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XI'AN JIAOTONG UNIVERSITY



中国科学院高能物理研究所  
Institute of High Energy Physics  
Chinese Academy of Sciences

# Multiscale Simulation of Irradiation-Induced Defect Evolution in EPI Silicon LGADs

4th DRD3 week on Solid State Detectors R&D, Nov 13, 2025

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# Outline

- **Motivation**
- **Multiscale Simulation**
  - **Monte Carlo (MC) Simulation** for Primary Knock-On
  - **Molecular Dynamics (MD) Simulation** for Collision Cascade
  - **Kinetic Monte Carlo (KMC) Simulation** for Defect Evolution toward the Final State (in progress)
  - **TCAD Simulation** for Defect-Induced Electrical Performance Degradation of LGADs (in progress)
- **Summaries**

# • Motivation

## • Low Gain Avalanche Detectors (LGADs) :

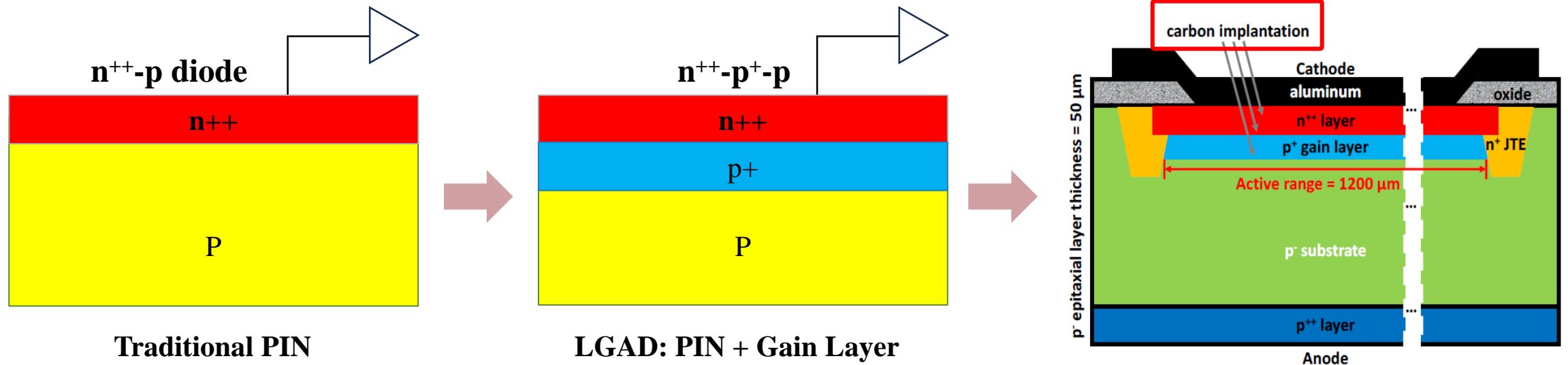
Introducing a gain layer into the traditional PIN.

Ultrafast time resolution.

Gain layer degradation under irradiation.

• LGADs with carbon implantation exhibit excellent radiation resistance.

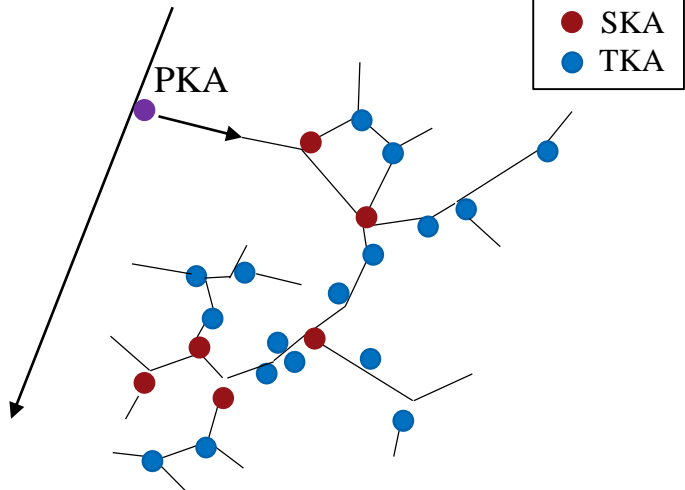
• This work aims to identify **the species and concentrations of irradiation-induced defects in LGADs**, and to evaluate **their contribution to gain degradation**.



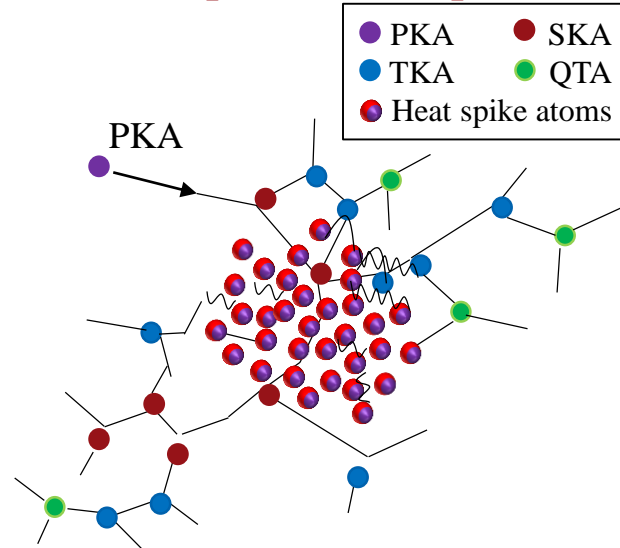
# • Simulations (Method)

## Linear collision cascade, ~0.1ps

Passing high-energy particle



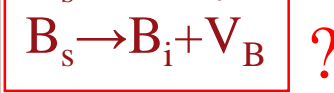
## Heat spike, ~1 - 10ps



## • Irradiation Damage Mechanism

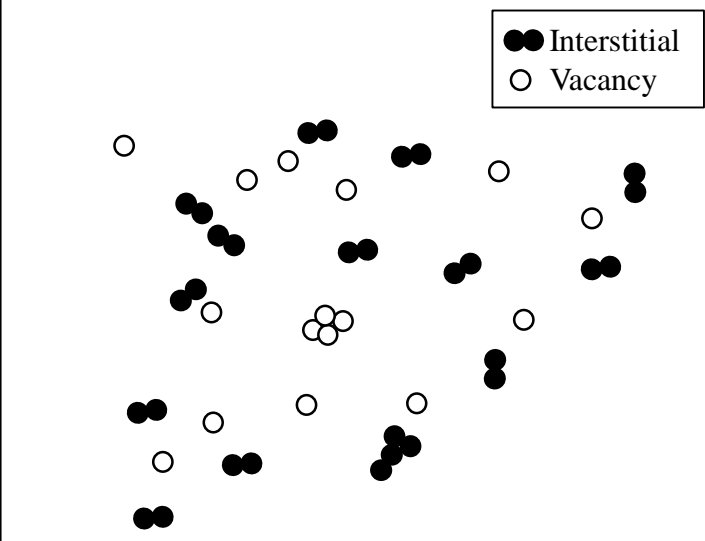
Boron typically acts as a substitutional dopant ( $B_s$ ) in silicon. However, it may lose its electrical activity after irradiation.

During collision cascade (~1 to 10 ps),  $B_s$  may be directly displaced:

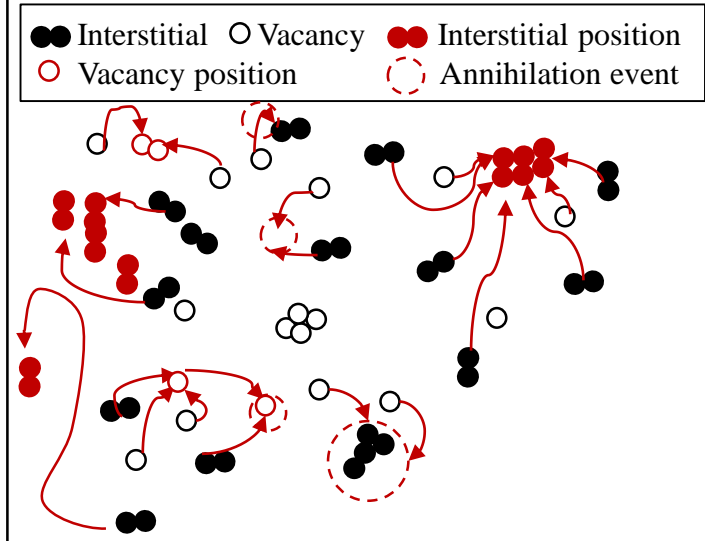


During defect migration (~100ps to years),  $B_s$  may also be trapped by silicon Frenkel pairs:  $I + B_s \rightarrow B_i$ , and further combine with  $O_i$  to form more stable  $B_i O_i$  complexes:  $B_i + O_i \rightarrow B_i O_i$

