



Customized Off-The-Shelf Technologies Through Industry – Research Facility Partnership

> Dr. James Truchard President, CEO & Cofounder National Instruments



Today's Engineering Challenges

- Doing more with less
- Time to experiment
- Managing global projects
- Adapting to evolving application requirements
- Delivering on increasingly complex initiatives
- Maximizing operational efficiency
- Protecting system and resource investments



Transition to Customized COTS



The National Instruments Vision, Evolved... Graphical System Design

Measurement Diagnostics Data Acquisition Reconfigurable Instruments

Real-time Measurements Embedded Monitoring Hardware-in-the-loop Industrial Embedded Industrial Control (PAC) Machine Control Electronic Devices Code Generation

"To do for test and measurement what the spreadsheet did for financial analysis." "To do for embedded what the PC did for the desktop."



Expanding Measurement Capabilities



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Expanding Measurement Capabilities



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Partnership with Industry

Continuous innovation

- Leverage R&D investment and latest technology
- Tools and platforms that allow faster iteration

Simplification and cost reduction

- Empower domain experts
- Open platforms to adapt vertical and emerging standards

Long term maintenance and support

- Life cycle management
- Services and consulting



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National Instruments

Corporate headquarters: Austin, Texas

Year established: 1976

Revenue: \$873 million in 2010

Global operations: *offices in 43 countries* Investment in R&D: *16% of annual revenue* Customer base: *30,000 companies annually* Network: More than 600 Alliance Partners Diversity: *no industry makes up more than*

\$900 \$800 \$700 \$600 Net Revenue in Millions \$500 \$400 \$300 \$200 \$100

15% of revenue

NI Global R&D Organizations





NI's Increasing Investment in R&D



*Represents National Instruments expected investment, communicated June 28, 2011.



Leveraging Industry Relationships

- Apply technologies from wide array of vendors
 - Next generation FPGAs, ADCs, GPUs and processors
- High access to information
 - Regular executive meetings
 - Ability to influence roadmaps



EXILINX

Texas Instruments



Adapting To Changing Needs



Keep Up With Technology While Preserving Investment



Leveraging R&D Investment

Investment from Industry

- > \$170M from NI in the year 2010
- >1,600M from Intel in 2010
- >\$500M from Analog Devices

Combining Laboratory Expertise and off-the-shelf technology

- Custom Front End
- Signal Conditioning
- Algorithm



Tools From the Industry



Putting it together.....







Chassis with T&S (Communication Bus)

I/O Modules (ADC/DAC)



INFN Gran Sossa – CERN OPERA Detector for Neutrino Events

- Brick Assembly Machine for the hybrid detector
 - Machine Vision System
 - Dimensional measurements
- NI platforms provide hardware and software
 - LabVIEW programming environment
 - IMAQ Vision Libraries





Technology Architecture

- 10Gbps per channel, bidirectional performance
 - 2 channels per cable
- Native PCIe^{*} and DisplayPort^{*} protocols
 - Uses native PCIe and DP drivers
- Compatible with standard DisplayPort
 - Thunderbolt[™] ports can operate in native DP mode
- Small connector with cable options
 - Active electrical cable (up to 3m) w/ 10W power, or can be extended with...
 - Active optical cable (up to tens of meters)
- Daisy chain topologies
 - 6 Thunderbolt devices and 1 native DisplayPort display







Combining COTS With Your Design: *RIO Architecture*





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Released NI FlexRIO Adapter Modules



NI FlexRIO Partner Modules





Example - CERN Collimator Alignment

- 550+ axes of motion
- Across 27 km distance
- The jaws have to be positioned with an accuracy which is a fraction of the beam size (200µm)
- Synchronized to
 - < 5ms drift over 15 minutes</p>
 - Maximum jitter in µs





ISIS Synchrotron, Rutherford Appleton Labs

- Beam data acquisition and analysis
 - Beam loss monitoring
 - Beam position monitoring
 - Multichannel profile monitoring
- Hardware based on PXI platform
 - High speed digitizers
 - Timing and synchronization
- LabVIEW based control system and process display data





LNLS – Brazilian Synchrotron Fast Orbit Feedback Control System



New orbit control system topology: 2 EtherCAT loops with 6 cRIO chassis each and 1 PXI Real-Time Controller



Signal vs. Time-Based Synchronization Signal-Based



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White Rabbit: Synchronization over Distance



