

# Trench detectors for enhanced charge multiplication

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# Outline

- Radiation hardness for the innermost layer: charge multiplication (CM)
- Enhancing/optimising CM ?
- Planar pixel for the HL-LHC
- Possible different geometries in the forward region
- Large area devices for the outer layers

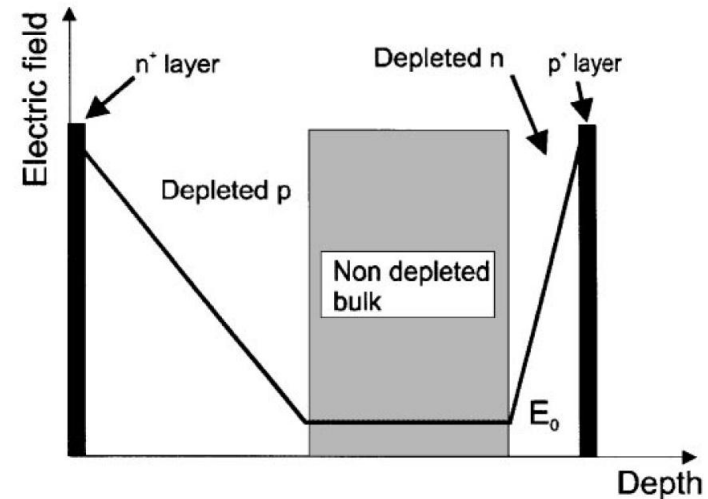
# N-side read-out can make planar segmented Si detectors suitable for tracking in extreme (SLHC levels: $1 \times 10^{16} \text{ cm}^{-2}$ ) radiation environments.

Schematic changes of Electric field after irradiation

Effect of trapping on the Charge Collection Efficiency (CCE)

$$Q_{tc} \cong Q_0 \exp(-t_c/\tau_{tr}), \quad 1/\tau_{tr} = \beta\Phi.$$

Collecting electrons provide a sensitive advantage with respect to holes due to a much shorter  $t_c$ . P-type detectors are the most natural solution for  $e$  collection on the segmented side.



N-side read out to keep lower  $t_c$

## Effect of trapping on the Charge Collection Distance

After heavy irradiation the charge collection distance (CCD) of thin detectors should have a similar (better?) charge collection efficiency (CCE) as thicker ones.

The reverse current is proportional to the depleted volume in irradiated detectors. Do thin sensors offer an advantage in term of reduced reverse current compared to thicker ones (this aspect is particularly important for the inner layer detectors of SLHC, where significant contribution to power consumption is expected from the sensors themselves)?

$$Q_{tc} \cong Q_0 \exp(-t_c/\tau_{tr}), \quad 1/\tau_{tr} = \beta\Phi.$$

$$v_{sat,e} \times \tau_{tr} = \lambda_{av}$$

$$\beta_e = 4.2E-16 \text{ cm}^2/\text{ns}$$

$$\beta_h = 6.1E-16 \text{ cm}^2/\text{ns}$$

G. Kramberger et al.,  
NIMA 476(2002), 645-651.

$$\lambda_{Max,n} (\Phi=1e14) \cong 2400\mu\text{m}$$

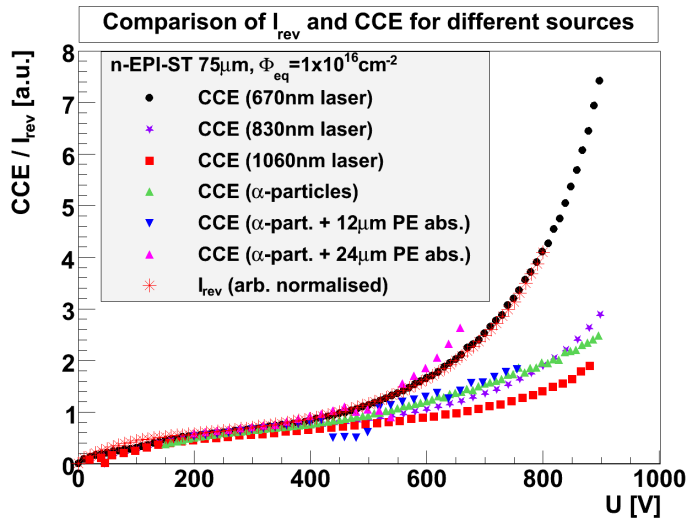
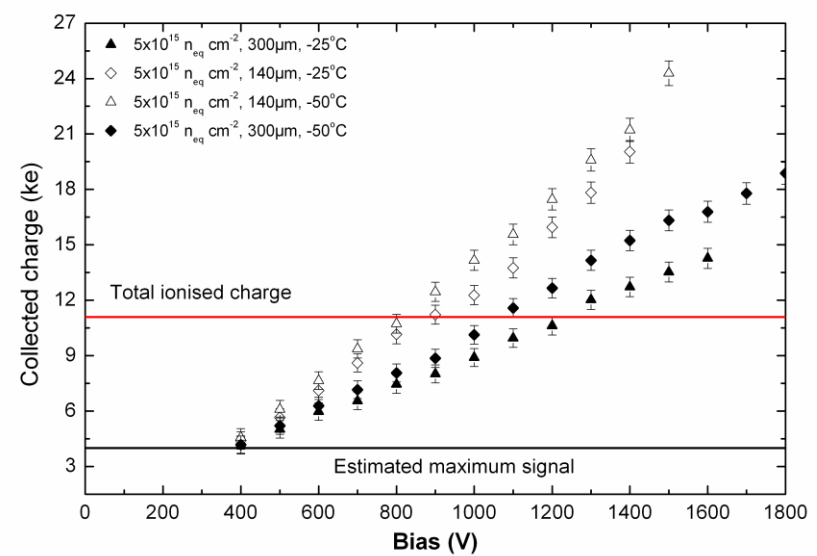
$$\lambda_{Max,n} (\Phi=1e16) \cong 24\mu\text{m}$$

$$\lambda_{Max,p} (\Phi=1e14) \cong 1600\mu\text{m}$$

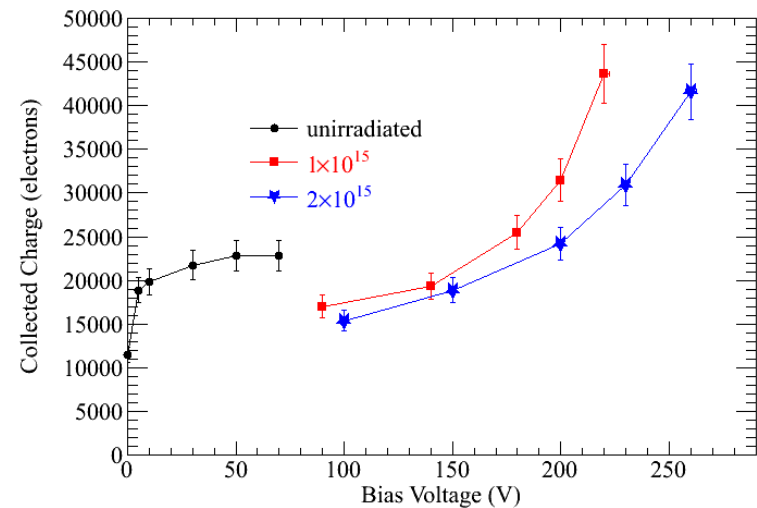
$$\lambda_{Max,p} (\Phi=1e16) \cong 16\mu\text{m}$$

# 140 and 300 $\mu\text{m}$ n-in-p Micron sensors after $5 \times 10^{15}$ $n_{\text{eq}}$ 26MeV p

Evidence of a charge  
multiplication effect: not only  
the whole charge is recovered,  
but increased by  $f = 1.75$



