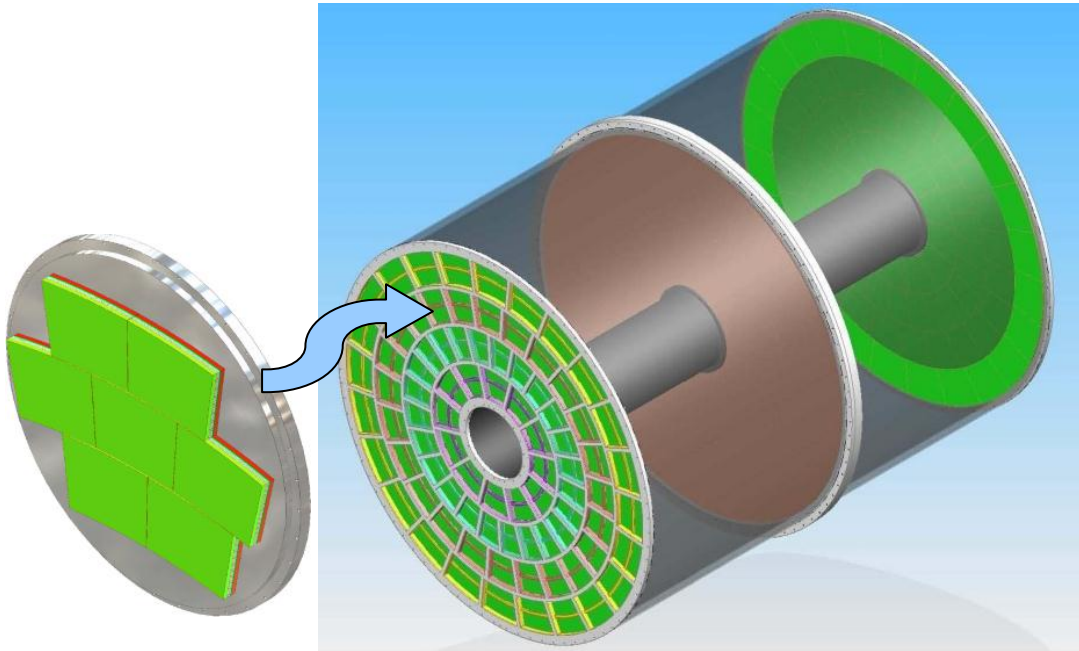


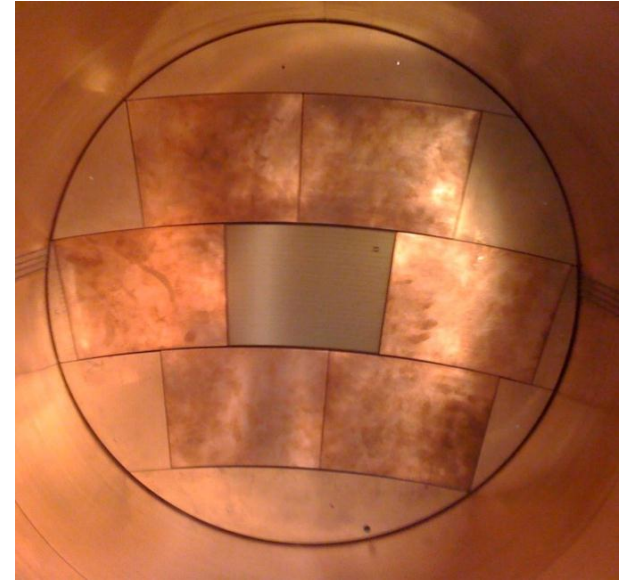


TPC endplate integration

Micromegas panels

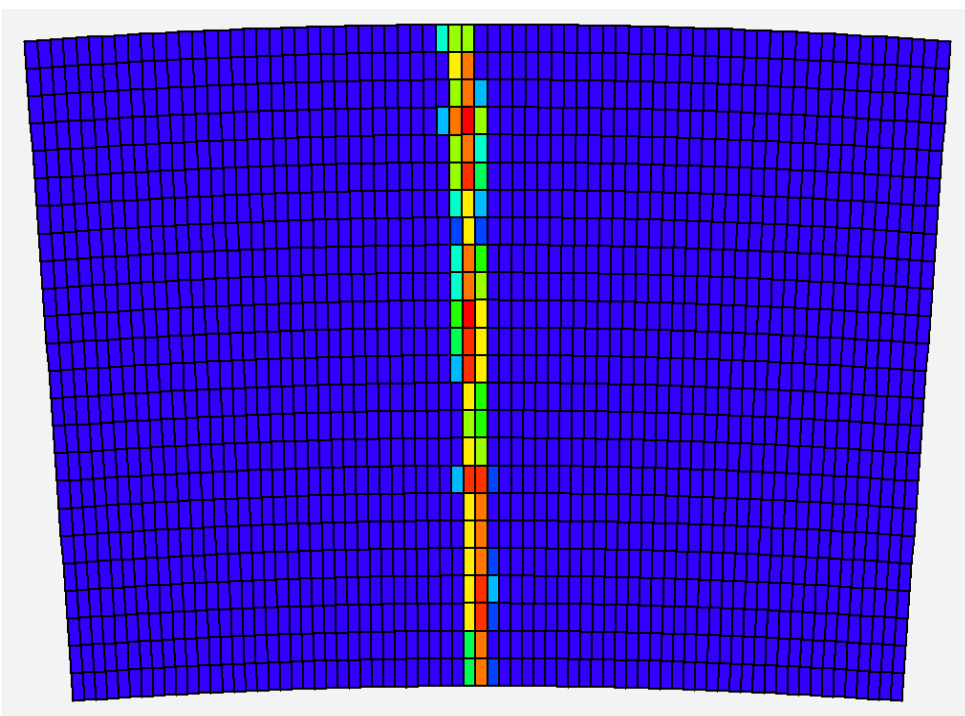


Goal (2011-2012+): build 9 identical modules and address all integration issues, serial production and