

## Part II



## Ion Sources

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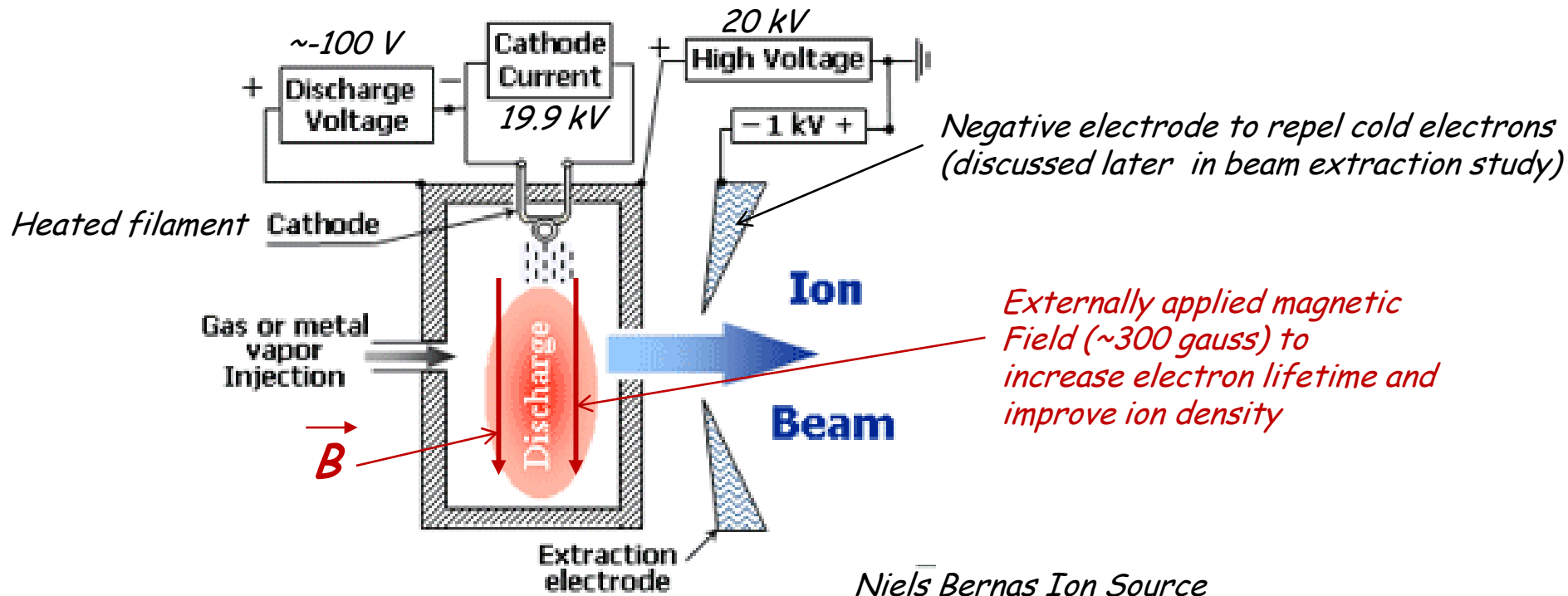
*A selection of ion sources is presented. Many other exists...*

- Filament Ion Source
- Surface Ionization Ion Source
- Negative Ion Sources
- Electron Beam Ion Source
- Laser Ion Source
- Electron Cyclotron Ion Sources

Annex: Beam Extraction and beam selection

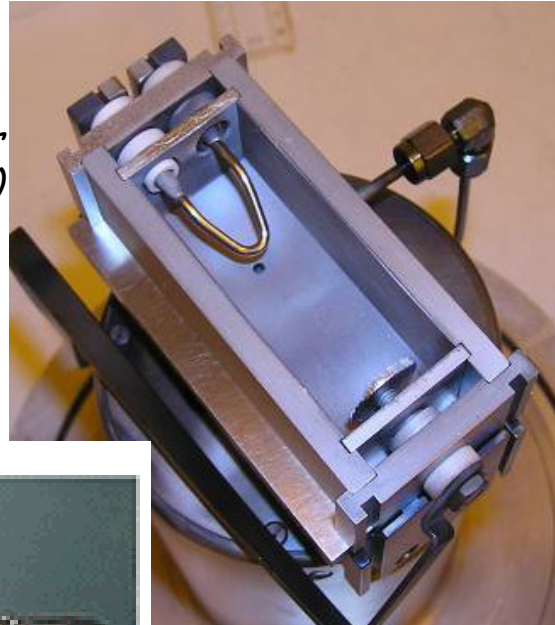
# Filament Ion Source

- Filament ion sources use a primary thermionic GUN to generate electrons with energy  $E \sim 100$  eV
- Atom ionization is done by direct electron impact
- Very simple and robust design, used in industrial implanters
- 1+ beams are generated, with few % of 2+ & 3+ charge states
- Example here is the **Niels-Bernas Ion Source**
- Drawback: aging of filament by Sputtering
- 20 mA beam  $\Rightarrow$  some 10 hours / 2 mA beam  $\Rightarrow$  some 100 hours



# Filament Ion Source

*View of the plasma Chamber equipped with an electron repeller (see next slide)*



*View of the source and its mechanics, ready to be plugged in ionic implanter*

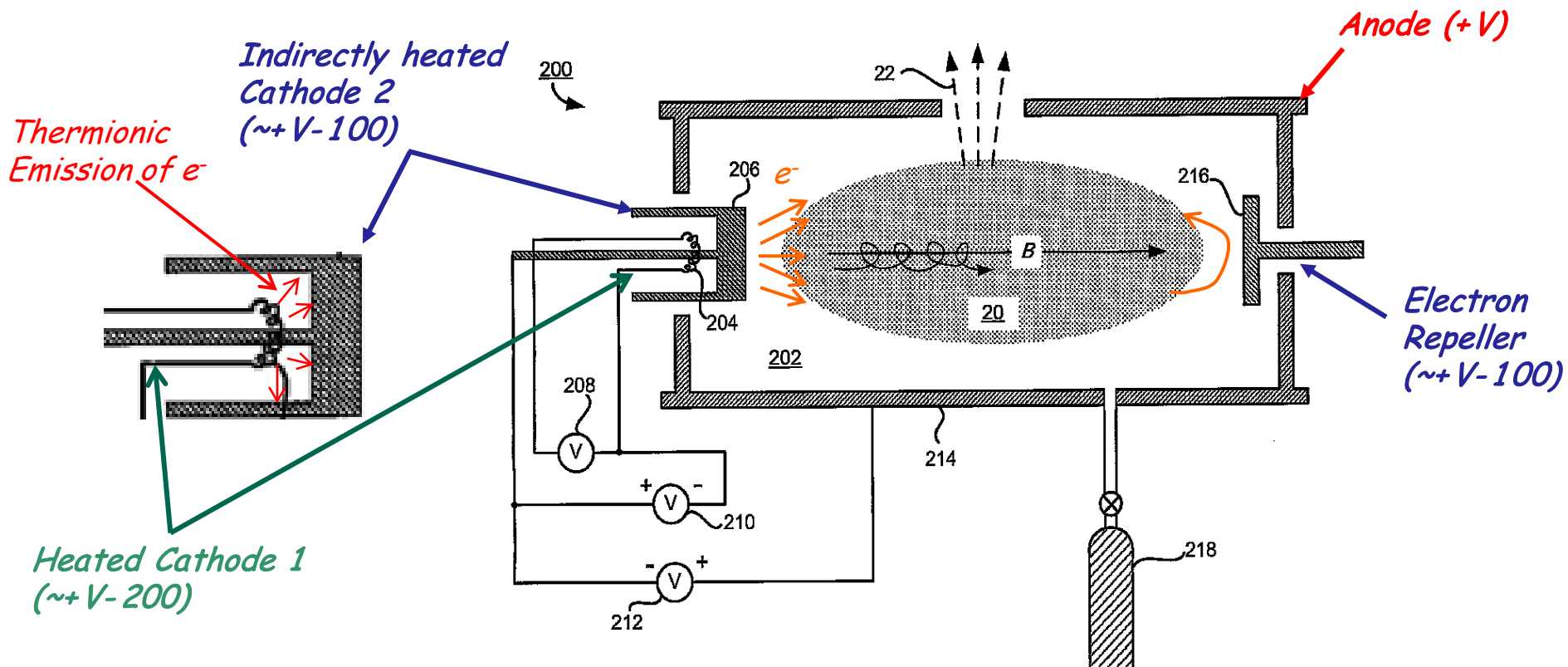


*View of the beam extraction slit*

# Up to date filament Ion source

## ➤ Indirectly Heated Cathode (IHC) Ion Source

- Modified Niel-Bernas Source
- Enhanced filament lifetime at high current thanks to the bulk cathode # 2
- At 20 mA => lifetime is 200-800 h, depending on ions to produce
- electron repeller added to improve electron confinement
- Dipole Magnetic field confinement



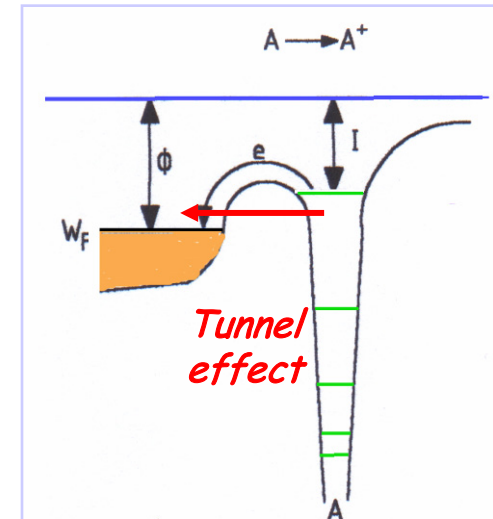
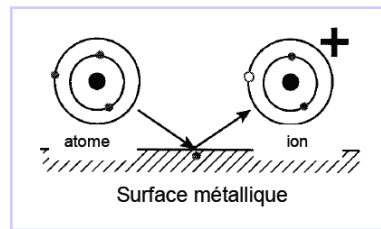
# Surface Ionization Source

A metal with High Work Function can steal an electron to an adsorbed atom through Tunnel Effect

SAHA formula :

$$\frac{N^+}{N_0} = C^+ e^{((\Phi - I) / kT)}$$

- First Ionisation Potential  $I$  of adsorbed atom
- Work function  $\Phi$  of metal
- $kT$  Temperature of metal
- Provided  $\Phi > I$

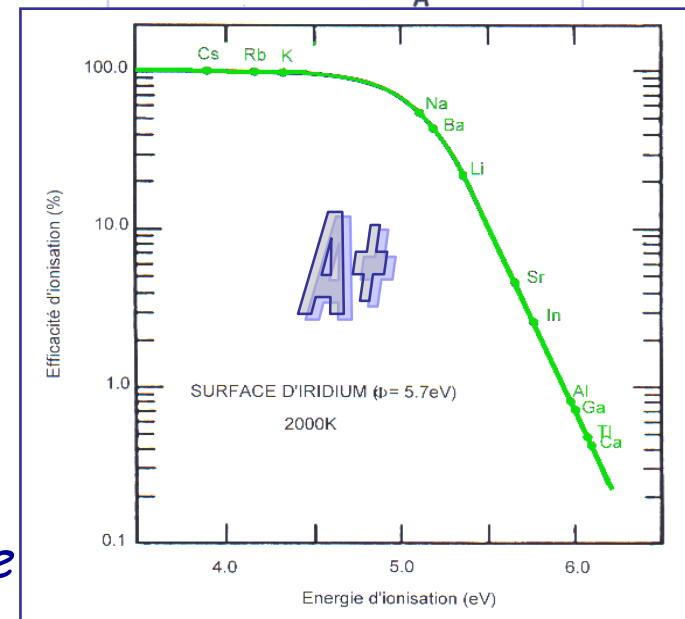


Works with High  $\Phi$  metals and low  $I$  atoms

- Metals used :  $W-Ox, Ir, Pt, C, Re, W$
- Atoms ionized : Alkalines, Alkaline earths

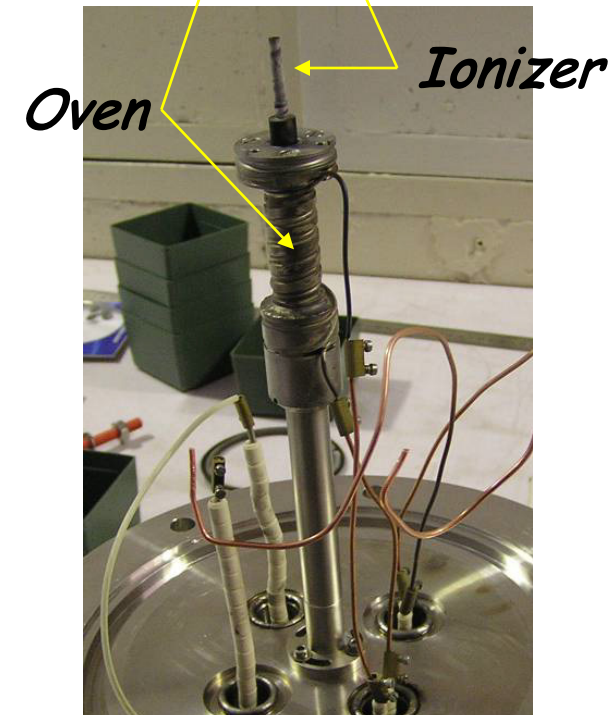
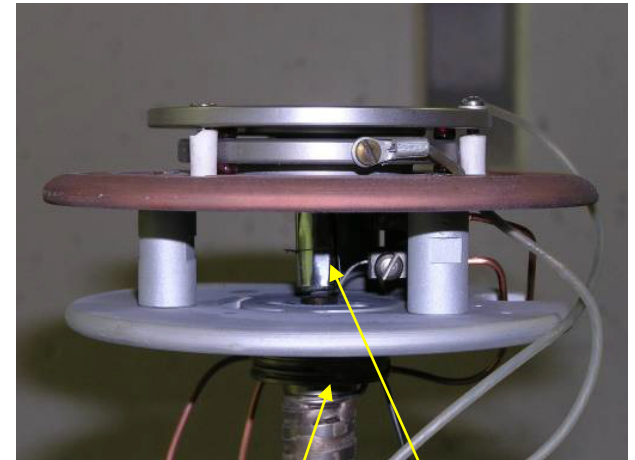
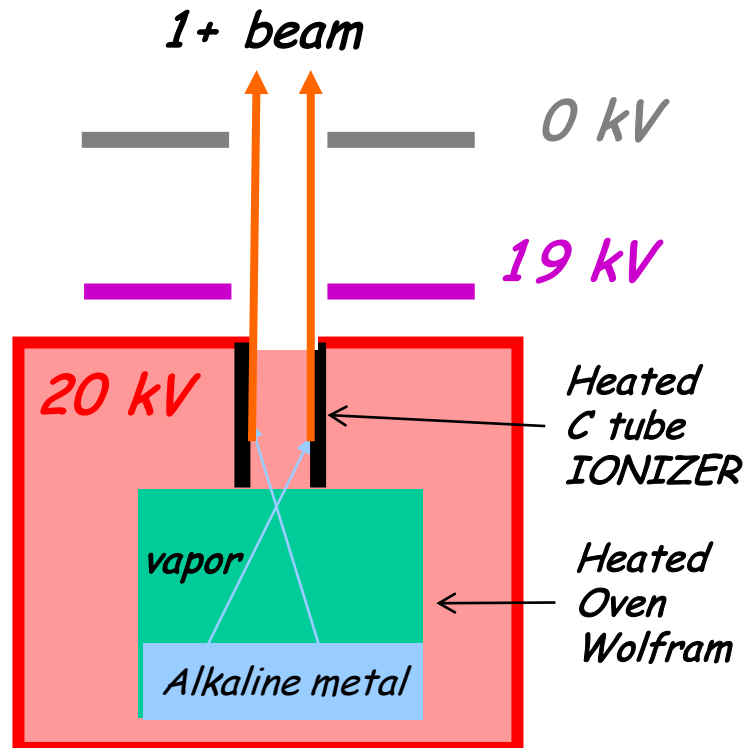
High Temperature helps to desorb atoms

