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#### Introduction

- There are a lot of ways to inject/extract particles into/out of an accelerator. The choice of these depends essentially on the accelerator type but may also be imposed by some constraints specific to a given machine.
- It is therefore difficult to describe in an exhaustive manner all possible or existing injection/extraction schemes. The aim of this lecture is to give some general considerations and to illustrate them with some typical examples.
- 3 parts:
  - injection
  - extraction

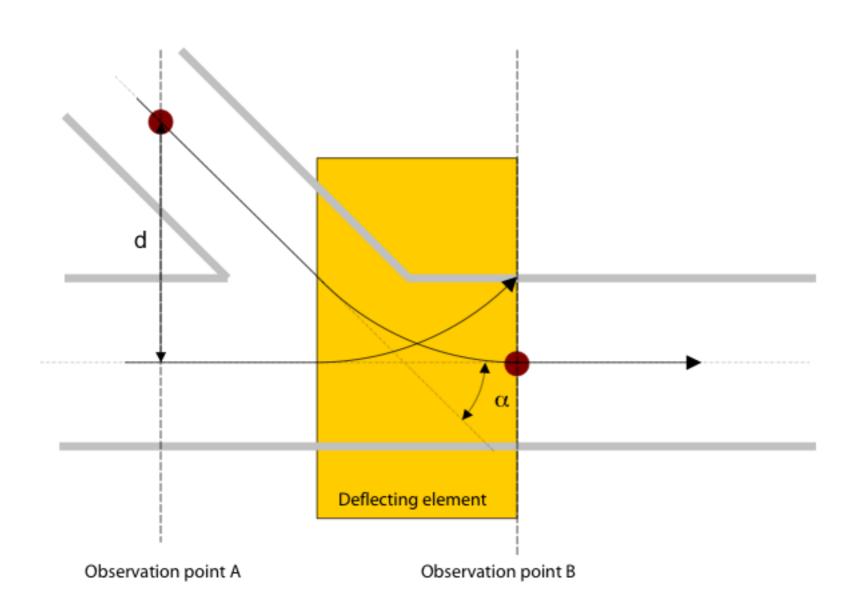
+ 2 examples

Omagnetic elements

# Injection

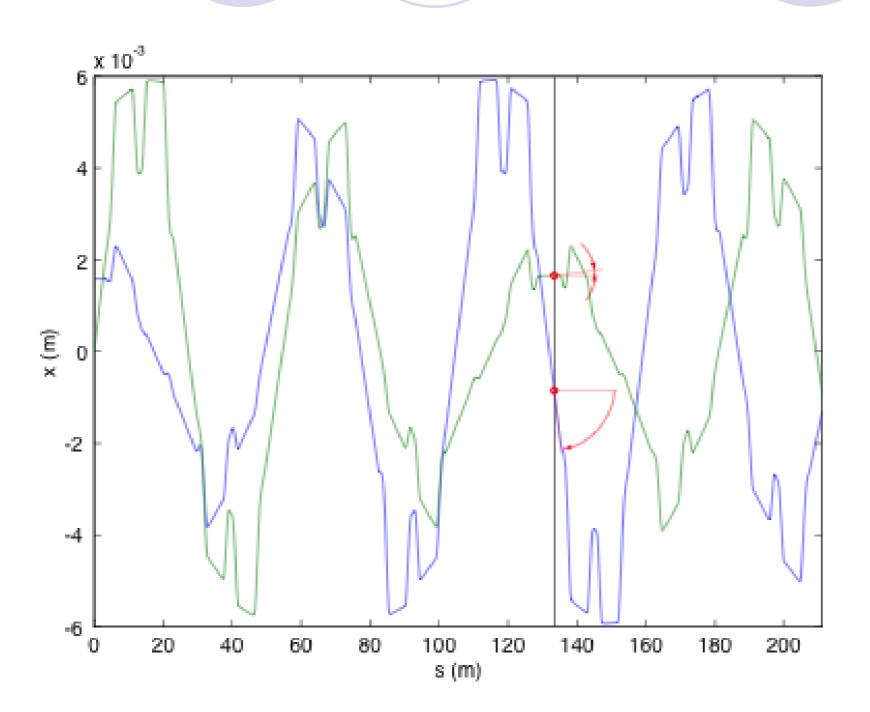
- Final stage of transfer of beam from one accelerator (linear or a circular) to another (accelerator or storage ring)
- Goal: achieve the transfer with minimum beam loss (i.e. maximum injection efficiency). This does not only involve putting the injected particles on to the beam path of the machine but also involves getting these particles trapped in the machine acceptances (transverses and longitudinal) so that they can be stored or further accelerated.
- The specific case of the cyclotrons will not be addressed in this lecture.
- Injection into a linear accelerator (linac) is not a problem, because it is a single pass accelerator. The accelerated beam does not come back to the injection point: It is easy to inject the beam on axis at the entry point of the accelerating structure.
- Injection into a circular machine is more delicate because the freshly injected beam again passes the injection point in the following turns: The action of the injection elements should not concern the beam when it comes back after one turn.

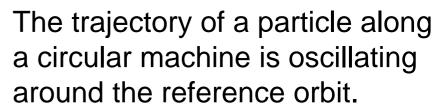
# Injection, real space





#### Recall: Phase space





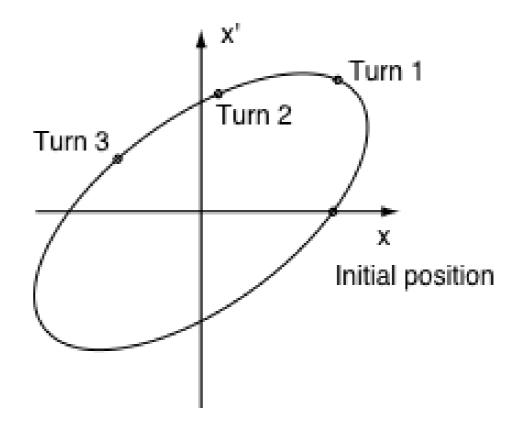
At any location along the machine, each trajectory can be represented in phase-space by two coordinates per plane:

$$(y, y'=dy/ds)$$

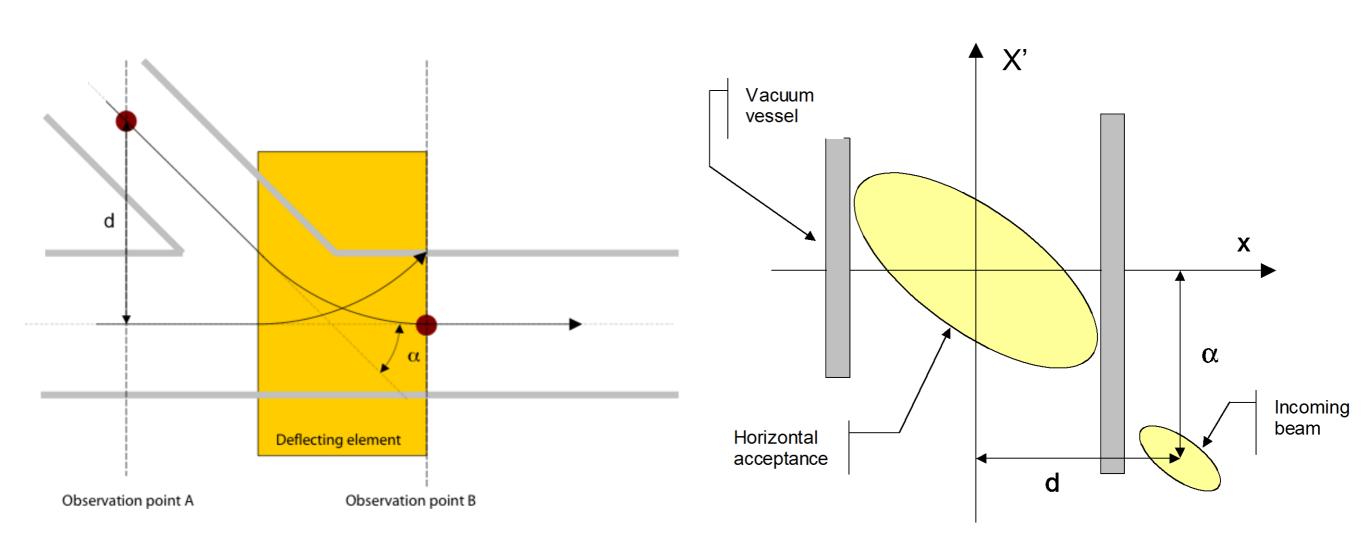
#### Recall: Phase space

In a circular machine, at a given position  $s_0$ , the motion of a particle turn after turn is represented by an ellipse:

$$\gamma y^2 + 2\alpha yy' + \beta y'^2 = I$$



# Injection, phase space



Real space

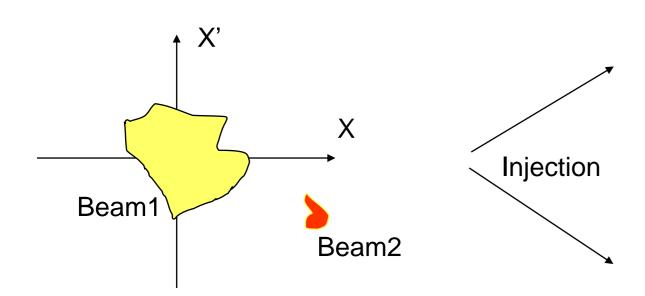
Phase space (point A)

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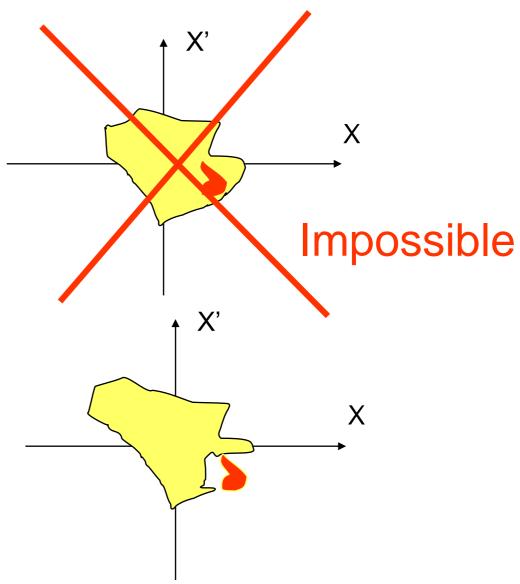
## Recall: Vlasov equation

If no damping or radiation, and no space charge effects, beam volume in 6D phase space is constant:

For horizontal phase space during injection, area occupied by the different beams is constant:



No superposition possible

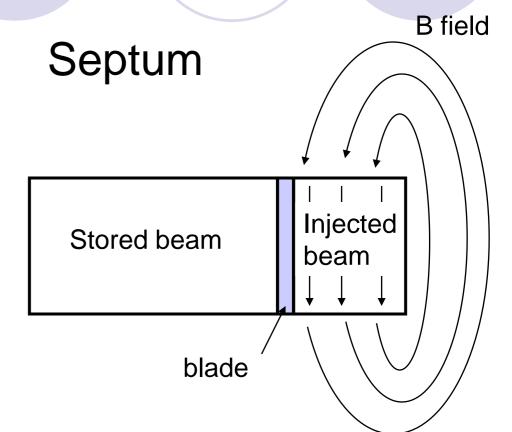


#### Magnetic elements

**Kicker** 

Fast dipoles with homogenous field over the vacuum chamber cross section.