characterization, multimodule issues (alignment, distortions). Testbench at CERN starting now (^{55}Fe source scan) and beam test mid-June at DESY (EUDET facility).



Phase I

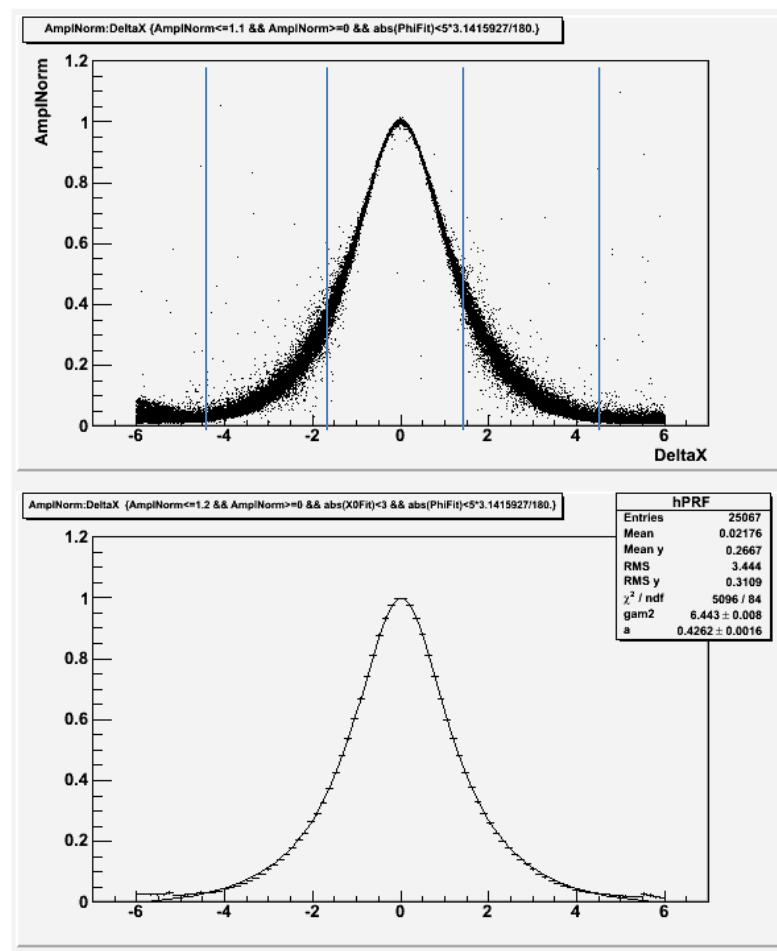
Relative fraction of 'charge' seen by the pad, vs $x(\text{pad}) - x(\text{track})$