Very efficient method, very selective technique



# Surface Ionization Source

- An alkaline metal is heated in an oven
- Atoms evaporates toward a heated ionizer tube made up with a high work function metal
- Atoms are adsorbed to the wall
- Atom desorbed by high  $kT$  with one  $e^-$  stolen by the metal  $\Rightarrow$  ionization

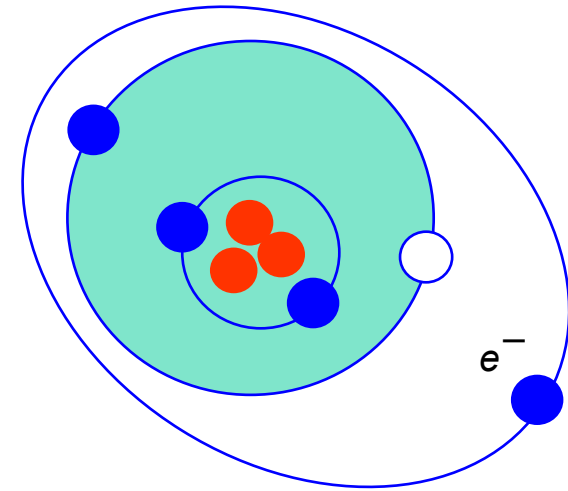


# Negative Ion Sources

Next Slides Materials from M. Stockli, ORNL, USA and J. Arianer, IPNO, France

## What is a Negative Ion?

- Atoms with unclosed shells can accept an extra electron and form a **stable ion** with net charge of  $-e$
- The stability is quantified by the **Electron Affinity**, the minimum energy required to remove the extra electron.
- The electron affinities are substantially **smaller than the ionization energies**, covering the range between 0.08 eV for  $Ti^-$  and 3.6 eV for  $Cl^-$ .



## Negative ions are very fragile!

- (M)any Collision can break the binding (see next slides).

H 73																		He 0	
Li 60																		Ne 0	
Na 53																		Ar 0	
K 48		Ca 2	Sc 18	Ti 8	V 51	Cr 64	Mn 0	Fe 16	Co 64	Ni 112	Cu 118	Zn 0	Ga 29	Ge 119	As 78	Se 195	Br 325	Kr 0	
Rb 47		Sr 5	Y 27	Zr 41	Nb 86	Mo 72	Tc 53	Ru 101	Rh 110	Pd 54	Ag 126	Cd 0	In 29	Sn 107	Sb 103	Te 190	I 295	Xe 0	
Cs 45		Ba 14	Lu 50	Hf 0	Ta 31	W 79	Re 14	Os 106	Ir 151	Pt 205	Au 223	Hg 0	Tl 19	Pb 35	Bi 91	Po 183	At 270	Rn 0	

Annotations on the table:

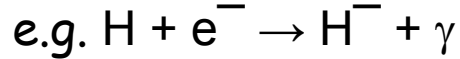
- Red circle around H (73) with arrow pointing to  $0.75 \text{ eV for } H^-$
- Red circle around Ti (8) with arrow pointing to  $0.08 \text{ eV for } Ti^-$
- Red circle around Cl (349) with arrow pointing to  $3.6 \text{ eV for } Cl^-$
- Red box containing  $1 \text{ eV} \sim 96,5 \text{ kJ/mol}$

Periodic table of **electronic affinity** in kJ/mol, actinids not represented

# Negative Ion Production in a plasma (Volume ionization )

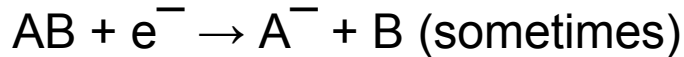
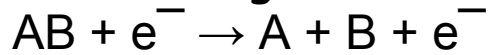
➤ The creation of negative ions is exothermic. Excess energy should be dumped to a third particle

○ **Radiative Capture** = direct electron attachment



→ Very low probability (eg  $\sigma \sim 5 \cdot 10^{-22} \text{ cm}^2$  for H), rare event

○ **Dissociative Attachment** = the excess energy in the collision can be transferred to a third particle when dissociating a molecule:



→ Higher probability to occur ( e.g.  $\sigma \sim 10^{-20} \text{ cm}^2$  for  $\text{H}_2$  and  $E_e > 10 \text{ eV}$ )

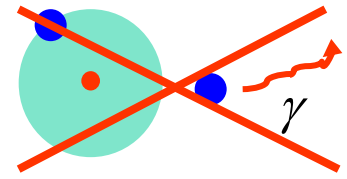
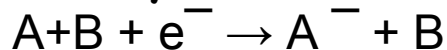
→ Requires low energy electrons (~1-100 eV)

→ The dissociative attachment is enhanced if the molecule is first excited to a high vibrational state (near breakdown) by a fast electron

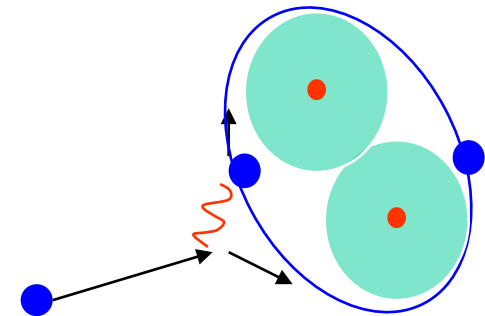
→ e.g.  $\text{H}_2 + \text{e}^- \text{ (fast)} = \text{H}_2^v + \text{e}^-$   
( $\sigma \sim 5 \cdot 10^{-18} \text{ cm}^2$  for  $4 \leq v \leq 9$  and  $E_e > 15 \text{ eV}$ )

→ Then  $\text{H}_2^v + \text{e}^- \text{ (slow)} = \text{H} + \text{H}^-$   
( $\sigma \sim 3 \cdot 10^{-20} \text{ cm}^2$  for  $4 \leq v \leq 9$  &  $E_e < 1 \text{ eV}$ )

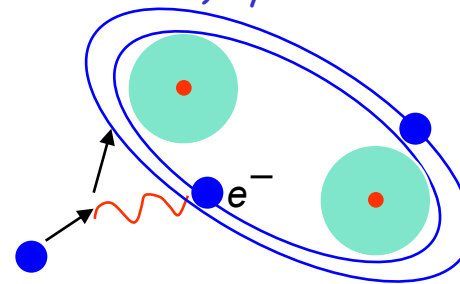
○ **3 Body Collision:**



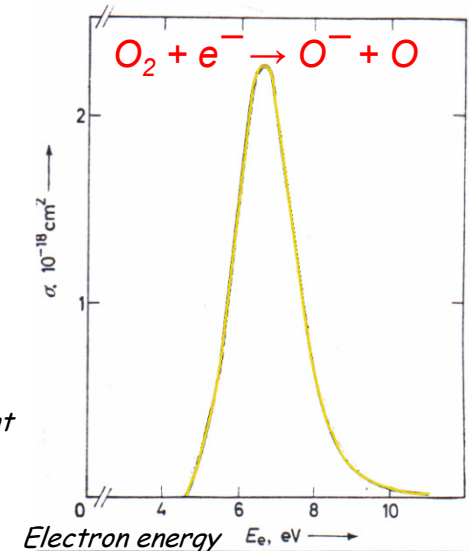
Unlikely radiative capture



Likely dissociative attachment



Very likely Dissociative attachment on an excited molecule

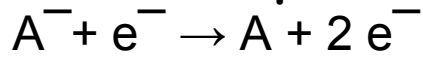




# Negative Ion Losses in a plasma (Volume ionization)

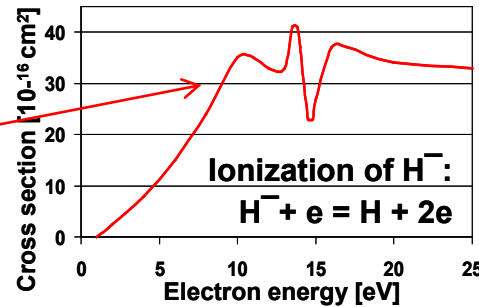
➤ Negative ions are very easy to loose in a plasma

○ **Electron impact ionization:**

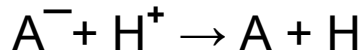


→ For  $H^-$ :  $\sigma \sim 30 \cdot 10^{-16} \text{ cm}^2$

→ So  $\sigma$  30 times larger than for a typical neutral atom!!



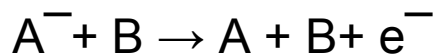
○ **Mutual neutralisation (Recombination)**



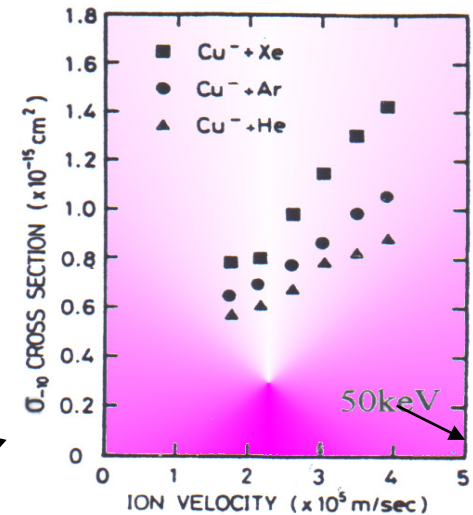
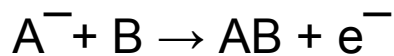
→ Dominant process for  $E_{p^+} \sim eV$

→ For  $H^-$ ,  $\sigma = 7 \cdot 10^{-14} \text{ cm}^2$  for  $E_{p^+} \approx 0.5eV$

○ **Collisional Detachment:**

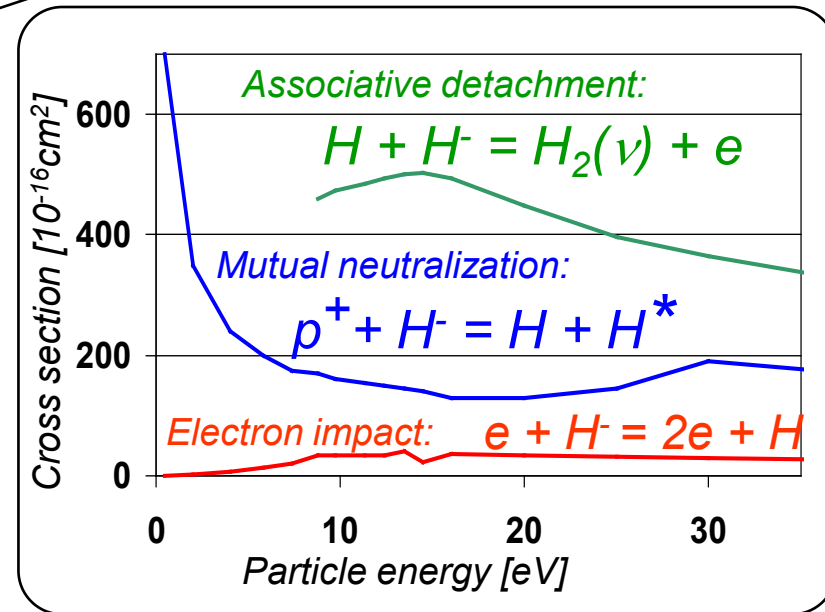


○ **Associative Detachment:**



➤ Negative ions are totally destroyed a few cm away from their place of birth in a  $n \sim 10^{13} \text{ cm}^{-3}$  plasma

➤ They must be extracted close to their place of birth



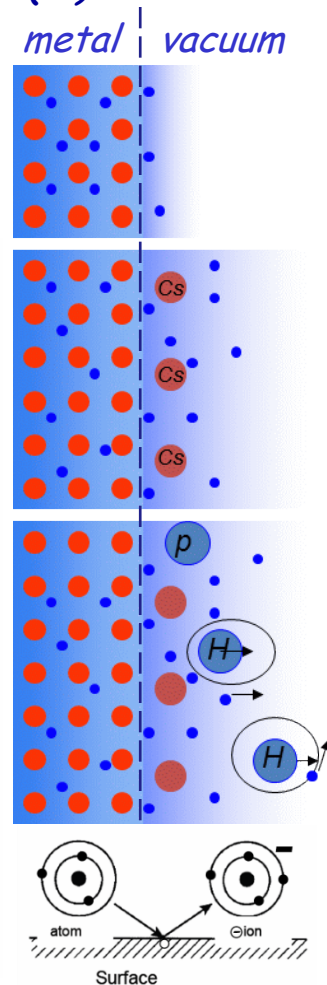
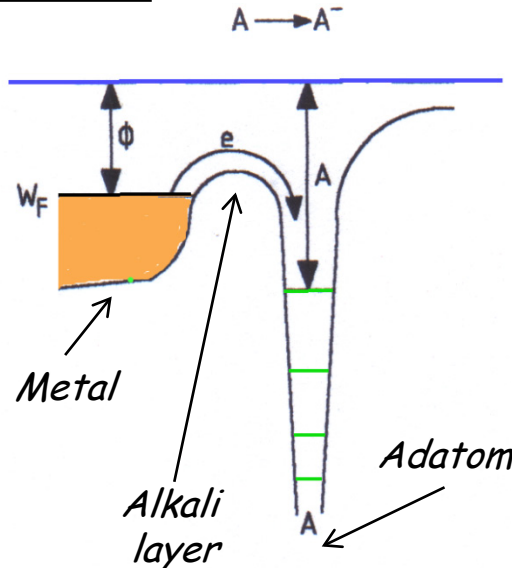
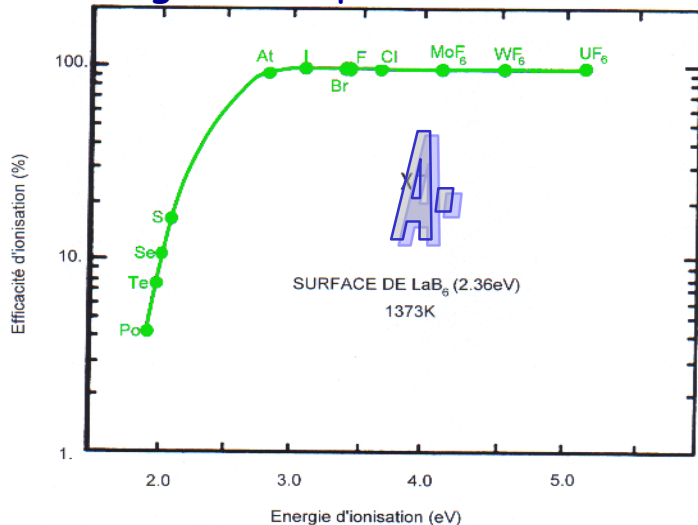
Exemple of  $H^-$  destruction process