Pulsed magnets with fast raising and falling times required to control the timing of interaction with the beam.



Dipole on one side of the blade, no field on the other side. The blade is screening the field but is an obstacle to the stored beam.

Usually pulsed magnets because high peak fields are needed.

# Injection

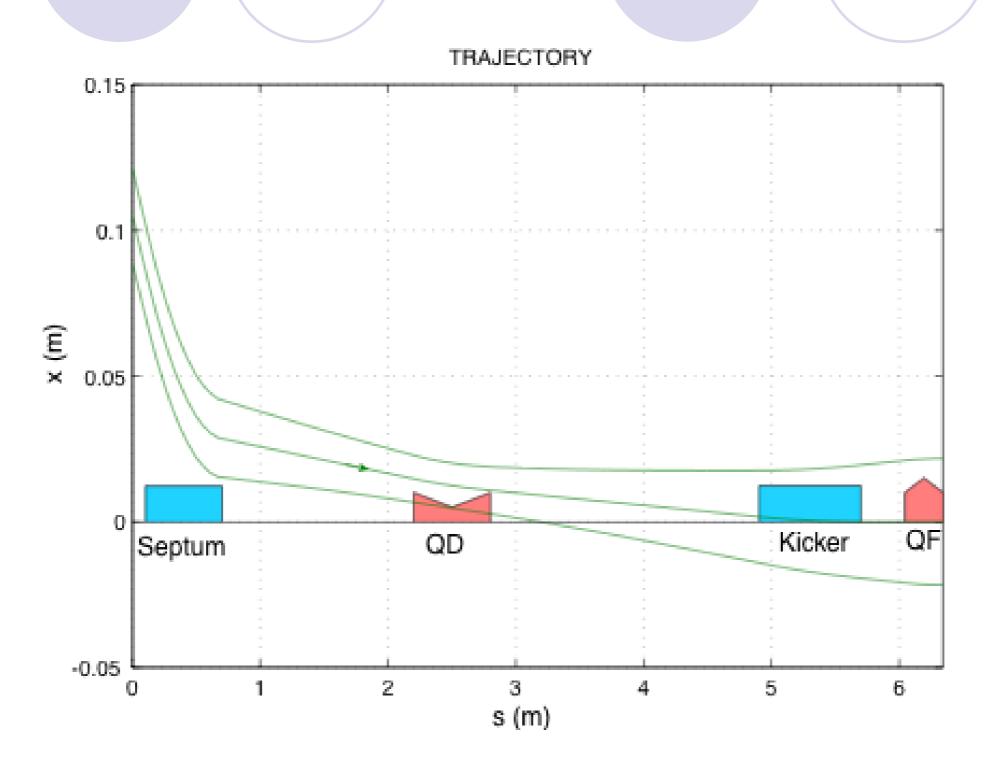


- The single turn injection process, where one single pulse is injected into an accelerator (booster...) before being accelerated and then extracted.
- The multi-turn injection process, where one or several pulses are injected over several turns or accumulated one after the other. This essentially concerns the storage rings but also some accelerators.
- In the majority of cases, injection is performed in the horizontal plane.

## Single turn injection (on-axis injection)

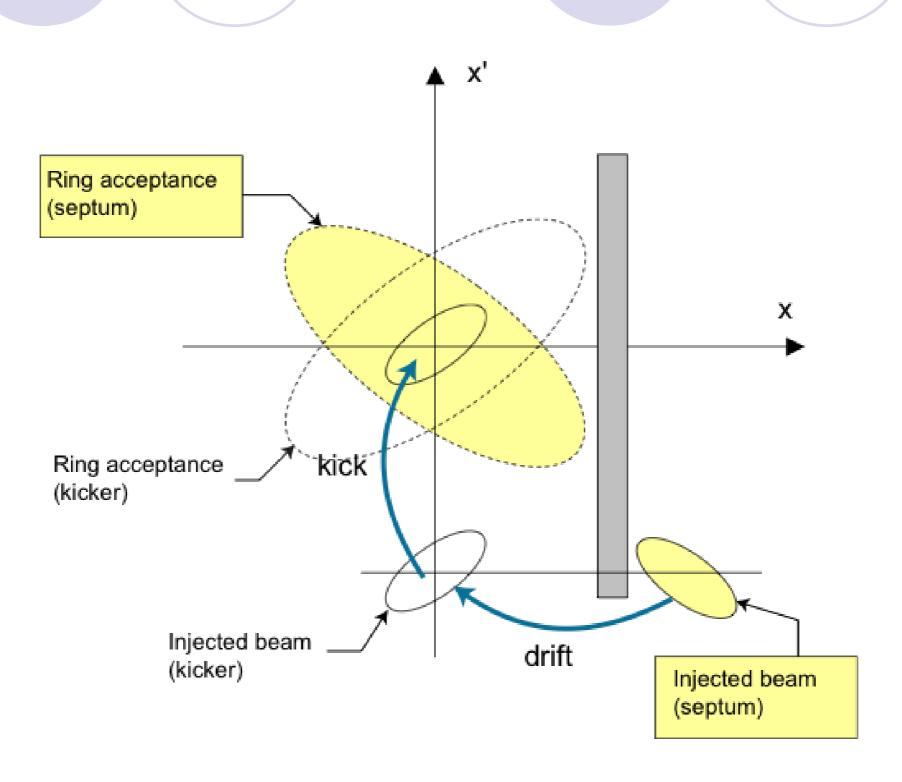
- The beam is injected onto a central orbit using electromagnetic elements (usually a septum magnet and a kicker
- As the injected beam is put on the ring axis at the exit of the kicker, this is also called "on-axis injection".
- The septum and the kicker should not act on the injected beam when it comes back after one turn, otherwise it would be thrown out of the acceptance of the accelerator. This requires that:
  - The stray field of the septum unit is at an acceptable level,
  - The kicker field is reduced to zero in a time that is short compared to the revolution period.

# On-axis injection





# On-axis injection



#### Recall: emittance and beam sizes

A particle beam is often reasonably well described by a two dimensional Gaussian distribution in phase space.

The curves of constant phase space density are then ellipses, with equation:

$$\gamma y^2 + 2\alpha y y' + \beta y'^2 = \varepsilon$$

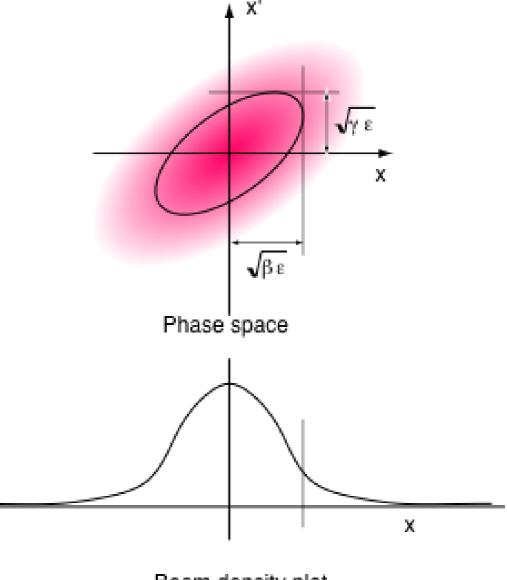
The r.m.s. sizes  $\sigma_{x,z}$  of a beam are defined by:

with

$$\sigma_{\scriptscriptstyle x,z} = \sqrt{eta_{\scriptscriptstyle x,z}} \mathcal{E}_{\scriptscriptstyle x,z}$$

 $\varepsilon_{x,z}$ : emittance of the beam (invariant)

 $\beta_{x,z}$ : local beta function



Beam density plot

#### Recall: emittance and beam sizes

•At a place where there is a non-zero dispersion function  $D_{x,z}$ , one needs to add (quadratically in the case of a gaussian beam) the contribution of the energy spread in the beam  $\delta p/p$ :

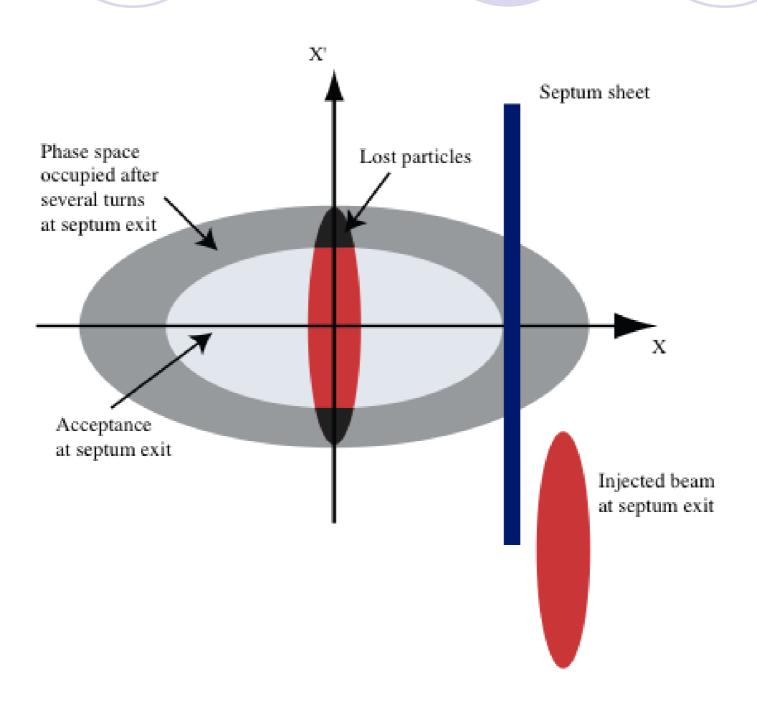
$$\sigma_{x,z} = \sqrt{\beta_{x,z} \cdot \varepsilon_{x,z} + D_{x,z}^2 \cdot \left(\frac{\delta p}{p}\right)^2}$$

- Note: for a Gaussian distribution with r.m.s.  $\sigma$ ,
- •68.3 % of the particles are contained inside [- $\sigma$ , + $\sigma$ ]
- •95.5 % of the particles are contained inside [-2  $\sigma$ , +2  $\sigma$ ]
- •99.7 % of the particles are contained inside [-3  $\sigma$ , +3  $\sigma$ ]
- and the Full Width Half Maximum is FWHM = 2.35  $\sigma$

#### Matching

- The first requirement for the injected beam is that it is matched at the entry point to the ring. This means that, at the exit of the septum unit, the betatron and dispersion functions
  - $\beta_x$ ,  $\alpha_x$ ,  $\beta_y$ ,  $\alpha_y$ ,  $D_x$ ,  $D'_x$ ,  $D_y$ ,  $D'_y$
- must be identical with the machine lattice parameters at that point.
- This is primordial when the emittance of the injected beam is comparable to the acceptance of the ring.
- This matching is performed using the dipoles and quadrupoles of the upstream transfer line.

