



# Cold Collimator + 11T magnet: cryostat & integration issues *(first thoughts)*

**V.Parma, J.Ph.Tock**  
**CERN, TE-MS C**



# Outline

- The Cold Collimator Feasibility Study (CCFS) working group
- From warm collimators (reminder) to cold collimators
- Machine Integration: technical systems affected
- Possible 11 T magnet layouts and consequence on collimator integration
- IR specificities
- Powering
- Summary



# Mandate of the CCFS Working Group

## *(Cold Collimator Feasibility Study)*

### Scope of the work:

- Verify the feasibility of installing cold collimators, housed in cryo-assemblies, in the continuous cryostat during LHC's Long Shut Down 2 (or later SD), as required by collimation in several machine IR's (pt.1, 2, 3, 5 and 7)

### Specific goals:

- Analyze configurations of cold collimators coupled to 11 T magnets;
- Identify potential show stoppers, either related to the implementation of the layout schemes or related to operational aspects of the associated technical systems (vacuum, cryogenics, machine protection, alignment, etc).
- Identify potential needs for R&D with its associated effort and timeline.
- Provide a final recommendation for the opportunity of a cold collimator project, with a draft timeline.

### WG composition (by system responsibility):

- Collimators: A.Bertarelli, EN-MME; F.Cerutti, EN-STI
- Vacuum : V.Baglin, TE-VSC
- Cryogenics : R.Van Weelderen, TE-CRG
- 11 T magnets: M.Karpinnen, TE-MS
- Machine optics, (R.Assmann, BE-OP)
- Machine Layout, Cryostat & Integration: V.Parma (J.Ph.Tock),TE-MS

### *And ex-officio participants:*

- Collimator project leader (R.Assmann, BE-OP)
- HL LHC project leader (L.Rossi, TE)



# List of topics on the table

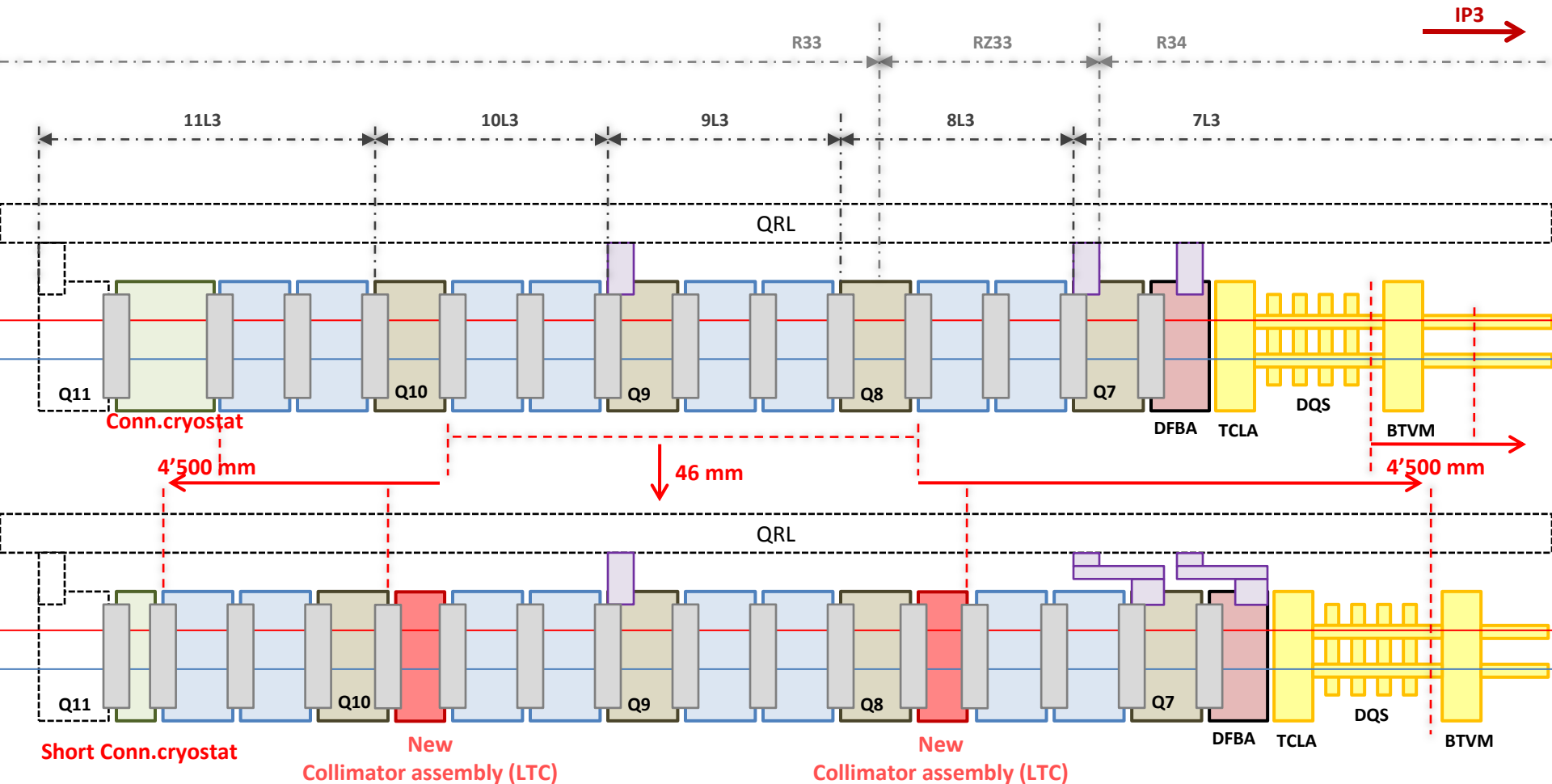
## Topics:

- IR Integration specificities (space availability, PC locations,...)
- Collimator length (as function of material, efficiency,...)
- 11 T magnet specificities (strength vs.length, trim & powering, quench protection,...)
- Possible cryostat layouts (11 T common integration, individual cryostats,...)
- Vacuum T and operation aspects
- Cryogenic margins (heat load limitations, extraction capacity from 11 T magnet & collimator, operation aspects,...)
- Collimators @ cryo T (materials, RF heat deposition,...)
- Collimator mechanisms @ cryo T (jaws alignment, precision,...)
- Reliability & Maintainability (failure scenarios, down-time,...)
- ...

## Next meeting on 11<sup>th</sup> October next:

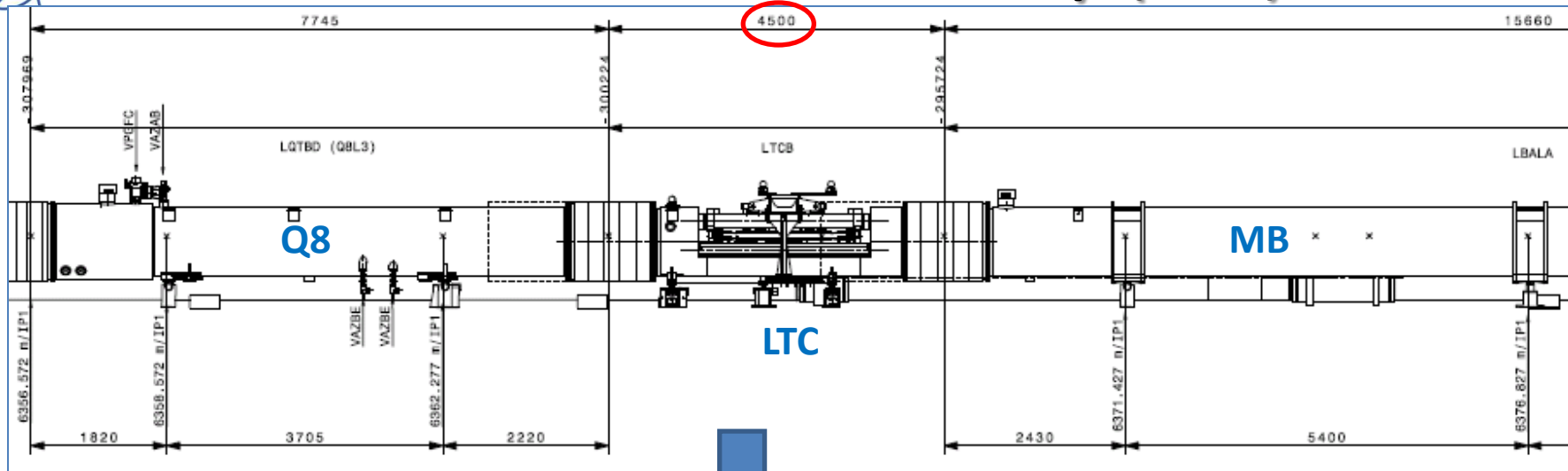
- Layouts options and IR integration specificities (V.Parma+J.Ph.Tock)
- 11 T magnet main parameters (M.Karppinen)

# Warm collimators in the DS of IR3: our baseline



- was aimed at Shut-Down 2012-2013 (no time for 11 T magnets!)
- move 24 existing magnets and DFBA's (considered critical but feasible)
- not needed for SD1 anymore, project postponed

