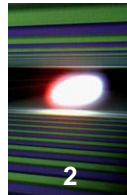




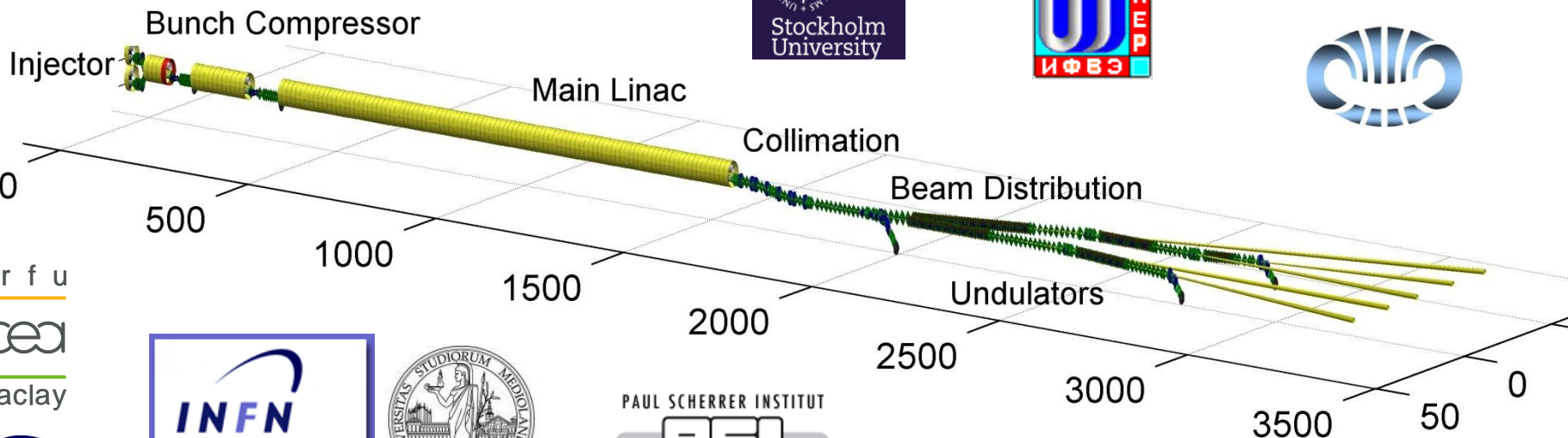
Accelerator Challenges and Status of the European XFEL

Holger Schlarb (DESY)
for the Accelerator Consortium





UPPSALA
UNIVERSITET



irfu

cea

saclay



In2p3



Wrocław University of Technology



Institute of High Energy Physics
Chinese Academy of Sciences



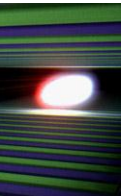
- 16 Institutes that construct the European XFEL accelerator by contributing in kind
- Accelerator Consortium
Coordinator: DESY, Hans Weise
- Advisory Body: Accelerator Consortium Board



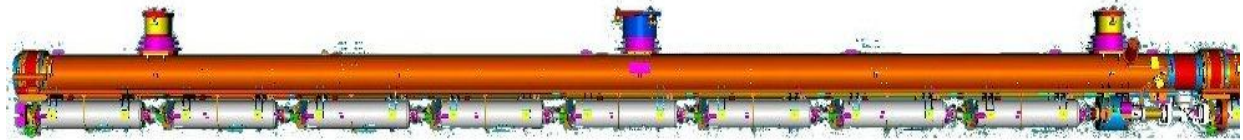
⇒ 1st XFEL accelerator consortium meeting: 16-19 April 2012
Gathering the international collaboration that constructs the European XFEL (accelerator and photon systems)



Accelerator Complex: From the 14.0 GeV Start-up Version



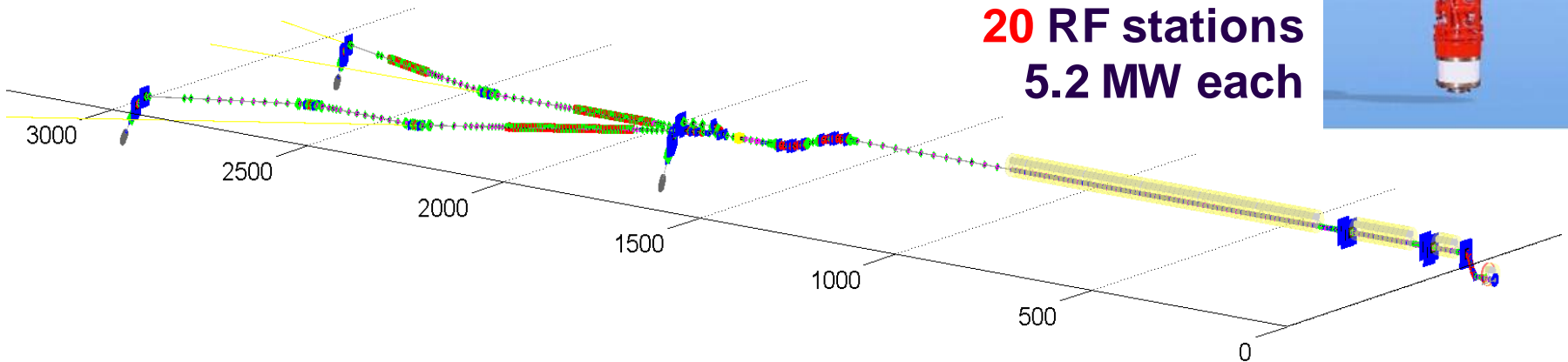
80 accelerator
modules



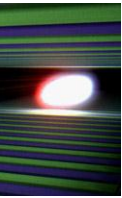
640 accelerating cavities
1.3 GHz / **24.3** MV/m



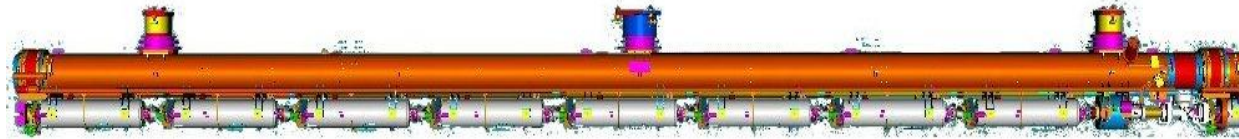
20 RF stations
5.2 MW each



Accelerator Complex: Back to the 17.5 GeV Start-up Version



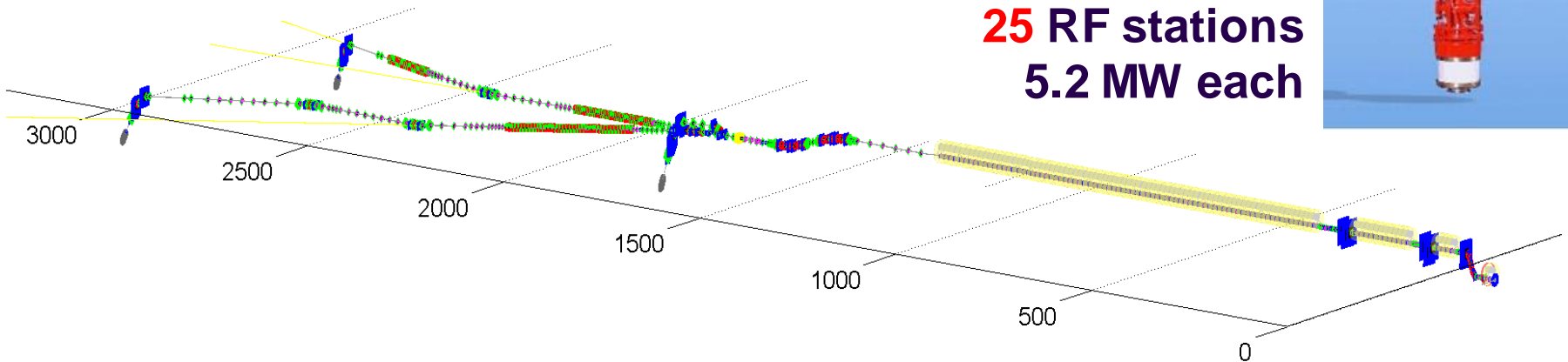
100 accelerator
modules



800 accelerating cavities
1.3 GHz / **23.6** MV/m

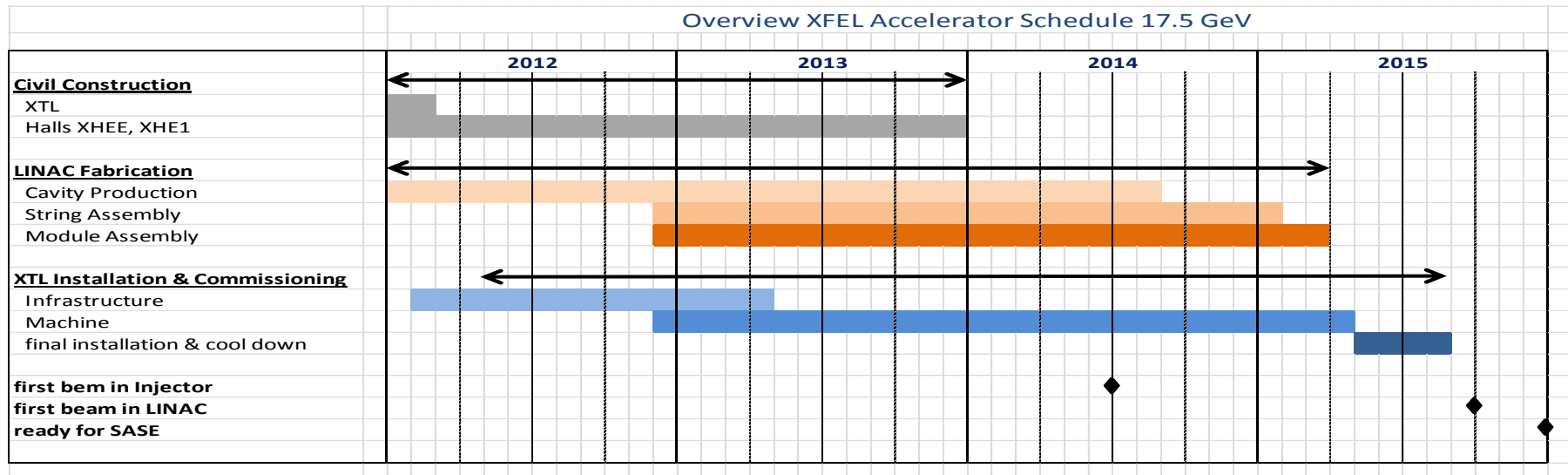


25 RF stations
5.2 MW each

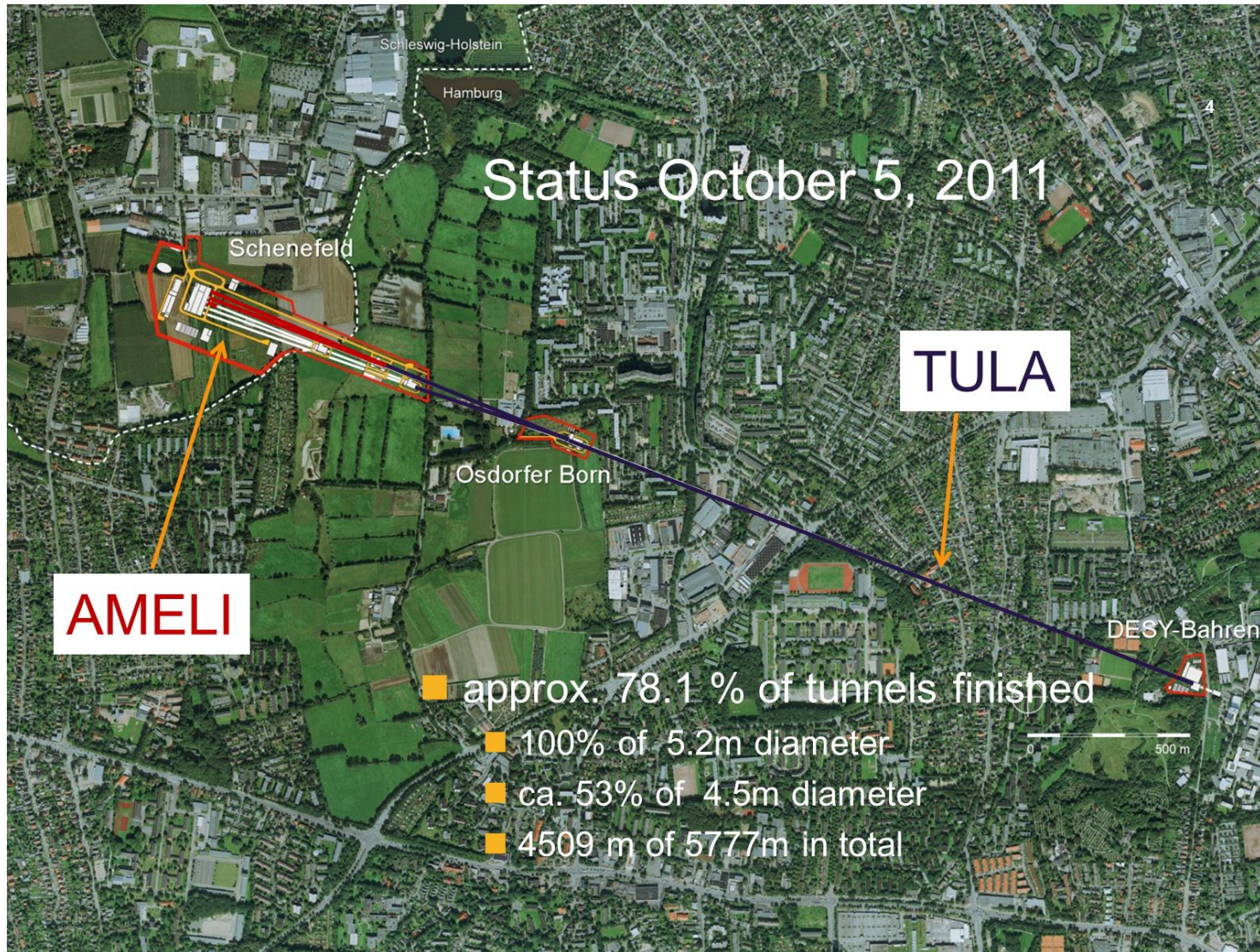
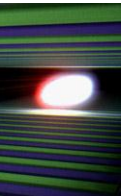


- Tremendous progress of construction, infrastructure planning and ramp up of accelerator component fabrication
- Working hard to finish installation in time for
 - start of injector commissioning mid 2014
 - start of linac commissioning mid 2015
 - observe first SASE by end of 2015

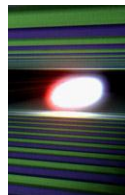
Overview XFEL Accelerator Schedule 17.5 GeV