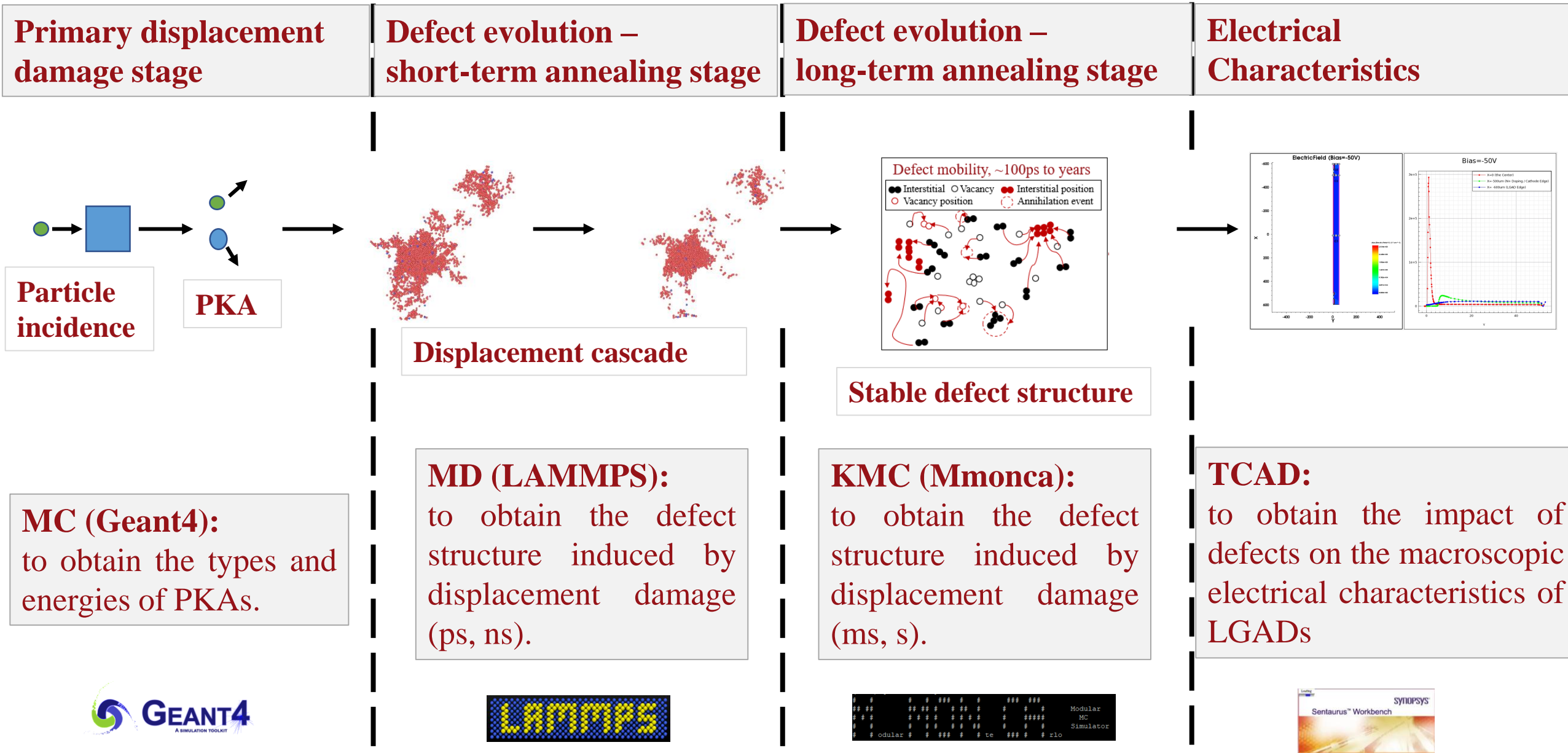
## Remaining primary damage, ~100ps



## Defect mobility, ~100ps to years

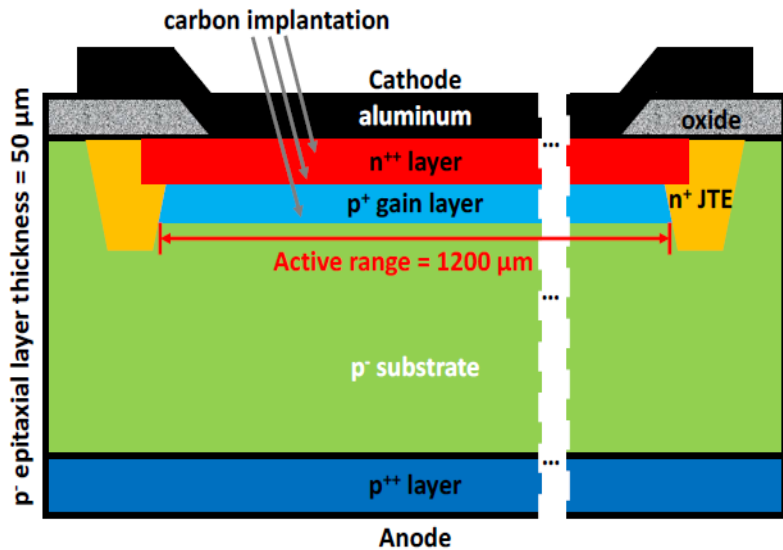


# • Simulations (Method)



# • Simulations (MC)

## • Modelling in Geant4



1MeV neutron

Al, 0.3μm

0-0.5μm, Si+C(2E17)

0.5-0.75μm, Si+B(5E15)+C(2E17)

0.75-1.25μm, Si+B(5E16)+C(2E17)

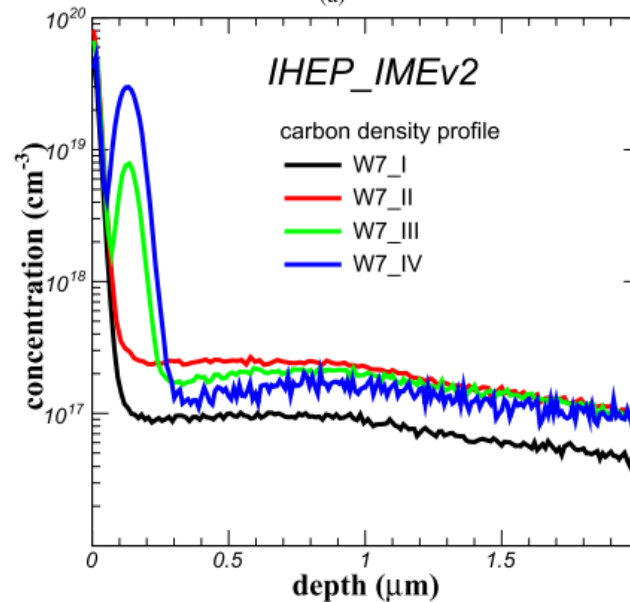
1.25-1.5μm, Si+B(5E15)+C(2E17)

1.5-2μm, Si+C(2E17)

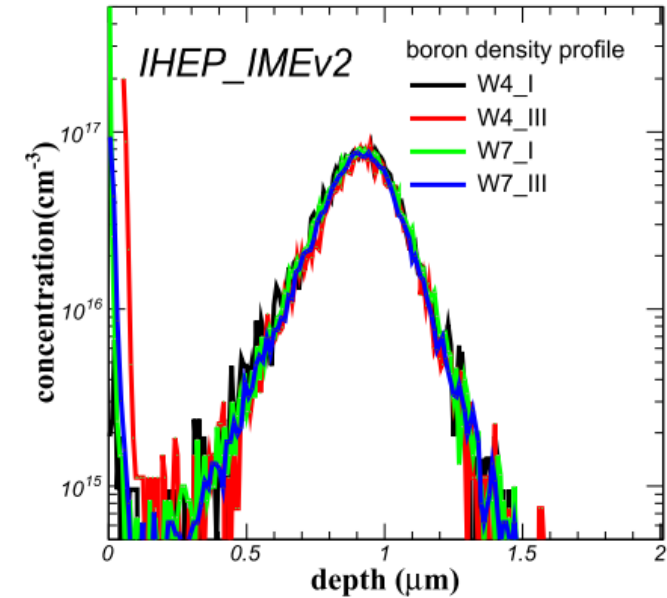
Si\_Base, 48μm

### • What do we want from the G4 simulation?

The energy distribution and spatial distribution of PKAs.



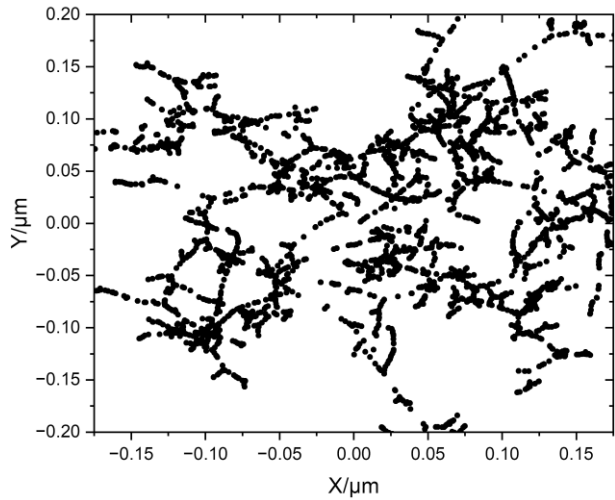
Carbon Density Profile by SIMS[5]



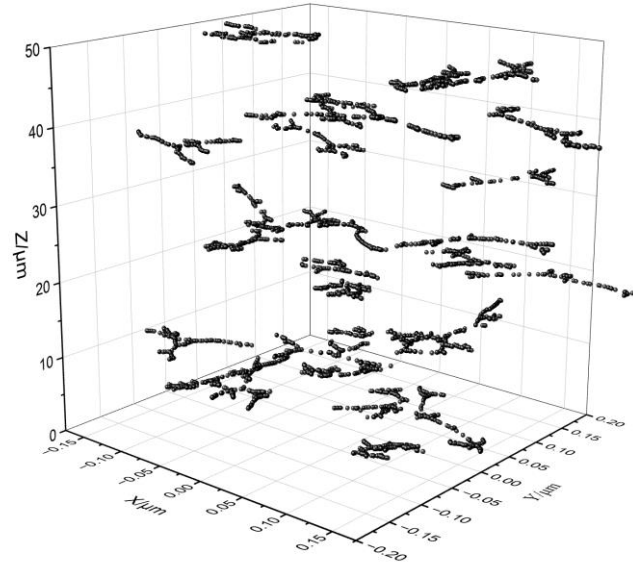
Boron Density Profile by SIMS [5]

- **Physics List:** QGSP\_BIC; G4ScreenedNuclearRecoil
- **Theoretical Model:** Lindhard Funtion; Norgett-Robinson-Torrens (NRT) Model
- **Particle Source:** Face Source (1MeV Neutron); Perpendicular Incidence;

# • Simulations (MC)

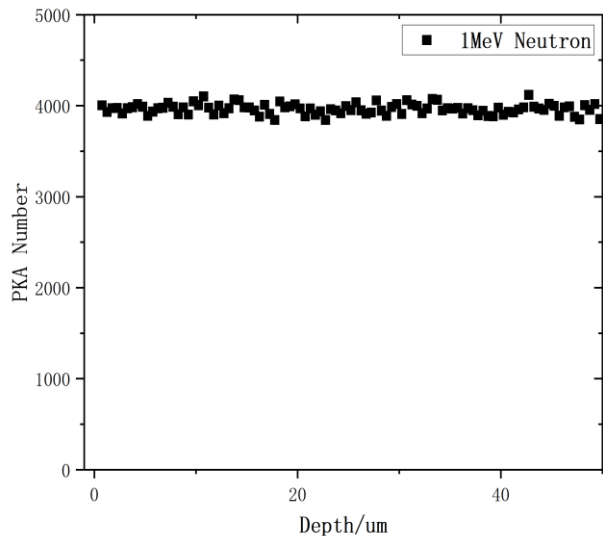


Distribution of vacancies by Geant4 (1MeV Neutron)