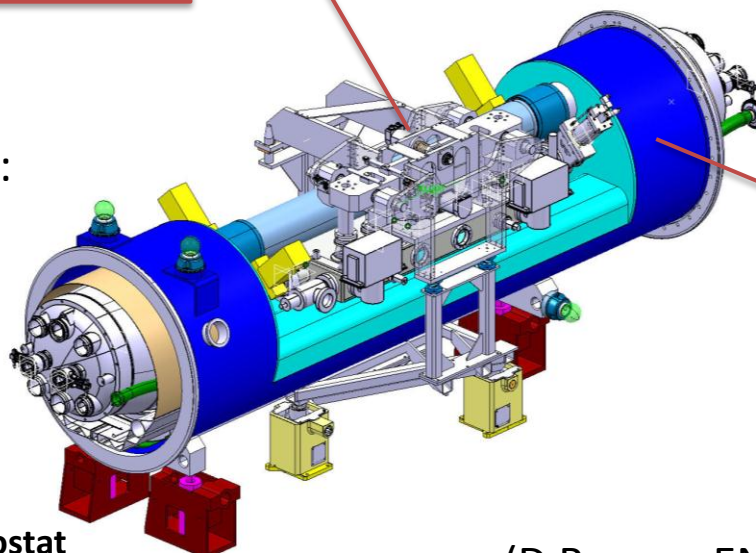
# DS Collimator Assembly (LTC)



(Y.Muttoni, EN-MEF)

Collimator  
Module (TCLD)

- W jaw length → 1 m
- overall length 4.5 m
- ineffective length due to:
  - Bus bars routing
  - Cold-Warm transitions



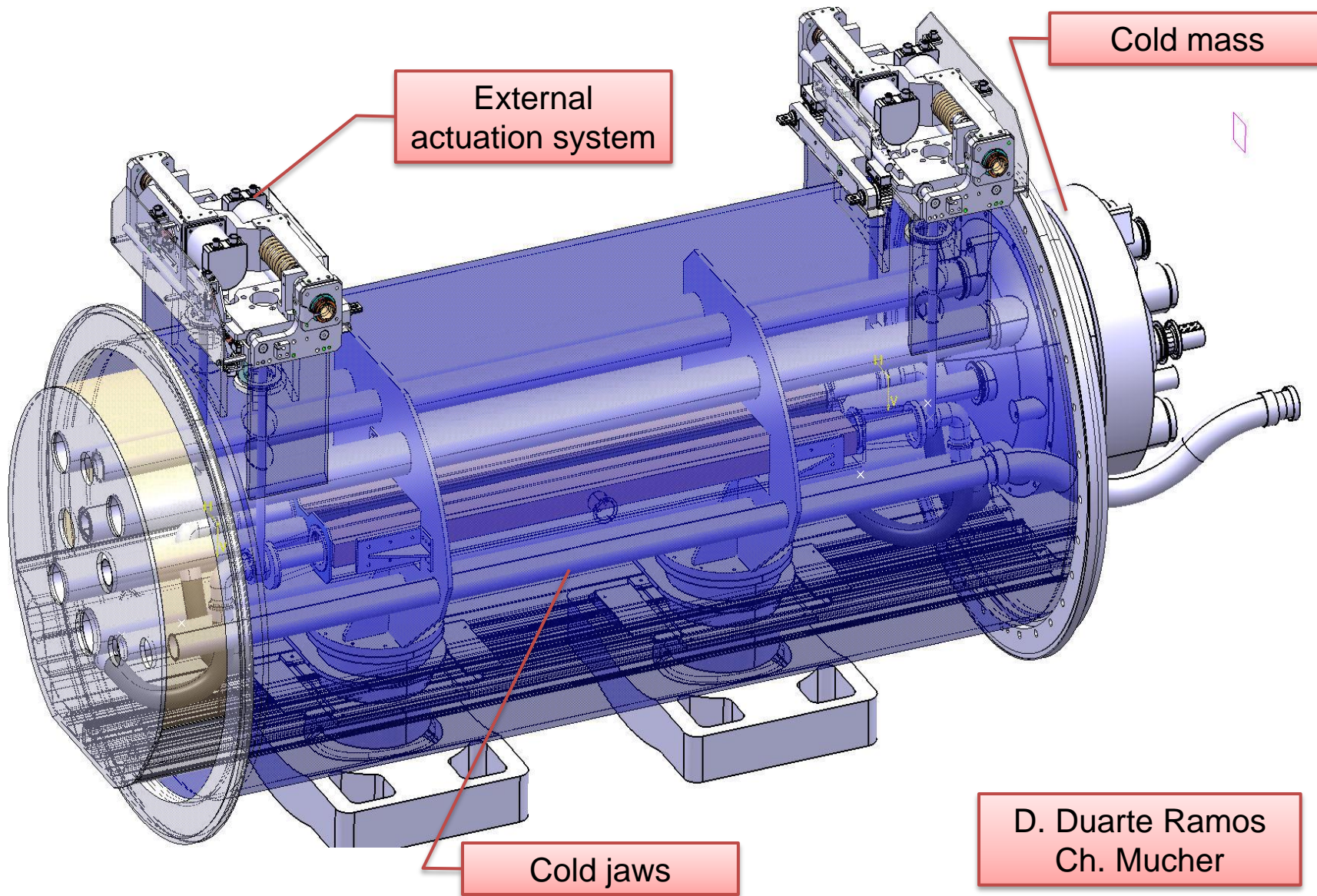
Cryostat  
("by-pass")  
(QTC)

1 prototype cryostat  
is under construction

(D.Ramos, EN-MME)

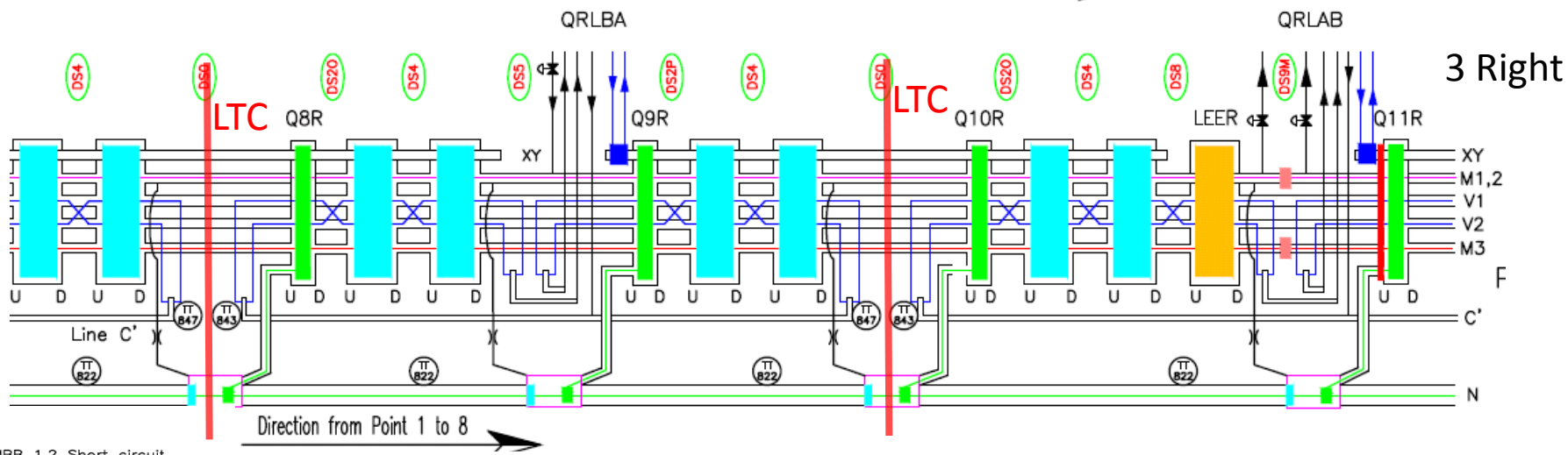
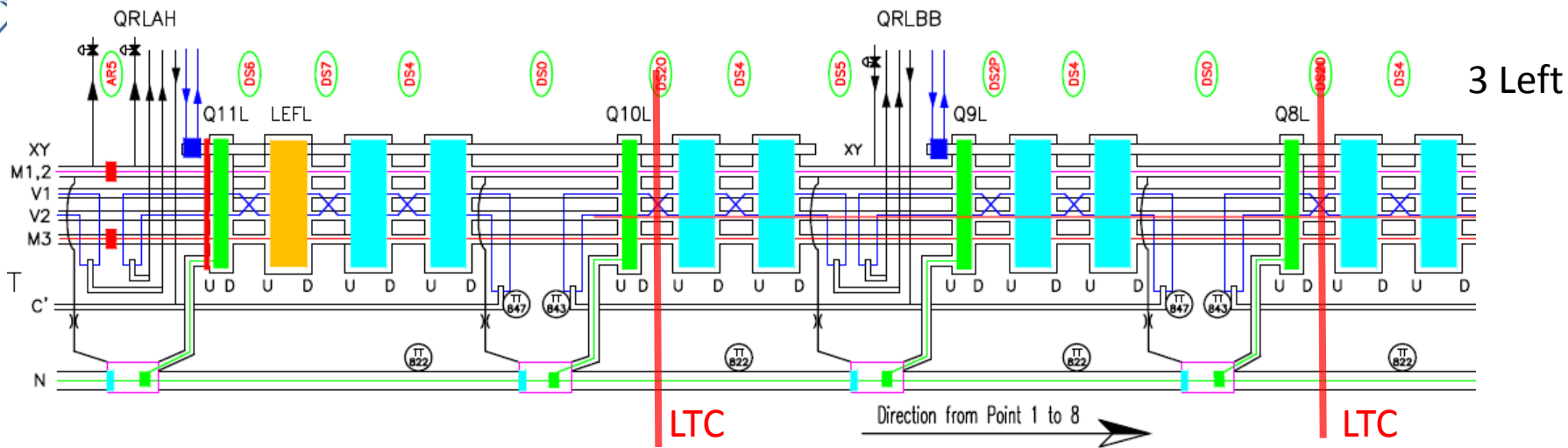


