

# EXTRACTION BEAMLINES FOR ELENA: ELECTROSTATIC DEFLECTORS AND LENSES

Daniel Barna  
(University of Tokyo, Asacusa exp.)



# Outline

- Misc. comments/thoughts on the beamlines (layout, switching, etc)
- Experience from our visit to ELISA (Aarhus, Denmark)
- Electrostatic deflectors in general, design in ELISA, manufacturing considerations
- Electrostatic quadrupoles: ELISA design, prototype in ASACUSA
- Magnetic shielding



# Requirements

- Shielding against stray magnetic fields of strong superconducting magnets (+ think about optimizing beamline path?)
- Manufacturing: easy & cheap
- Bakeable
- Electrodes inside the beampipe should be precisely positioned w.r.t. outside references (CF flange?)
- Insulators should not be 'visible' by the beam.
- UHV-compatible (NEG coating? Avoid structures blocking the pumping)
- High voltage
- Fast switching between experiments

# Some general remarks

- Extraction beamlines: single-pass → alignment + vacuum probably less critical than in a ring.
- Beam optics study should estimate the needed precision (fields, electrode positions)
- Choose a design accordingly
- Tolerances highly influence manufacturing prices even for the same design (CERN Main Workshop refused to give any estimate without tolerances)
- Electrostatic beamlines are now routinely operated at several places. One could/should reuse existing designs to cut R&D costs.



# Electrostatic or magnetic beamline?

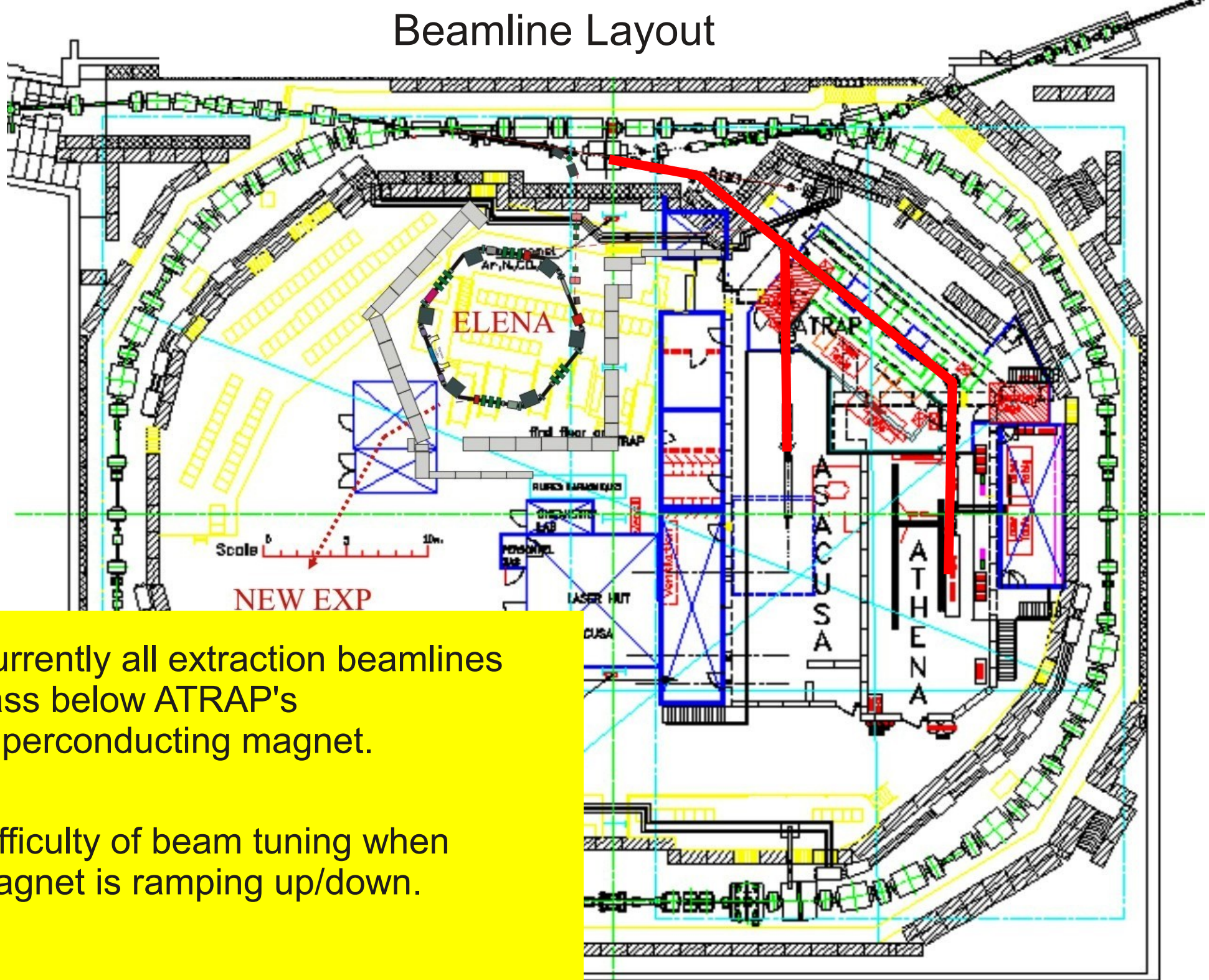
## ADVANTAGES of electrostatic:

- No hysteresis
- Better stability. Switch on and go.
- No currents. Cheap materials (inox) and cheap contacts.
- No cooling needed
- Compact. No stray fields outside (beampipe shields everything)

## DISADVANTAGES (easy to solve)

- Safety with high-voltage

# Beamline Layout

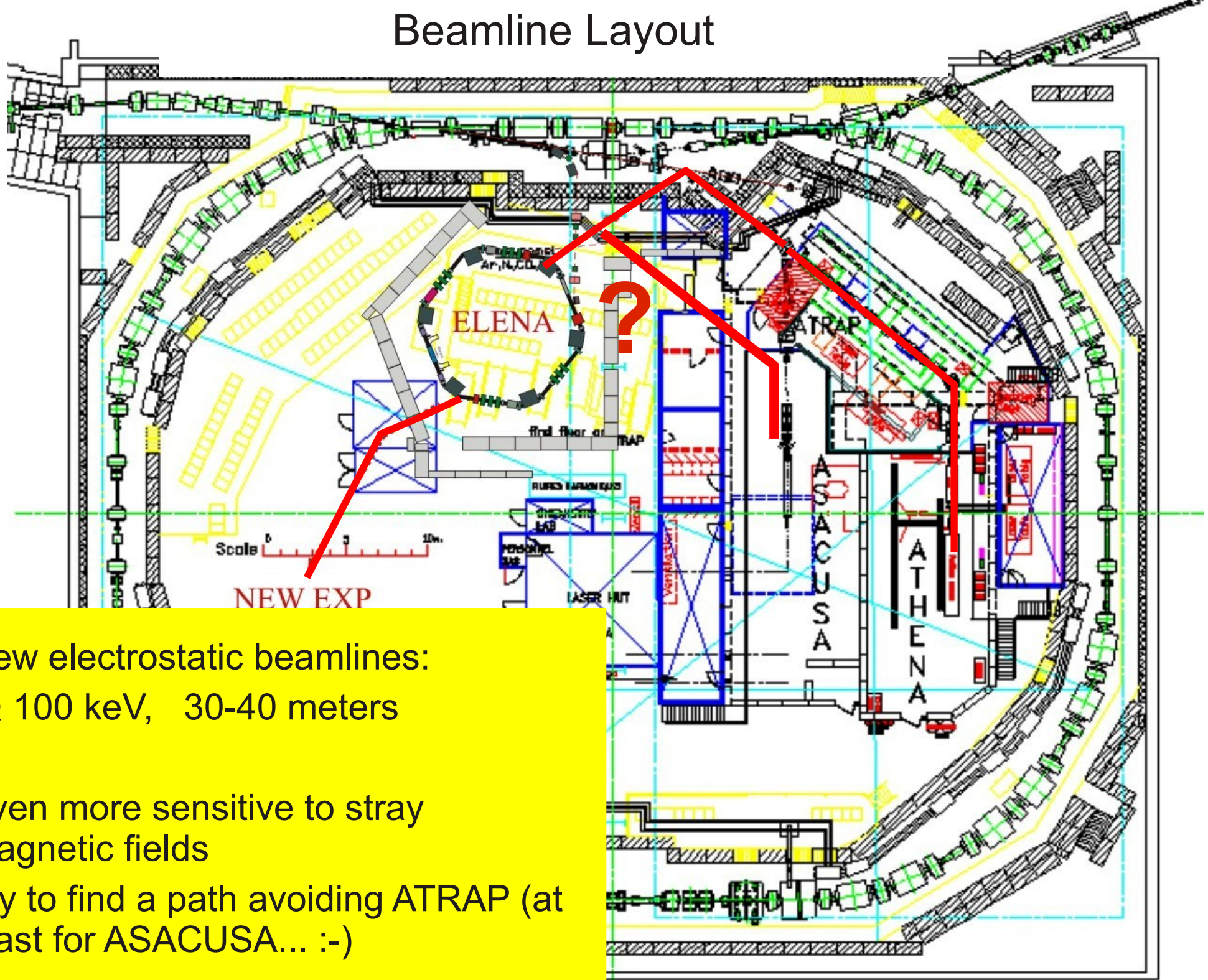


Currently all extraction beamlines pass below ATRAP's superconducting magnet.

Difficulty of beam tuning when magnet is ramping up/down.



# Beamline Layout



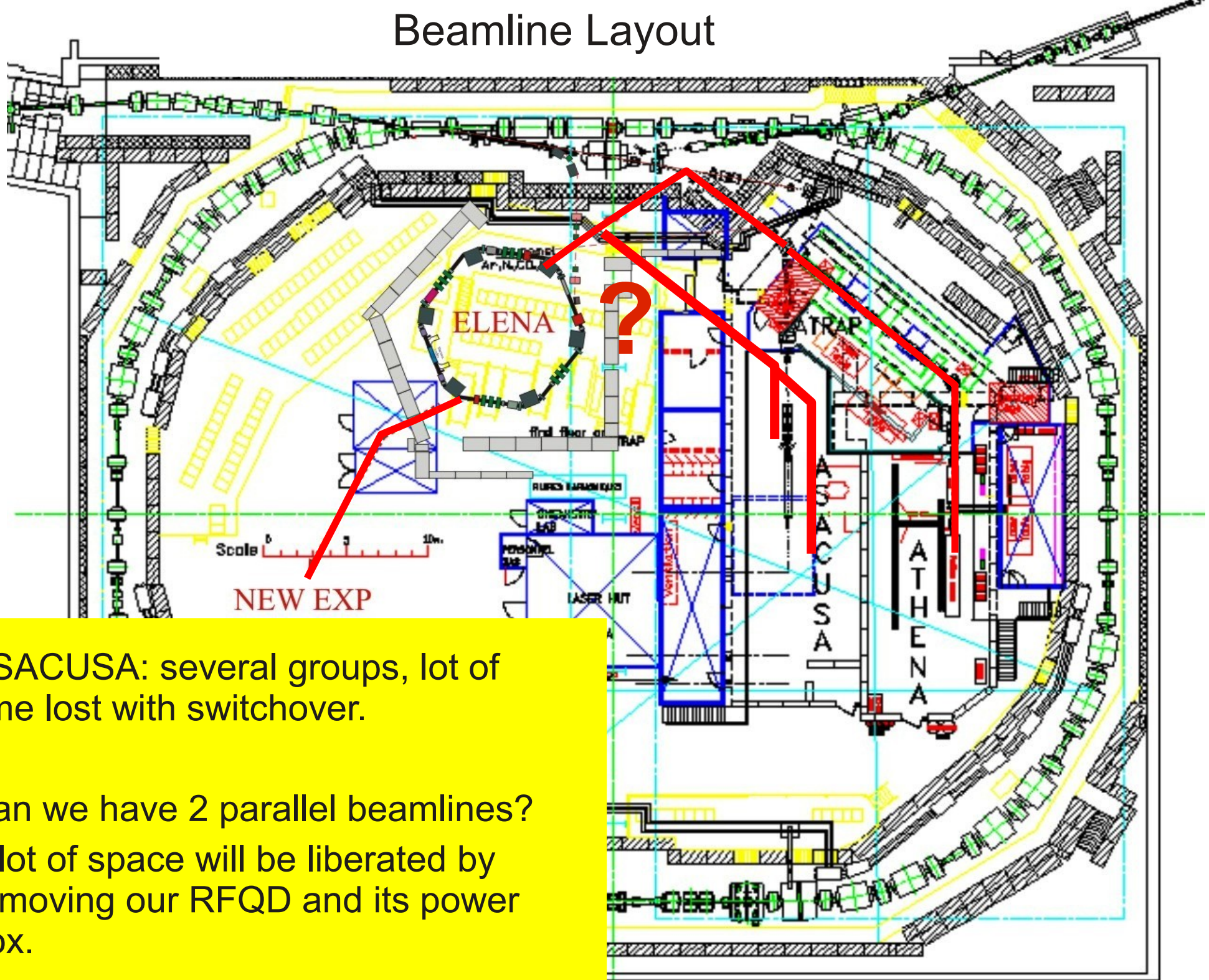
New electrostatic beamlines:  
@ 100 keV, 30-40 meters

Even more sensitive to stray  
magnetic fields

Try to find a path avoiding ATRAP (at  
least for ASACUSA... :-)



# Beamline Layout

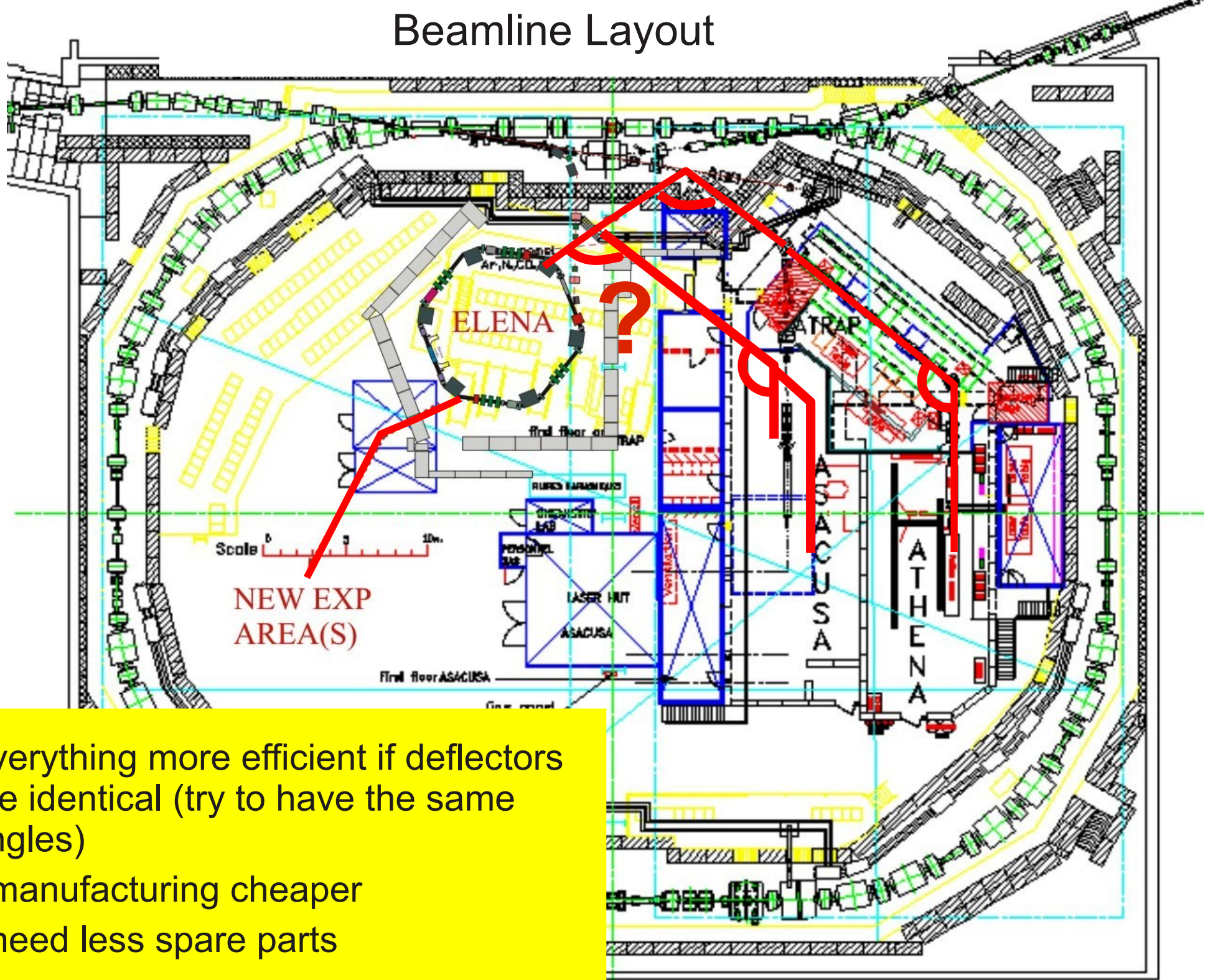


ASACUSA: several groups, lot of time lost with switchover.

Can we have 2 parallel beamlines?  
A lot of space will be liberated by removing our RFQD and its power box.



# Beamline Layout

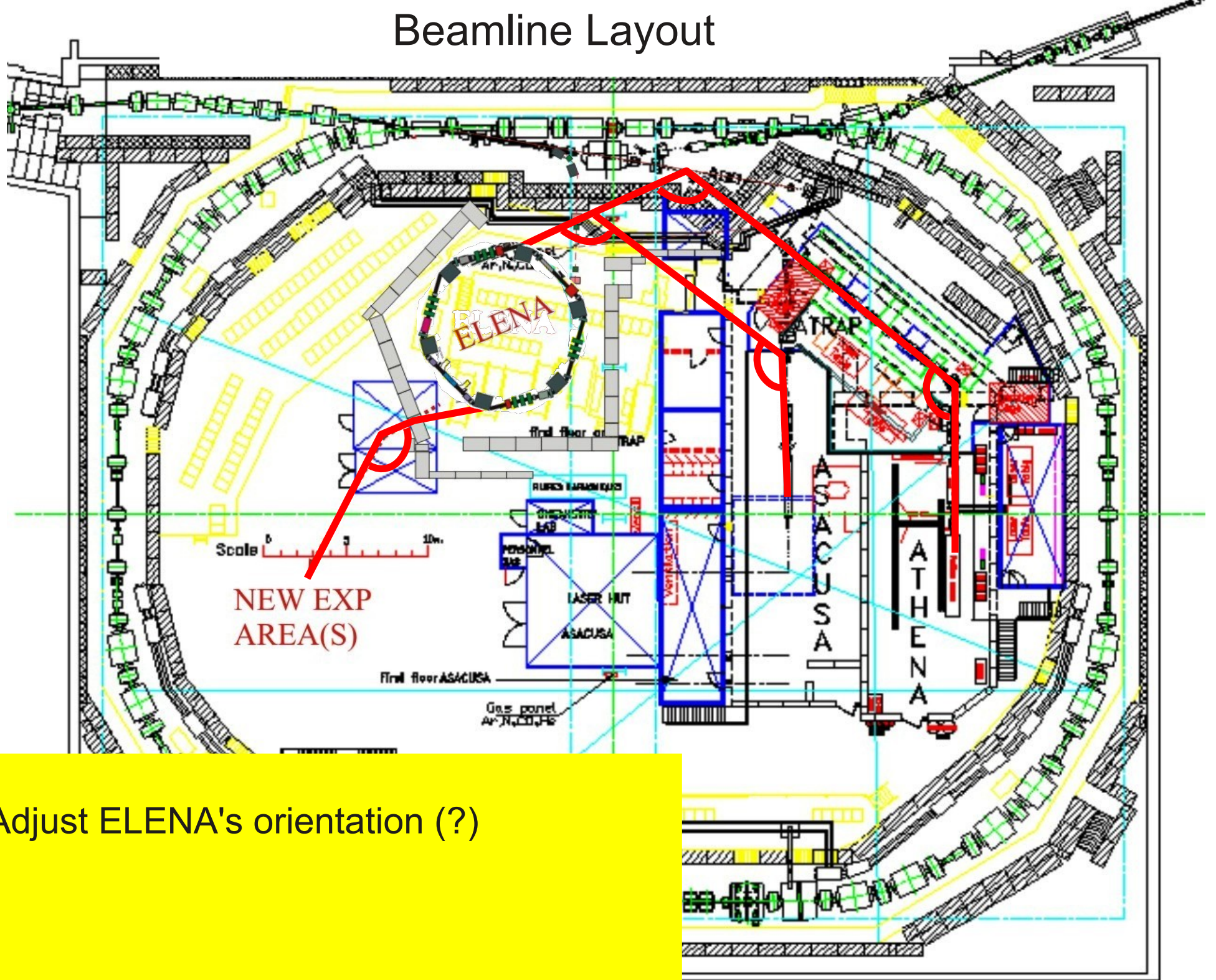


Everything more efficient if deflectors are identical (try to have the same angles)

- manufacturing cheaper
- need less spare parts



# Beamline Layout

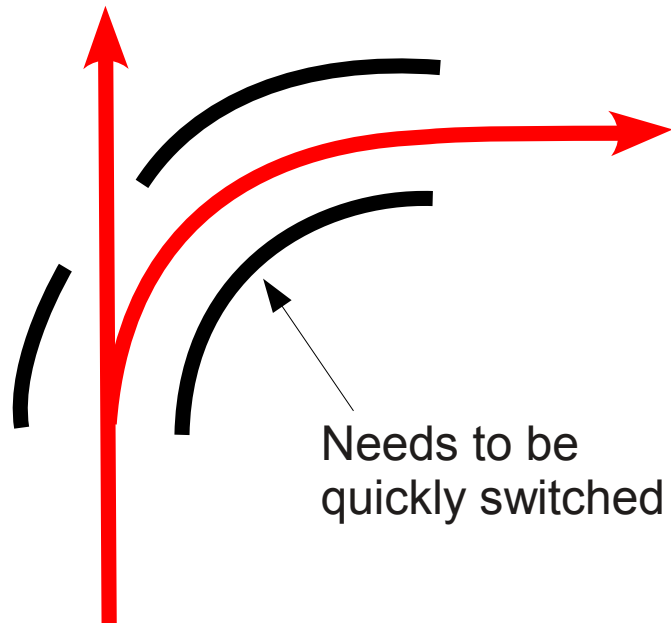


Adjust ELENA's orientation (?)