# Surface Production of Negative Ions

- As seen in the Electron source part, Metals host an abundance of loosely bound electrons (conduction electrons) but it takes about 4.5 to 6 eV to remove an electron from the surface.
- Alkali metals have lower work functions (2-3 eV). When adsorbed on a metal surface as a partial monolayer, **alkali atoms** can **lower the surface work function** ( $\Phi$ ) to values even below their bulk work function, e.g. ~1.6 eV for Cs on Mo.
- Electrons from metal can be captured by atoms stuck on surface (adatoms) through **tunnel effect**, provided  $A > \Phi$
- Surface ionization works efficiently with **Halogens** and **Chalcogens**
- Saha Formula:

$$\frac{N^-}{N_0} = C e^{((A-\Phi)/kT)}$$

- High  $kT$  helps to desorb  $A^-$



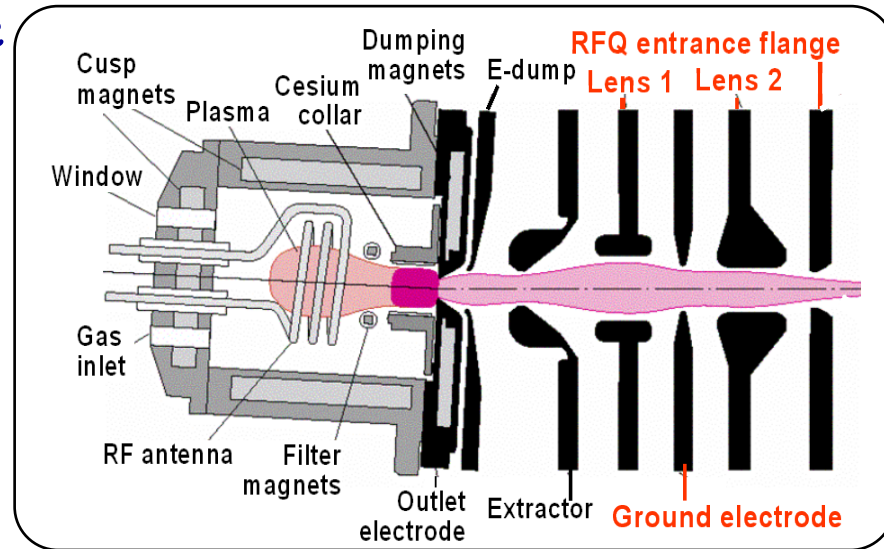
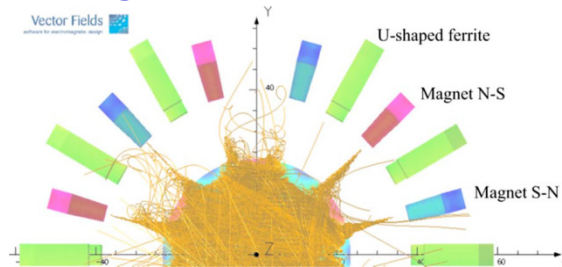
# Radio Frequency Negative Ion Source - ORNL

## ➤ Example of the ORNL $H^-$ Ion Source

- A multicusp magnetic structure increase plasma confinement

→ Permanent magnets

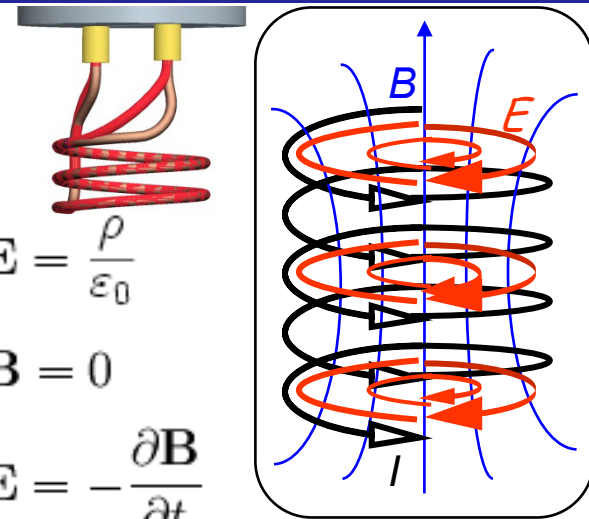
Trajectories of  $e^-$  in a CUSP magnetic structure (CERN), Rev. Sci. Instrum. 81, 02A723 (2010)



- $H_2$  gas is injected on the rear
  - A RF antenna under vacuum generates the plasma (see next slide) and ionizes hydrogen to produce  $H^+$ ,  $H_2^+$ ,  $e^-$
  - Two filter magnets (SmCo 200 Gauss) repel hot electrons generated by the RF. (e.g. a 35 eV electron turns around on a 1 mm radius).
    - Cold electrons and cold ions undergo very many collisions with other particles, resulting in a diffusion process which favors the cold charged particles ( $v_{diff} \sim T^{-\frac{1}{2}}$ ). Therefore the electron temperature decreases exponentially through the filter and extraction region.
    - Excited neutral molecules migrate freely to the extraction region.
    - The cold electron colliding with excited molecules near the outlet produce the extractable  $H^-$  ions => ~10 mA achievable in the volume
  - A Cs collar is present near to the source extraction to boost  $H^-$  production
- Source is pulsed with 6% Duty Cycle to produce 50 mA of  $H^-$

# Radio Frequency Negative Ion Source - Plasma Generation

- The 3<sup>rd</sup> Maxwell Equation,  $\nabla \times \mathbf{E} = -\partial \mathbf{B} / \partial t$  describes a curling E field generated by a changing magnetic field in absence of any charge.
- A changing magnetic field B can be produced with an alternating current  $i = i_0 \cdot \cos(\omega t)$  in N windings with radius  $r_0$ :
  - $B = \frac{1}{2} \cdot \mu_0 \cdot N \cdot i / r_0$  (Biot-Savart)
- Now integrate Maxwell's 3<sup>rd</sup> equation for Faraday's law:
  - $\int \mathbf{E} \cdot d\mathbf{s} = -d\Phi_B / dt = -d/dt \int \mathbf{B} \cdot d\mathbf{A}$
- and solve for E:  $E(r,t) = \frac{1}{4} \cdot r / r_0 \cdot \mu_0 \cdot \omega \cdot N \cdot i_0 \cdot \sin(\omega t)$
- The **electric field** accelerate electrons and ions and favors electron impact ionization => PLASMA

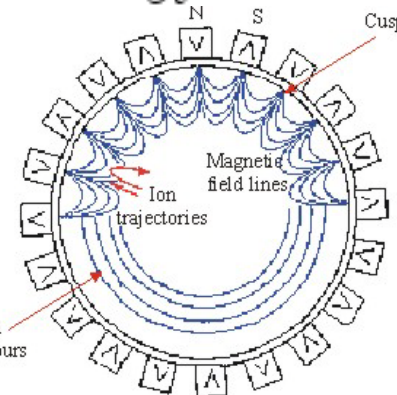


$$\nabla \cdot \mathbf{E} = \frac{\rho}{\epsilon_0}$$

$$\nabla \cdot \mathbf{B} = 0$$

$$\nabla \times \mathbf{E} = -\frac{\partial \mathbf{B}}{\partial t}$$

$$\nabla \times \mathbf{B} = \mu_0 \mathbf{J} + \mu_0 \epsilon_0 \frac{\partial \mathbf{E}}{\partial t}$$



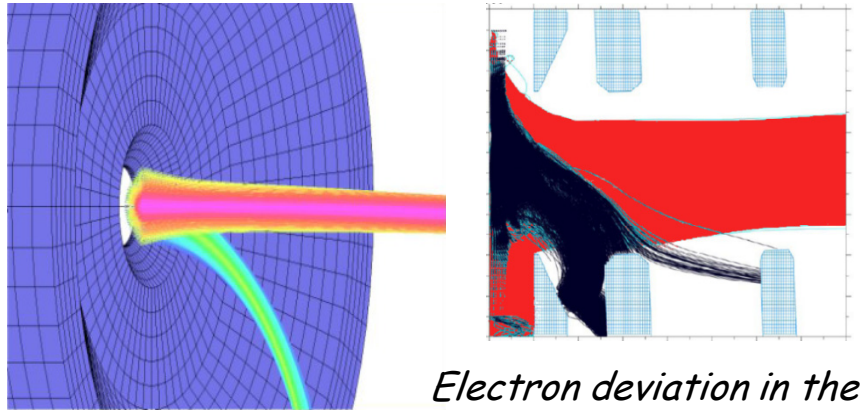
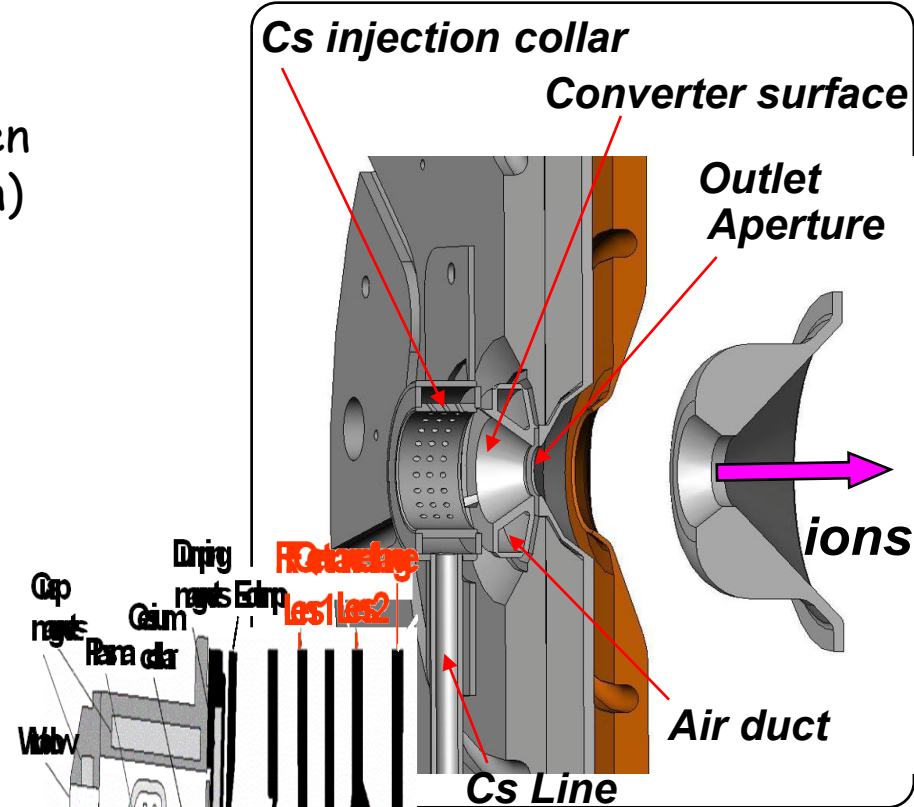
- The E field in the center is ~zero
- The E field outside the winding is ~zero
- The E field is most intense on the inside of the coils and parallel to the windings

- The plasma is mostly generated near the inside of the windings.
- The RF causes the plasma to drift in circular direction.
- The multicups field guides the drifting plasma towards the center.



# RF Negative Ion Source - Cesium System and Beam Extraction

- **Cesium system:**
  - Cs flux controlled by an external oven temperature (ORNL/Fermilab design)
- **Gain of  $H^-$  current:**
  - 10 mA (no Cs) → 50 mA (Cs)
  - pulsed operation (6% Duty Factor)
- **$H^-$  extraction**
  - Dumping magnet in the extraction area to deviate electrons extracted
  - Special Electrode to dump co-extracted electron beam



*Electron deviation in the Extraction gap*

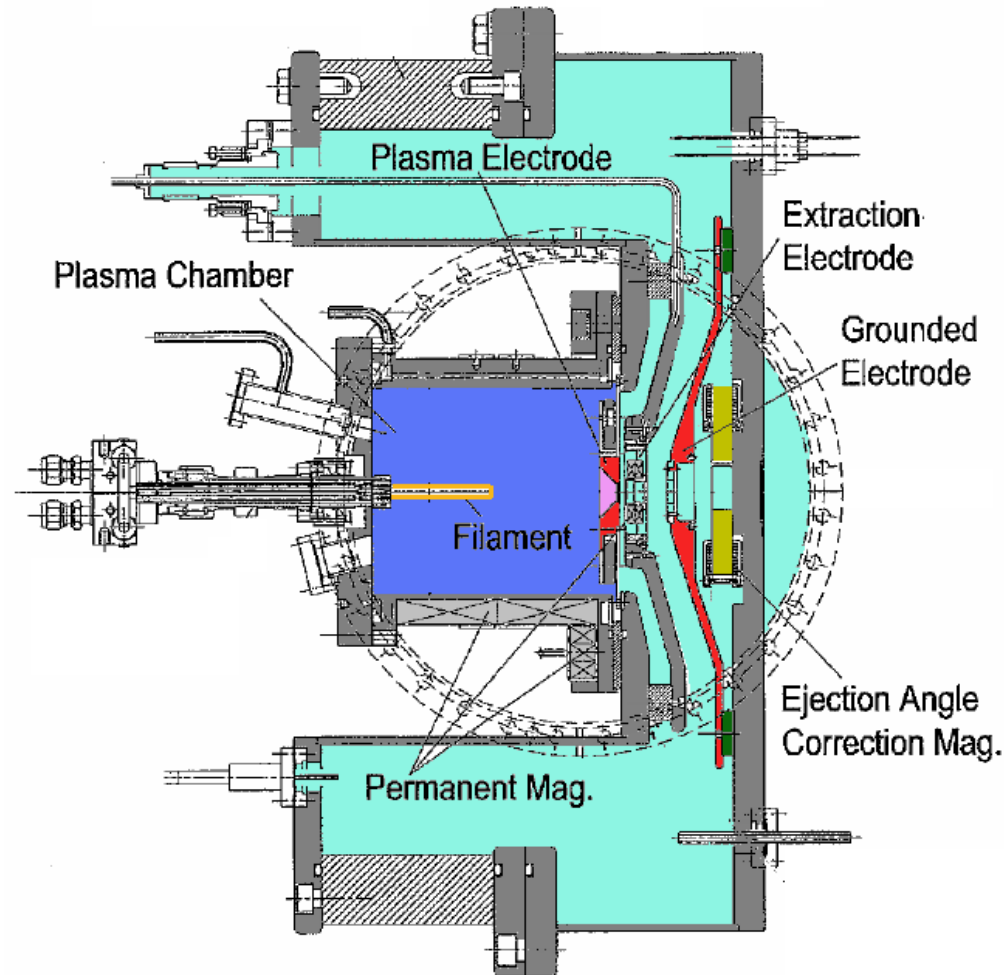
- Tilt of the source to have  $H^-$  extraction on axis