# COLD COLLIMATOR PRE-STUDY (2010)





# Primary technical systems affected by inserting the LTCs (3 L and 3 R)



- MBB 1,2 Short circuit
- Main busbar plugs
- 6 kA busbar plugs (3 x 6kA)
- line-N busbar plugs (600 A)
- 6 kA connector (12/6 connections)
- 6 kA connector (3 connections)
- 600 A connector
- DFB Lambda plate(s)
- 600A Plug with restriction
- Heat-Exchanger
- Main busbars M3
- Main busbars M1 and M2
- Auxiliary busbars (600 A)
- 6 kA busbars
- ⊗ Hydraulic restrictions
- ⊗ Cooldown and fill valves
- ↗ Positive Slope
- ↘ Negative Slope
- U = UPSTREAM SIDE
- D = DOWNSTREAM SIDE





# Systems to be “bridged”

Maintain **functional continuity** of:

## Beam lines (beam vacuum):

1. V1, V2

## Electrical powering:

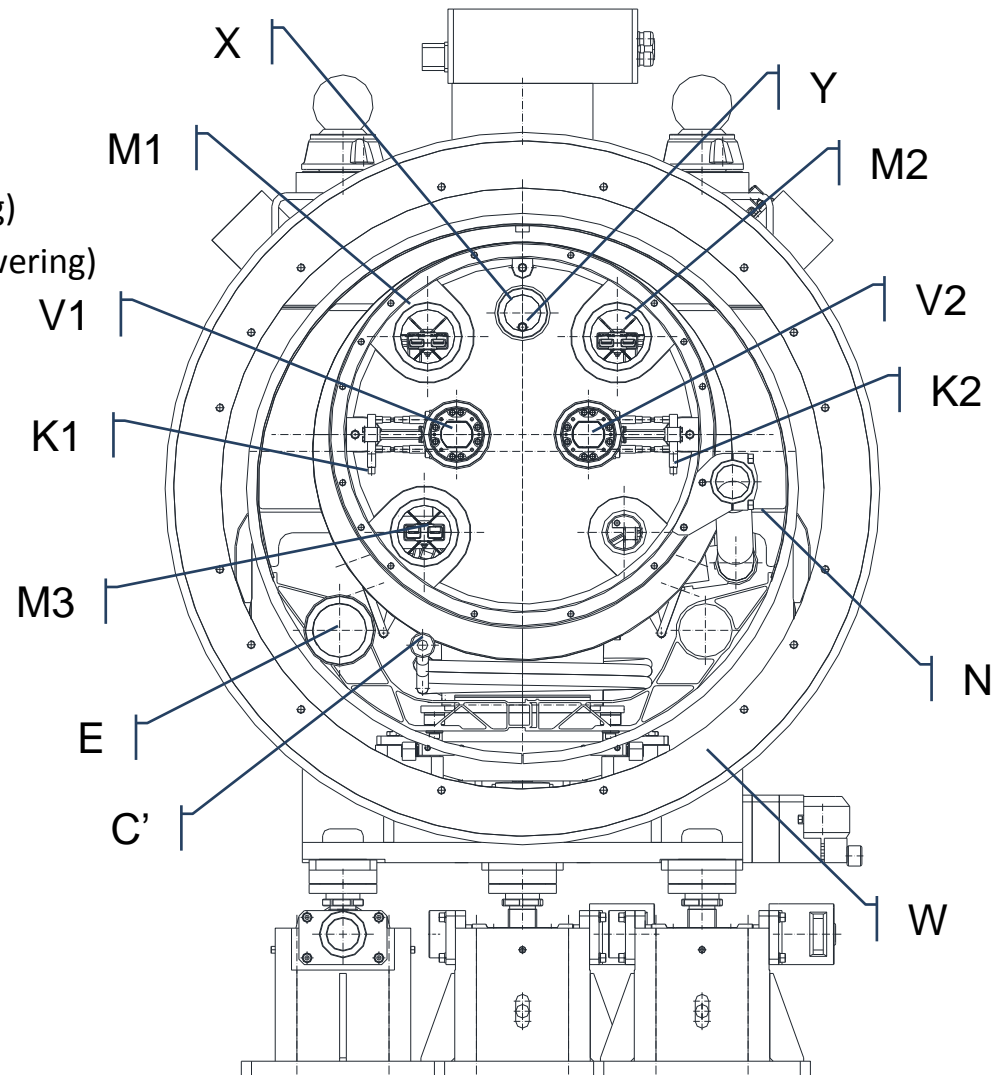
1. M1, M2, M3 and corrector spools (magnet powering)
2. Aux.BB line (line N, only 600 A cables, correctors powering)

## Cryogenics:

1. Pressurised HeII bath (line L)
2. Sub-cooled HeII (lines X, y)
3. C', KD1, KD2 lines (4.5 K) for IR3L; none for IR3R (but needed to thermalise cryostat components)
4. Thermal shield line (line E)

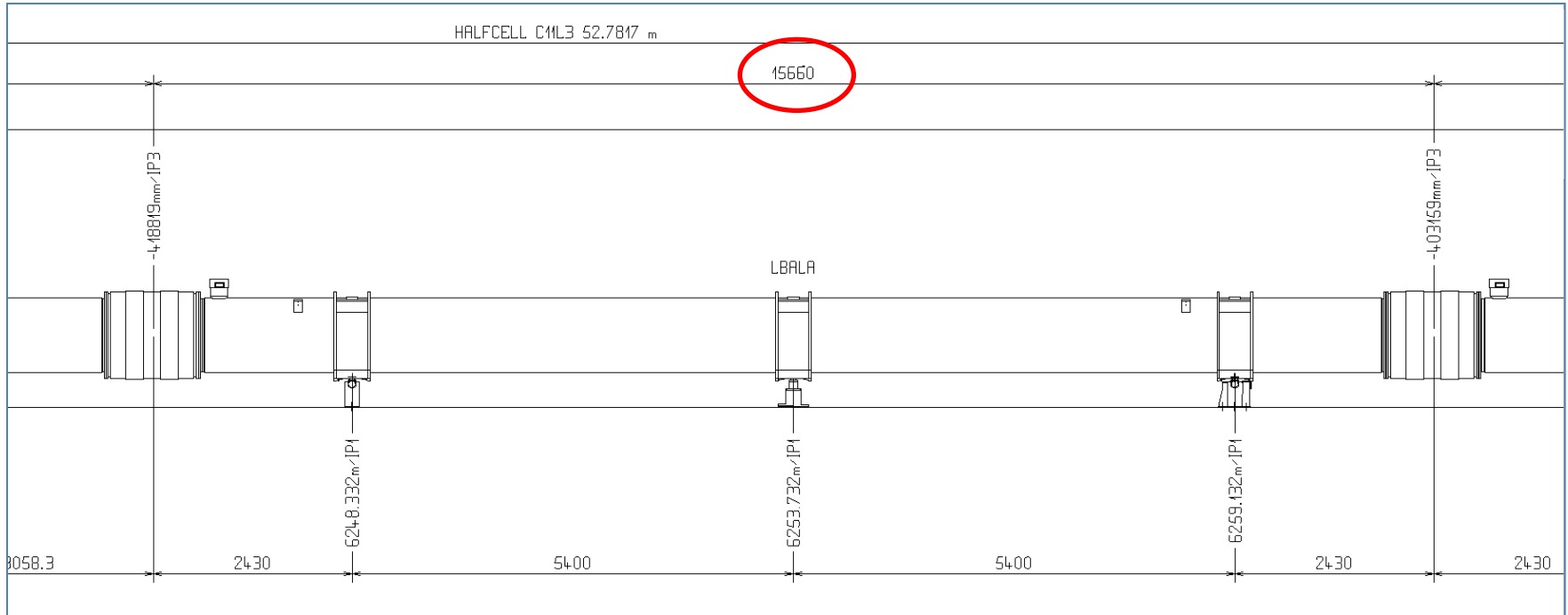
## Insulation vacuum:

1. Insulation vacuum (line W)



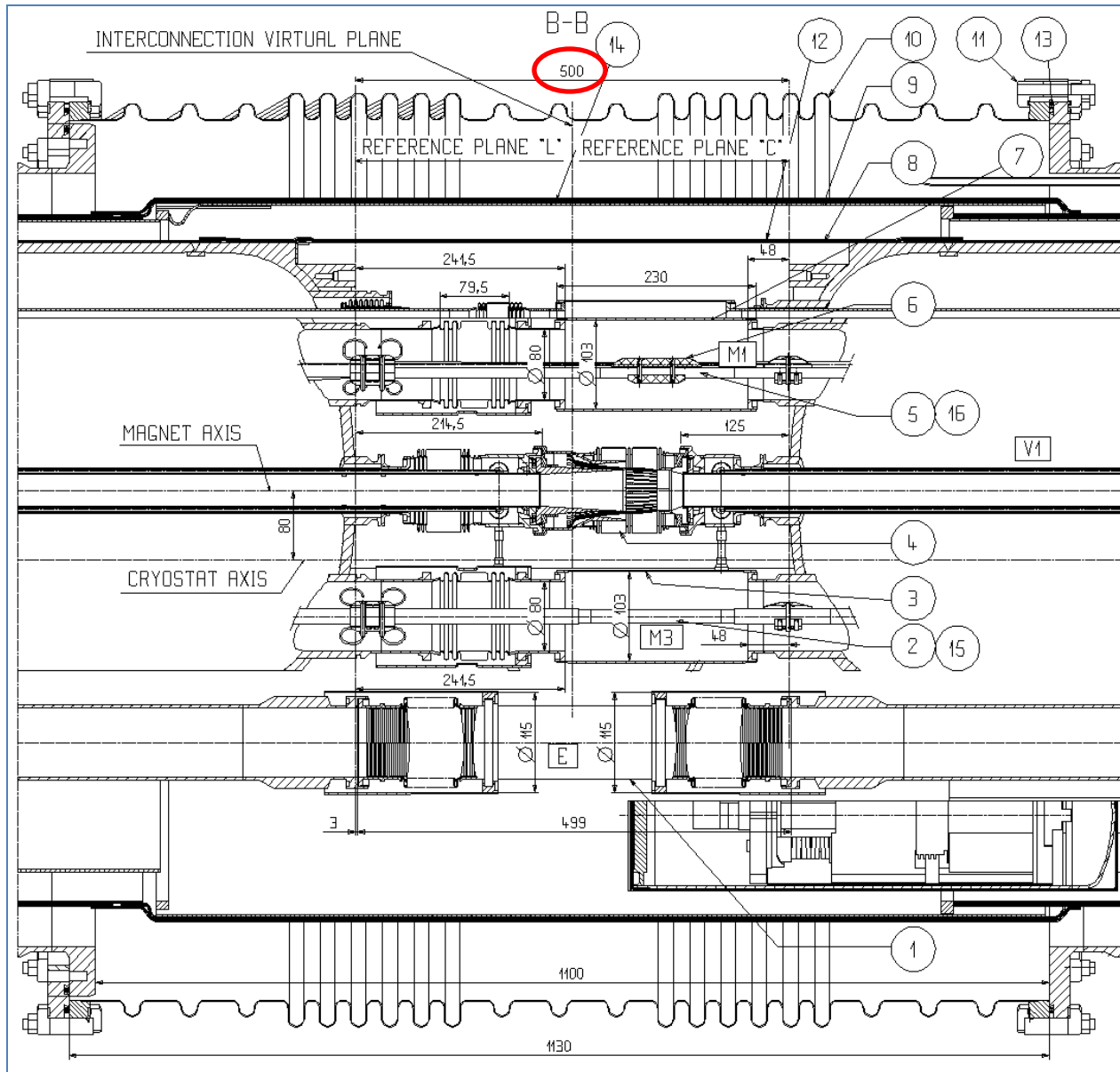
(courtesy: D.Ramos)

# Dipole tunnel integration layout

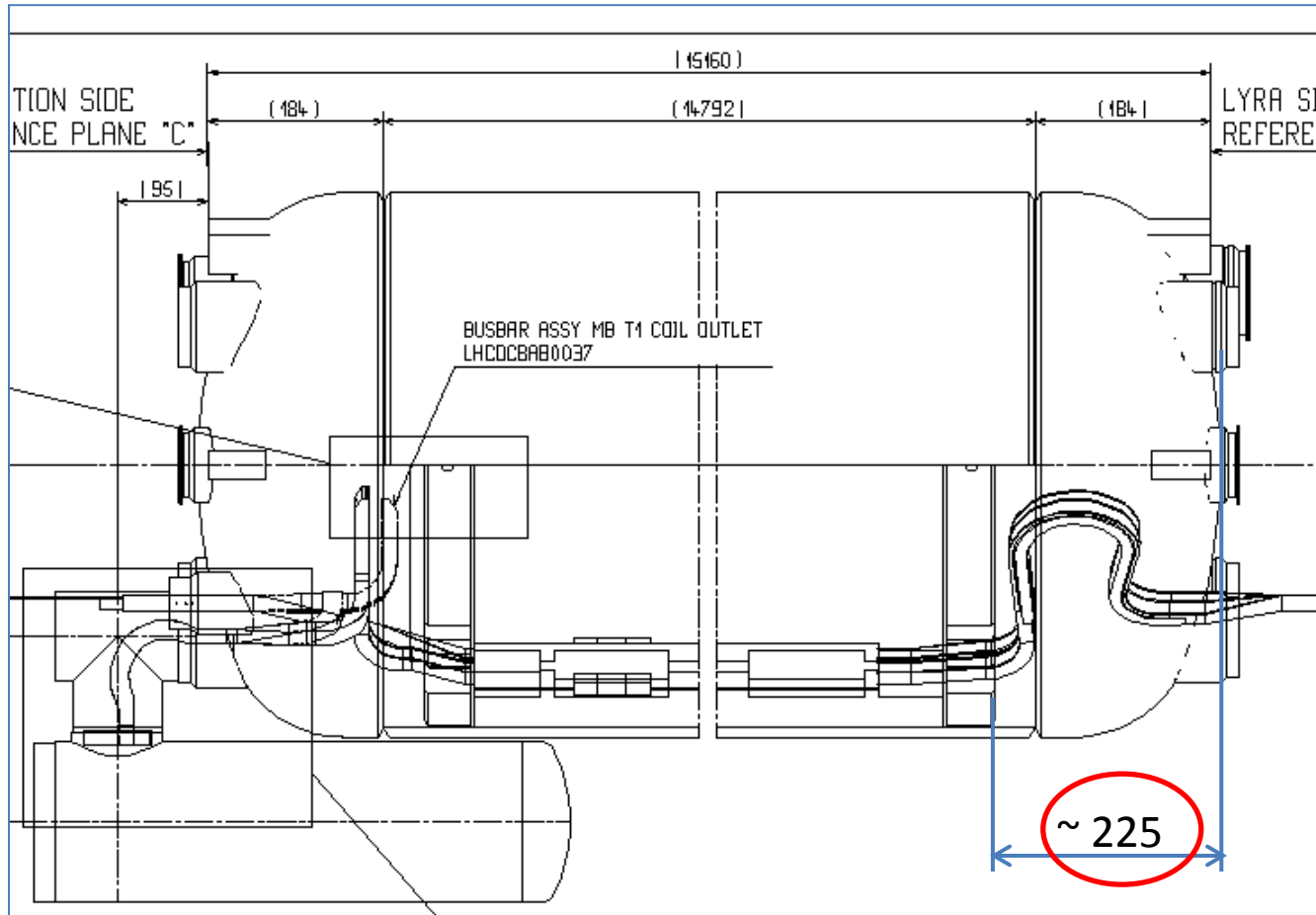


- Remove and replace 1 (or 2) MB
- Possibly preserve standard interconnect
- 15'660 mm (IC plane to IC plane) space constraint