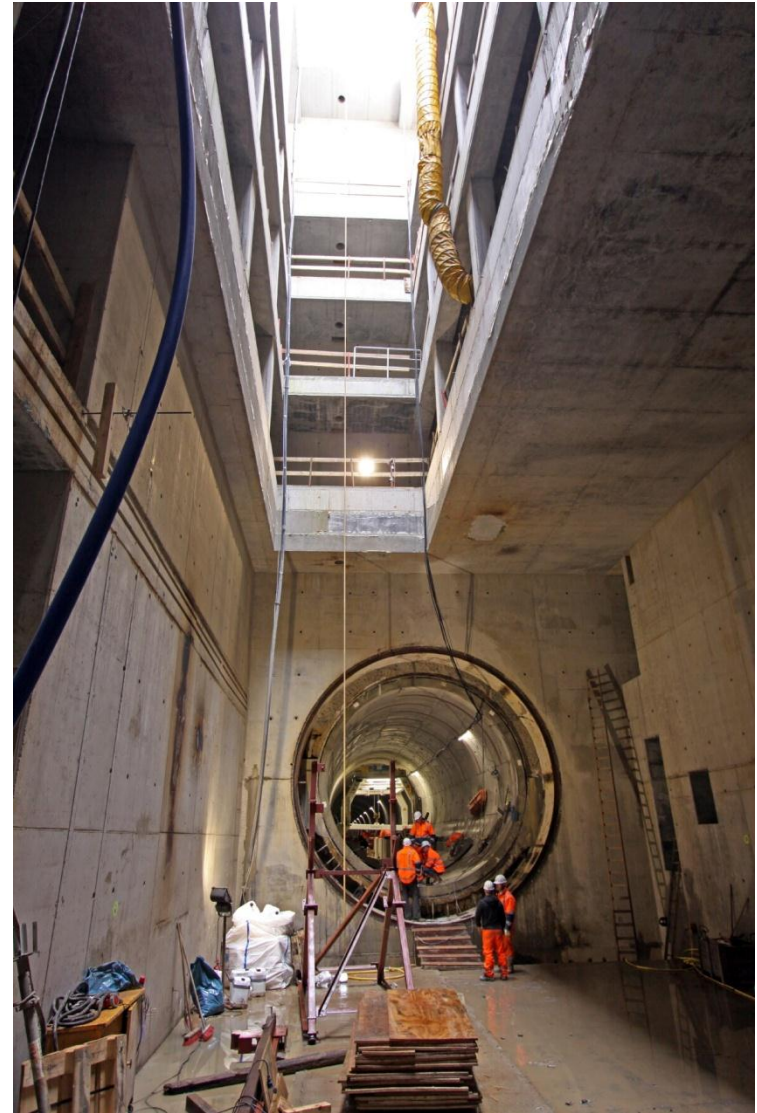
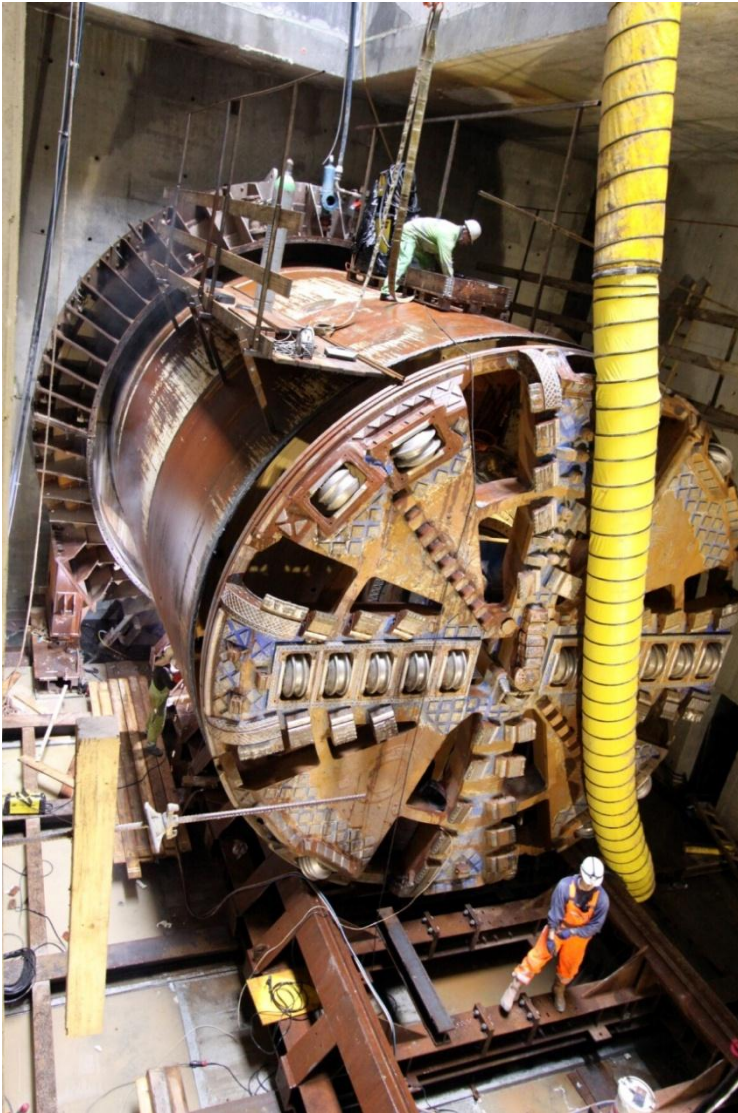
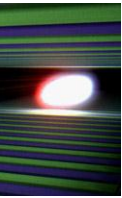


The European XFEL

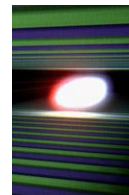


The Injector Building

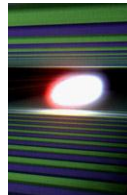


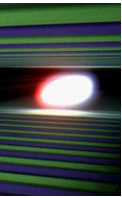


Linac Tunnel: preparing the floor

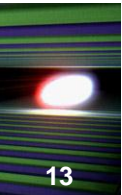


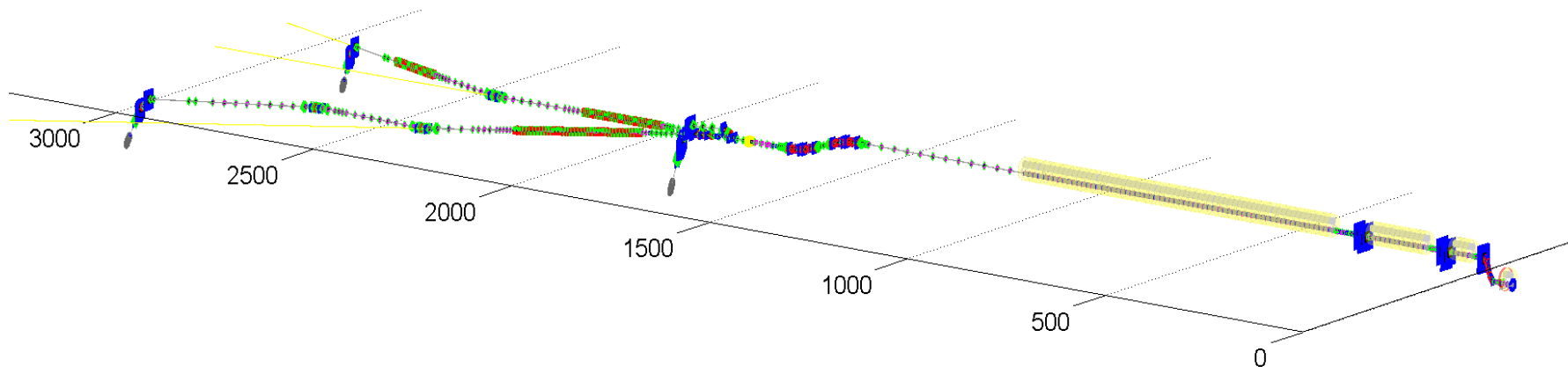
... to Build a Large and Long Tunnel





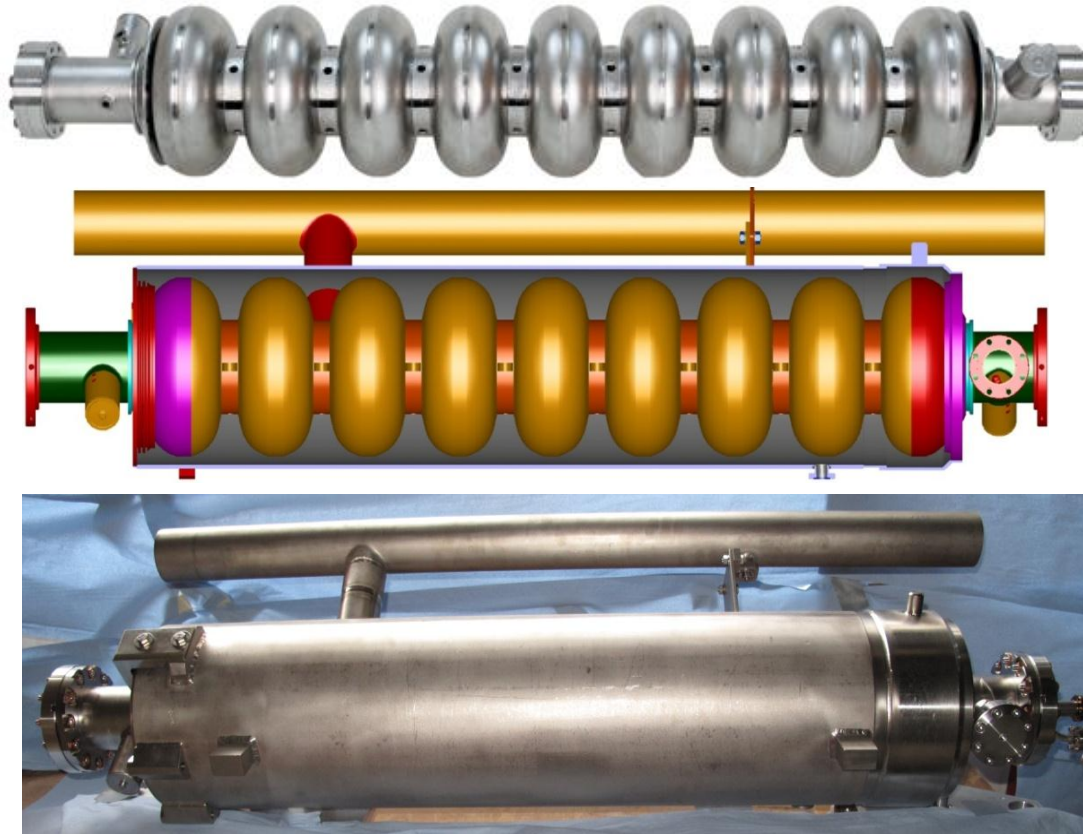
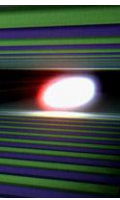
Beam Distribution Shaft – XS1



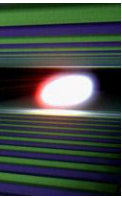


	Baseline	New Parameter Set
Electron Energy	17.5 GeV	10.5/14/17.5 GeV
Bunch charge	1 nC	0.02 - 1 nC
Peak current	5 kA	5 kA
Slice emittance	< 1.4 mm mrad	0.4 - 1.0 mm mrad
Slice energy spread	1.5 MeV	4 - 2 MeV
Shortest SASE wavelength	0.1 nm	0.05 nm
Pulse repetition rate	10 Hz	10 Hz
Bunches per pulse	3000	2700

Cavities - Large Series Production



- Worldwide approx. 300 9-cell cavities were produced over the last 15 years.
- **The European XFEL requires 800 cavities at a production rate of up to 8 cavities per week and 1 module per week.**
- Acceptance testing is a challenge by itself and requires a large infrastructure.

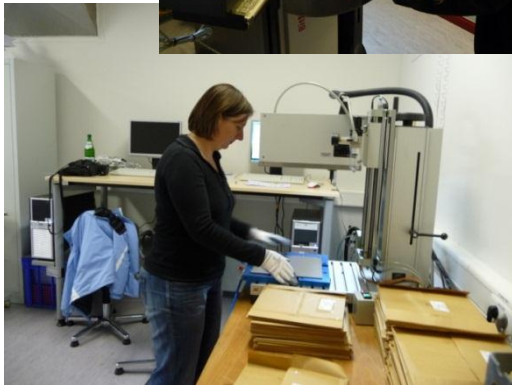


■ Eddy current scanning of XFEL niobium sheets at DESY

■ Equipment for tactile 3D dimension measurement



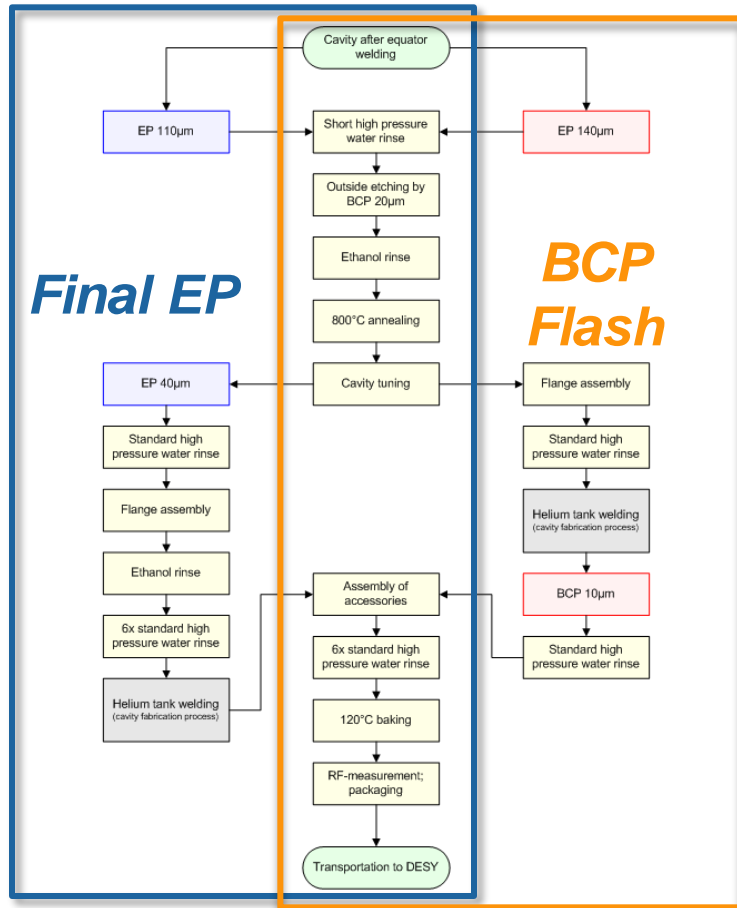
- More than 6,000 niobium sheets arrived, the next 2,000 to come soon.
- In average 40% of all niobium incl. tubes etc. delivered to cavities vendors (status 3/2012).
- Material for remaining 160 cavities contracted.
- Reference cavities from both companies arrived and currently tested.
- Commissioning of infrastructure at cavity vendors is next.
- First cavities expected for summer 2012.