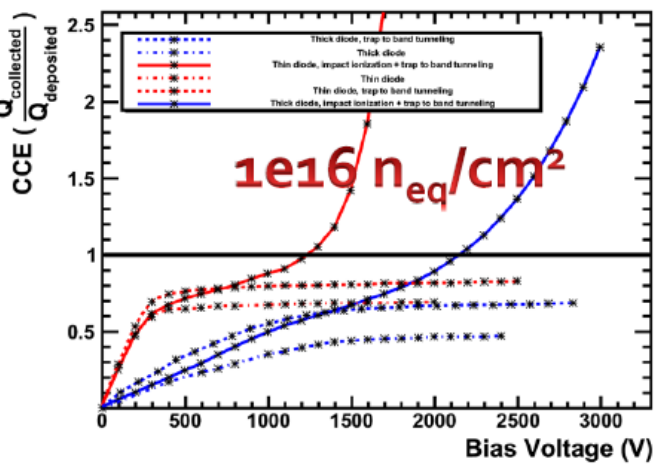
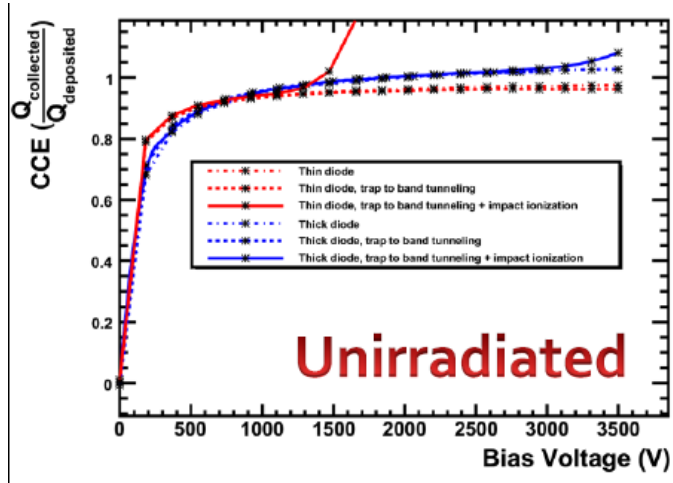
Also CM in diodes (J. Lange, 15<sup>th</sup> RD50 workshop).



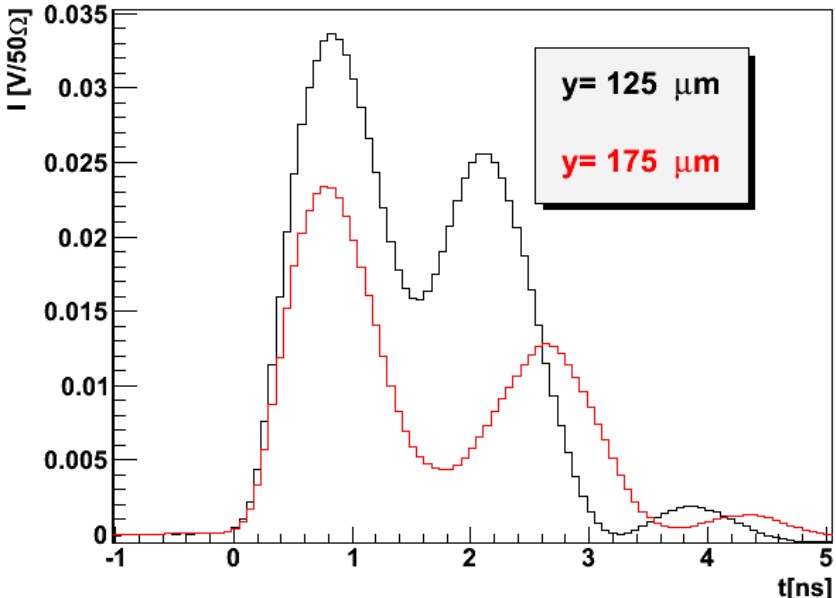
M. Koehler et al., Test Beam and Laser Measurements of Irradiated 3D Silicon Strip Detectors, 16thRD50 Workshop, Barcelona

# CM is a well documented effect, but we are not mastering it yet

We can qualitatively understand it. We are investigating it from various perspectives.



ISE TCAD, M. Benoit et al., presented at the ATLAS Upgrade meeting, DESY, Hamburg, 19/04/2010

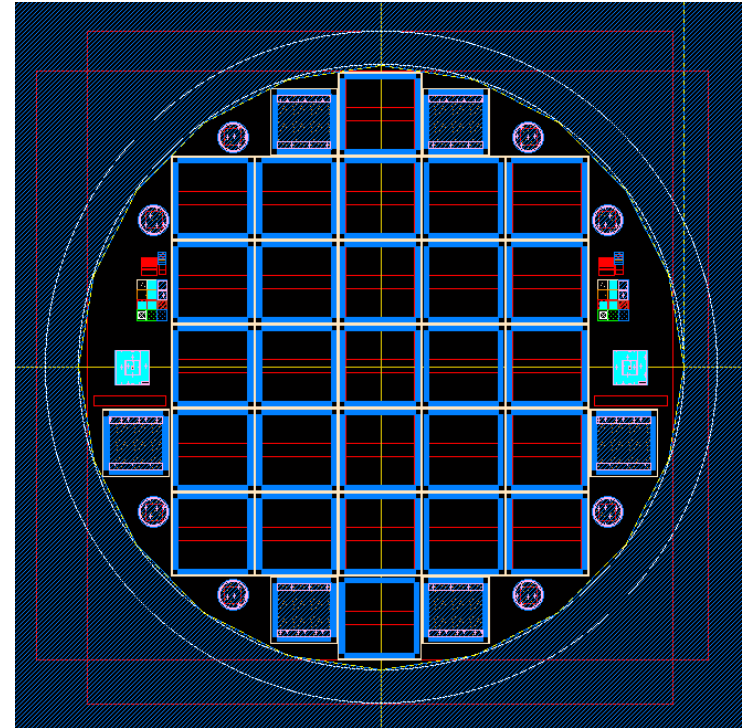


TCT studies  
 2<sup>nd</sup> peak due to avalanche multiplication  
 the difference in peak amplitude for different y is due to electrons trapped

G. Kramberger wt al., 18<sup>th</sup> RD50 workshop.

# Can we manipulate/optimize CM ?

- Charge multiplication after irradiation
- The idea: manipulation of the electric field
- The processing method
- Results before and after irradiation



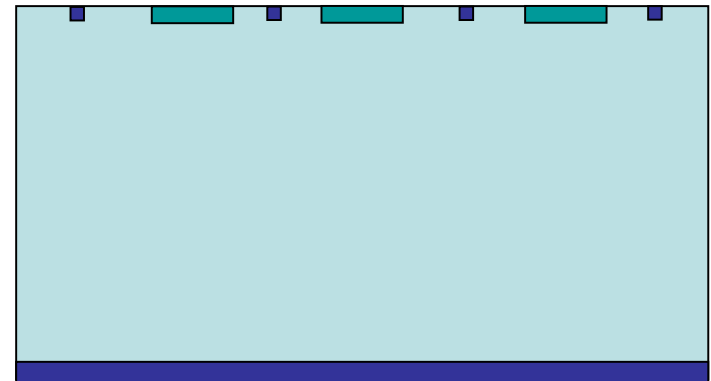
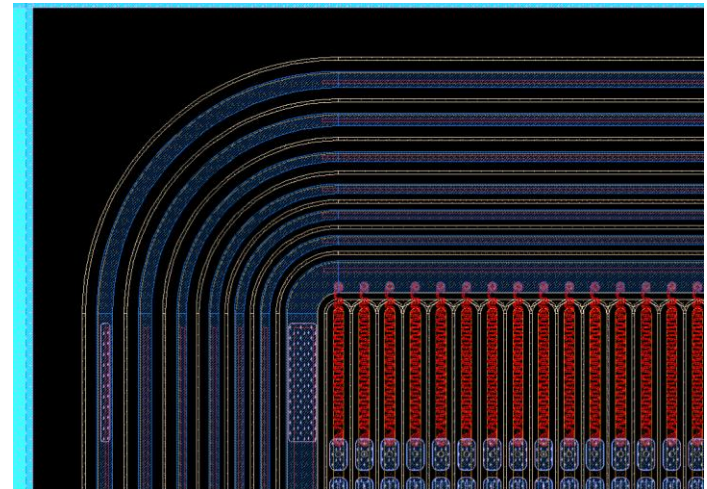
# Attempt to manipulate the electric field for inducing CM (RD50 project)