# Dipole-Dipole interconnect

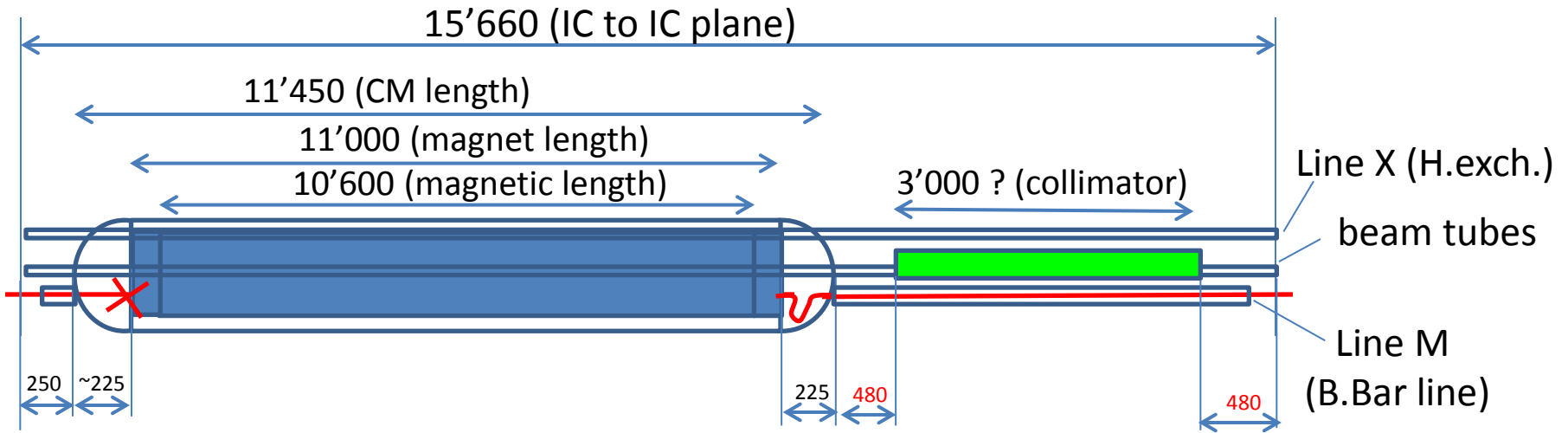


# Typical bus bars arrangement in MB





# Longitudinal layout (Option 1)

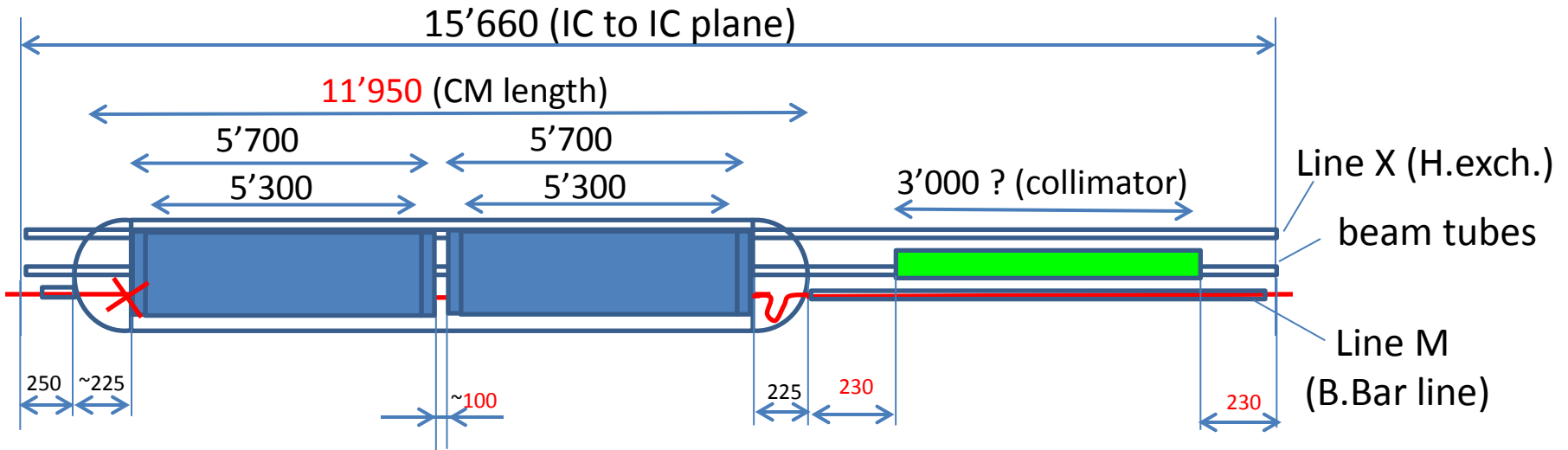


Note: no space included for correctors





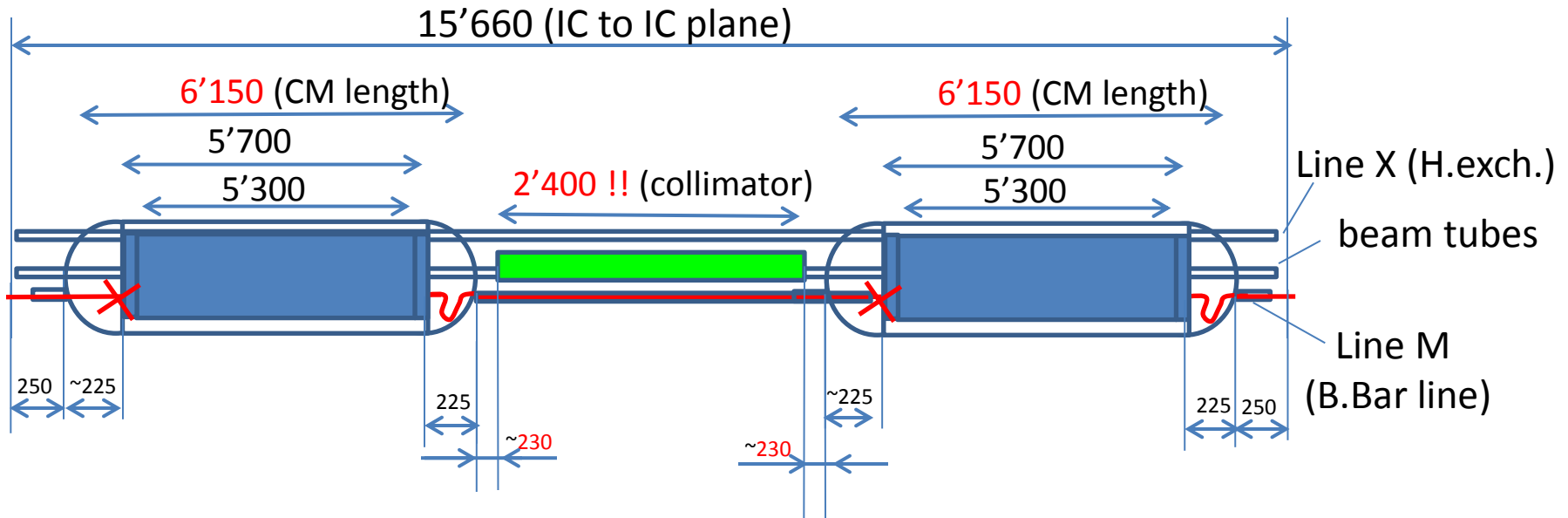
# Longitudinal layout (Option 2)



CM is 500 mm longer (2 end plates+connection space)

Note: no space included for correctors

# Longitudinal layout (Option 3)



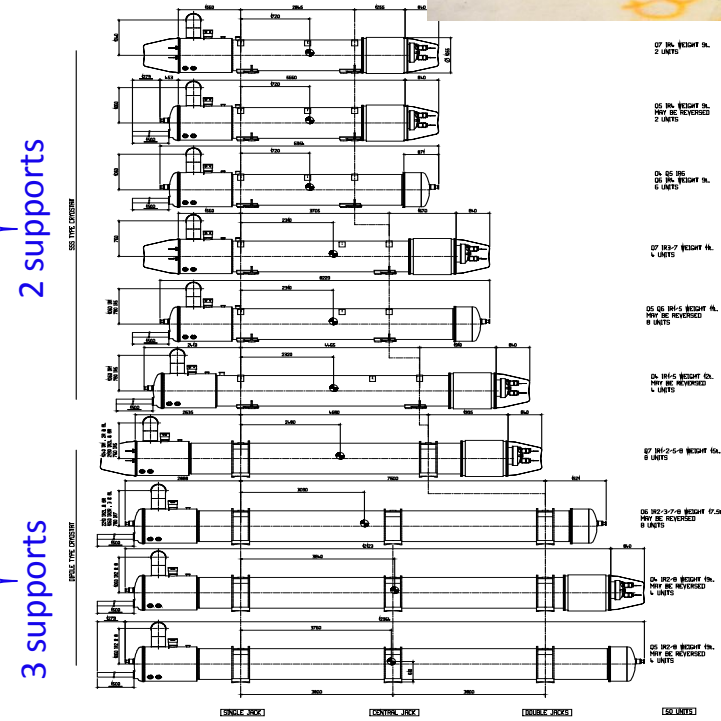
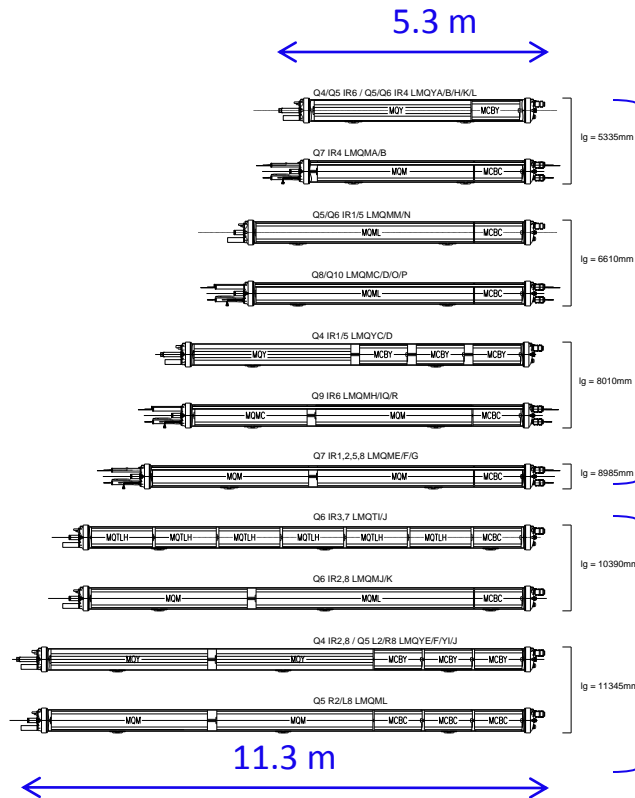
Collimator space reduced by 600 mm (w.r.t option 2)

Note: no space included for correctors



# LHC "cryostating" methods

- SSS-type for shorter/lighter cold masses (up to ~ 9 m long):
  - Can be lifted from cold mass ends
  - Cryostat vacuum vessel on 2 cold supports posts
- Dipole-type for longer units (>9m):
  - Cannot be lifted from cold mass ends
  - 2 support posts preferred, whenever possible (isostatic)
  - 3 support posts inevitable for very long cold masses





# IR specificities

(J.Ph.Tock)

For Pts 1,3,5,7 : The DS zones are very similar in terms of layout (not studied in details)

IR3 : Checked and validated ;  
See drawings LHCLJ\_3U0035 to 0045

IR2 could necessitate a different collimation optics :  
only one collimator

Left of IR2, there is the injection line and the QRL  
that are constraining differently the available space

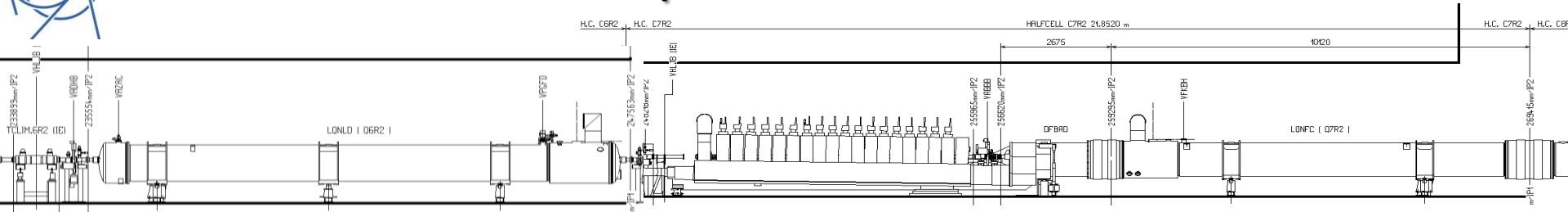
Differences in design, tooling, procedures, ...