Equipment for sheets marking

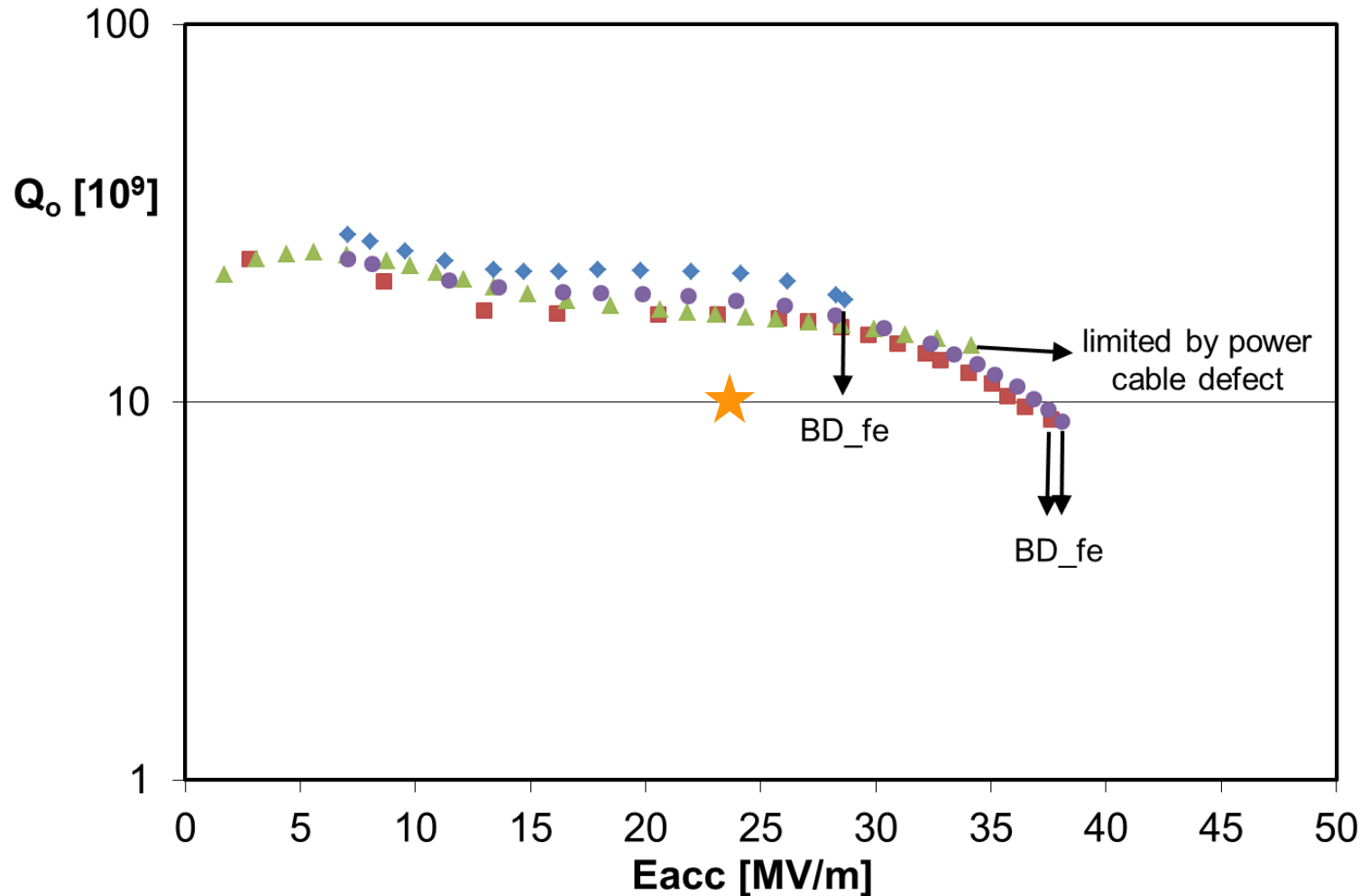
Cavities – Preparation & Reference Cavities

- Two schemes for the final surface treatment:
 - Final EP at Research Instr.
 - BCP Flash at Zanon Inc.



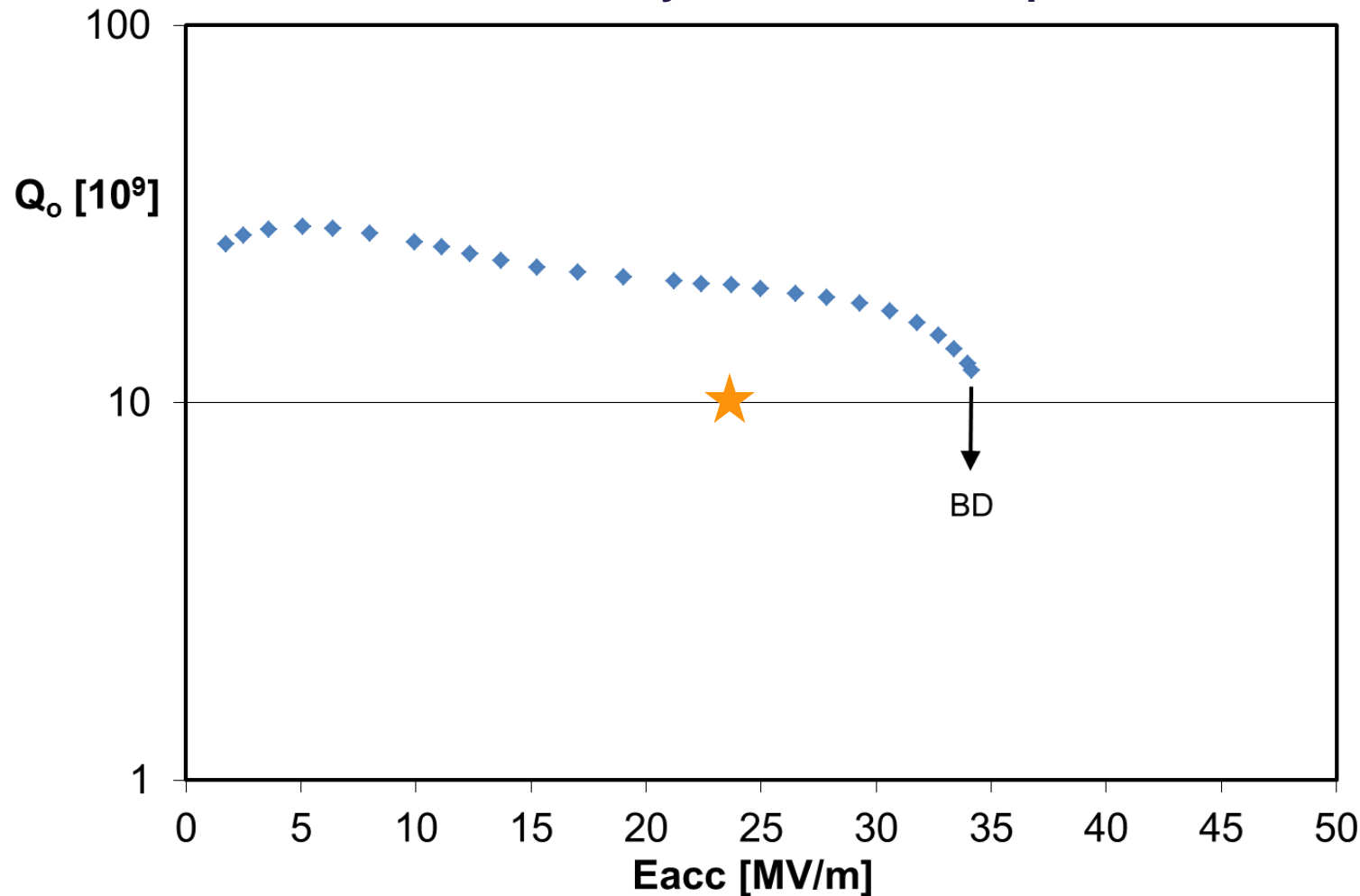
- At each company
 - 4 dedicated Cav's for set-up of infrastructure
 - 4 dedicated Cav's for qualification of infrastructure
- Close supervision of infrastructure set-up, processes, procedures and handling by DESY + INFN Milano
- Specification w/o performance guarantee, thus:
 - the risk of unexpected low gradient or field emission is with DESY
 - responsibility for re-treatment at DESY

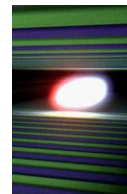
- Acceptance test done with all four RI reference cavities $E_{acc} > 28$ MV/m!

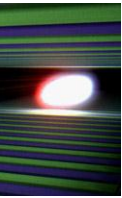


Status of Reference Cavities: EZ

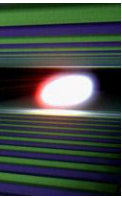
- First cavity vertical acceptance test successful
- Three cavities ready for vertical acceptance test







Cold Mass and Vacuum Vessel



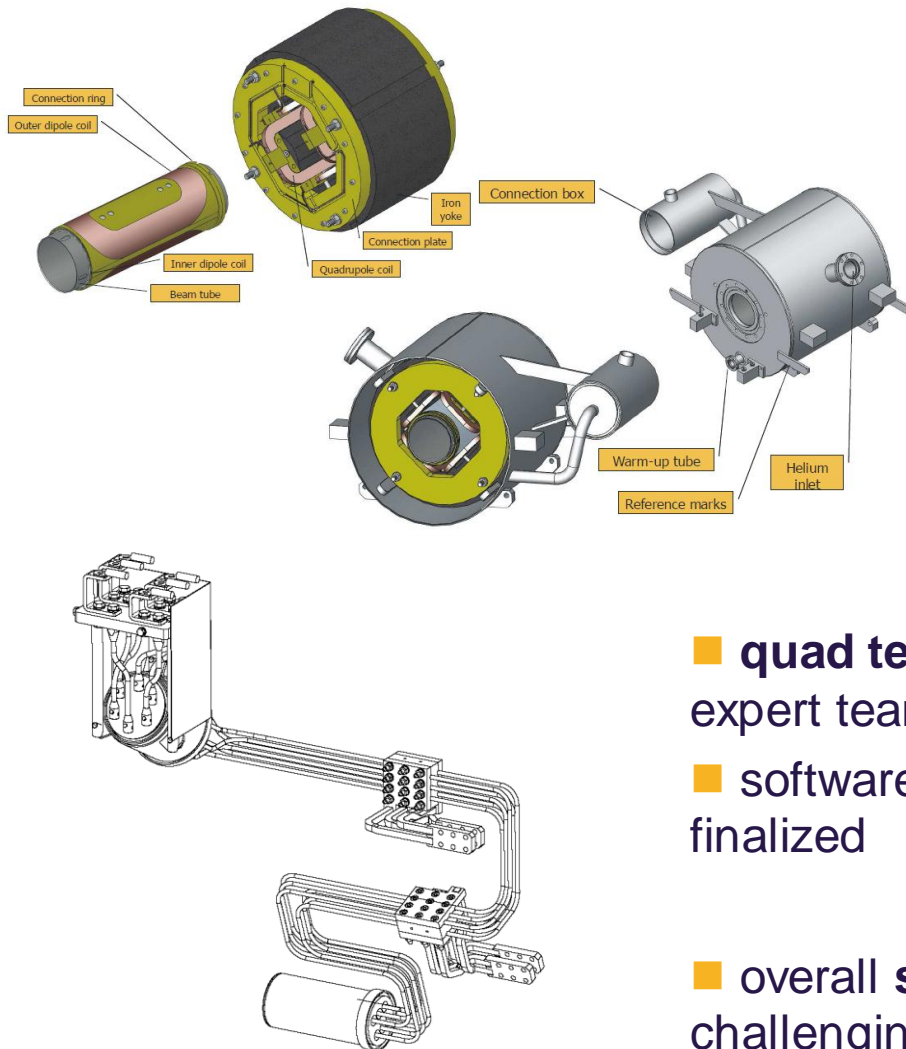
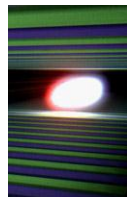
- 58 plus 25 cryostats and vacuum vessels ordered; fabrication on-going; sub-components ready for assembly.
- Production schedule uncritical. First units will arrive very soon (5/2012); storage at DESY and CEA foreseen.
- Remaining 20 cryostats: Call for tender (by DESY) prepared.



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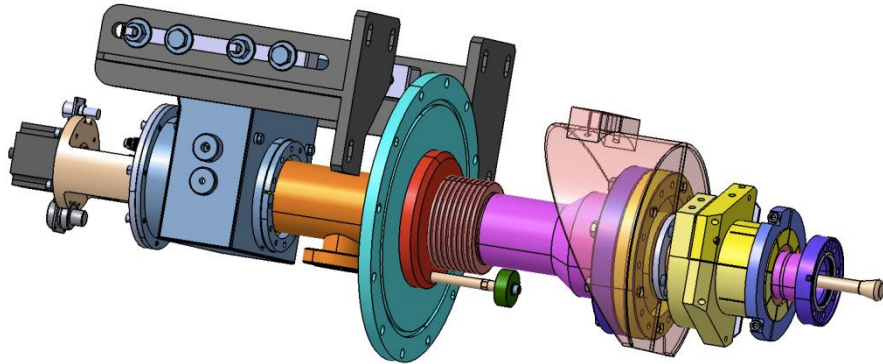
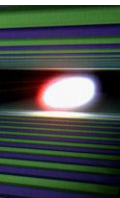


Cold Magnets and Current Leads



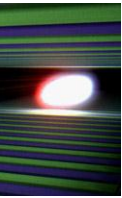
- **magnets itself** are a CIEMAT In-kind contribution; recent challenge: TUEV qualification of the vendor (ISO 3834-2)
- DESY supports activities and takes care of **beam tube copper plating** and **current leads**; both contracts were placed, series production to be started soon

- **quad testing** at DESY under preparation, i.e. expert team from IFJ established
- software for both DAQ and database to be finalized
- overall **schedule for first magnets** looks quite challenging!