# Example of bad matching

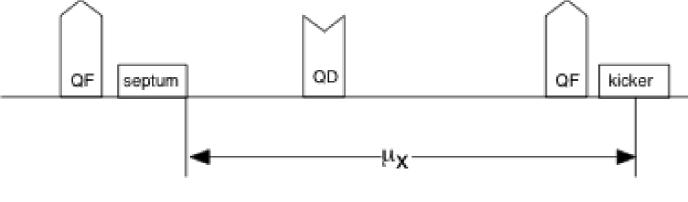


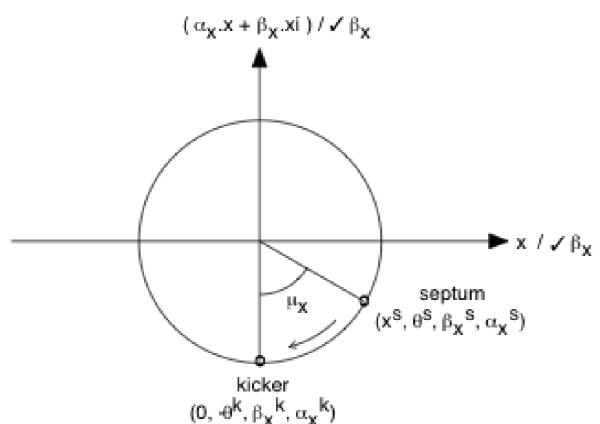
#### Injection parameters: septum position

$$X_{s} = \sqrt{\beta_{i}.\varepsilon_{i} + D_{i}^{2} \cdot \left(\frac{\delta p}{p}\right)^{2}} + \sqrt{\beta_{x}.\varepsilon_{x} + D_{x}^{2} \cdot \left(\frac{\delta p}{p}\right)^{2}} + \Delta x_{co} + w_{s}$$

- $e_x$ : desired horizontal acceptance of the beam in the ring
- $(\delta p/p)_l$ : momentum spread of the injected beam
- $(\delta p/p)_x$ : momentum spread of the captured beam
- $\bullet \Delta x_{co}$ : allowance for closed orbit deviations and clearances
- w<sub>s</sub> : effective thickness of the septum sheet

#### Injection parameters





If  $\mu$  is the betatron phase advance between the exit of the septum and the kicker, the transfer from septum to kicker, in normalised coordinates, is written as:

$$\begin{pmatrix} X_K \\ X_K' \end{pmatrix} = \begin{pmatrix} \cos \mu & \sin \mu \\ -\sin \mu & \cos \mu \end{pmatrix} \cdot \begin{pmatrix} X_S \\ X_S' \end{pmatrix}$$

# Injection parameters: kick angles

The injected beam must reach the ring axis at the place of the kicker:

$$X_K = \cos \mu X_S + \sin \mu X_S' = 0$$

Knowing the beam position  $X_s$  at the exit of the septum, this gives conditions for the angles at septum and kicker locations:

$$X_S' = -\frac{X_S \cos \mu}{\sin \mu} \qquad \qquad X_K' = -\frac{X_S}{\sin \mu}$$

Going back to normal coordinates, we get the beam angle at the exit of the septum:

$$x_S' = -\frac{(\alpha_S + \cot \mu)x_S}{\beta_S}$$

The kick angle that the kicker must provide to the beam to bring it back to the ring orbit is:

$$\theta_K = -x_K' = \frac{x_S}{\sin \mu \sqrt{\beta_K \beta_S}}$$

 $\beta_{\text{K}}, \, \beta_{\text{S}}$  : beta functions at the kicker and septum

# Injection parameters: conclusions

$$x_K' = -\frac{x_S}{\sin \mu \sqrt{\beta_K \beta_S}}$$

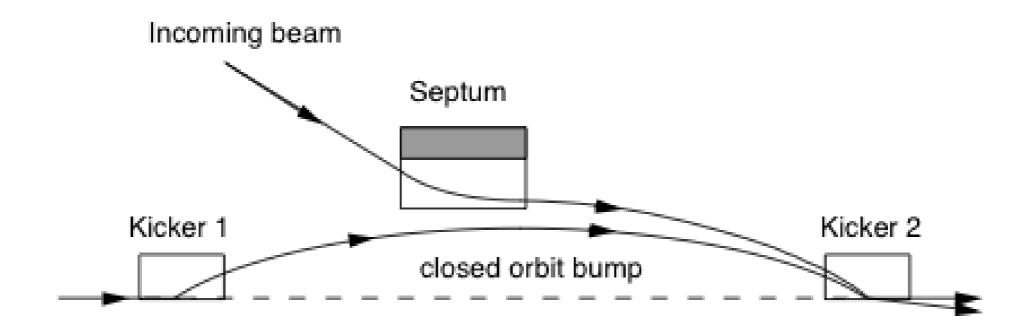
- To minimise the angle to be provided by the kicker:
  - Large beta values at the septum and kicker locations
  - O Phase advance  $\mu_x$  close to  $\pi/2$ .
- This is the case in a standard FODO lattice where the septum and kicker are located in the vicinity of focusing quadrupoles at a distance of one cell.

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# Off-axis injection

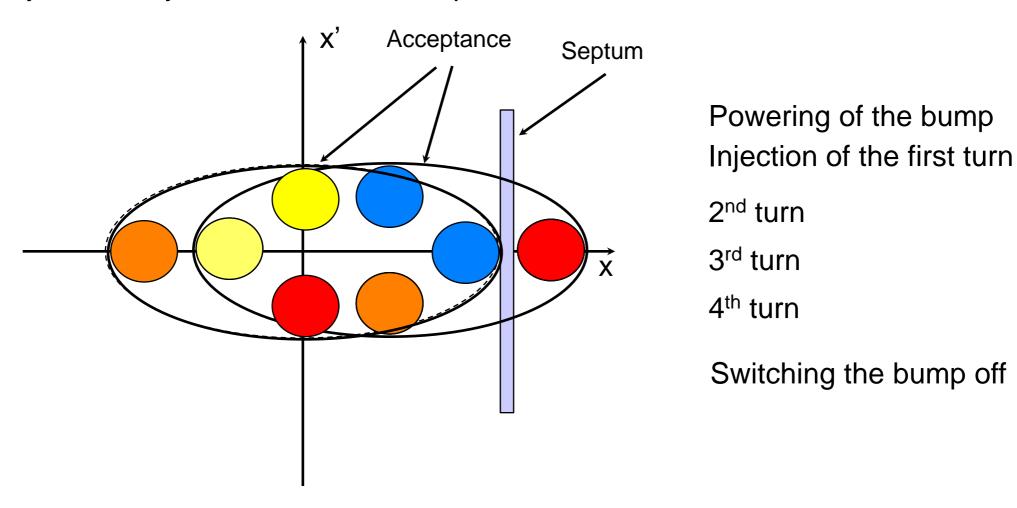
- The on-axis injection considered so far is only applicable if:
  - the phase space, into which the delivered beam is to be injected, is free of particles (otherwise the already circulating particles would be thrown out of the accelerator acceptance by the kicker firing),
  - the beam pulse to be injected is shorter than the revolution time of the accelerator.
- Off-axis injection is necessary when the injected pulse (or train of pulses) is longer than the revolution time, or in the event of accumulation into a storage ring.
- A different technique is employed for electrons (and positrons) than for protons or heavier particles. We first consider the case of a long beam pulse to be injected (multi-turn injection of protons) and then the accumulation of an electron beam in a storage ring.

Conventional multi-turn injection uses an input septum unit associated with a programmed orbit bump in the vicinity of the septum. Such localised beam bumps can be produced by two or more kicker magnets.



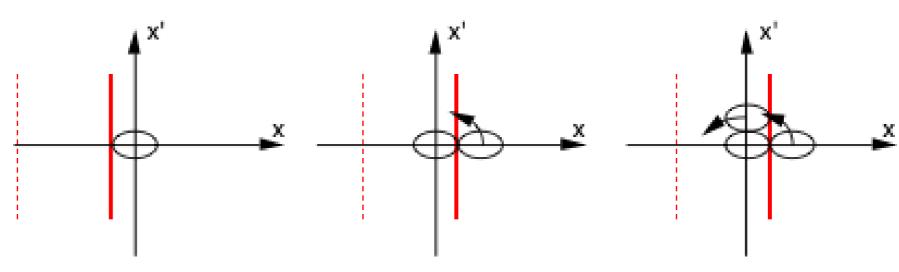
The role of the orbit bump is to shift the horizontal transverse acceptance of the ring towards the injected beam at the exit of the septum.

Let us here consider the tune dependence of the injection process if the beam to be injected is injected "off axis": example with a fractional tune of 0.25:



In this case, the kicker bump has to be switched off, at the latest, before the injected beam completes the fourth turn.

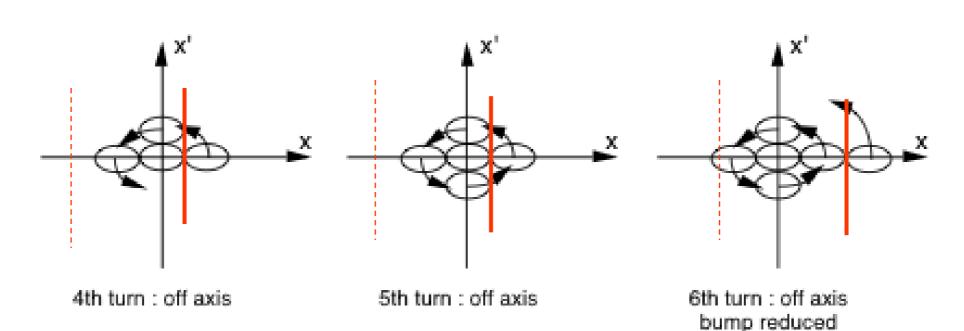
- In the case of the orbit bump making the closed orbit coincide with the centre of the incoming beam in the septum magnet one would again find the case of an onaxis injection as considered before.
- The orbit bump can be made large enough to bring the first particles on axis, and then has to be reduced to enable stacking during the next four turns, and reduced again for the following four turns,.. until the full acceptance has been filled.



First turn : on axis

2nd turn : off axis bump reduced

3rd turn : off axis



There are others ways of preventing the stored beam from hitting the septum after one turn, such as using a large dispersion at the place of the septum and injecting the beam off-momentum.

The injected beam will then start a betatron oscillation around the chromatic closed orbit. Then by either ramping the energy of the machine, or decelerating the injected beam, the chromatic closed orbit can be moved further from the septum.

