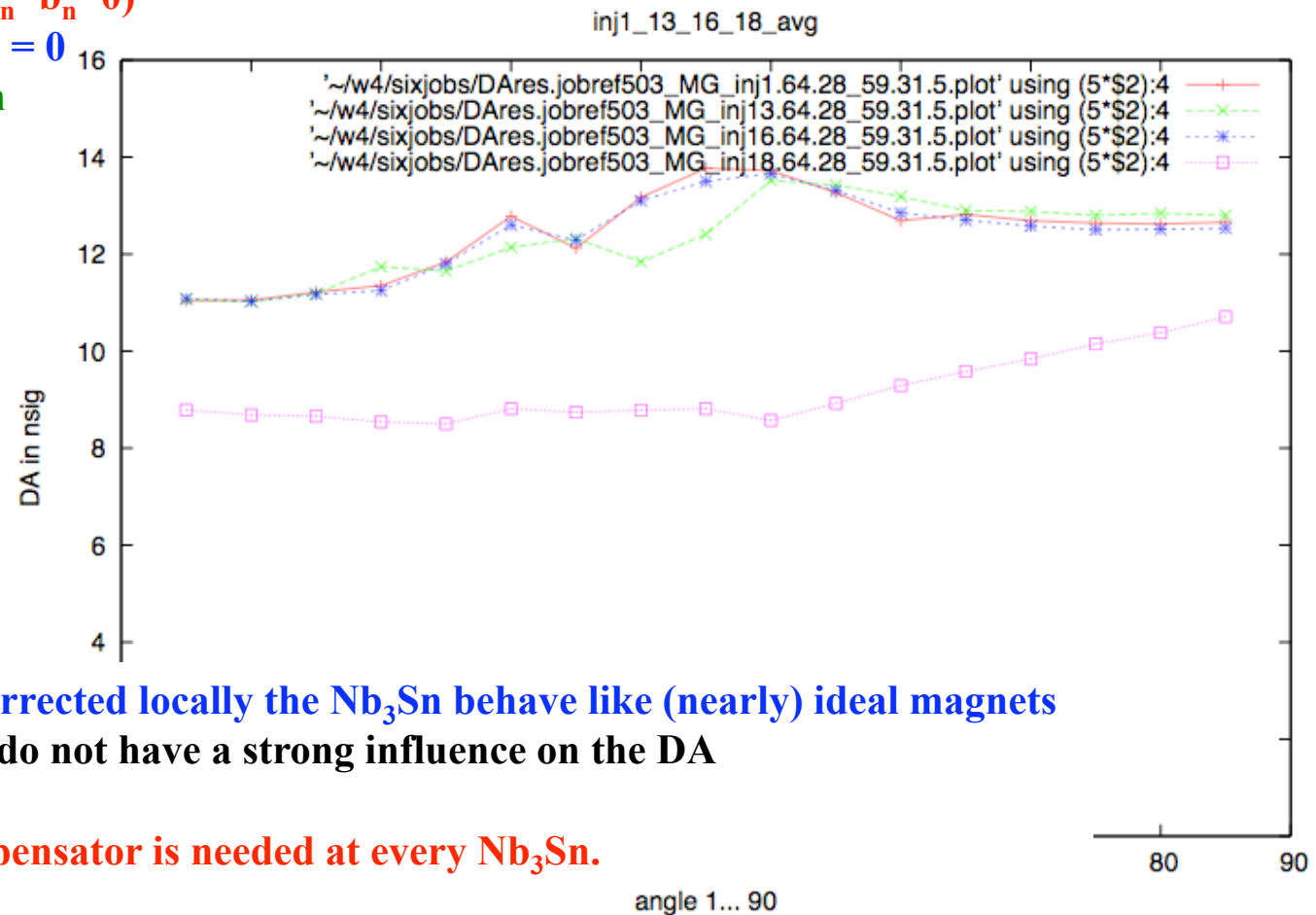
dyn aperture injection optics, average of 60 seeds

ideal Nb_3Sn magnets (all $a_n=b_n=0$)

$a_n=b_n=Nb_3Sn$ values but $b_3=0$

$b_3=full$, local compensation

$b_3=full$, no correction



for the experts: if b_3 is corrected locally the Nb_3Sn behave like (nearly) ideal magnets
Higher order multipoles do not have a strong influence on the DA

A strong “mcs” like compensator is needed at every Nb_3Sn .