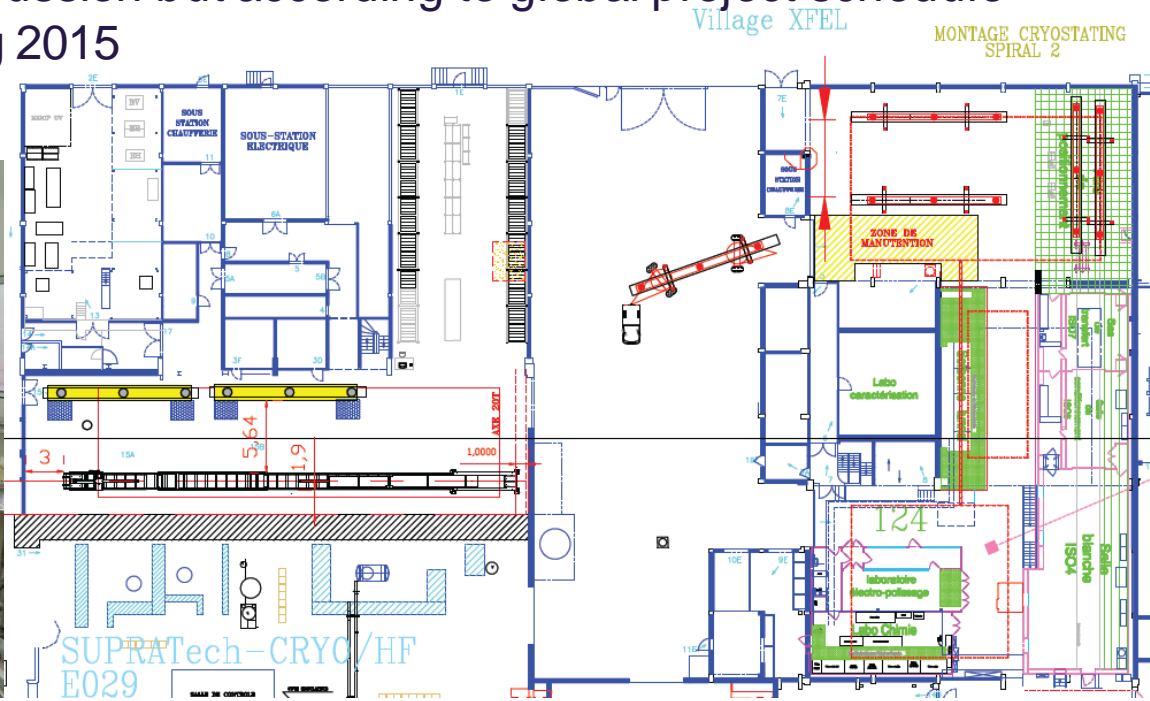


- The coupler production schedule became a real challenge and assumes that any further mistakes are to be avoided. Brazing and copper plating processes are challenging!
- **The start of the series production is still to be very critically addressed!!!**
- The pre-series modules get some extra attention by LAL & DESY.
- DESY has ordered 32 additional couplers in order to support the ramp-up and to make couplers available for the first modules.
- Coupler conditioning requires thorough preparation.
- DESY is responsible for the coupler interlock. Electronic board development is almost finished. Production is next.

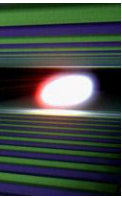
Saclay Infrastructure for String and Module Assembly



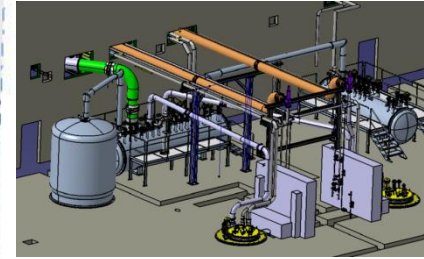
- Publicity and call for candidatures last summer
- Restricted CFT based on cryomodule assembly specifications
- Selection of industrial contractor finished; contracts to be placed now
- Pre-series assembly of three modules in 2012
- First series assembly scheduled for end of 2012
- Exact start date still under discussion but according to global project schedule module #100 expected for spring 2015



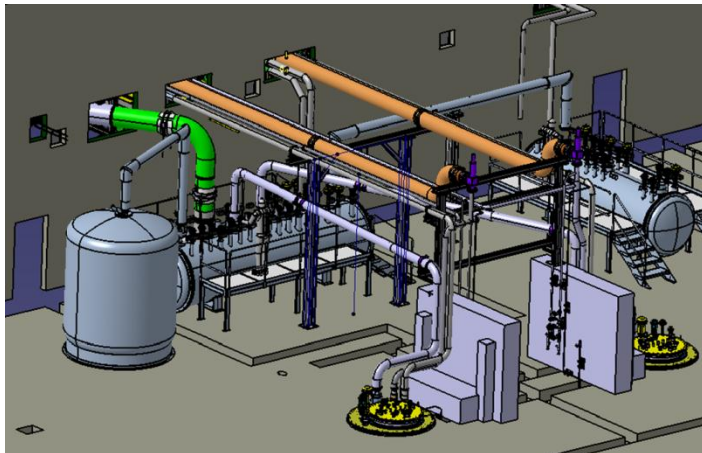
AMTF Test Stand Infrastructure

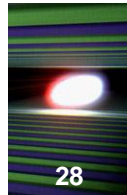


- Impressive AMTF infrastructure exists but some essentials still missing (e.g. vert. cryostats)
- schedule remains challenging until last minute
- schedule becomes only
- viable due to slightly
- delayed cavity delivery
- start module tests ok



- Refurbishment of HERA cryo plant started
- Challenging schedule because of early operation start in 2014 to operate the XFEL injector
- Planning, production and installation of cryogenic equipment for accelerator and AMTF continued

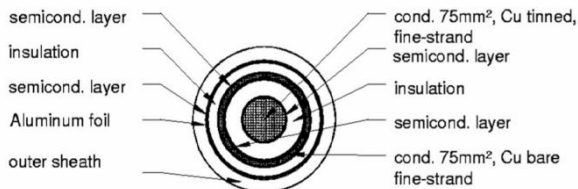




- Contracts for klystrons, modulators, pulse cables awarded
- Pulse transformers to be awarded Q1/2012



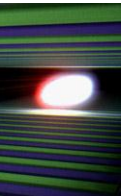
■ Pulsed cables



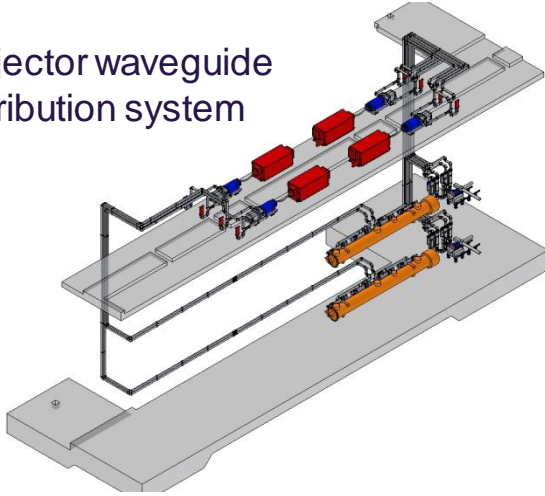
■ Modulator hall erected



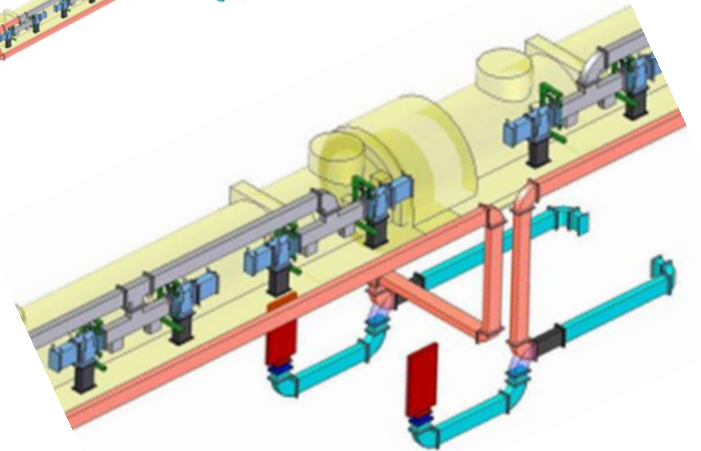
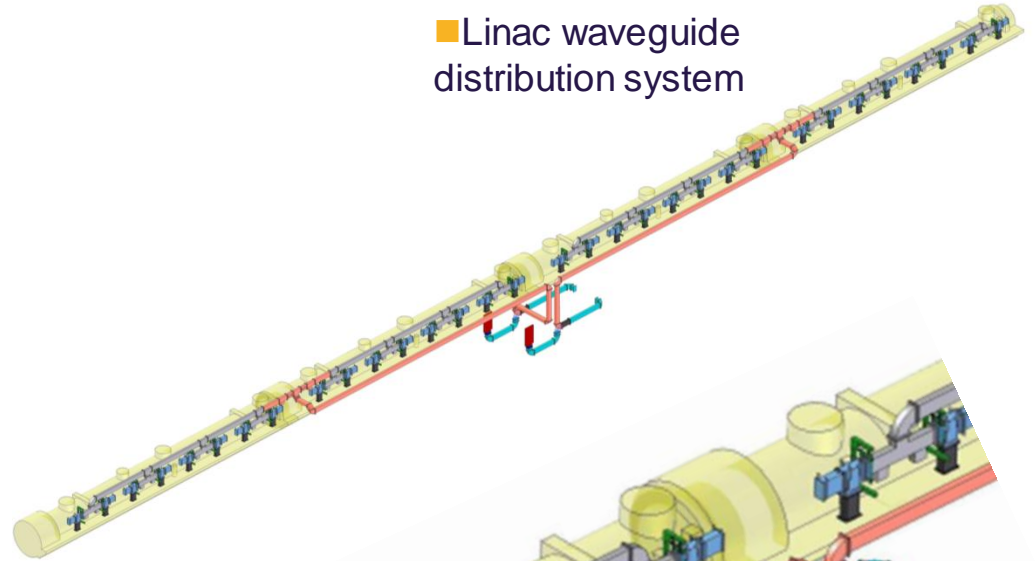
Waveguide distribution



■ Injector waveguide distribution system

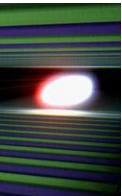


■ Linac waveguide distribution system

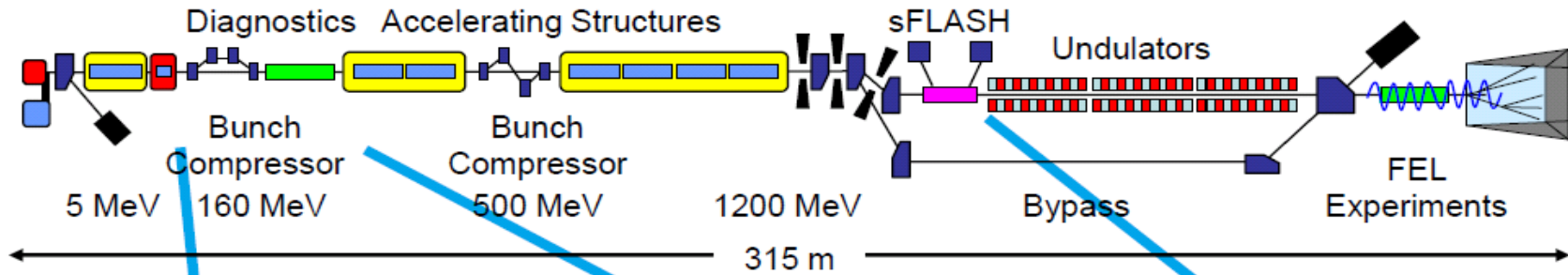


- specifications for waveguide components ready
- tendering will start soon
- large number of different types of waveguides
- interfaces and potential interferences to be further discussed

Longitudinal beam dynamics critical



Bunch compression 50A-2.5kA: stringent demands on LLRF

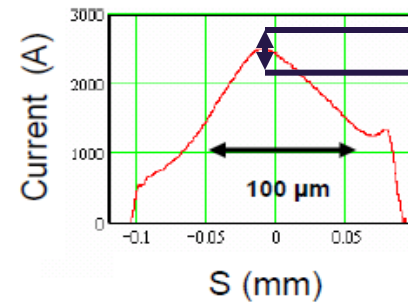
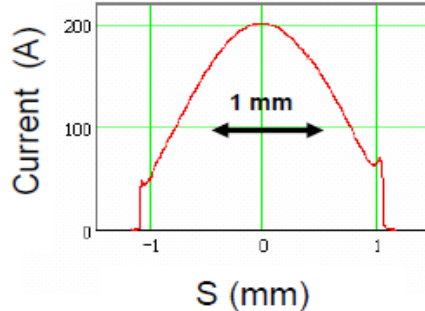
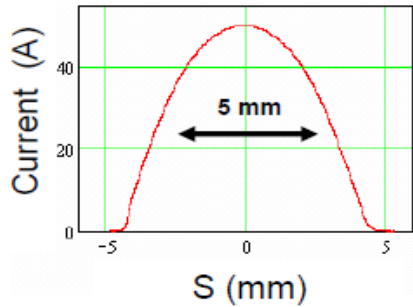


50 A

Charge: 1 nC

200 A

2.4 kA



Peak current & shape
Mainly ϕ



Timing jitter

Voltage

Phase

Incoming

BC2

$$\Sigma_{t,f}^2 = \left(\frac{R_{56}}{c_0}\right)^2 \cdot \frac{\sigma_{V_1}^2}{V_1^2} + \left(\frac{C-1}{C}\right)^2 \cdot \frac{\sigma_{\phi_1}^2}{\omega_{rf}^2} + \left(\frac{1}{C}\right)^2 \cdot \Sigma_{t,i}^2$$

FLASH: 7.0ps/%
XFEL: 3.3 ps/%

2 ps/deg
L-band

0.05 ps/ps
C=20

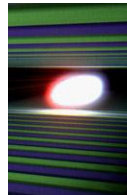
Requirements:

$dV/V < 10^{-4} \dots 10^{-5}$

$d\phi < 0.01^\circ$

Scale $\sim 1/C$

Parameter overview LLRF system

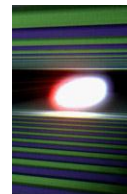


	nominal	Min/max
# of RF channels	~ 3000	NA
# of LLRF stations 1.3 GHz SRF	25	NA
# of LLRF stations 3.9 GHz SRF	1	NA
# of LLRF stations 1.3 GHz NRF (RF Gun)	1	NA
Field amplitude stability dA/A	1e-4	3e-5/2e-4
Field phase stability	0.01deg	0.003deg/ 0.05deg
# of piezo driver/sensors	800/800	NA
# MTCA crates	52	NA
# RF channels per station (32 cavities)	118	NA

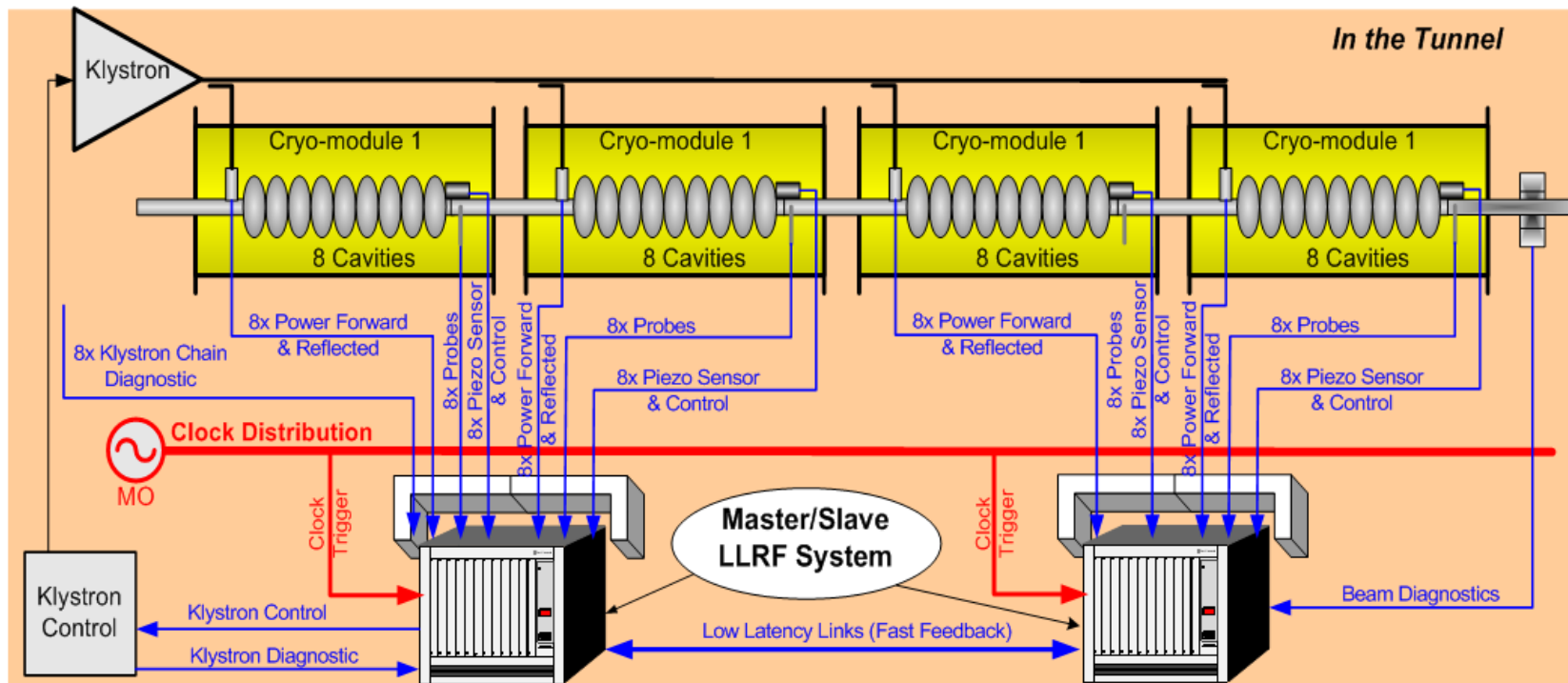
Precision fully automated system with high flexibility:

