MICE CM32 Schedule summary



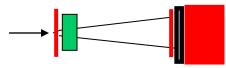
- Schedule update
- Main schedule drivers
- Keeping us on schedule
- · Comment on Steps V & VI
- Conclusion

Andy Nichols, STFC, 10/2/12

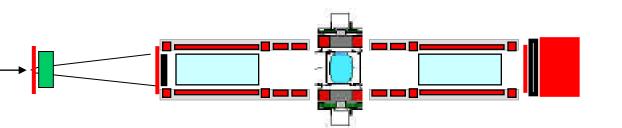




EMR run Q2 2012

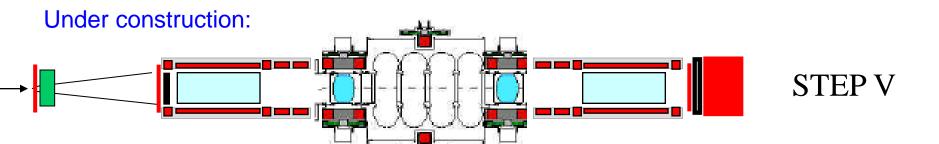


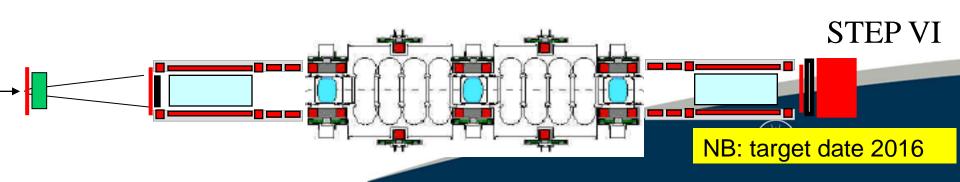
STEP I



STEP IV

Q4 2012 and 2013





MICE Top-Level Project Schedule



- Step IV
- Step V

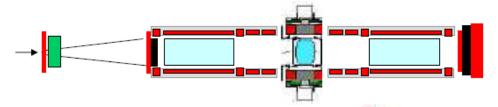
- Revision date: 10th February 2012 (CM32)
- Note: items in red text are <u>key schedule drivers</u>
- Items in orange text are <u>high risk items</u>
- Items in Green text are <u>complete</u>

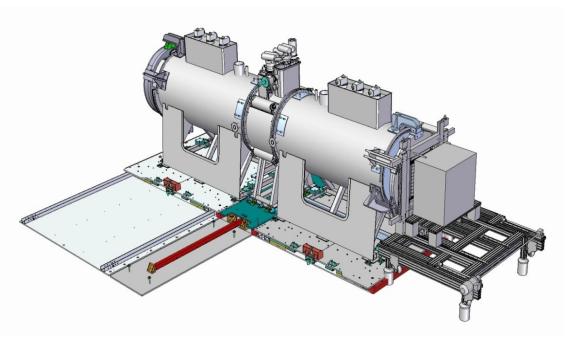




STEP IV







Subsystem	Date					
Spectrometer solenoid #1 + #2	Sept'12					
Fibre tracker #1 + #2	Ready					
Focus coil #1	Apr'12					
LH ₂ system A	May '12					
Solid absorber(s)	June '12					
Liquid absorber	Ready					
Diffuser	Aug'12					
Virostek plate & TOF cage	Feb. '12					
assy						
Substation upgrade	Ready					
EMR installation	May'12					
Radiation shutter	June '12					
AFC Moving platform #1	Ready					
SS platforms Installation	June '12					