NinP type strip detectors with trenched electrodes  
Single chip - 1cm<sup>2</sup> area  
Strip pitch 80um with p-stop isolation structures  
Device Simulation and fabricated done by CNM

Well known 6 Guard Ring structure used.  
AC coupled

1 standard P-stop design used a reference

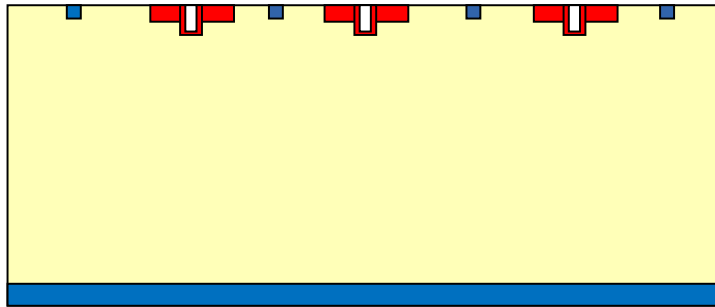
5 trench structures simulated → Fabricated → Measured





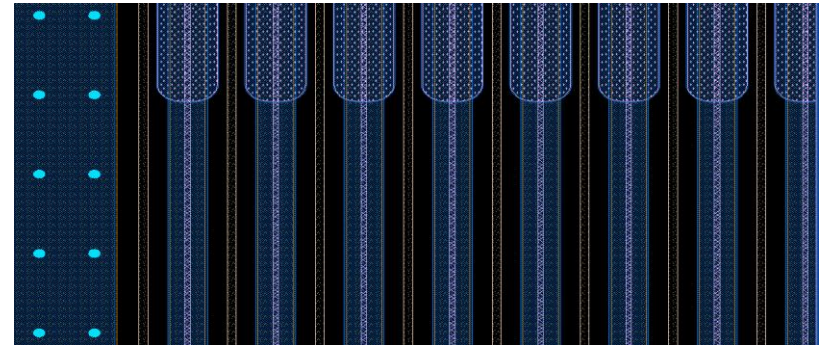
# Trenched detector design

Poly trench



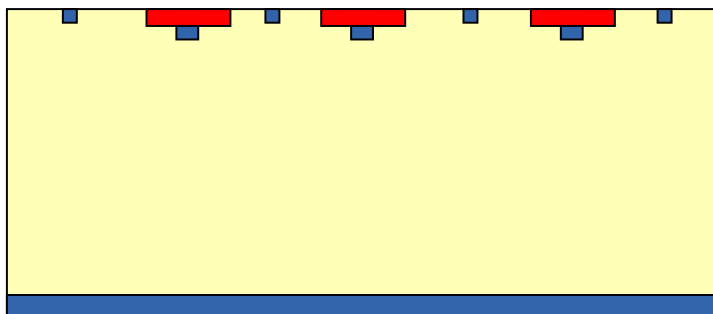
Trench 5, 10 50um deep

All 5um wide in center of N+ electrode



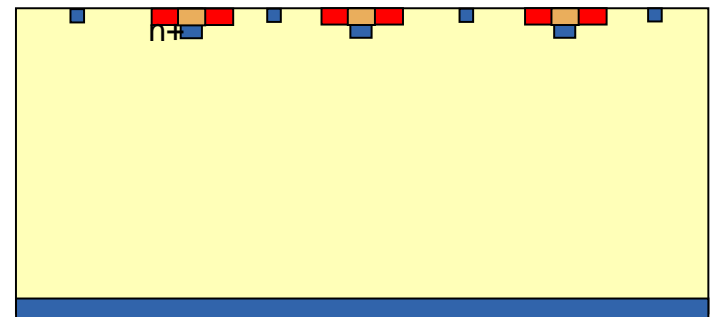
P+ implant under N electrode  
Centered, 5um wide

P-type diffusion



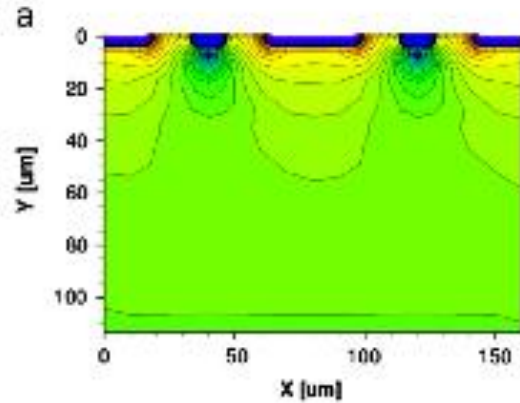
Same as P-type diffusion but with  
trench through N+

Oxide trench

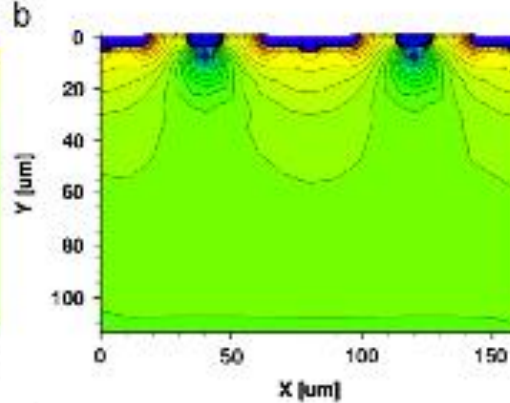


# TCAD simulations

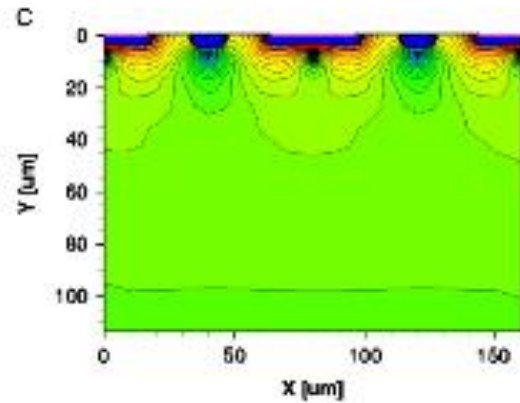
Reference



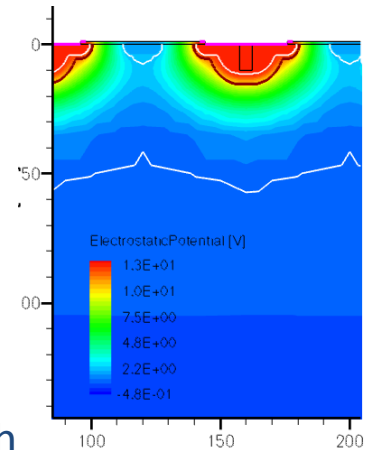
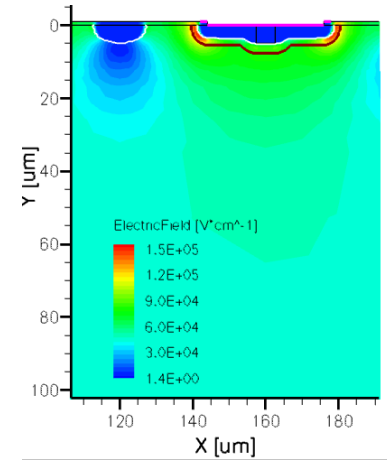
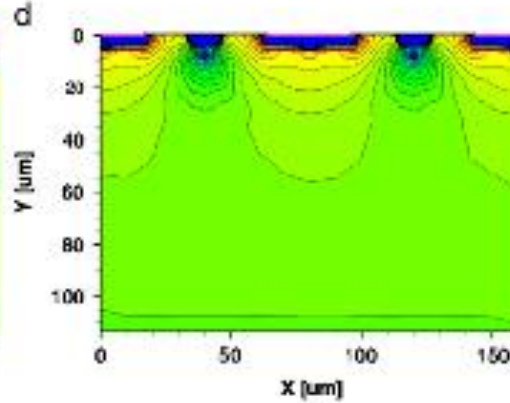
trenched



P+ diffusion



P+ diffusion with oxide filled trench



See NIMA53508 - Simulation of new p-type strip detectors with trench to enhance the charge multiplication effect in the n-type electrodes, P. Fernández-Martínez et al.