24 rows x 72 columns of $3 \times 6.8 \text{ mm}^2$ pads

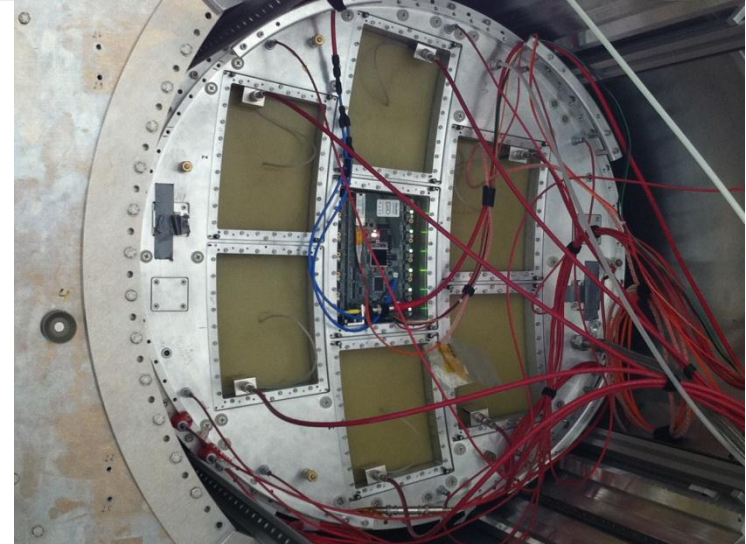
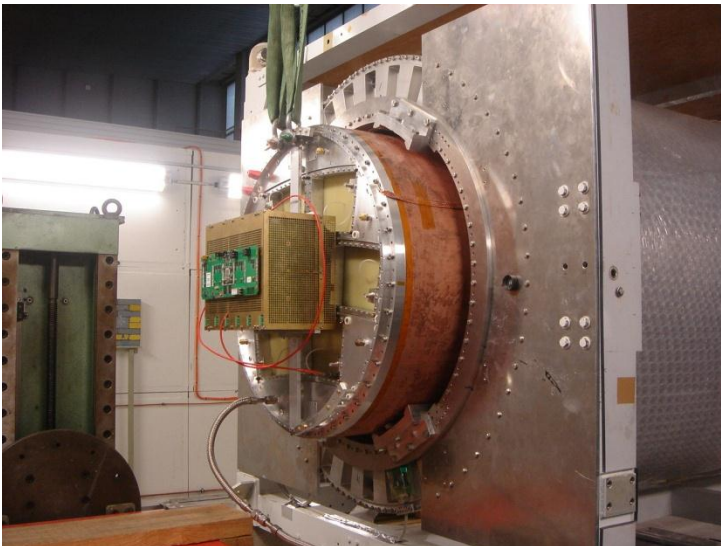
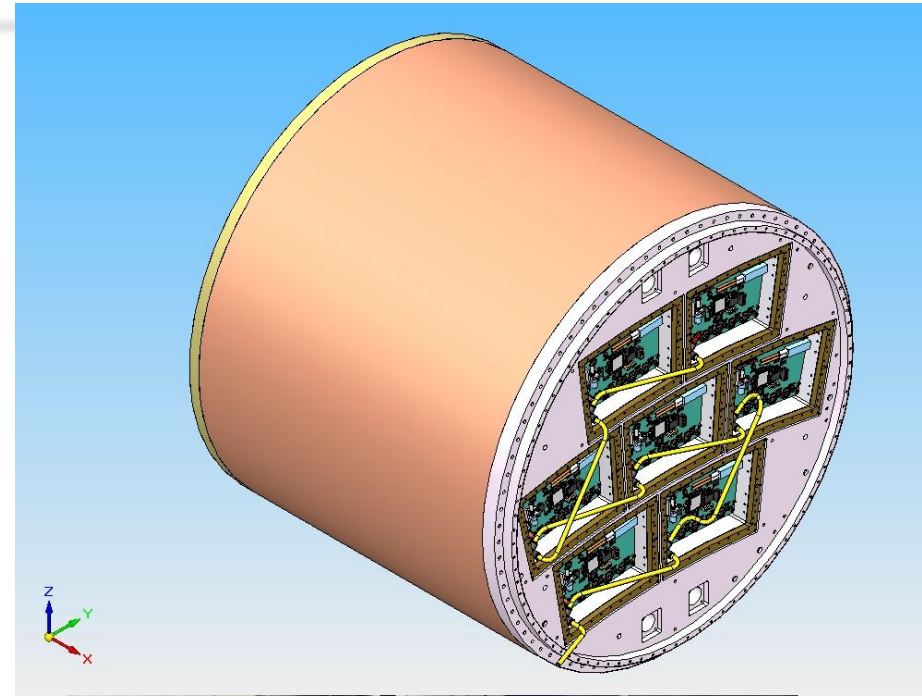
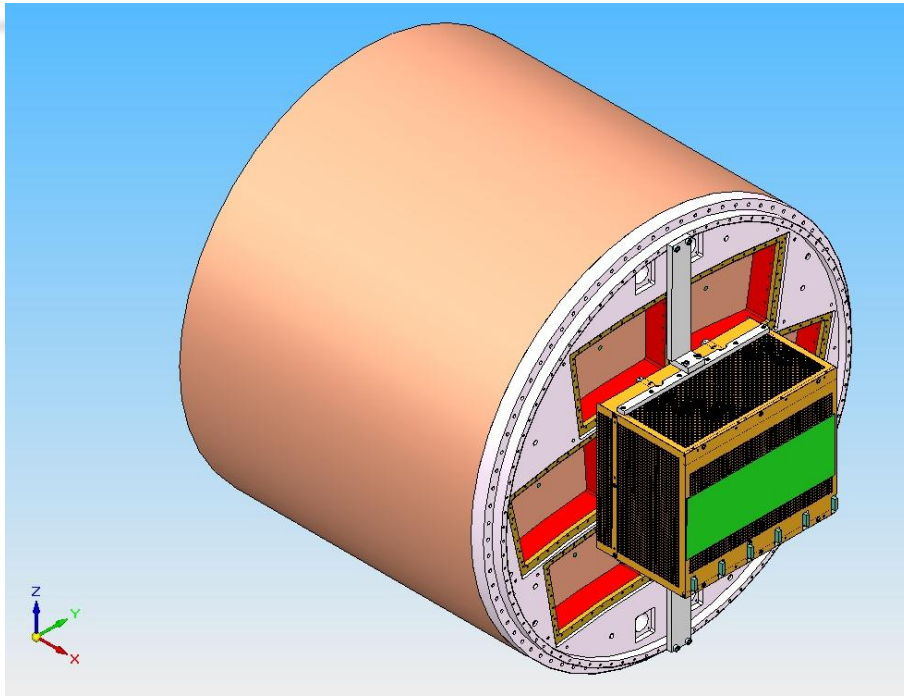
Results: 60μ resolution at $z=0$ and homogeneity tested in beam. High-rate operation in a pion beam at CERN.

