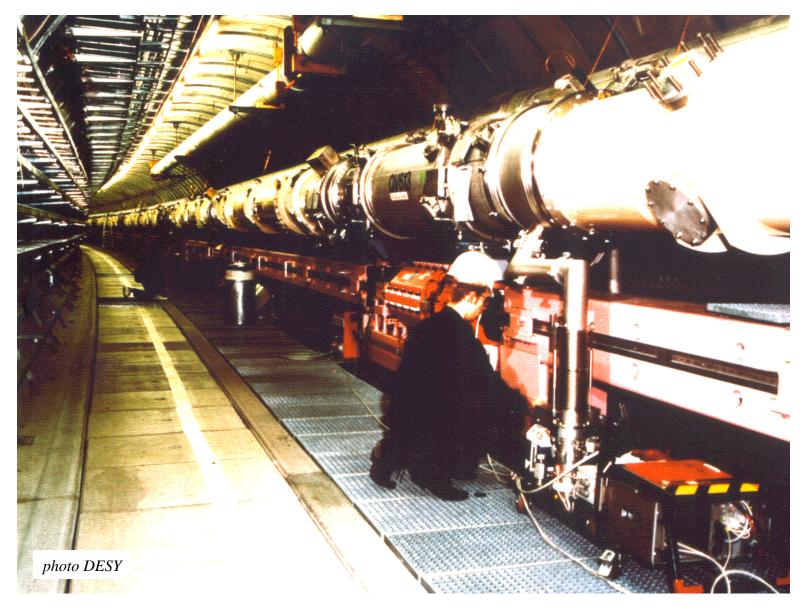
Hera



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Hera dipole

Justierung Adjustment

Aufhängeband für Strahlungsschild Suspension band for shield

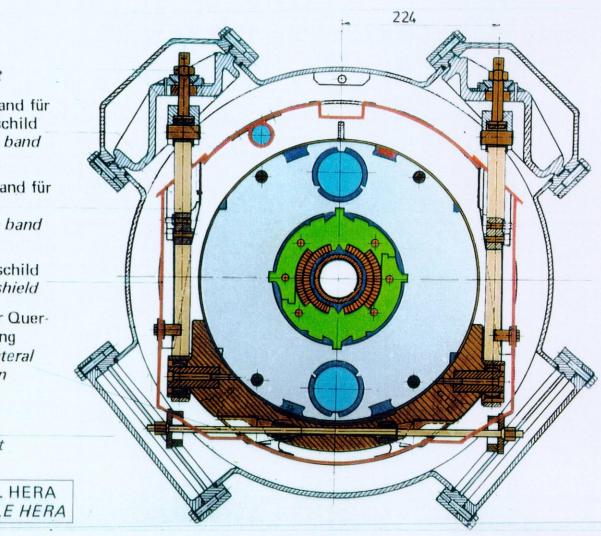
Aufhängeband für Magnet Suspension band for magnet

Strahlungsschild Radiation shield

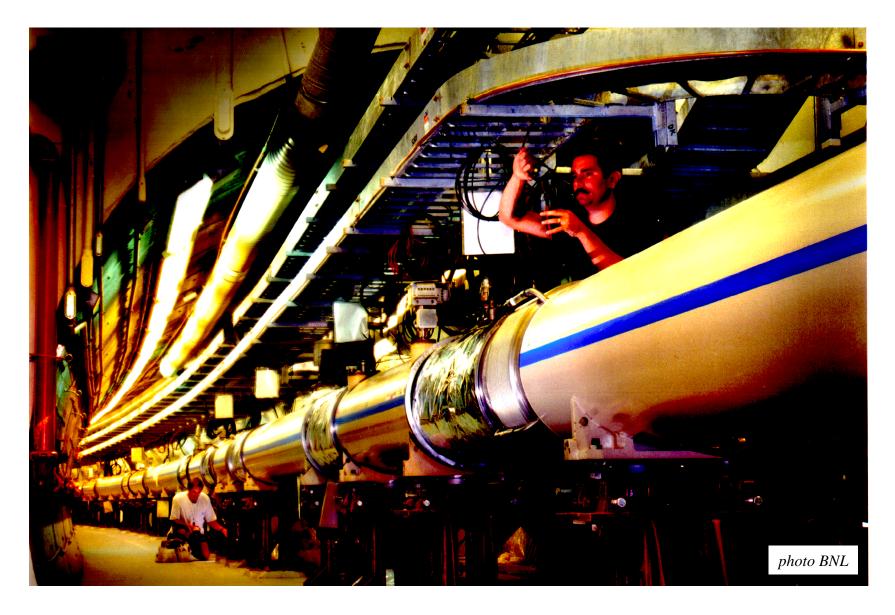
Stangen für Querstabilisierung Rods for lateral stabilisation