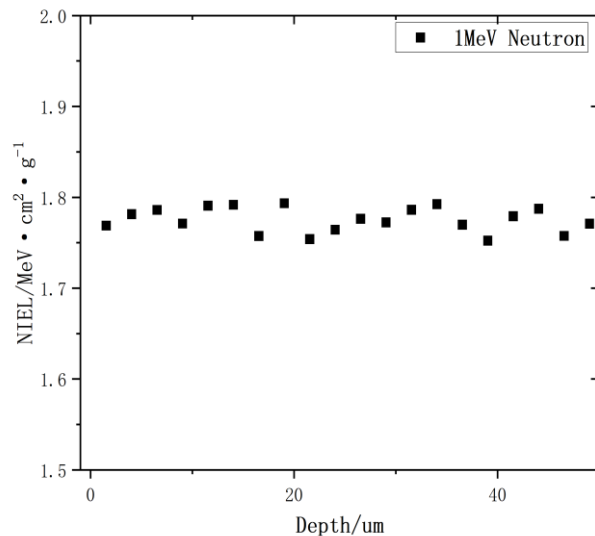


- To calculate Parameter L in MC: L is the number of vacancies generated per unit length by each incident neutron.

Radiation-induced vacancy defects are **uniformly distributed** along the X, Y and Z directions. Thus, the results of local defects can represent the whole.



Depth distribution of PKA number (1MeV Neutron)



Depth distribution of NIEL (1MeV Neutron)

The uniform distribution of vacancies is due to the fact that the NIEL deposited and the number of PKAs generated by neutrons are consistent along the Z direction.

# • Simulations (MC)

- **To calculate Parameter L:** L is the number of vacancies generated per unit length by each incident neutron.

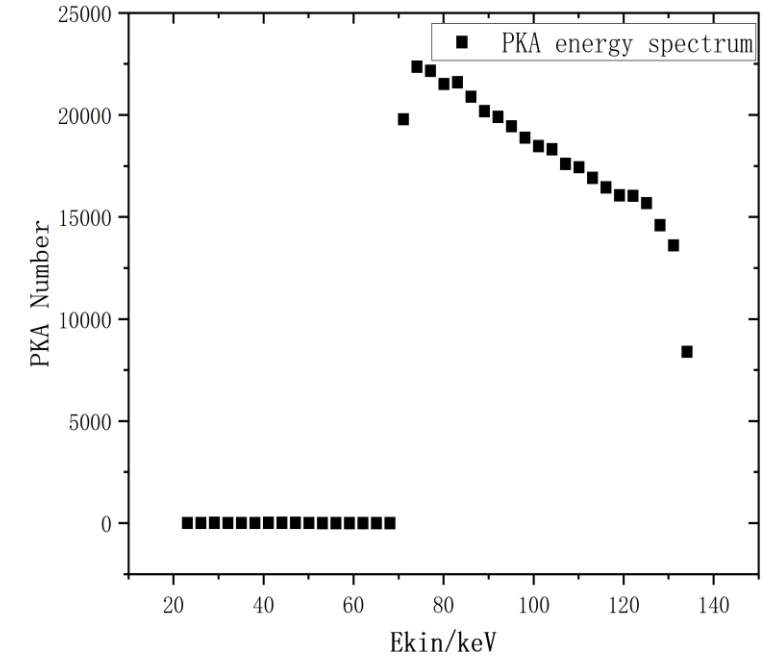
**NRT Model:**

$$\text{➤ } N_d(T) = \begin{cases} 0 & T > E_d \\ 1 & E_d \leq T \leq 2.5E_d \\ \frac{0.8(T)}{2E_d} & T \geq 2.5E_d \end{cases}$$



$$\text{➤ } L = \frac{\text{Average } N_d \text{ per neutron}}{h}$$

- **To obtain information about PKAs,** which is taken as the input for MD simulations.



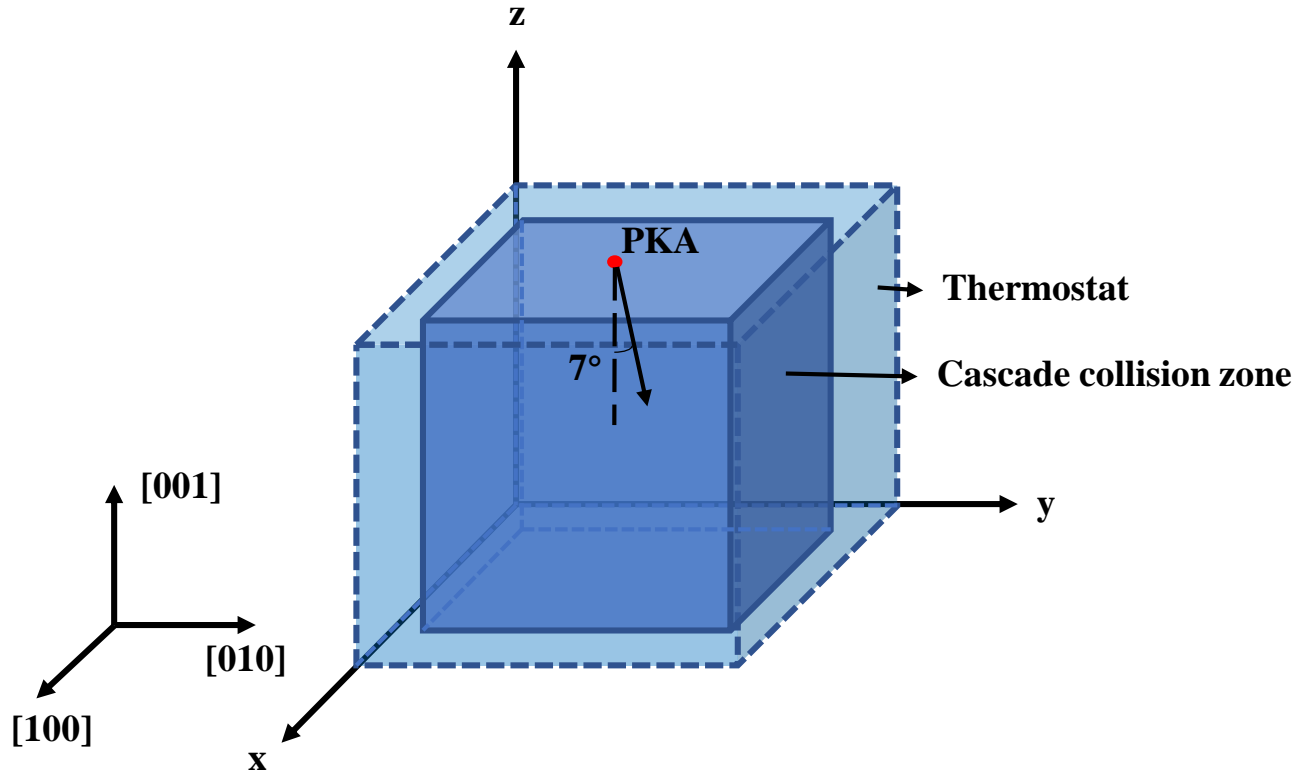
**PKA Energy Spectrum (1MeV Neutron)**

The PKA energy ranges from 70 to 133 keV, with 72.6 keV being the most probable value.

Average Nd per neutron	L in SIMS /cm <sup>-1</sup>	L in Simulation /cm <sup>-1</sup>
<b>0.295234899</b>	<b>52.5</b>	<b>59.047</b>

- **Simulations (MD)**

- **Modelling in LAMMPS**



- **Three Systems**

**1. Bs-doping in Si**

**Potential:** Stillinger-Weber (SW)<sup>[8]</sup>

**2. Cs-doping in Si**

**Potential:** Tersoff/ZBL

**3. Oi-doping in Si**

**Potential:** Tersoff/ZBL

MD Modeling of Cascade Collision Systems in Silicon ( $50 \times 50 \times 50$ , i.e.,  $271.99 \times 271.99 \times 271.99 \text{ \AA}^3$ )

**During the cascade collision process, is the interaction of Bs being directly knocked out ( $Bs \rightarrow Bi + VB$ ) worth considering?**

# • Simulations (MD)

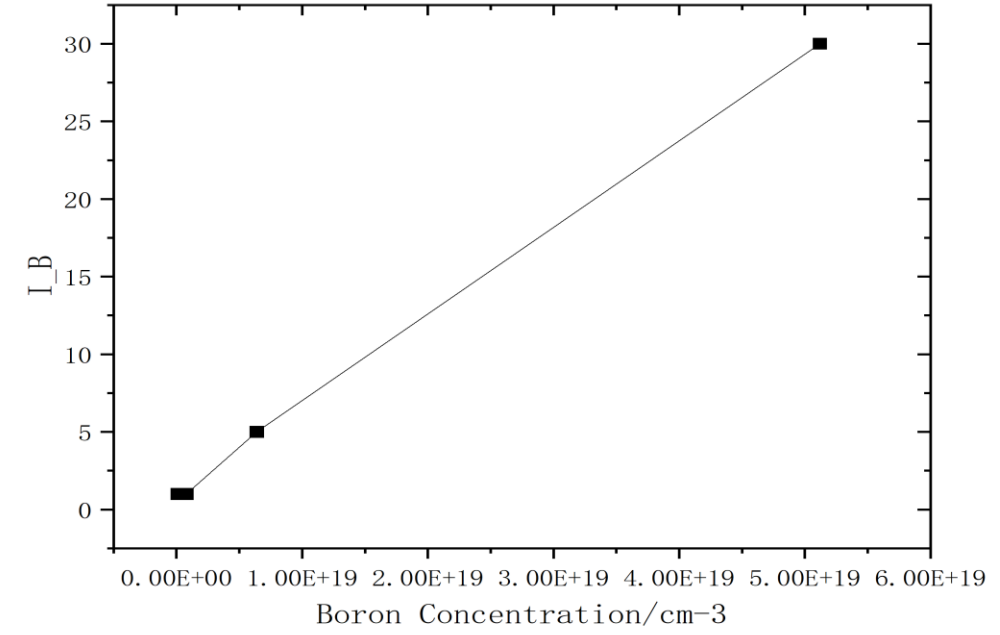
## • Modelling in LAMMPS

	$B_s$	$C_s$	$O_i$	Assumption for Increasing the Doping Concentration					
Actual Doping Concentration/cm <sup>3</sup>	1.00E+17	2.00E+17	2.00E+17	1E17	4.1E17	8E17	6.4E18	5.12E19	8E20
One Dopant Atom per A*B*C Lattice Sites	40*40*40	31*31*31	31*31*31	40*40*40	25*25*25	20*20*20	10*10*10	5*5*5	2*2*2

• Due to the low actual doping concentration, it is challenging to directly capture its effect in MD simulations.