# Hot Cathode Negative Ion Source

## ➤ J-PARC, Japan

- Slow Electrons created by a heated cathod filament
- Multicusp magnetic field (permanent magnets)
- Cs Free
- 0.5ms pulses, 25Hz, 50kW
- Intensities → 30mA H<sup>-</sup>
- Extraction in a dipolar magnetic field to dump electrons

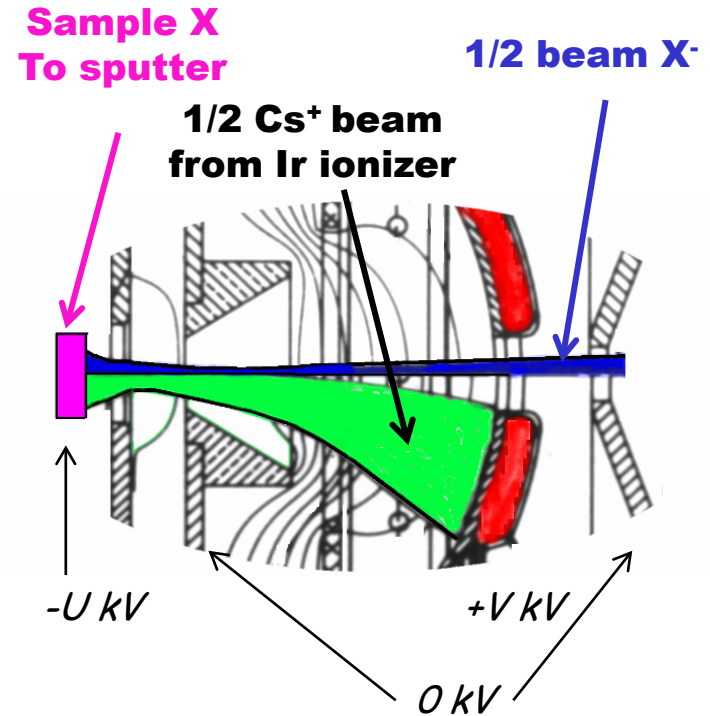
*Many other types exist...*



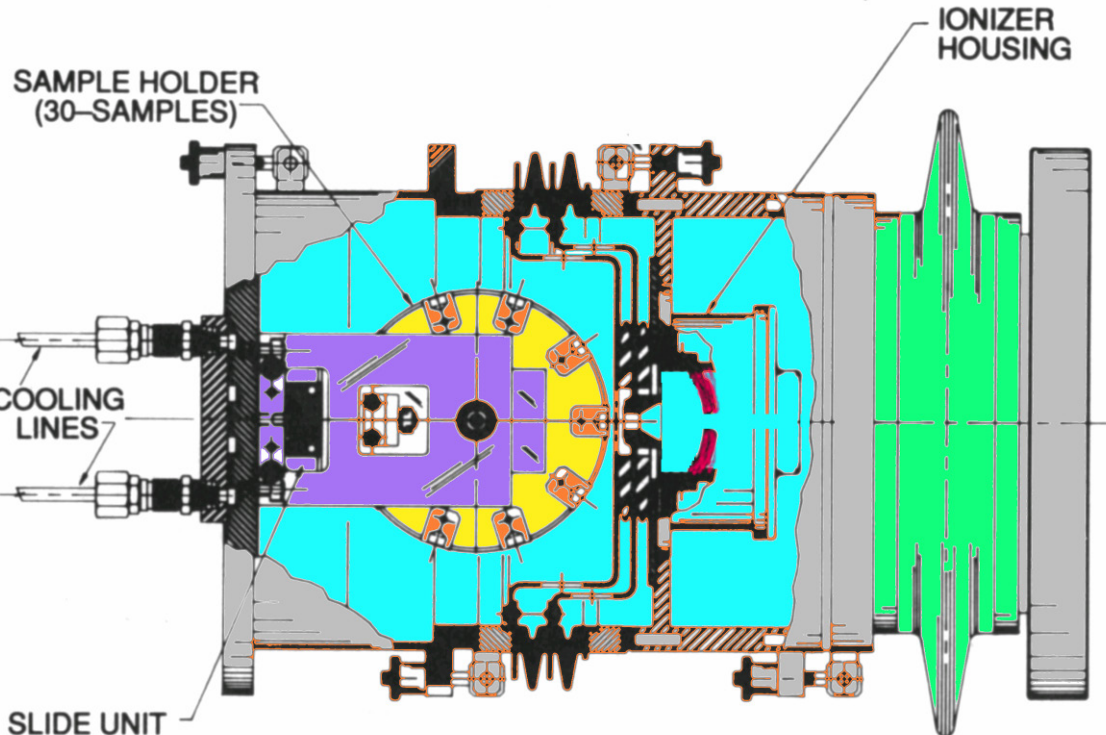
# Negative Metallic Ion Source

## ➤ Inversed Middleton Source

- A Surface Ionization Source produces  $\text{Cs}^+$  beam around the extraction aperture of the source
- $\text{Cs}^+$  Ions are accelerated toward a metallic sample holder set to a negative voltage
- The Cs induces sputtering AND reduces the work function of the metal target

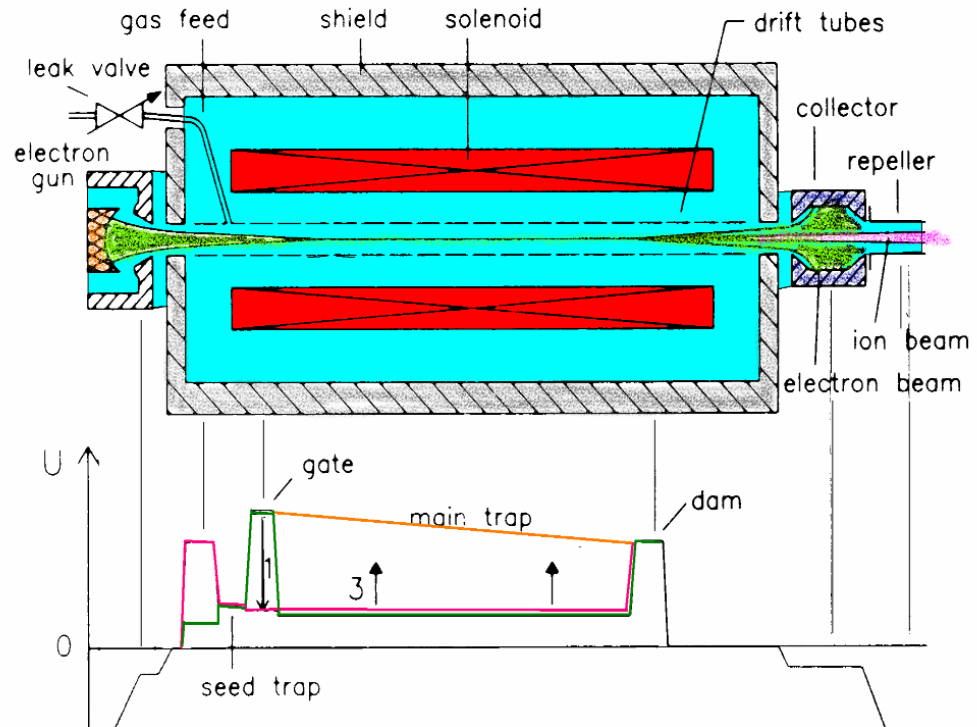


- Negative Metal Ions are produced (helped with high  $kT$ )
- Rotation of Sample to sputter to increase beam time



# Electron Beam Ion Source (EBIS)

- Electron beam issued from a gun
  - injected as a Brillouin flow on the axis of a solenoid, to get very high current densities. Close to the collector, it is generally slowed down to save power.
- Stepwise ionization by e- impact.
  - The charge exchange is avoided owing to a pulsed neutral injection.
- Ion containment
  - due to the combination of the radial space charge e- potential well and a longitudinal voltage distribution applied on a series of tubes. The maximum charge number which may be trapped is  $Q_+ \leq 10^{13} I V^{-1/2} L$
- The source is cyclic
  - 3 phases : neutral injection, containment and expulsion,
  - obtained by programming the tube potentials. The source output is then limited. The variation of the containment time allows to adjust the CSD.
- EBIS can be used as a charge breeder
  - 1+ injection, cooking, n+ bunch extraction
- Low Pressure requirement:  $P < 10^{-9}$  mbar

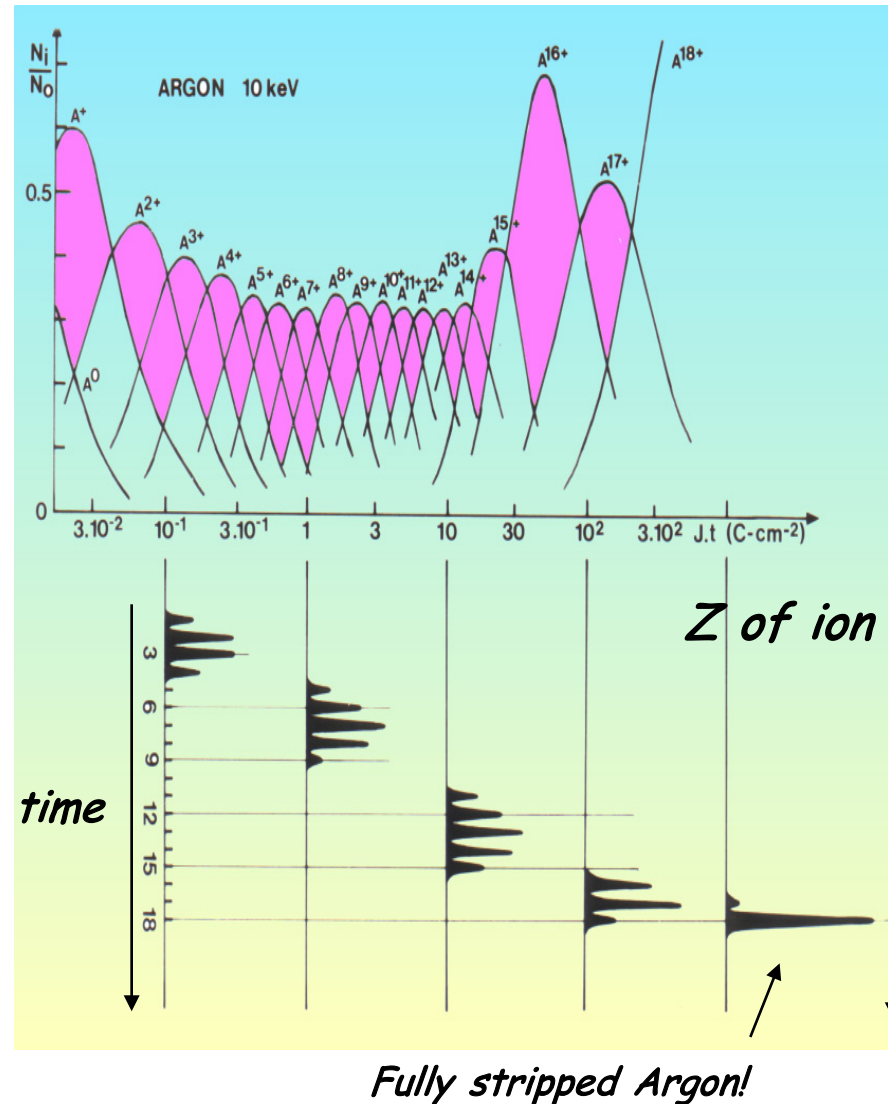
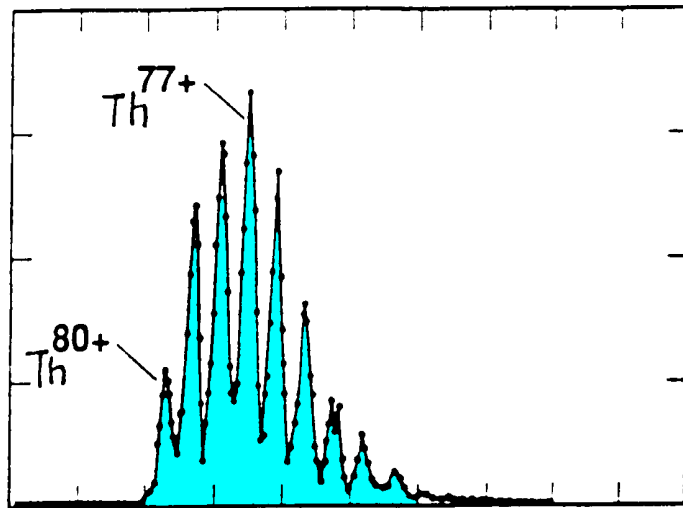




# Electron Beam Ion Source (EBIS)

## ➤ Production of Very High Charge state

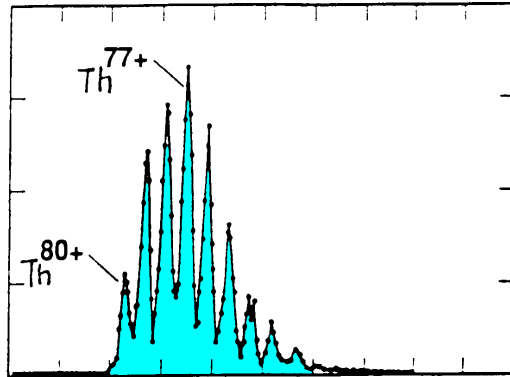
- The Ions charge state distribution increase with time
- Charge state distribution is narrow
- Ultra high charge state achievable
- Limited pulse repetition rate and beam intensity
  - space charge in the trap
  - Long Cooking time (10-100 ms)



