

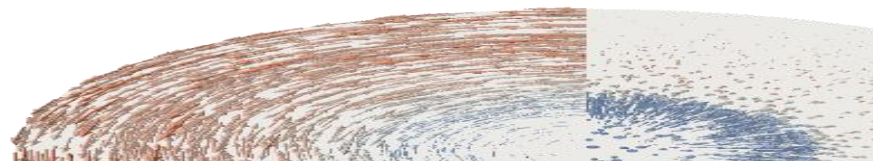
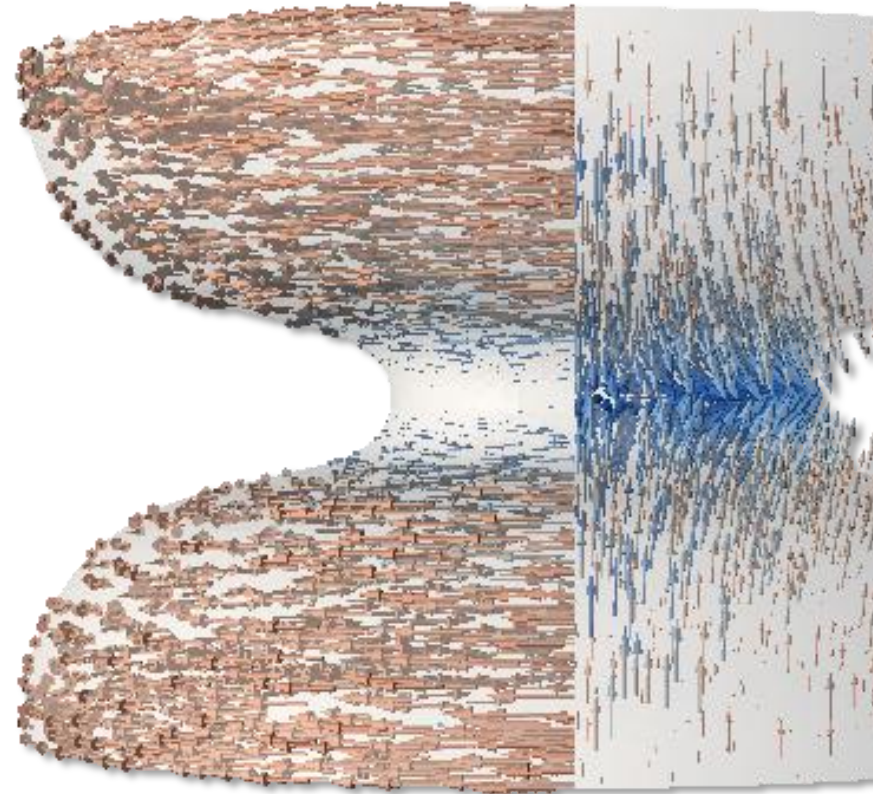