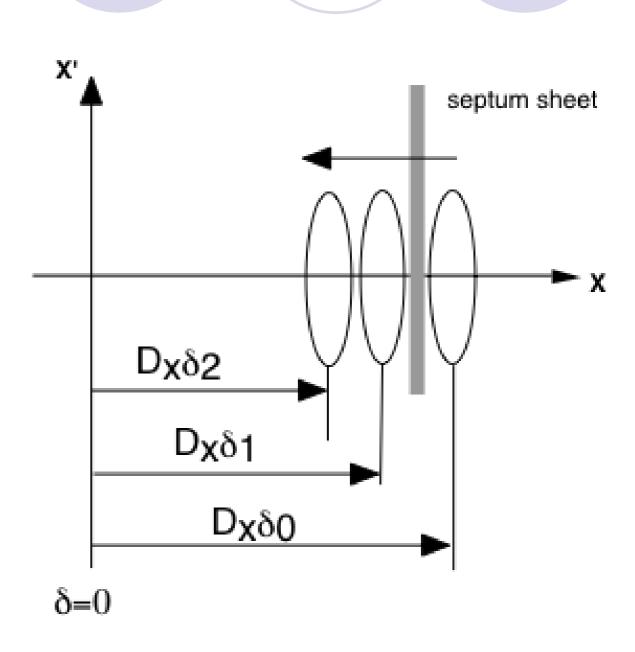
Injection/Extraction

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Evolution of beam pulses which are injected at an energy  $\delta_0$  above the ring energy and then decelerated just after being injected.

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$$(\delta = E_{injbeam} - E_{ring})$$

The advantage of such methods is a reduced horizontal emittance of the stored beam but with a larger energy spread.

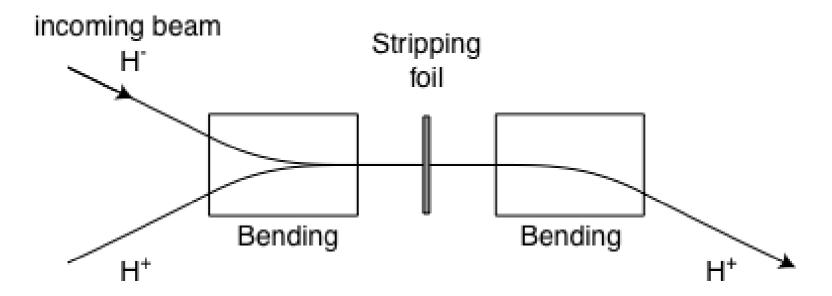


$$\delta 2 < \delta 1 < \delta 0$$

- In the case of multi-turn injection the injection process has to stop when the available phase space (acceptance) is fully filled with "stacks" of particles. If one would try to inject into a phase space area that is already filled with particles, these already stacked particles would get lost.
- In the case of a proton storage ring the density of the beam to be injected and the available phase space defines the maximum stored current.
- There is some emittance dilution due to the finite thickness of the septum but this is essentially due to the transverse space charge effects. They induce nonnegligible tune shifts and non-linear forces which result in the loss of particles as the machine aperture intercepts the halo that develops.
- With the increasing intensity of the machines, the consequence of the beam losses has become increasingly significant and new injection schemes were investigated.

## Charge-exchange injection

 To overcome the saturation problem in the case of proton injection, and following the development of intense H<sup>-</sup> ion sources, most of the high intensity proton rings now use the H<sup>-</sup> charge exchange injection process.



The basic principle is to change the charge of the particle after it has passed the inflector magnet. This is done by inserting a thin stripping foil which removes the two loosely bound electrons of the H⁻. The foil thickness is chosen to give a high stripping efficiency (98%) without introducing appreciable scattering and momentum spread (this depends on the injection energy).

### Charge-exchange injection

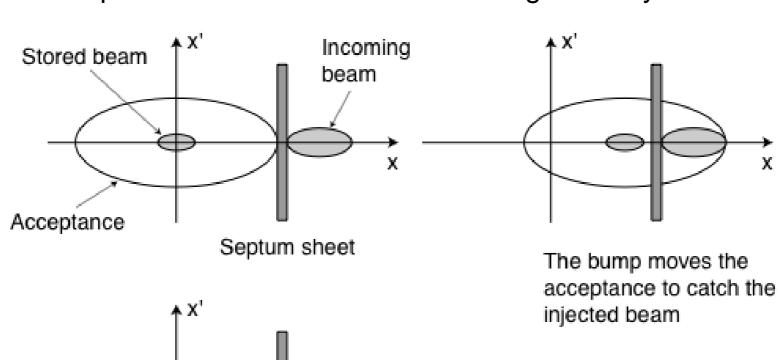
- The advantage of this process is that there is no need to shift the transverse acceptance outside the physical aperture: Injection can be performed during a large number of turns with superposition in phase space.
- An orbit bump is still useful to avoid crossing the stripping foil after injection is finished.
- This method enables to fill the transverse acceptance with a uniform transverse density distribution to minimise the space charge forces.
- Such a uniform filling may be achieved by applying a "painting" of the acceptance: a vertical steering of the H<sup>-</sup> in the injection line and a variation of the horizontal orbit bump in the vicinity of the stripping foil are applied simultaneously to fill the acceptance.

#### Electron accumulation

- Electrons are at a sufficient energy for space-charge forces to be insignificant,
- Electron circular machine are submitted to the Synchrotron radiation damping: after a few damping times the emittance is only governed by the radiation equilibrium.
- A single turn is first injected off-axis. Radiation damping effects in the ring then lead to the damping of the horizontal betatron oscillations of the injected particles. The injection process may then be repeated.
- The injection is not limiting the maximum intensity which can be stored on electron storage rings.

#### Electron accumulation

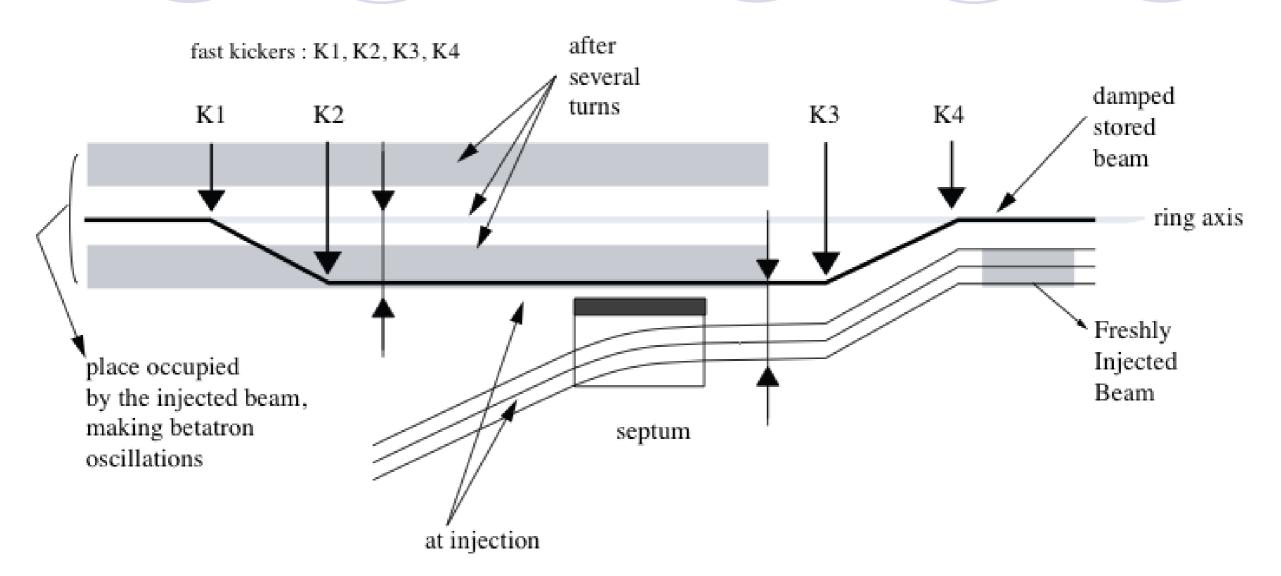
- After a few damping times, the injected electrons occupy the centre of the density distribution and have freed the phase space at the outer areas of the acceptance. The beam bump is then energised again and a second beam pulse is injected.
- The sequence is repeated until a sufficient circulating intensity is obtained.



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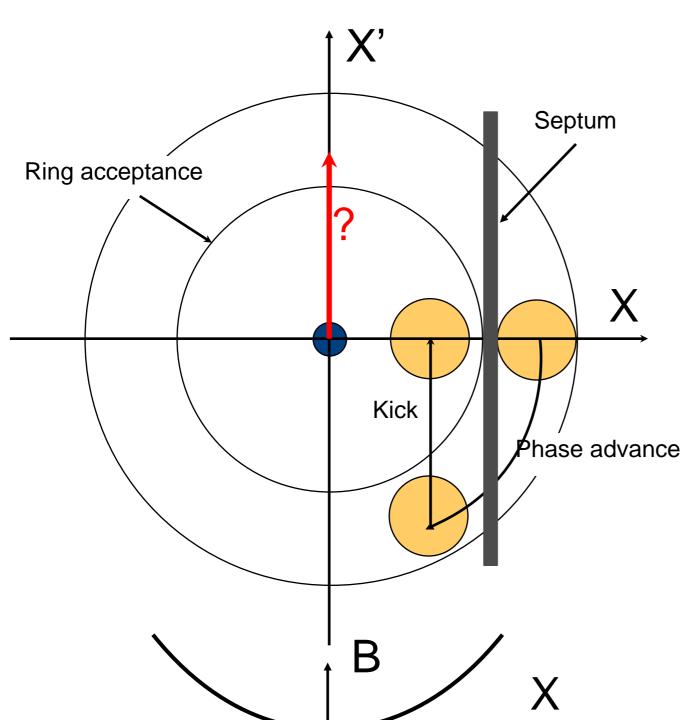
The injected beam starts to spiralize

#### Electron accumulation



The beam after injection occupies the full chamber width up to the septum, then after a few damping times, it is reduced to the equilibrium size and the same process can be repeated again.