# Switching between experiments

If all bunches of ELENA are extracted at once:  
need quick switching ( $\sim\mu\text{s}$ ) in the beamline

## Use the deflectors to switch

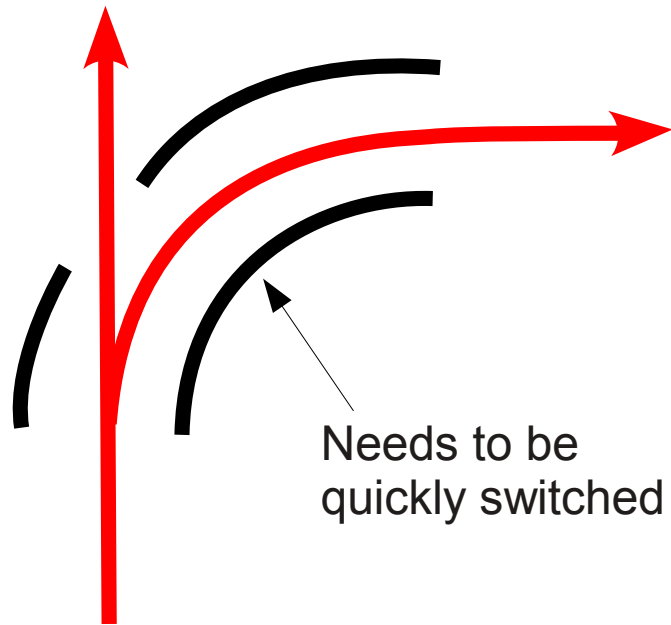


- Larger capacitance, longer rise-time
- Deflectors are not identical
- More complicated geometry

# Switching between experiments

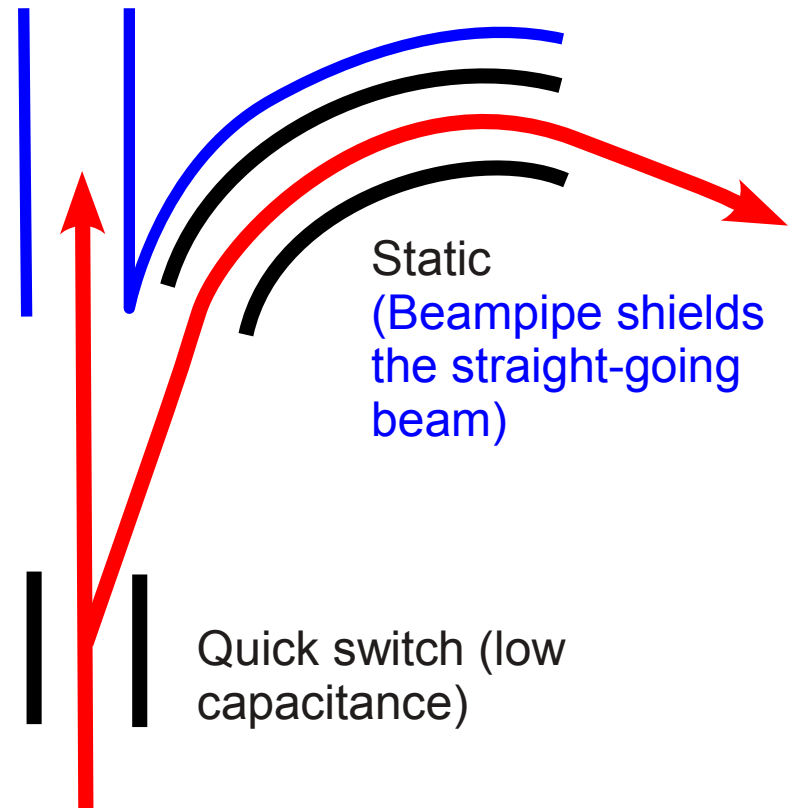
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## Use the deflectors to switch



- Larger capacitance, longer rise-time
- Deflectors are not identical
- More complicated geometry

## Use separate kickers to switch



- Smaller capacitance, shorter rise-time
- Deflectors are identical



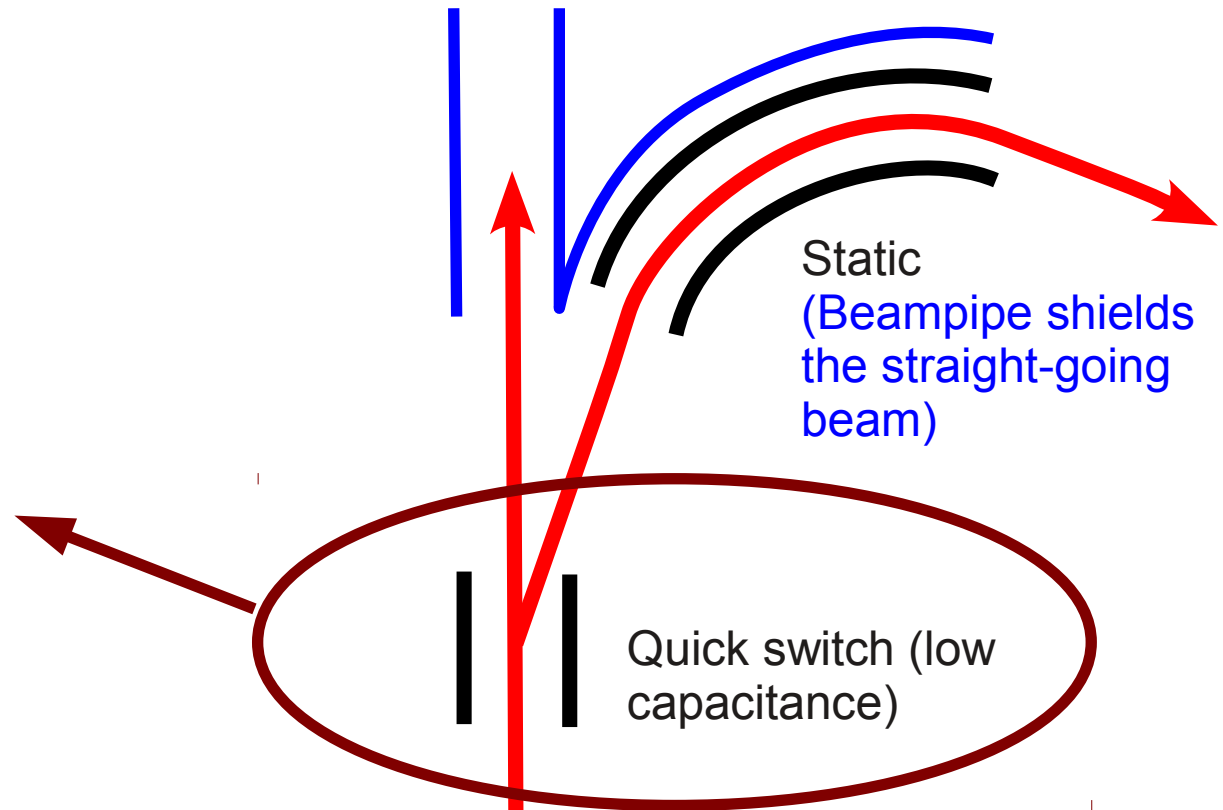
# Switching between experiments

If all bunches of ELENA are extracted at once:  
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Use separate kickers to switch

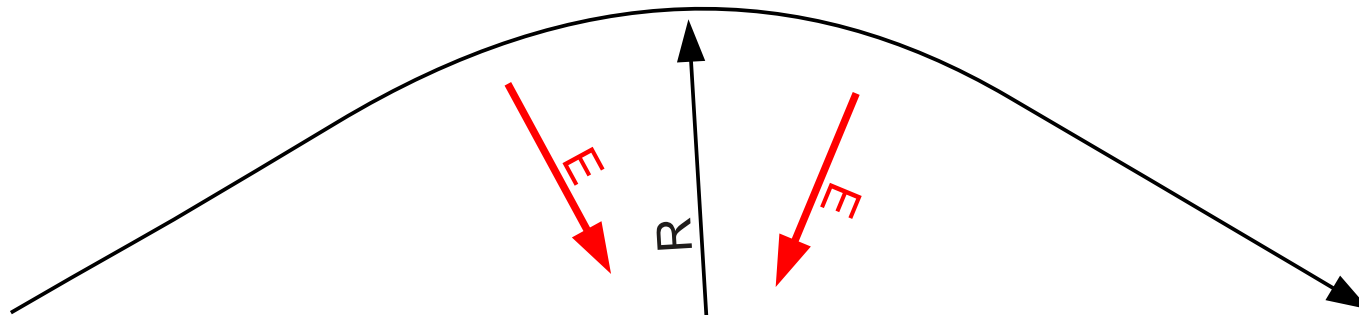
Needs R&D

Reuse it as the  
ejection kicker from  
ELENA?



- Smaller capacitance, shorter rise-time
- Deflectors are identical

# Electrostatic Bending



$$F = q E = m a = m \frac{v^2}{R} \rightarrow R = \frac{2}{E} \frac{E_{kin}}{q}$$

Bending radius depends only on the  $E_{kin}/q$  of the particle.  
Independent of mass.

Learn from other devices with similar  $E_{kin}/q$

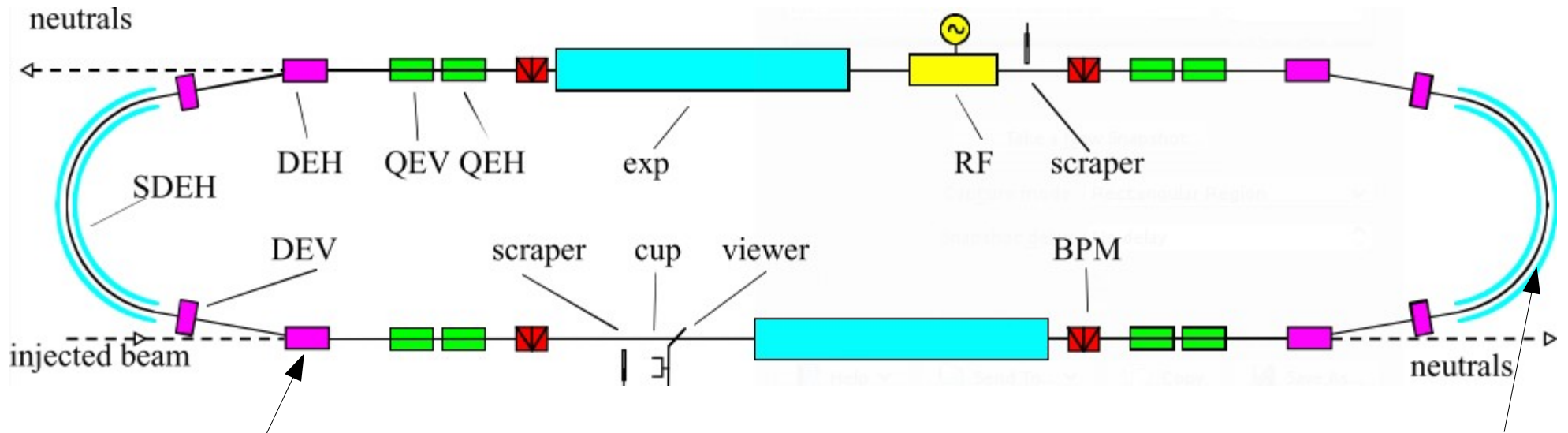
Visited the ELISA storage ring @ University of Aarhus.

# **ELISA @ University of Aarhus**

# ELISA @ University of Aarhus, Denmark

## (Electrostatic Ion Storage Ring, Aarhus)

15  $\pi$  mm mrad, 25 keV ions ( $A=4-840$  - atoms or molecules)  
[ S.P.Møller, NIM A394 (1997) 281 ]



10° parallel-plate deflector,  
injection kicker

160° spherical electrostatic deflector,  
later replaced by cylindrical ones



# ELISA @ University of Aarhus





# ELISA @ University of Aarhus

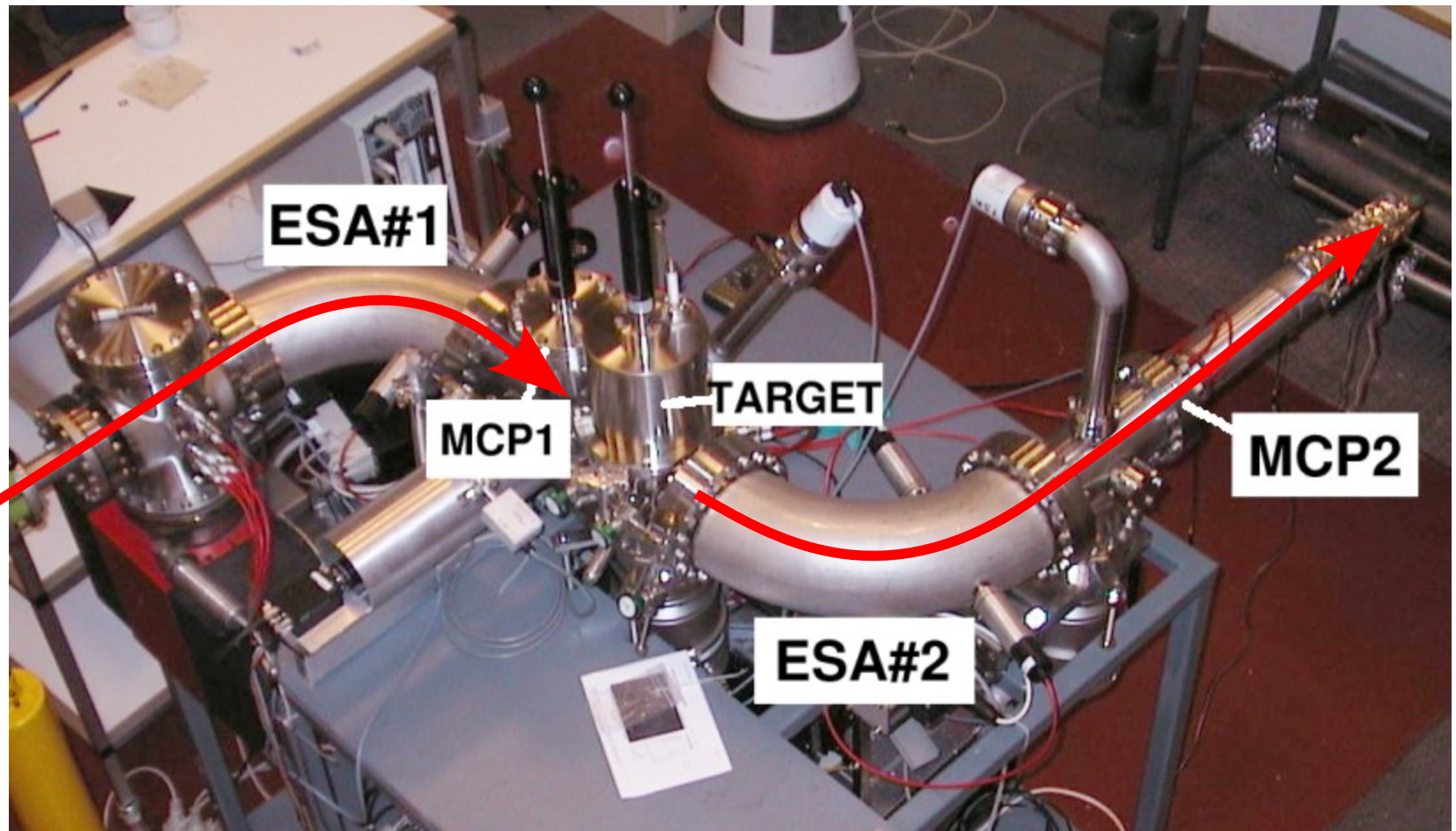
- Know what you really need
- Keep it simple, do not invent something more precise/fancy than what you need.
- No need for alignment possibility of electrodes within the beampipe.





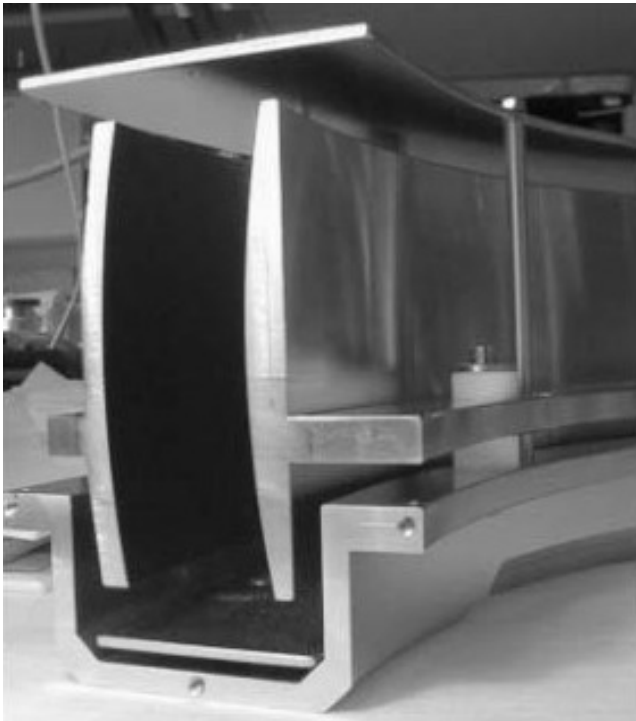
# Electrostatic spectrometer (Aarhus group @ ASACUSA)

To measure the energy loss of low-energy antiprotons in matter



Antiproton beam  
from RFQD  
(few-10 keV  
- 120 keV)

# Electrostatic spectrometer Aarhus group @ ASACUSA



*A. Csete: Experimental  
Investigations of the  
Energy Loss of Slow  
Protons and Antiprotons  
in Matter*

*(PhD.Thesis,  
ASACUSA experiment)*

Not used anymore.  
If there is interest, we can get this device from Aarhus.