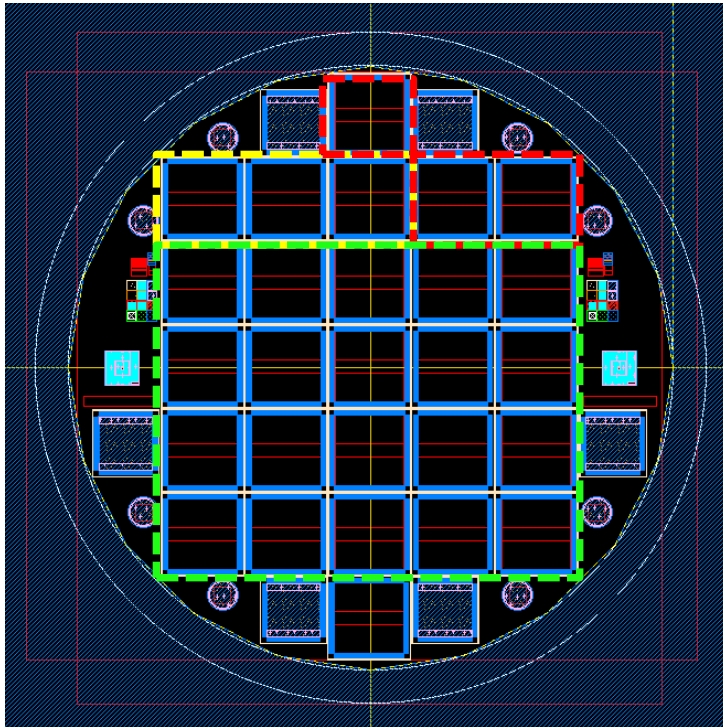
# Design Variation's

Each wafer featured a couple of variations on trench placement

Det A1- trench structure only in active strips

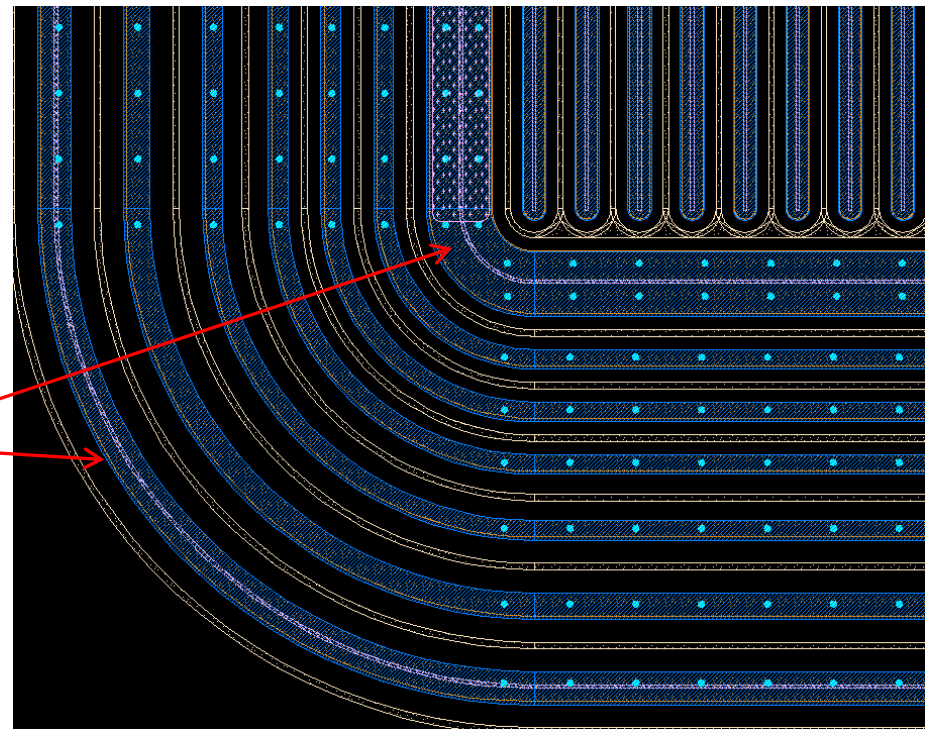
Det A2 – trench structure extended to Bias rail

Det A3 – trench structure extended to Bias rail and last GR



Trench, Bias ring and final GR

Note, Only type A1 dets sent for irradiation



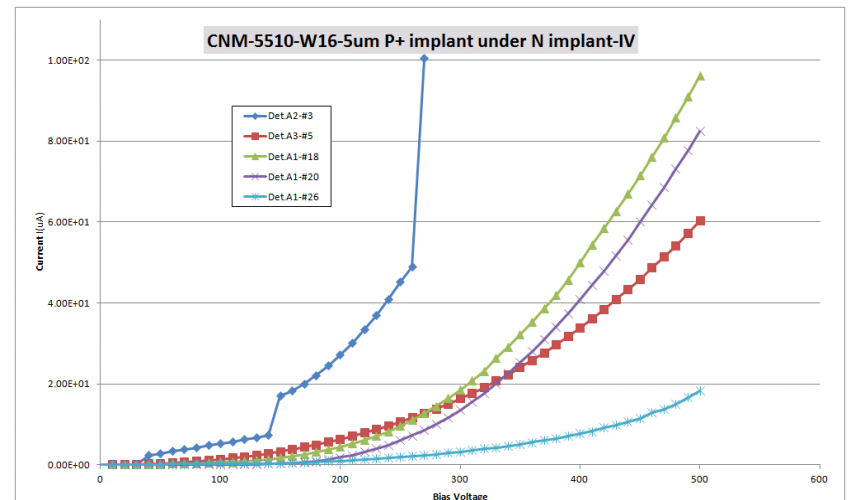
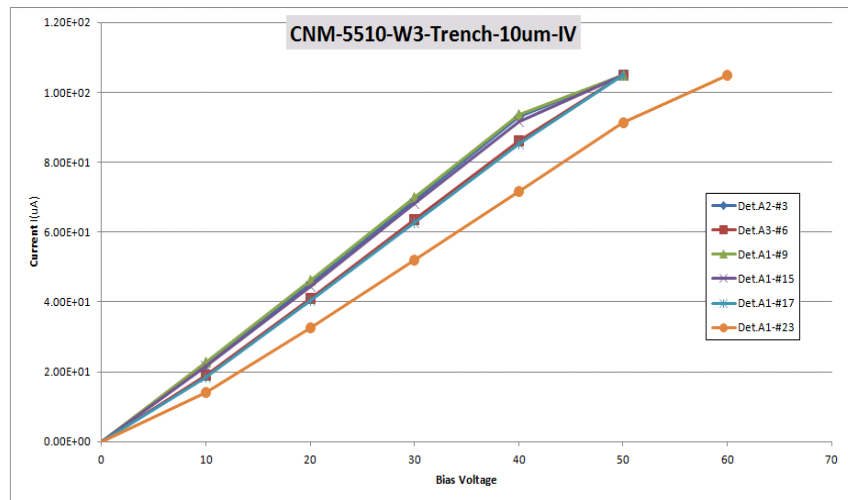
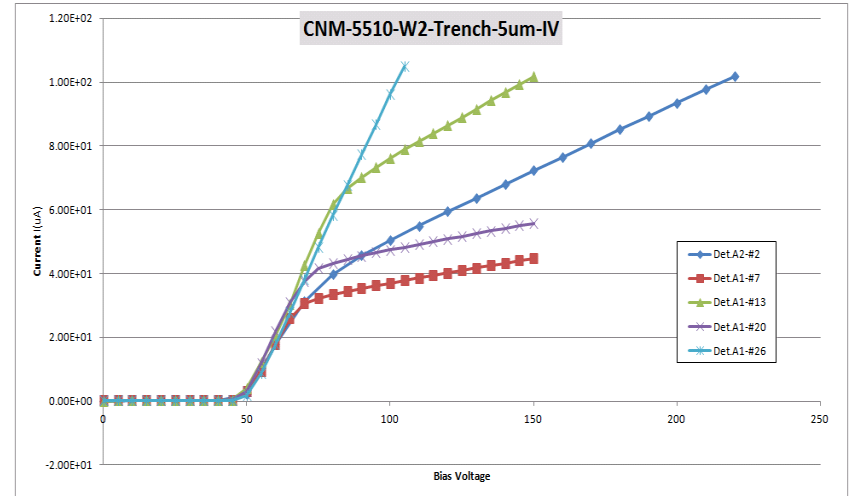
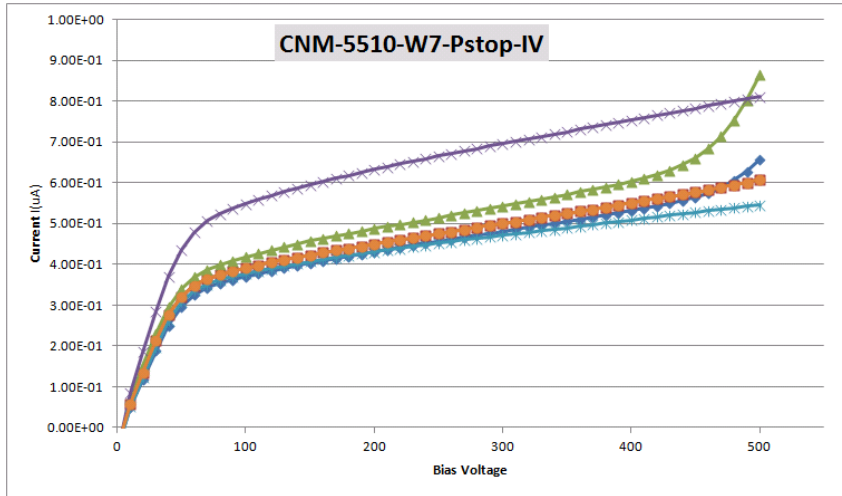
# Wafer information/ Irradiation