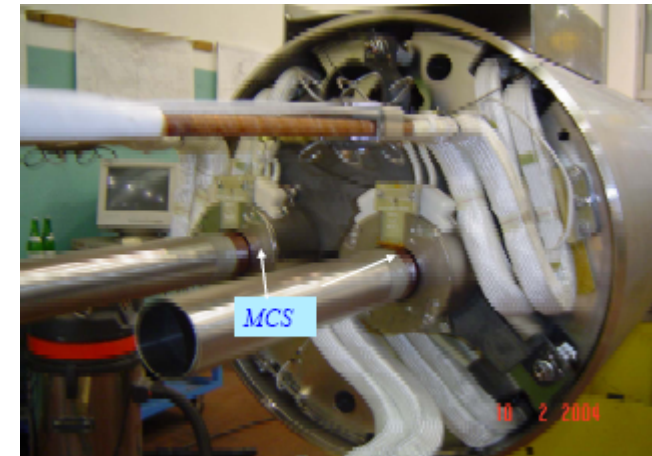
local b_3 correction

some numbers to confuse the audience

Standard MCS: $l = 110 \text{ mm}$
 $g_2 = 1630 \text{ T/m}^2$

Standard pc contribution: NbTi $b_3 = 7.9 \text{ units}$

pc contribution: Nb₃Sn $b_3 = 108 \text{ units}$,
compensation via MCS: $k_2 l = 0.412 / \text{m}^2$
 $g_2 = 5618 \text{ T/m}^2$... *without snap back contribution*



Sum of systematic errors and p.c.	sys & p.c.			sys & p.c.			
Current (A)	B1	b2	b3	b4	b5	b6	b7
763	-0.7325	2.50	108.45	0.02	-1.49	0.00	0.29
1456	-1.3977	2.50	9.54	0.02	3.32	0.00	0.29
2149	-2.0628	2.50	0.28	0.02	1.42	0.00	0.29
2842	-2.7279	2.50	2.14	0.02	0.42	0.00	0.29
3535	-3.3930	2.50	4.56	0.02	0.03	0.00	0.29
4228	-4.0581	2.49	6.53	0.02	-0.12	0.00	0.29
4921	-4.7231	2.48	8.07	0.02	-0.20	0.00	0.29
5614	-5.3875	2.45	9.23	0.02	-0.22	0.00	0.29
6307	-6.0499	2.28	10.10	0.01	-0.23	0.00	0.29
7000	-6.7075	1.84	10.87	-0.01	-0.23	0.00	0.29
7692	-7.3565	1.05	11.55	-0.04	-0.21	0.00	0.29
8385	-7.9928	-0.21	12.00	-0.10	-0.19	0.00	0.29
9078	-8.6120	-2.13	12.19	-0.21	-0.17	-0.01	0.29
9771	-9.2204	-4.43	12.21	-0.31	-0.15	-0.01	0.29
10464	-9.8212	-6.94	12.15	-0.41	-0.14	-0.02	0.29
11157	-10.4160	-9.68	12.02	-0.51	-0.12	-0.02	0.30
11850	-11.0060	-12.49	11.88	-0.58	-0.12	-0.02	0.30