SPL Dumb-Bell Measurements

An Approach

SLHiPP – 09/12/2011

N. Schwerg - BE RF KS



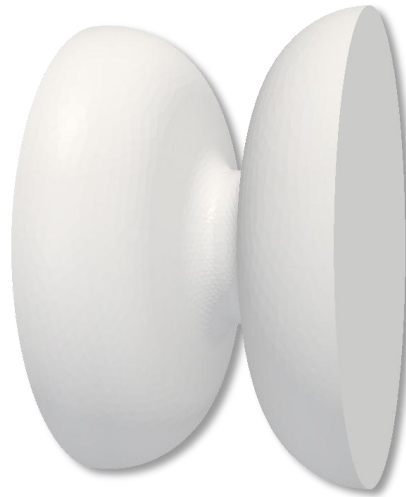


Outline



Half-Cells measurements show frequency variations of more than 1 MHz

Trimming,
combination
and welding to
Dumb-Bells



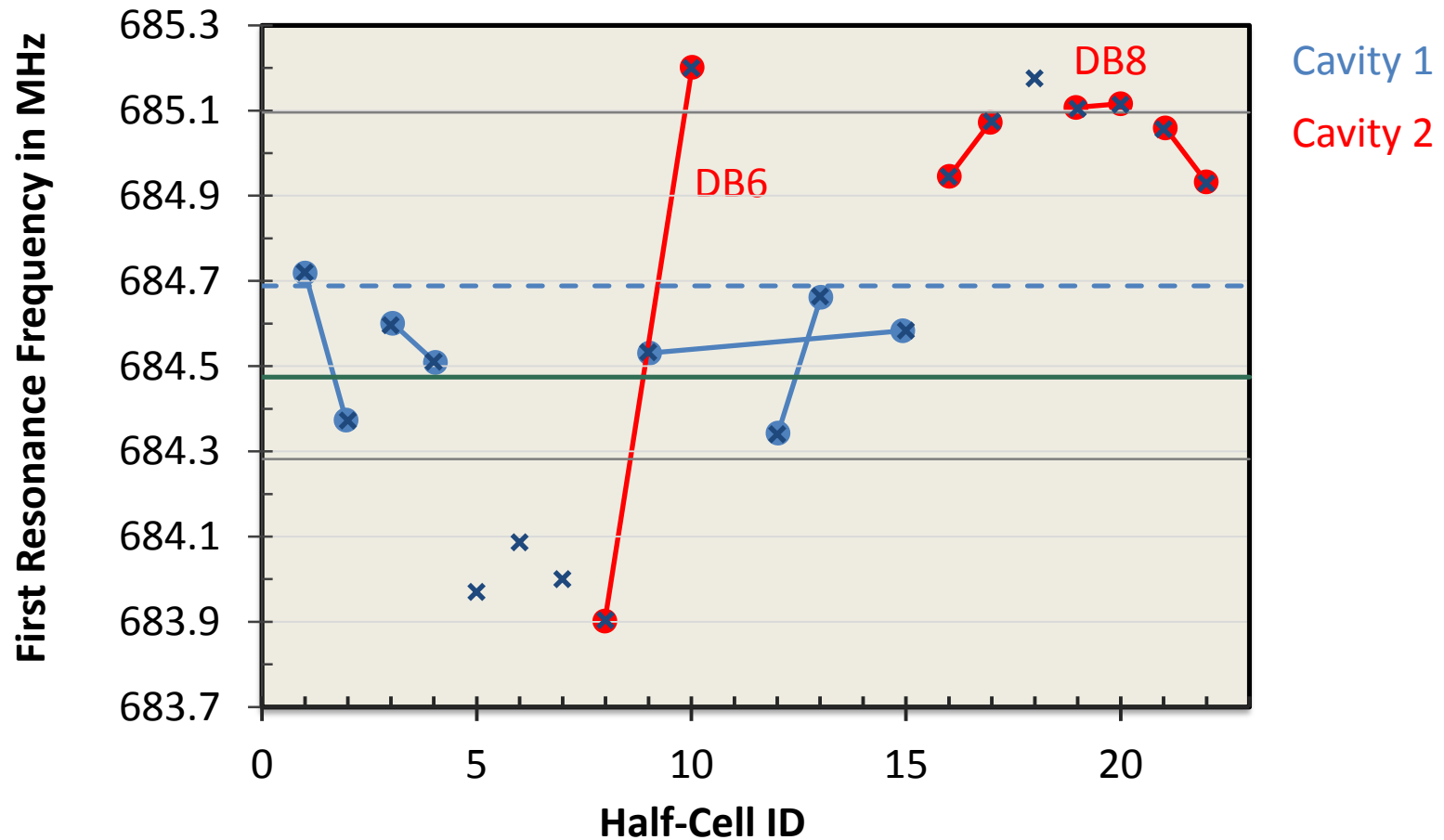
Measurements,
trimming and
combination

Welding to **5-Cell SPL-Cavity**
and field-flatness measurements





Half-Cell Combination



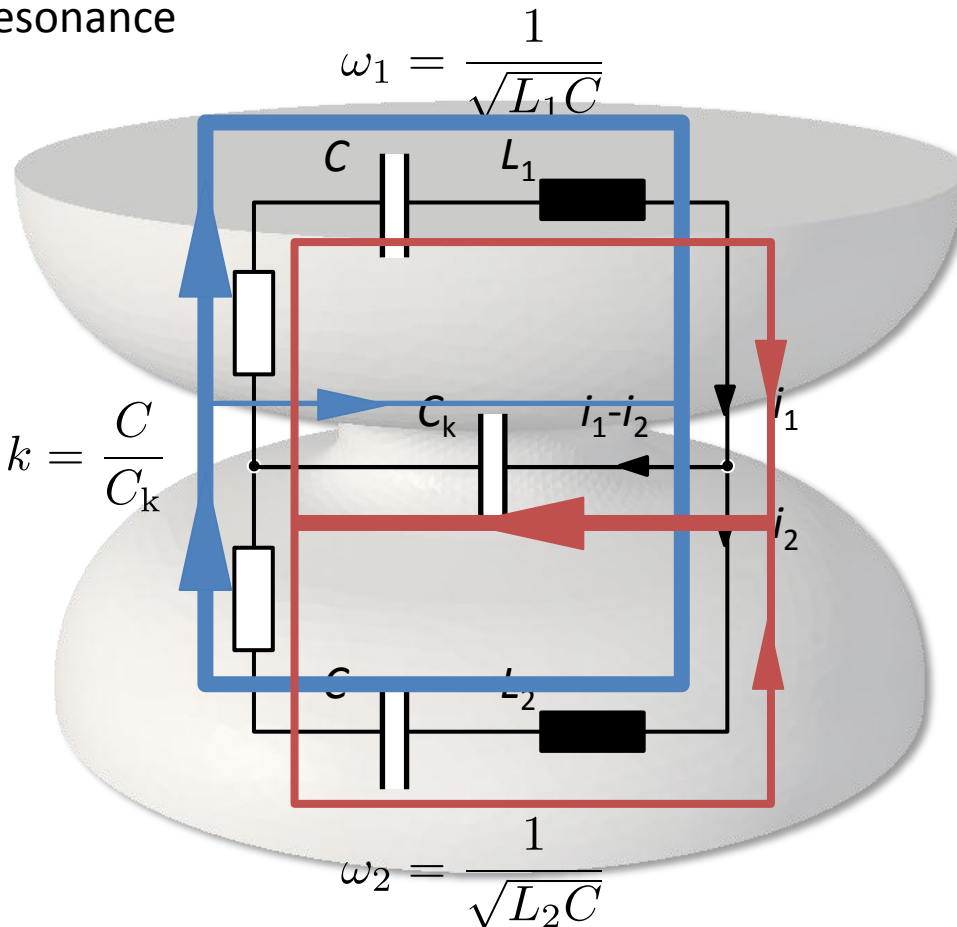
Which influence has the combination scheme on the dumb-bell?