- W2 – 5um trench through centre of electrodes
- W3 – 10um trench through centre of electrodes
- W5 – 50um trench through centre of electrodes (poor metallisation)
- W7 – reference, standard N electrodes with P-stops
- W16 – P<sup>+</sup> implant under N electrode, 5um wide
- W18 – W16 structure with wide p<sup>+</sup> implant

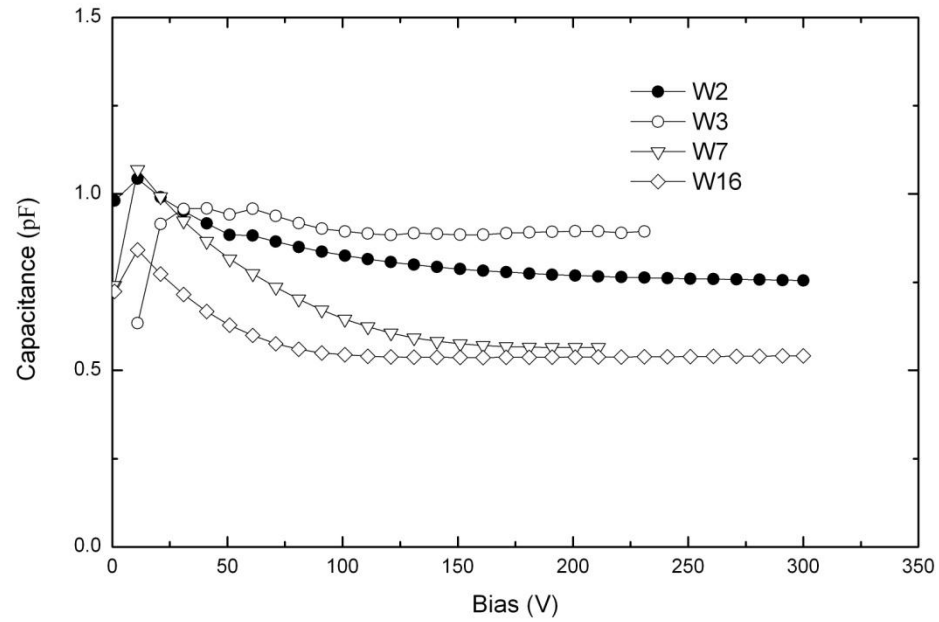
## Detectors sent for neutron irradiation to JSI Ljubljana, Doses -

1E15	1MeV neq	Measured
5E15	1MeV neq	Measured
1E16	1MeV neq	Partially Measured
2E16	1MeV neq	Measured
3E16	1MeV neq	W2/5 No signal at 1000v

# Initial IV from wafers W2,3,7,16



# Interstrip capacitance



# Alibava Setup

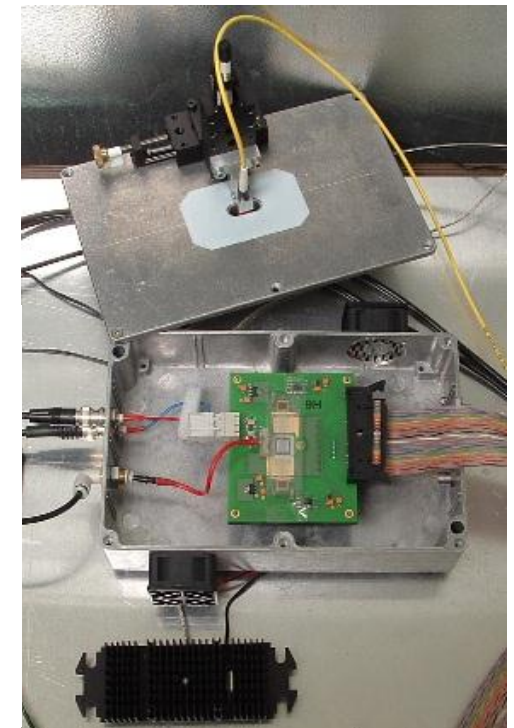
Analogue readout based on the Beetle V1.5 chip  
(40 MHz readout speed)



Detector attached to aluminium heat sink and cooled using fans to blow cold air over/under detector