# Example of innovative injection scheme: Single kicker injection



K. Harada, Y. Kobayashi, KEK Photon factory

#### Injection

The beam is outside the acceptance

#### Drift along the circumference

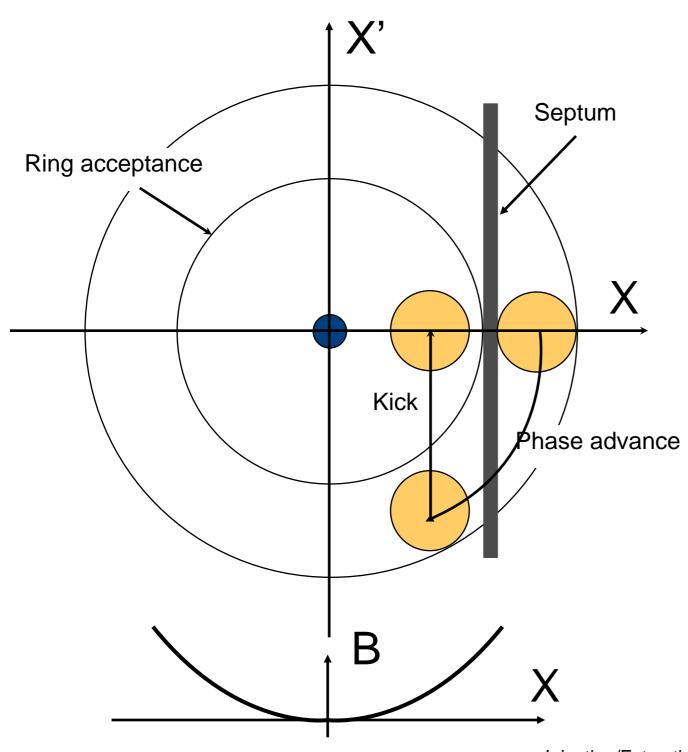
The beam is still outside the acceptance

#### **Kick**

The injected beam enters the acceptance

The circulating beam is not perturbed by the non-linear field

# Example of innovative injection scheme: Single kicker injection



#### Advantages

- single kicker magnet instead of 3/4 kickers
- no perturbation on the circulating beam

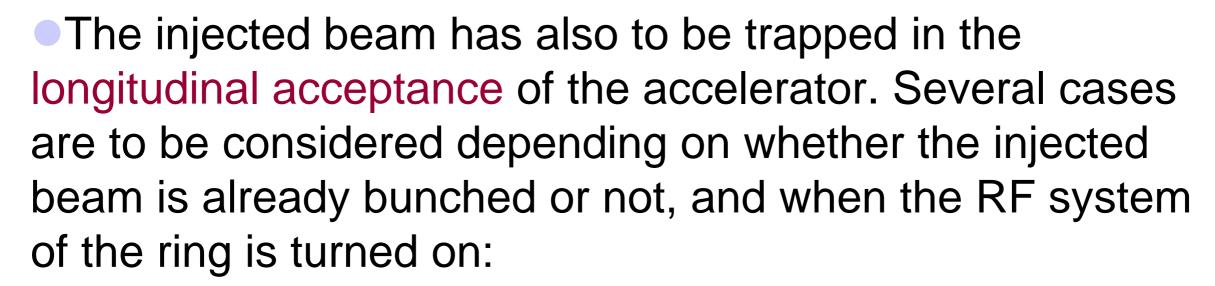
#### **Difficulties**

- The phase advance between septum and kicker must be fixed
- Magnet design

### Successful tests recently on Bessy 2 (P. Kuske)

But magnet did not survive for long...

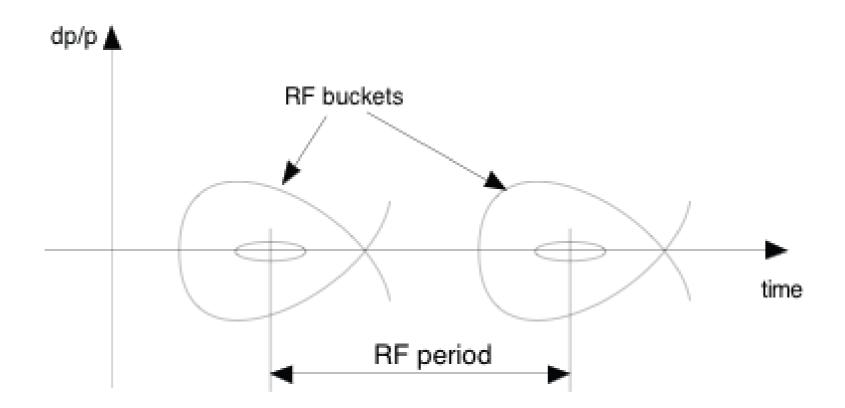
## RF capture



- Bunched beam with RF on
- Coasting beam with RF on
- Injection without RF

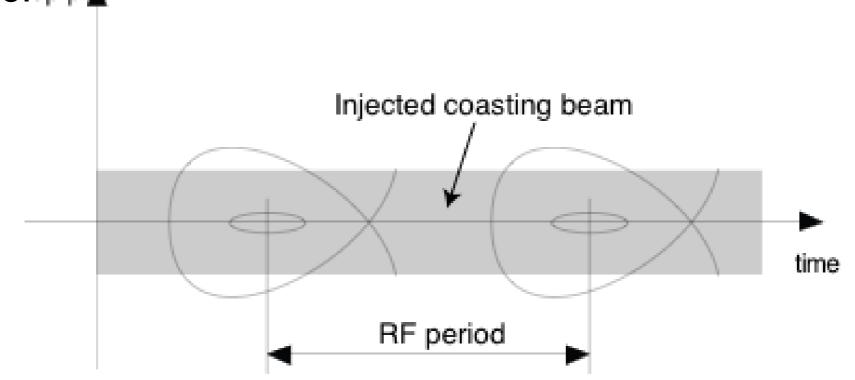
#### Bunched beam with RF on

The simplest case is when the frequency of the RF injector system is the same as the one of the ring. The phase between the two RF systems has to be adjusted correctly so that the injected bunches fall just inside the ring RF buckets.



### Coasting beam with RF on

Only the particles that fall inside the RF buckets will be captured. The bucket size (RF voltage) has to be optimised in order to have the maximum phase acceptance while keeping the maximum energy deviation within the transverse energy acceptance of the machine.dp/p



## Injection without RF

 Once the injection process is completed, the RF is turned on progressively in order to bunch the beam (adiabatic capture).

#### Phase space matching in transfer line

 The last stage of a transfer line must enable the matching of the optical functions in the two transverse phase spaces: This means, controlling at the exit of the septum unit, the following betatron and dispersion functions

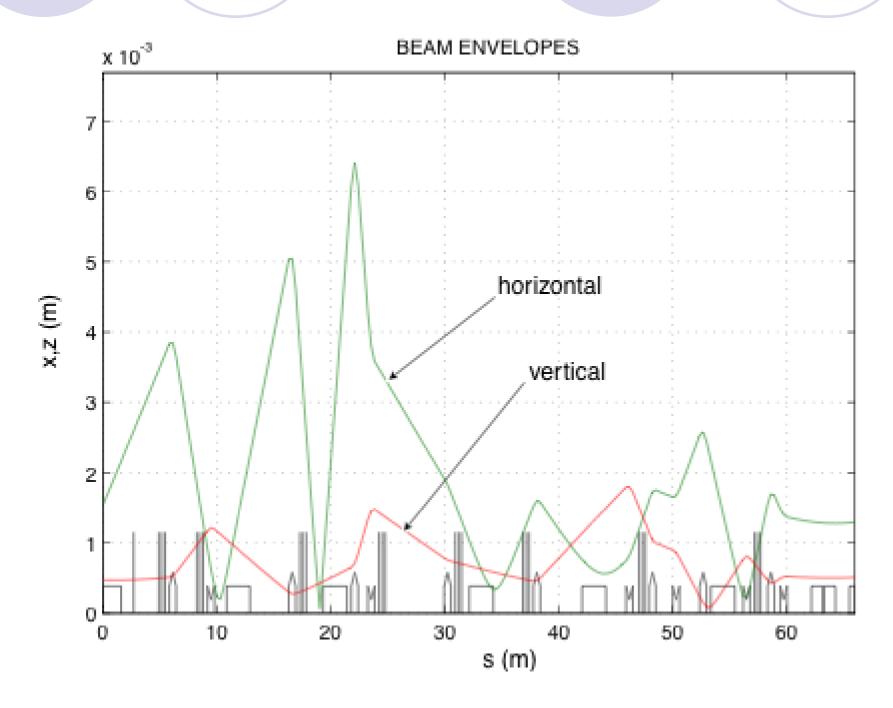
• 
$$\beta_x$$
,  $\alpha_x$ ,  $\beta_y$ ,  $\alpha_y$ ,  $D_x$ ,  $D'_x$ ,  $D_y$ ,  $D'_y$ 

- These are 8 constraints which require 8 quadrupoles. In most of the cases, the injector and the ring are in the same horizontal plane, which means that in the absence of vertical bending magnets, there is no vertical dispersion:  $D_v = D'_{v} = 0$ .
- Then only 6 quadrupoles are required.

#### Phase space matching in transfer line

- As the septum provides a horizontal bending angle, this has to be taken into account for the matching of D<sub>x</sub> and D'<sub>x</sub>.
- If there are several bending magnets along the transfer line it can be interesting to separate the roles of the quadrupoles which match the beta functions by placing them in a dispersion-free straight section.
- The steering in the horizontal plane is generally made by fine tuning of the injection magnets, whereas two steerer magnets are required at the end of the line to adjust the vertical beam angle and position at the injection point.

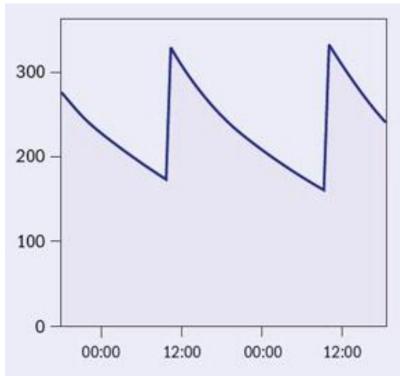
#### Phase space matching in transfer line



Beam envelopes along the ESRF Booster to Storage ring transfer line

## Topping-up

For Synchrotron Radiation sources, injection into the storage ring can take place in time intervals comparable to the lifetime T<sub>0</sub> of the storage ring beam (e.g. injection at each T<sub>0</sub>, when the stored beam has lost about 40% of its initial charge) or in time intervals which are short compared to the lifetime (e.g. each T<sub>0</sub> /1000, when the stored beam is still almost at its initial charge). The latter case is called topping up mode.



300 200 100 00:00 04:00 08:00

Top up at ELLETRA

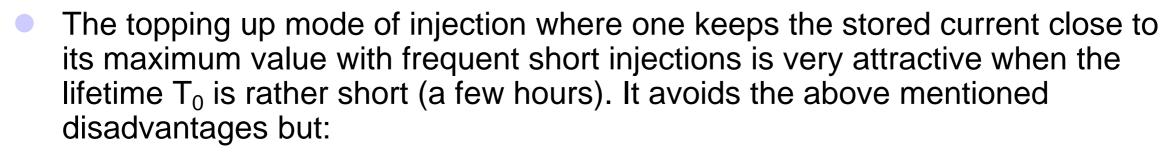
Top-up: Injection every 6 minutes current variations are below 1%

Normal mode: Injection every 12 hours

## Topping-up

- The normal injection mode has the advantage that:
- The decay function over time of the stored current is smooth for many hours.
- The injection system has to be switched on only for short periods during the lifetime T<sub>0</sub> of the stored beam. This saves operation costs and avoids any electromagnetic interference of booster components with the stored beam.
- And the disadvantage of:
- Producing variable heat loads in the storage ring and on the optical components of the experimental set ups which affect the stability of the stored beam and the properties and lifetime of the optical components.
- Reducing the averaged photon flux.

# Topping-up



- The experiments have to cope with a non smooth decay function of the stored current,
- The injector has to run throughout the time the storage ring is operated.
   This results in higher operation costs,
- The detectors on the experiments must be gated in order to prevent taking data during injection,
- Topping up is now used at many Synchrotron Radiation sources.

#### Extraction

- Extraction is the mechanism used to remove beam from an accelerator. Different techniques are used to eject beam from circular machines:
  - Fast one-turn extraction is used in the transfer of beam from one circular machine to another.
  - Experimental facilities generally require slow-extracted beam, with a smooth and uniform spill.