- varying beam load: beam current, bunch spacing, bunch pattern
- varying macro-pulse to macro-pulse structure
- changes in gradient, phase, gradient slopes, phase slopes
- incorporate beam based signals (arrival time, compression, energy)
- very robust and reliable system with high availability (downtime < 1%)
- ultra-high precision for 20% of RF stations (<<0.01%, <<0.01deg)

Consequences from FLASH operation

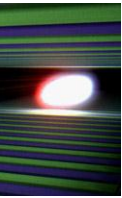


- 2 semi-distributed uTCA stations (25 RF stations)

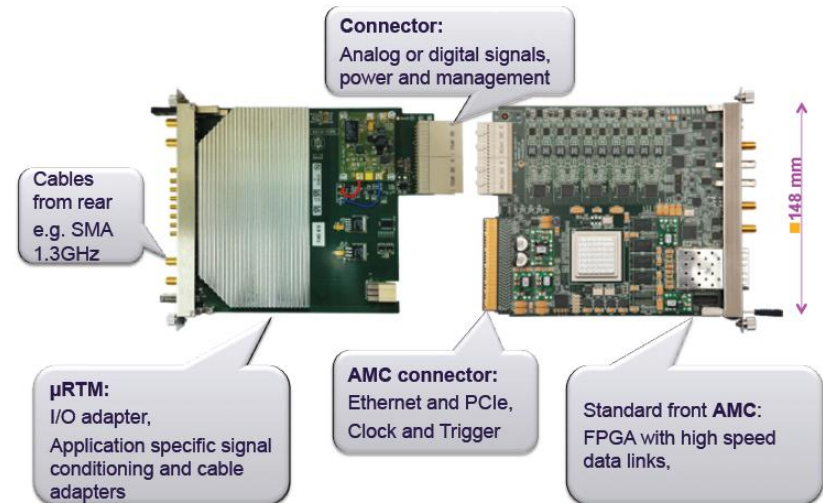
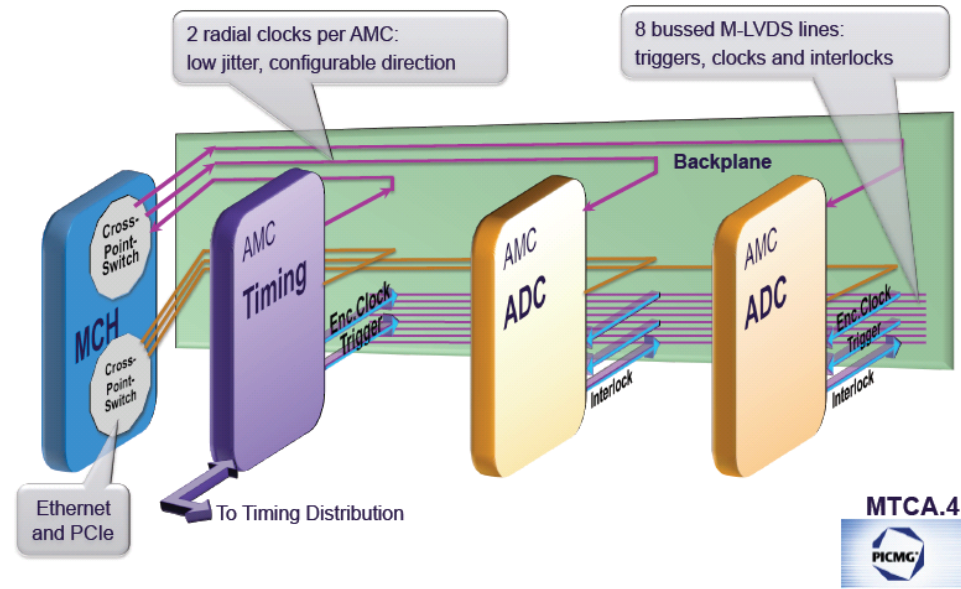


Driving Argument → Short pickup cables for low drifts (10fs/m/K) and prevent crosstalk from high power cables

Electronic development based on MTCA.4

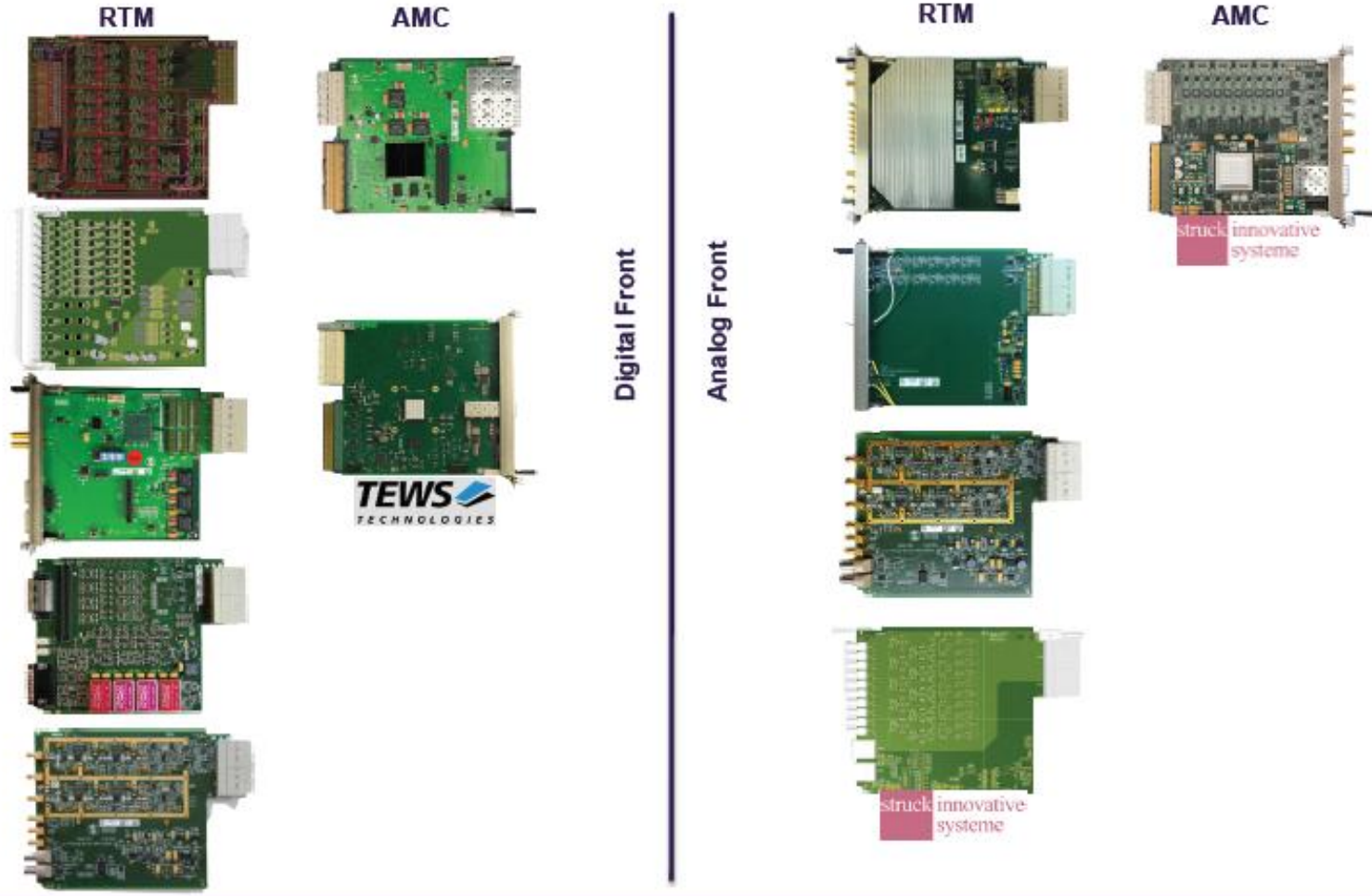
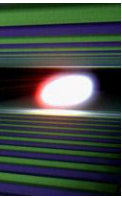


- Modular system with re-usage of developed board (reduce total numbers)
- Support timing, clock and interlock signals (within standard)
- Sophisticated Crate management system
- Recently released by PICMG = PCI Industrial Computer Manufacturers Group
- Serial link allows both high precision analog & high power digital processing
- Well received by industry ...