# Materials

METALS: standard & cheap materials: stainless steel, aluminium

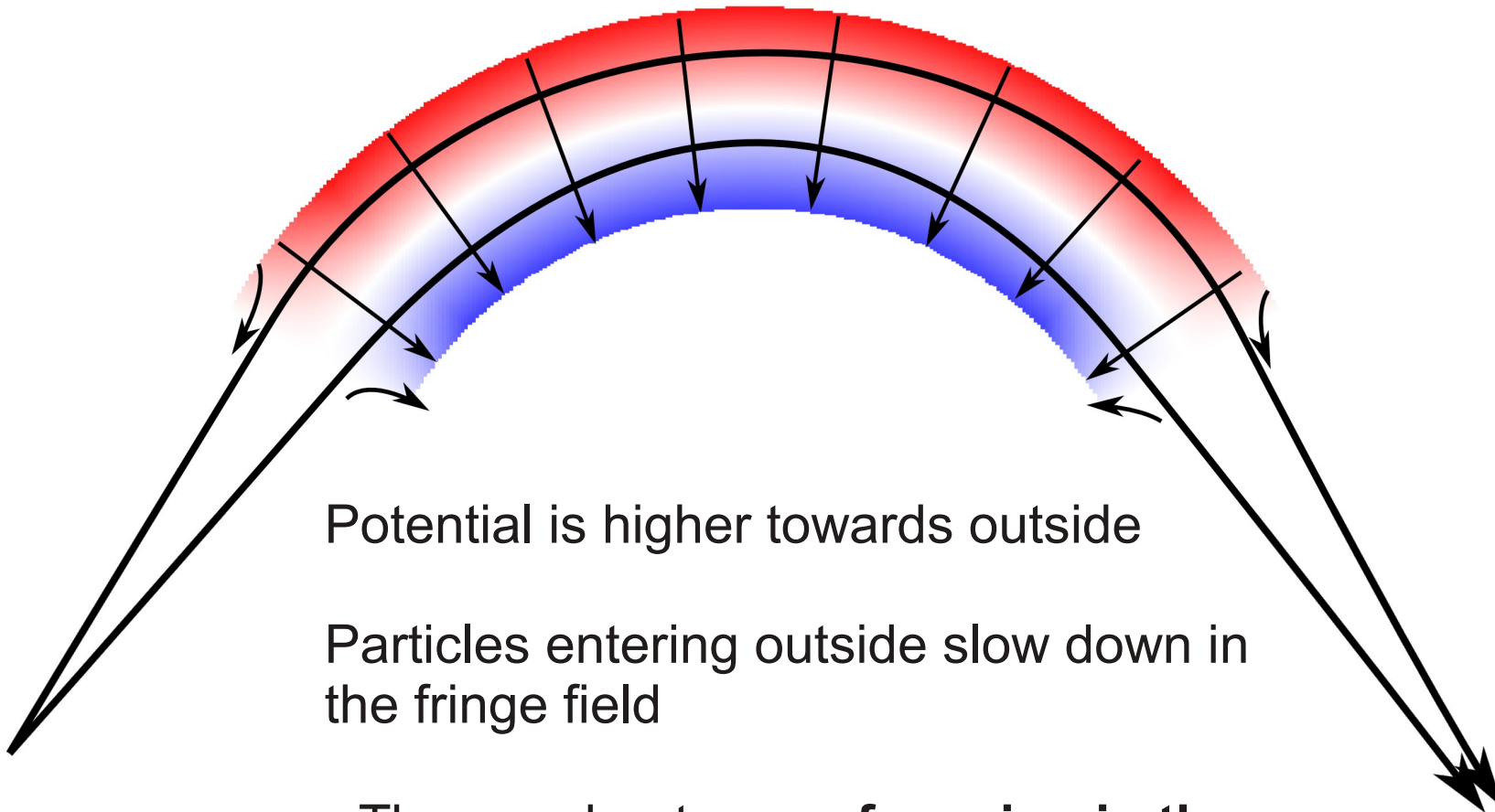
- ELISA uses gold-plated electrodes (avoid insulating oxide layers & voltage drops through them) We did not hear a really convincing argument for this.
- NEG coating (?) - compatible with both materials.
- Thermal expansion differences (inox-aluminium) during baking.

INSULATORS:

- Macor & ceramic (alumina) is used/suggested by both ELISA and our japanese collaborator company (which is building a quadrupole for us - see later)
- Low outgassing, cheap, easy to machine, bakeable.

# **ELECTROSTATIC DEFLECTOR**

# Electrostatic deflectors: dynamics



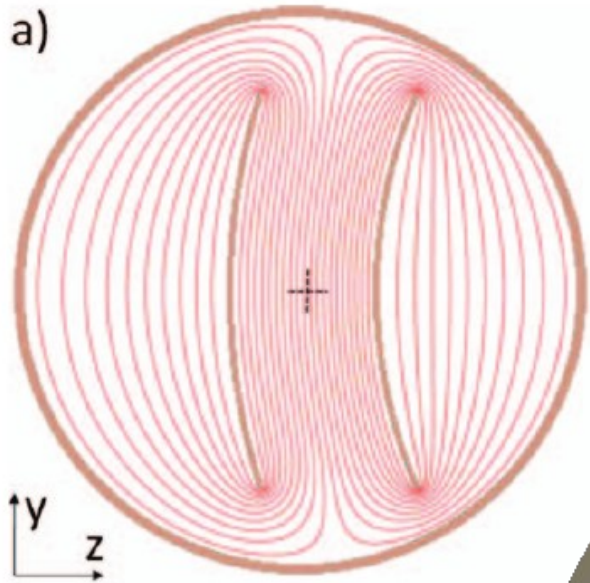
Potential is higher towards outside

Particles entering outside slow down in the fringe field

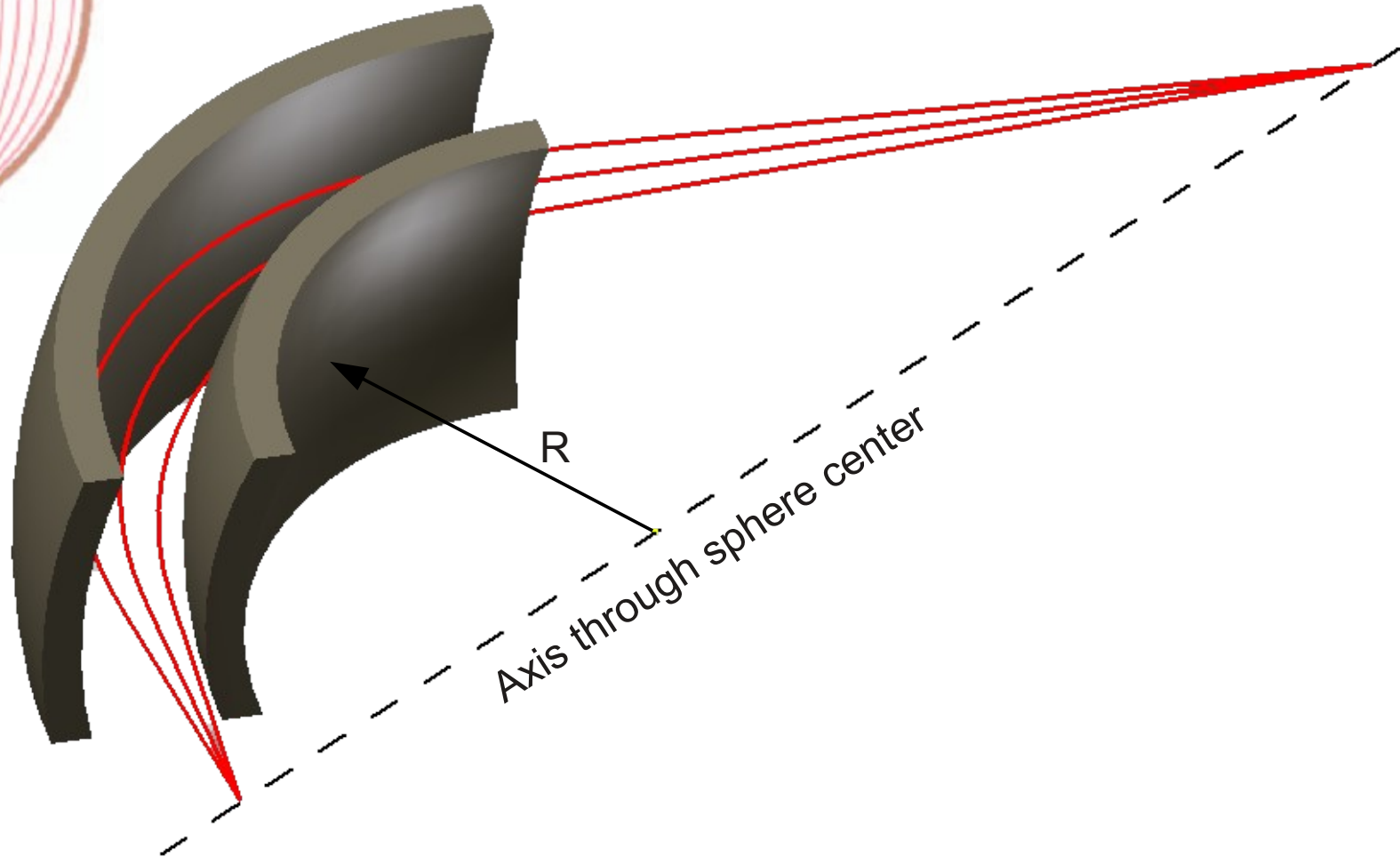
- They are bent more: **focusing in the bending plane**
- Transverse and longitudinal motions are **coupled**

# Spherical deflector

a)

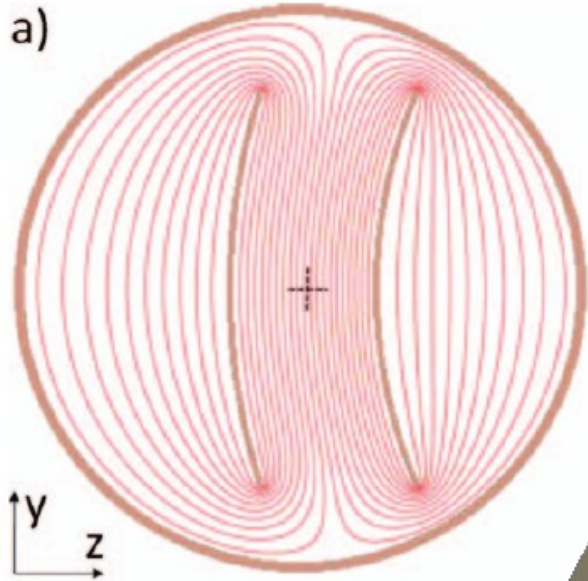


$$E_r = E_0 \frac{R_0^2}{r^2}$$

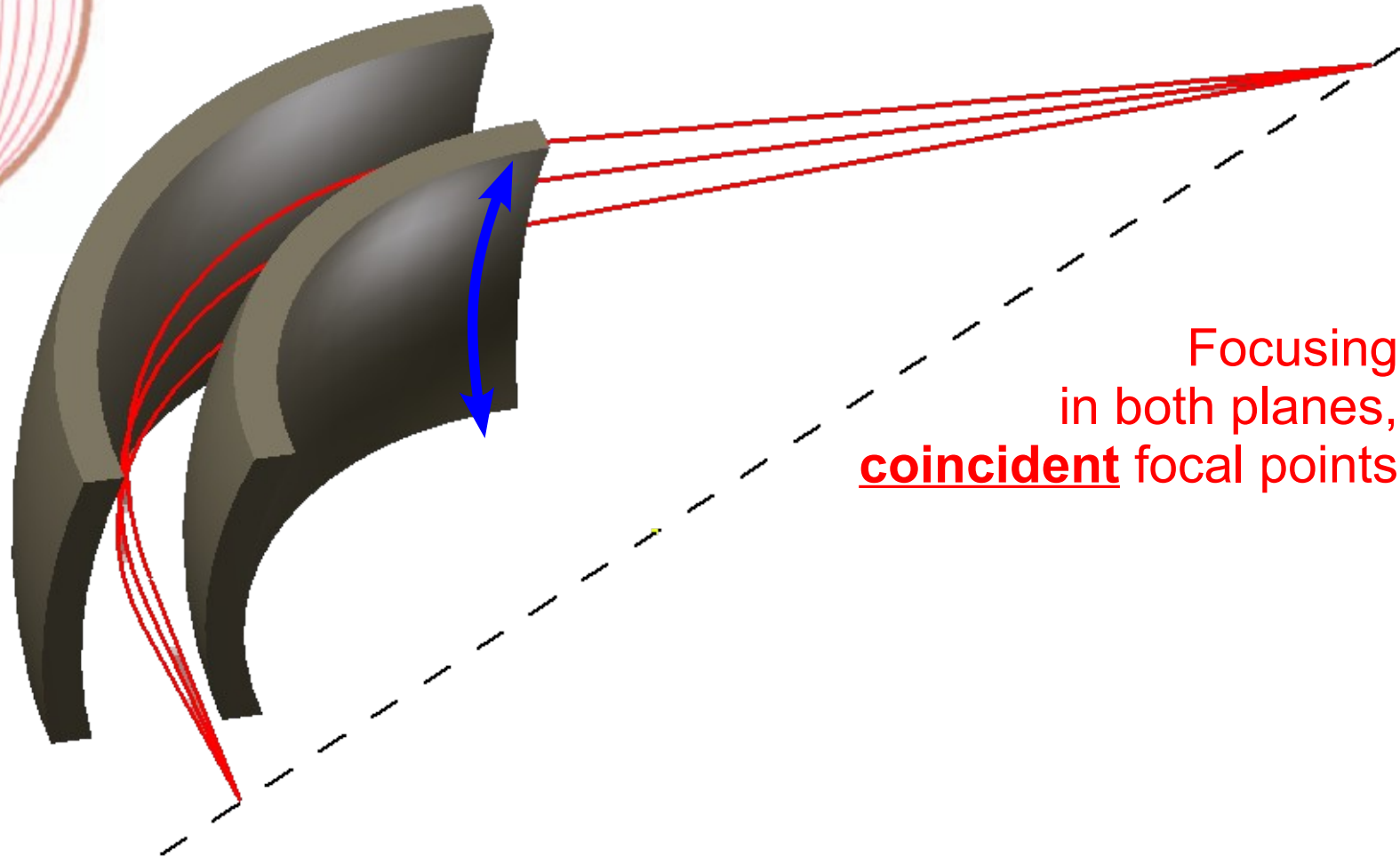


# Spherical deflector

a)



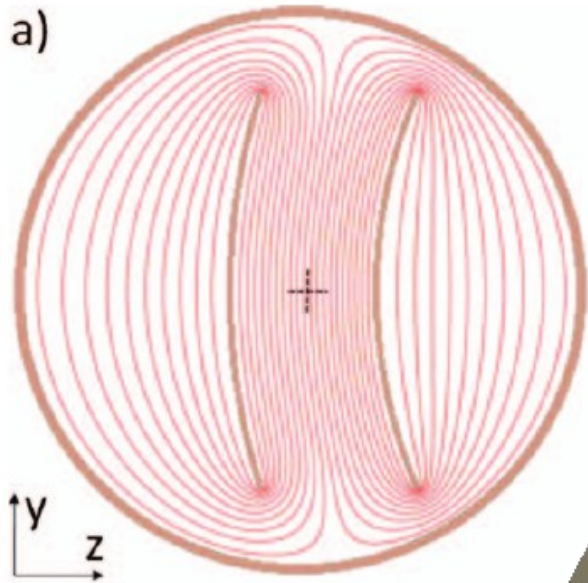
$$E_r = E_0 \frac{R_0^2}{r^2}$$



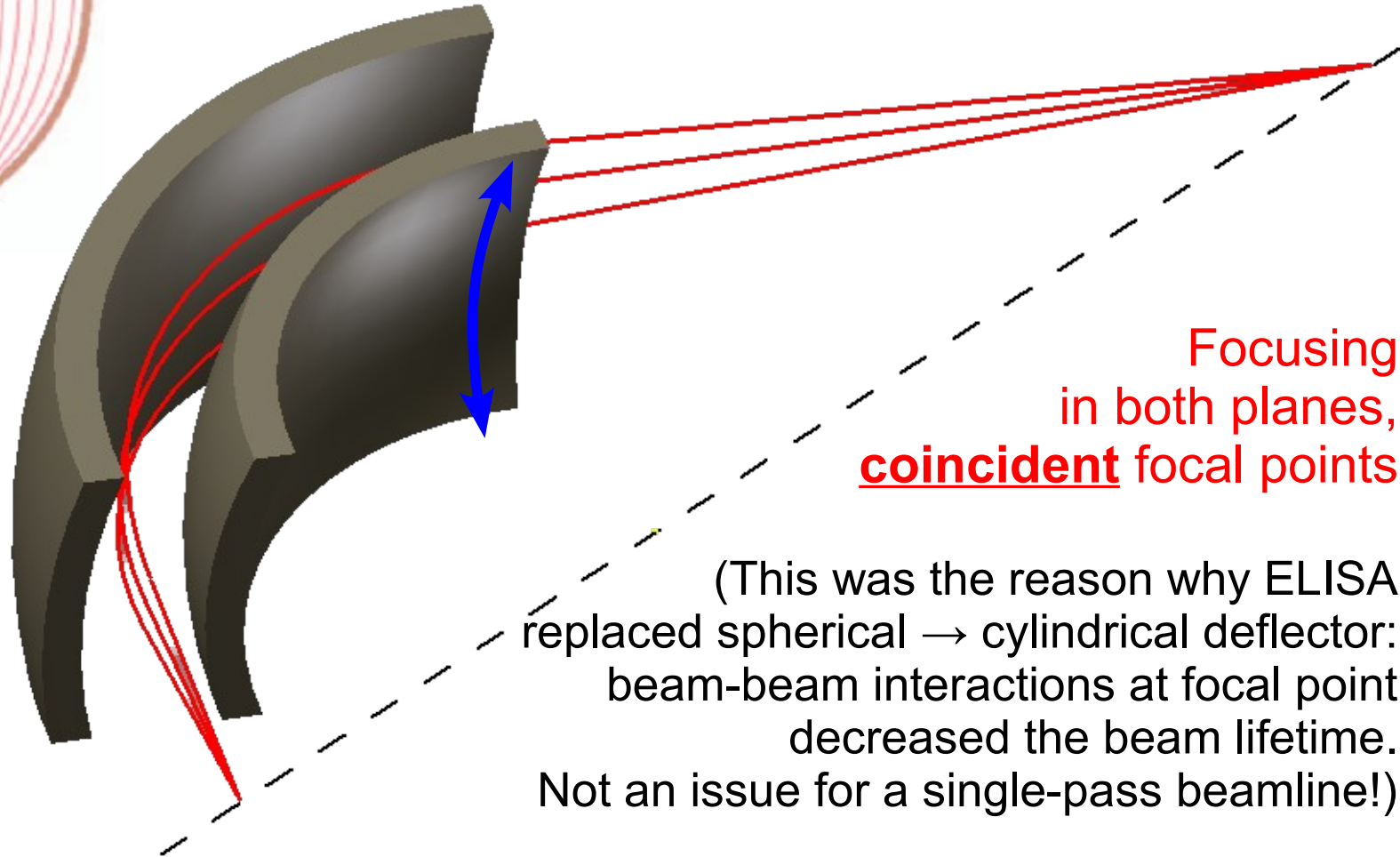
Focusing  
in both planes,  
coincident focal points

# Spherical deflector

a)



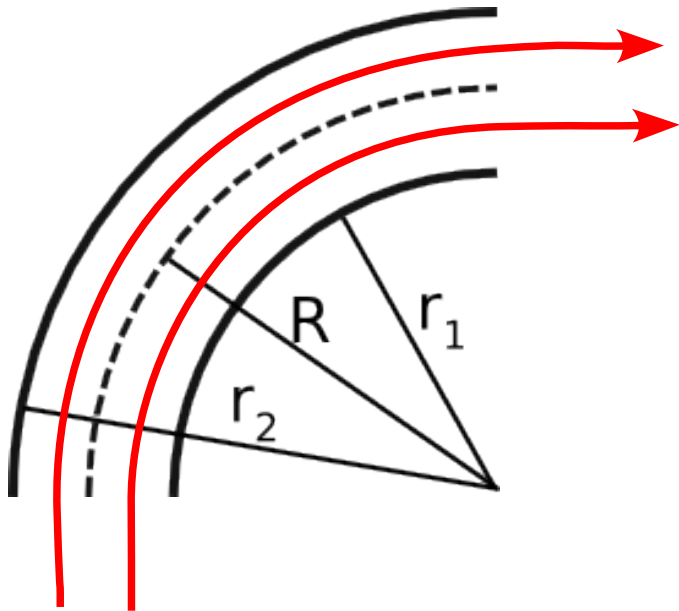
$$E_r = E_0 \frac{R_0^2}{r^2}$$



Focusing  
in both planes,  
**coincident** focal points

(This was the reason why ELISA replaced spherical → cylindrical deflector: beam-beam interactions at focal point decreased the beam lifetime. Not an issue for a single-pass beamline!)