 As for injection, extraction is generally performed in the horizontal plane.

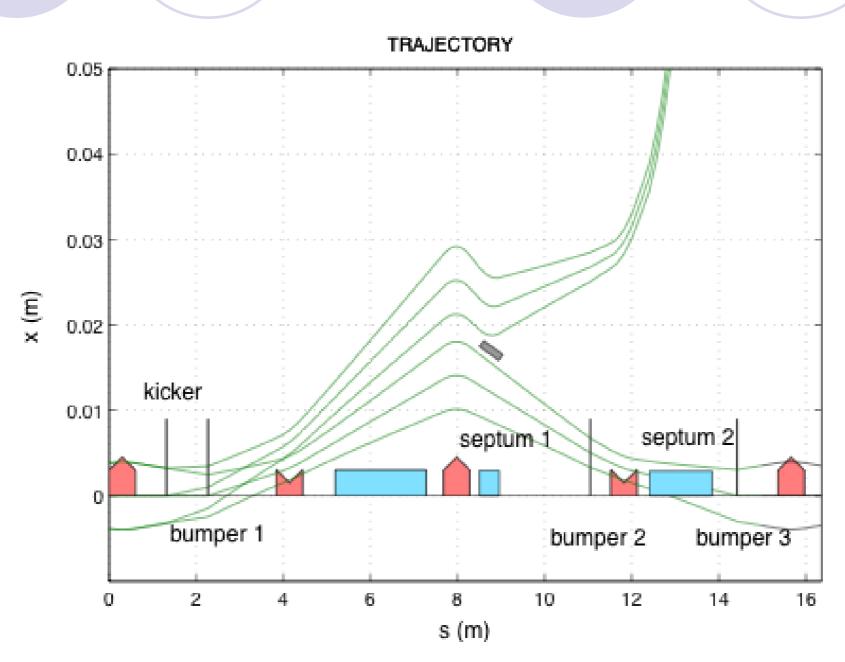
- The first stage of fast extraction consists in creating an orbit bump to slowly bring the beam as close as possible to the first extraction septum.
- Then a fast kicker magnet is powered such that the beam is deflected into the extraction channel where it receives sufficient angular deflection to leave the machine. If particles arrive at the kicker while it is ramping, they will be killed onto the septum blade. As a consequence, the rise time of the kicker must be as short as possible.
- The duration and switch-on/switch-off times of the kicker pulse depend on the mode of extraction. Typical values of rise and fall times are 40 to 50 ns.

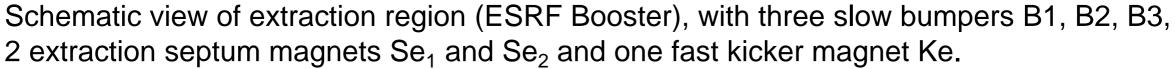
- For one-turn extraction, the rise time must be short compared to the revolution period of the ring (then only a small fraction of the particles are lost), the pulse duration is the revolution period and the switch-off time is arbitrary.
- For bunch-by-bunch extraction, the rise time and the fall time must be shorter than the time interval between two successive circulating bunches, and the pulse duration is the bunch repetition period (or less).



$$\theta_k = \frac{x_s}{\sin \mu_x \sqrt{\beta_x^k \beta_x^s}}$$

- $\beta_x^k$ ,  $\beta_x^s$ : beta functions at the kicker and septum
- $\mu_x$ : betatron phase advance from the kicker to septum
- x<sub>s</sub>: required displacement at the septum entry.
- The initial orbit bump is used to reduce the value for  $x_s$ .
- Extraction efficiency as good as 100% can be achieved.





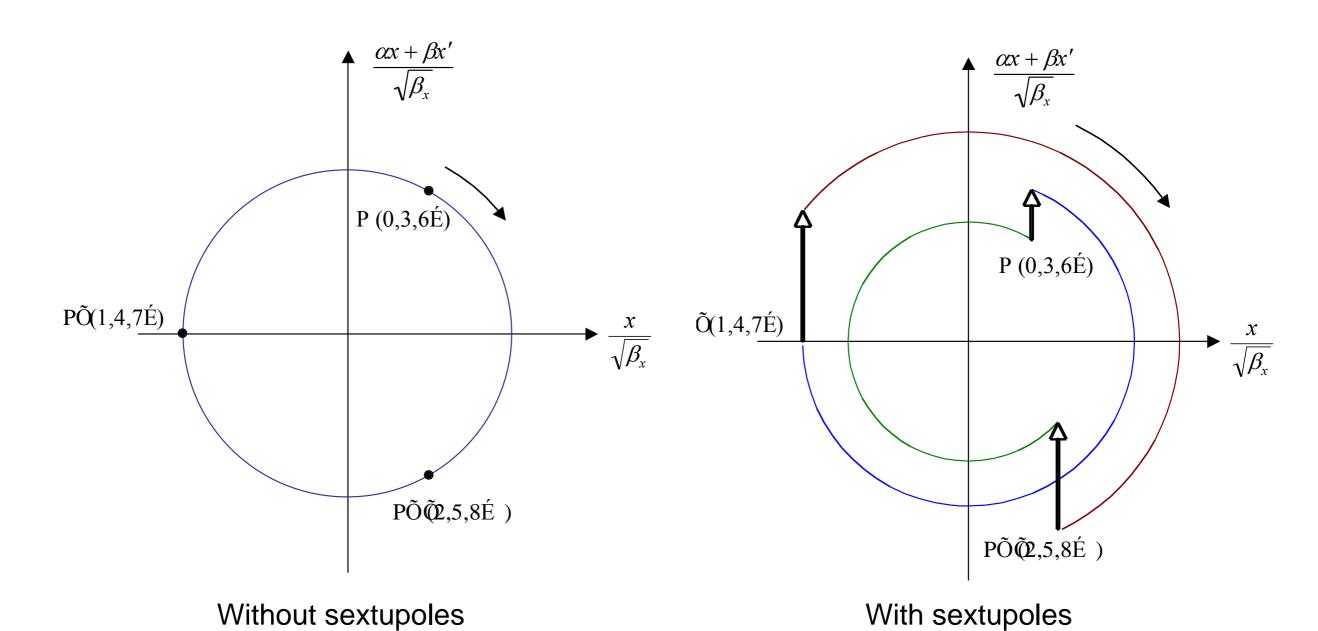
 Slow extraction can be achieved by controlled excitation of a non-linear betatron resonance of the ring, often a third-integer resonance.

The efficiency of slow extraction depends on the thickness of the first ejection septum as compared with the growth of the resonant betatron amplitudes in the final few turns before extraction.

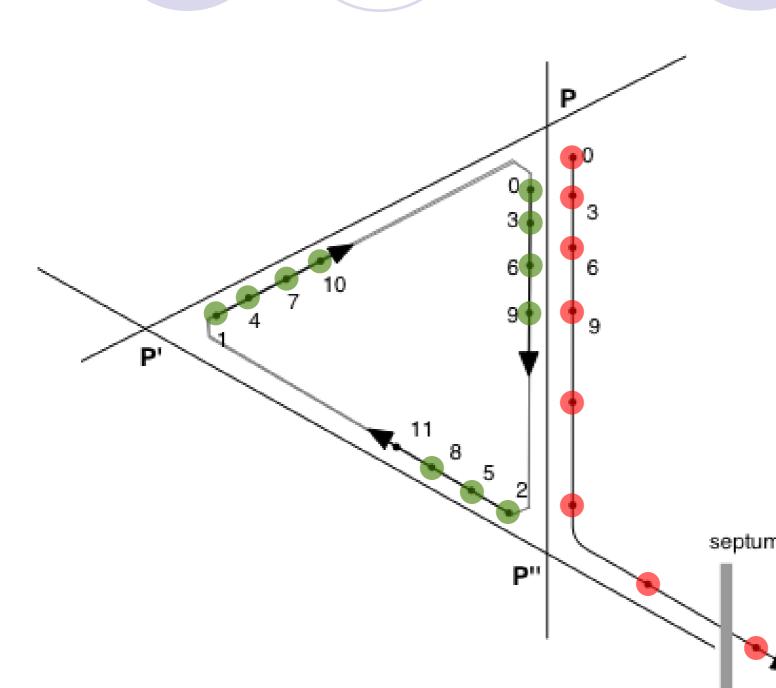
### Resonant extraction: principle

- The trajectory of a particle which has a horizontal tune Q<sub>x</sub>=p/3 is closed over 3 turns. Such a motion can be described by 3 fixed points P, P' and P" in the normalised phase space diagram: after 3 turns the particle is back to the same angle and position.
- In the presence of a sextupolar perturbation, the particle will get an angular kick proportional to the square of its amplitude, but will still describe a close trajectory between the 3 fixed points P, P' and P".
- A particle which has a horizontal tune  $Q_x = p/3 + ε$  (ε small) describes triangular trajectories in the normalised phase space diagram.
- The stable area is defined by three separatrix. The particles which start to move inside this triangle are stable and describe closed trajectories. The particles which are outside this triangle are unstable and describe open trajectories with a diverging motion to the outside.

P, P', P'' : fixed points ( $v_x = 1/3$ )



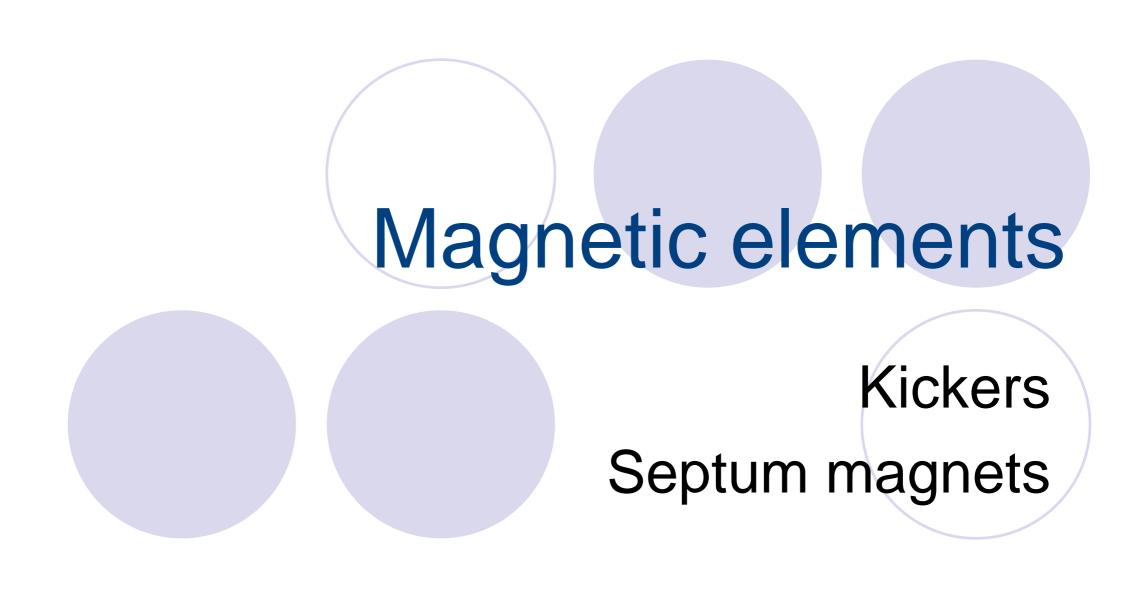
Injection/Extraction



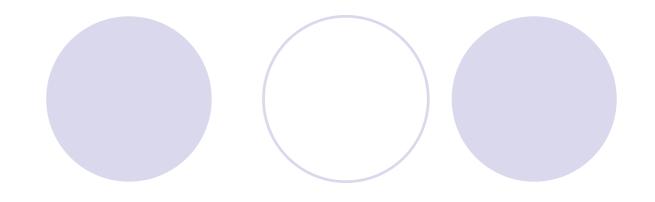
The resonant extraction consists in shrinking progressively the area of the triangle defined by the separatrix so that the motion of the particles becomes unstable, leading to a larger and larger amplitude of oscillation. The extraction speed is tuned using:

- Sextupoles to controle the shape of the separatrix.
- Quadrupoles to controle the proximity with the 1/3 resonance.