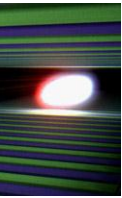


See talks WP10.6 RFTech
-> K. Czuba & M. Grecki

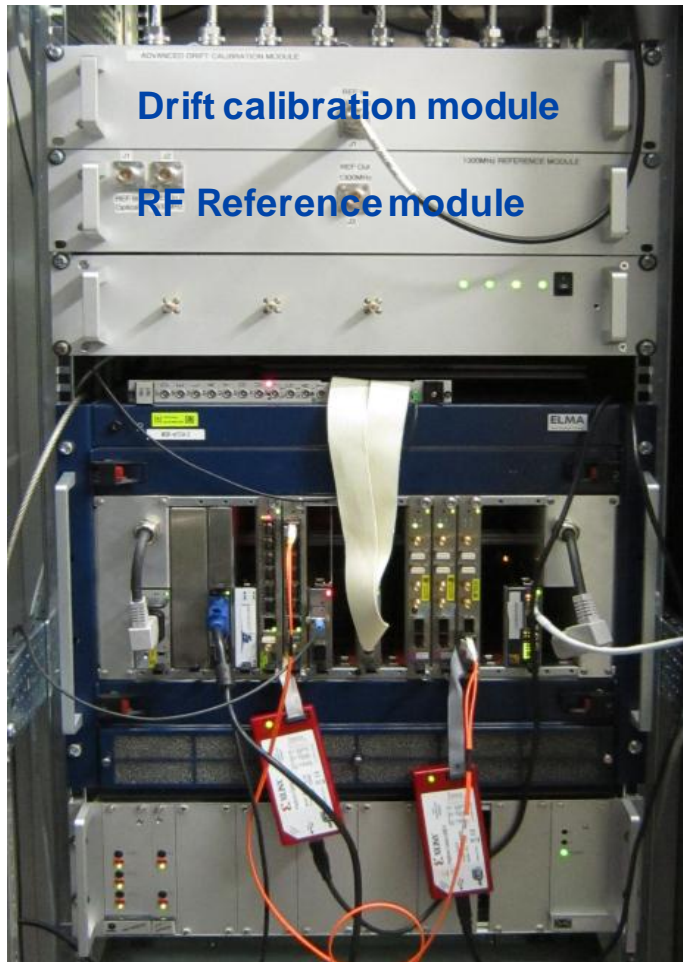
Electronic development based on MTCA.4



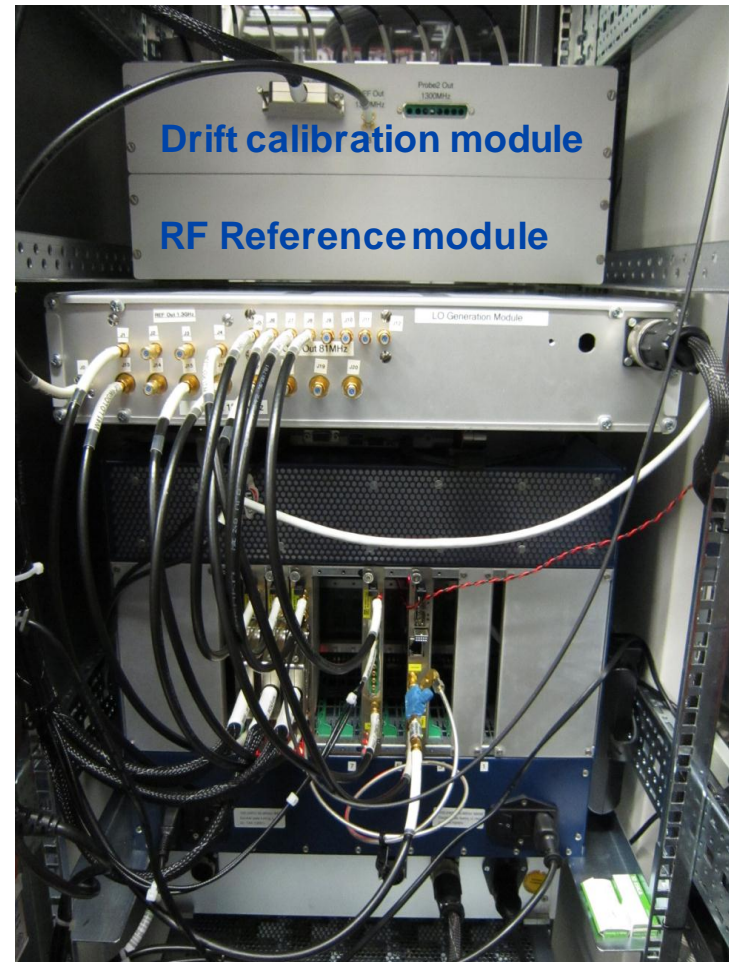
LLRF prototype test at FLASH



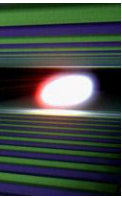
■ uTCA Prototype Front view



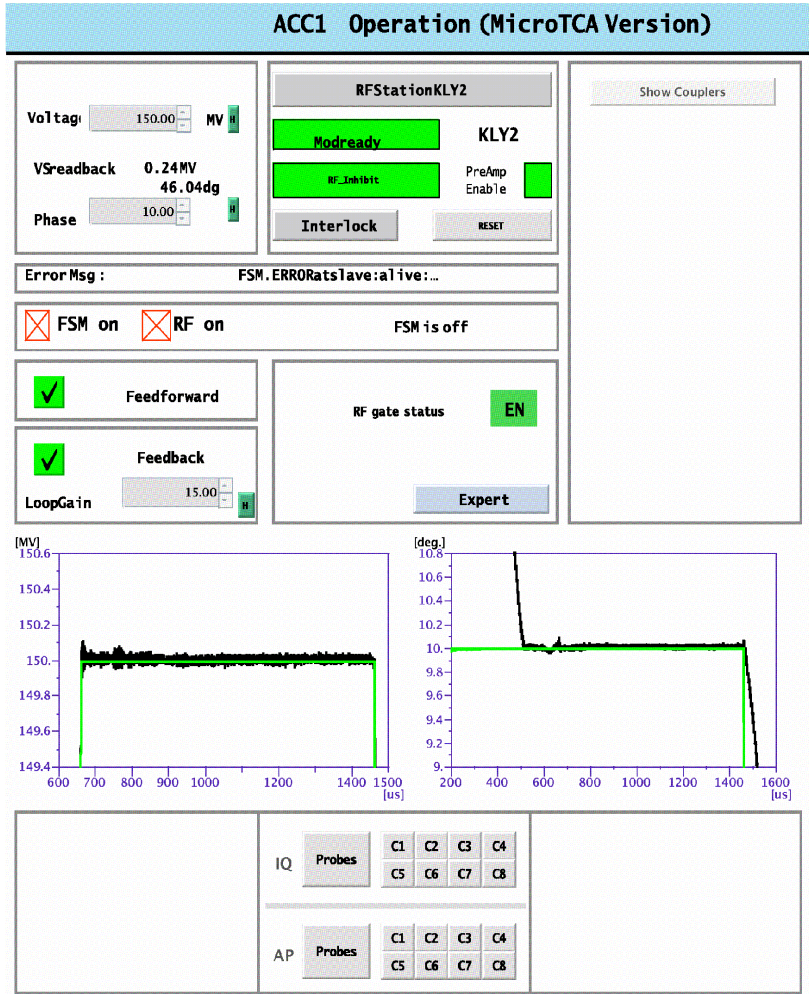
■ uTCA Prototype Rear view



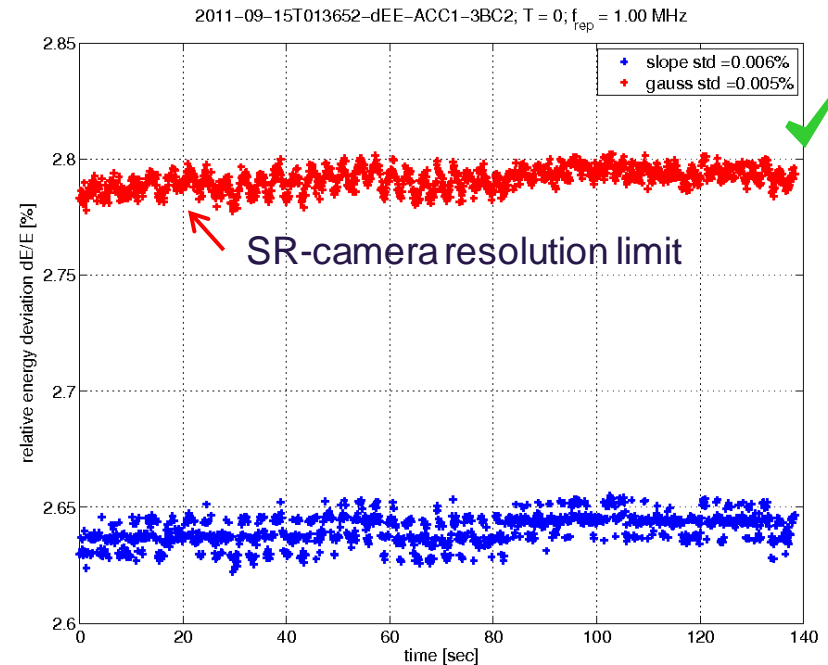
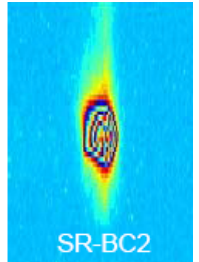
Beam operation using the uTCA-platform



FLASH operation :

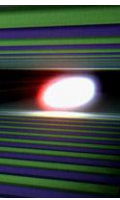


On-crest energy stability :

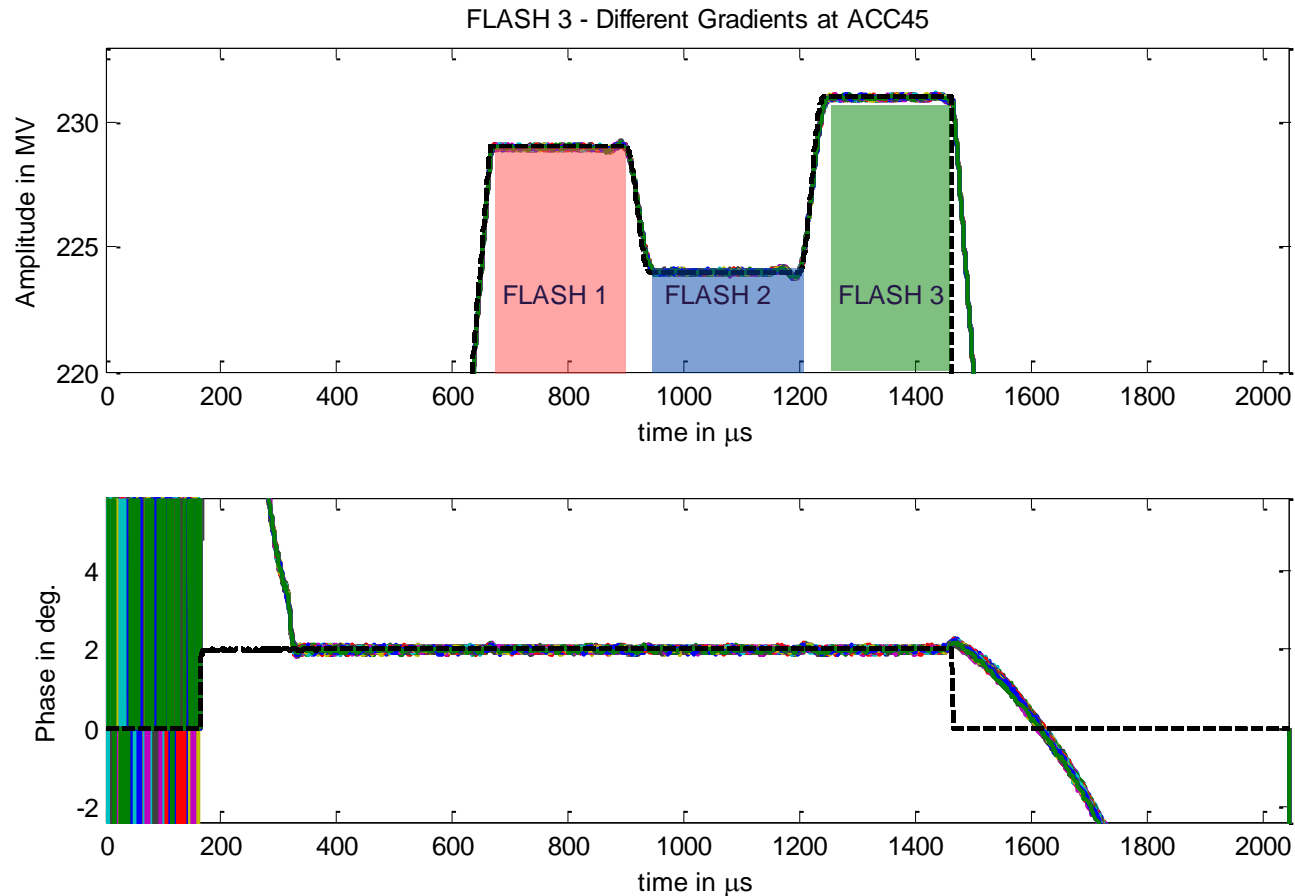


➔ Energy stability $dE/E = 5E-5$.

Multiple – gradient/phase operation

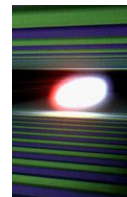


- Preparation of software for FLASH 1 & 2 & 3 operation!



- Used gradient steps -2% and + 3% with 40 μs transient time
- Setting up time < 10 sec

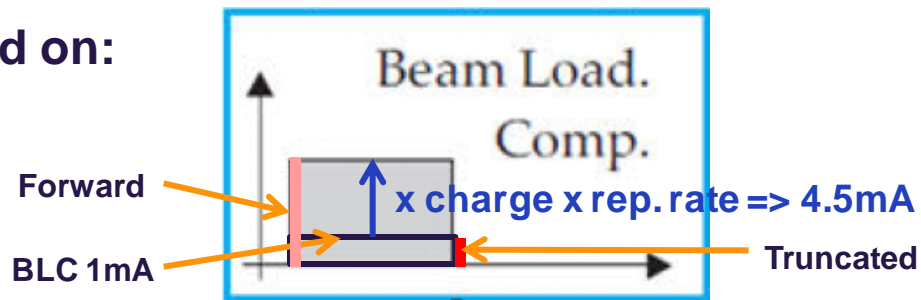
Large beam loading: LLRF test during 9mA run



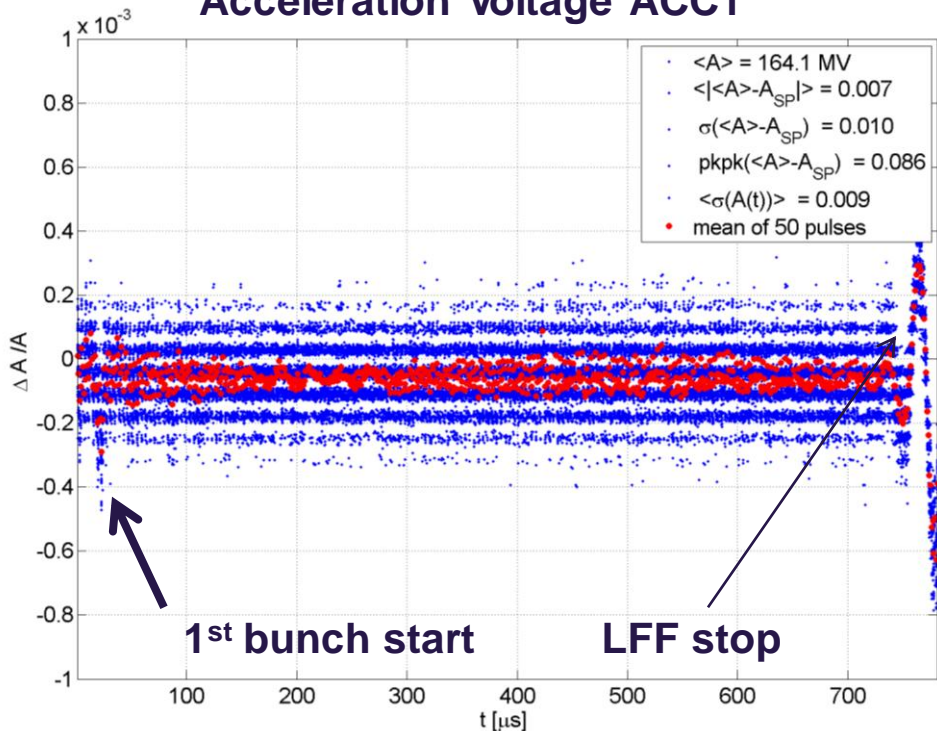
ILC studies: 3 MHz, 1.5 nC = 4.5mA **XFEL Parameters**

All field control applications are turned on:
LFF, MIMO FB, BLC

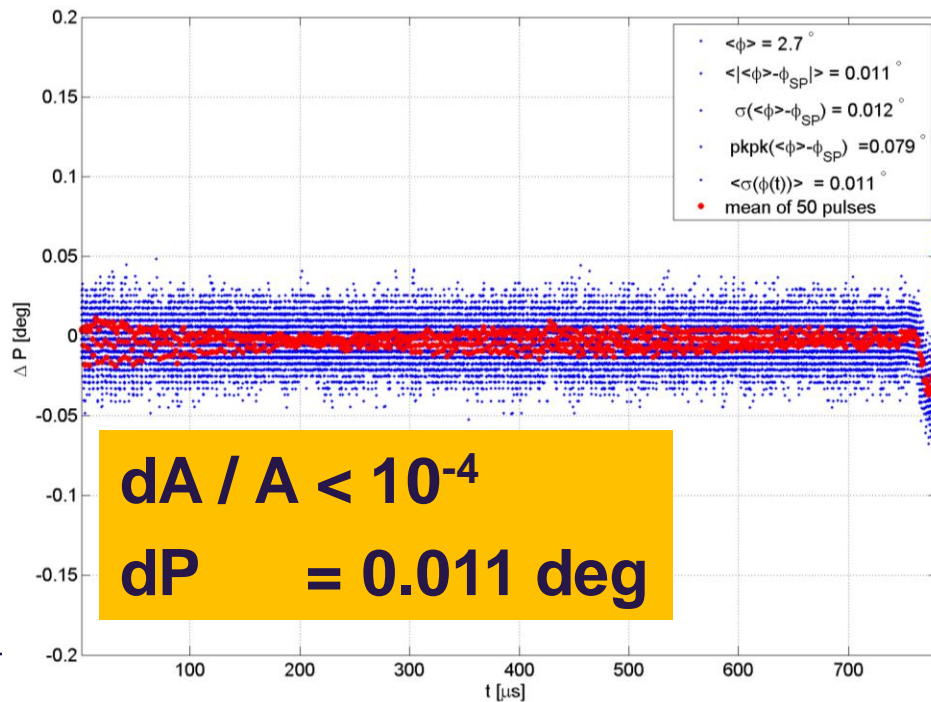
Remark: single bunch transient > 1e-4



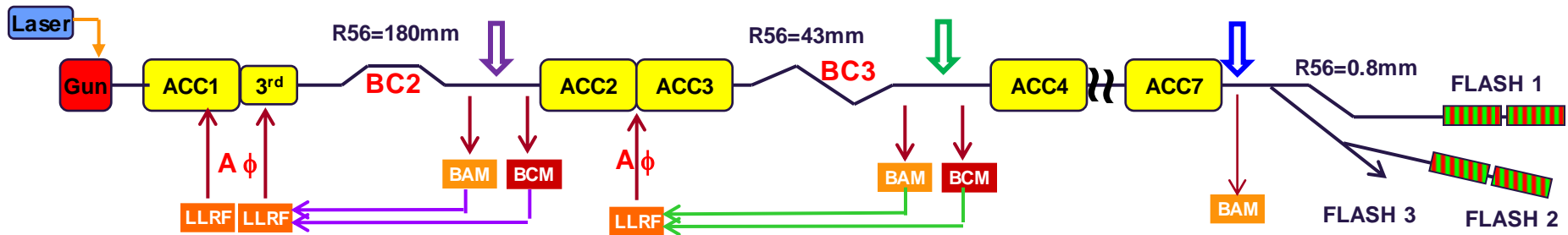
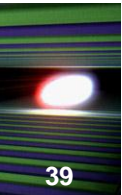
Acceleration Voltage ACC1