Justierung Adjustment

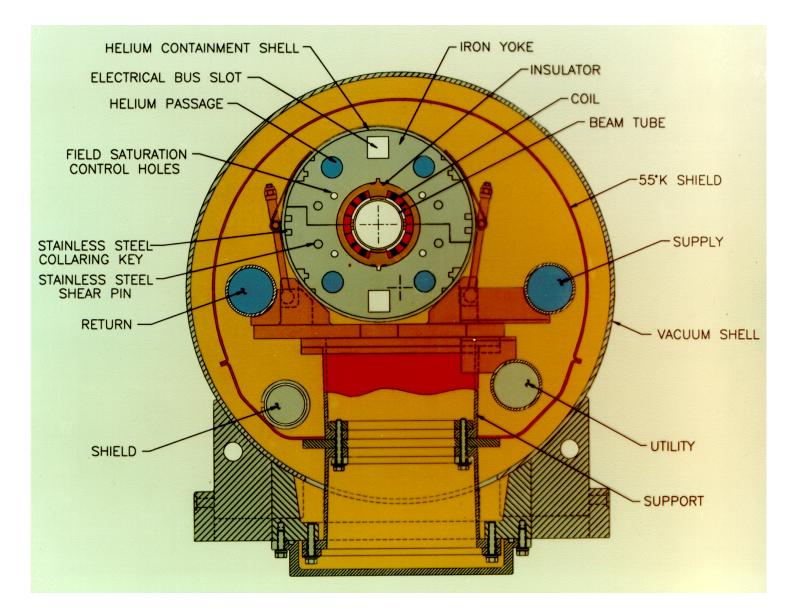
SL DIPOL HERA



RHIC

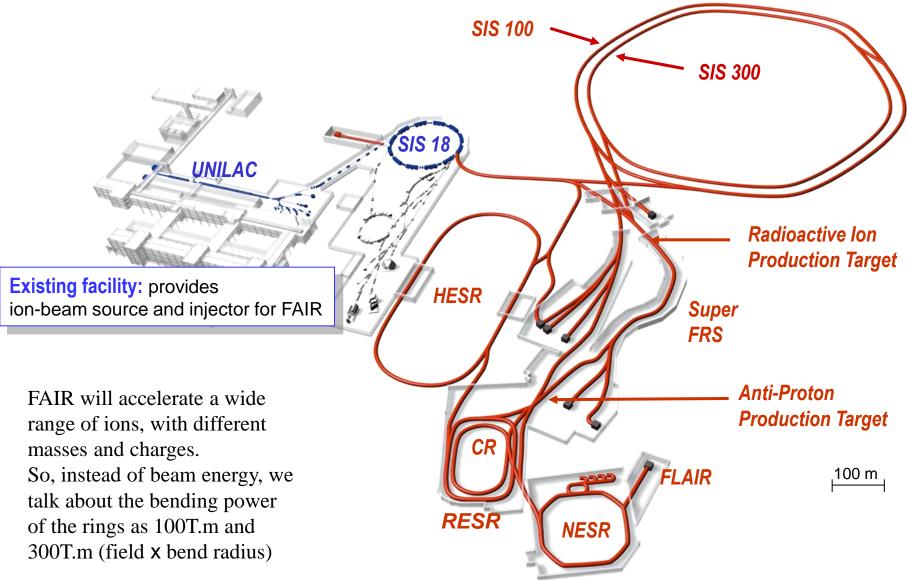


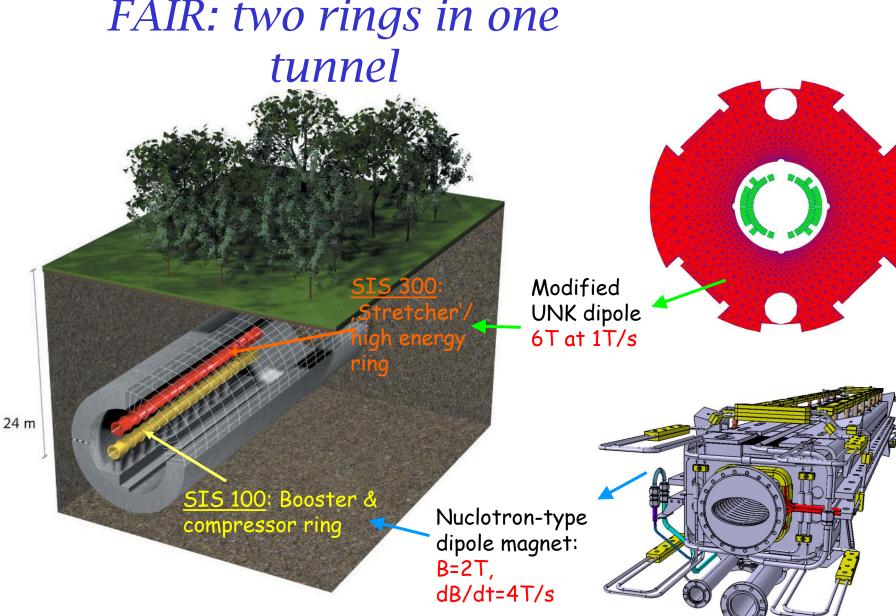