Technologies for Time and Concurrency





Example NI and CERN White Rabbit



- Partnering with CERN in developing White Rabbit (WR)
- Performance
 - Distance: > 10 km
 - Scale: > 2000 nodes
 - Accuracy: < 1ns skew, < 100 ps jitter
 - Compensates for propagation delay (cable length, temperature variation, etc.)
- Leverage Industry standards (802.x, IEEE 1588, SyncE)
 - Gigabit Ethernet communication with deterministic capability
- Generally Applicable
- Leverage for future PXIe modules



Czech Institute of Plasma Physics







- Thomson scattering system
- Synchronized high speed data acquisition
 - 120 channels running at 1GS/s
 - Tight synchronization over 4 PXI chassis
 - Skew < 500 ps





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Integrating Elements




Software

Hardware

COMMUNITY

140,000+ online members 250+ registered user groups 1000+ job postings online 400K+ children through LEGO

CONNECTIVITY-

9000+ instrument drivers 8000+ example programs 1000+ motion drives 1000+ smart sensors 1000+ Third-party PAC devices

COLLABORATION -

280+ third-party add-ons 400+ Solution partners 1000+ value added resellers 35+ training courses



PROCESSOR

Intel, Microsoft, Freescale, Wind River Multi-core and real-time technology

FPGA

Xilinx Virtex & Spartan Reconfigurable hardware

' IP

Control & signal processing IP & I/O drivers Built-in graphical IP, integrate user IP

I/O

Analog Devices, Texas Instruments Connect to any sensor & actuator

BUS

PCI/PCIe, Enet, USB, wireless, deterministic Enet, Open architecture



High-Level Design Models





Graphical System Design Platform





Eliminating Artificial Complexity

Text-based Compiler

LabVIEW Compiler



Parallel Programming with LabVIEW



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LabVIEW's GPU Computing Module



FPGA Programming: Multicore, Multiprocessor Development





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VHDL

LabVIEW FPGA

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LabVIEW FPGA

Direct Access to Preexisting Xilinx CORE Generator IP Libraries







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LabVIEW FPGA IP Integration Node



Cycle-Accurate Simulation with ModelSim



Lawrence Livermore National Labs

Developed automated maintenance process for world's largest laser array at the National Ignition Facility using NI LabVIEW and PXI

- LabVIEW increased productivity by 3X over Java and C++
- Developed complex application consisting of over 1,000 VIs



An overhead view of one of the main laser chambers

"The value in using the graphical dataflow language is the speed in which a team can deliver a robust solution while still using proper software engineering practices.





PXI Multi-Controller (PXImc)



One Way Latency = 6 uS, Throughput = 670 MB/S



Plasma Diagnostics & Control with NI LabVIEW RT

Max-Planck-Institut für Plasmaphysik

- Max Planck Institute
- Plasma control in nuclear fusion Tokamak with LabVIEW
 on an eight-core real-time system
- "...with LabVIEW, we obtained a 20X processing speed-up on an octal-core processor machine over a single-core processor..."



Open Architecture

- Controls standards
 - EPICS, TANGO, CORBA, TINE, C
- Connectivity to
 different devices
 - OPC, Modbus, TCP/IP, UDP, EtherCAT, Serial
- Flexibility
 - Windows, RTOS, FPGA





EPICS Integration With LabVIEW

- Native LabVIEW support for Channel Access server and client
 - Windows
 - RT VxWorks & Pharlap (Server only)
- Option to run full EPICS IOC server side by side with LabVIEW RT
 - Custom option for CompactRIO
- Prototype EPICS device driver support for FPGA-based products
 - Linux
- Linux support with Hypervisor







Example – Los Alamos LANSCE 🧠



- Ongoing migration to a cRIO system with embedded EPICS
- Full IOC functionality
- Maximum flexibility for partitioning the problem
 - LabVIEW for beam diagnostic
 - EPICS for industrial control



NI Real-Time Hypervisor for Linux

Windows PC



Must program LabVIEW Real-Time application from Windows Hypervisor System



FPGA Interface C API for Linux



Linux Target (RHEL or Scientific)





Examples – FPGA Interface C API for Linux



gure 1 - A General Purpose Fast Controller

- Prototype for ITER **Fast Controller**
 - PXI FlexRIO

- Project under work at
 - SPring8
 - NIFS

PSI

- Prototype for ITER Interlocks
 - CompactRIO expansion chassis



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Local Support around the Globe

Direct Operations in more than 40 Countries

- Global team of technical sales engineers
- Local technical support worldwide
- Systems engineers to assist with reference and application designs
- Active online user community and extensive online support 24 hours a day



NI Services

Minimize Project Risk | Save Development Time | Reduce Deployment Costs

Software Services Software Subscriptions Volume Programs Hardware Services Warranty and Repair Calibration System Services