Acceleration Phase ACC1

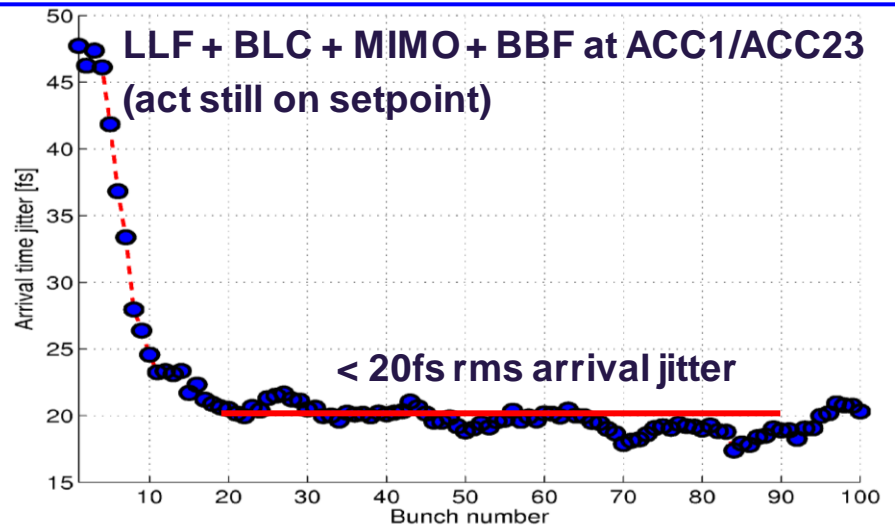
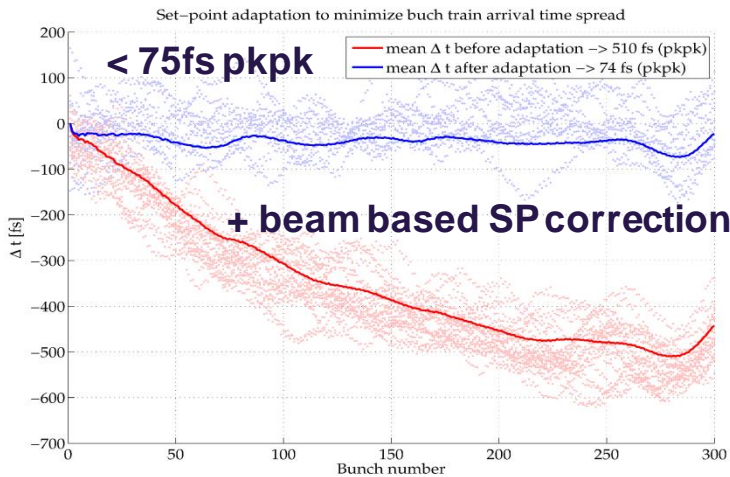


Beam based feedback

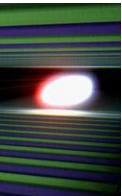


Beam Based Feedbacks:

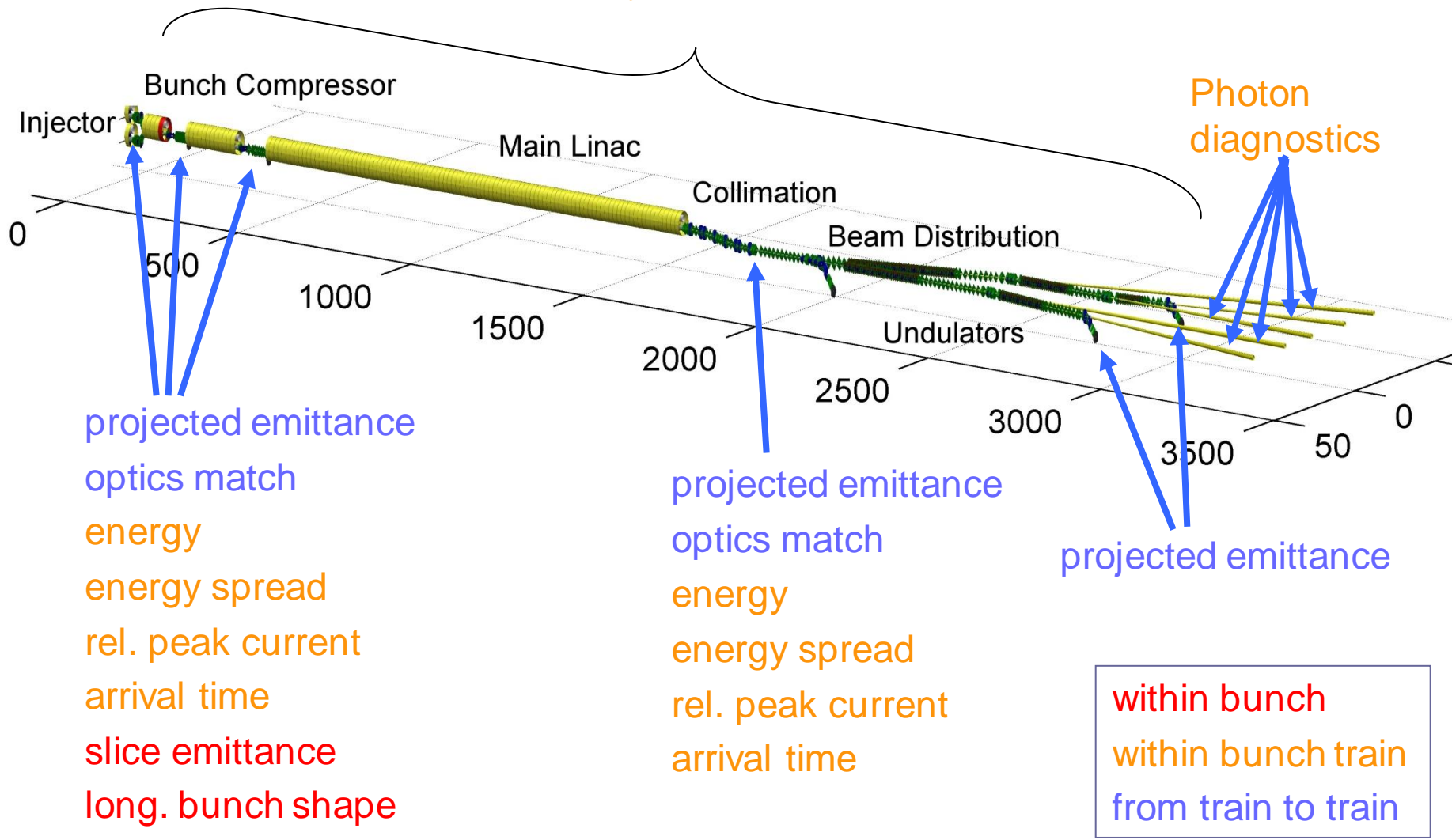
- BAM and BCM after BC2 \Rightarrow amplitude and phase in ACC1 and ACC3
- BAM and BCM after BC3 \Rightarrow amplitude and phase in ACC2



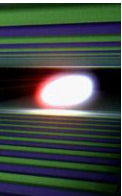
Beam Diagnostics



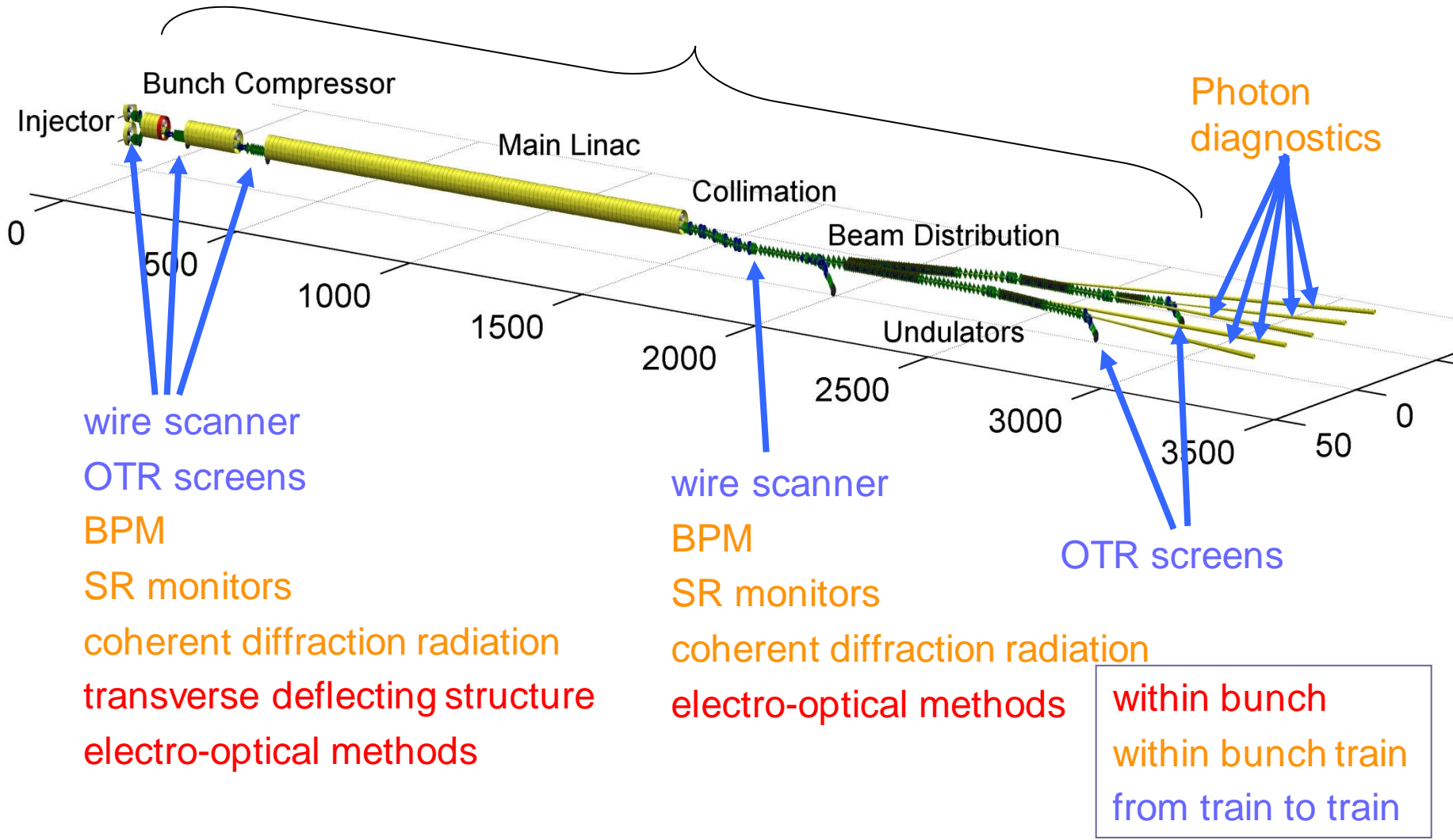
beam position, beam intensity, beam losses, dark current

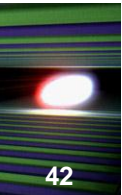


Beam Diagnostics



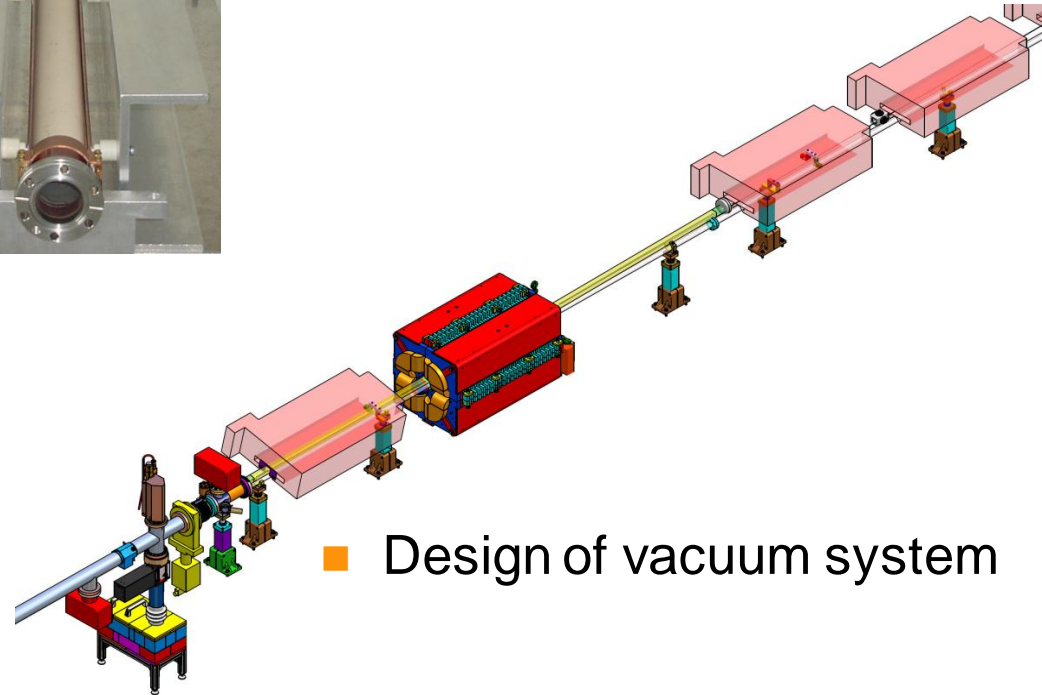
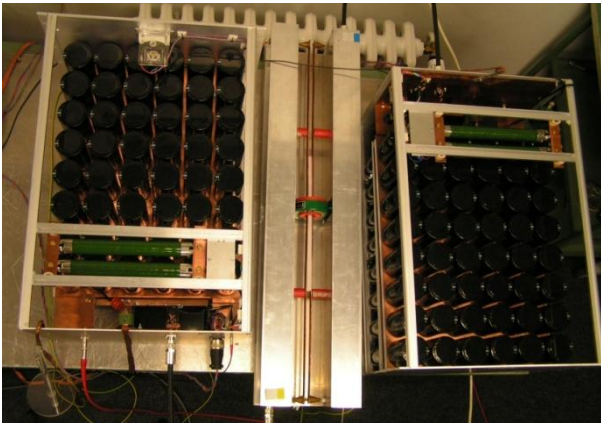
BPM, Toroids, Fibers, loss monitors, screens, dark current monitors





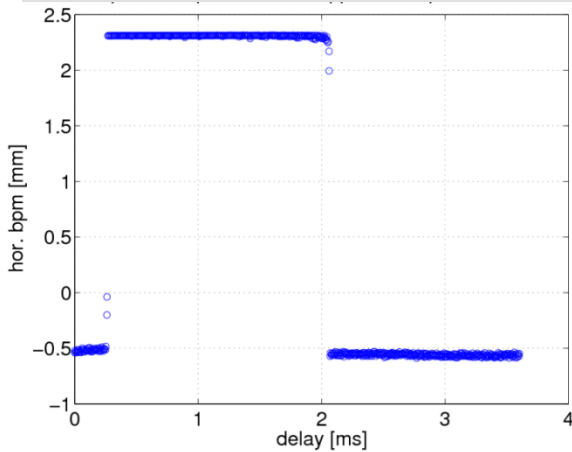
- Development of ultra-stable flat-top pulser
- Pre-Series production 2012