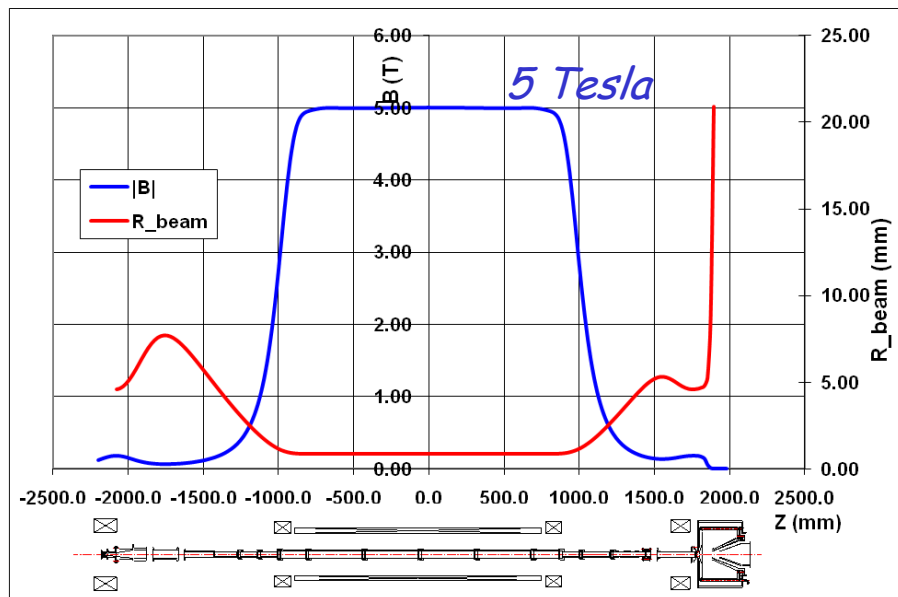
# RHIC EBIS, BNL, USA

## ➤ High Intensity EBIS at RHIC

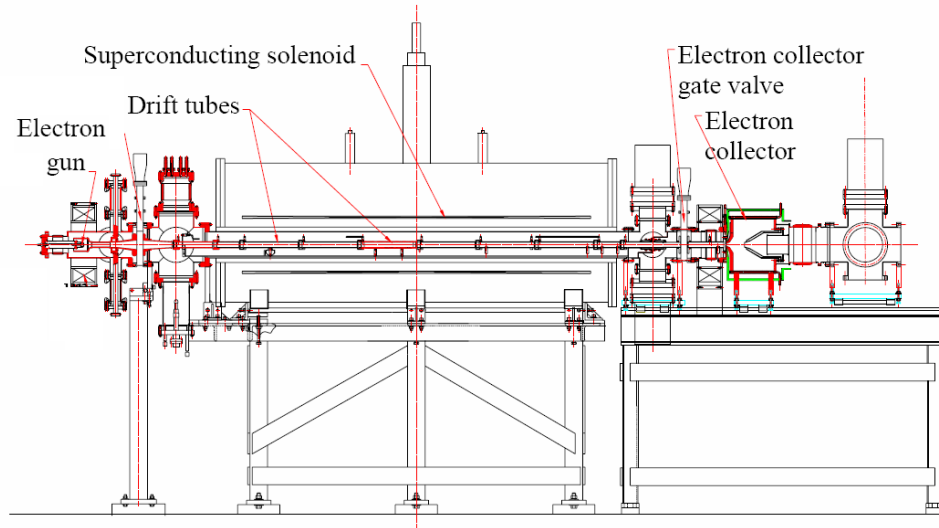
○ 1.7 mA - 10  $\mu$ s - 5 Hz



*Narrow charge state distribution for Th beam*



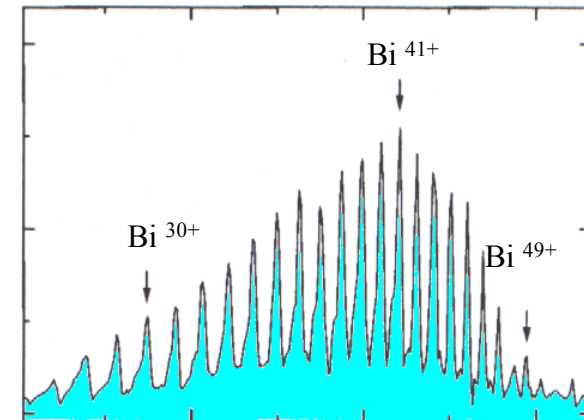
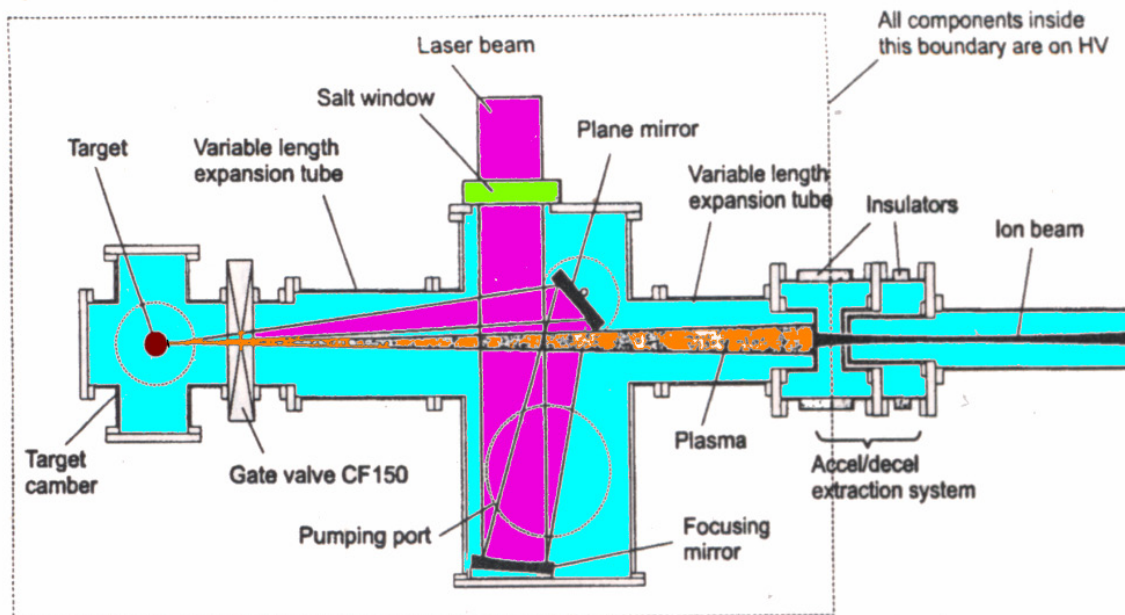
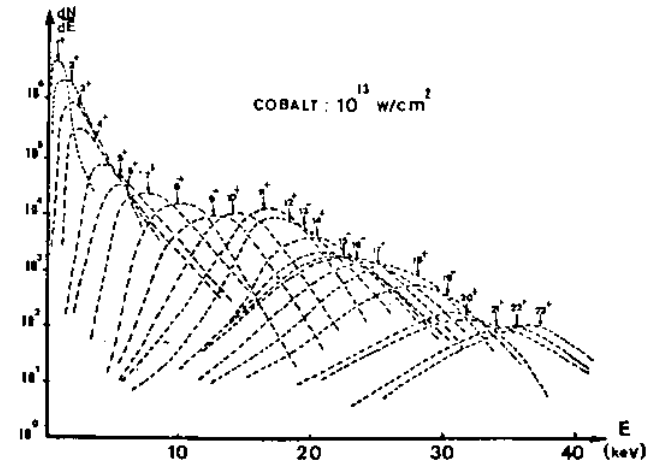
*Magnetic field profile along the trap - Electron beam envelope*



# Laser Ion Source

➤ *A very strong power laser pulse evaporates matter and generates a medium to high charge state hot plasma*

- *Very High density plasma*
- *Complicated plasma physics*
- *High charge state ions created*
- *High currents*
- *Very Hot ions (KeV to MeV)*
- *Complicated extraction and process*
- *Pulsed beams ( $\sim 1$  Hz)*



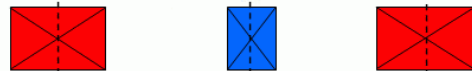
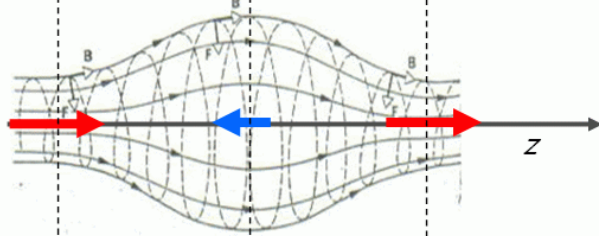
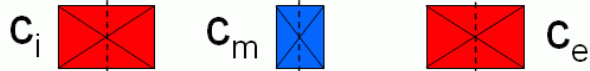
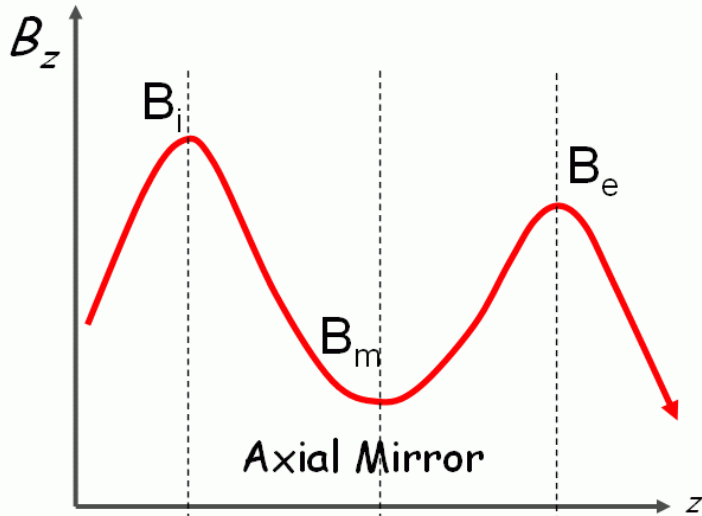
**CERN LIS**

Specifications :  
 CO<sub>2</sub>-N<sub>2</sub>-He laser  $100\text{J}-10^{13}\text{W}\cdot\text{cm}^{-2}$   
 pulses of 50ns at 1Hz  
 $1.4 \cdot 10^{10}$  Pb<sup>25+</sup> per pulse

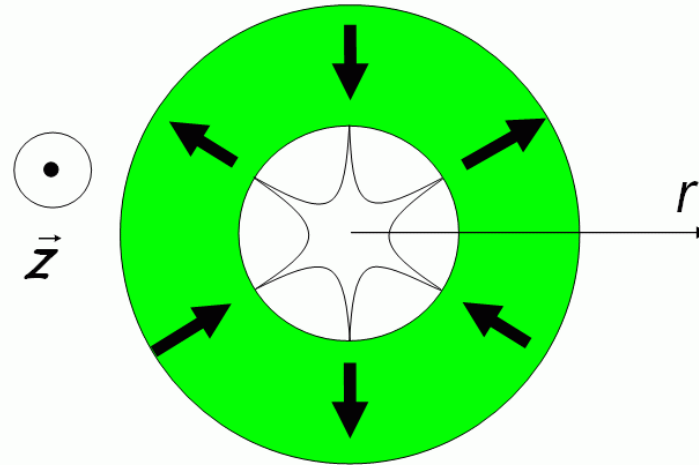
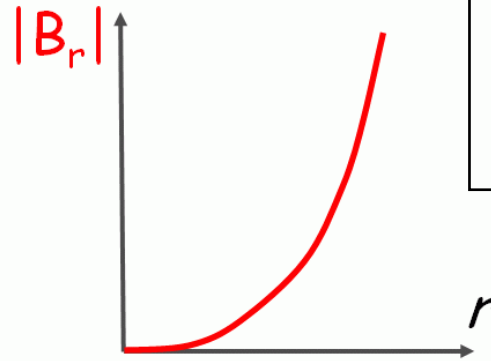
# Electron Cyclotron Resonance Ion Source

## ➤ The Magnetic Bottle or min- $|B|$ structure

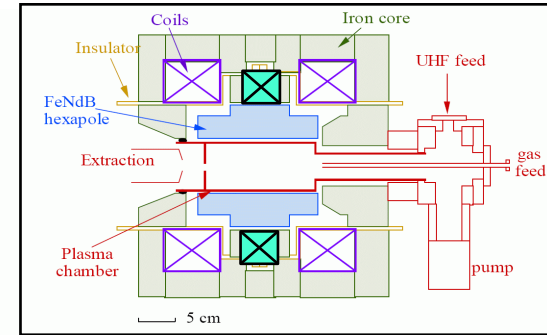
A multicharged ECR ion source contains a complicated magnetic field to confine ions



3 coils to tune the mirror ratio

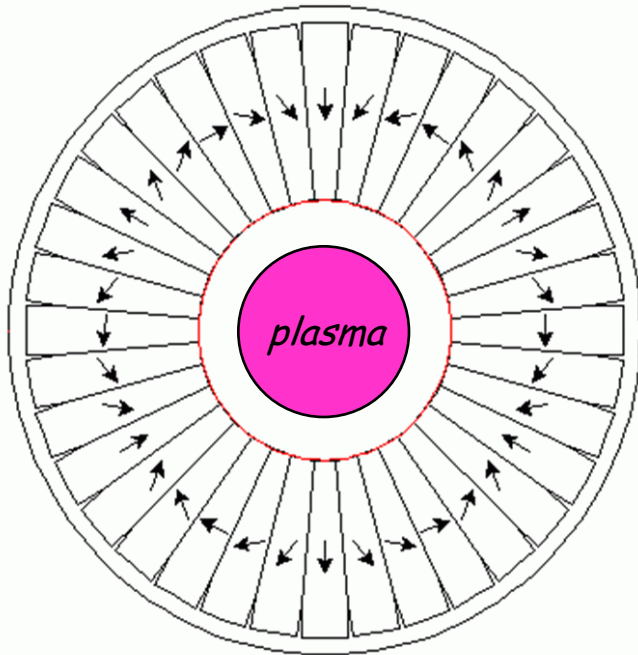


Radial Mirror  
(Permanent magnet hexapole)



# Electron Cyclotron Resonance Ion Source

## ➤ Permanent magnet hexapole



## ➤ HallBach Type structure :

- eg : 36 magnets
- 30° of magnetization angle between magnets
- FeNdB magnets
- SmCo magnets

## ➤ Typical magnetic intensity available in the plasma :

- 1,2 to 1,6 Tesla
- 2 Tesla max at magnet surface possible

# Electron Cyclotron Resonance Ion Source

## ➤ Superconducting hexapole

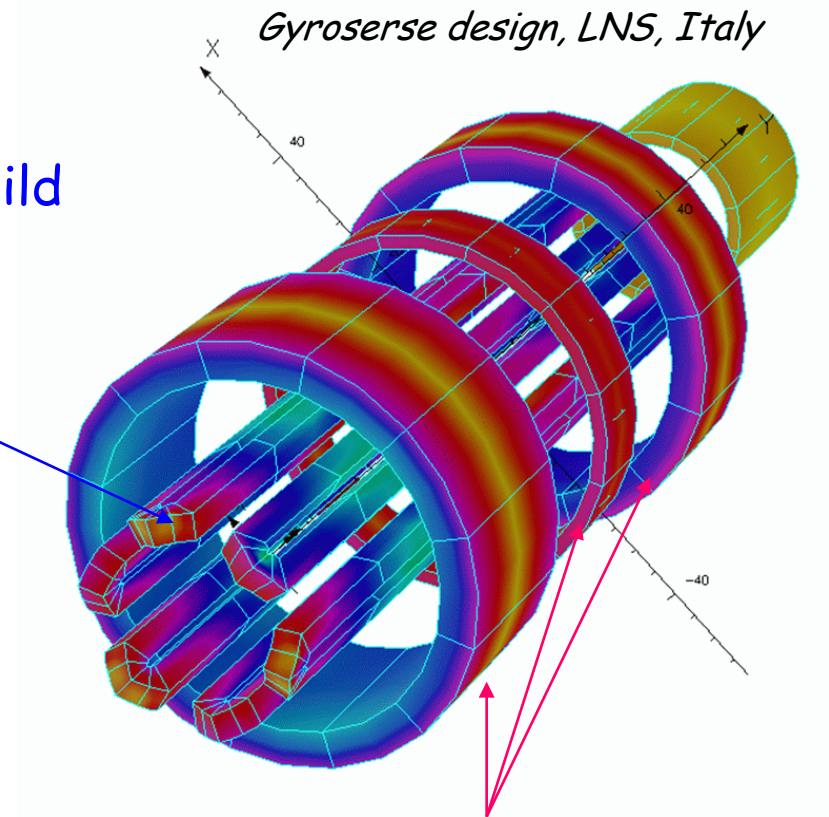
6 RaceTrack Coils to build  
The hexapole