# Cylindrical deflector



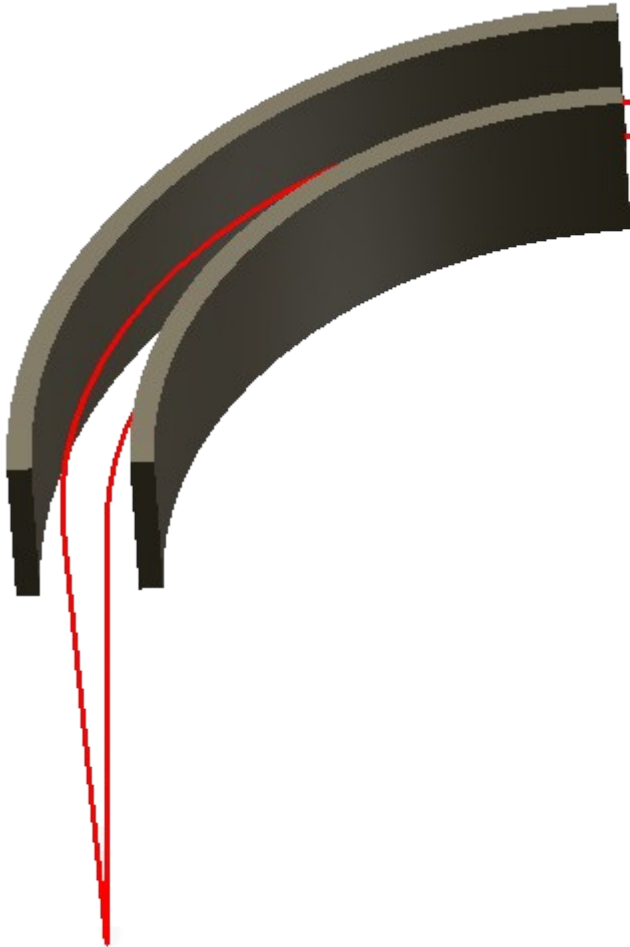
$$E = E_0 \frac{R}{r}$$

Condition of circular orbit ( $r$ ):  
(independent of  $r$ )

$$\frac{m v^2}{r} = F = q E_0 \frac{R}{r}$$

A parallel, monoenergetic ( $E_{\text{kin}} = qE_0 R/2$ ) beam remains parallel

# Cylindrical deflector



$$E = E_0 \frac{R}{r}$$

Condition of circular orbit ( $r$ ):  
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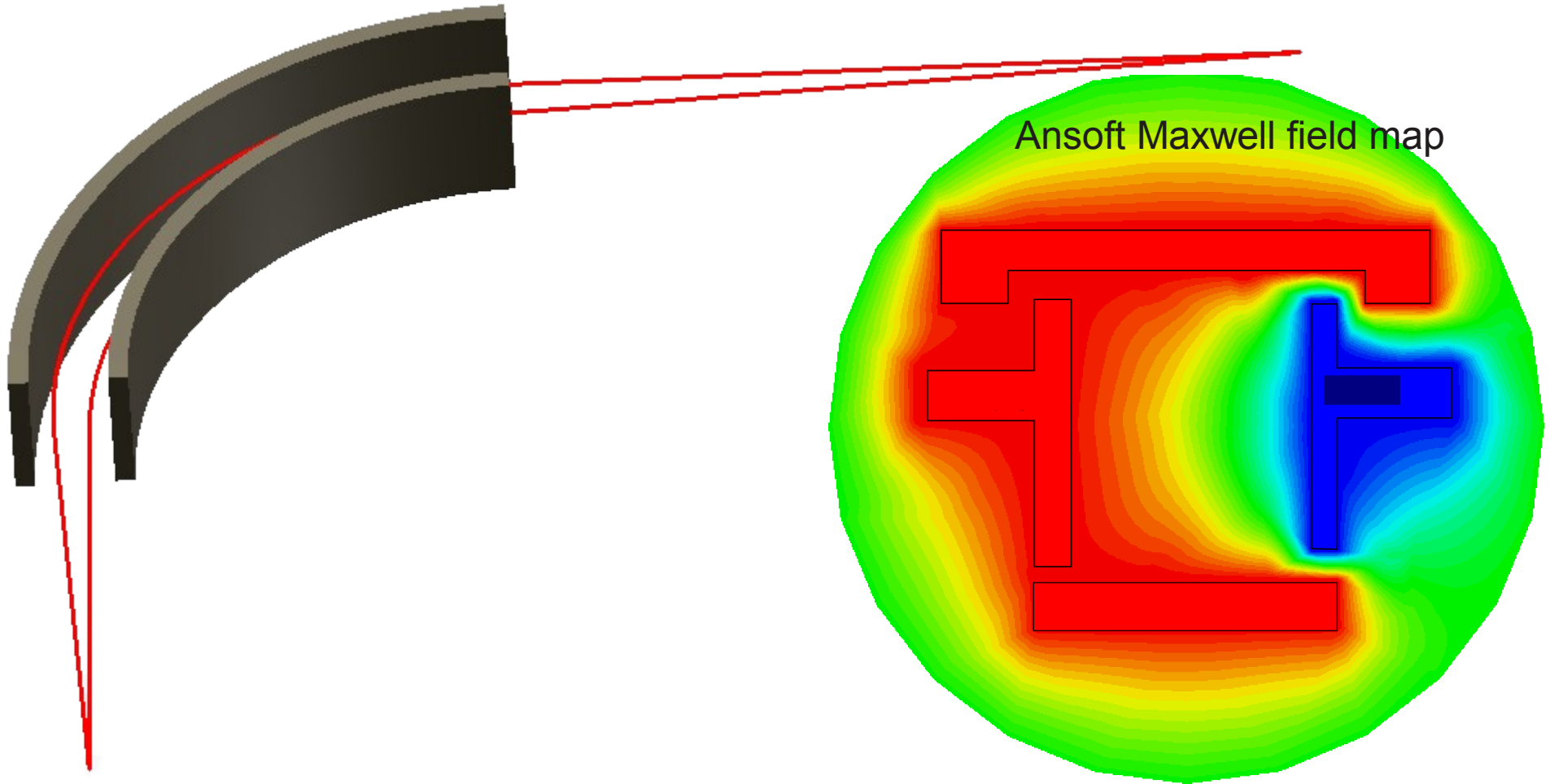
$$\frac{m v^2}{r} = F = q E_0 \frac{R}{r}$$

~~A parallel, monoenergetic ( $E_{\text{kin}} = qE_0 R/2$ ) beam  
remains parallel~~

**Focusing due to fringe fields (only  
in the bending plane)**

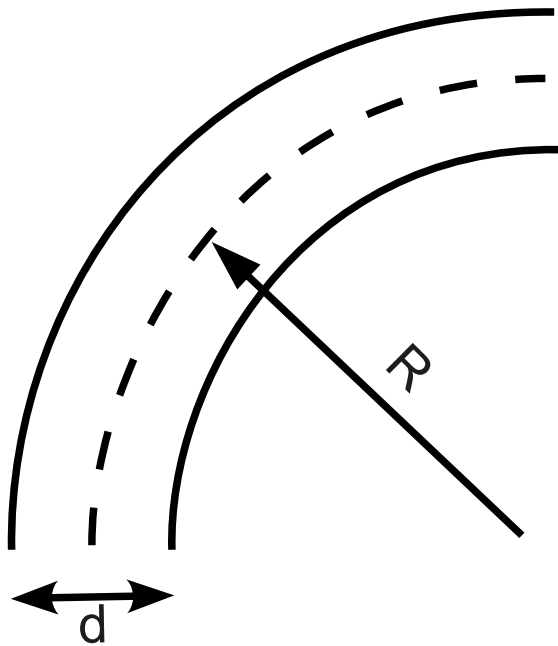


# Cylindrical deflector



2 more electrodes with proper dimensions & voltages:  
**focusing in both planes, coincident focal points**  
[Fishkova, Ovsyannikova, NIM A363 (1995) 494]

# Deflectors



Electrode voltages:  $\pm \frac{E_{kin} d}{q R}$

@ 100 keV	R = 1 m	R = 0.5 m	R = 0.2 m
d = 8 cm	± 8 kV	± 16 kV	± 40 kV
d = 6 cm	± 6 kV	± 12 kV	± 30 kV
d = 4 cm	± 4 kV	± 8 kV	± 20 kV

To lower the voltage (cheaper, safer) → use the largest bending radius & smallest electrode spacing which is possible

# Deflector: beampipe

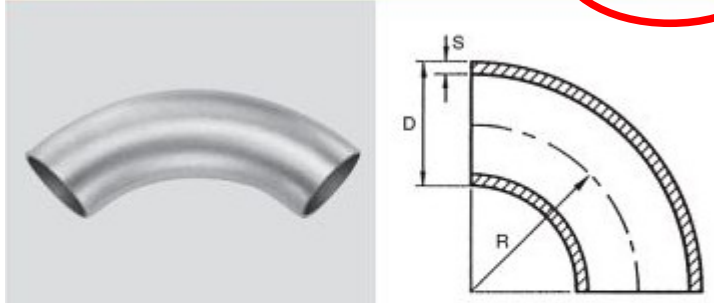
CERN Main Workshop: no in-house capability. Need standard parts from outside.

(<http://kohler.ch>)

Beampipe inner diameter	200 mm
Bending radius	500 mm
Price	595 chf - CERN Discount

**R-1655**  
 Bogen 90°, 5D (R ~ 2,5×D)  
 Coudes 90°, 5D (R ~ 2,5×D)

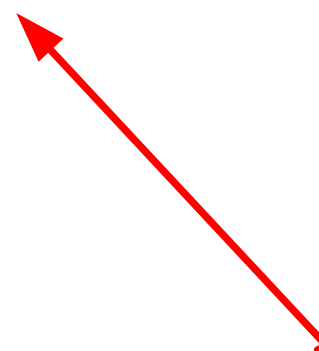
**5D**  
 grösster Radius  
 rayon maxi.



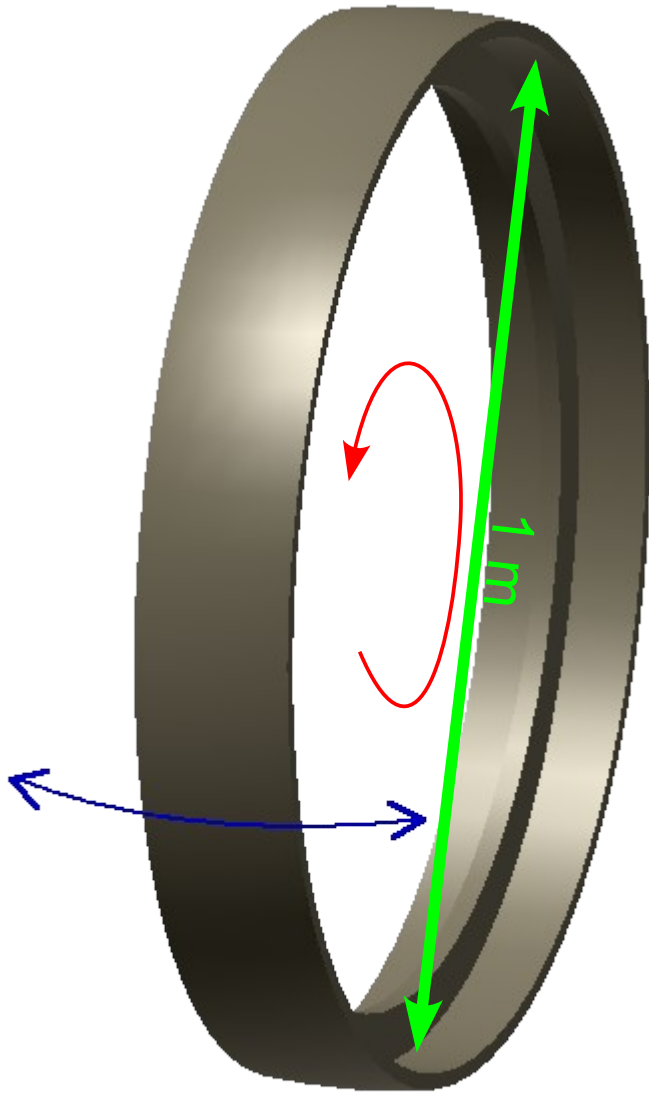
D×S mm	geschweisst soudé		R mm	Gewicht poids kg
	CHF/Stk CHF/pce 1.4307 304L	CHF/Stk CHF/pce 1.4404/32 316L		
17,2×1,6		28.-	43	0,04
21,3×1,6	11.-	12.-	42,5	0,06
×2		12.-	42,5	0,08
×2,6	12.-	13.-	42,5	0,10
26,9×1,6	14.-	15.-	58	0,10
104 ×2		156.-	250	1,90
114,3×2,6	121.-	131.-	270	3,00
129 ×2		290.-	313	3,10
139,7×2,6		328.-	330	4,30
154 ×2		345.-	375	4,40
168,3×2,6		398.-	390	6,05
204 ×2		595.-	500	7,95
219,1×3		746.-	510	13,30
273 ×3		1392.-	650	20,80
323,9×3		1580.-	775	29,40
356 ×3			850	36,00
406 ×3	Ab Werk/de l'usine		970	46,00
508 ×4			1245	98,00

## Electrode voltages:

@ 100 keV	R = 0.5 m
d = 8 cm	± 16 kV
d = 6 cm	± 12 kV
d = 4 cm	± 8 kV



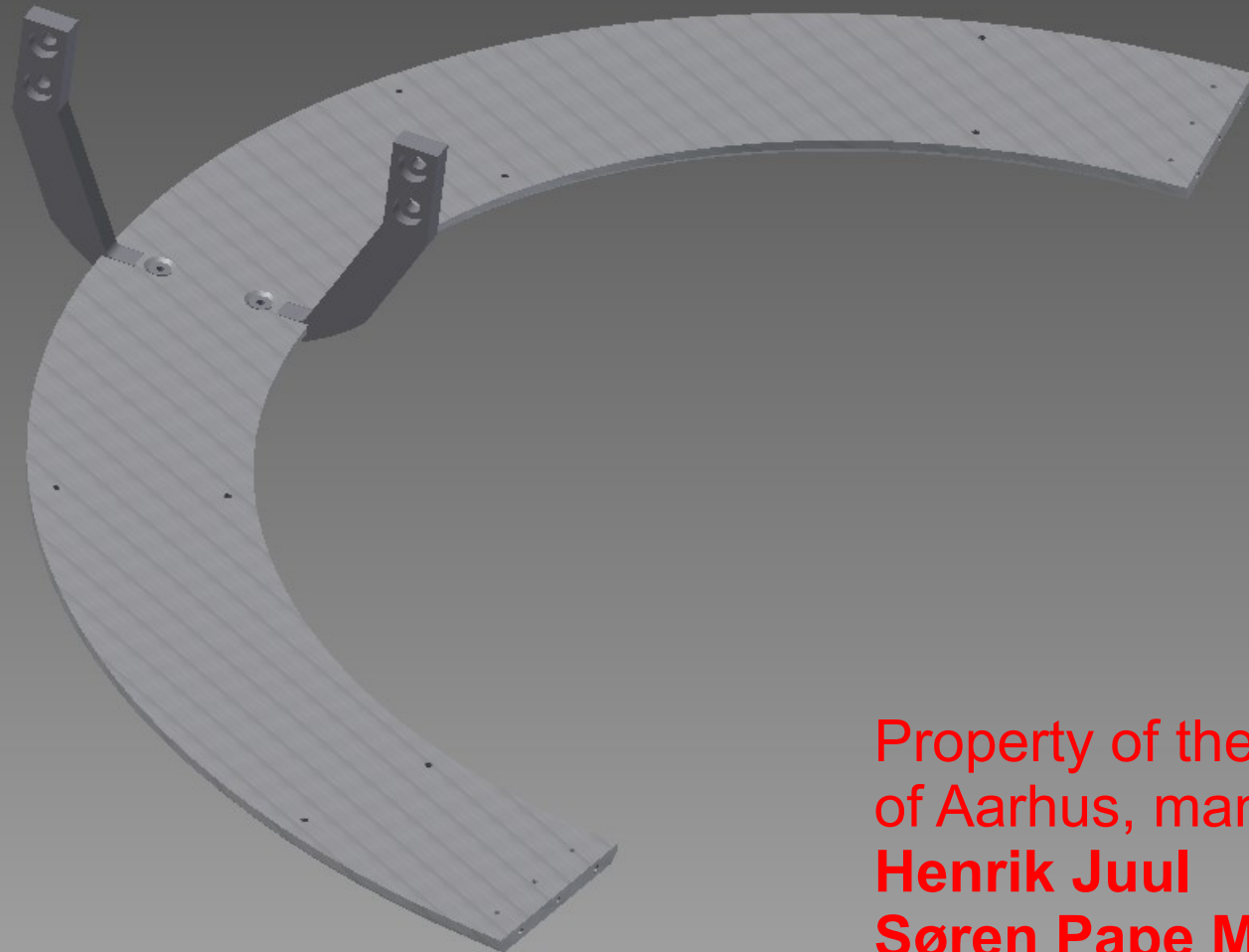
# Fabrication of electrodes (CERN Main Workshop)



- Machining of these electrode/support profiles is not a problem
- Flat or curved (cylindrical or spherical) - does not make a too big difference
- Cut into sections: several electrodes can be machined in one go.
- No price estimation yet (they need more exact dimensions, tolerances)
- Price would ~ scale with size.
- Stresses in the material? Ring can elastically spring-back when cut. Annealing?

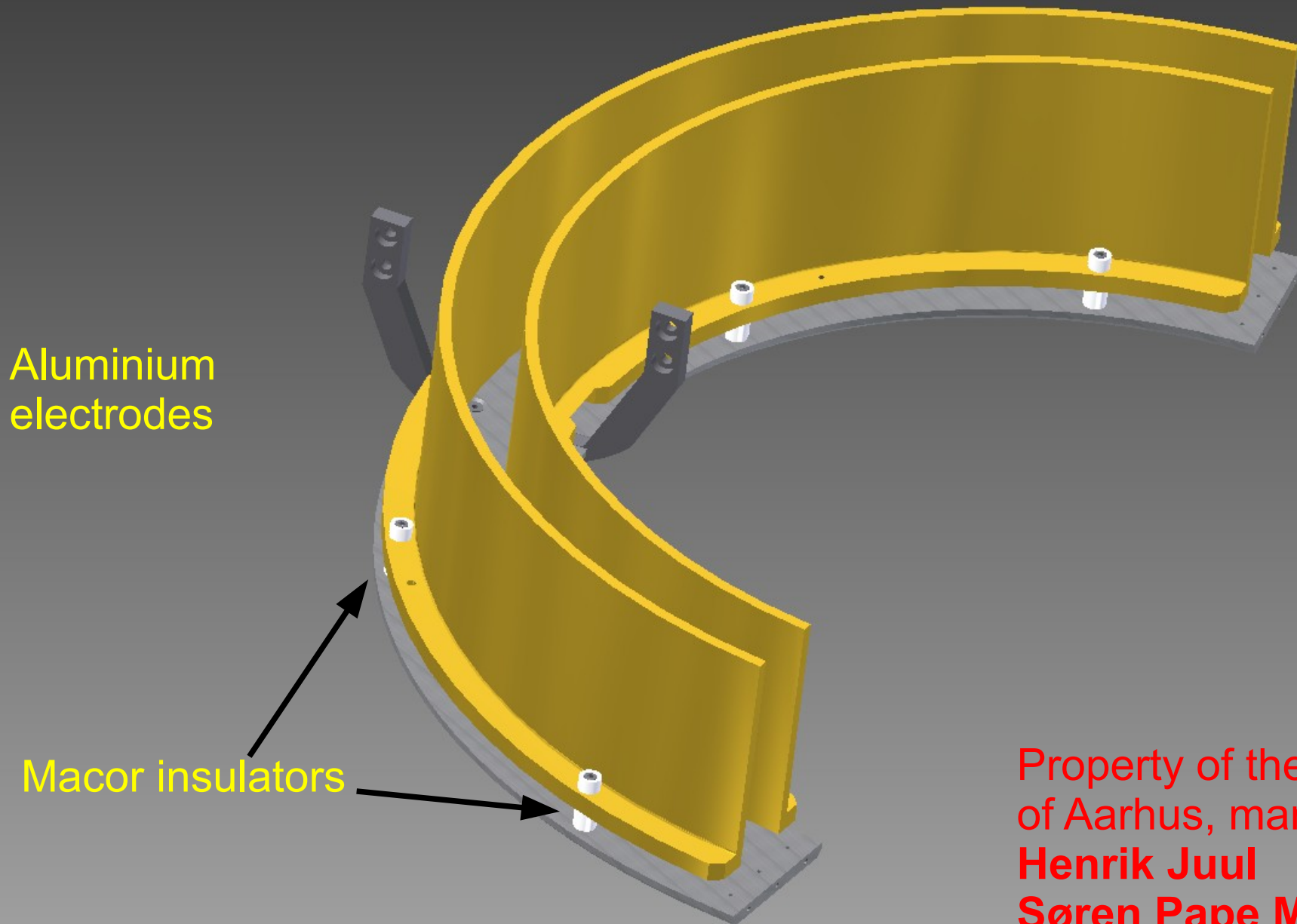
# Deflector @ ELISA

Stainless steel  
bottom-plate and  
central support



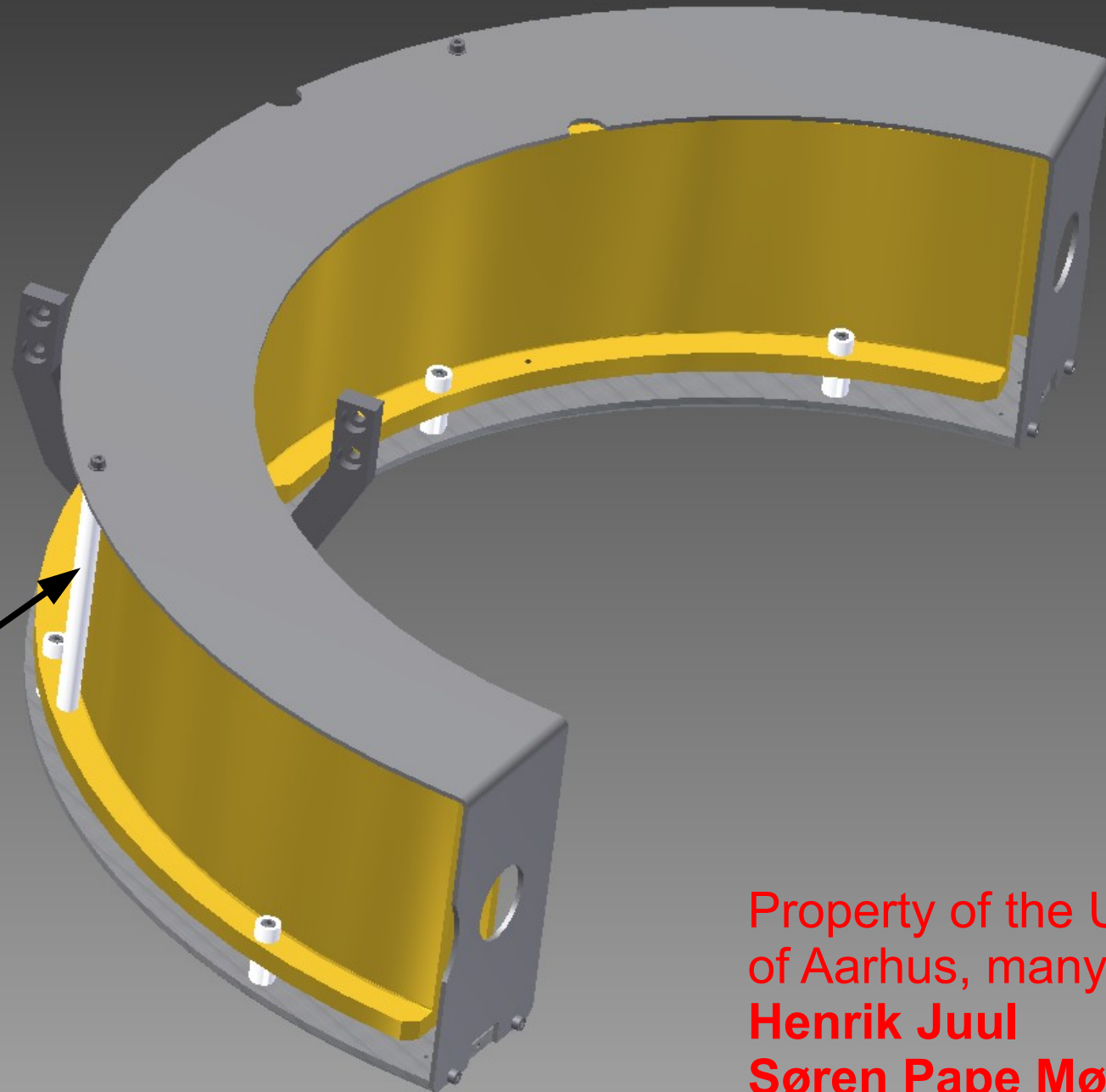
Property of the University  
of Aarhus, many thanks to  
**Henrik Juul**  
**Søren Pape Møller**