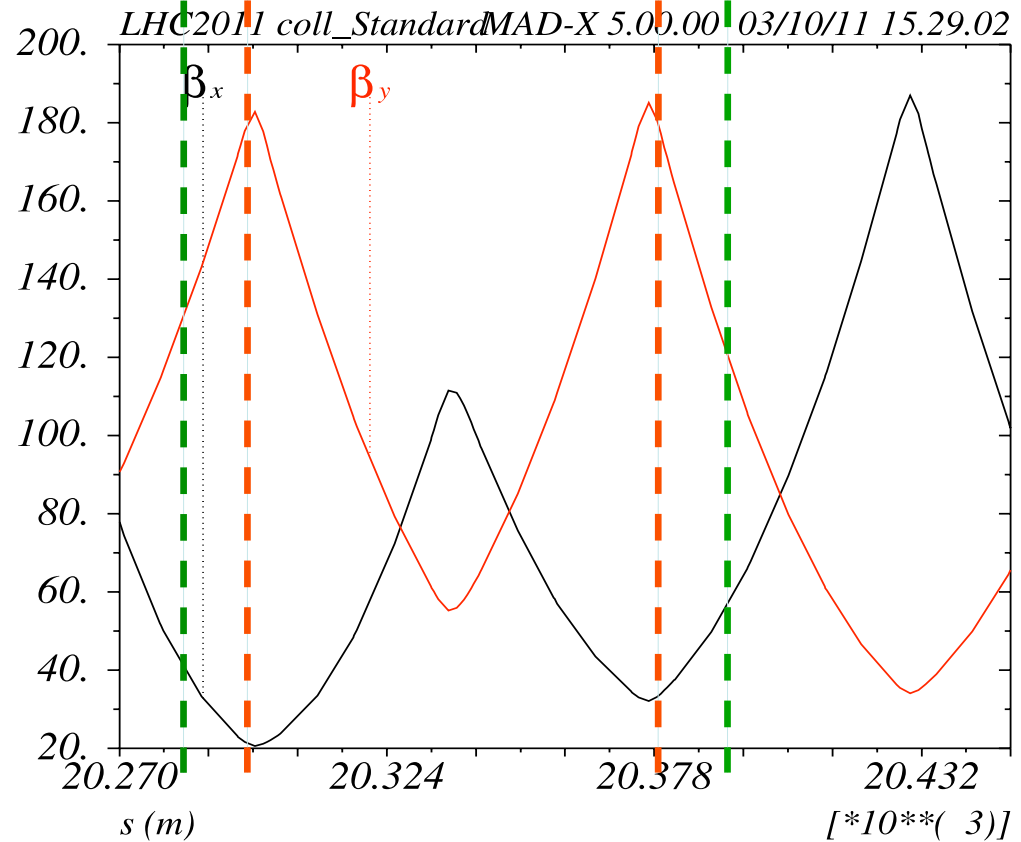
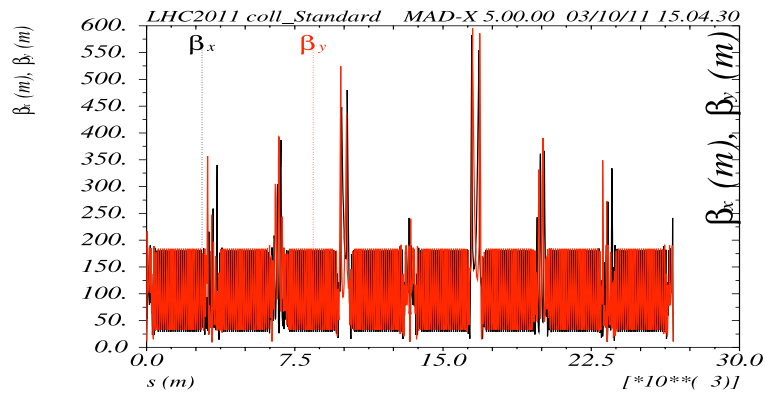
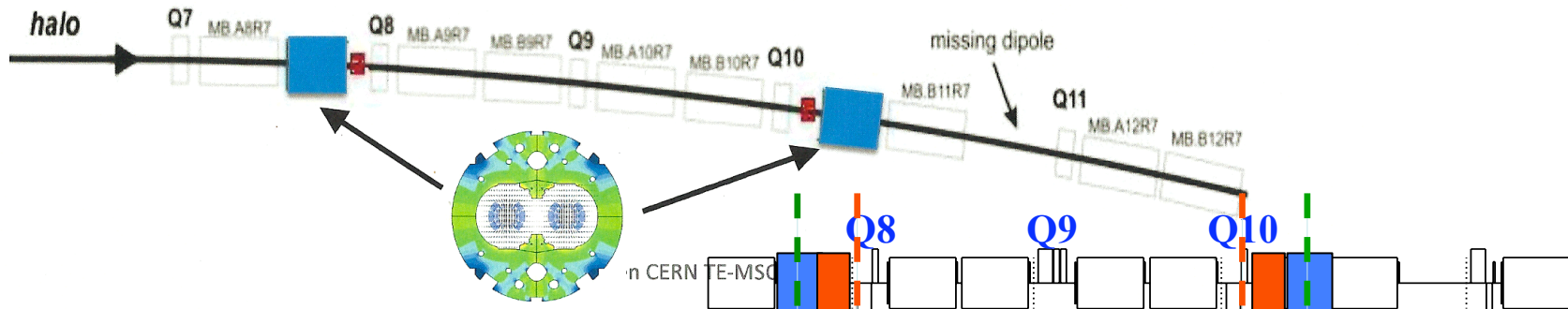
*? what about higher
multipoles*

?? what about the skews

??? what about reality

Field Quality: non-local b_3 correction

New 3.3.5 m shorter Nb3Sn Dipoles (2 per DS)

