

# ALICE SILICON TRACKER UPGRADE

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# 2 Summary

- The present ALICE Inner Tracking System
- ALICE Silicon Tracker Upgrade motivations
- Detector requirements
- Technology implementation
  - Hybrid Pixel Detectors
  - Monolithic Pixel Detectors
  - Strip Detectors
- Conclusions



# The ALICE experiment

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# Dedicated heavy ion experiment at LHC

- Pb-Pb collisions: Study of the behavior of strongly interacting matter under extreme conditions of energy density and temperature
- Proton-proton collisions: Reference for heavy-ion program and strong interaction measurements complementary to other LHC experiments



## **Barrel Tracking requirements**

- Pseudo-rapidity coverage |η| < 0.9</p>
- Robust tracking for heavy ion environment
  - Mainly 3D hits and up to 150 points along the tracks
- Wide transverse momentum range (100 MeV/c - 100 GeV/c)
  - Low material budget (13% X<sub>0</sub> for ITS+TPC)
  - Large lever arm to guarantee good tracking resolution at high pt

## PID over a wide momentum range

 Combined PID based on several techniques: dE/dx, TOF, transition and Cherenkov radiation

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# The present Inner Tracking System

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## The ITS tasks in ALICE

- Secondary vertex reconstruction (c, b decays)
  - Good track impact parameter resolution < 60  $\mu$ m ( $r\varphi$ ) for p<sub>t</sub> > 1 GeV/c in Pb
- Improve primary vertex reconstruction, momentum and angle resolution of tracks
- Tracking and PID of low pt particles
- Prompt L0 trigger capability <800 ns (Pixel)</p>

## **Detector characteristics**

- Capability to handle high particle density
- Good spatial precision (12–35  $\mu$ m in  $r\phi$ )
- High granularity ( $\approx$  few % occupancy)
- Small distance of innermost layer from beam axis (mean radius  $\approx 3.9$  cm)
- Limited material budget (7.2% X<sub>0</sub>)
- Analogue information in 4 layers (Drift and Strip) for particle identification

ITS: 3 different silicon detector technologies



# Physics Motivations for the Upgrade

- Quark mass dependence of in-medium energy loss
- Thermalization of heavy quarks in the medium

**Motivations** 

physics goals

Design goals

- Improve the charmed baryonic sector studies
- Access the exclusive measurement of beauty hadrons
  - Reconstruct displaced decay vertices
  - Track charged particles with high resolution at all momenta
  - Identify charged particles down to low transverse momentum
  - Implement a topological trigger functionality





# From Design Goals

# to Detector Requirements

## Impact parameter resolution improvement by a factor 3

- Distance from interaction vertex
- Material budget
- Spatial precision

# Standalone tracking efficiency and transverse momentum resolution

- Granularity
  - Radial extension
  - Layer grouping

- Pixel cell size reduction for inner layers
  - Strip cell size reduction for intermediate radii

Geometry and technology

for innermost layers

- Position of the outermost layers
- Experimental environment: 685 krad, 80 part/cm<sup>2</sup>
  - Radiation hardness, granularity Technology for innermost layers
- □ Interaction rates: 50 kHz in Pb-Pb, 2 MHz in pp
  - Fast readout
- Particle identification capability
- Expected detector lifetime
  - Detector accessibility and modularity Layout, supports, services

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Readout architecture

# ITS Upgrade geometry

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- **Beam pipe** outer radius reduced to 19.8 mm, wall thickness to 0.5 mm
- **First detection layer** close to the beam pipe:  $r_1 = 22 \text{ mm}$
- Increase radial extension 22-430 mm
  - Increasing the outermost radius to 500 mm results in a 10% improvement in transverse momentum resolution
- Layers are grouped: (1,2,3) (4,5) (6,7)
- $\neg$  **η coverage**: ±1.22 over 90% of luminous region  $\rightarrow z$  dimension

Layer	Radius [cm]	+/- z
1	2.2	11.2
2	2.8	12.1
3	3.6	13.4
4	20	39.0
5	22	41.8
6	41	71.2
7	43	74.3