Dumb-Bell Model

Two different Resonance
Frequencies

Fixed Coupling $k = \frac{C}{C_k}$



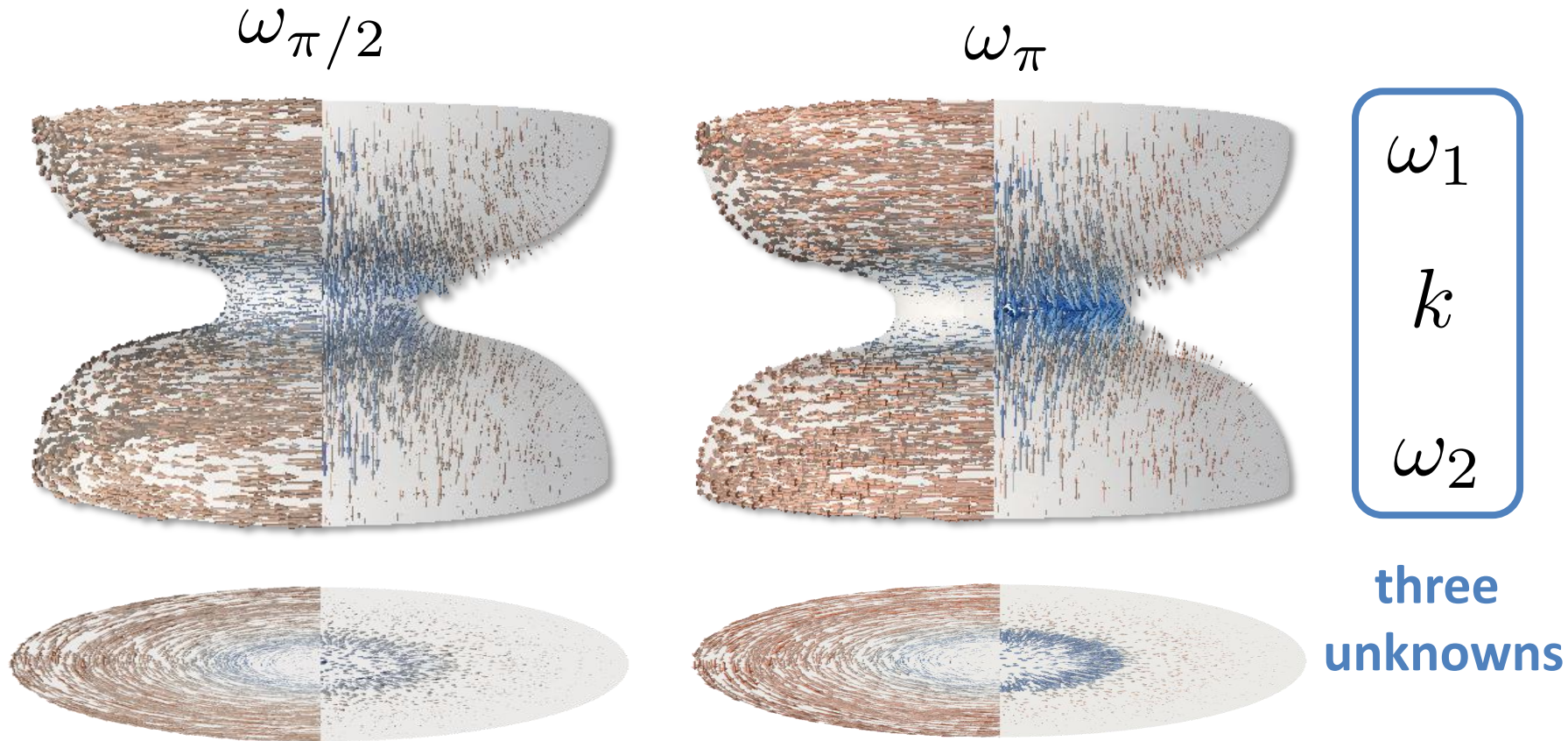
$\pi/2$ -Mode

π -Mode

Quadratic **Eigen-Value Problem**



The Measurement Problem



High-Currents over “adverse” joints



Mathematical Solution

Eigen-Frequencies:

$$\begin{aligned}\omega_{\pi/2}^2 &= \frac{1}{2} \left((1+k)\omega_1^2 + (1+k)\omega_2^2 - \sqrt{-4(1+2k)\omega_1^2\omega_2^2 + (1+k)^2(\omega_1^2 + \omega_2^2)^2} \right) \\ \omega_{\pi}^2 &= \frac{1}{2} \left((1+k)\omega_1^2 + (1+k)\omega_2^2 + \sqrt{-4(1+2k)\omega_1^2\omega_2^2 + (1+k)^2(\omega_1^2 + \omega_2^2)^2} \right)\end{aligned}$$