RHIC Dipole



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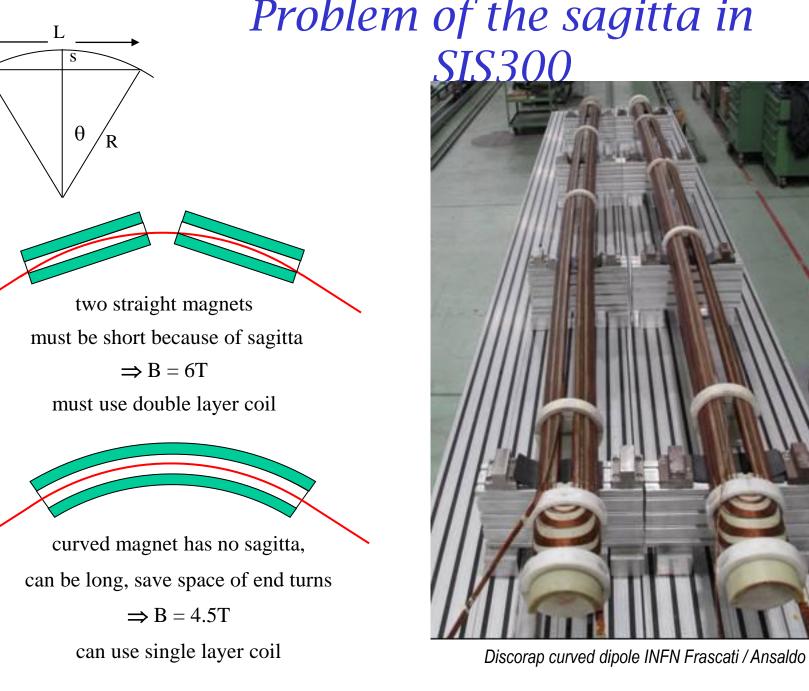
Facility for Antiproton and ion research FAIR