$Z=20\text{cm}$, 200 ns shaping



$x(\text{pad}) - x(\text{track}) \text{ (mm)}$

Phase II: 7 module project – electronic integration



28/03/2012

Endplate integration at Saclay

May 2011: beam test of a new module with fully integrated electronics

- New detector : new routing to adapt to new connectors, lower anode resistivity ($3 \text{ M}\Omega/\text{sq}$), new res. foil grounding on the edge of the PCB.
- New 300 points flat connectors
- New front end: keep naked AFTER chips and remove double diodes (count on resistive foil to protect against sparks)
- New Front End Mezzanine (FEMI)
- New backend ready for up to 12 modules
- New DAQ, 7-module ready and more compact format
- New trigger discriminator and logic (FPGA).

Integrated electronics for 7-module project

FEC



25 cm

14 cm

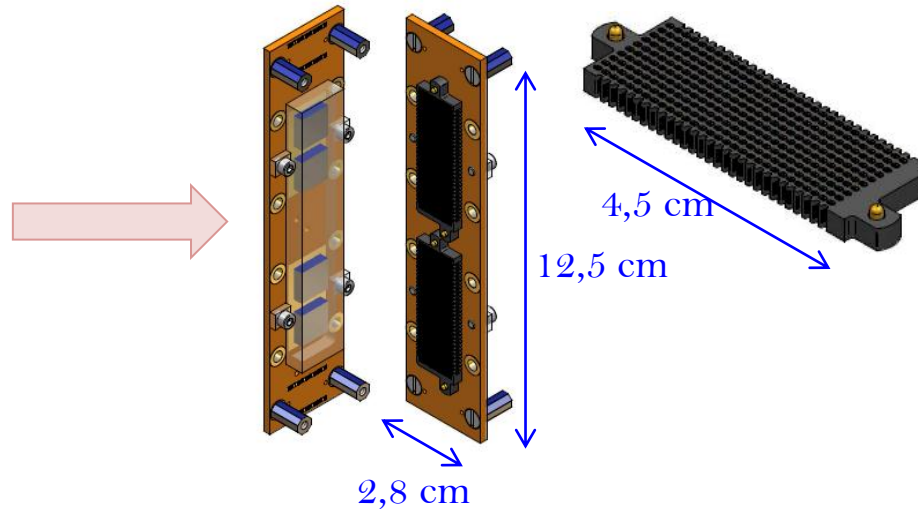
3,5 cm

Chip



3,5 cm

- Remove packaging and protection diodes
- Wire –bond AFTER chips
- Use 2 × 300 pins connector
- In tests in 2011, it was shown that the resistive foil protects against sparks