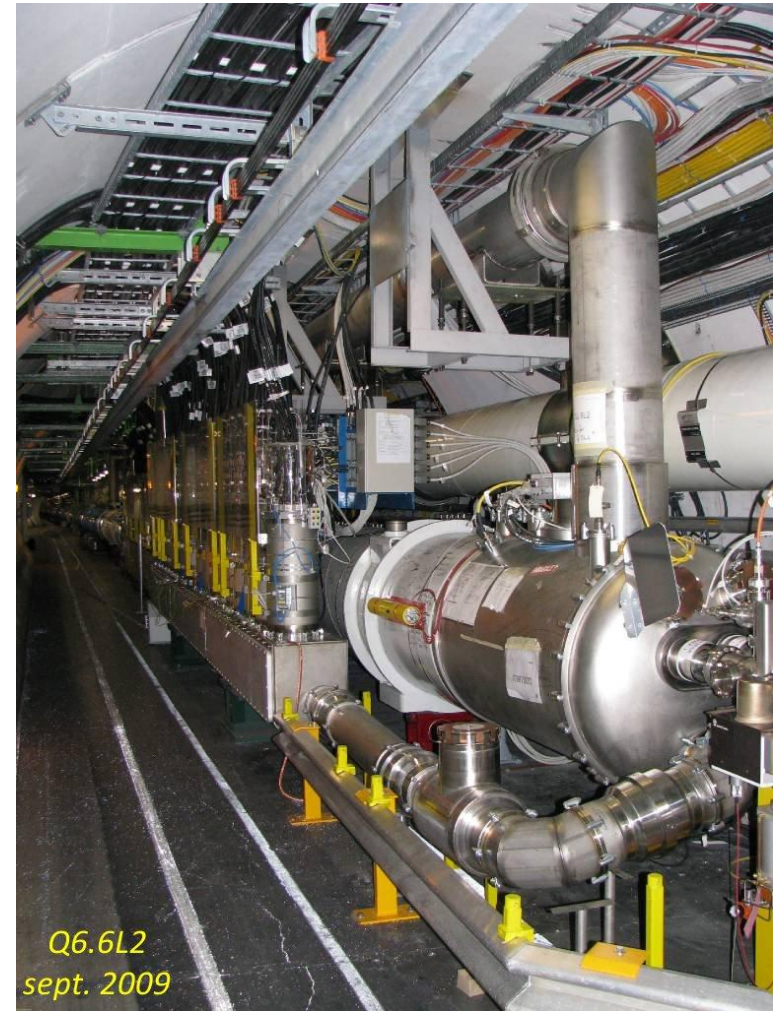


# IR2 specificities



DFBAs at P2 are also feeding Q6 so if cryomagnets have to be displaced, this would be heavier

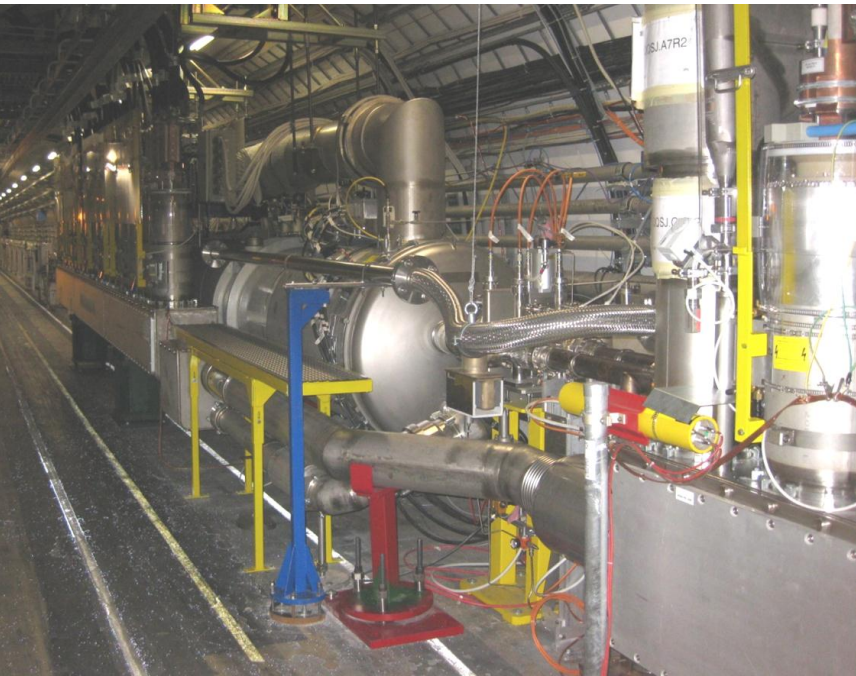
DSL2



Q6.6L2  
sept. 2009

(J.Ph.Tock)

DSR2

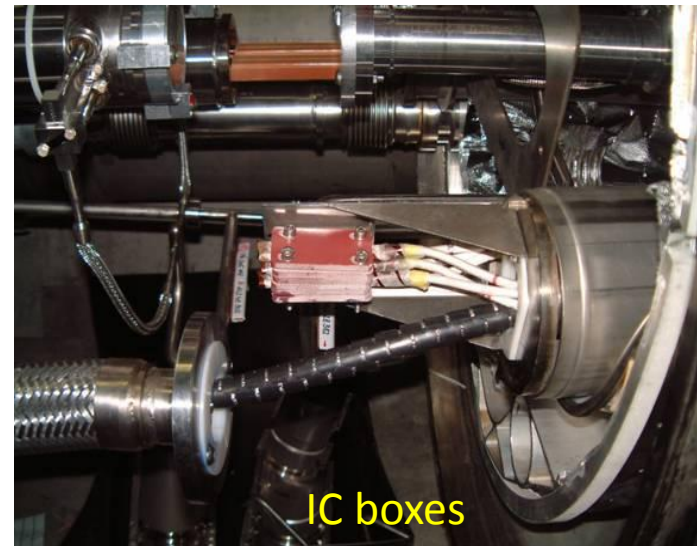
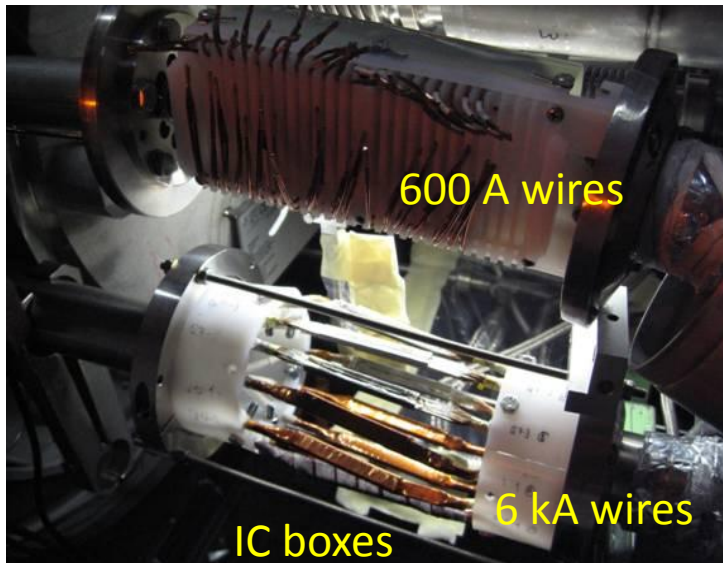
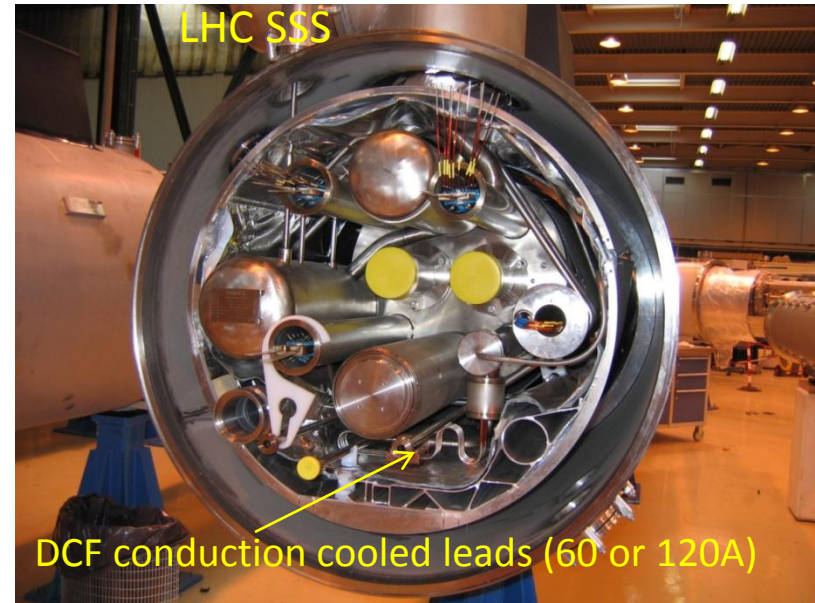




# Powering of correctors/trimms

Powering of correctors / trim. 300 to 600 A (?):

- Local feeding (as for DCF in SSS):
  - Conduction cooled leads?
  - Other solutions?
- Via DFBs (or future SC link in IR1,5,7) ?
  - Line N (up to 1 pair of 600 A spares), new IC boxes or new line N bundle
  - or Line M (3 pairs of 600 A spare spool wires)