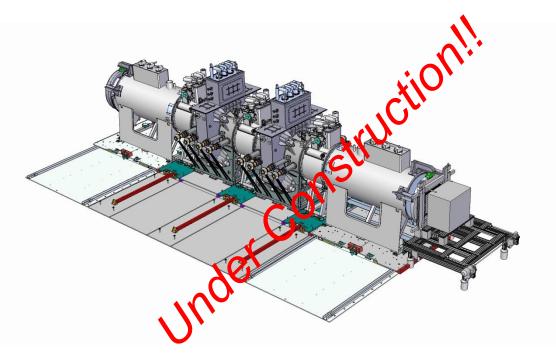
Step IV ready...Q1, 2013





STEP VI





Subsystem	Date				
Absorber Focus Coil #2	Q3 2012				
LH2 system B	Q1 2013				
RF Amplifiers	Q3 2013				
RF Infrastructure	Q3 2013				
Successful test of first CC coil	Q3 2012				
RFCC delivery plan complete					
AFC Moving platform #2	Q4 2012				
RFCC Moving platform #1	Q4 2012				

Step VI target date....2016



Main schedule drivers



- Put very simply, for Step IV it is:
 - Spectrometer solenoid 1 & 2
 - AFC 1
 - Liquid hydrogen delivery system
 - EMR
- These items are all in their final stages of manufacture and are scheduled for this year
- Other important items are:
 - Diffuser
 - Radiation shutter
 - Solid absorbers
 - Magnetic measurements
- Again, much of the work is done....



Comment on Steps V & VI



- As before, we still cannot predict a delivery date of Step V until we have a robust delivery plan for the Coupling magnets
- But there has been some welcome progress:
 - Cryostat review now fixed for Feb 29th
 - Coil #1 cold test preparations are well advanced
 - Good feedback from Industry (Meyer Tool) on fabrication
 - Discussions on delivery plan started CERN large magnet group and DL involved very early days, hope to follow up after Feb 29th review
- We have been asked to submit a major Step V & VI readiness review when Step IV is complete, ie, beginning of 2013
- It will have to contain the above, and much more....
- A major opportunity for the project



Keeping us on schedule



- This year luckily we are focussed by the deliveries of large items, we have to
 - Understand the detailed integration very closely
 - Not ignore services and pipework
 - Or general moving things about, eg, dewars and transfer lines
 - First planning workshop held on 3rd Feb, more planned this year; relevant people need to attend in person no phone link envisaged
 - Weekly Hall meetings need emphasising attendance has always been good though
- Equally important are people:
 - Each subsystem must nominate the person(s) who will support it during both installation and running







Revision date: 1/2/12 (MICO 175)

Milestone complete							
>30 days away							
<30 days away							
Passed & not complete							
	>30 days away <30 days away						

Upstream spectrometer solenoid - Steve Virostek/Roy Preece

Task Cold mass aligned to vacuum vessel survey points - COMPLETE	Baseline 02/11/11	Status	Revised baselines									
			17/1/12								25	
Vacuum vessel closed	22/12/11		14/2/12	10								
Ready for training	09/1/12		14/3/12									
Ready for shipping	13/2/12		27/4/12	10				3 3				
Arrival at RAL	26/3/12		08/6/12									

Downstream spectrometer solenoid - Steve Virostek/Roy Preece

Task Cold mass on support beam - COMPLETE	Baseline 02/11/11	Status	Revised baselines								
			17/1/12			16		20 2		io.	
Assembly starts	21/12/11		28/2/12	65.0		52. 22		2 2			
Cold mass aligned to vacuum vessel survey points	16/2/12		27/3/12								
Vacuum vessel closed	09/3/12		18/4/12								
Ready for training	13/4/12		18/5/12	0.0		100					
Ready for shipping	25/5/12		03/7/12								
Arrival at RAL	03/7/12		14/8/12	200				10 1			3

- Re-organised MICO meetings working well
- Six top level milestones for each important deliverable tracked weekly
- Many thanks to Gail Hanson for making it all work



Conclusion



- This summary is normally quite difficult to deliver
- But this time I feel more relaxed, because:
 - Realistic planning has paid off
 - Schedule float has been added
 - Delivery expectations are sensible
 - Manpower has been reinforced in critical areas (although we still need more)
- So thanks everybody!