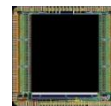


2,8 cm

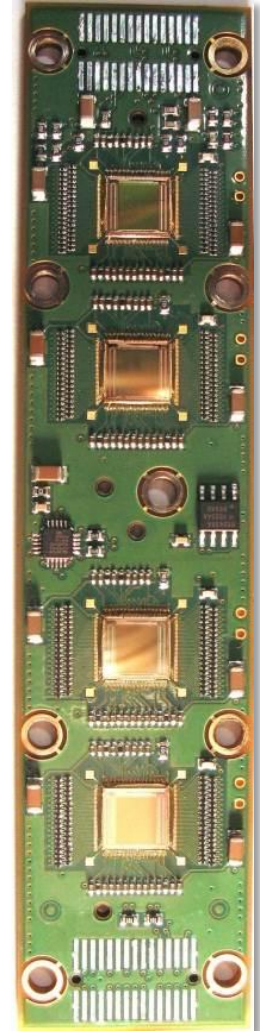
12,5 cm

4,5 cm

0,78 cm

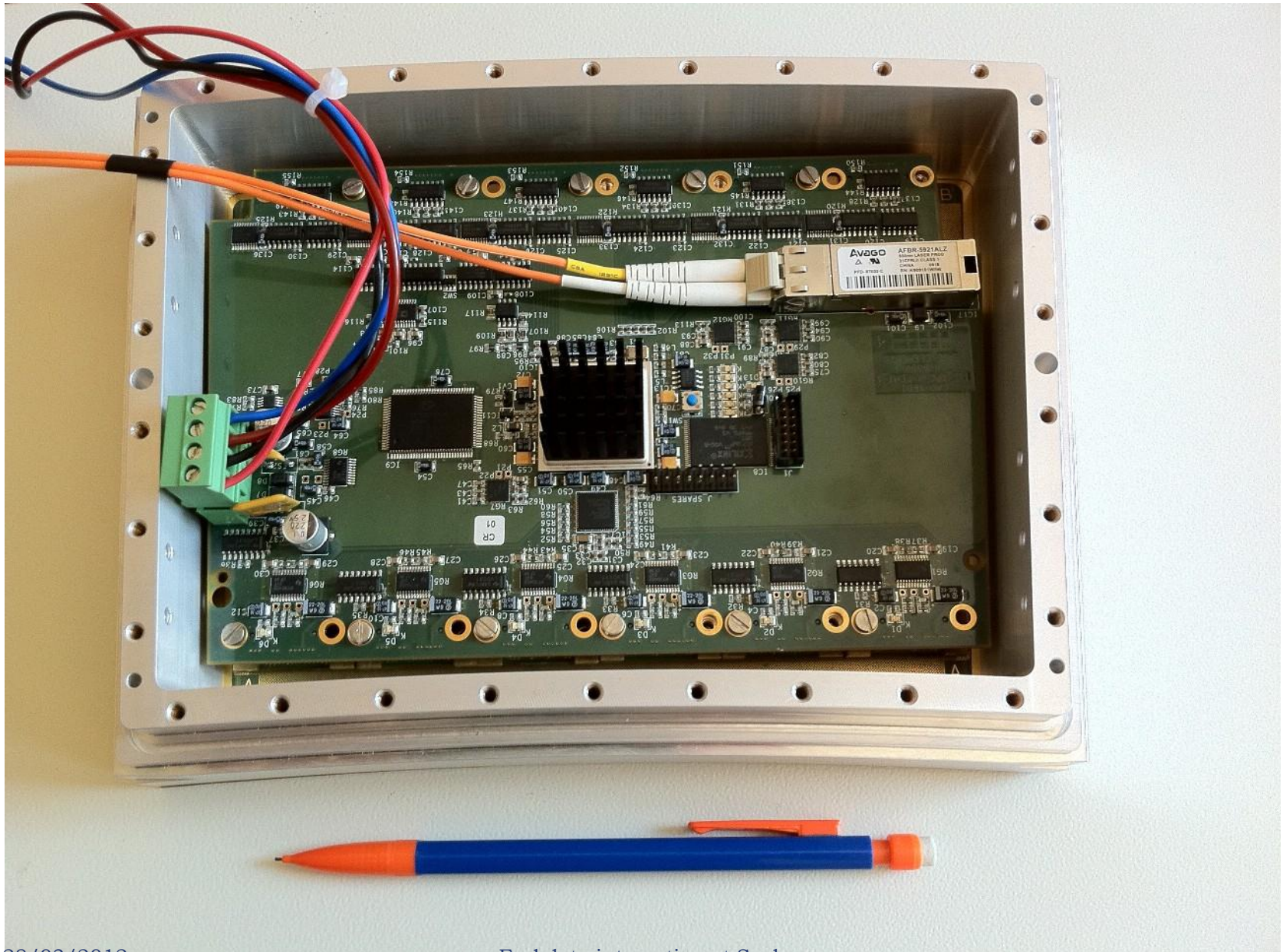


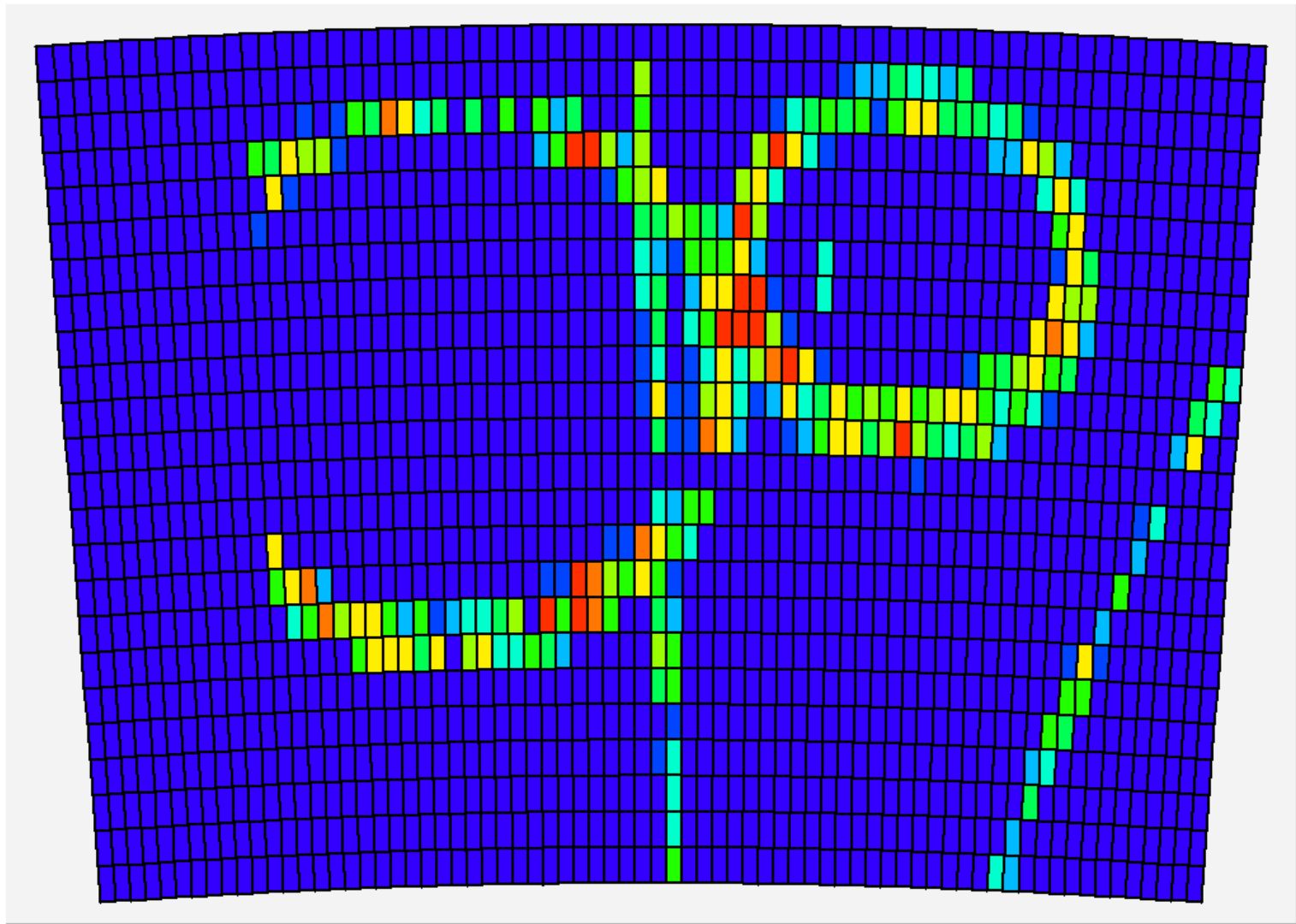