• To demonstrate that the doping concentration can be reasonably extrapolated, allowing high-concentration results to represent low-concentration.



The relationship between the number of  $B_i$  and boron concentration

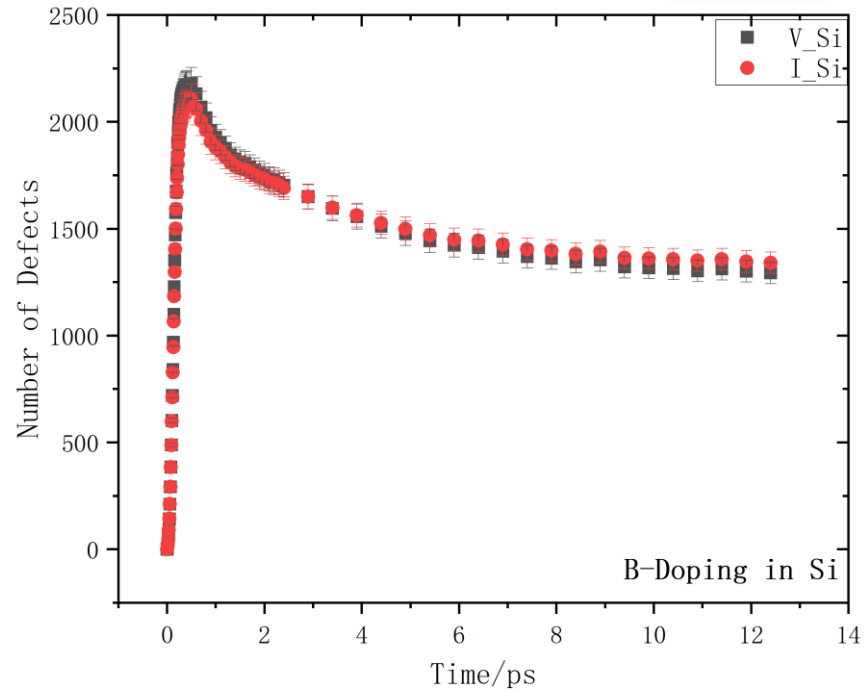
# • Simulations (MD)

Actual B concentration /  $\text{cm}^{-3}$  →

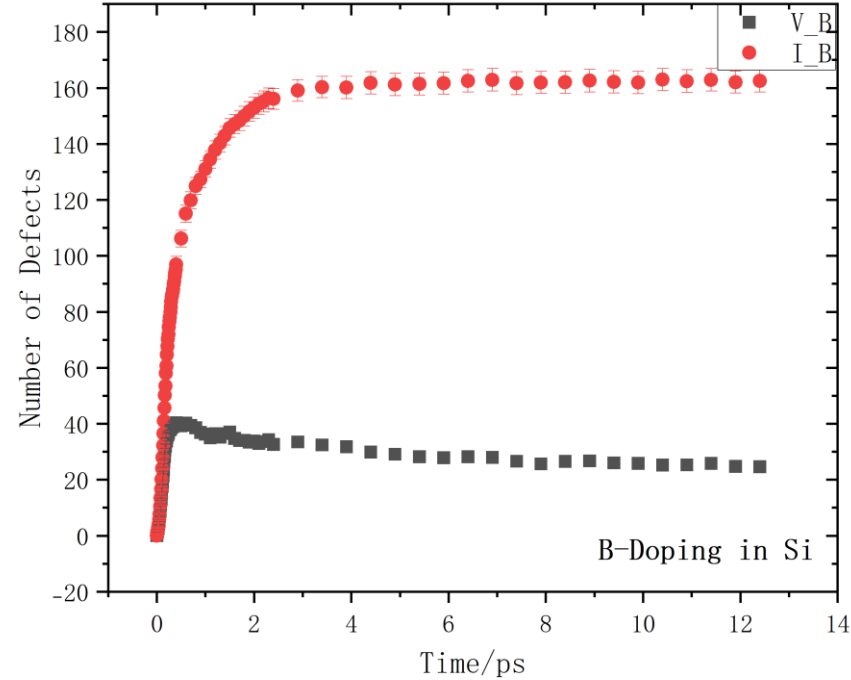
$B_s$   
1.00E+17  
40\*40\*40

B concentration used in this simulation /  $\text{cm}^{-3}$  →

5.12E19  
5\*5\*5



Evolution of the Number of Defects Over Time:  $V_{Si}$ ,  $I_{Si}$

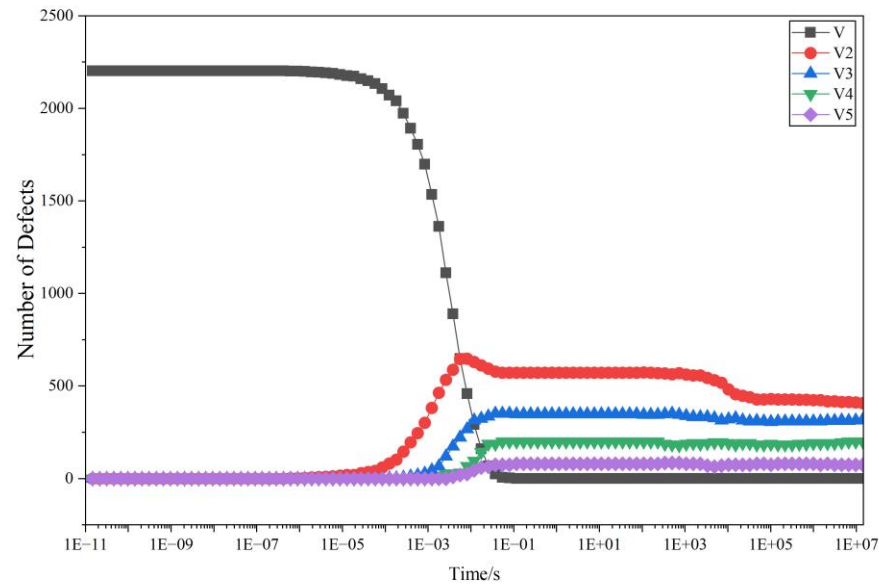
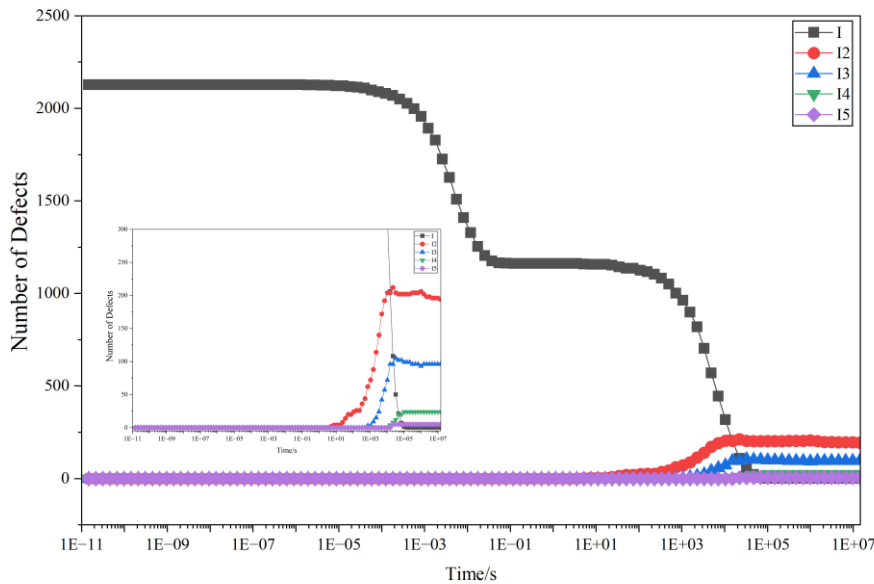
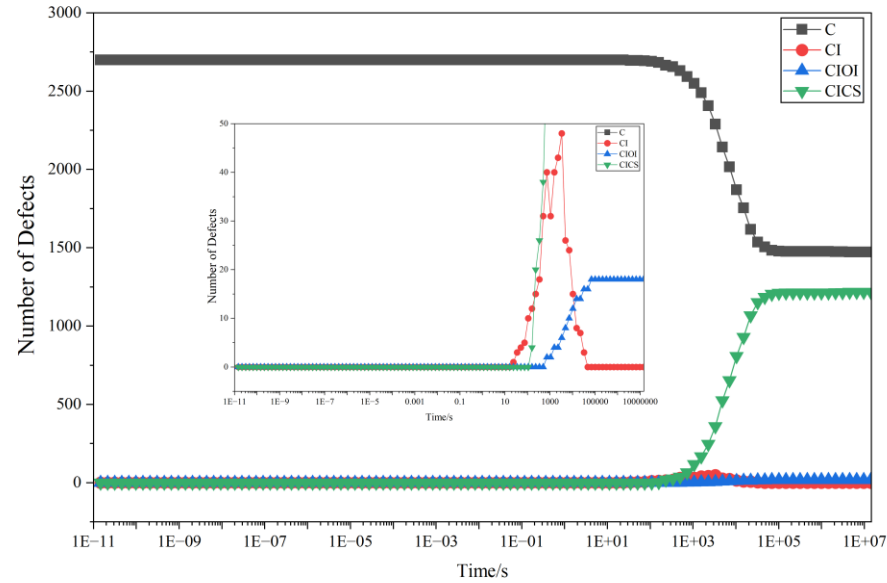
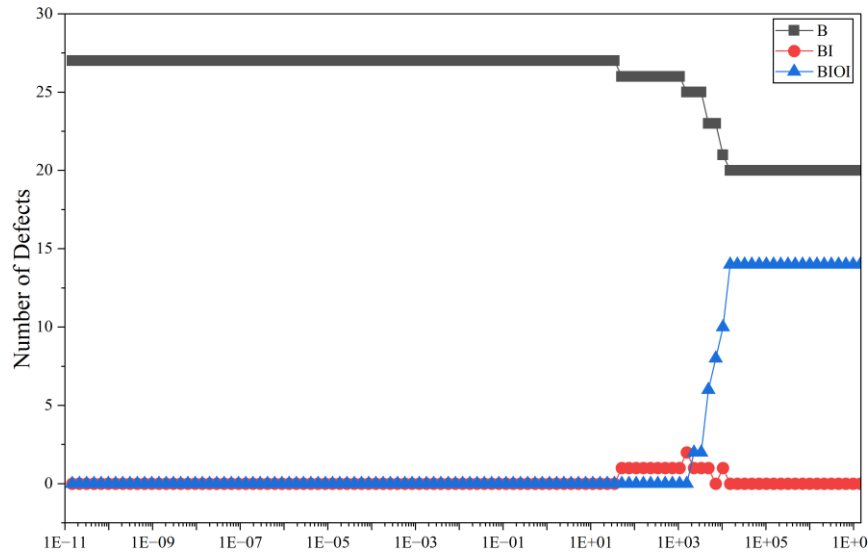