# Deflector @ ELISA



Property of the University  
of Aarhus, many thanks to  
**Henrik Juul**  
**Søren Pape Møller**

# Deflector @ ELISA

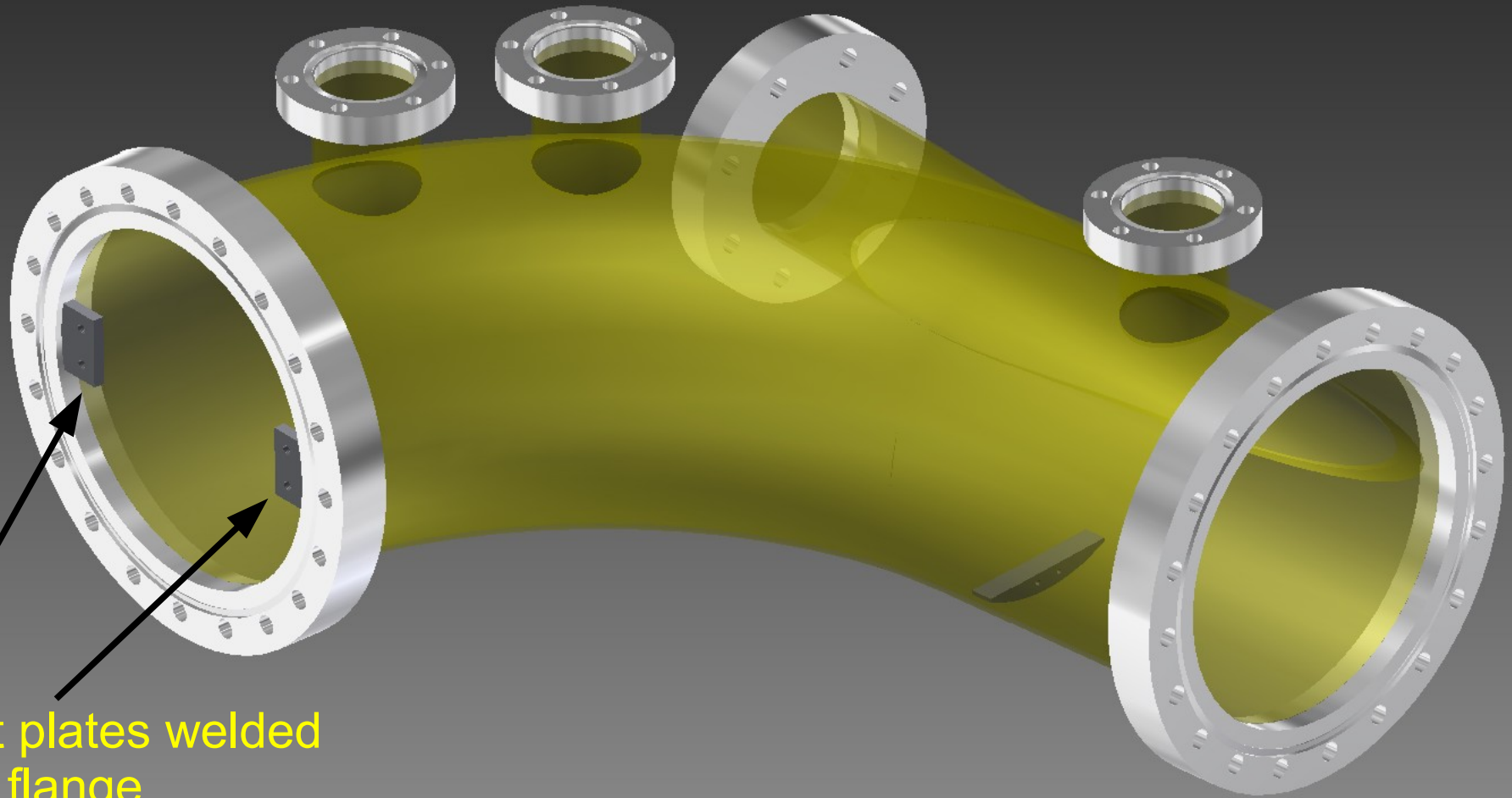


Macor insulators

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**Henrik Juul**  
**Søren Pape Møller**



# Deflector @ ELISA



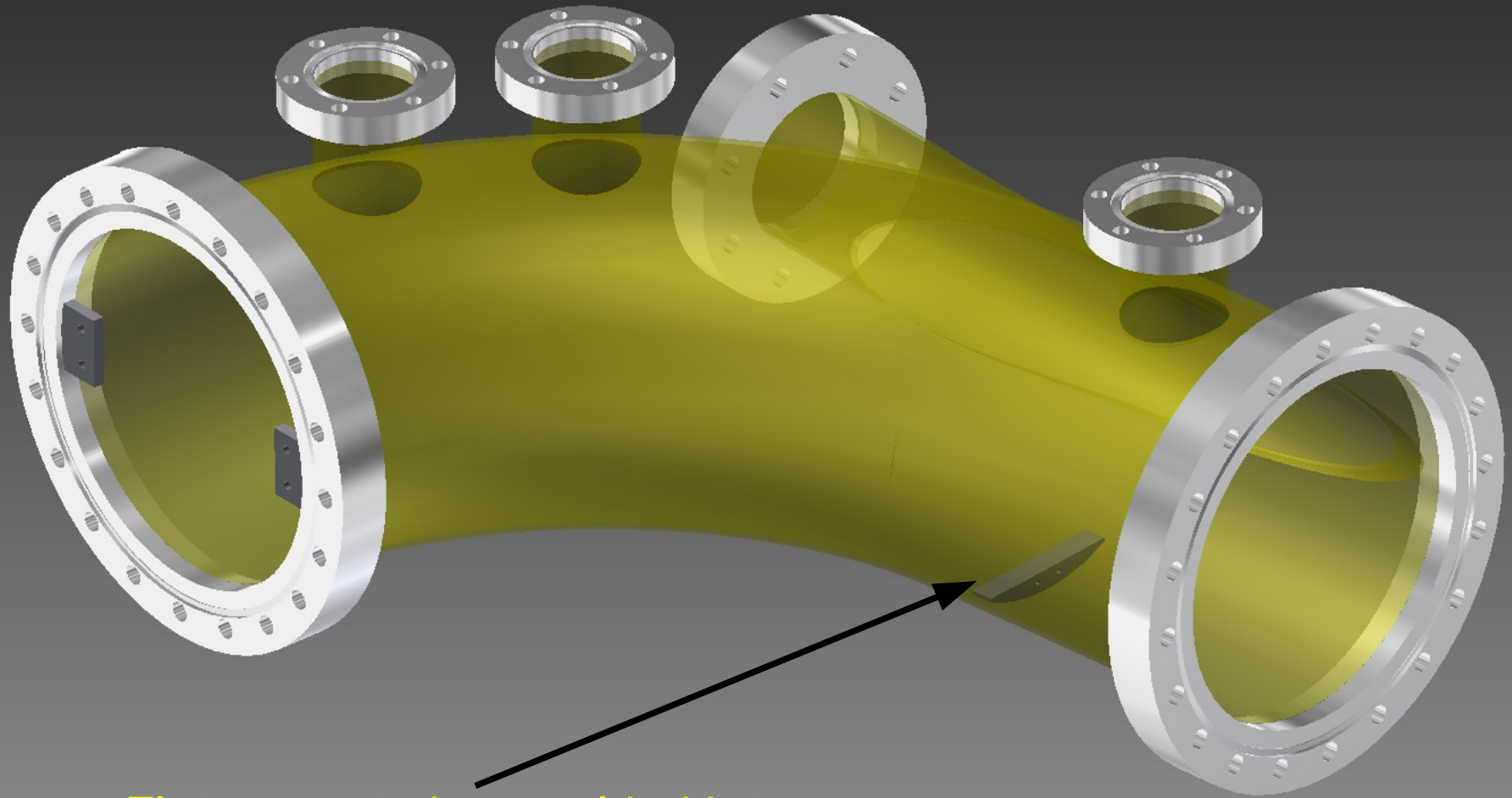
Support plates welded into the flange.  
Holes (defining the position) drilled w.r.t. flange

Property of the University of Aarhus, many thanks to  
**Henrik Juul**  
**Søren Pape Møller**





# Deflector @ ELISA

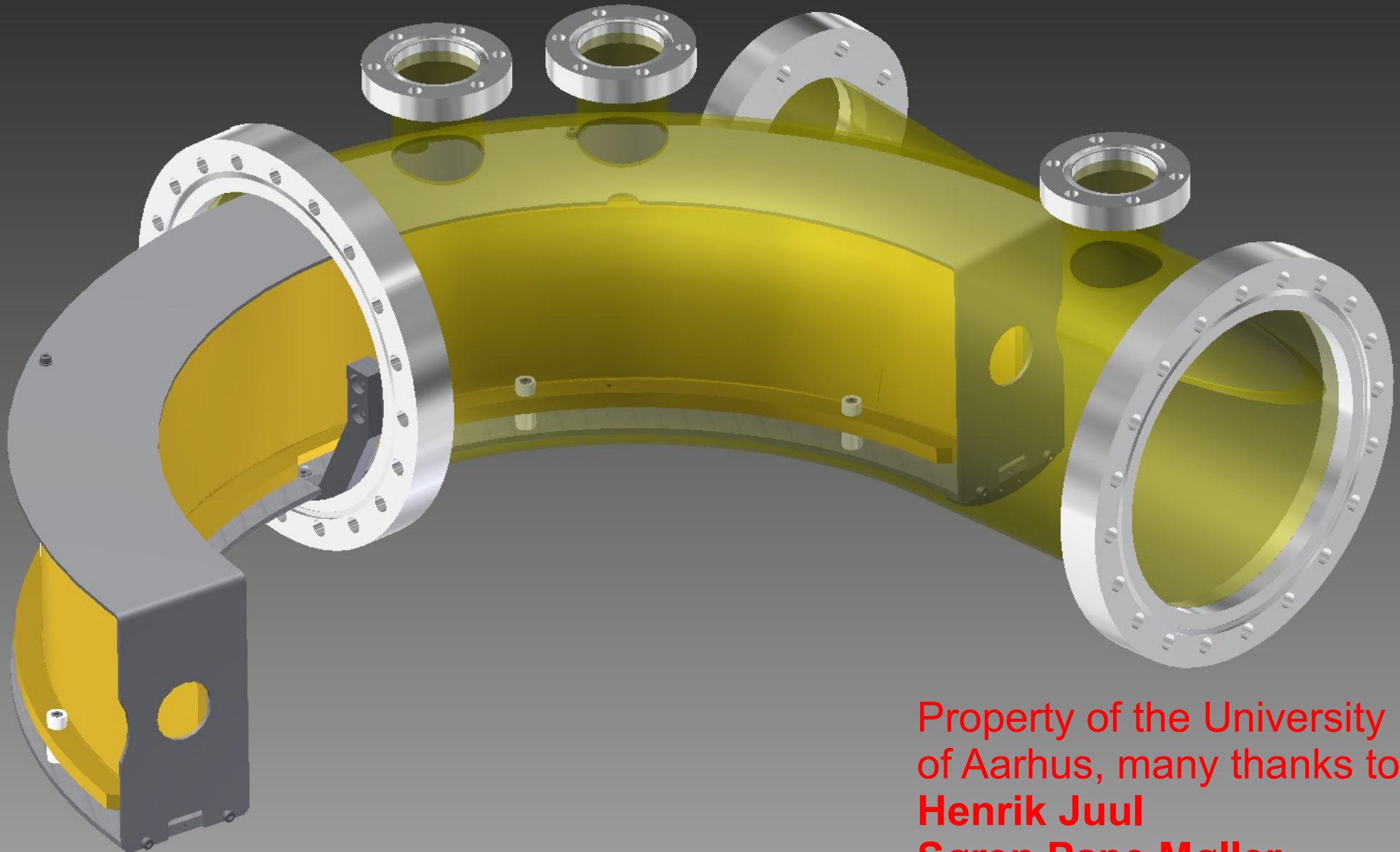


Flat support piece welded into vacuum pipe (unprecise).  
Then remachined w.r.t. flange

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# Deflector @ ELISA



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**Søren Pape Møller**



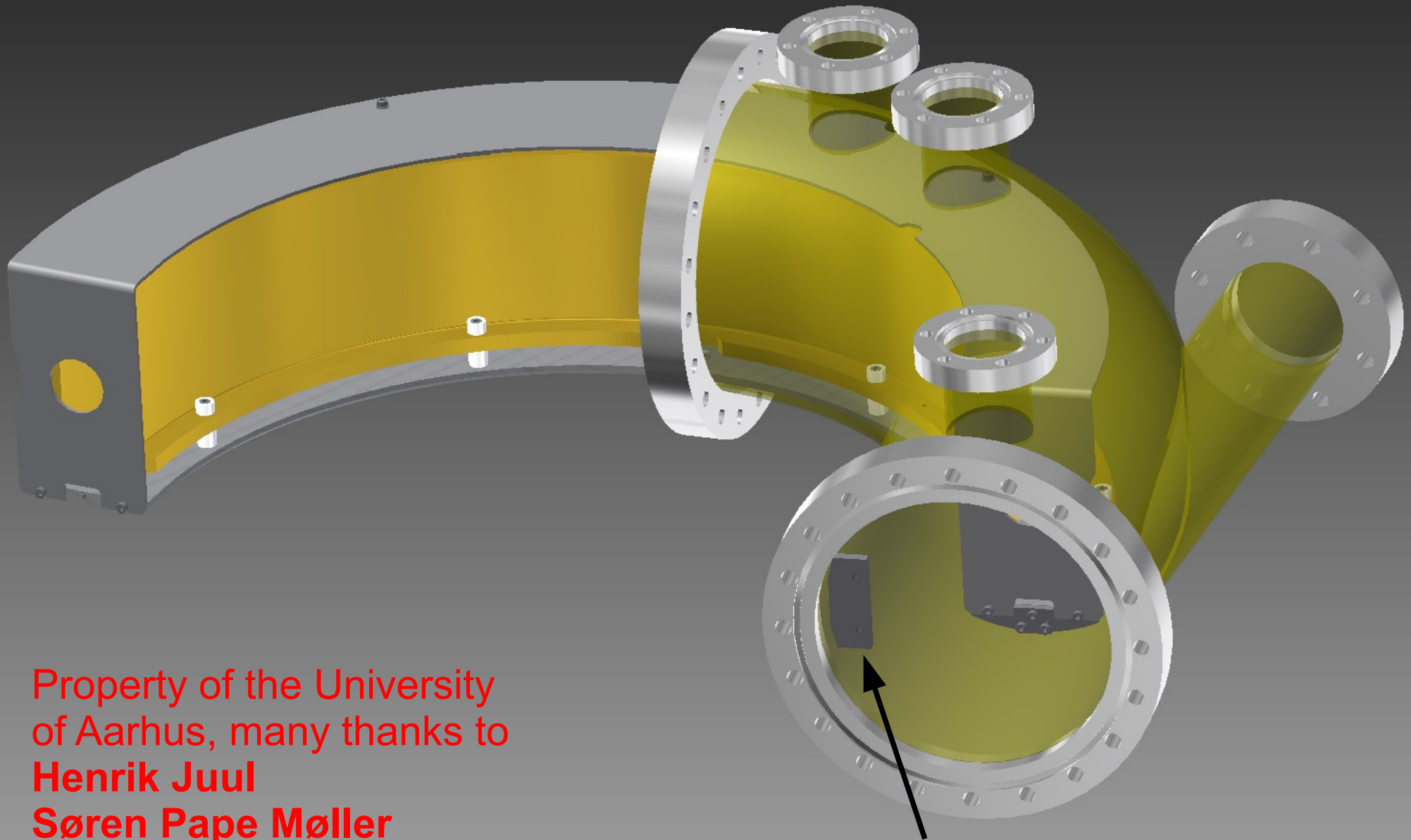
# Deflector @ ELISA



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of Aarhus, many thanks to  
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**Søren Pape Møller**

Fixed with bolts from the side

# Deflector @ ELISA



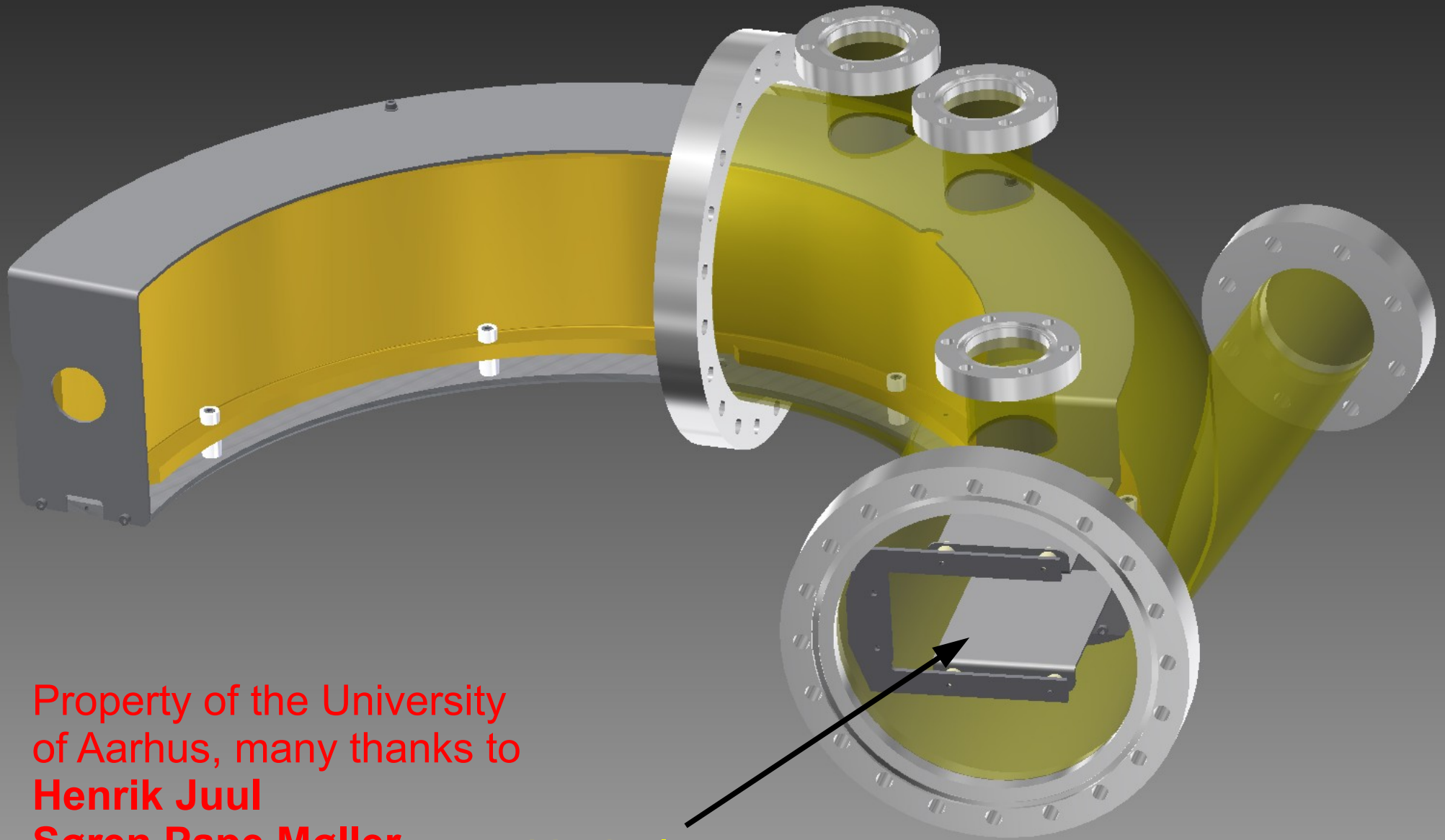
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**Henrik Juul**  
**Søren Pape Møller**