0,74 cm



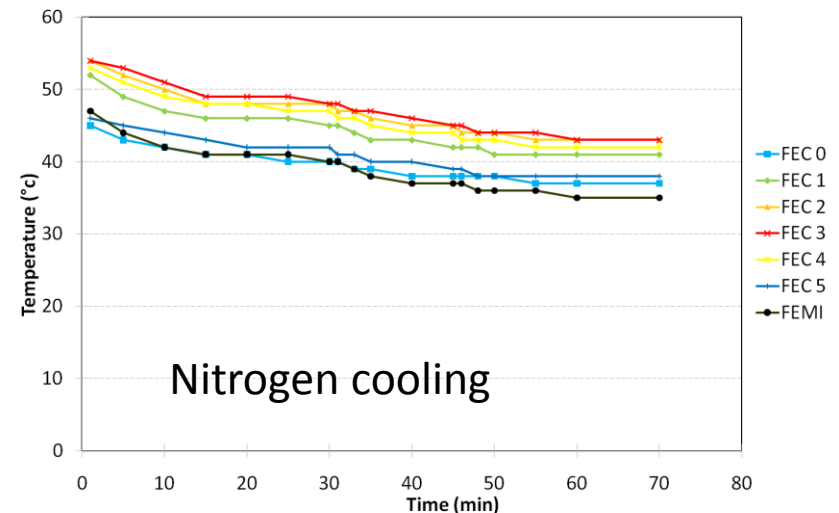
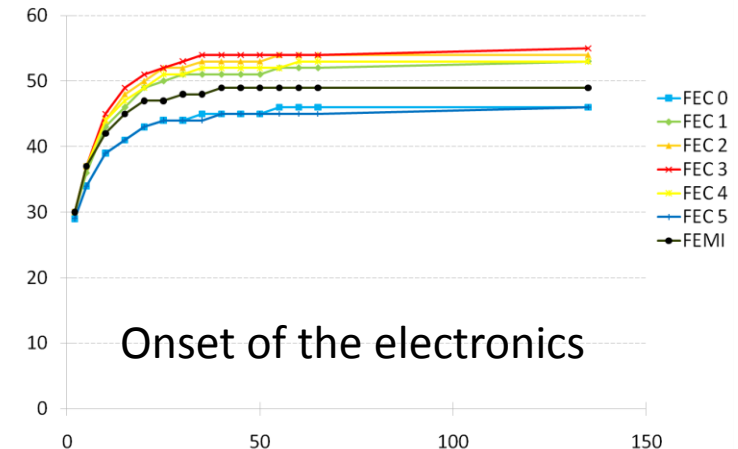
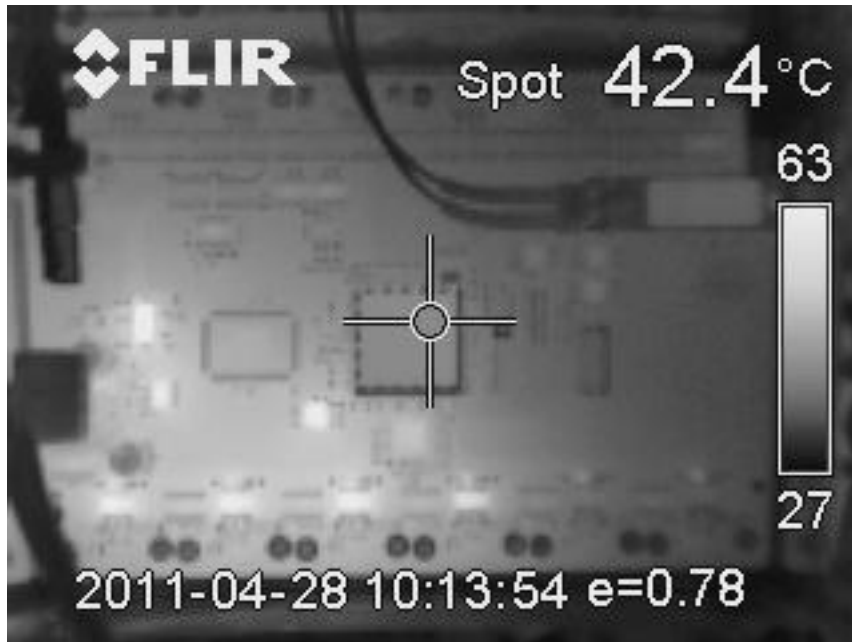
after 2 weeks of operation: no ASIC lost

First prototype of the electronics