Evolution of the Number of Defects Over Time:  $V_B$ ,  $I_B$

- A single PKA in the system can only produce  $0.317 \pm 0.008$  Bi defects on average, which is very low compared to Si-Frenkel pairs.
- Thus: during the cascade collision process, the probability of Bs being directly knocked out ( $Bs \rightarrow Bi + VB$ ) is extremely low and negligible.
- Our ultimate focus is on the long-term evolution of defects after the cascade collision ends (e.g.,  $I + Bs \rightarrow Bi$ ,  $Bi + Oi \rightarrow BiOi$ ).

# • Simulations (KMC)

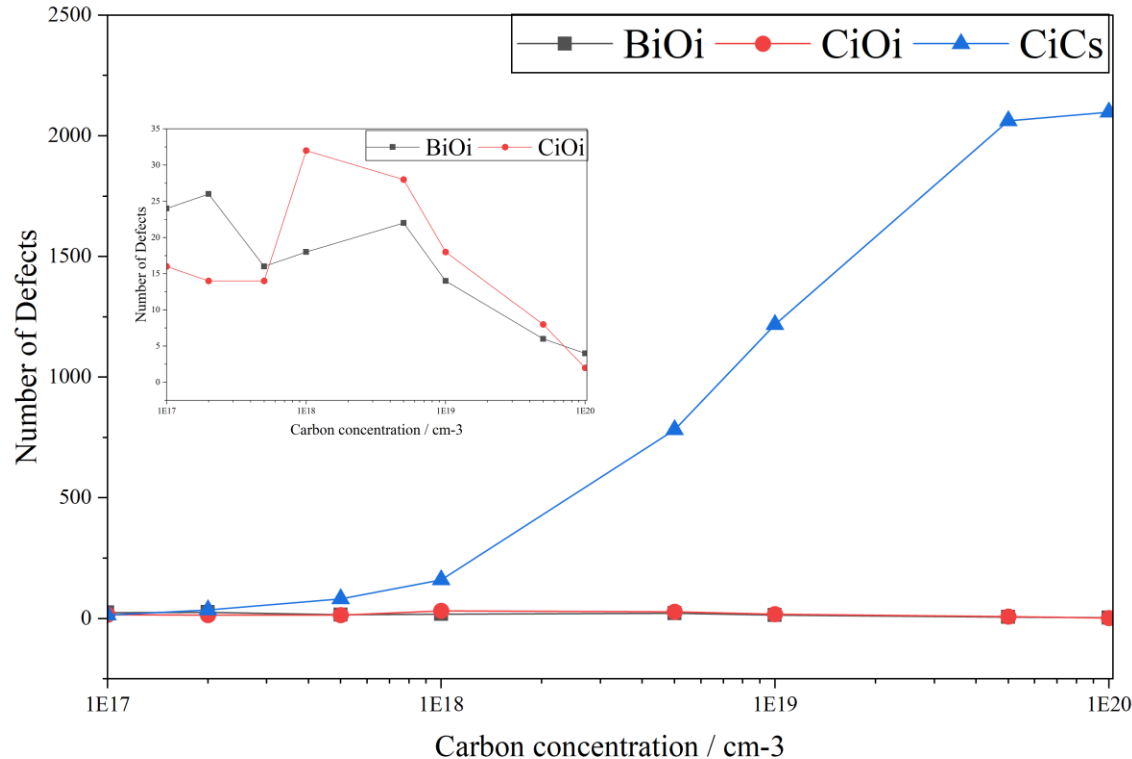
B:  $1E17 \text{ cm}^{-3}$ ; C:  $1E19 \text{ cm}^{-3}$ ; O:  $2E17 \text{ cm}^{-3}$



- KMC simulation aims to determine the steady-state configuration of defects upon long-term evolution.
- Thus far, this study has quantified the final concentrations of various defects, including  $B_s$ ,  $C_s$ ,  $B_i$ ,  $C_i$ ,  $BiOi$ ,  $CiOi$ ,  $CiCs$ ,  $I/I$  clusters, and  $V/V$  clusters.

# • Simulations (KMC)

The impact of different carbon doping concentrations on the formation of B-related and C-related defects.



- BiOi and CiOi: We observed that the concentrations of both BiOi and CiOi defects generally decrease as the carbon doping concentration increases.
- CiCs: We found that as the carbon concentration increases, the dominant form of C-related defects becomes CiCs, and the concentration of this defect tends to saturate when the carbon doping level reaches  $1 \times 10^{20} \text{ cm}^{-3}$ . This may represent the microscopic mechanism by which carbon doping enhances the radiation tolerance of LGADs.

## • Summaries

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- **We aim to developed a multi-scale simulation framework (MC→MD→KMC→TCAD) to study irradiation-induced defect types and distributions in LGADs**, ultimately aiming to identify defects most critical to gain degradation. Current results provide concentrations for BiOi , CiOi, CiCs, I/V and their clusters. Subsequent work will focus on the impact of these defects on the electric field distribution.
- We found that as the carbon concentration increases, the dominant form of C-related defects becomes CiCs, and the concentration of this defect tends to saturate when the carbon doping level reaches  $1 \times 10^{20} \text{ cm}^{-3}$ . This may represent the microscopic mechanism by which carbon doping enhances the radiation tolerance of LGADs.

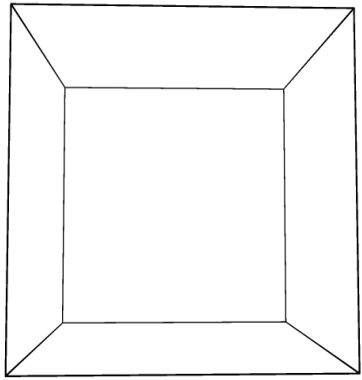
**Thanks for your  
attention!**

**Email: [nuclear@stu.xjtu.edu.cn](mailto:nuclear@stu.xjtu.edu.cn)  
[fanyy@ihep.ac.cn](mailto:fanyy@ihep.ac.cn)**

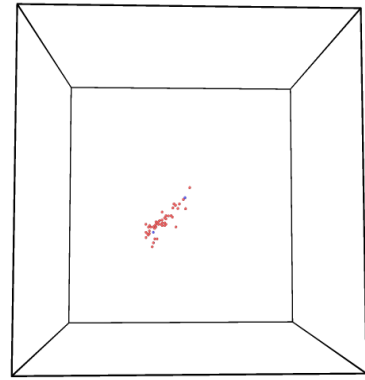
- **Backup**

## MD simulation: B-Doping in Si (Interatomic Potential : Stillinger-Weber (SW) [8])

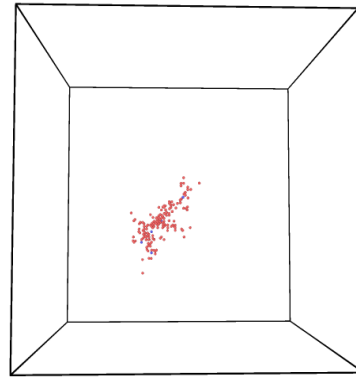
Spatial Distribution of All Vacancies and Interstitial Defects



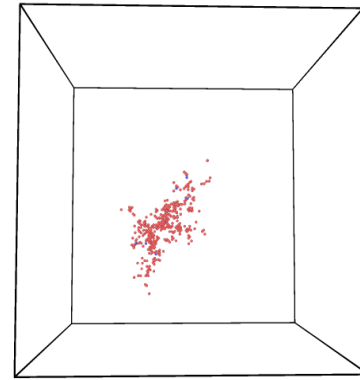
0ps



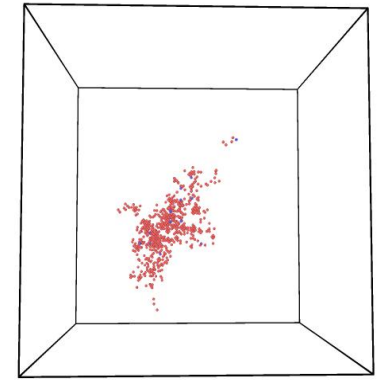
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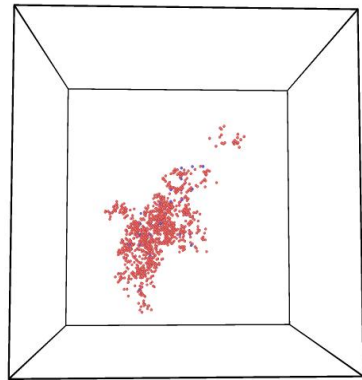
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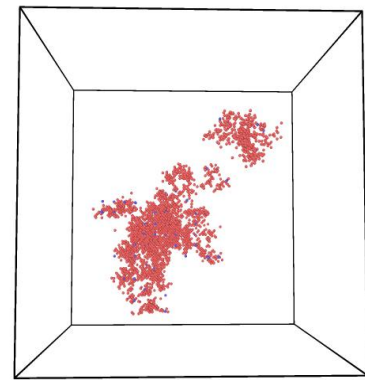
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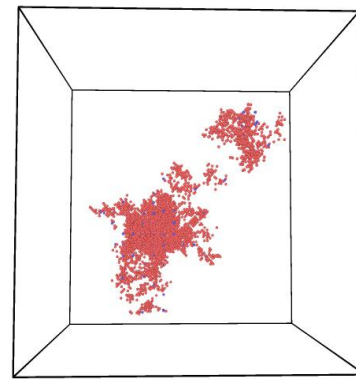
0.08ps