Welded support plate





# Deflector @ ELISA



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**Henrik Juul**  
**Søren Pape Møller**

Vertical steerer  
(horizontal steering by the deflector itself)



**QUADRUPOLE**

# Quadrupole: electrode shape

Dayton et.al. [Rev.Sci.Instrum. 25, 485 (1954)] - experimentally for a DC magnet:

Best quad. field:  $R/r = 1.15$

W. Paul [Zeit. Phys. 152, 143 (1958)] - for the quadrupole mass filter:

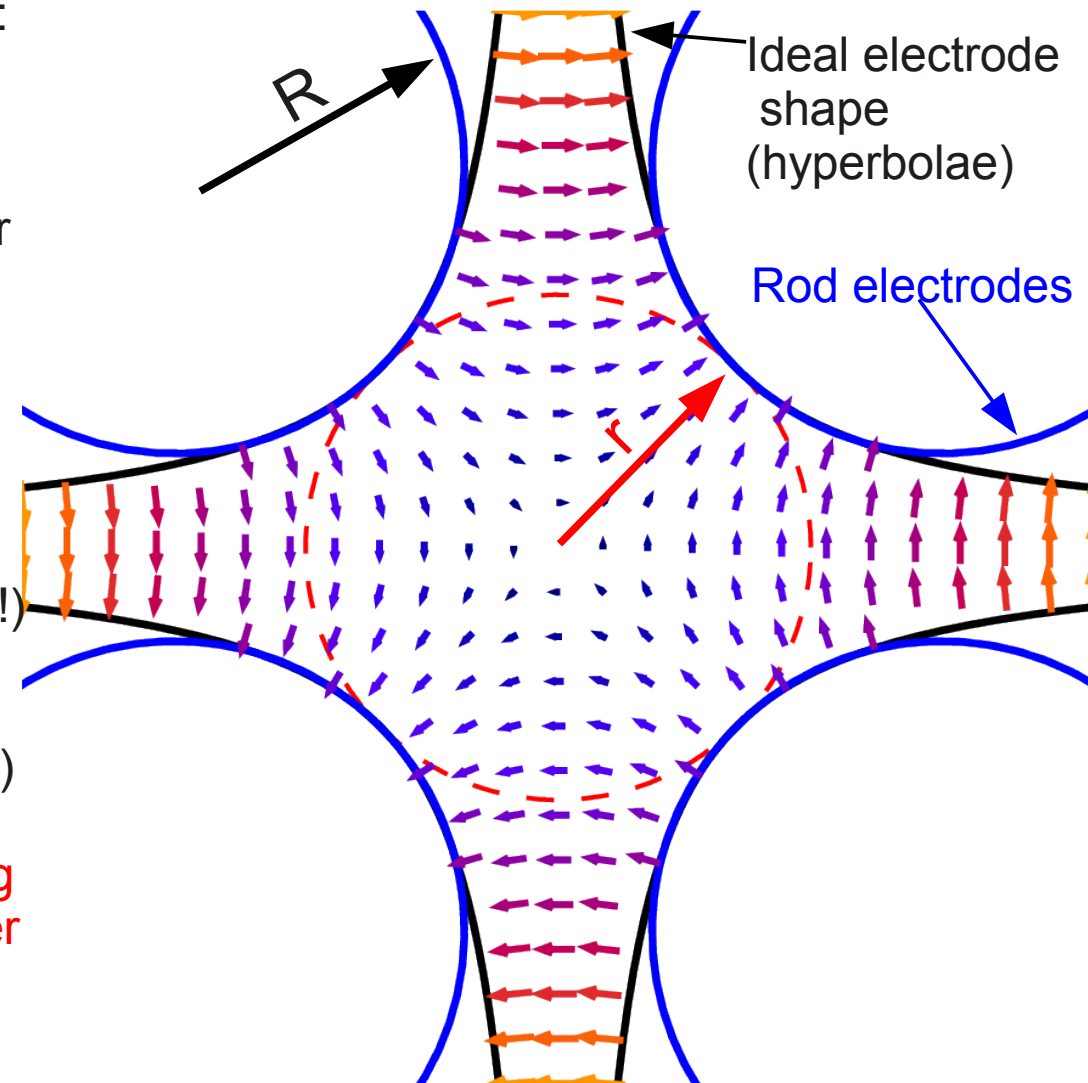
Misquotes Dayton et.al.:

$R/r = 1.16$

(Many subsequent publications/experiments use this bad value while referencing Dayton!)

D. J. Douglas et.al. [Tech.Phys. 44, 1215 (1999)] (or many other)

$R/r \sim 1.145$ , only weakly depending on the housing (beampipe) diameter



# Quadrupole: electrode shape

Dayton et.al. [Rev.Sci.Instrum. 25, 485 (1954)] - experimentally for a DC magnet:

Best quad. field:  $R/r = 1.15$

W. Paul [Zet  
the quadrup

Only a historical anecdote, of little practical interest.

Mis

$R/r$  True for infinitely long quads.

(Ma

pub

ba

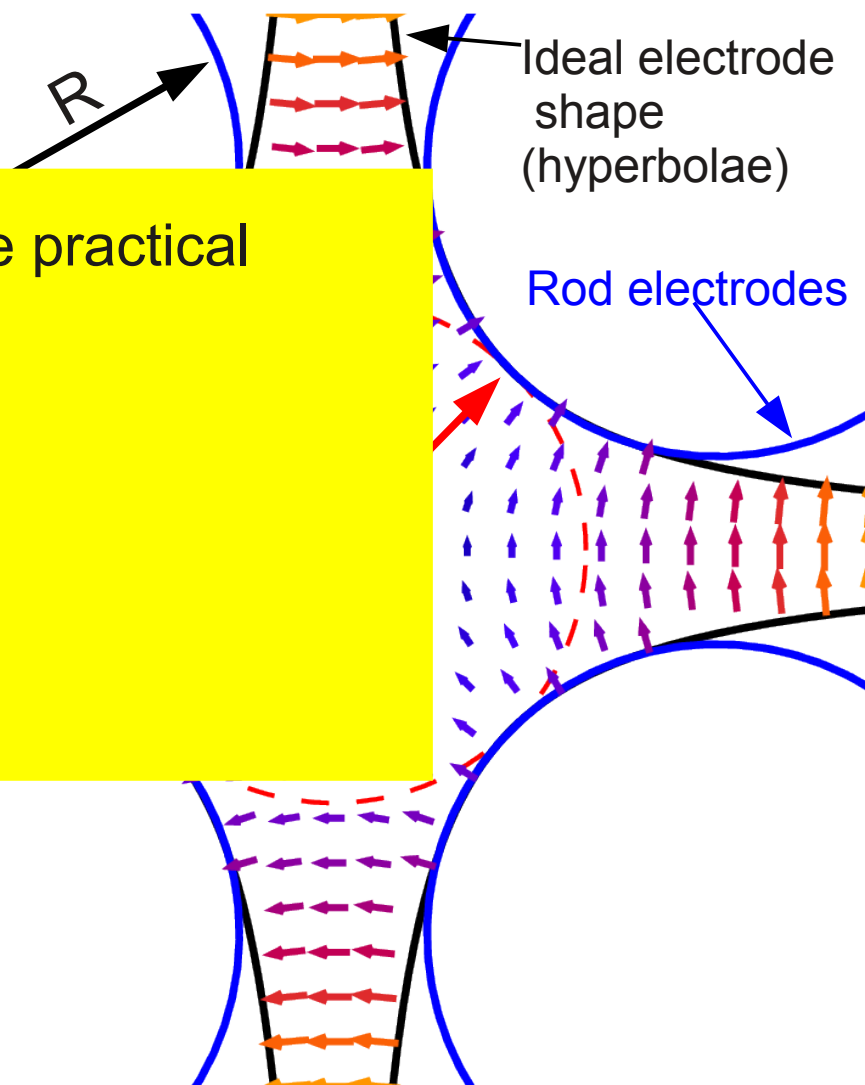
For short ones:  $R/r = 1.65$

(Thanks to R. Baartman)

D. J. Dougl

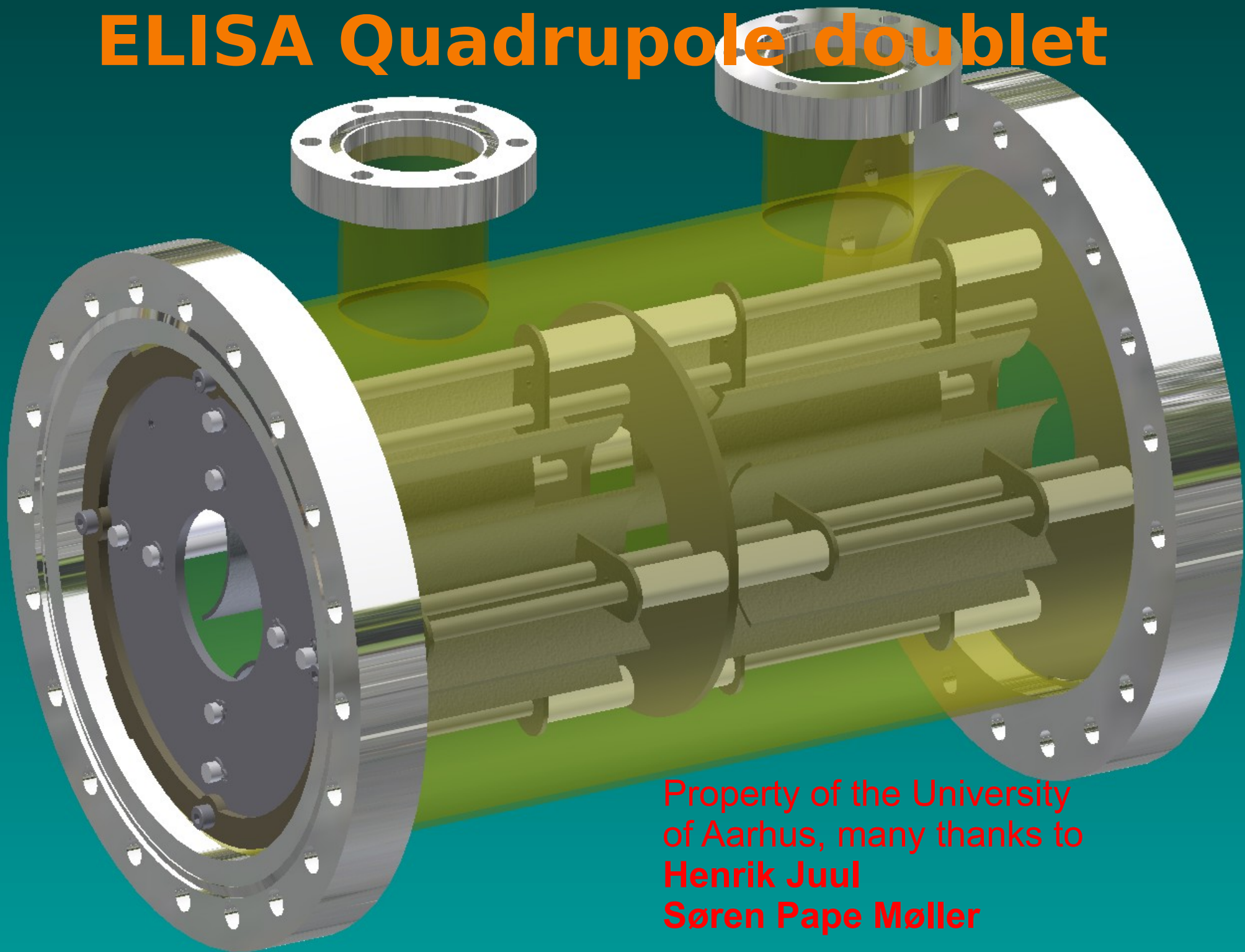
[Tech.Phys.

$R/r \sim 1.145$ , only weakly depending on the housing (beampipe) diameter





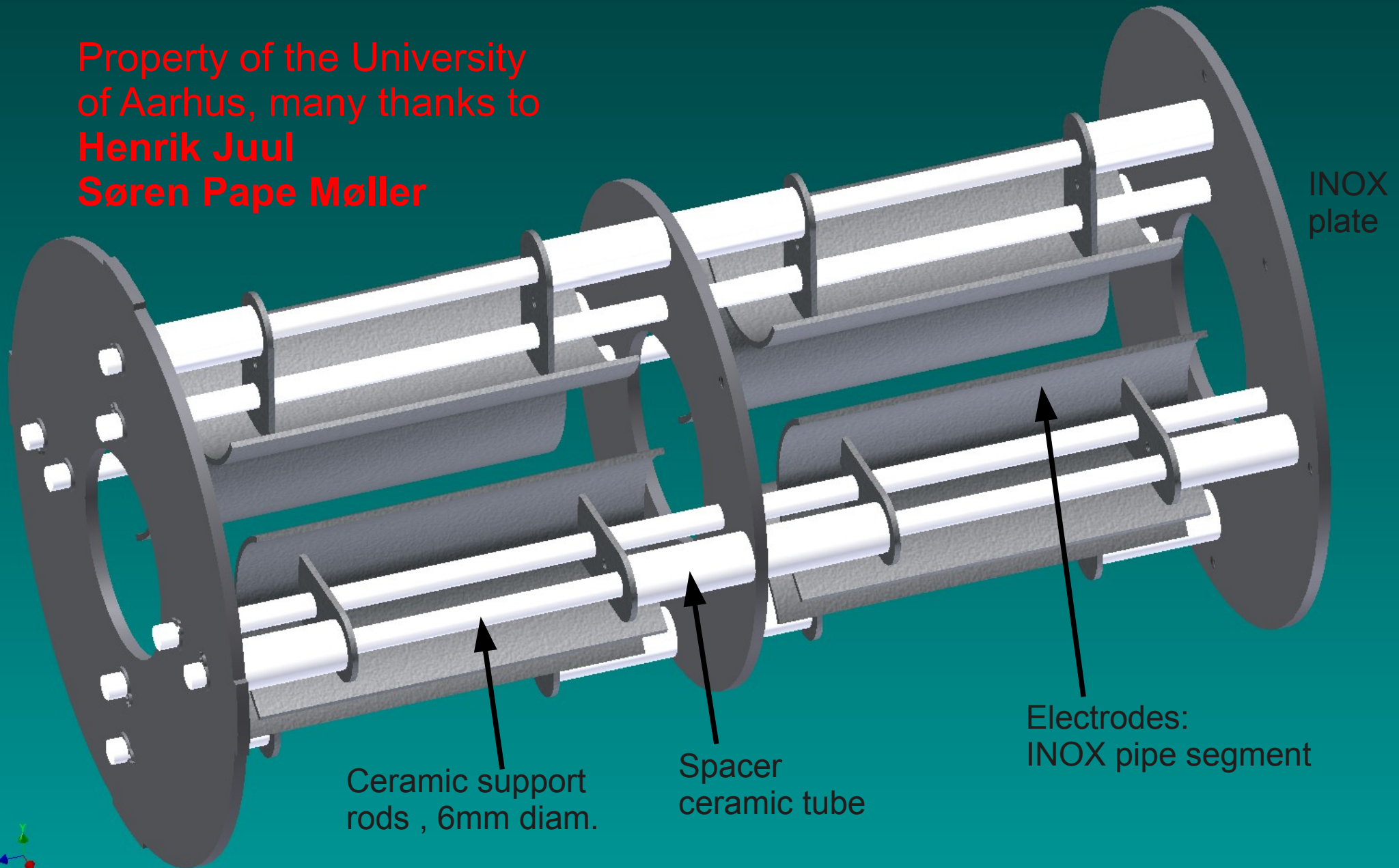
# ELISA Quadrupole doublet



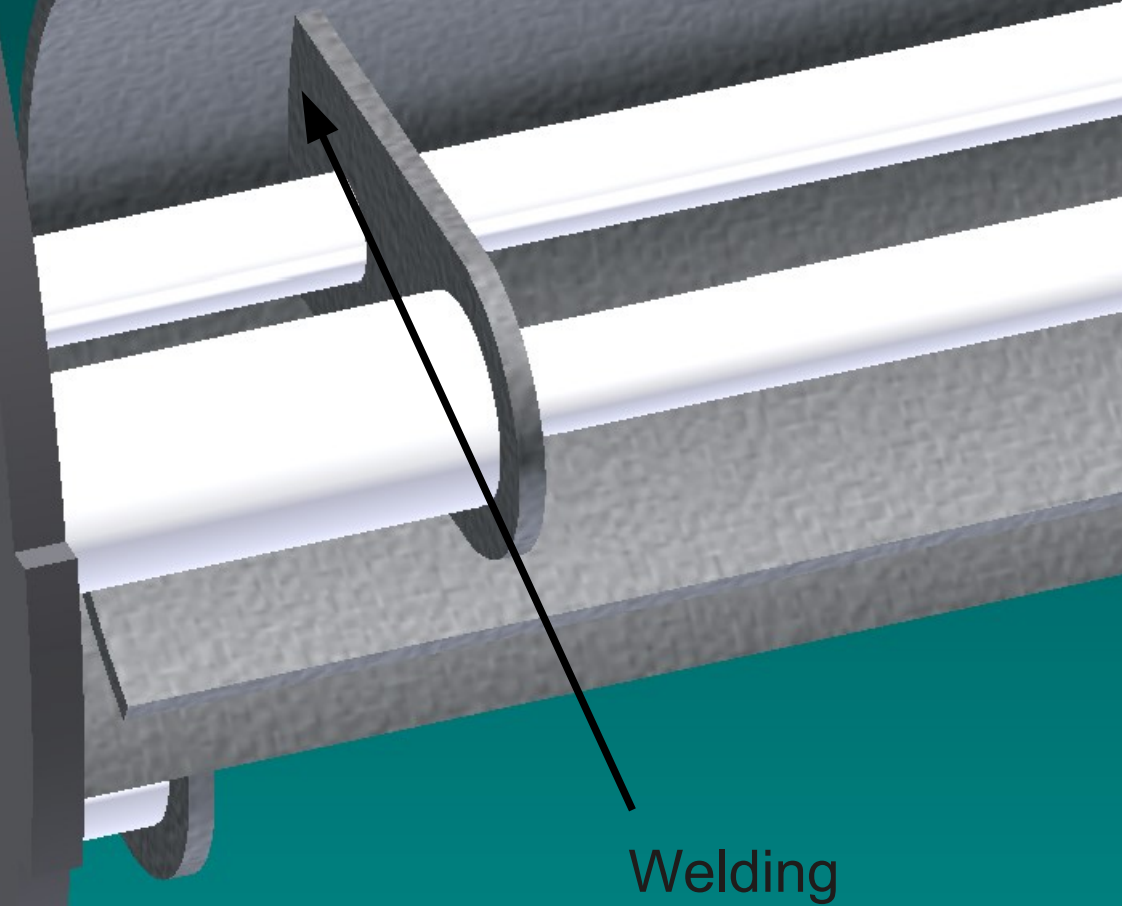
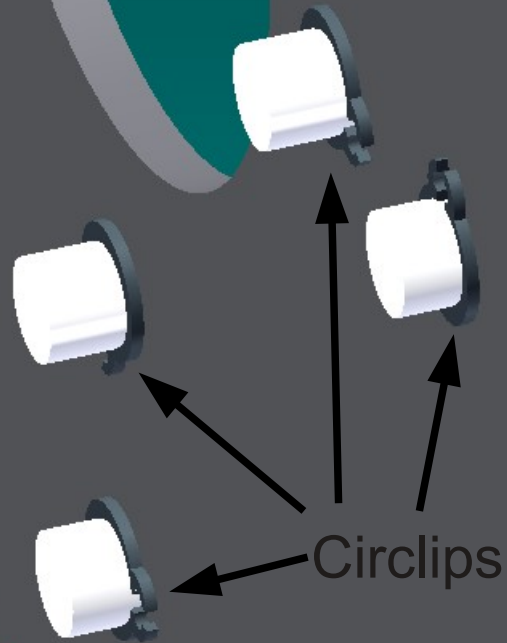
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**Henrik Juul**  
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# ELISA Quadrupole doublet