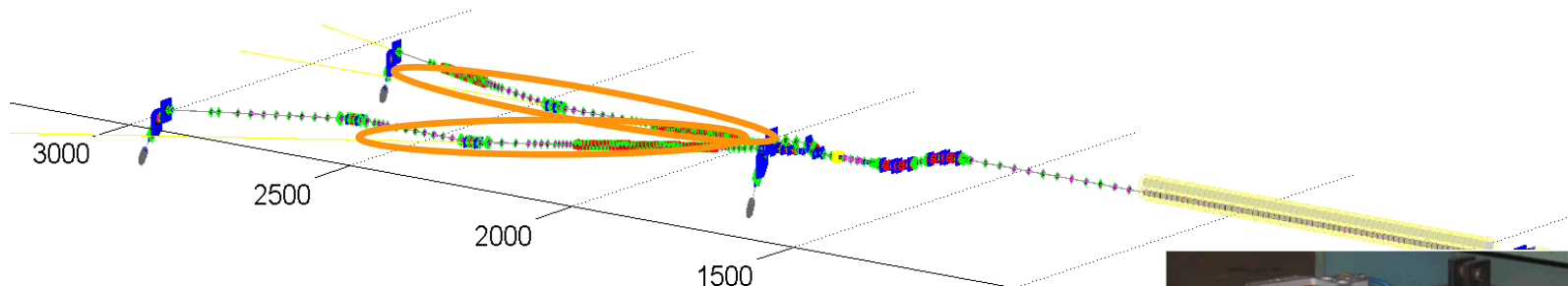
- Design of septum magnet



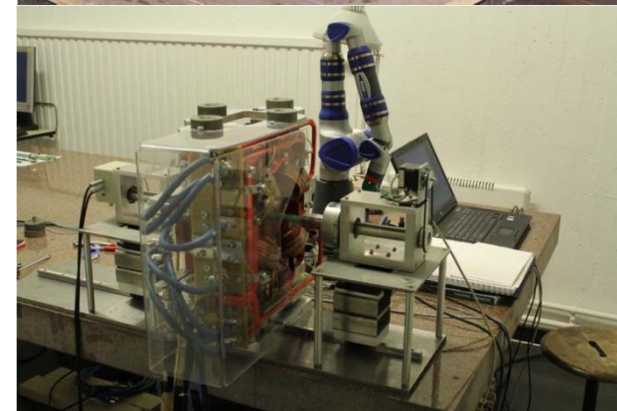
- Design of vacuum system

Stability measurements at FLASH

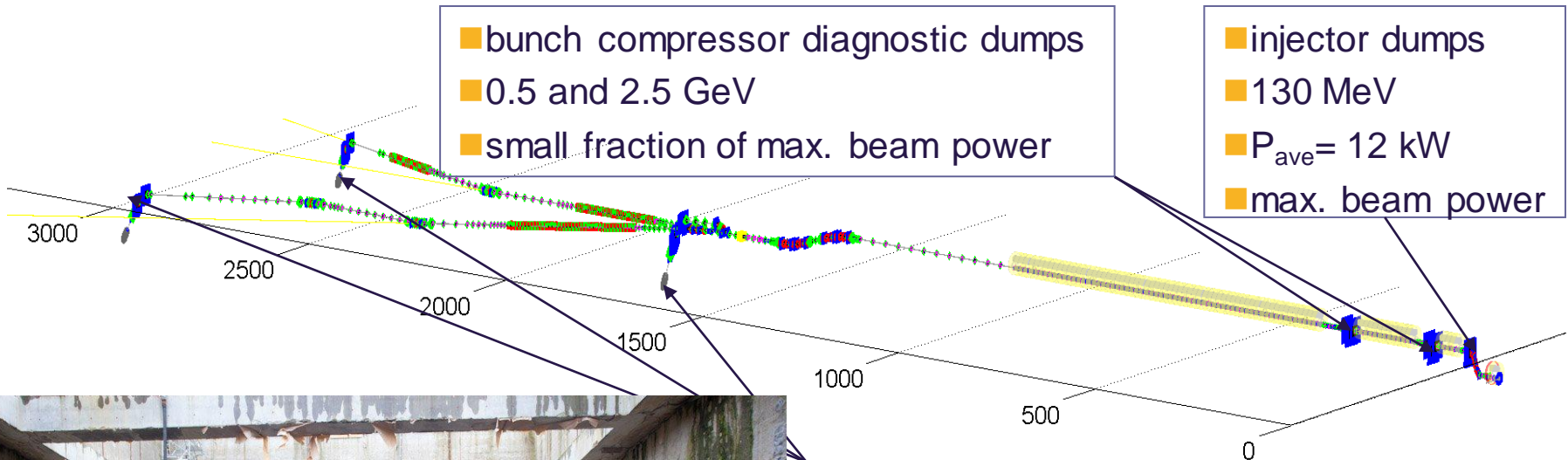
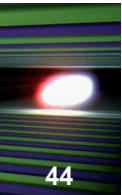




- Tendering process for > 450 m undulator started
- Focusing quadrupoles manufactured and shipped for precision fiducialization
- Prototype of undulator intersection set-up in mock-up tunnel

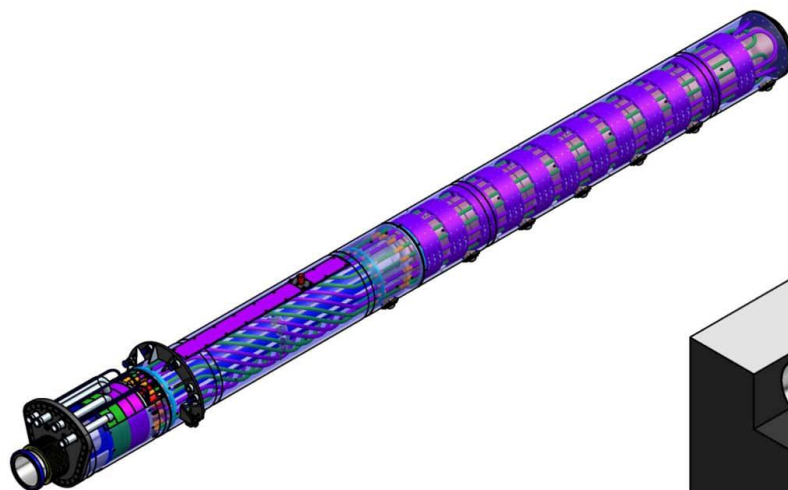
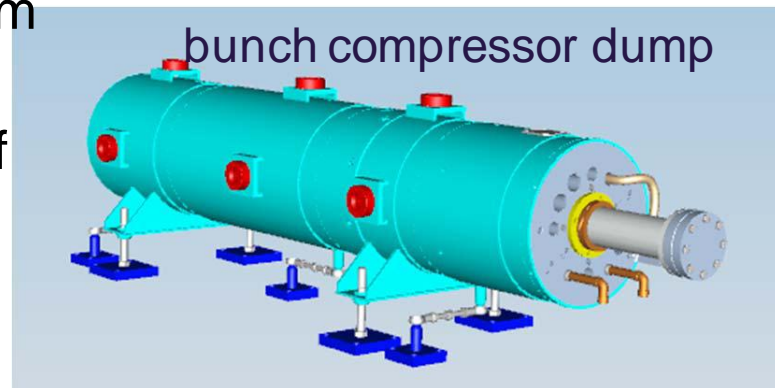


Beam Dumps



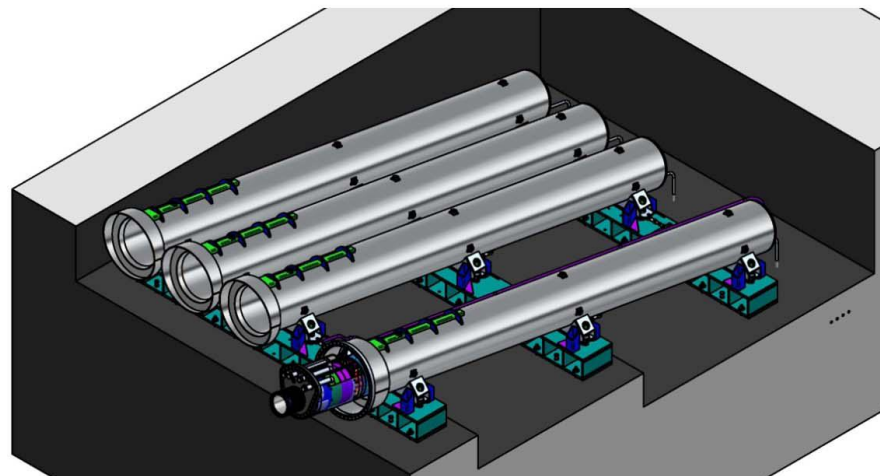
- main beam dumps
- up to 25 GeV
- $P_{ave} = 300$ kW
- 1/2 max beam power
- beam magnified
- slow sweep to distribute heat

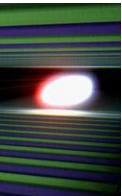
- Production readiness reviews for all beam dumps finished
- Selection of main suppliers, setting-up of production process underway
- Dump equipment test for main dumps planned for Q4/2013



Design of the main dump (Qty 5)

main dump





Hard x-rays

SPB : Ultrafast Coherent Diffraction Imaging of Single Particles, Clusters, and Biomolecules

- Structure determination of single particles: atomic clusters, bio-molecules, virus particles, cells.

MID : Materials Imaging & Dynamics

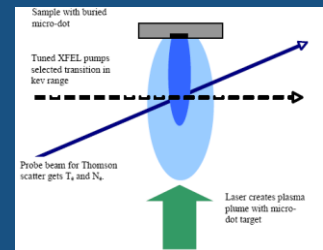
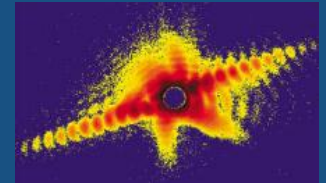
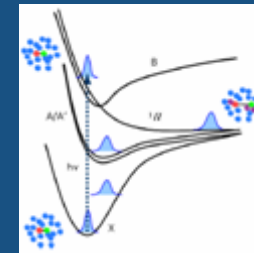
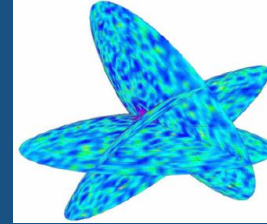
- Structure determination of nano-devices and dynamics at the nano-scale.

FXE : Femtosecond X-ray Experiments

- Time-resolved investigations of the dynamics of solids, liquids, gases

HED : High Energy Density Matter

- Investigation of matter under extreme conditions using hard x-ray FEL radiation, e.g. probing dense plasmas



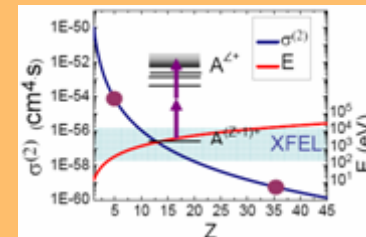
Soft x-rays

SQS : Small Quantum Systems

- Investigation of atoms, ions, molecules and clusters in intense fields and non-linear phenomena

SCS : Soft x-ray Coherent Scattering/Spectroscopy

- Electronic and real structure, dynamics of nano-systems and of non-reproducible biological objects



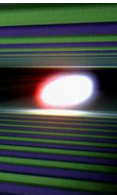
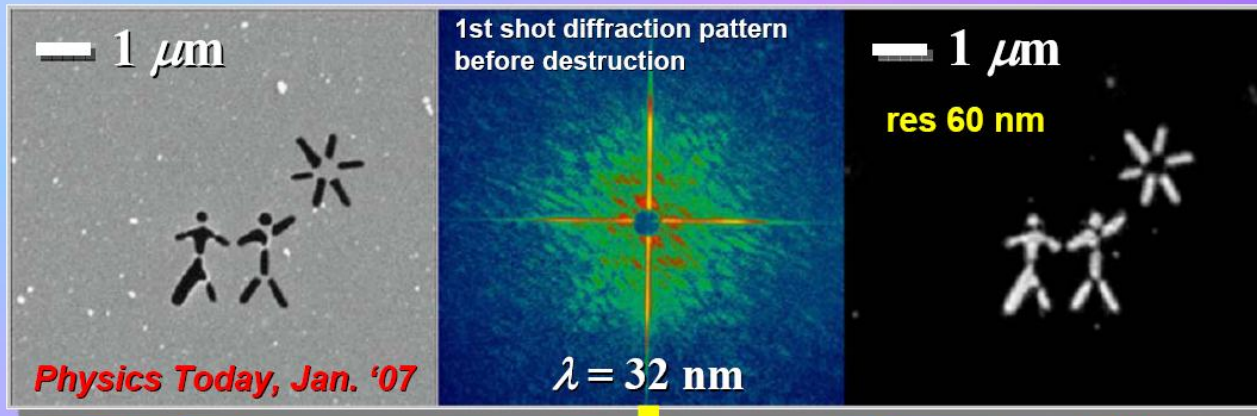
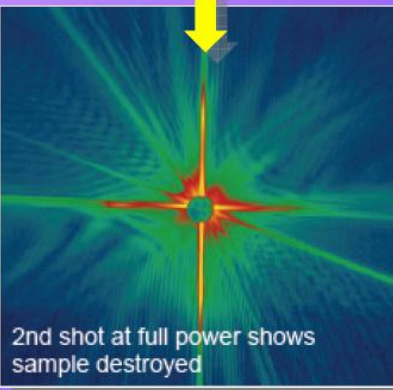


Image Reconstructed from an Ultra-Fast (25 fs) FEL Diffraction Pattern at FLASH



Physics Today, Jan. '07

Starting Image
(etched into silicon
nitride film)



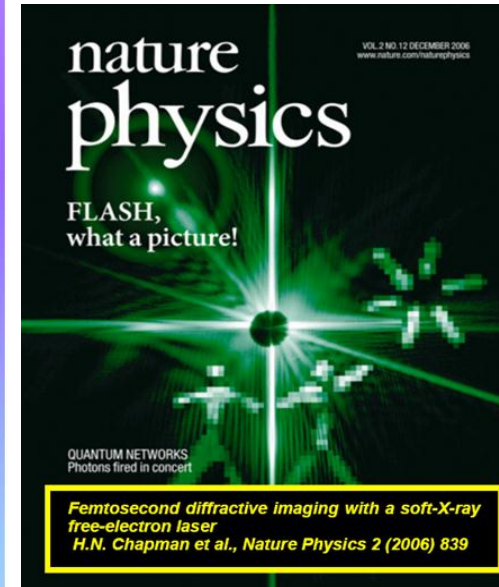
2nd shot at full power shows
sample destroyed

Reconstructed Image

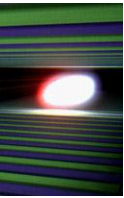
The 20- μm -wide square
film was destroyed by the
laser pulse, but a
computer algorithm
reconstructed the original
image from the diffraction
pattern.



H. Chapman, J. Hajdu
Reconstruction by
A. Barty, Feb. '06



nature physics,
December 2006



Thanks for attention