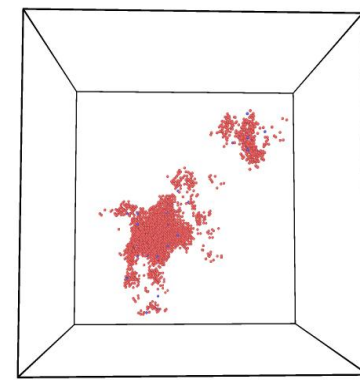
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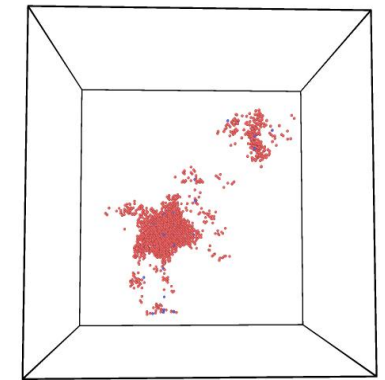
0.2ps



0.4ps



2.4ps

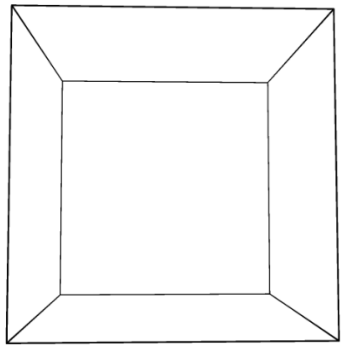


12.4ps

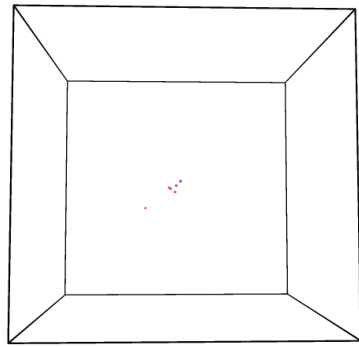
- **Backup**

## MD simulation: C-Doping in Si (Interatomic Potential : Tersoff/ZBL )

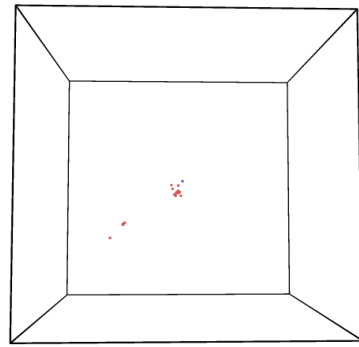
### Spatial Distribution of All Vacancies and Interstitial Defects



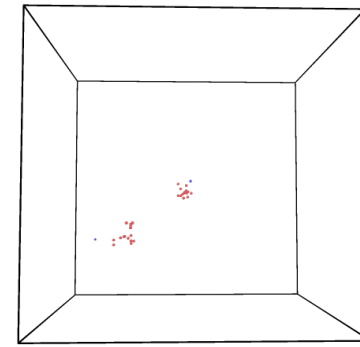
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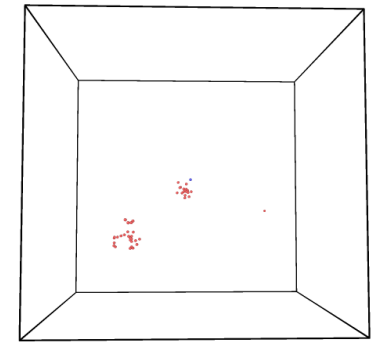
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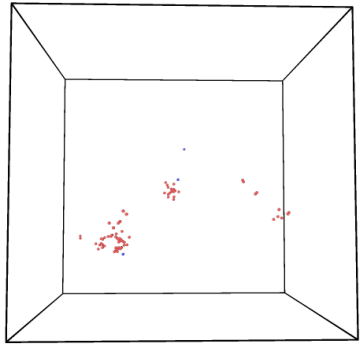
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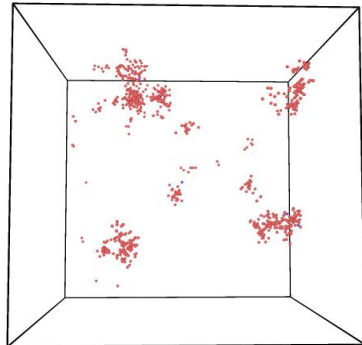
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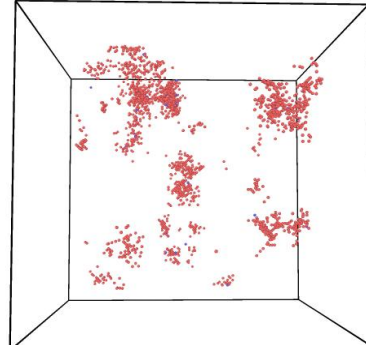
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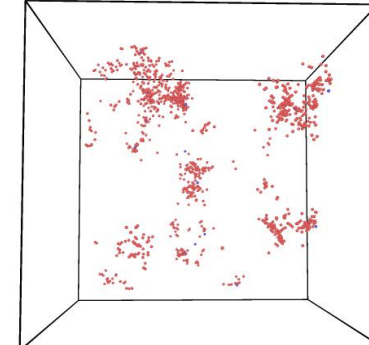
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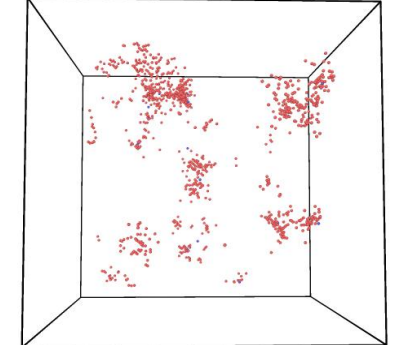
0.2ps



0.4ps



2.4ps

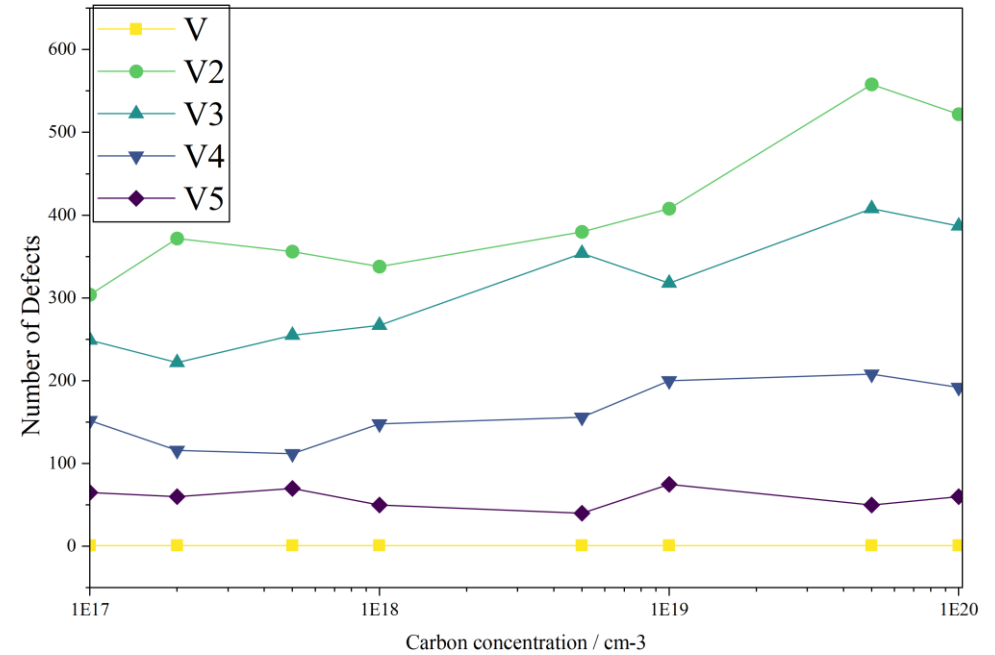
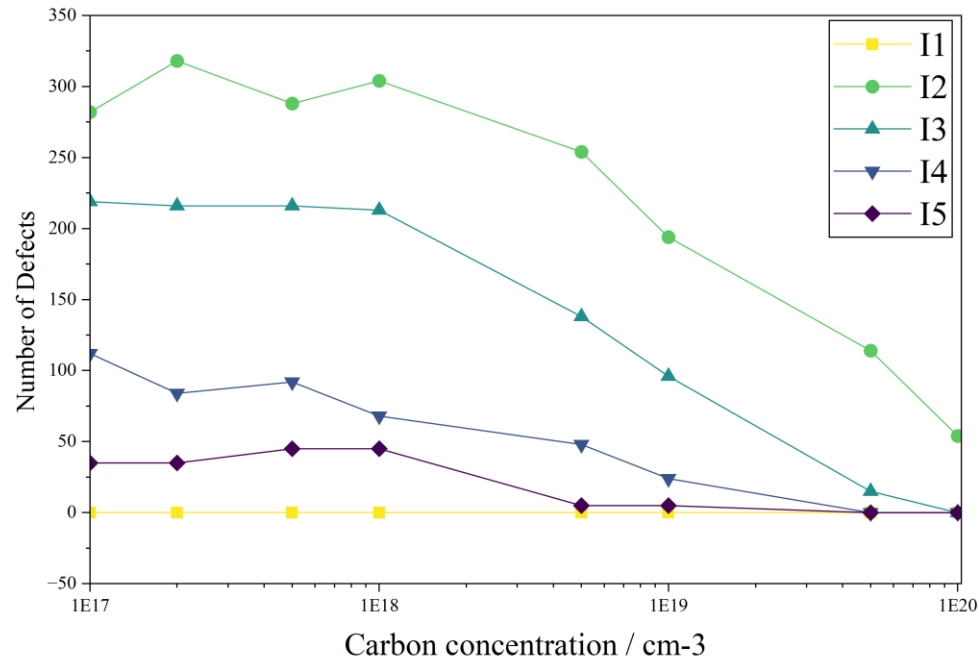