two knowns versus three unknowns → undetermined

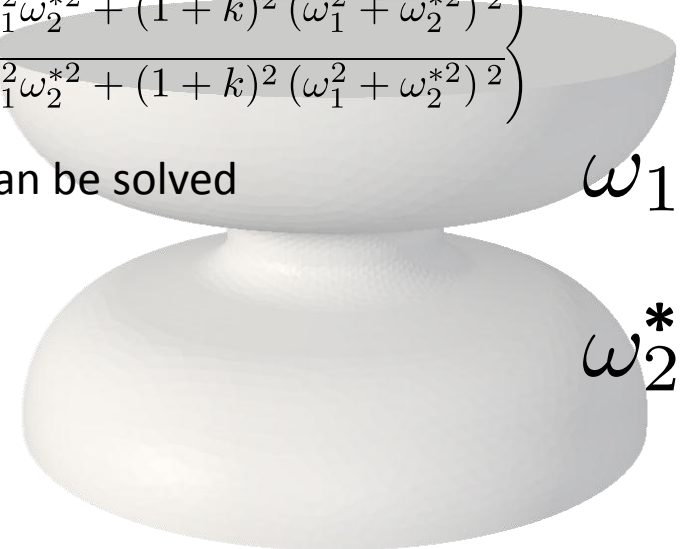
Introducing Perturbation ($k = \text{const.}$):

$$\begin{aligned}\omega_{\pi/2}^{*2} &= \frac{1}{2} \left((1+k)\omega_1^2 + (1+k)\omega_2^{*2} - \sqrt{-4(1+2k)\omega_1^2\omega_2^{*2} + (1+k)^2(\omega_1^2 + \omega_2^{*2})^2} \right) \\ \omega_{\pi}^{*2} &= \frac{1}{2} \left((1+k)\omega_1^2 + (1+k)\omega_2^{*2} + \sqrt{-4(1+2k)\omega_1^2\omega_2^{*2} + (1+k)^2(\omega_1^2 + \omega_2^{*2})^2} \right)\end{aligned}$$

four knowns versus four unknowns → can be solved

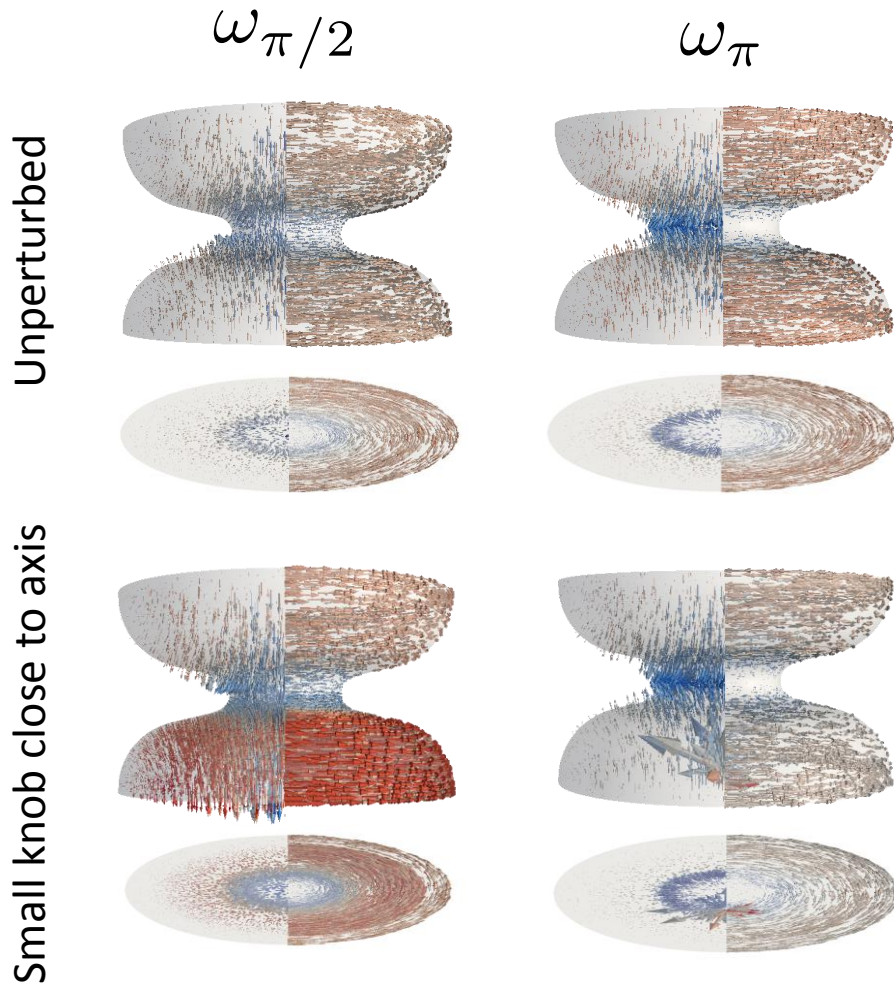
“Measurement” of:

ω_1 , ω_2 , k , and ω_2^*





Simulation Results

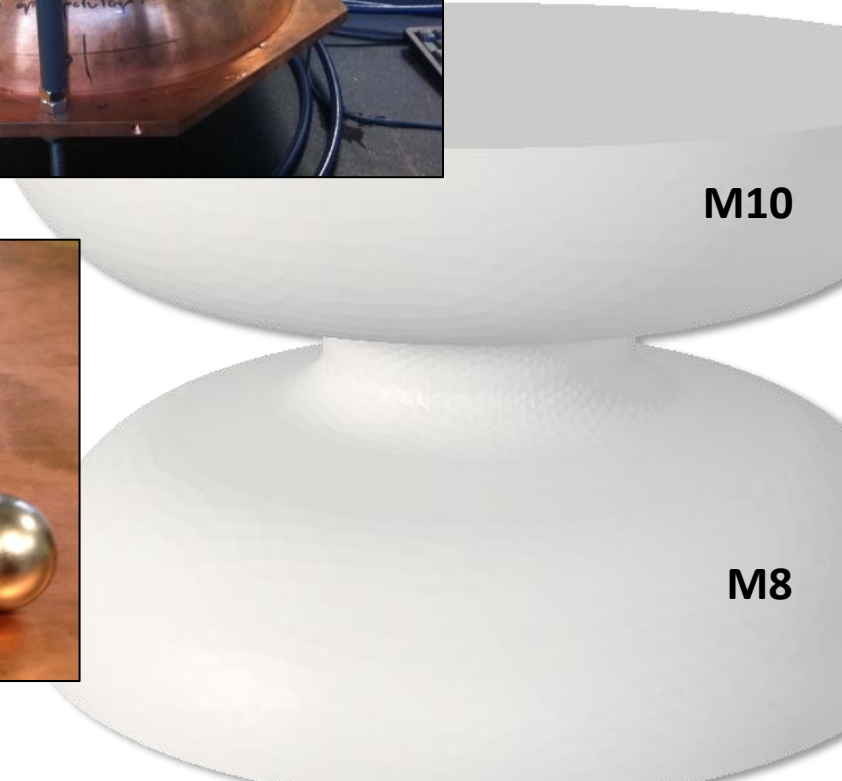
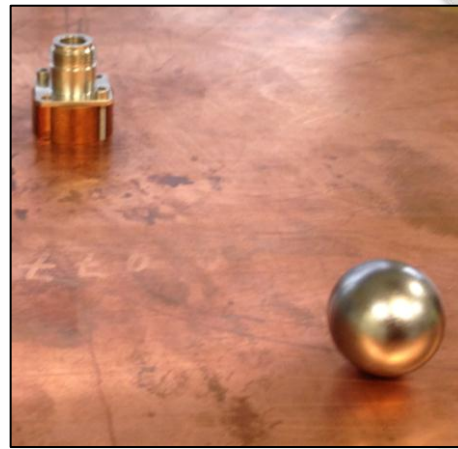


Simulated with Omega3P

- Perturbation
 - No differences between “big” and “small” objects
 - Shift according to position
- Accuracy
 - $10E-4$
- Two flavors of the same kind
 - Strong difference in π -Mode
 - No tuning on the iris