Training and Certification Product Training Custom Training Plans Professional Certifications Value-Added Services Technical Support Programs Professional Services Partner-Provided Services

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Alliance Partners Program



Worldwide network with 600+ companies in 40+ countries offering:

Services

Consulting, programming, integration, and project management

Products

Toolkits, sensors, cameras, motors, add-ons, and more

Systems customized turn-key solutions, productized systems, and more

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NI & Physics Community 35 Years of Successful Cooperation

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System Design to Deployment



Abstract

The current economic climate has put even more focus on keeping projects under budget and on time while using the latest technology to meet the needs of measurement, diagnostic, and control systems. Commercial off-the-shelf (COTS) systems take advantage of innovations in the computer industry and the hundreds of millions of dollars devoted to R&D – domain experts can now benefit from FPGAs as wells as multicore CPUs and GPUs without being specialists on these technologies. Through collaborations between industry and research facilities, engineers can customize these technologies while keeping costs low to achieve faster computing and loop rates.

With every project lasting 15 to 20 years, obsolescence management is yet another key benefit of industry-research collaborations. At this session, examine the technological and business benefits of this type of partnership.

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Graphical System Design



LEGO[®] MINDSTORMS[®] NXT "the smartest, coolest toy of the year"







CERN Large Hadron Collider "the most powerful instrument on earth"



The Parallel Programming Challenge

Microsoft[®]

"The concurrency revolution is likely to be more disruptive than the OO revolution..." - Herb Sutter, CEO, Microsoft, The Free Lunch is Over



"Parallel programming is perhaps the largest problem in computer science today" - Stanford CS Department chair Bill Dally

"Nobody knows how to program those things"

Steve Jobs talking about multicore processors





Reconfigurable I/O (RIO) Architecture





Parallel Architectures Drive Performance



Accelerating Innovation and Discovery with Graphical System Design

Build Better Systems Faster







Higher Performance

Better Integration

Lower Costs



Challenges to Engineering and Science

Closer relationship between industry and academia Maximum Profit Less Resources Shorter time to market Competitive Pressure


Challenges to Individual Engineers

Globalization Limiting tools Deadline pressures Collaboration Reliance on domain expertise Integration (code/system)









NI 1976



Discovery

Sometimes tools get in the way.



The Virtual Instrumentation Approach



The Software Is the Instrument







Virtual Instrumentation

The Software is the Instrument



Test, measurement, data acquisition systems.



Graphical System Design

A Platform-Based Approach for Measurement and Control



Virtual instrumentation, embedded control, monitoring, robotics and more.



Graphical System Design

A Platform-Based Approach







Integration of Modular I/O and Commercial Technology



Box Instruments



PXI Modular Instruments

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Faster System Development





Integrating Components

Integrated System Platform







Escalating Complexity over Time









Semiconductor Test

Analog Devices

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Pipeline Test and Validation

Inertial Pipeline Inspection Gauge

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EcoCAR Challenge

Virginia Tech – 1st Place 2011

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Maximize the Platform



Abstract Complexity AND Gain Higher Performance



"Using the National Instrument PXI platform, we were able to **reduce test time by almost six times** and develop a cost-effective, long-term RF test bench solution."

Min Xu - Texas Instruments



Leverage a Framework AND Significantly Reduce Costs



"It previously cost us as much as **\$1.5 million USD** to build a console, but with the LabVIEW Real-Time and PXI framework, the most complex console **now costs us only \$250,000 USD** to build. In addition, our application development time dropped from two years to less than eight months."

Royal Cook, Parker Hannifin



Gain Flexibility AND Focus on Functionality



"We found that the combination of LabVIEW and NI hardware was **infinitely configurable** to meet our needs, leading to rapid development, continuous improvements throughout the life cycle of the product, and, **most importantly, a compact and simple controller architecture.**"

Daniel Giroux - PBS Biotech, Inc.



Focus on the Design, Not the Tools





"Overall, the LabVIEW framework gave students the freedom to take greater control of the hardware controller design process."

Professor Jonathan How - Massachusetts Institute of Technology



Graphical System Design is Your Competitive Advantage

"In the past, we would have needed a team of four people – a controls expert, a mechanical engineer, an electrical engineer, and a programmer, now it takes only one person."

Sean Dougherty, Mechatronics Supervisor for MacDonald Dettwiler and Associates – U.S.

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Innovate. Discover. Invent. Faster.



"...World's first real-time 3D optical coherence tomography imaging system..."

Dr. Kohji Ohbayashi, Kitasato University