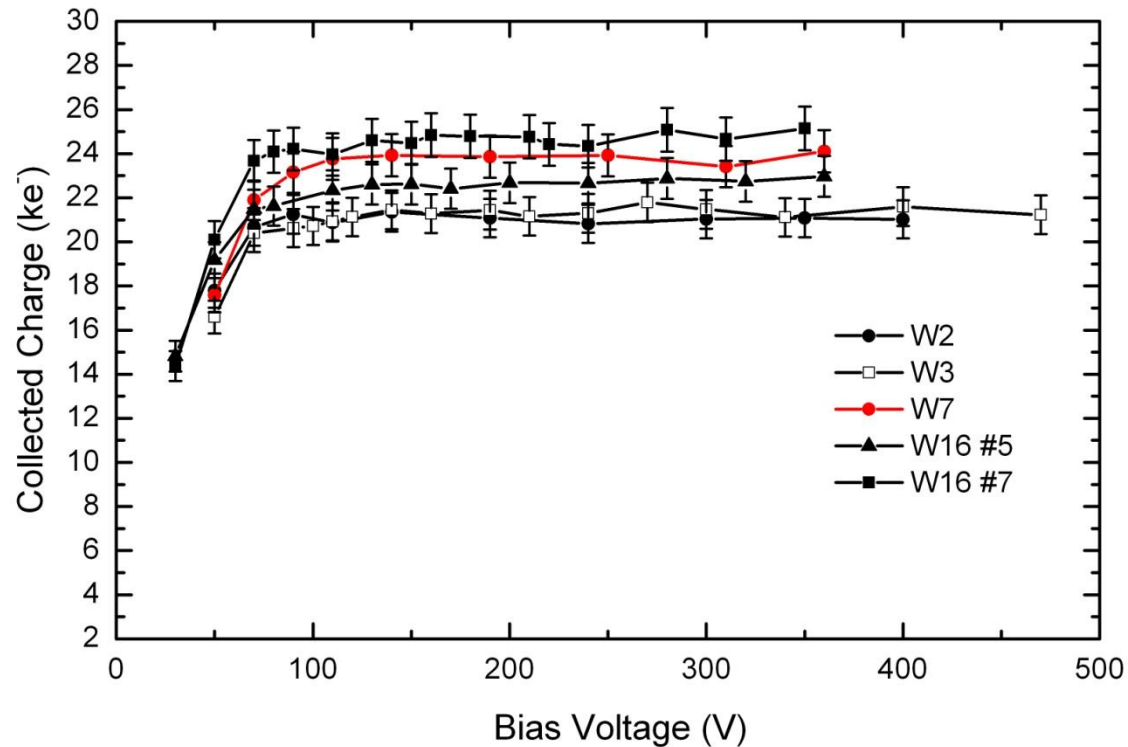
Cooling down to - 45 deg.C (ElCold EL11LT), 1deg.C hysteresis loop

Signal generation with 370 Mbq <sup>90</sup>Sr fast beta source or IR Laser (980/1060 nm) for charge collection & sharing studies



Scintillator/s placed under/ontop daughter board for single or coincidence trigger

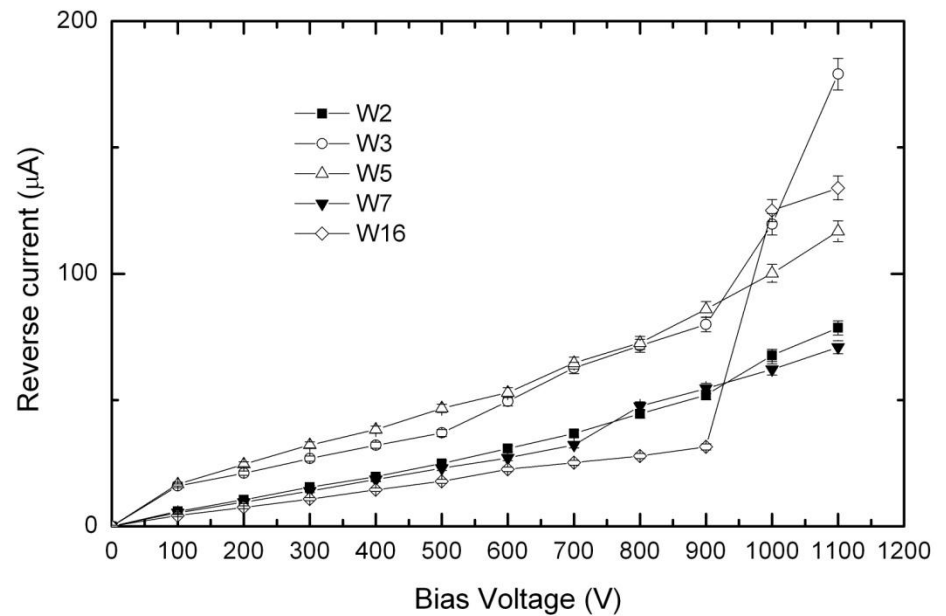
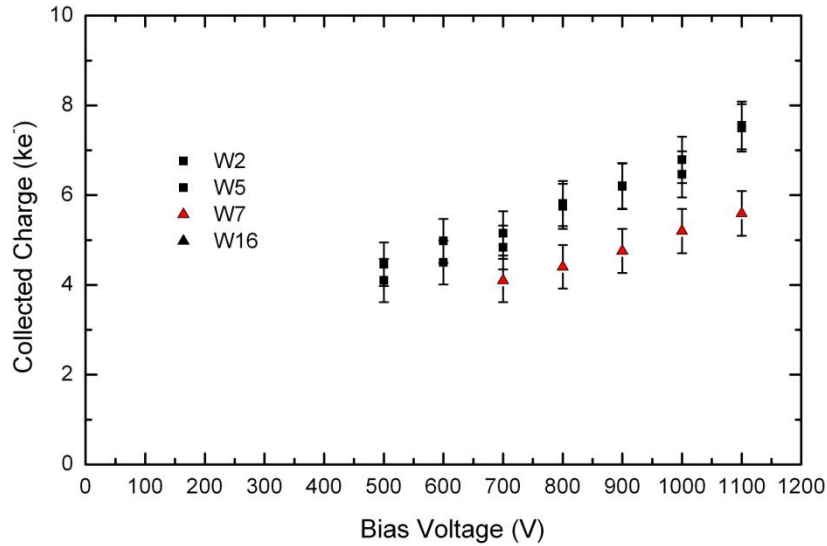
# Charge collection as a function of bias voltage – CC(V): non-irradiated sensors