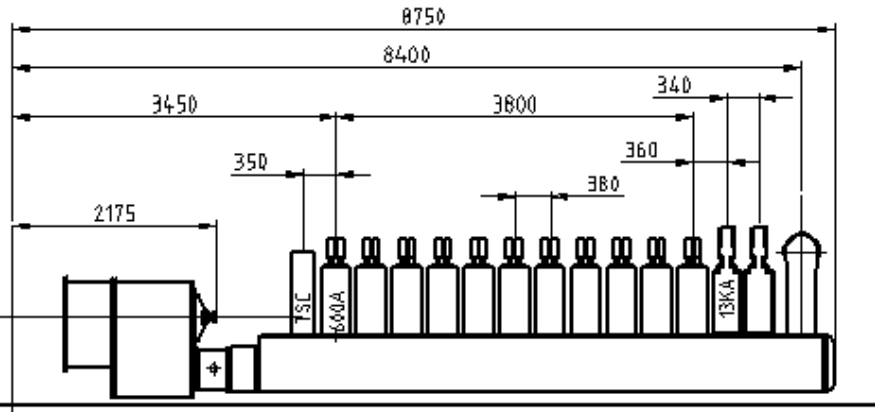




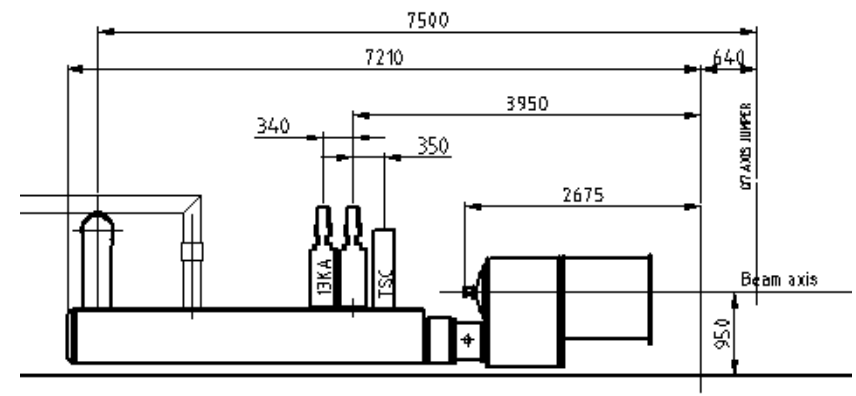
Differences are coming from the DFBA type and the elements on the IR side.

P3 for reference:

DFBAE.7L3 CDD nur

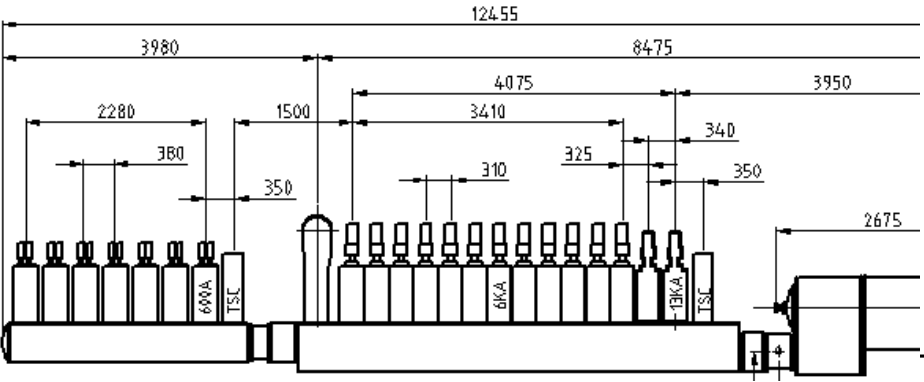


number - LHCDFFBAF0220

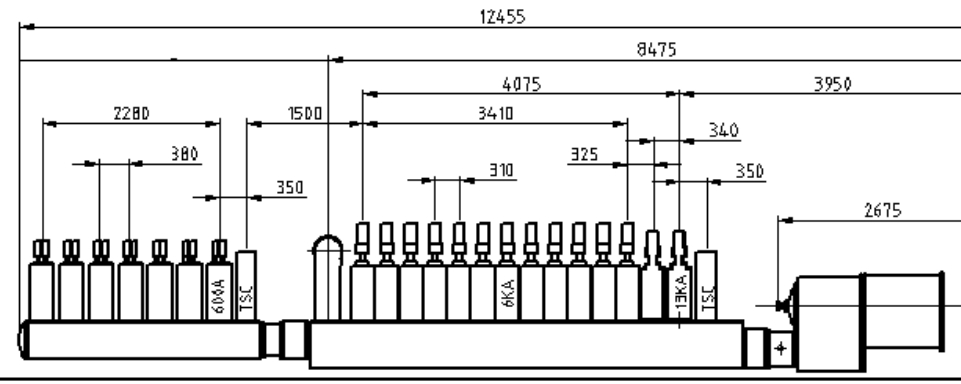


P1 (5):

DFBAB.7R1 CDD number - LHCDFFBAB0129



DFBAJ.7R5 CDD number - LHCDFFBAJ0167

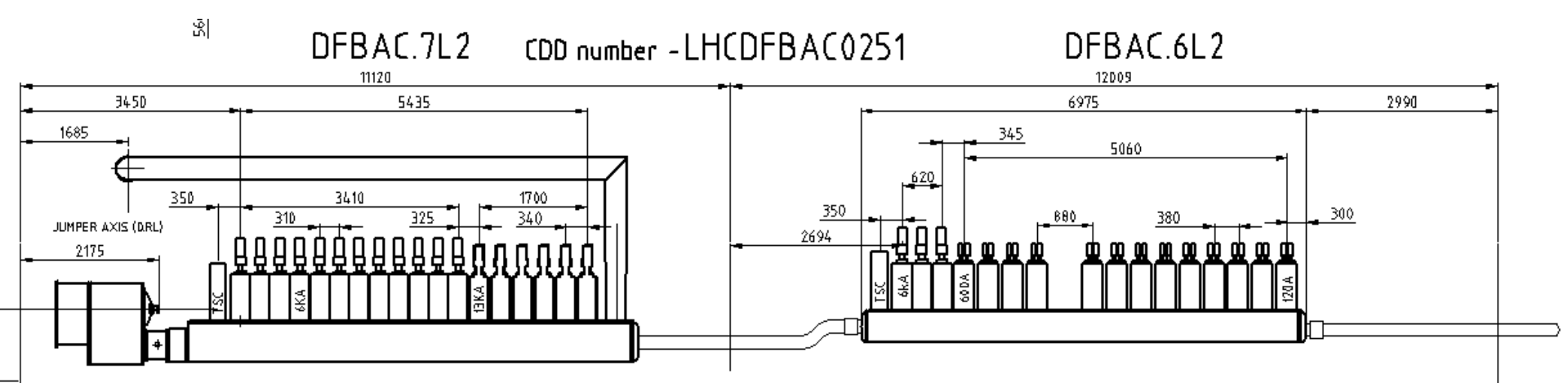
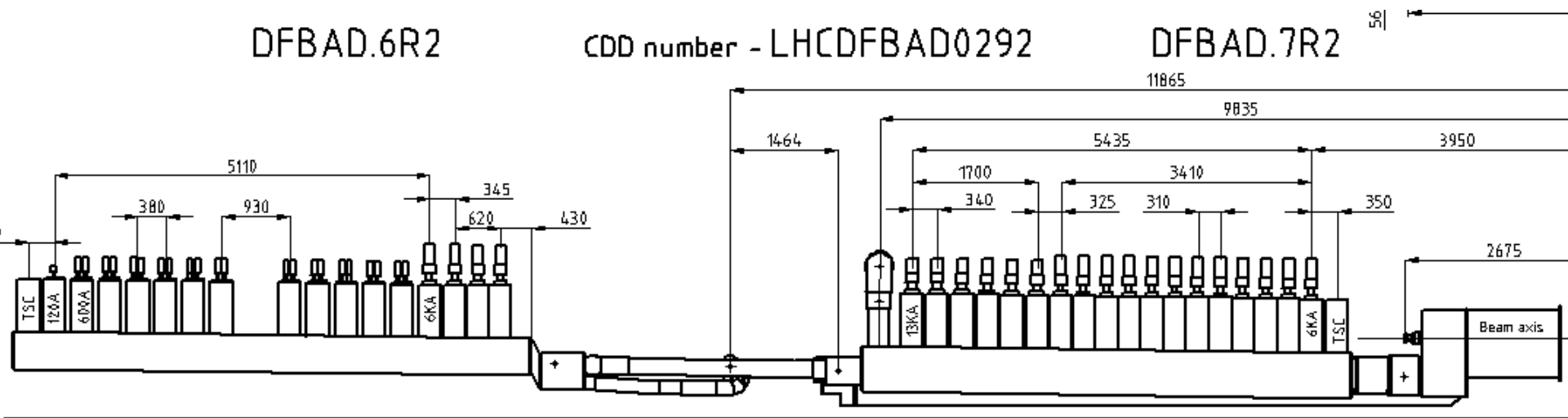


(J.Ph.Tock)



Differences are coming from the DFBA type and the elements on the IR side.