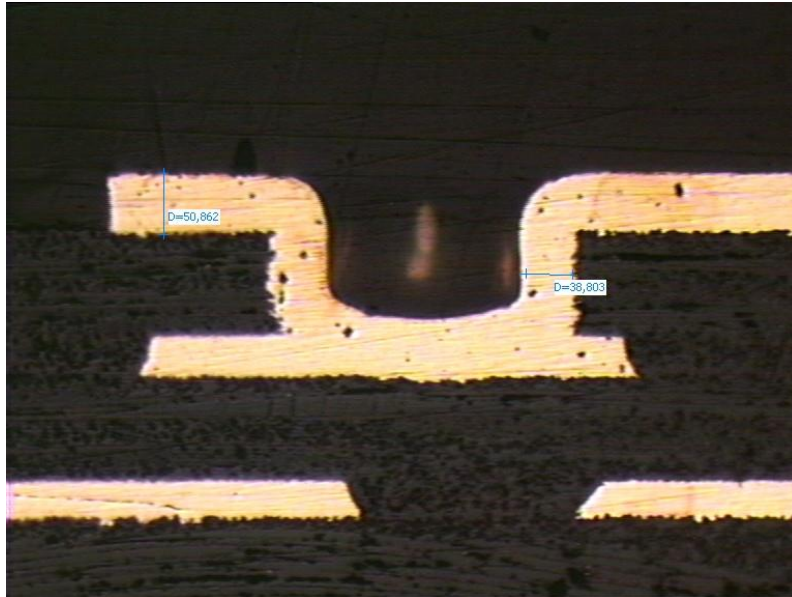


- Thermal studies. IR camera shows hot spots (regulators, ADC). T-probes on every component.
- 2-phase CO₂ cooling under study (KEK, Nikhef)