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# ELISA Quadrupole doublet

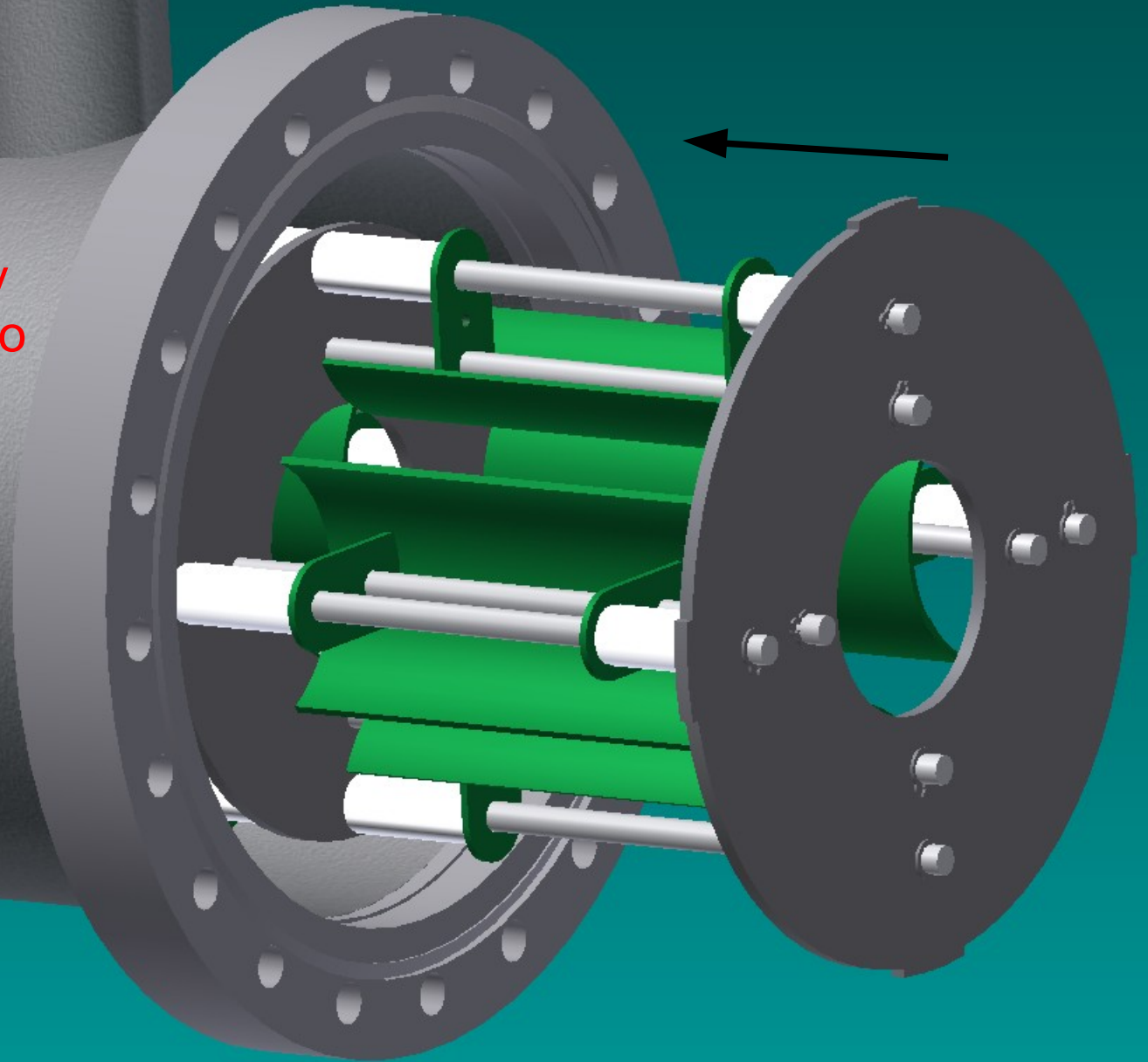


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**Søren Pape Møller**



# ELISA Quadrupole doublet

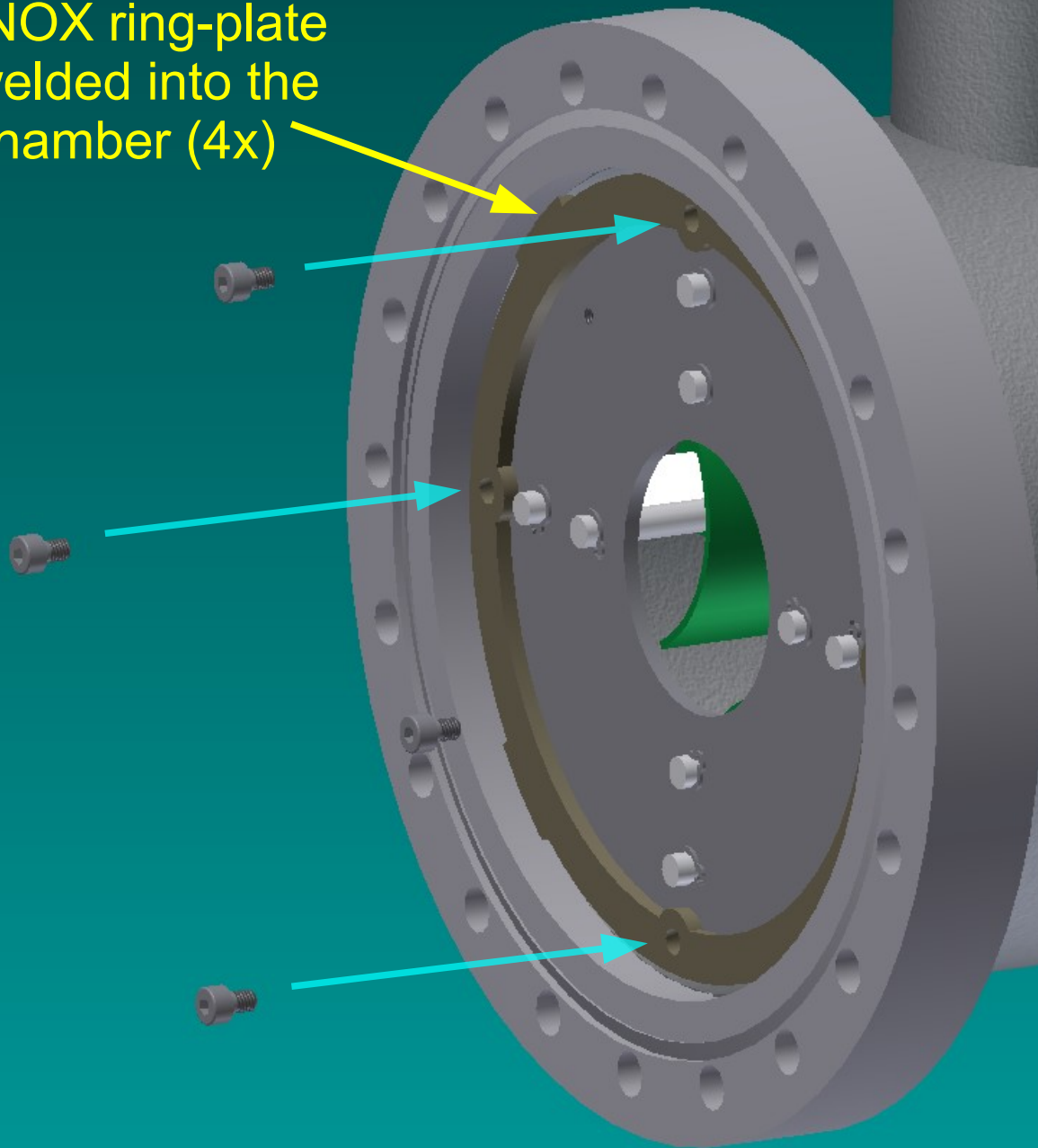
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**Henrik Juul**  
**Søren Pape Møller**





# ELISA Quadrupole doublet

INOX ring-plate  
welded into the  
chamber (4x)



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**Henrik Juul**  
**Søren Pape Møller**



# Another storage ring @ Aarhus

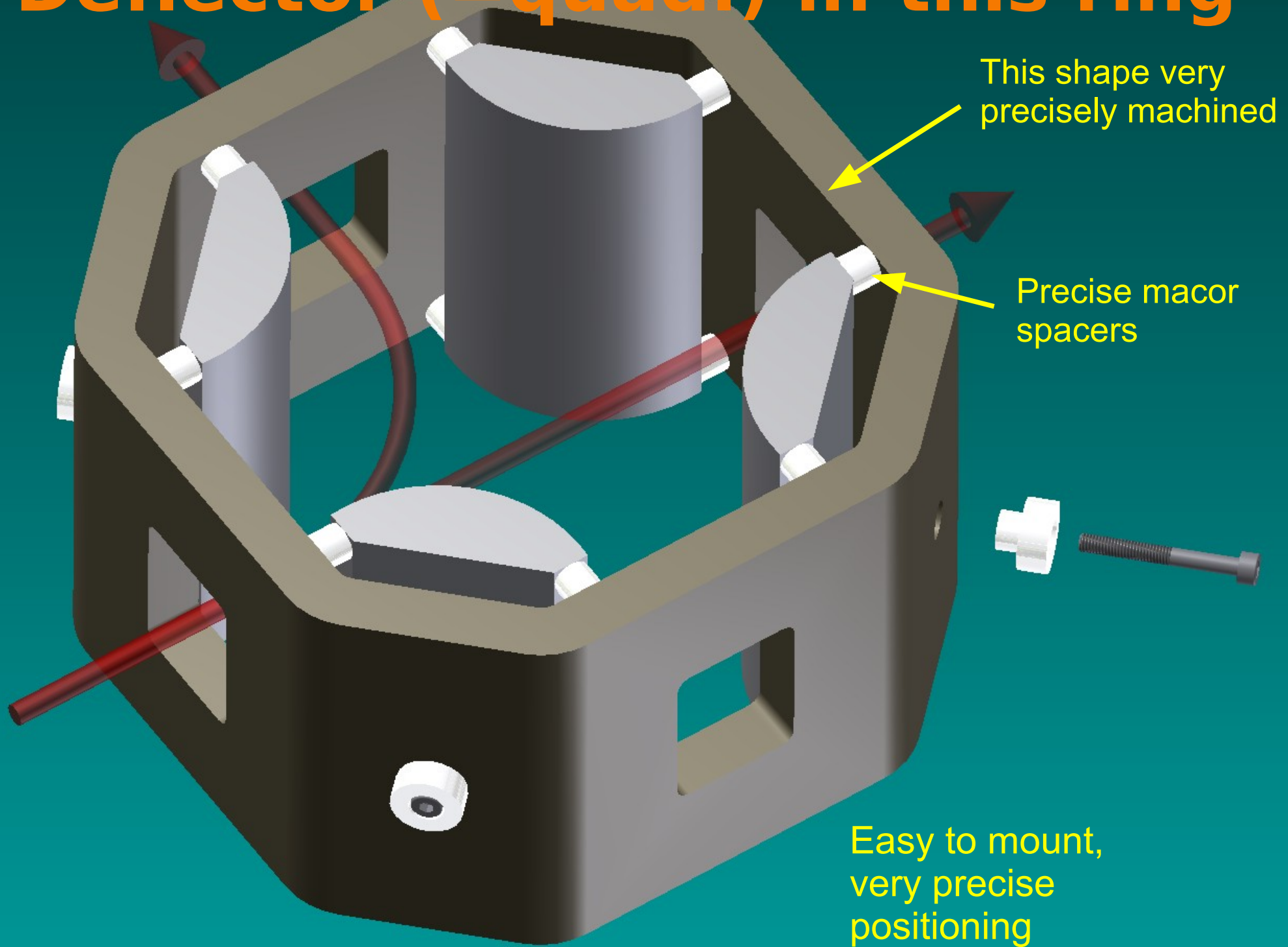
SAPHIRA - 20 keV ions  
(wide mass range)



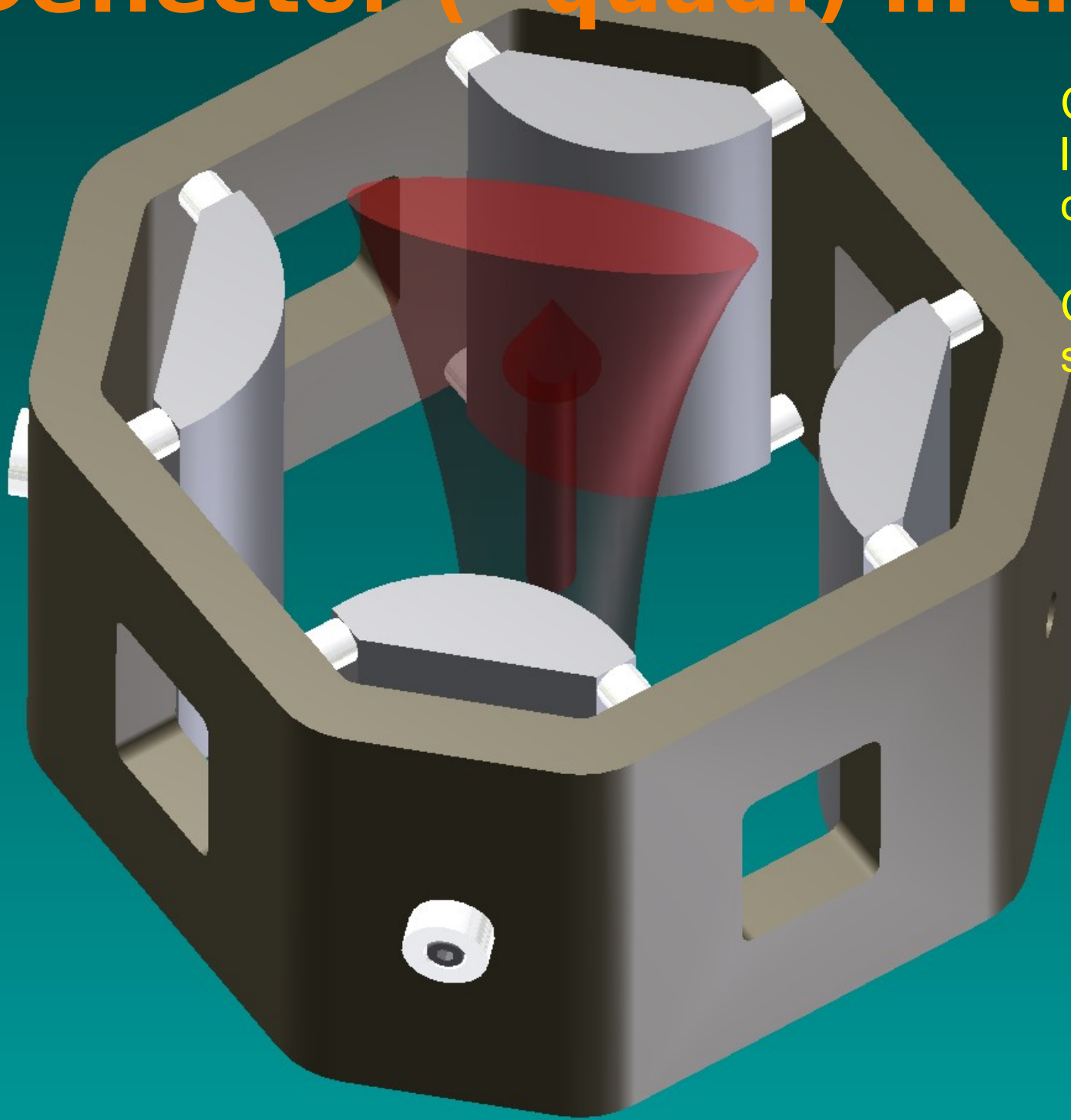
(Picture by Wolfgang Bartmann)



# Deflector (=quad.) in this ring



# Deflector (=quad.) in this ring



Can be used as a longitudinal beam-optical element.

Can easily be stacked





# Electrostatic quadrupole @ ASACUSA

Annihilation x-section measurement of slow antiprotons

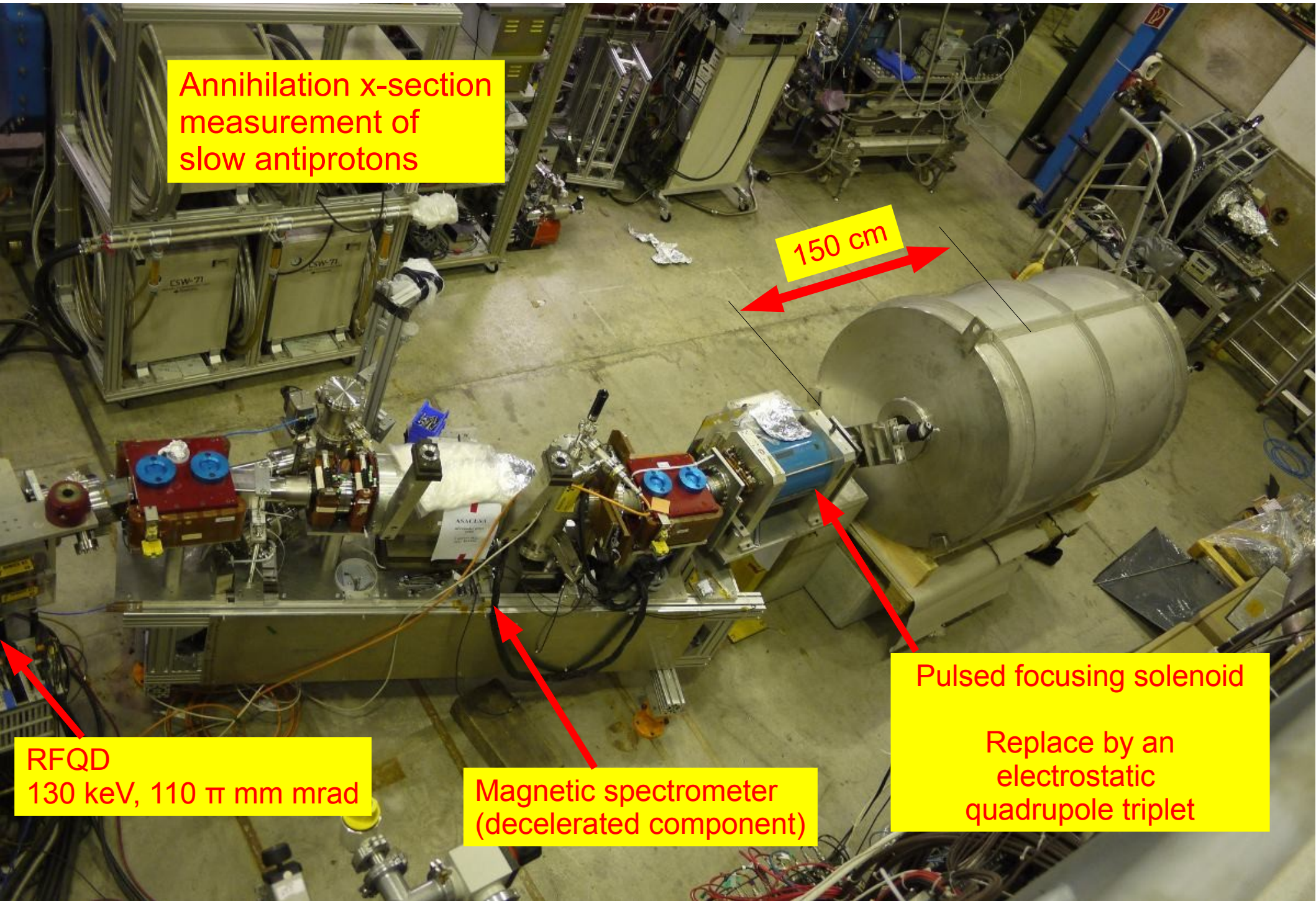
150 cm

Pulsed focusing solenoid

RFQD  
130 keV, 110  $\pi$  mm mrad

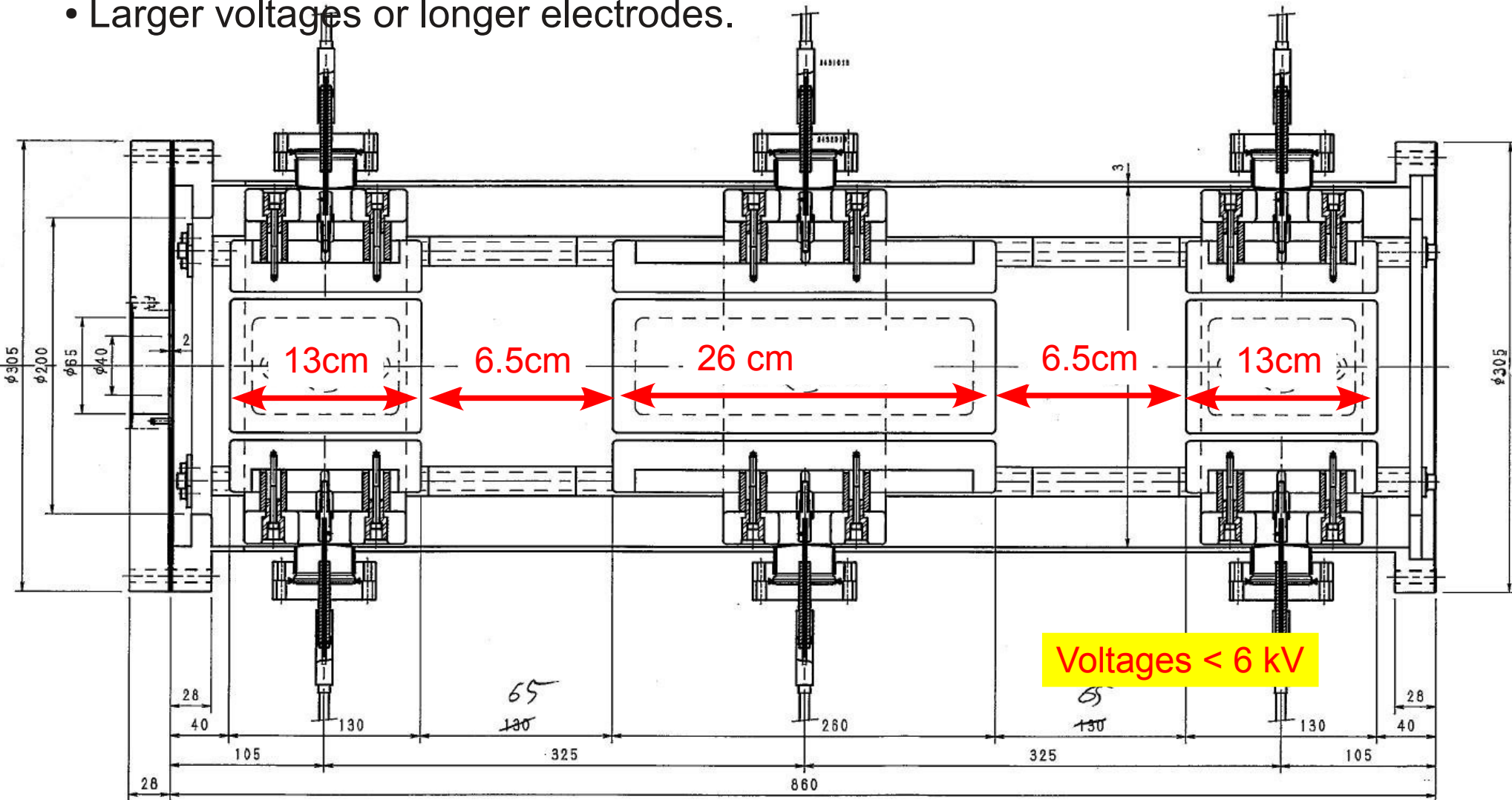
Magnetic spectrometer  
(decelerated component)