2x120 superconducting dipole magnets 132+162 SC quadrupole magnets

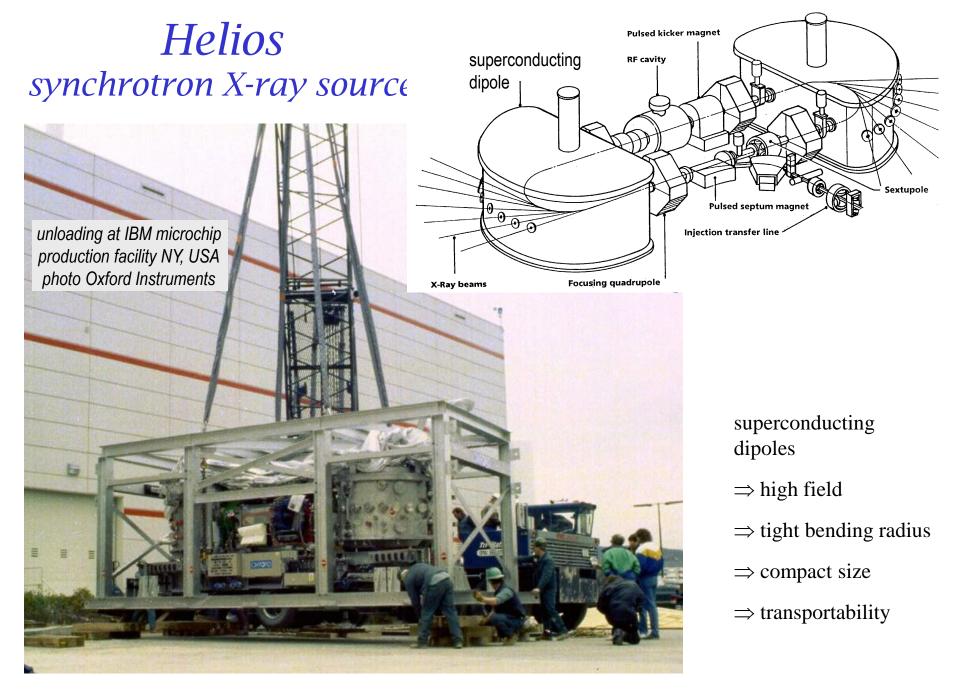
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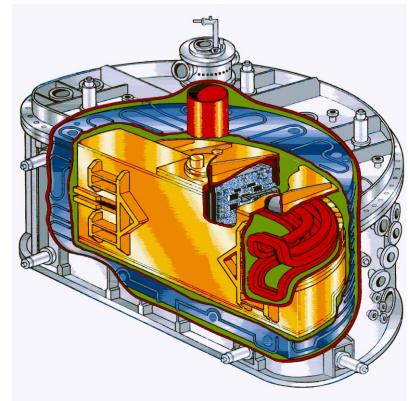
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 $s = \frac{L^2}{8R}$





Helios dipole



- bent around180°
- rectangular block coil section
- totally clear gap on outer mid plane for emerging X-rays (12 kW)

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250 MeV Cyclotron for proton therapy



- superferric magnet
- sector focussed cyclotron



Superconducting Magnets

- Superconducting Accelerator Magnets: KH Mess, P Schmuser, S Wolf., pub World Scientific, (1996) ISBN 981-02-2790-6
- Case Studies in Superconducting Magnets, Second edition: Y Iwasa, pub Springer (2009), ISBN 978-0-387-09799-2.
- High Field Superconducting Magnets: FM Asner, pub Oxford University Press (1999) ISBN 0 19 851764 5
- Field Computation for Accelerator Magnets: S Russenschuk pub Wiley VCH ISBN 978-3-527-40769-9
- Superconducting Magnets: MN Wilson, pub Oxford University Press (1983) ISBN 0-019-854805-2
- Proc Applied Superconductivity Conference: pub as IEEE Trans Applied Superconductivity, Mar 93 to 99, and as IEEE Trans Magnetics Mar 75 to 91
- Handbook of Applied Superconductivity ed B Seeber, pub UK Institute Physics 1998

Cryogenics

- Experimental Techniques for Low-temperature Measurements: J. W. Ekin Pub. Oxford University Press, ISBN 978-0-19-857054-7
- Helium Cryogenics Van Sciver SW, pub Plenum 86 ISBN 0-0306-42335-9
- Cryogenic Engineering, Hands BA, pub Academic Press 86 ISBN 0-012-322991-X
- Cryogenics: published monthly by Butterworths
- Cryogenie: Ses Applications en Supraconductivite, pub IIR 177 Boulevard Malesherbes F5017 Paris France

Some useful references Materials Mechanical

- Materials at Low Temperature: Ed RP Reed & AF Clark, pub Am. Soc. Metals 1983. ISBN 0-87170-146-4
- Handbook on Materials for Superconducting Machinery pub Batelle Columbus Laboratories 1977.
- Nonmetallic materials and composites at low temperatures: Ed AF Clark, RP Reed, G Hartwig pub Plenum
- Nonmetallic materials and composites at low temperatures 2, Ed G Hartwig, D Evans, pub Plenum 1982
- Austenitic Steels at low temperatures Editors R.P.Reed and T.Horiuchi, pub Plenum1983