12.4ps

# • Backup

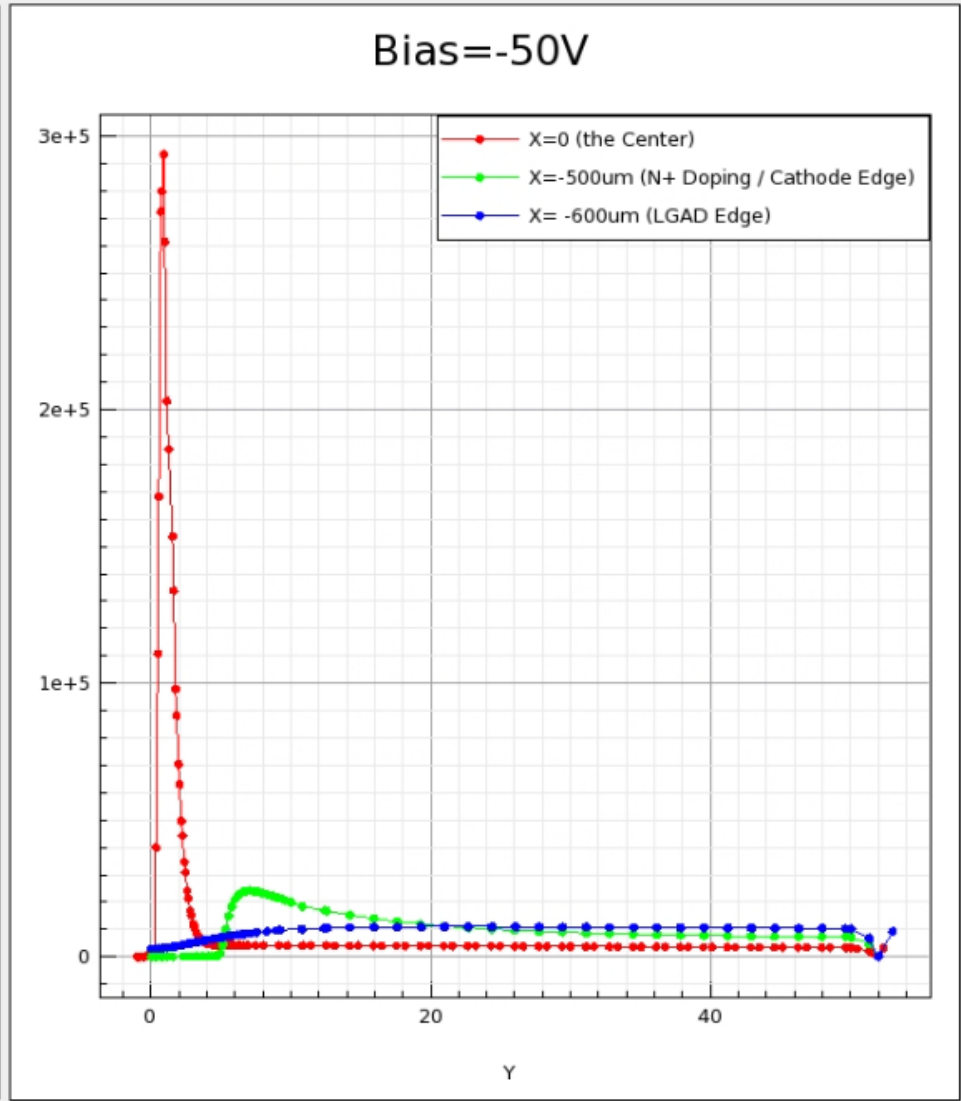
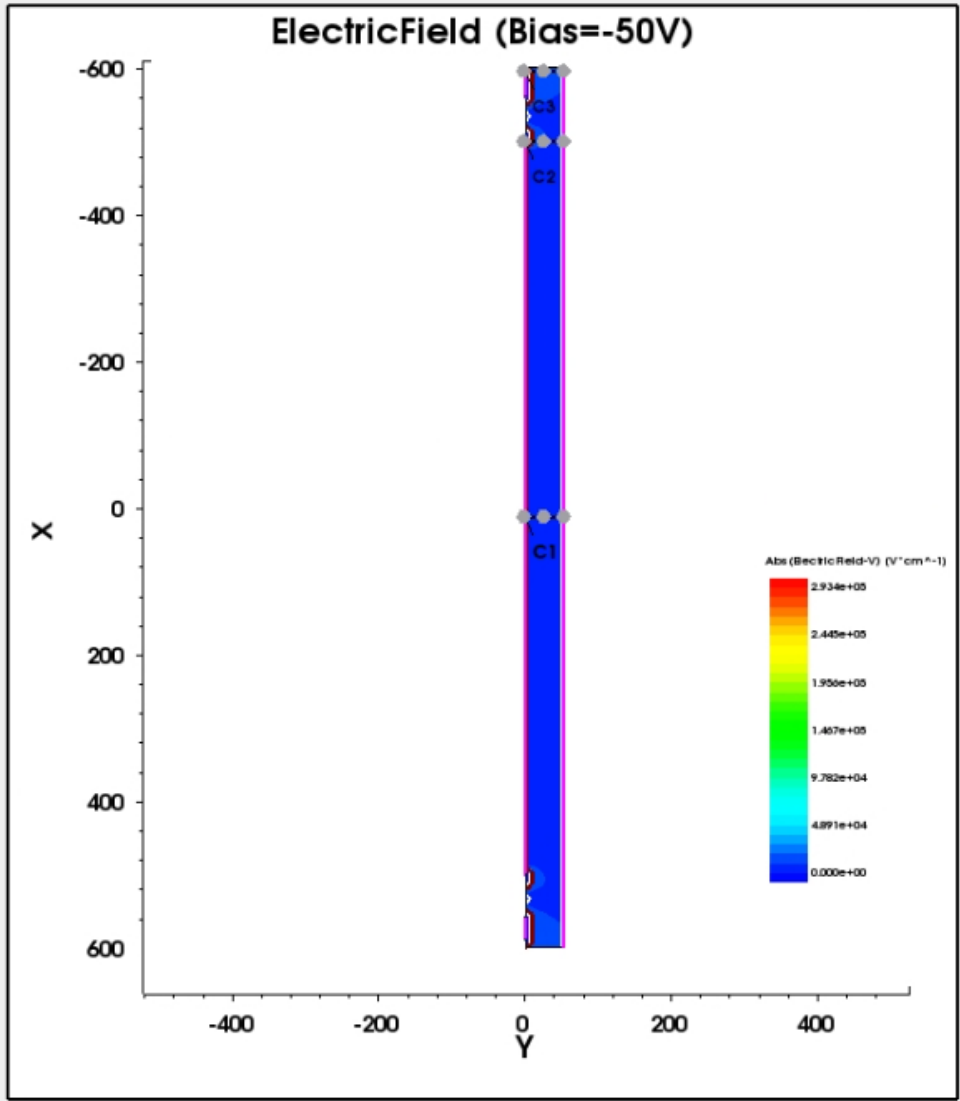
- Simulations (KMC)

The impact of different carbon doping concentrations on the formation of I-related and V-related defects.