## ➤ Advantages :

- High radial magnetic field ( $>2$  T)
- Tunable radial field
- Large plasma volume

## ➤ Inconvenients:

- Strong forces induced in the coils= $\Rightarrow$  high risk @ building
- Expensive

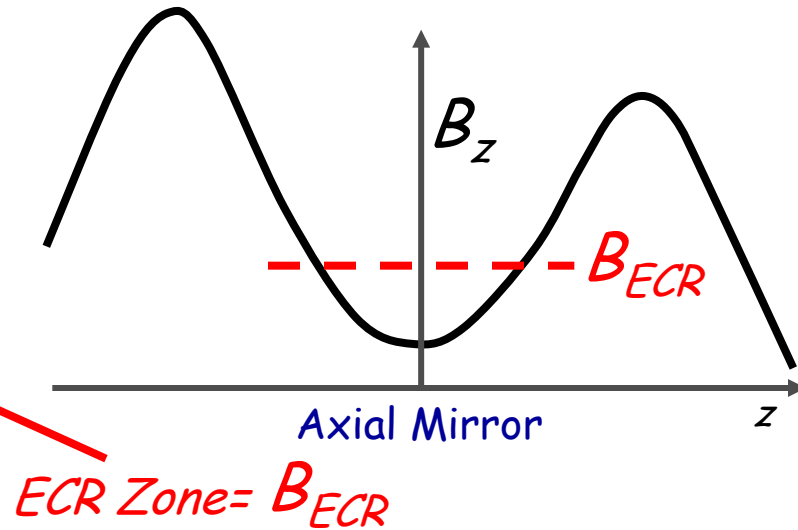
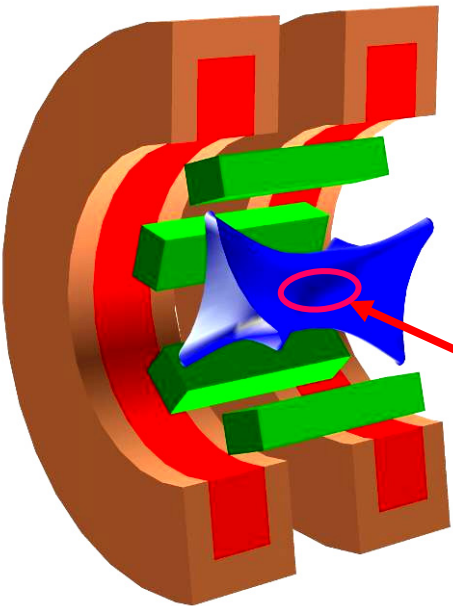


3 axial superconducting coils

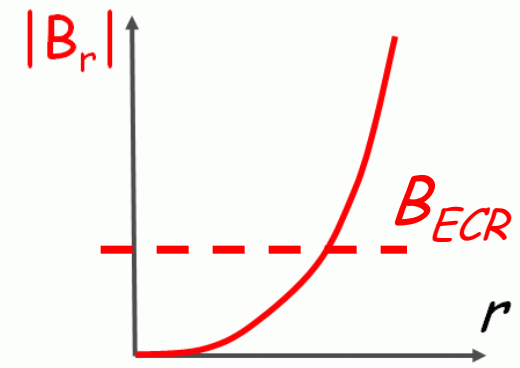
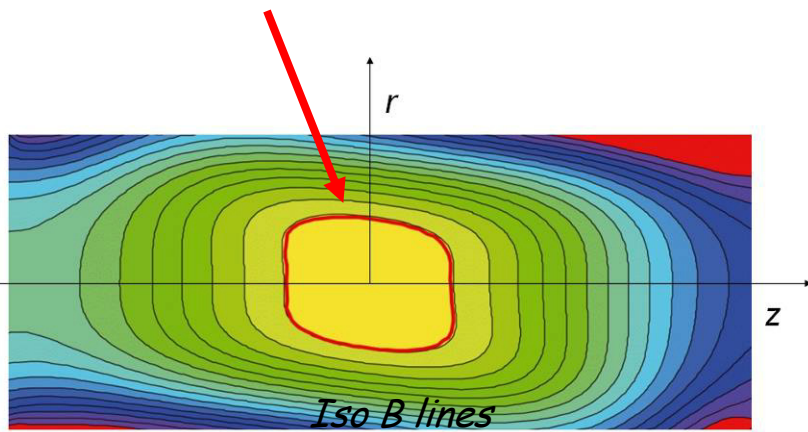
# Electron Cyclotron Resonance Ion Source

- The ECR Zone in an ECRIS: place where microwave frequency = electron cyclotron frequency

Electron Cyclotron Resonance	
Frequency	Magnetic Field
2.45 GHz	876 Gauss
18 GHz	0.64 T
28 GHz	1 T
60 GHz	2,1 T



$$\omega = \omega_c = \frac{qB_{ECR}}{m}$$

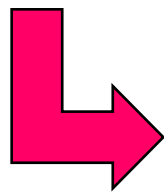
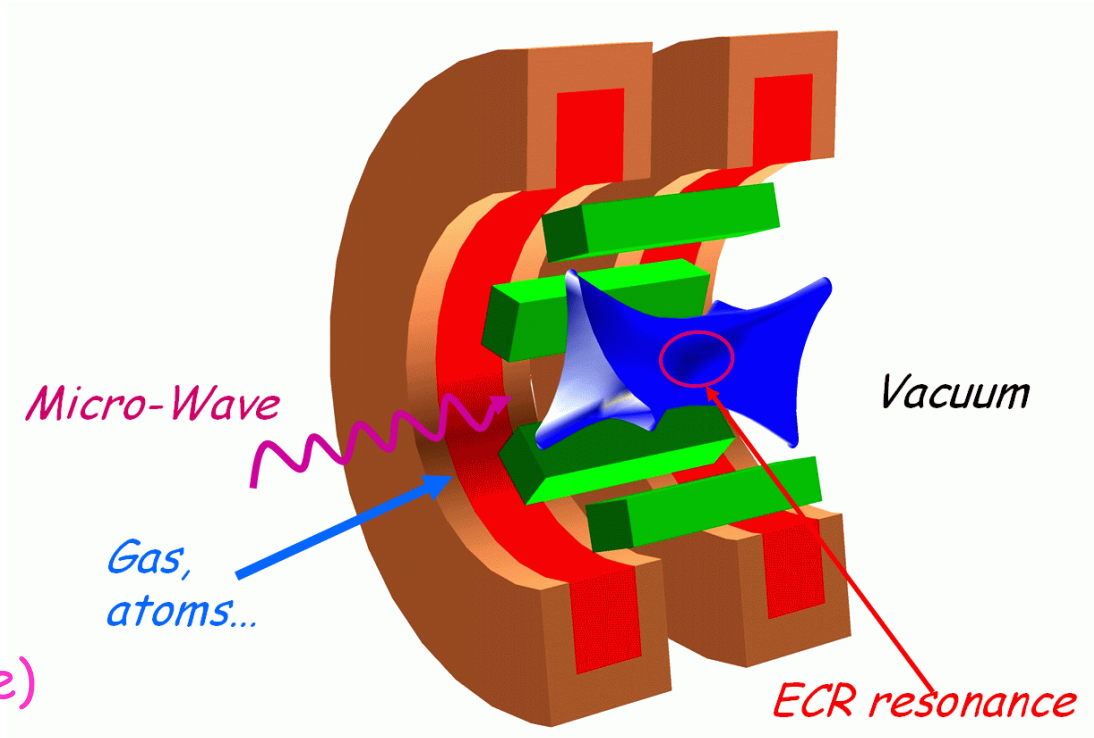


The ECR zone is usually a closed surface that do not touch walls

# Electron Cyclotron Resonance Ion Source

## ➤ Plasma Generation :

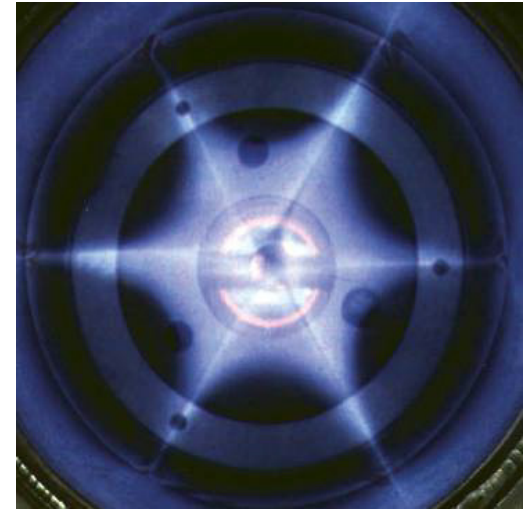
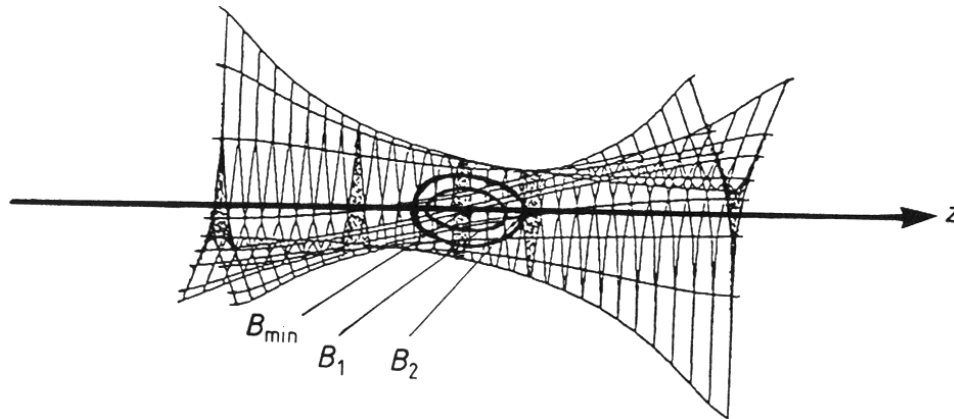
- Gas, or metallic vapor injection
- Secondary vacuum (~~=> charge exchange~~)
- Metallic cavity (multimode :  $L \gg \lambda_{\text{wave}}$ )
- Microwave injection



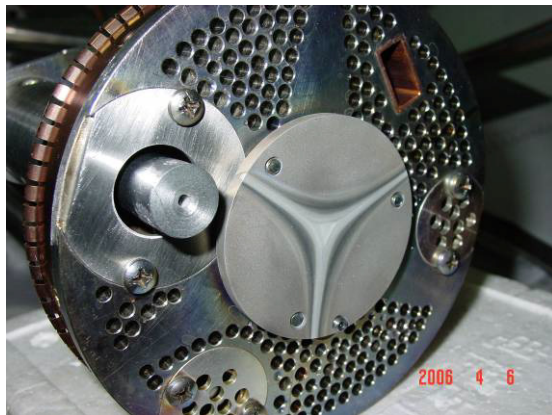


# Electron Cyclotron Resonance Ion Source

## ➤ Plasma Shape :



$3+3=6$



*Lanzou, China*

*A star with 3 wings*

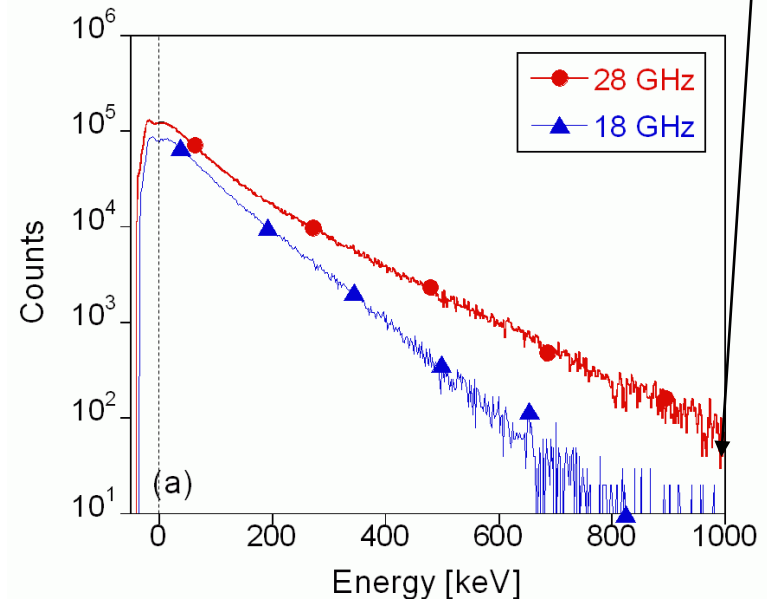
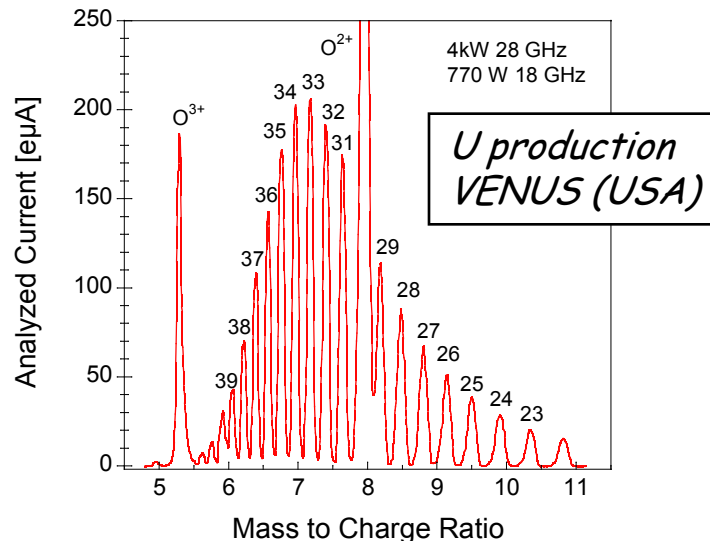
# Electron Cyclotron Resonance Ion Source