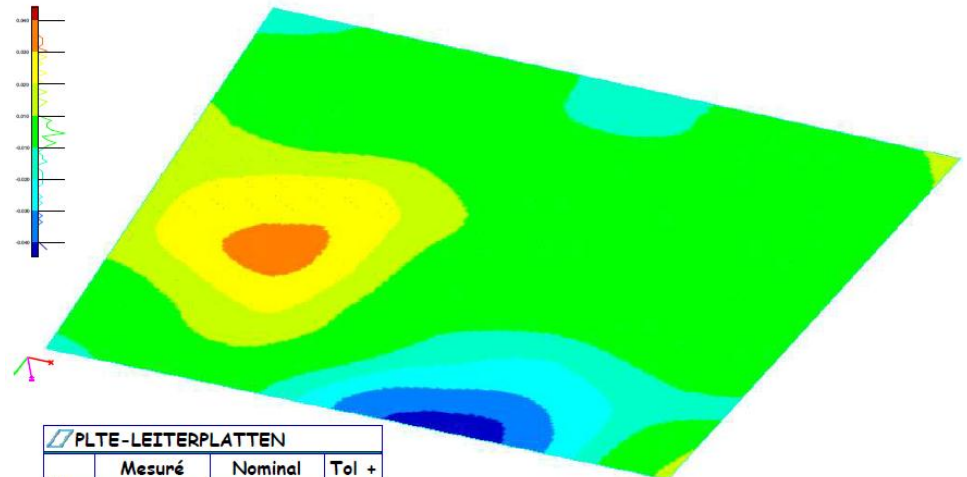
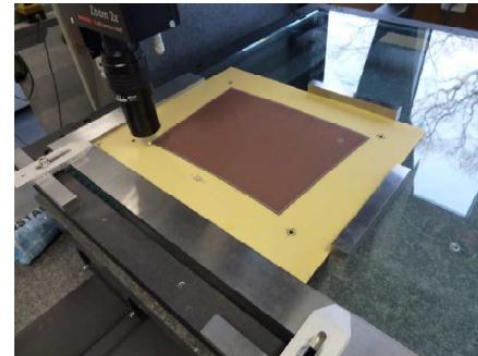
High quality PCB study (by ELTOS with RD51). First 4 new PCBs return from fabrication.


Flatness better than $70\text{ }\mu\text{m}$!



Contrôleur : Lilian REMANDET	Plan No : ---
Client : S. HERLANT	Fournisseur :---
Machine : Ferranti	Piece No : N°1
Temperature : 20°C ±1°C	Date : 07/03/12 16:05:13
Precision des mesures : ± 3 μm	Nom du programme :

CONCLUSION CONTROLE	VISA MME	ACCEPTATION CLIENT
OK	NOM :	NOM :
NON CONFORME	DATE :	DATE :



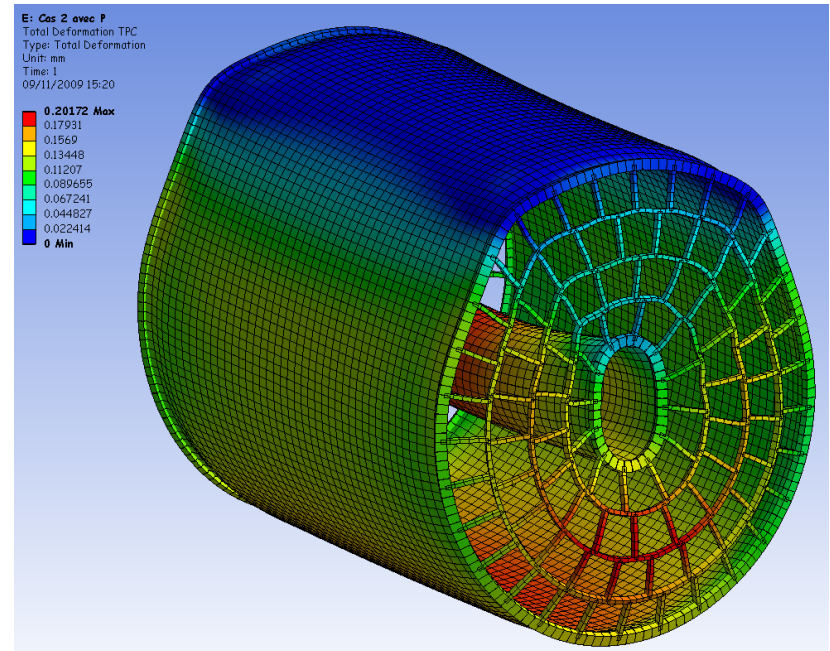
PLTE-LEITERPLATTEN			
	Mesuré	Nominal	Tol +
	0.075	0.000	0.100

Present status

- Front-End cards : first batch of 12 fully cabled and ready for testing this week.
- 4 PCB ready and measured. Resistive bulk being applied and gluing on frames this week.
- Production of 50 more cards and 5 more modules will start immediately after these tests if everything OK.

Mechanics (DESY and Saclay)

- Study models with 3, 4 and 8 wheels
- Study deformations under weight, overpressure, holding beams
- Compare optimizations
- Measure mechanical properties of various materials, Al-Cfibre hybrid samples



Outlook

- Building and characterizing detectors with a radioactive source is underway.
- Plan to be ready for mounting at DESY in May and start data taking mid-June 2012.