Replace by an  
electrostatic  
quadrupole triplet



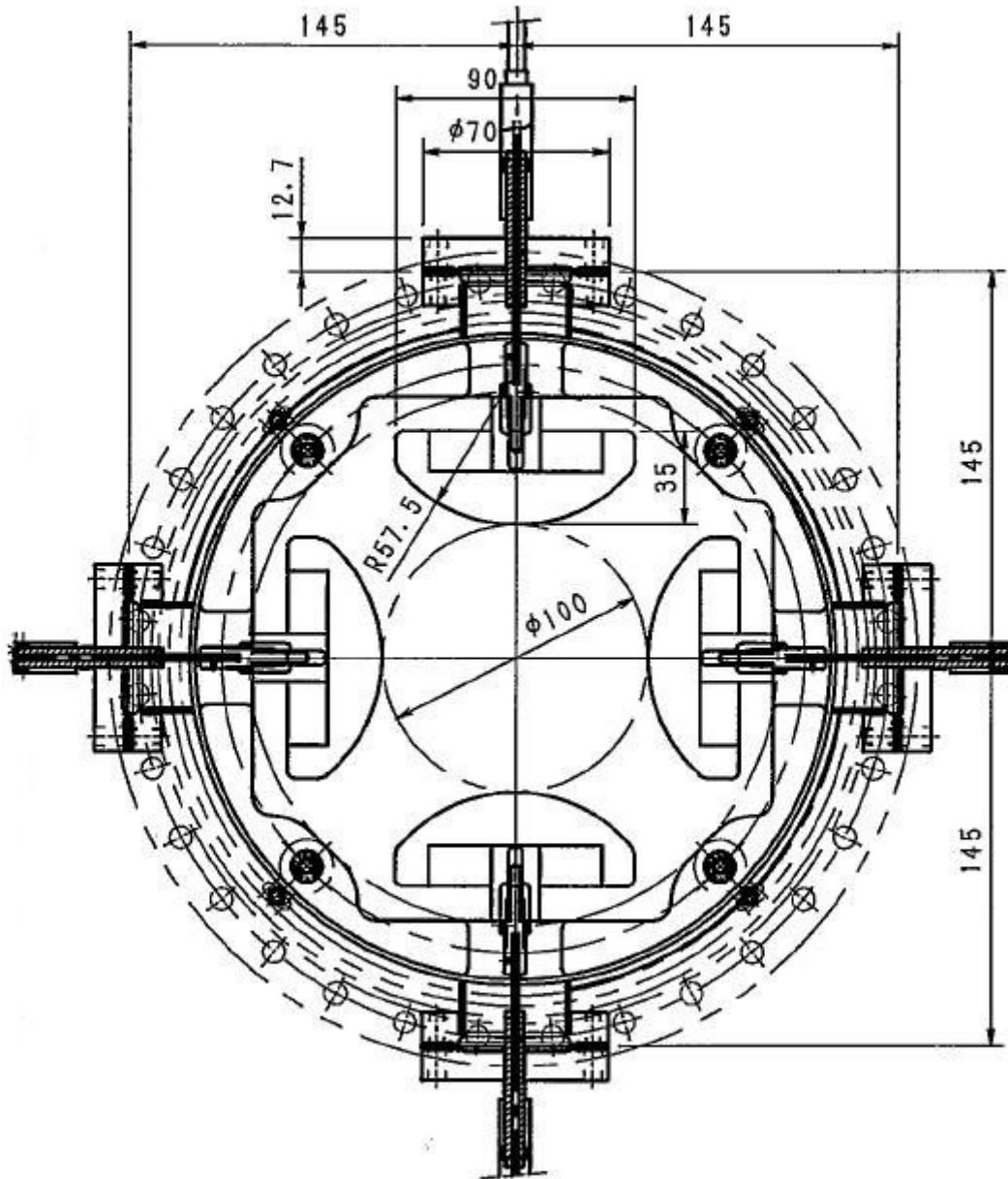
# Quadrupole prototyping @ ASACUSA

- Challenge: beam emittance  $> 100 \text{ pi mm mrad}$
- Need larger aperture than in ELENA beamlines
- Larger voltages or longer electrodes.





# Quadrupole prototyping @ ASACUSA



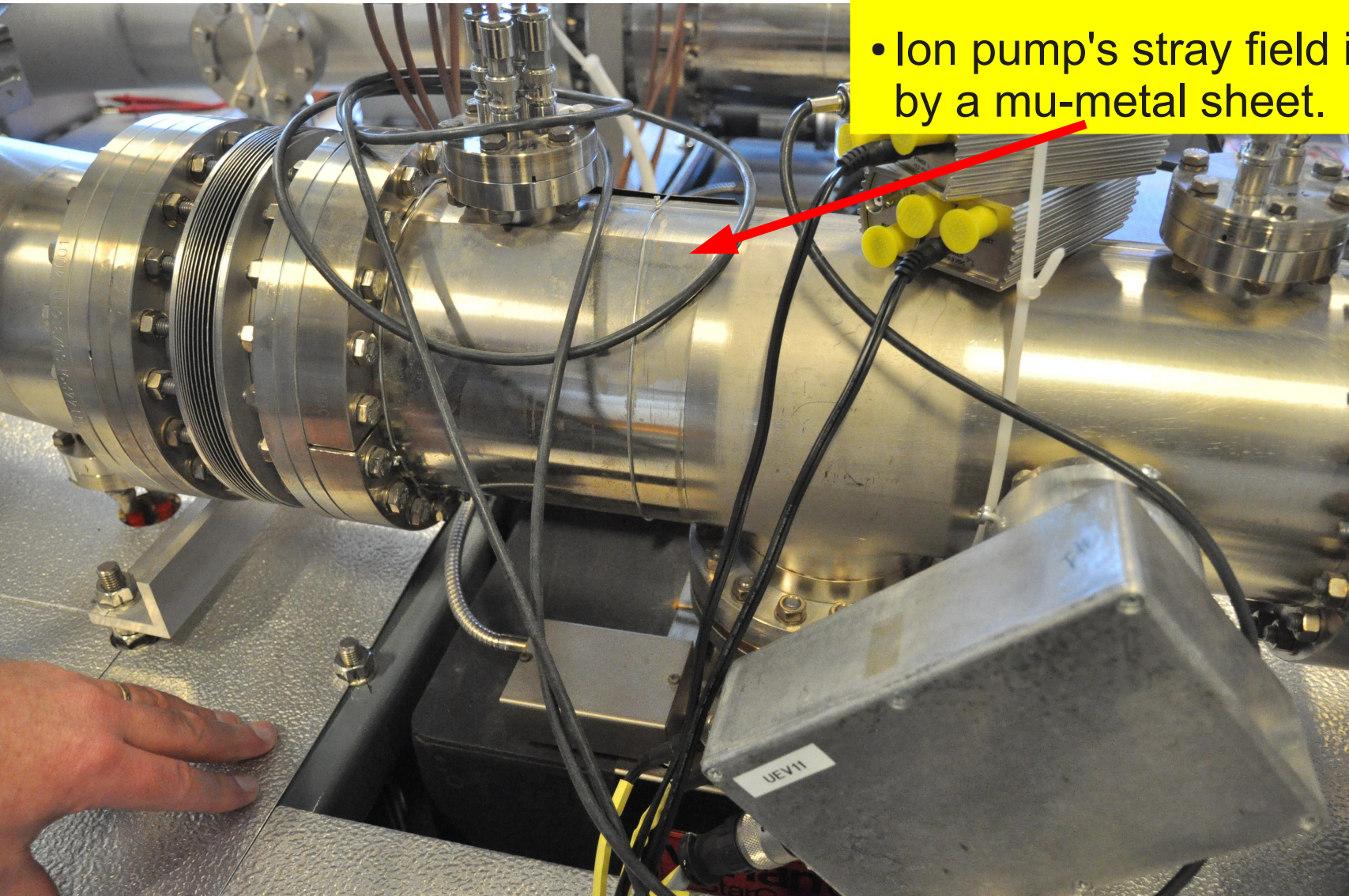
- Install in April  
Use with beam in May
- We will keep you informed about our experiences.

# MAGNETIC SHIELDING



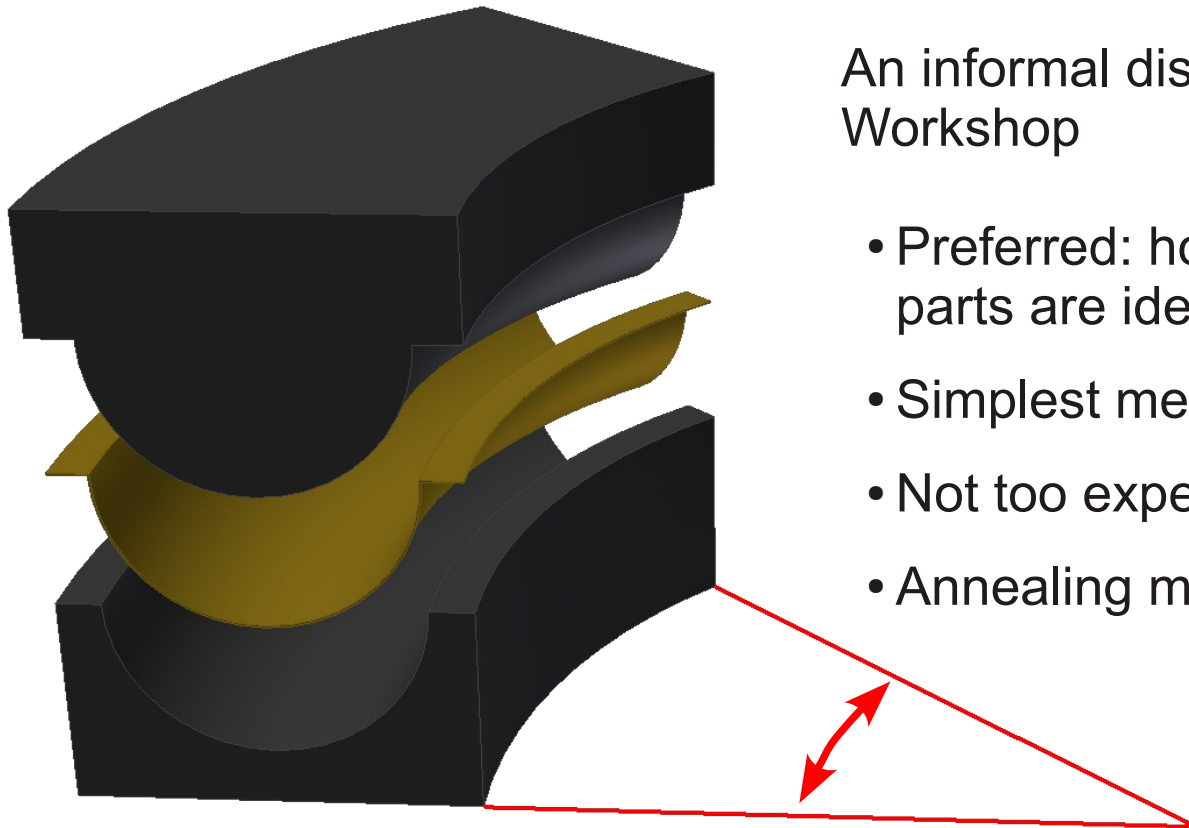
# ELISA solution

- Static fields (Earth), can be compensated by steerers
- Ion pump's stray field is shielded by a mu-metal sheet.



# Magnetic shielding @ ELENA

- More difficulties: changing fields (superconducting magnets ramping up/down)
- Can not rely on compensation with steerers, need more serious shielding.
- Easy for the straight sections, more complicated for the deflectors.



An informal discussion with the CERN Main Workshop

- Preferred: horizontal cut (top and bottom parts are identical)
- Simplest method: press-forming
- Not too expensive if all parts identical.
- Annealing mu-metal after forming.

# Acknowledgements

## CERN Main Workshop

- Jean-Marie Geisser
- Laurent Prever-Loiri

## AARHUS

- Helge Knudsen
- Søren Pape Møller
- Henrik Juul

## ASACUSA

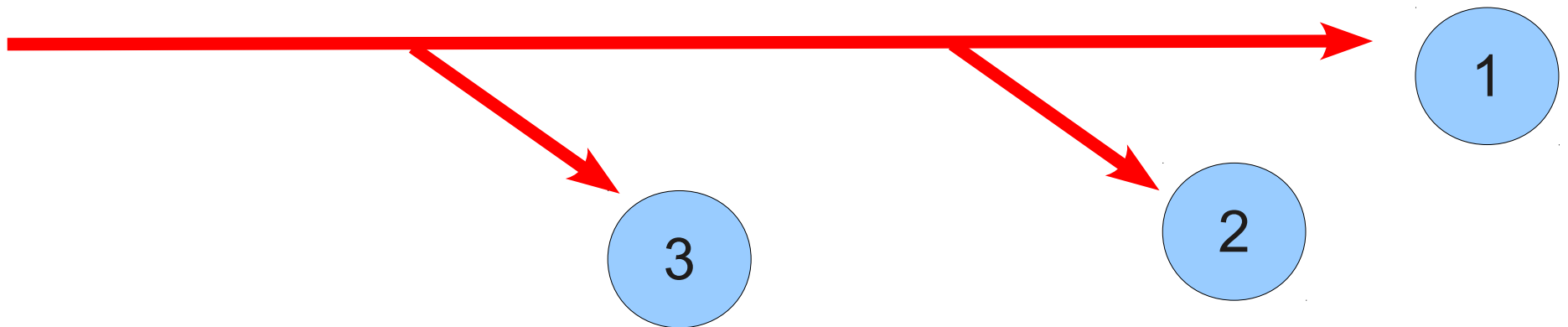
- Masaki Hori
- Yasunori Yamazaki

# Backups



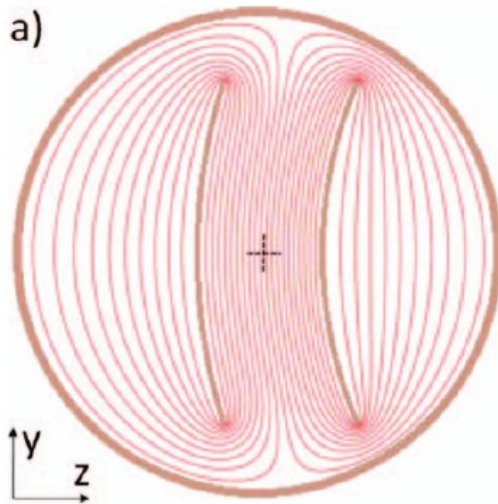
# Switching between experiments

With the right sequence, only the risetime of the pulses is important.

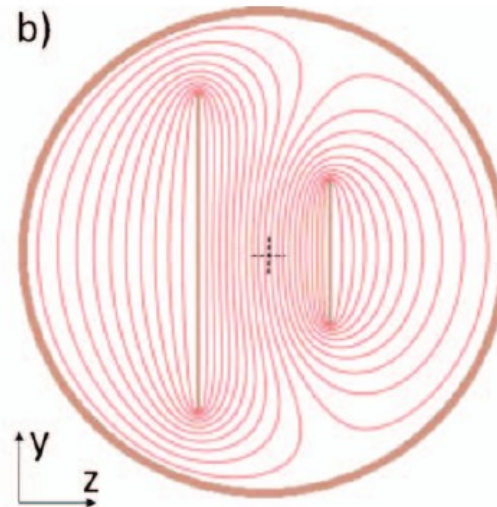


# Deflectors

An alternative geometry for vertical+horizontal focusing:

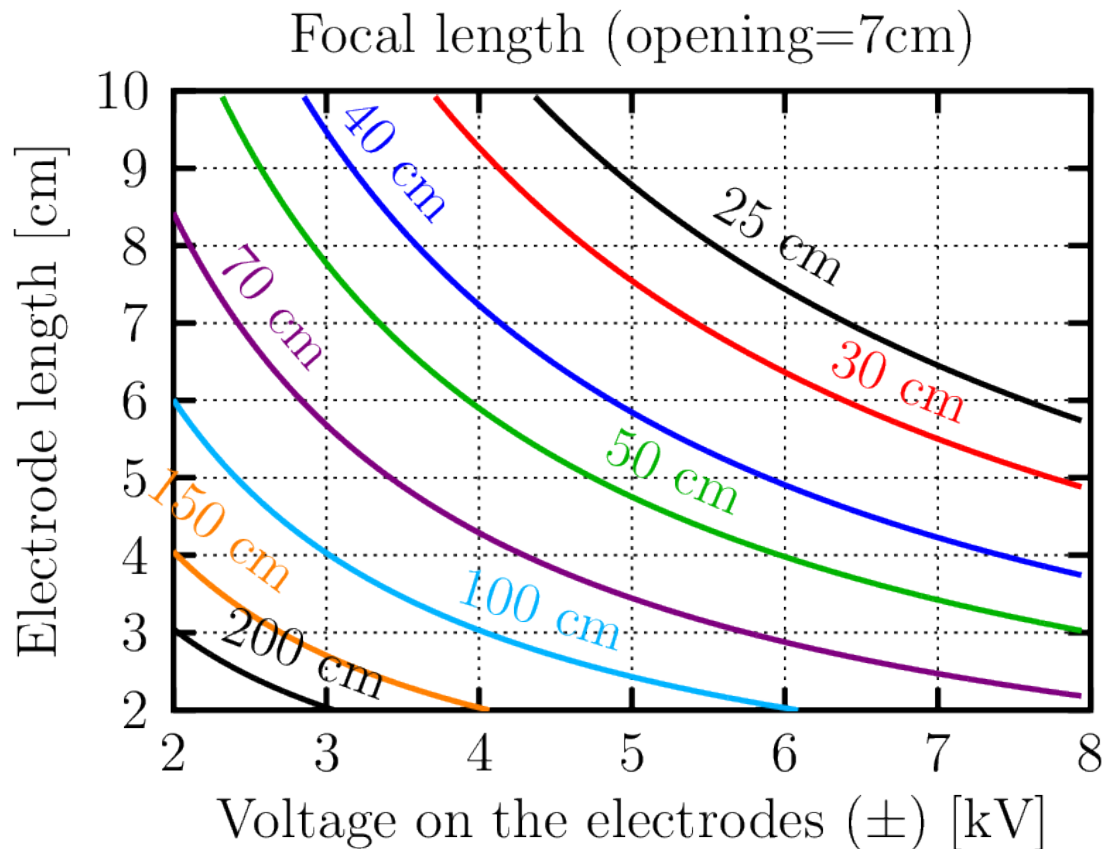


“True” spherical deflector



Cylindrical capacitor with different electrode heights.  
[*Rev.Sci.Instrum.*81(2010)063304]

# Quadrupole: voltage & electrode length



Few cm long electrodes and moderate voltages are sufficient