Superconducting Materials

- Superconductor Science and Technology, published monthly by Institute of Physics (UK).
- Superconductivity of metals and Cuprates, JR Waldram, Institute of Physics Publishing (1996) ISBN 0 85274 337 8
- High Temperature Superconductors: Processing and Science, A Bourdillon and NX Tan Bourdillon, Academic Press, ISBN 0 12 117680 0
- Superconductivity: A Very Short Introduction by Stephen J. Blundell: Oxford University Press (2009) ISBN978-0-19-954090-7

on the Web

- Lectures on Superconductivity <u>http://www.msm.cam.ac.uk/ascg/lecture</u>s. lectures produced for SCENET by Cambridge University
- Superconducting Accelerator Magnets <u>http://www.mjb-plus.com.</u> A course developed from SSC experience, available from website for \$20
- <u>www.superconductors.org</u> website run by an enthusiast; gives some basic info and links
- Superconductivity Course at the (UK) Open University. <u>http://openlearn.open.ac.uk/course/view.php?id=2397</u> Good coverage of basics.
- Wikipedia on Superconductivity <u>http://en.wikipedia.org/wiki/Superconductivity</u> Good on basics with lots of references and links.
- European Society for Applied Superconductivity <u>http://www.esas.org/</u> ESAS news forum <u>http://www.ewh.ieee.org/tc/csc/europe/newsforum/</u>
- CONECTUS Consortium of European Companies determined to use Superconductivity
 <u>http://www.conectus.org/</u>
- **IEEE Council on Superconductivity** <u>http://www.ewh.ieee.org/tc/csc/</u> News, events and people in the area of applied superconductivity (US based)
- Data Tables from Experimental Techniques for Low-temperature Measurements: J. W. Ekin <u>http://researchmeasurements.com/figures/ExpTechLTMeas_Apdx_Chinese.pdf</u>

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Materials data on the Web

- Cryogenic properties (1-300 K) of many solids, including thermal conductivity, specific heat, and thermal expansion, have been empirically fitted and the equation parameters are available free on the web at www.cryogenics.nist.gov.
- Plots and automated data-look-up using the NIST equations are available on the web for a fee from **www.cpia.jhu.edu**.
- Other fee web sites that use their own fitting equations for a number of cryogenic material properties include: www.cryodata.com (cryogenic properties of about 100 materials),

and **www.jahm.com** (temperature dependent properties of about 1000 materials, many at cryogenic temperatures).

• Commercially supplied room-temperature data are available free online for about 10 to 20 properties of about 24,000 materials at www.matweb.com.

thanks to Jack Ekin of NIST for this information

Cryodata Software Products

GASPAK

properties of pure fluids from the triple point to high temperatures.

<u>HEPAK</u>

properties of helium including superfluid above 0.8 K, up to 1500 K.

STEAMPAK

properties of water from the triple point to 2000 K and 200 MPa.

METALPAK, CPPACK, EXPAK

reference properties of metals and other solids, 1 - 300 K.

<u>CRYOCOMP</u>

properties and thermal design calculations for solid materials, 1 - 300 K.

SUPERMAGNET

four unique engineering design codes for superconducting magnet systems.

<u>KRYOM</u>

numerical modelling calculations on radiation-shielded cryogenic enclosures.

Practical Matters: concluding remarks

- LHC quench problems come from series connection of many magnets and high current density

 diodes across each coil, dump resistor and quench heaters
- current leads should be gas cooled and the optimum shape for minimum heat leak,
 - shape depends on the material used
 - impure material is less likely to burn out
 - use HTS to reduce heat leak at the bottom end
- making accelerator magnets is now a well established industrial process
 - winding \Rightarrow compact to exact size \Rightarrow heat to cure adhesive
 - fit collars \Rightarrow compress to required stress \Rightarrow lock in place
 - fit iron \Rightarrow add outer shell \Rightarrow compress to size \Rightarrow weld
 - assemble in cryostat \Rightarrow install in tunnel \Rightarrow make interconnects
- in recent years all the largest accelerators (and some small ones) have been superconducting

what comes next may be up to you

customer helpline <u>martin.n.wilson@btinternet.com</u>