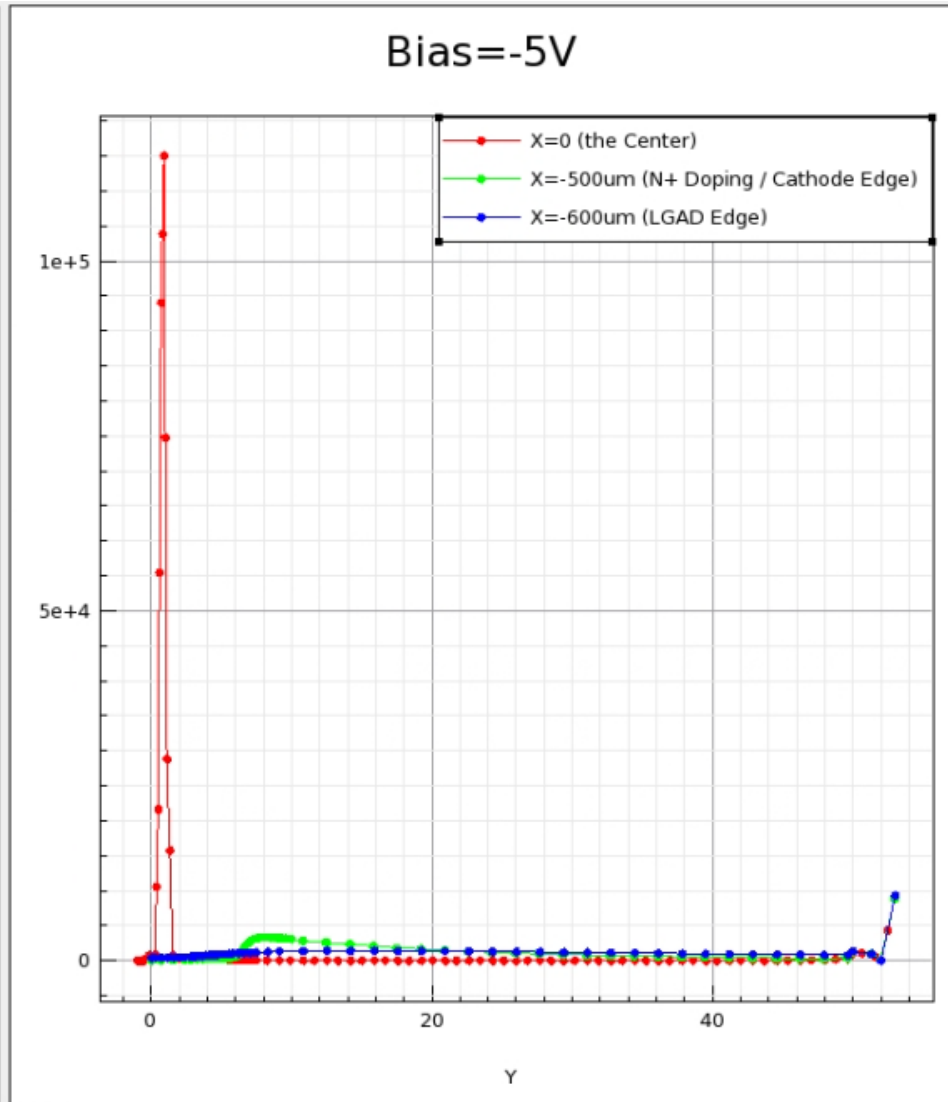
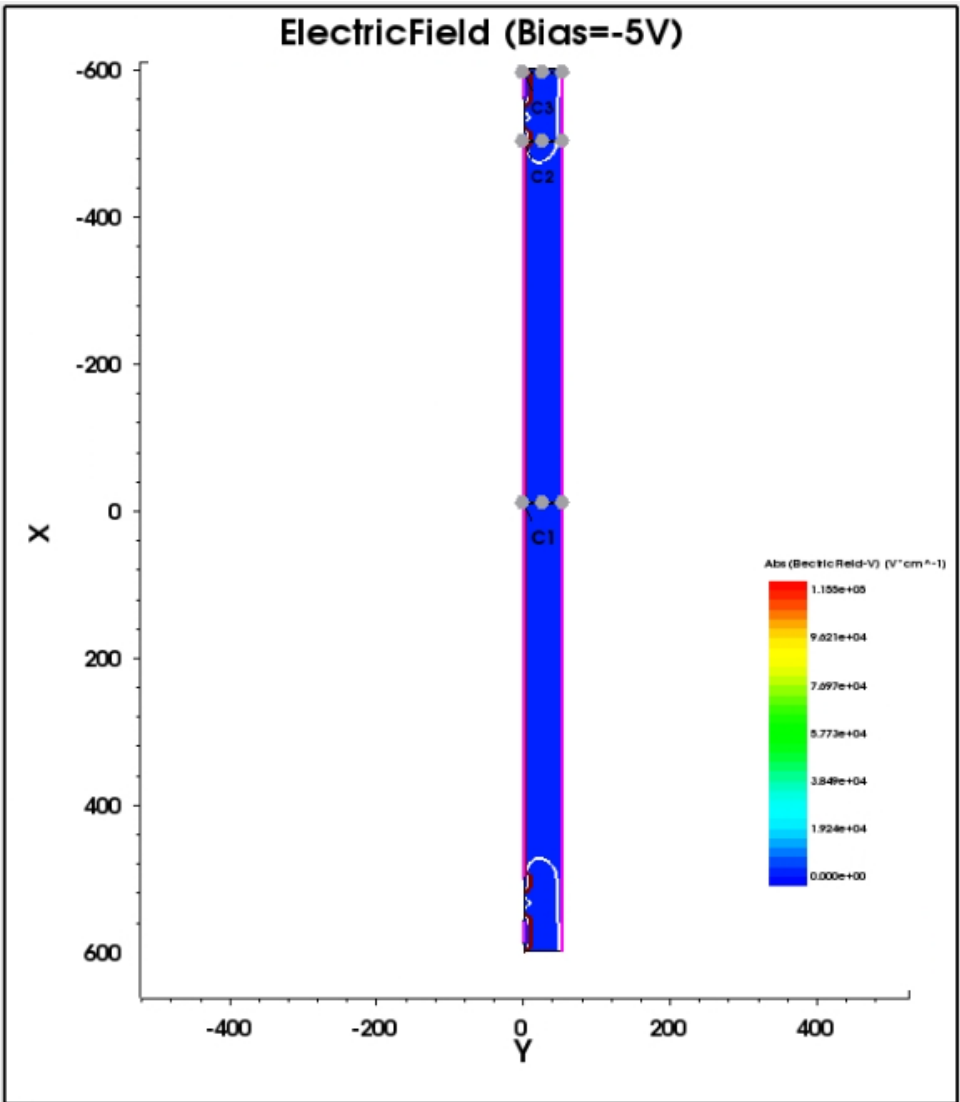
- Backup

# TCAD: ElectricField-V



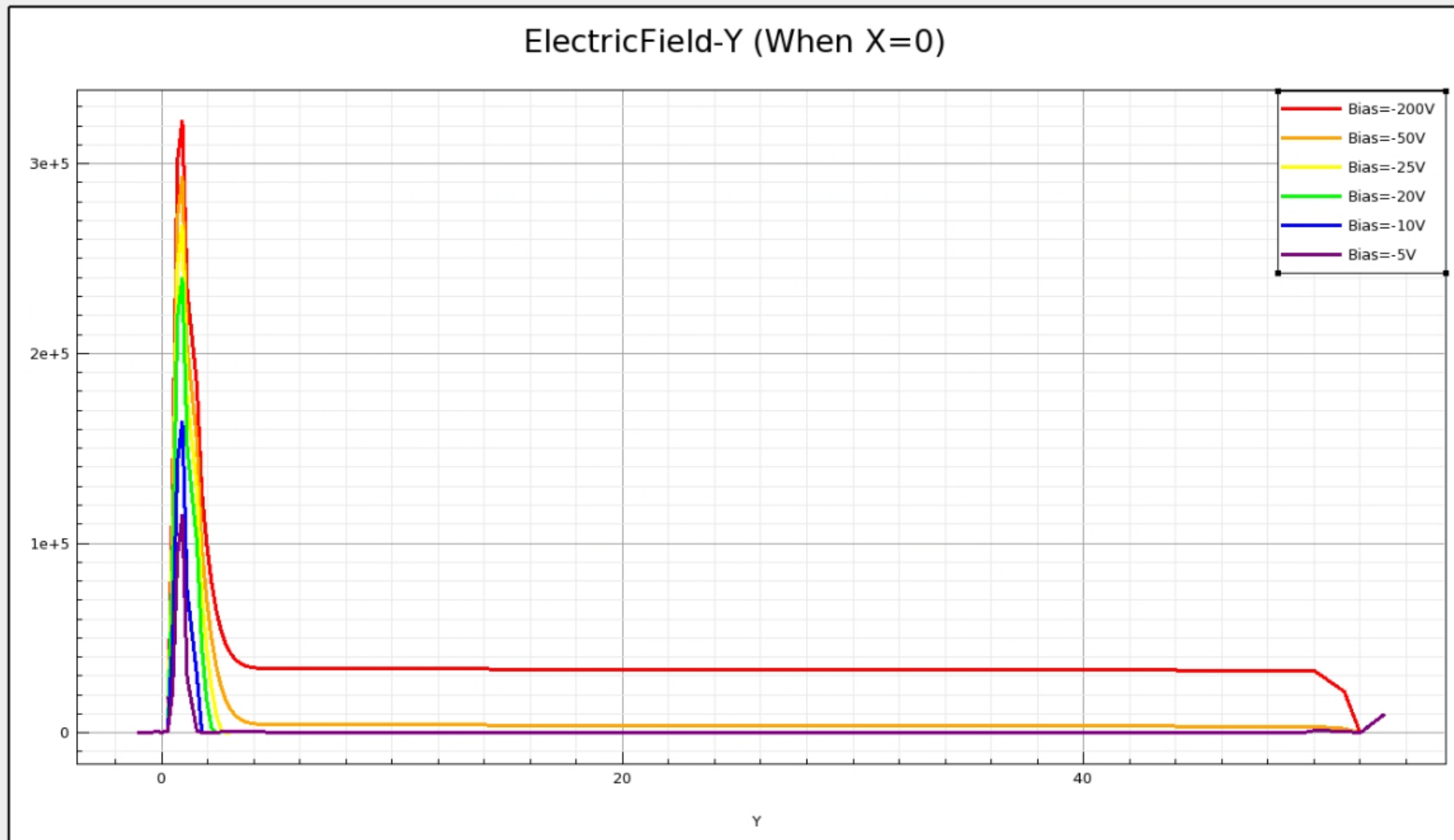
- Backup

# TCAD: ElectricField-V



- Backup

# TCAD: ElectricField-V



# • Questions and Answers 1

- **1. It is recommended to simulate defect evolution under low-temperature conditions (-30°C), as this is expected to reveal highly interesting phenomena.**

Thank you for your suggestion. We will take into account the simulation of defect evolution under low-temperature conditions in our subsequent work.

- **2. The diffusion equations considered in the KMC simulations should also be documented.**

Thank you for your suggestion. The table on the right presents the diffusion equations employed in this KMC simulation.

- **3. Has the influence of the electric field on defect evolution been considered?**

Thank you for your suggestion. Currently, our KMC simulations are performed under annealing at 300 K without an electric field.

Interaction type	Reaction equation
Self-interstitial / vacancy defects	$I + V \rightleftharpoons \emptyset$
	$I + I_n \rightleftharpoons I_2, I_3, I_4, I_5$ (ICluster)
	$V + V_m \rightleftharpoons V_2, V_3, V_4, V_5$ (VCluster)
	$IVCluster + IVCluster \rightleftharpoons IVCluster$
Oxygen-related defects	$V + O_i \rightleftharpoons VO_i$
	$I + O \rightleftharpoons O_i$
	$C_i + O_i \rightleftharpoons C_iO_i$ $Bi + O_i \rightleftharpoons BiO_i$
Boron-related defects	$B + I \rightleftharpoons Bi$
	$B + V \rightleftharpoons BV$
	$Bi + V \rightleftharpoons B$ (or $BV + I \rightleftharpoons B$ )
Carbon-related defects	$C + I \rightleftharpoons Ci$
	$Ci + C \rightleftharpoons CCluster$
	$CV + I \rightleftharpoons C$