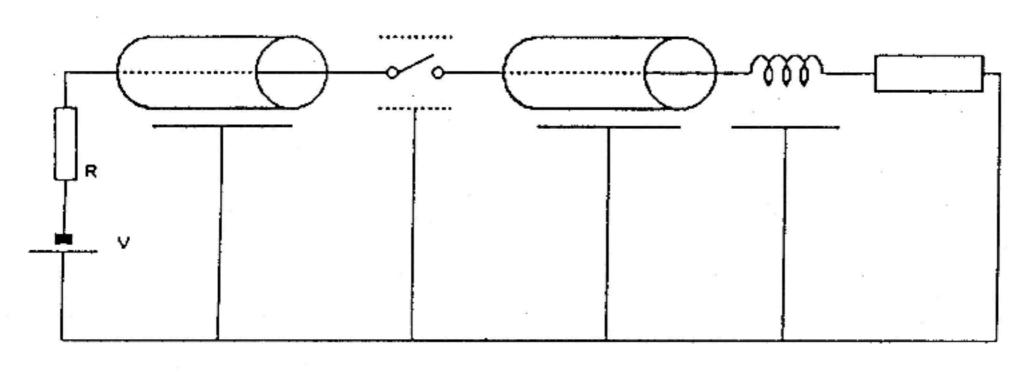
- Particles are brought closer to the resonance by varying their tune with:
  - A fast quadrupole
  - A finite chromaticity and RF settings.
- At the location of the extraction septum, within the last three turns the betatron amplitude of the particle must have grown enough to jump from one side of the septum to the other. This requires a very thin septum blade (electrostatic septum).
- This growth in amplitude of a particle depends on its momentum, its initial amplitude and the proximity of its tune to the resonant tune value (ε).
- The dispersion in angle and position of the extracted beam is difficult to control.



- Fast kicker magnets need to be switched off in times typically of 50 to 150 ns. This is only possible with magnets with extremely small inductance. Small inductance magnets are usually "air coil magnets", which cannot produce a high magnetic field without going to impracticable currents.
- The kickers are powered by pulse-forming networks (PFN) which are charged some time prior to the injection and rapidly discharged via fast switches (thyratrons).
- Ferrites are frequently used to contain the field, and if they cannot be tolerated inside the vacuum of the ring, they can be installed around a ceramic vessel. Such ceramic vessels have to be coated with a thin conducting layer deposited on the inner wall of the ceramic, in order to ensure the circulation of the beam image current.



Typical layout of a kicker power supply:

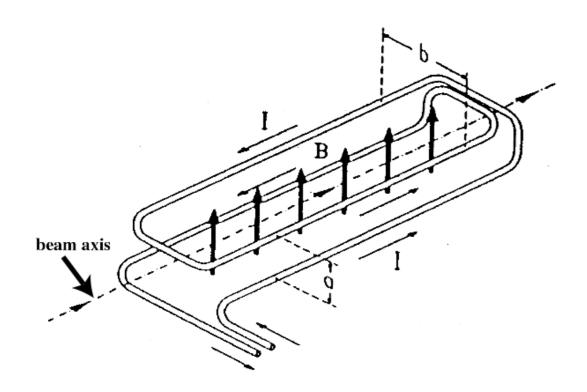


DC-HV Power supply HV-Coax cable acting as PFN

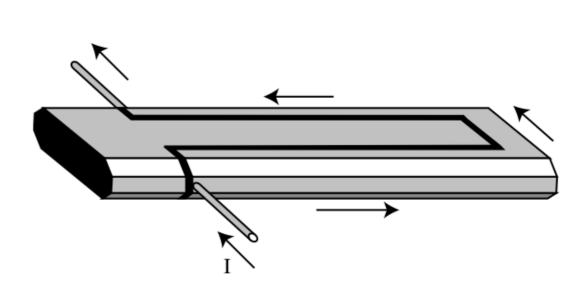
Thyratron switch with coaxial mounting

Coax cable to kicker magnet

Kicker magnet constructed as delay line Z termination



Example of a kicker magnet coil



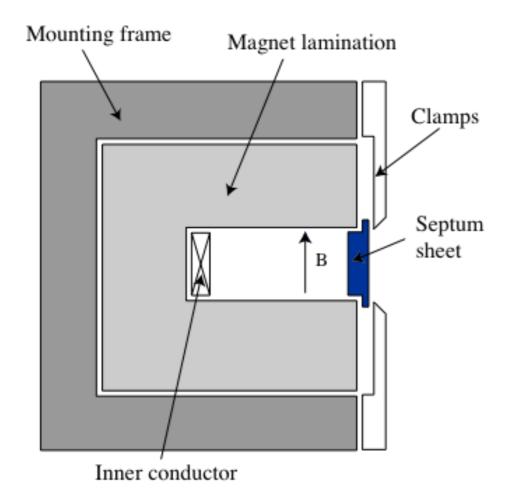
Design of a Kicker magnet for DELTA (Dortmund) The shape of the beam vessel continues to the vacuum chamber cross section, leading to an **extremely low coupling impedance** to the beam (i.e. low loss factor).

Parameter	Typical Value
Length	0.45 - 2 m
Field	20 - 60 mT
Impedance	2 - 30 Ω
Peak current	1 - 5 kA
Peak voltage	20 - 80 kV
Rise time	25 - 1000 ns
Good field region	+/- 50 - 250 mm

## Septum magnets

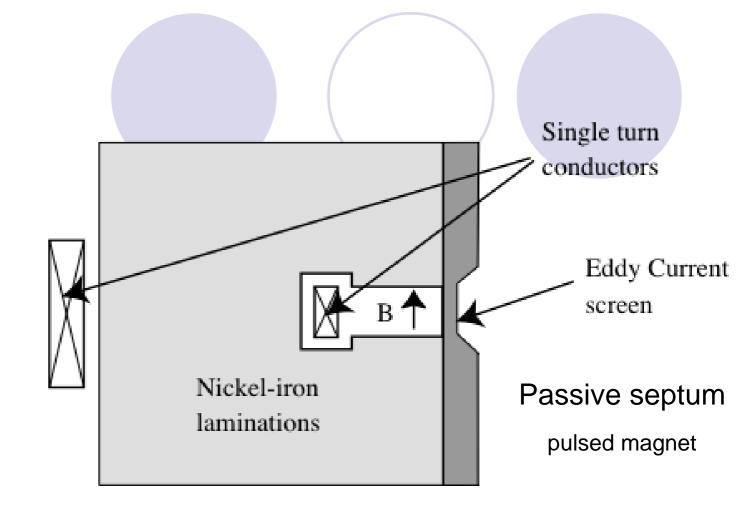
- Given the very small bending angle of typical kicker magnets, it would be nearly impossible to bring the delivered beam sufficiently close to the aperture of the accelerator without interfering with the magnet structure of the accelerator. One therefore uses a second bending magnet, which allows to bring the beam with a large bending angle very close to the closed orbit without affecting particles travelling on the closed orbit: a septum magnet.
- A septum has a blade that separates beams and provides different deflecting fields on either side of the boundary.
- Septum magnets have the characteristic of providing a high magnetic field for the delivered beam very close to the aperture of the accelerator without creating any perturbing magnetic field on the axis of the accelerator. Schematics of such septum magnets are shown below: The separation between the high magnetic field in the injection channel from the zero magnetic field of the accelerator axis is provided by a septum blade acting as part of the magnet coil or by an eddy current shield.