P2 (Very different):



**DFBAs at P2 are also feeding Q6 so if cryomagnets have to be displaced, this would be heavier**



# Summary

- CCFS working group has just started (give us time!)
- 5-6 months time to identify (or rule out!) possible show stoppers
- Warm collimator remains an option, to be coupled with 11 T magnet
- Replacement of 1 (or 2) MB → preserve IC to IC space
- Preliminary 11T+collimator layouts show a more compact arrangement with a single CM, but none can be excluded so far
- IR 1,3,5 and 7 are comparable in terms of layout, IR2 is special (QRL and injection line)
- Powering of trims/correctors (300-600A?). Need must be clarified, but options with local feedthroughs or using existing spools and DFBA (modified, or SC links in IR1,5,7), can be investigated

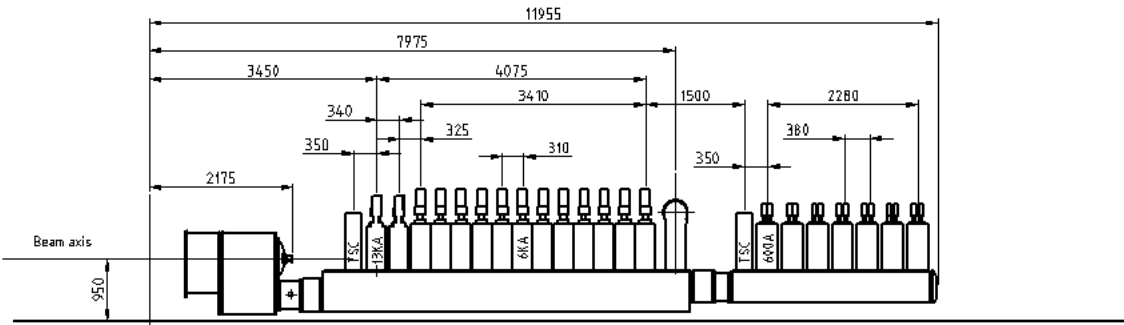


Spare slides

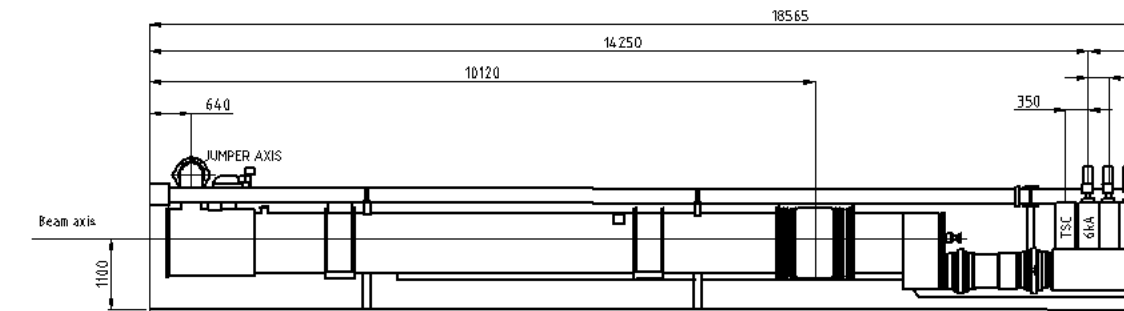


Differences are coming from the DFBA type and the elements on the IR side.

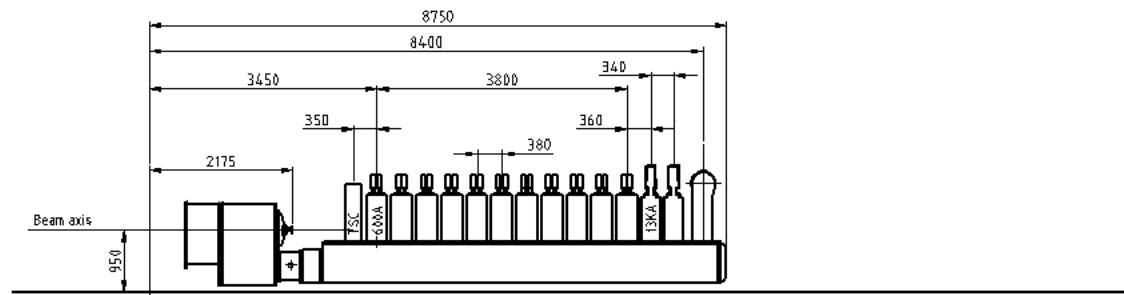
DFBAI.7L5 CDD number - LHCFBAI0137



DFBAK.5L6 CDD number - LHCFBAK0328

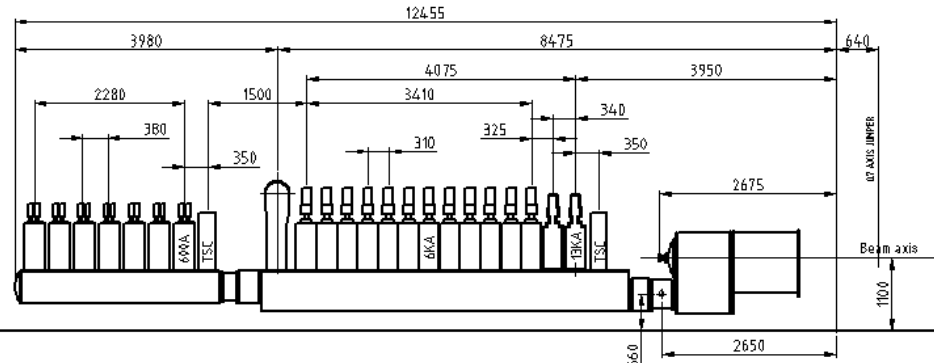


DFBAM.7L7 CDD number - LHCFBAM0119



Differences are coming from the DFBA type and the elements on the IR side.

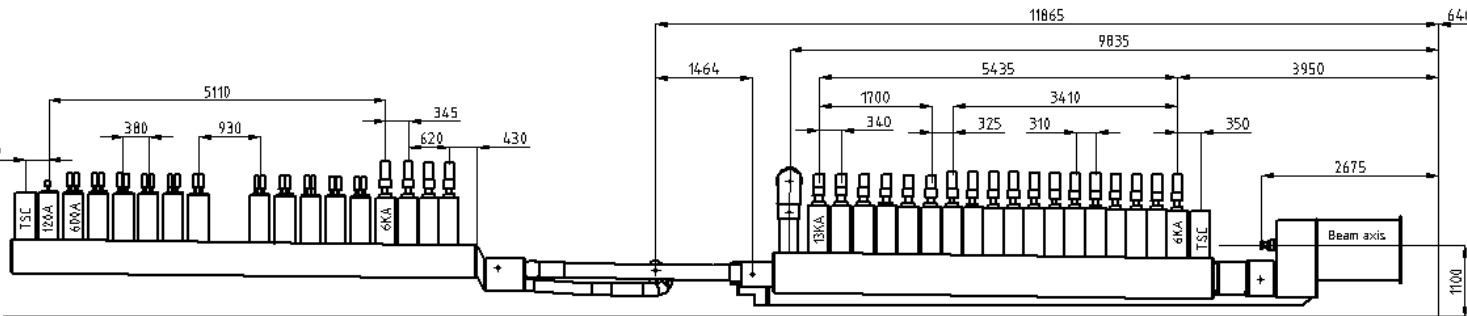
DFBAB.7R1 CDD number - LHCFBAB0129



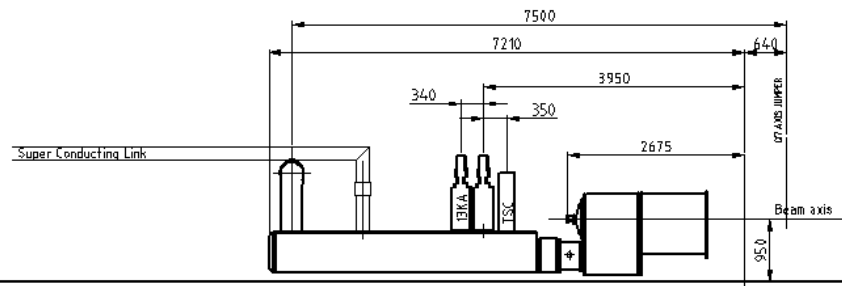
DFBAD.6R2

CDD number - LHCFBAD0292

DFBAD.7R2



DFBAF.7R3 CDD number - LHCFBAF0220

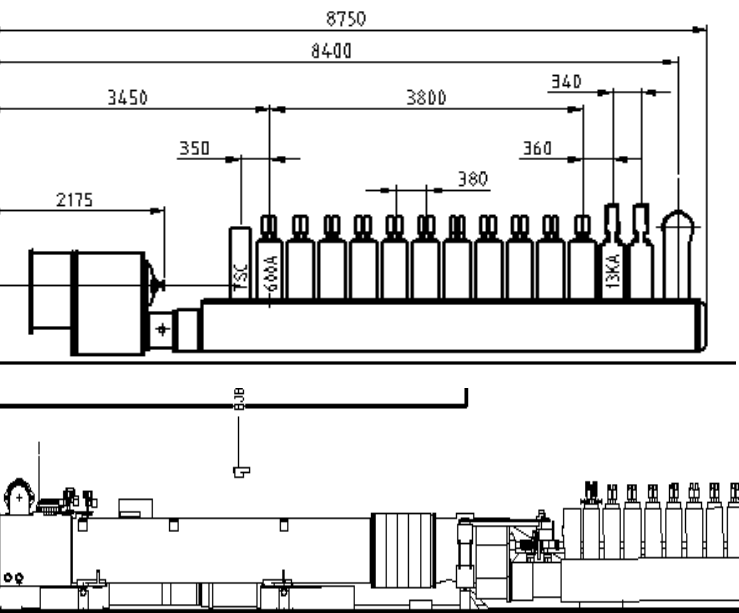






Differences are coming from the DFBA type and the elements on the IR side.

DFBAM.7L7 CDD nu



P7 : DFBA OK but space available ...

AN.7R7 CDD number - LHCFBAN0315