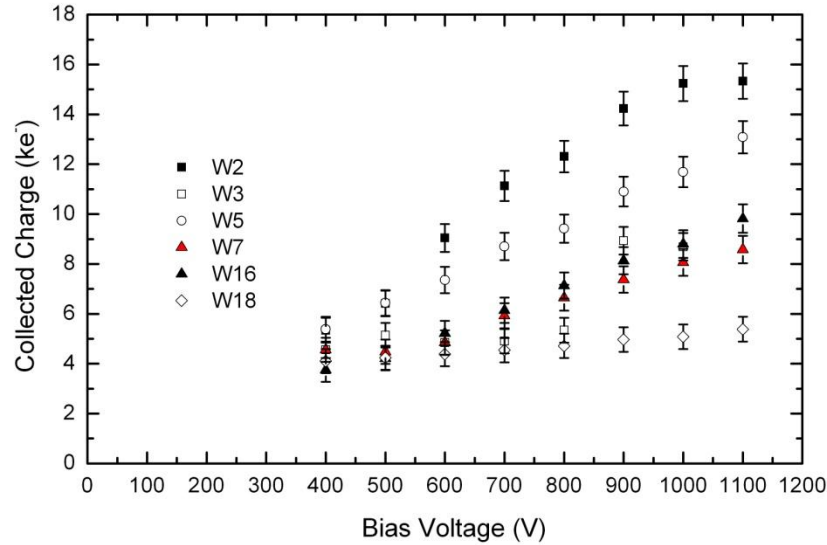
W5 wouldn't Bias, >1ma at 10V



# CC(V) and IV after $1E15 \text{ n}_{\text{eq}} \text{ cm}^{-2}$

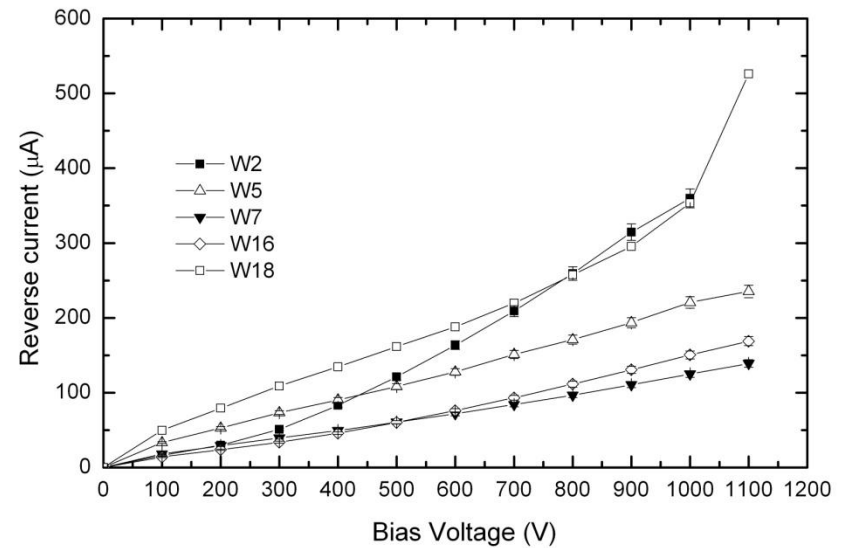


# CC(V) and IV after $5E15 \text{ n}_{\text{eq}} \text{ cm}^{-2}$

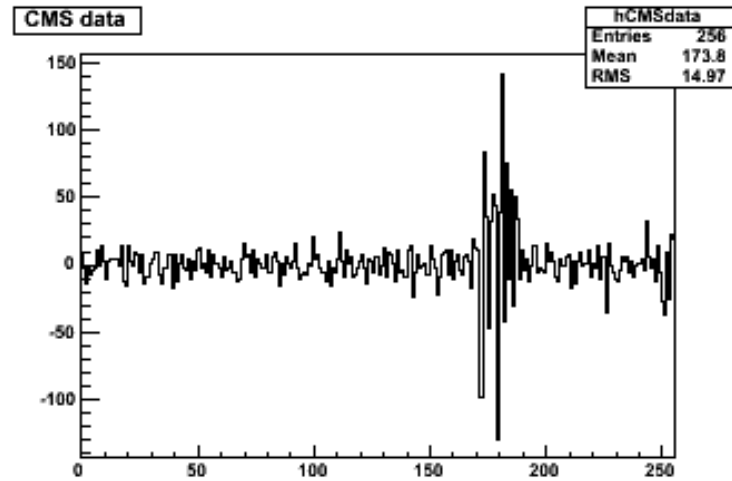
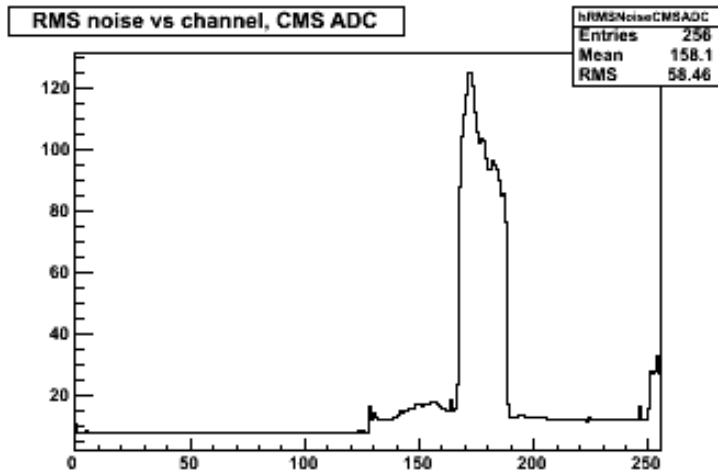
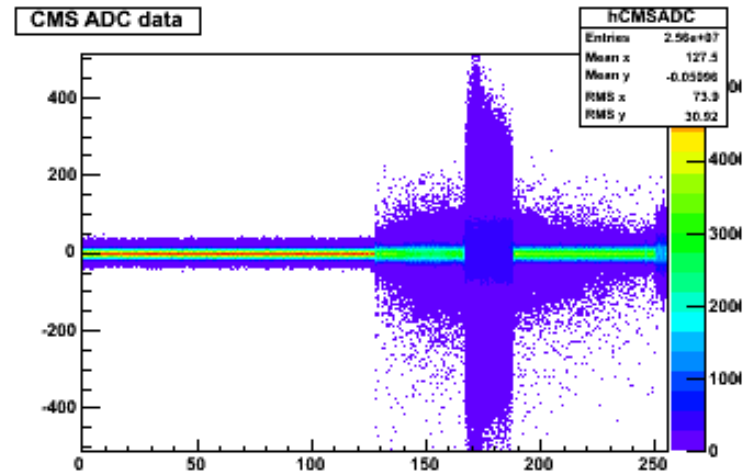
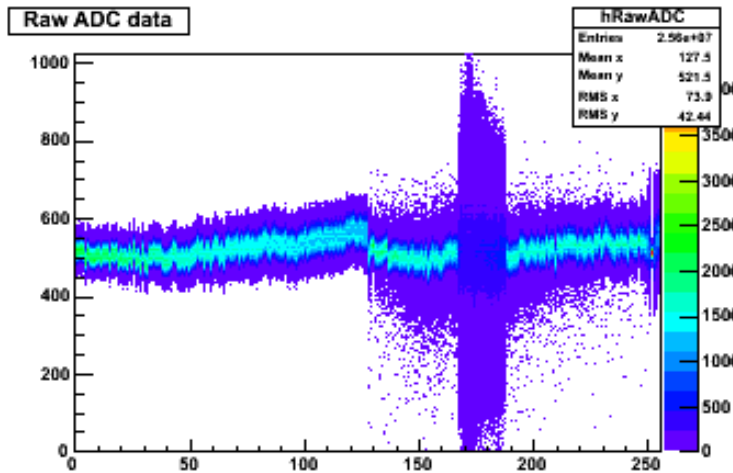


All sensors have higher currents than reference

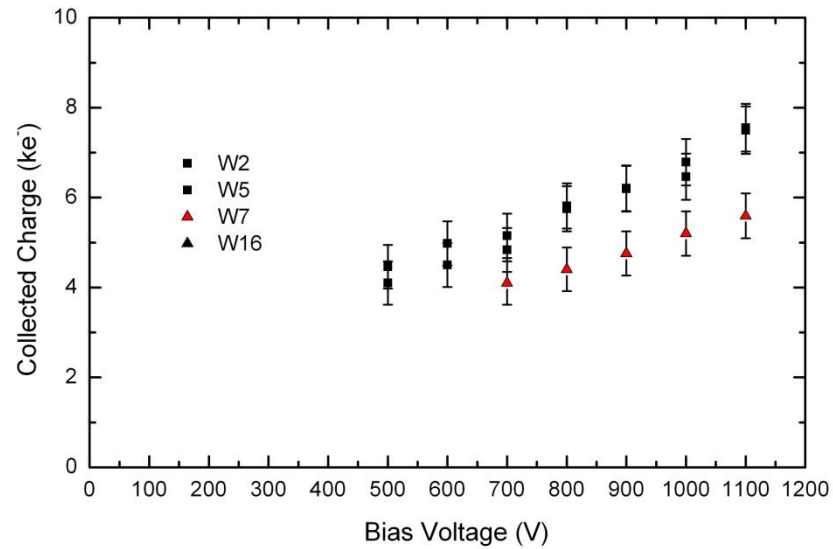
More evidence that trenched detectors have enhanced CC(V) compared to reference



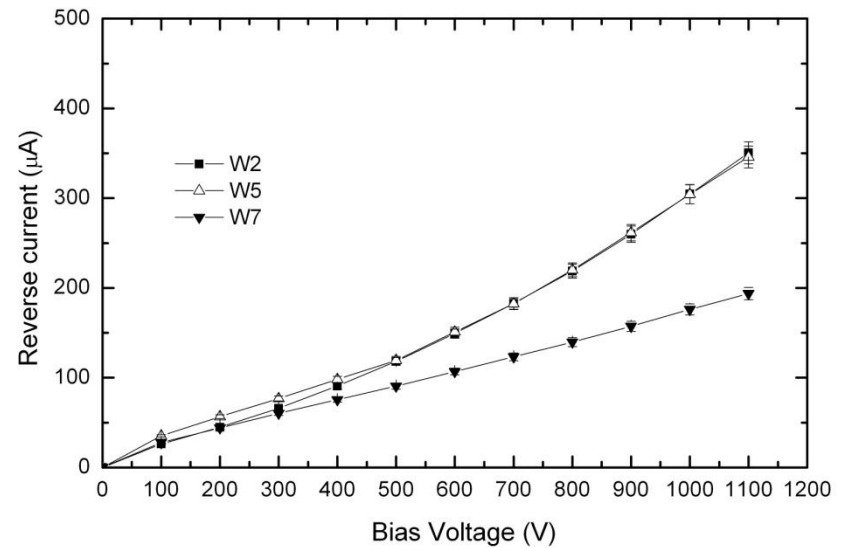
# Problems with strip isolation.....