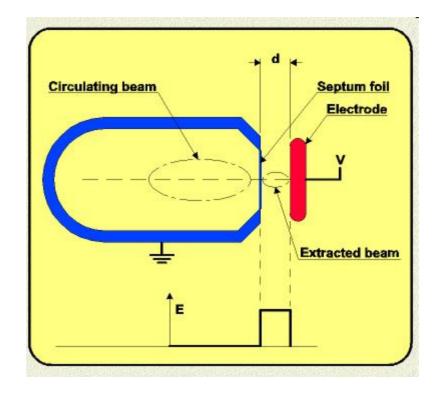
## Septum magnets



Active septum

DC or pulsed magnet

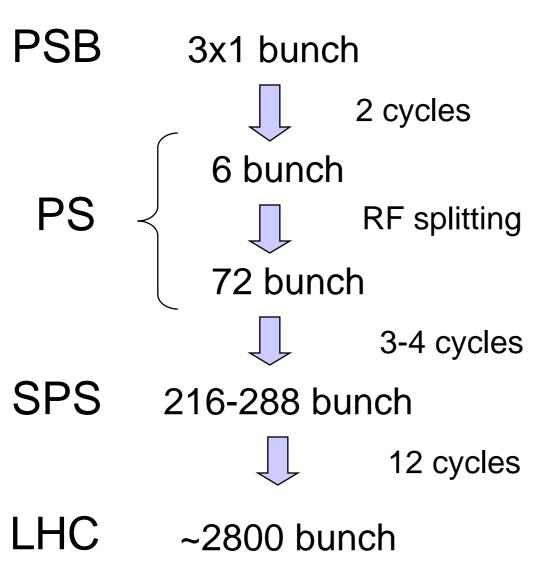


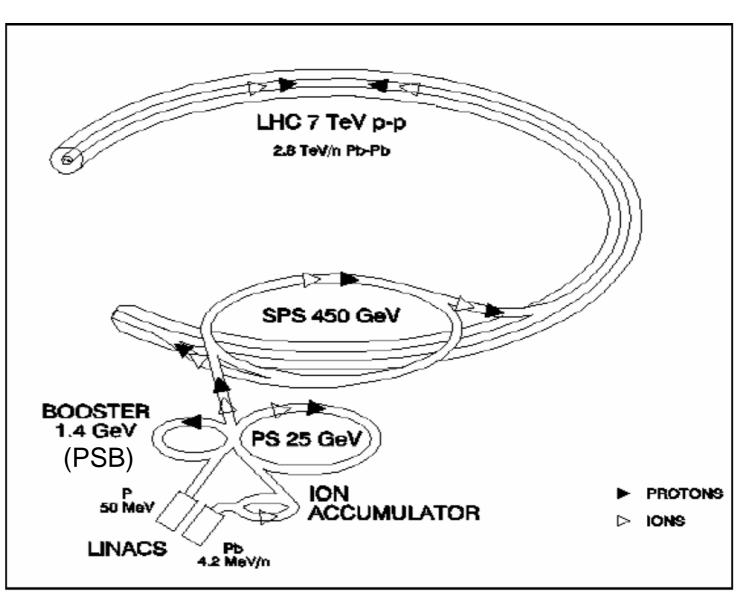


Electrostatic septum

DC

## Example: LHC injection chain



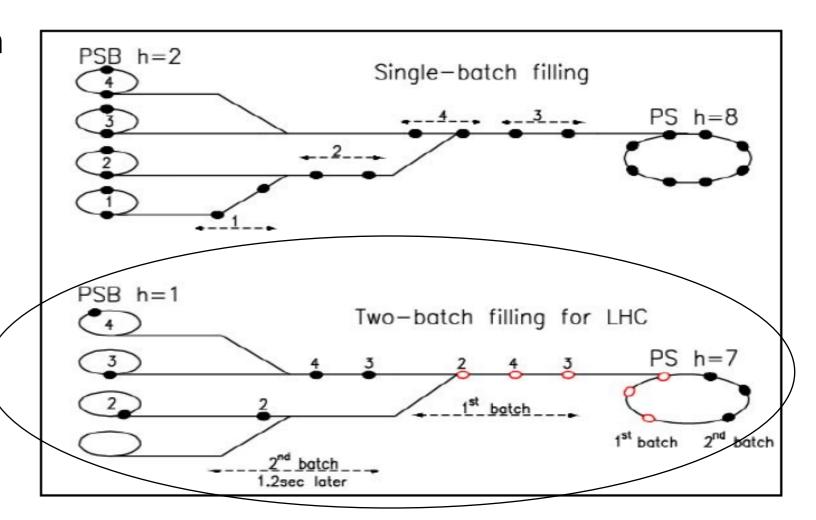


~85% injection efficiency

## Example: LHC injection chain

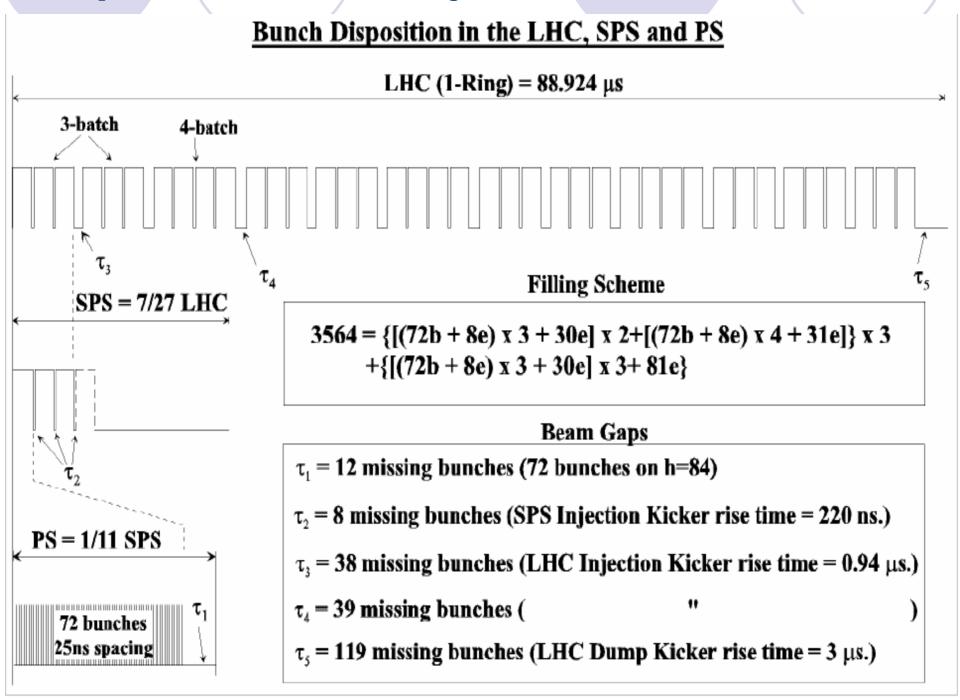
PSB has four accelerators on top of each others which can be synchronised to send puls train in a single transfer line.

The second scheme presented is actually used as space charge forces in the PSB where to strong for 2 LHC bunches in 1 PSB ring



Complexe RF manipulation called beam splitting is then dividing the 6 bunches injected in the SPS into 72 bunches.

## Example: LHC injection chain

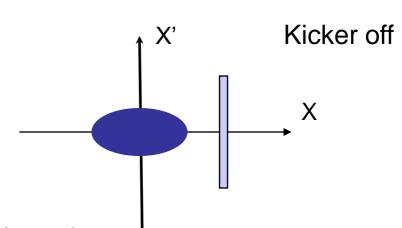


[ref]: LHC design report

## Example: PS extraction for FT

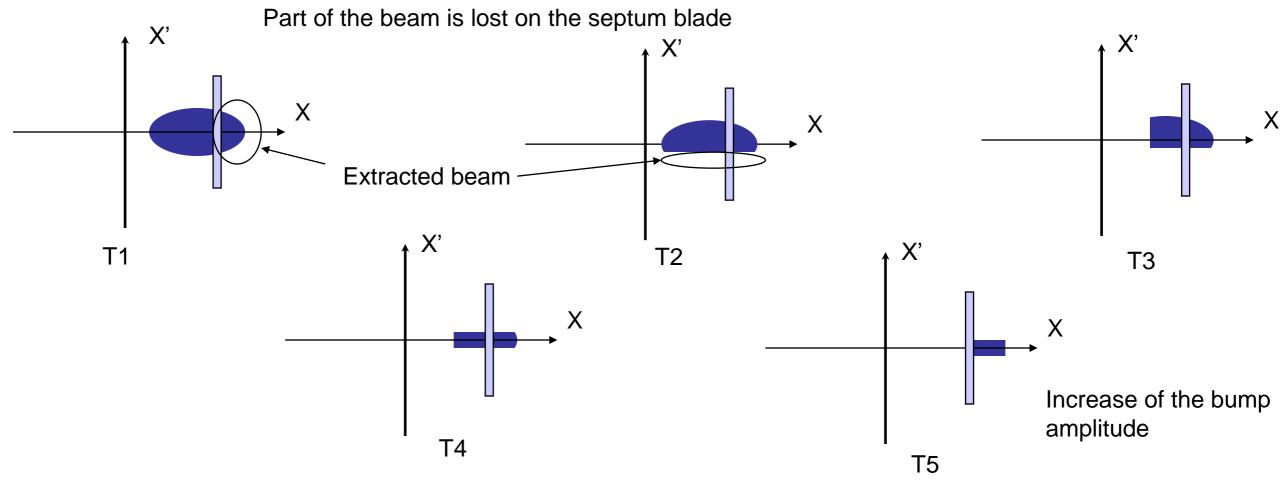
#### Extraction over 5 turns:

Qh = 0.25



Closed bump on:

Part of the beam is send in the extraction channel



## Example: ESRF injection chain

#### Synchrotron light source 6Gev electrons

200 Mev linac

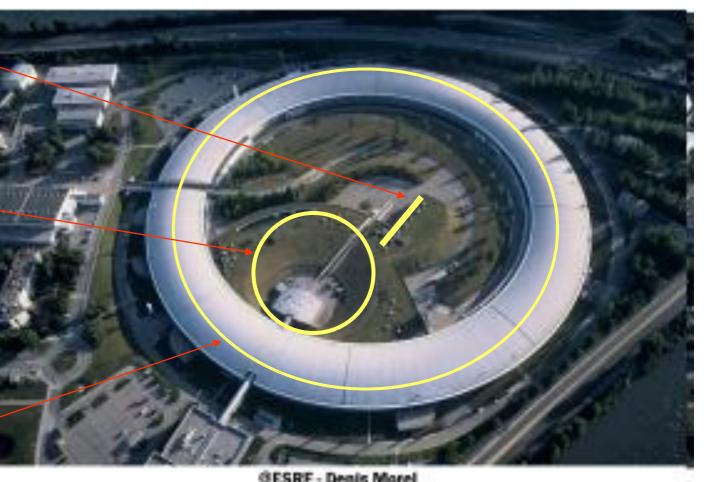


Single turn injection

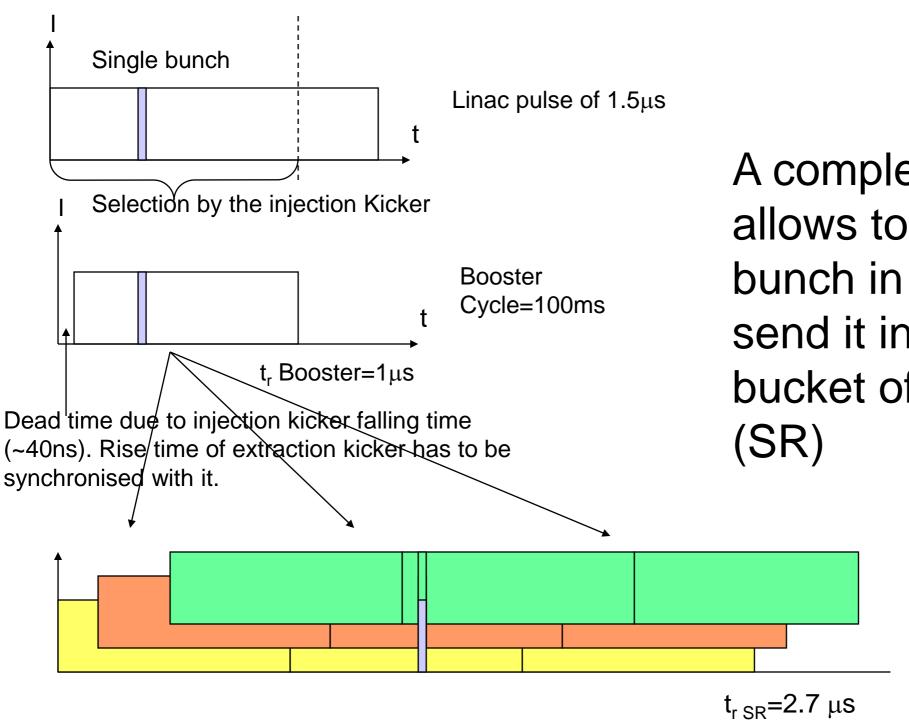
6Gev Booster synchrotron 300m ~335 bunches

> Single turn extraction Accumulation in the storage ring

6Gev storage ring 844m 992 bunches



## Example: ESRF injection chain



A complex timing system allows to create a single bunch in the booster and to send it in a specific RF bucket of the Storage Ring

> Storage Ring accumulation. About 100 pulses are needed to reach 200mA stored current.

## Example: ESRF injection chain