# How Detector Requirements drive Technology Choices

## Targets for Inner Layers (1, 2, 3)

- $r \phi \& z$  spatial precision: 4  $\mu m$ 
  - **D** Pixel size  $(r\phi, z)$ : 20-30, 20-50  $\mu$ m
- Material budget per layer: 0.3-0.5% X<sub>0</sub>
  - 0.1% X<sub>0</sub> under study for Layer 1
- Radiation env: 685 krad / 10<sup>13</sup> n<sub>eq</sub> per year
- Granularity: 80 cm<sup>-2</sup> particle density

# Targets for Outer Layers (4, 5, 6, 7)

- $\Box$   $r\phi$  spatial precision: < 20  $\mu$ m
  - Larger pixel size
  - Strip pitch 95 μm, stereo angle 35 mrad
- Material budget per layer: 0.5-0.8% X<sub>0</sub>
- Radiation env: 10 krad/3\*10<sup>11</sup>
  n<sub>eq</sub> per year
- □ Granularity: 1 cm<sup>-2</sup> particle density
- $\Box$  Low cost per m<sup>2</sup>







## A. 7 layers of monolithic pixel detectors

- Better standalone tracking efficiency and transverse momentum resolution
- Worse PID or no PID
- B. 3 innermost layers of hybrid pixel + 4 layers of micro strip detectors





# Features:

- Made significant progress, soon to be installed in STAR
- All-in-one, detector-connection-readout
- $\blacksquare$  Sensing layer (moderate resistivity  ${\sim}1~k\Omega cm$  epitaxial layer) included in the CMOS chip
- Charge collection mostly by diffusion (MAPS), but some development based on charge collection by drift
- Small pixel size: 20 μm x 20 μm target size
- Small material budget: 0.3% X<sub>0</sub> per layer
- To be evaluated
  - Radiation tolerance

Options under study:MIMOSA

- INMAPS
- LePIX

# Monolithic: MIMOSA (IPHC)

- CMOS sensors with rolling-shutter readout architecture
- MIMOSA series for STAR
  - Continuous charge collection (mostly by diffusion) inside the pixel
    - Charge collection time ~200 ns
  - Pixel matrix read periodically row by row: column parallel readout with end of column discriminators
    - Integration time  $\equiv$  readout period ~100  $\mu$ s
    - Low power consumption (150-250 mW/cm<sup>2</sup>): one row is powered at time
  - Pixel size 20 μm
  - $\blacksquare$  Total material budget x  $\sim$  0.3%  $\rm X_{0}$
  - 0.35 μm technology node



ULTIMATE sensor for STAR HFT

# Monolithic: MIMOSA - 2

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# MISTRAL development for ALICE

- 0.18 μm technology node
  - Radiation tolerance improvement by factor 10x
- Double-sided readout
  - Reduction of integration time down to 20-40 µs target
  - Double power consumption (more columns active at the same time)
    - Target power dissipation: < 250 mW / cm<sup>2</sup>



# Submitted prototypes

- MIMOSA32 (delivered), MonaliceT1 test chip.
  - Evaluation of the technology
    - detection efficiency, S/N, quadrupole-well
  - Test of radiation hardness, SEU sensitivity

# Monolithics: INMAPS (RAL/Tower Jazz)

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- In-pixel signal processing using an extension (deep p-well) of a triple-well 0.18 μm CMOS process developed by RAL with TowerJazz (technology owner)
  - Standard CMOS with additional deep p-well implant
  - 100% efficiency and CMOS electronics in the pixel
    - Size limitation: 30  $\mu$ m x 30  $\mu$ m in 0.18  $\mu$ m
    - Power saving: matrix read only upon trigger request
      - further improvement with sparsified r.o.
  - Charge collection by diffusion
    - 18 μm detection thickness
    - 100 e<sup>-</sup> minimum signal
    - good S/N with low sensor capacitance
- New development dedicated to ITS upgrade started in 2012 (Daresbury, RAL - ARACHNID Collaboration)
  - Verify radiation resistance for innermost layers
  - Reduce power consumption exploiting detector duty cycle (5% for 50 kHz int. rate)
  - Develop fast readout