## ➤ ECR Plasma characteristics :

- Microwave frequency  $f \sim 2.45 \rightarrow 28 \text{ GHz}$
- $B_{\text{ECR}}$   $B \sim 0.08 \rightarrow 1 \text{ Tesla}$
- Plasma density  $n \sim 10^{11} \rightarrow 10^{13} \text{ cm}^{-3}$
- Ion Temperature  $T_i \sim \text{eV}$  (cold plasma)
- Electron Temperature  $T_e \sim \text{few keV}$  (non-maxwellian)

$T_{e_{\text{max}}} \rightarrow \text{MeV}$

⇒ Multi-charged ions Production



*Bremsstrahlung X-Rays Induced by electrons in  
VENUS Source (Berkeley, USA)*

# Electron Cyclotron Resonance Ion Source

->The frequency Scaling Laws

$$I \sim n_e \quad \text{Current extracted}$$

$$n_e \sim f_{ECR}^2$$

➤ Ions Current :

$$B_{ECR} = \frac{f_{ECR}}{28 \text{ GHz}} \text{ Tesla}$$

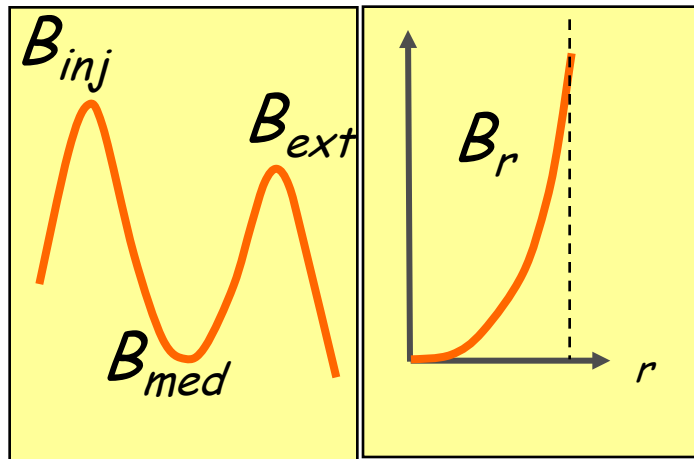
➤ Plasma Density :

$f_{ECR}$ [GHz]	$\Lambda$ [cm]	$n_{e3}$ [cm <sup>3</sup> ]	$\Lambda_{0 \rightarrow 1+}$ [cm]	$\tau_{0 \rightarrow 1+}$ [μs]	$B_{ECR}$ [T]
2.45	~12	$7.4 \times 10^{10}$	~7	~10	0.09
14	~2	$2.5 \times 10^{12}$	0.2	3	0.5
28	~1	~ $10^{13}$	0.05	0.7	1
60	~ 0.5	$4.4 \times 10^{13}$	0.01	0.17	2

# Electron Cyclotron Resonance Ion Source

- Magnetic Confinement Optimum for the High Charge State Ion Production :

Magnetic Confinement parameters



Axial Mirror

Radial Mirror

$$B_{ECR} = \frac{f_{ECR}}{28 \text{ GHz}} \text{ Tesla}$$

14	28	60
0.5	1	2
2	4	8
1	2	4
0.2	0.5	1
1	2	4

1990 2003 ?

$f_{ECR}$  [GHz]

$B_{ECR}$  [Tesla]

$B_{INJ} \sim 3 - 4 B_{ECR}$

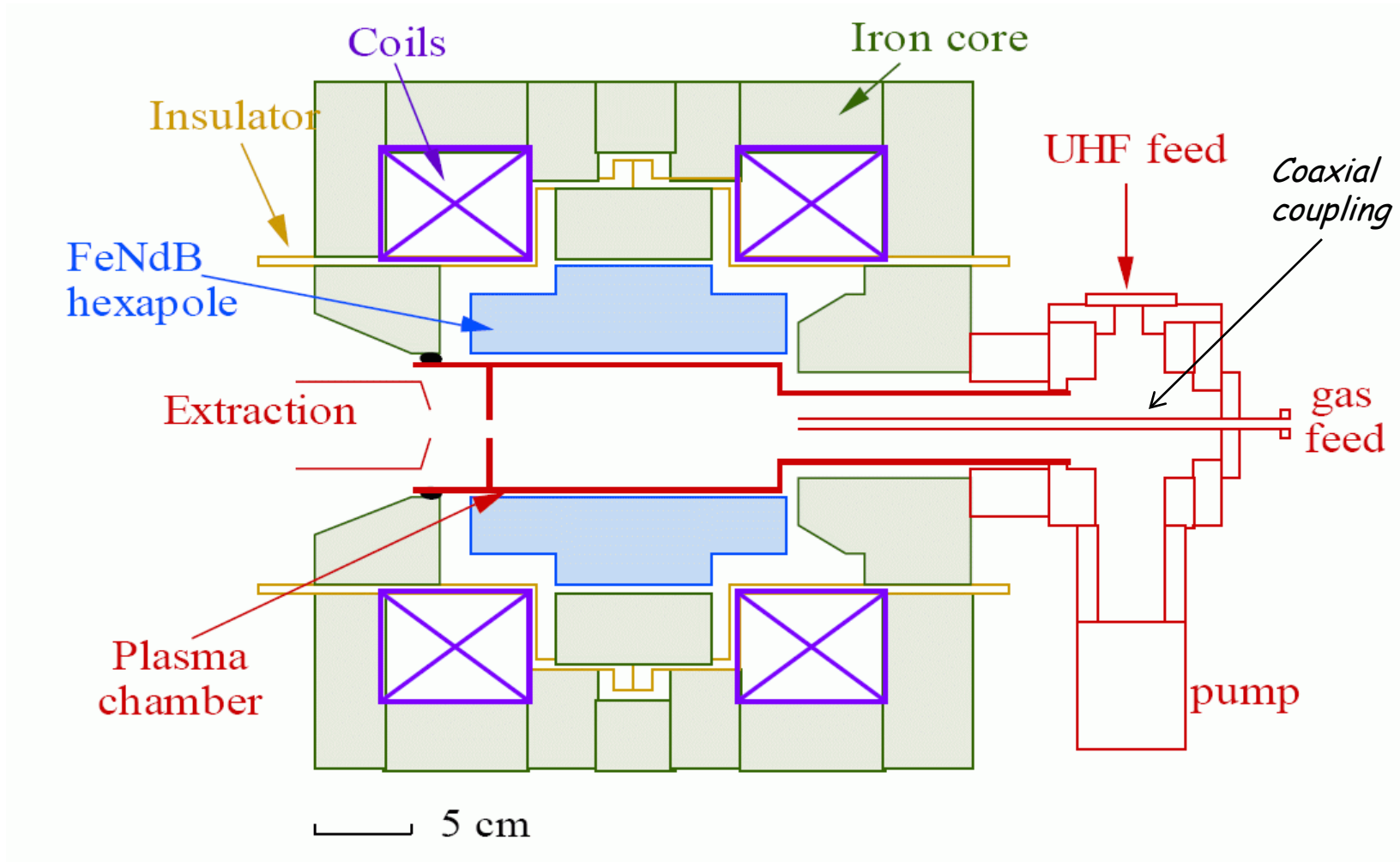
$B_{rad} \sim 2 B_{ECR}$

$B_{med} \sim 0.5 - 0.8 B_{ECR}$

$B_{ext} \leq B_{rad}$

# Electron Cyclotron Resonance Ion Source

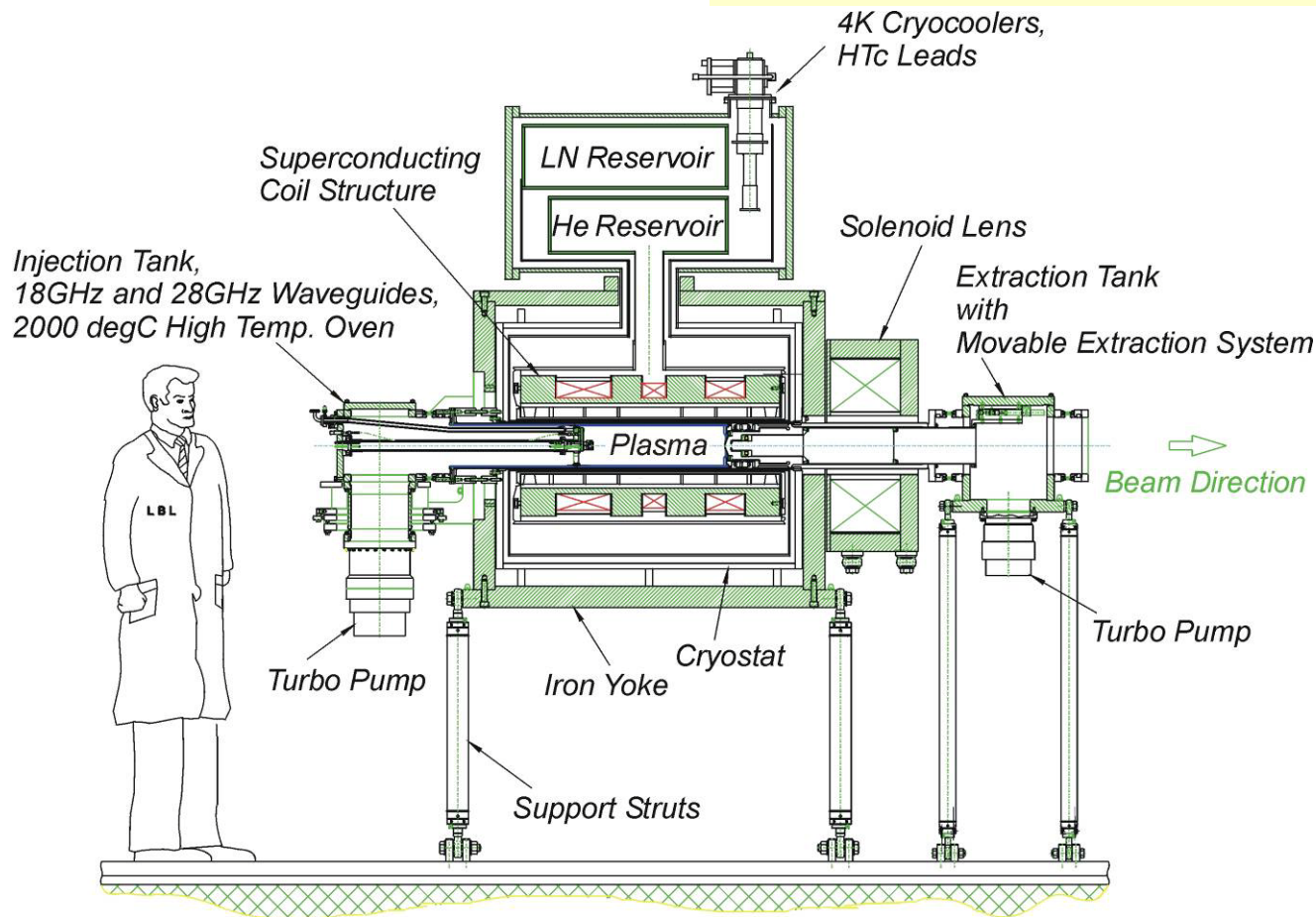
## ➤ Example of ECR4 GANIL (France) : 14 GHz



# Electron Cyclotron Resonance Ion Source

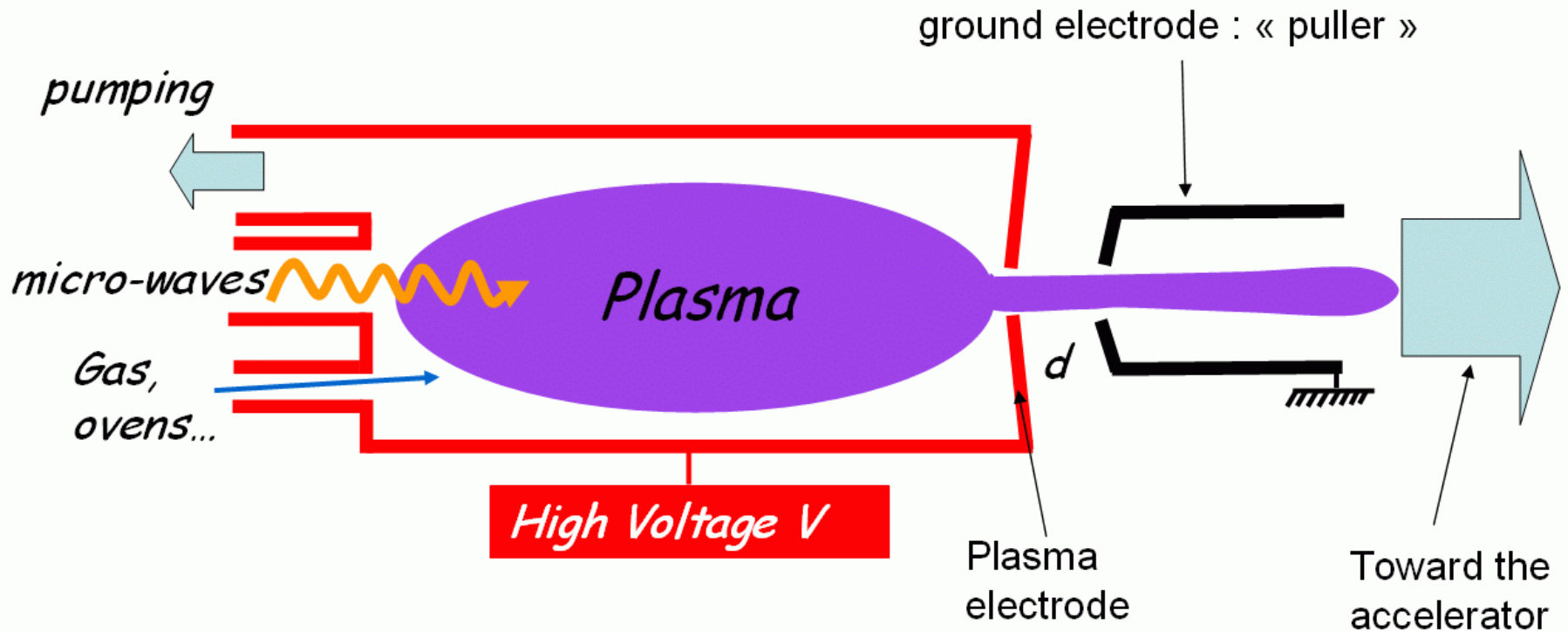
➤ Example of the VENUS source Berkeley (USA) : 28 GHz

Achieved magnetic fields  
 $B_{inj} \leq 4 \text{ T}$ ,  $B_{ext} \leq 3 \text{ T}$ ,  $B_{rad} \leq 2.2 \text{ T}$