First Measurements



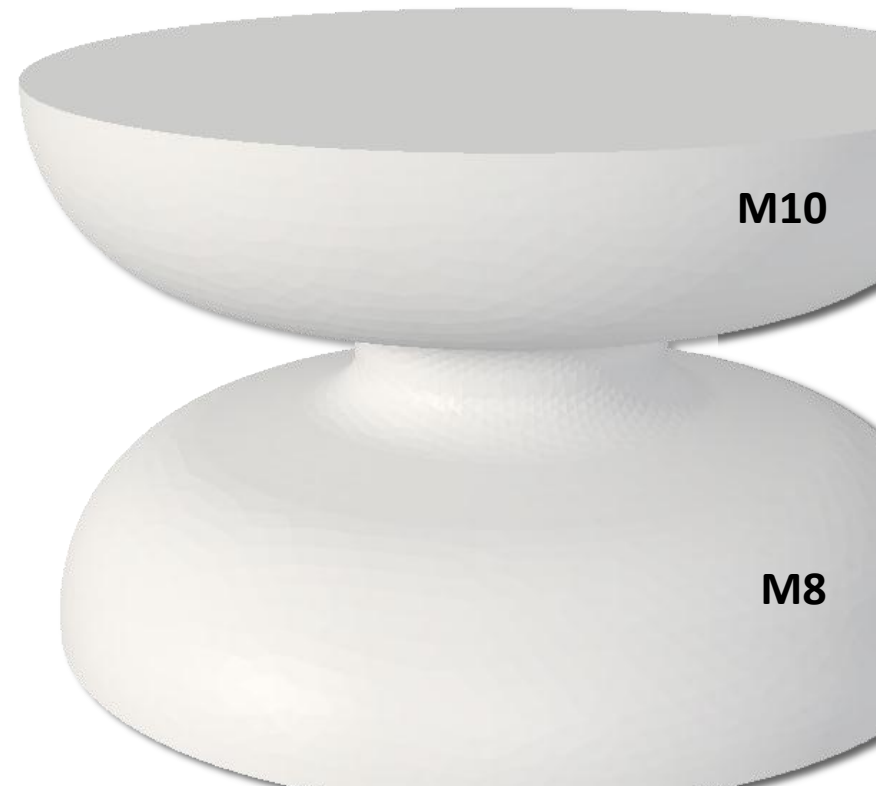
M10

M8



First Measurements

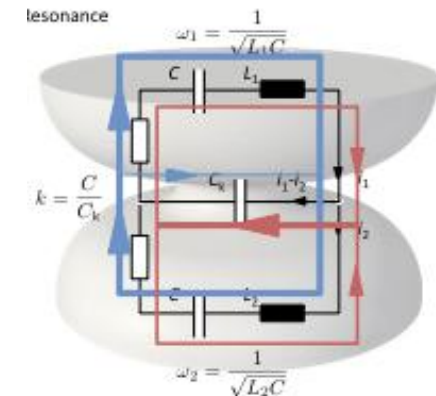
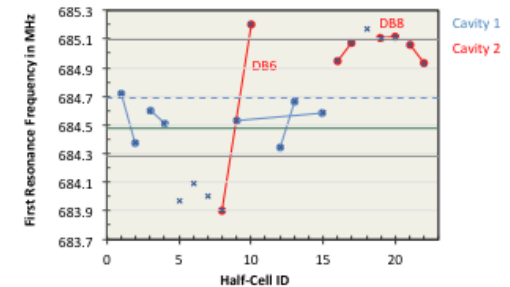
	$f_{\pi/2}$	f_{π}
U	683.666	695.550
P10	683.192	695.010





Questions

- Half-cell to dumb-bell combination scheme
 - What are your experiences?
- Measurement Procedure
 - What accuracy can we expect?
 - What is the best perturbation object?
- Quadratic eigenvalue problem
 - Who has already addressed this kind of problem?





The End

Thank you for your attention!