- Monolithic pixel detectors integrating readout and detecting elements with:
  - 90 nm CMOS technology
  - Moderate resistivity wafers
- □ Low power consumption (target  $< 30 \text{mW} / \text{cm}^2$ )
- Large depletion region (tens of μm)
- Fast processing: full matrix readout at 40MHz
- Moderate bias voltage (< 100 V)</li>
- Charge collected by drift
  - Reduce irradiation bulk damage
  - Control charge sharing
  - Improve charge collection speed
    - Tests on standard resistivity prototypes
      - □ Large breakdown voltage (>30 V)  $\rightarrow$  50 µm depletion is achievable
      - □ Small collection capacitance (<1 fF)  $\rightarrow$  high S/N, small power consumption
      - Qualification for radiation hardness



- Large Signal-to-Noise ratio
  - PID with large depletion region



State of the art in LHC experiments electronics chip CMOS chip + high resistivity (~80 k $\Omega$ cm) sensor Targets:  $50 \,\mu\text{m} + 100 \,\mu\text{m}$  thickness metal Material budget  $x/X_0 < 0.5\%$ insulator Charge collection by drift depletion High S/N ratio: ~ 8000 e-h pairs/MIP  $\Rightarrow$  S/N > 50 zone sensor Connections via bump bonding particle track Sensor **Bump dimensions** Limiting the pixel size to 30  $\mu$ m x 30  $\mu$ m High cost with fine-pitch ASIC Limiting the application to larger surfaces

bump

diode --implant

Bias voltage electrode

doped silicon

Kapton-Al Cable

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 $\Box$  Sensor thinning to 100  $\mu m$ 



# view on module side before carrier chip release:

## Sensor 100 $\mu m$ , readout chip 50 $\mu m$ , glass carrier 300 $\mu m$

## Edgeless detectors

- Introduce a highly n-doped trench
- Reduce the dead region
  - from  $\sim$  600  $\mu$ m to  $\sim$  20  $\mu$ m
- Back-side removal for bumping
- Low-cost bump bonding







- Sensor design based on current ALICE SSD
  - Standard 300 μm double-sided micro-strip sensors (7.5 cm x 4.2 cm)
  - 35 mrad stereo-angle between p- and n-side strips
- Reduced strip length down to 20 mm
  - Half cell-size: 95 μm x 20 mm
    - Higher granularity
    - >95% ghost hit rejection efficiency



Drawbacks

occupancy: - 50% > ambiguity resolution < capacitive noise > S/N ratio ~ spatial resolution < 2 × power consumption



- Challenging interconnections
- Increased power consumption



# Strip detector development

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# Interconnection cables R&D

- Micro-cables in aluminum-polyimide
- Thickness: 10 μm + 10 μm
- Pitch: 42.5-44.5 μm (chip) / 47.5 μm (sensor)
- Length:  $\sim 25 \text{ mm} / \sim 50 \text{ mm}$

# Assembly and folding

- TAB bonding technique:
  - Allows chip tests, less material, safe folding
  - Challenging at pitch < 50 μm</p>
- Bonding test on dummy components
- Compact module layout

# ASIC development

- 0.18 µm technology (rad. hard)
- 400 e<sup>-</sup> noise (5 pF load)
- Low power and fast ADC (10 bits)
- Provide dE/dx over 20 MIP range with 0.1 MIP resolution



 $\mu$ -chip

SSD sensor

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Hybrid



# Support structure design

Complete accessibility

- ❑ Maximum modularity
- Minimum material

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- Inner barrel: 3 layers of pixels
  - 3-layer structure equipped held on carbon fiber wheels
  - Independent staves for testing/characterization
- Outer barrel: 4-layer structure
  - 4 pixel/strip layers mounted on 2 barrels
  - 3 tubes of carbon composite or beryllium, fixed between the two structures to provide rigidity and support/guide the inner part insertion



## Inner layer stave material budget

Component	Material budget X/X <sub>0</sub> %	Notes
Support Structure	0.07 – 0.22	carbon foam or polyimide or silicon
Glue	0.045	2 layers of glue 100 $\mu m$ thick each
Pixel module	0.053 – 0.16	Monolythic (50 $\mu$ m) – hybrid (150 $\mu$ m)
Flex bus	0.15	single layer flex bus
Total	0.32 – 0.58	