# Annexe: Beam Extraction

*Simple example of beam extraction from an ECR ion source*



Extracted current  $I=J.A$

$J$ =current density

$A$ =area of the circular hole in the plasma electrode

## ➤ The Child Langmuir Law (1/2)

- Beam extraction with space charge limitation

- For electrons beam :

$$J \leq \frac{4\epsilon_0}{9} \sqrt{\frac{2e}{m}} \frac{V^{3/2}}{d^2}$$

- For ions beam :

$$J \leq \frac{4\epsilon_0}{9} \sqrt{\frac{2Ze}{Am_A}} \frac{V^{3/2}}{d^2}$$

*J=current density extracted from the source*

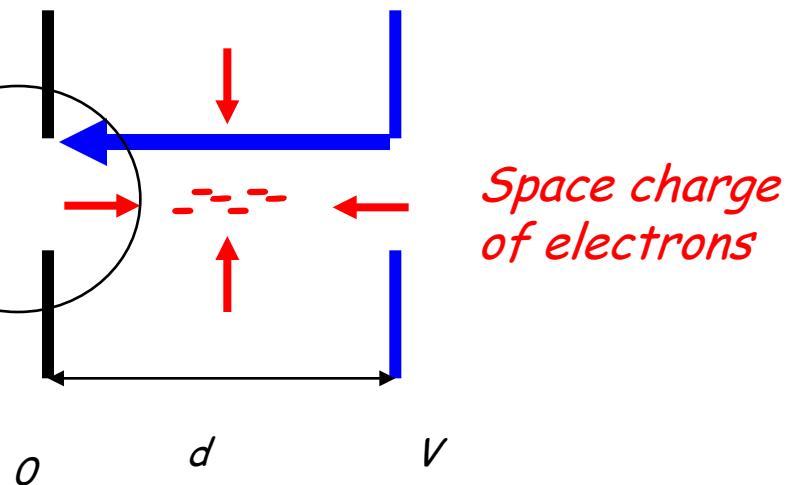
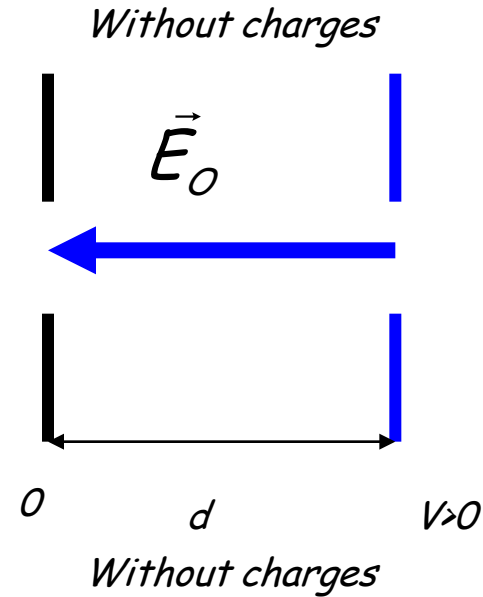
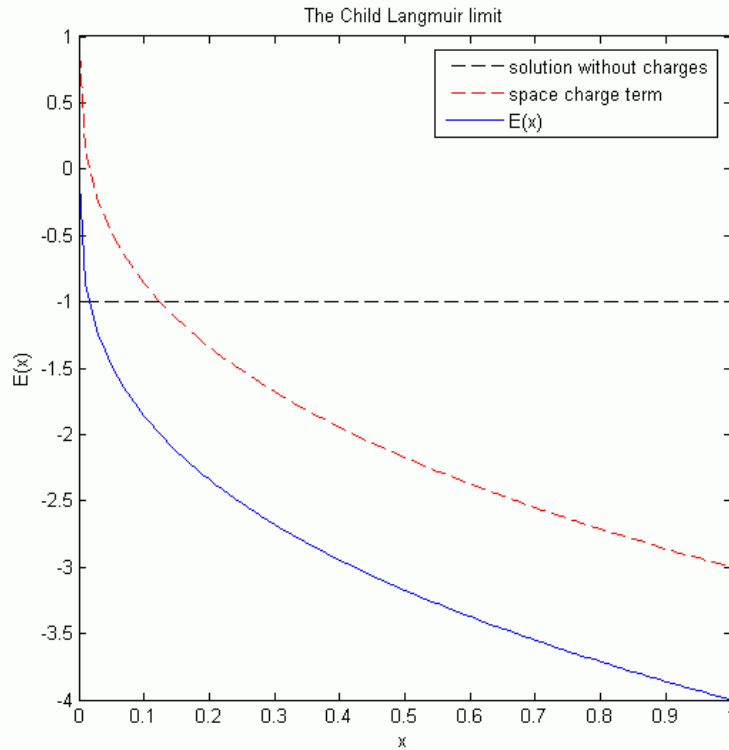
*V=acceleration voltage*

*d= gap between electrodes*

*Z,A charge and atomic ion numbers*



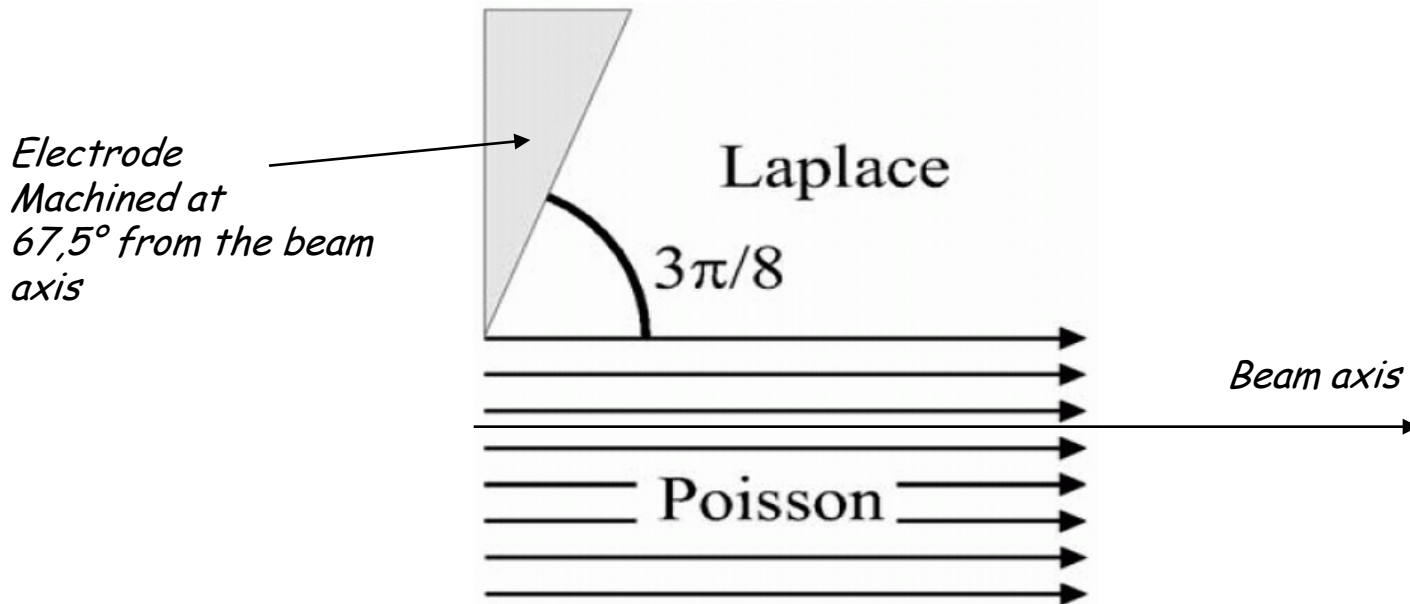
## ➤ The Child Langmuir Law (2/2)



$$\vec{E}(0) = \vec{E}_0 + \vec{E}_{\text{spacecharge}}$$

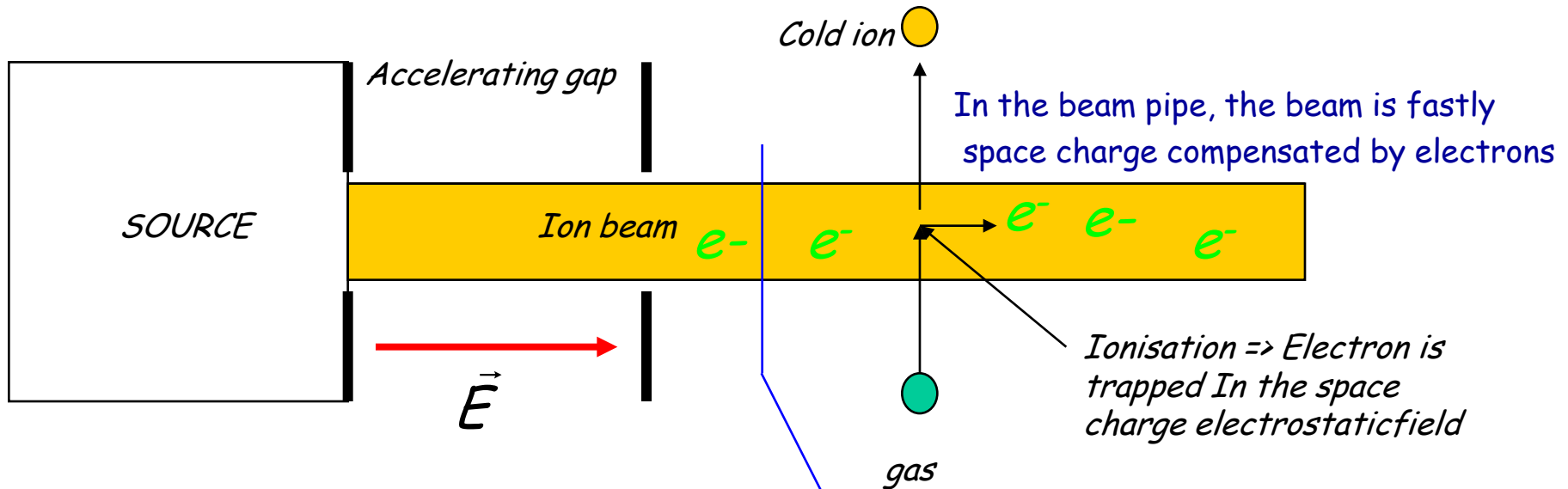
Limit case when  $E(0)=0 \Rightarrow$  Child Langmuir law

## ➤ Extraction Geometry : The Pierce angle (for electrons)



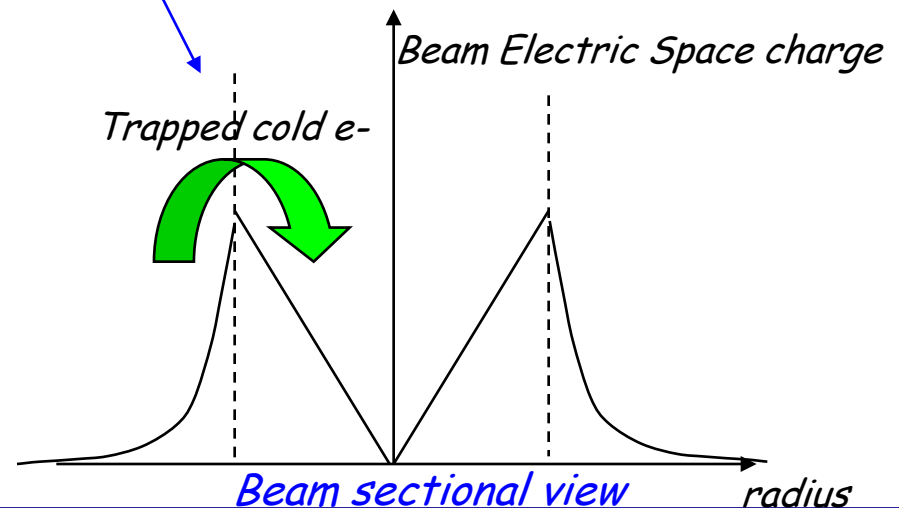
- Angle calculated such that the static accelerating electric field compensates exactly the radial space charge component created by the presence of the beam.
- => a parallel beam with reduced aberrations is created

## ➤ The space charge compensation for ions beams



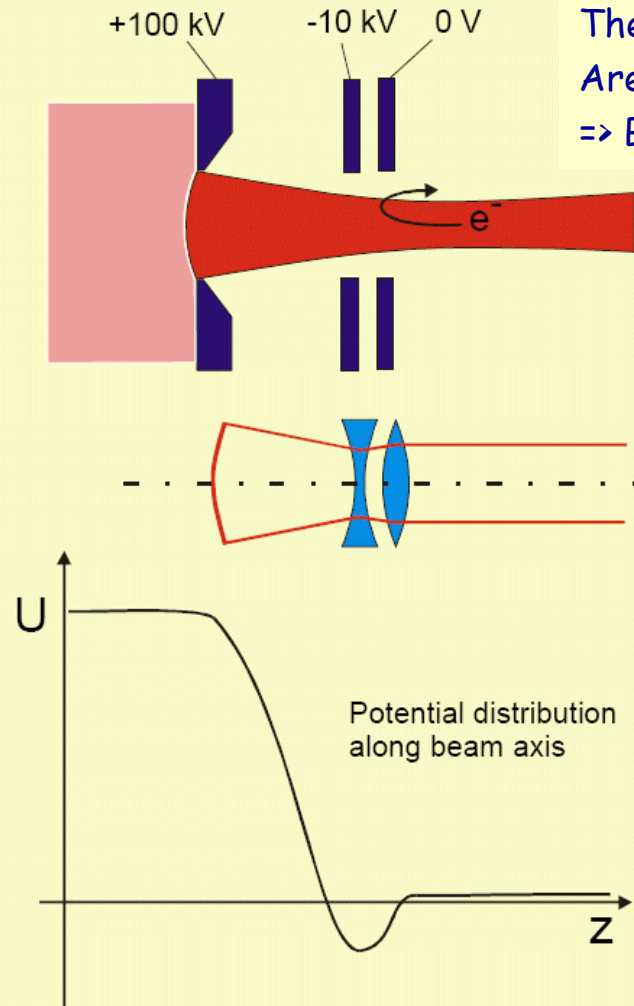
In the accelerating gap, the electric field accelerates the cold electrons toward the source => no space charge compensation here

Moreover, cold electrons scattering from the beam to the accelerating gap will be sucked toward the source => loss of space charge compensation in the beam line



## ➤ The Triode System (or « accel-decel »)

The accel/decel system



The cold electrons from the beam line  
Are repelled by the negative voltage  
=> Beam is space charge compensated

### ➤ Ions Beam composition

- Ions of interest
- Buffer gas (to optimize ion of interest and sustain plasma density)
- Gas contaminant (C,N,O,H,H<sub>2</sub>O,N<sub>2</sub>,O<sub>2</sub>...)
- Metallic contaminant (elements from the plasma chamber)
- And SEVERAL charge states mixed together for each element produced.

➤ A selection to keep only the ion of interest is required

# 6. Low energy ions beam separation

## ➤ Selection Through a magnetic dipole

$\rho$  is the radius of curvature

$B$  magnetic field in the dipole

$U$  high voltage of the source

$M$  mass of the ion

$Z$  charge state of the ion

$$B\rho = \sqrt{\frac{2}{e}} \sqrt{\frac{M}{Z}} U$$