# CC(V) and IV after $1E16 \text{ n}_{\text{eq}} \text{ cm}^{-2}$

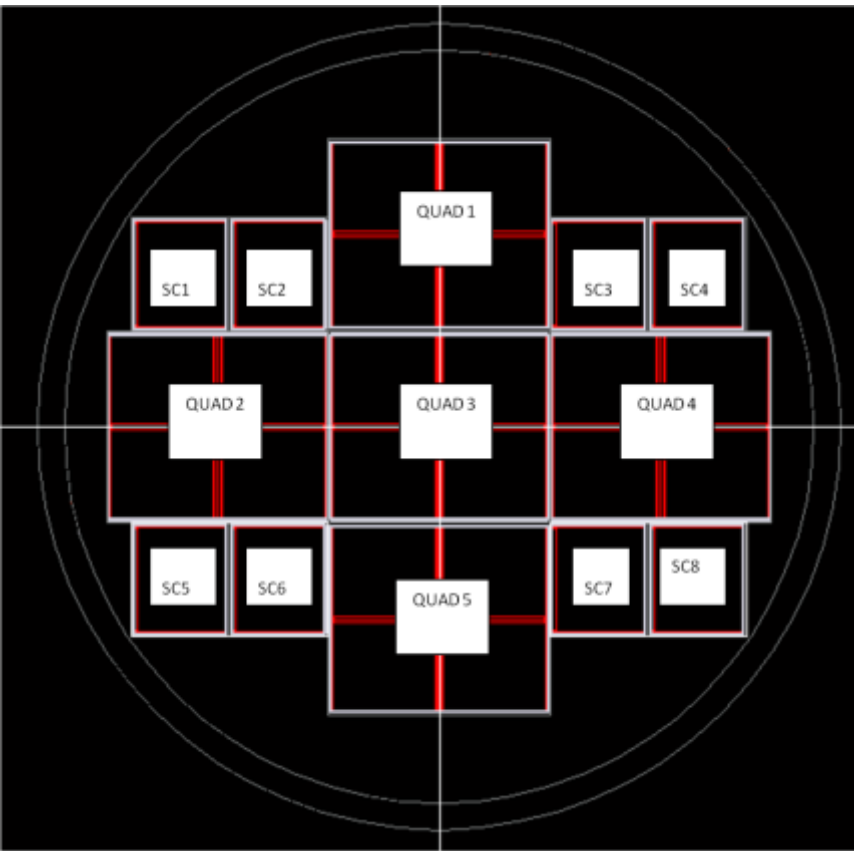


Trenched detectors with higher charge collection than standard.



Further work is required for understanding and controlling this method for charge collection enhancement. This work is being performed with AC coupled microstrip detectors. The relevant application would be pixel devices. Need to test with a pixel geometry (and DC coupled electronics).

# QUAD Mask



Sensor type:

**SC1, SC2** – “test” 450  $\mu\text{m}$  edge.

**SC3, SC4** – 500x25, 450  $\mu\text{m}$  edge.

**SC5 – SC8** “test”, 300  $\mu\text{m}$  edge.

**SC6 – SC7** “production”, 300  $\mu\text{m}$  edge.

**QUAD1** – “production”, 450  $\mu\text{m}$  edge.

**QUAD2** – “test”, 300  $\mu\text{m}$  edge.

**QUAD3** – “test”, 450  $\mu\text{m}$  edge.

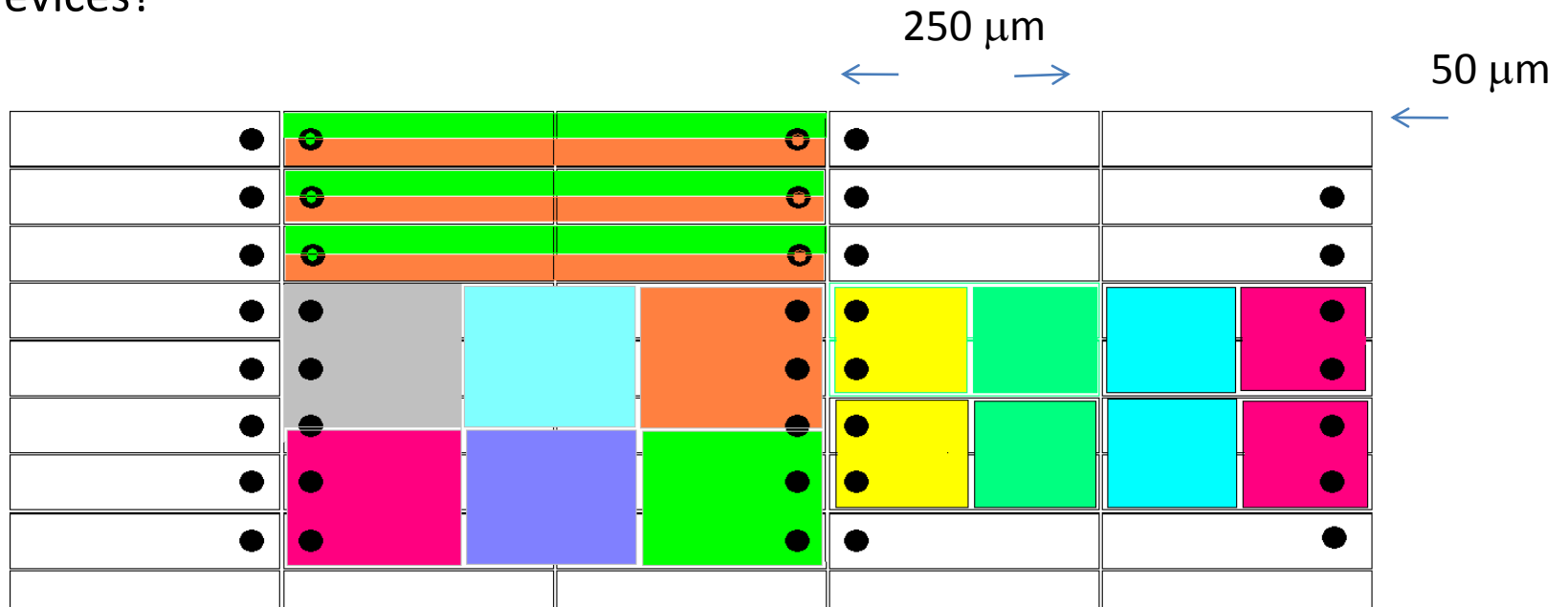
**QUAD4** – “test”, 450  $\mu\text{m}$  edge.

**QUAD5** – “production” 450  $\mu\text{m}$ .

In pixel layers at higher radii (certainly the 3<sup>rd</sup> and 4<sup>th</sup> layers) there will be no need to push the CM for improved signal with respect to standard planar results. Even the second layer will probably need high bias (1000V) with no extra tricks .... Only innermost layer, and possible closer wheel would need a boost ...

# Geometries

Possible pixel geometries based around a FE-I4 footprint. Is it possible to manipulate CM with this geometry and DC coupled devices?



# Conclusions

Enhanced charge multiplication has been achieved with junction engineering. This is a first evidence that this method could be used for reducing the bias voltage required for a given signal (e.g. required for efficient tracking after very high doses). This might be a route to satisfy the radiation tolerance needs of the innermost layers for HL-LHC.

The development has been performed with microstrip AC coupled sensors. More test (topological characterisation, improvement of the processing, tests with pixel geometries ....) are needed to be established if this process has practical applications. Nonetheless it can give insight about how the CM works and contribute to developing an effective parameterisation of the effect for practical uses.

Incidentally, work is being carried out within RD50 to see if CM can be influenced by the junction shape/size in a traditional planar processing.