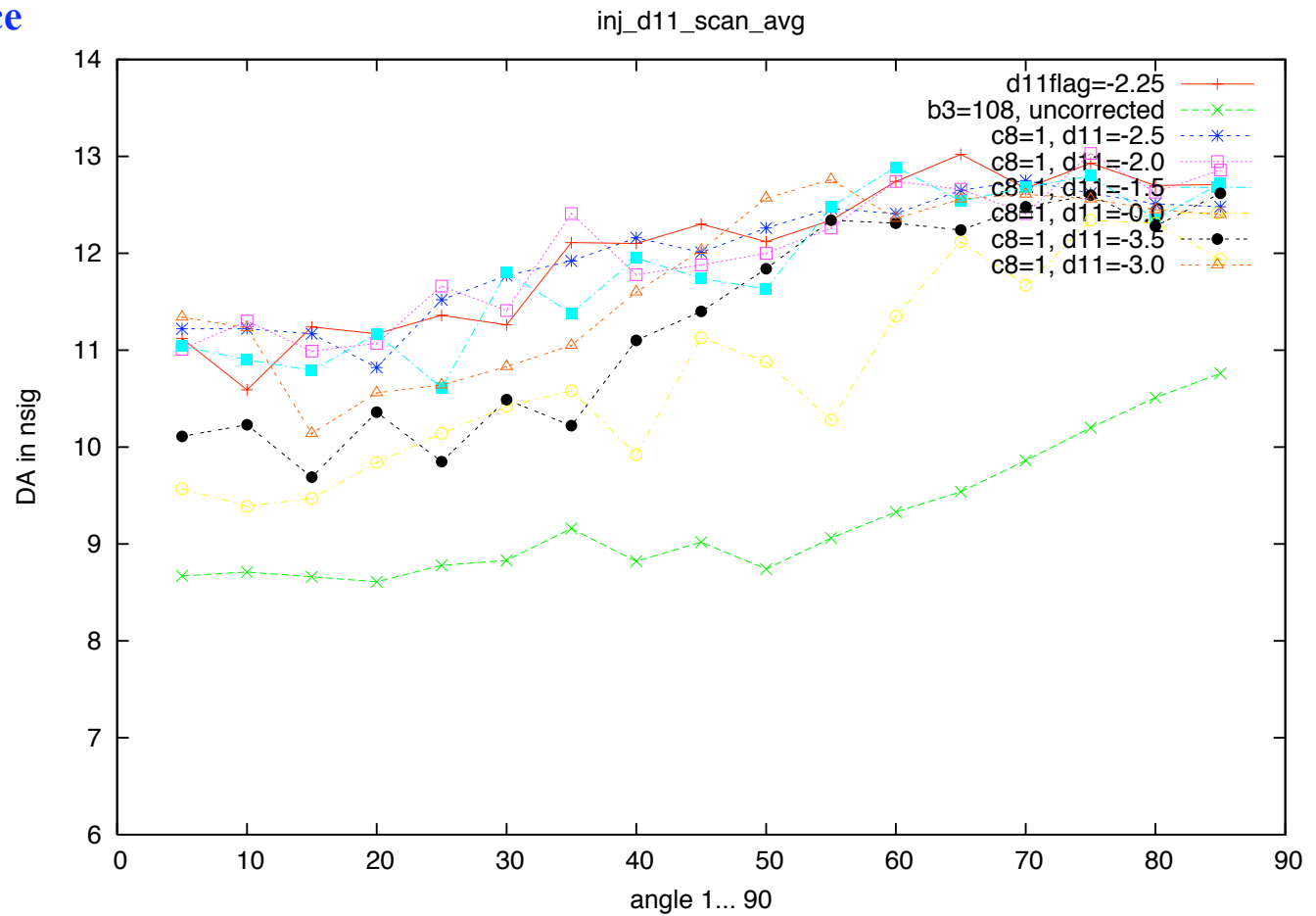


spool piece correctors at the quads

Field Quality: non-local b_3 correction

injection optics, 450 GeV, special spool piece correctors placed at the quads

local correction of b_3 at B8
scan of non-local spool piece
corrector, located at Q10



Resume Nb₃Sn dipoles

have (nearly) **no effect on the linear beam optic**

have (nearly) **no effect on the LHC global geometry**

local geometry has to be discussed

have a strong influence on the orbit that can be corrected outside the dipole pair **using a considerable fraction of the available corrector strength** but **a large orbit distortion (5σ) remains** between the dipole pairs

would be a great idea to **install trim power supply** to compensate the effect and forget about the problems !!!

multipoles are enormous (mainly b₃):

They have only small impact at high energy,

At 450 GeV injection they are too strong and have to be either reduced to roughly 20 units or compensated by strong spool piece correctors.

To be done:

Repeat the DA calculations & local compensation for the actual Dipole option (1 * 11m, 2 * 5.5m 3 * 4711 m)

... and the number of IP's

Follow up of actual multipoles

**Bernhard Auchmanns improved precycle,
results of first actual magnet measurements
uncertainties / systematics
pc contributions**

**Summarise all this in a HL-LHC report
in progress**