# ldea for an ultra-light innermost layer

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- Very light structure with almost no material (only silicon) in the active area
- Very light stave without glue layers, electrical bus, etc.
  - Large silicon structures integrating the electrical bus for signal and power distribution
  - Stitching fabrication process
- No overlap to simplify the geometry
- Air cooling to avoid the extra material

Layer 0 mechanical structure

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 $X/X_0 \simeq 0.1\%$ 



- The ALICE Silicon Tracker Upgrade is required to study:
  - Quark mass dependence of in-medium energy loss
  - Thermalization of heavy quarks in the medium
- New Tracker composed of 7 silicon layers characterized by:
  - Impact parameter resolution improved by factor 3x
  - First detecting layer @20 mm from the beam line
  - Material budget  $x/X_0 \sim 0.3-0.5$  % in the first layers
  - High spatial precision (~ 4  $\mu$ m in the first layers)
  - Very high standalone tracking efficiency down to low  $p_t$  (> 95% for  $p_t$  > 200 MeV/c)
  - PID capability
  - Fast access for maintenance
- Detector technologies considered for the Upgrade
  - Monolithic Pixel Detectors
  - Hybrid Pixel Detectors
  - Micro-Strip Detectors
- Low material budget supports allowing access and repair
- To be built and installed by 2019!!!







# The present ITS parameters

Layer	Det	Radius (cm)	Length (cm)	Surface (m2)	Chan.	Spo prec (n	atial cision 1m)	l m Cell (μm2) z	Cell Occupancy (µm2) central PbPb (%)	Material Budget (% X/X <sub>0</sub> )	Power dissipation (W)	
						rφ	z				barrel	end-cap
1	CUUS	3.9	28.2	0.21	9.8M	12 1	100	50x425	2.1	1.14	1.35k	30
2 SPD	SPD	7.6	28.2						0.6	1.14		
3	CDD	15.0	44.4	1.31	133 K	35	25	202x294	2.5	1.13	- 1.06k	1.75k
4 SDD	SDD	23.9	59.4						1.0	1.26		
5	CCD	38.0	86.2	5.0	2.6M	20	830	95x40000	4.0	0.83	- 850	1.15k
6	6 SSD	43.0	97.8	5.0					3.3	0.86		





# Improvement of impact parameter resolution & tracking efficiency

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HYBRID PIXELS (state-of-the-art) and comparison with MAPS

Simulations for two upgrade layouts

Layout 1: "All New" – Pixels (7 pixel layers)

Resolutions:

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- $\sigma_{r\phi}$  = 4  $\mu$ m,  $\sigma_z$  = 4  $\mu$ m for all layers
- Material budget:  $X/X_0 = 0.3\%$  for all layers

Layout 2: Pixel/Strips (3 layers of pixels + 4 layers of strips)

Resolutions:

 $\sigma_{r\phi} = 12 \,\mu m$ ,  $\sigma_z = 12 \,\mu m$  for pixels X/X<sub>0</sub> = 0.5% for pixels

Material budget: X/X

radial positions (cm): 2.2, 2.8, 3.6, 20, 22, 41, 43

Same for both layouts

 $\sigma_{r\phi}$  = 20  $\mu$ m,  $\sigma_z$  = 830  $\mu$ m for strips X/X<sub>0</sub> = 0.83% for strips



Z	4	e	2	

	Monolithic Pixels	Hybrid Pixels	Strips
Silicon Sensor	-	0.11% X <sub>0</sub> (100 um)	0.40% X <sub>0</sub>
Silicon ASIC	0.05% X <sub>0</sub> (50 um)	$0.05\%~X_0$ (50 um)	0.15% X <sub>0</sub>
Other components	0.25% X <sub>0</sub>	0.25% X <sub>0</sub>	0.28% X <sub>0</sub>
Min. Target	0.30% X <sub>0</sub>	0.41% X <sub>0</sub>	0.83% X <sub>0</sub>

# ITS PID performance

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A Pion to kaon separation (black circles) and proton to kaon separation (red triangles) in unit of sigma in the case of 4 layers of 300 µm (left panel), 7 layers of 15 µm (central panel) and 4 layers of 100 µm + 3 layers of 300 µm (right panel) silicon detectors. The horizontal lines correspond to a 3 sigma separation.