

The Diamond Storage Ring IOT based High Power Amplifier

Morten Jensen
on behalf of the SR RF Group



Current Key RF Beam Parameters

Beam Current	300 mA Top up
Synchrotron Radiation Loss	1.0 MeV (dipoles) to 1.35 MeV (ID dependent)
Beam Power	405 kW
Revolution Period	1.873 μsec
Orbital Frequency	533.818 kHz
Harmonic Number	936
Number bunches	600 – 900; hybrid
Momentum compaction	1.7e-4
Frequency	499.654 MHz
Cavity Voltage	1.1 MV (Cavity 1), 1.4 MV (Cavity 3)
Q_L	2.3 x 10⁵ Unmodified
R/Q	89 Ω

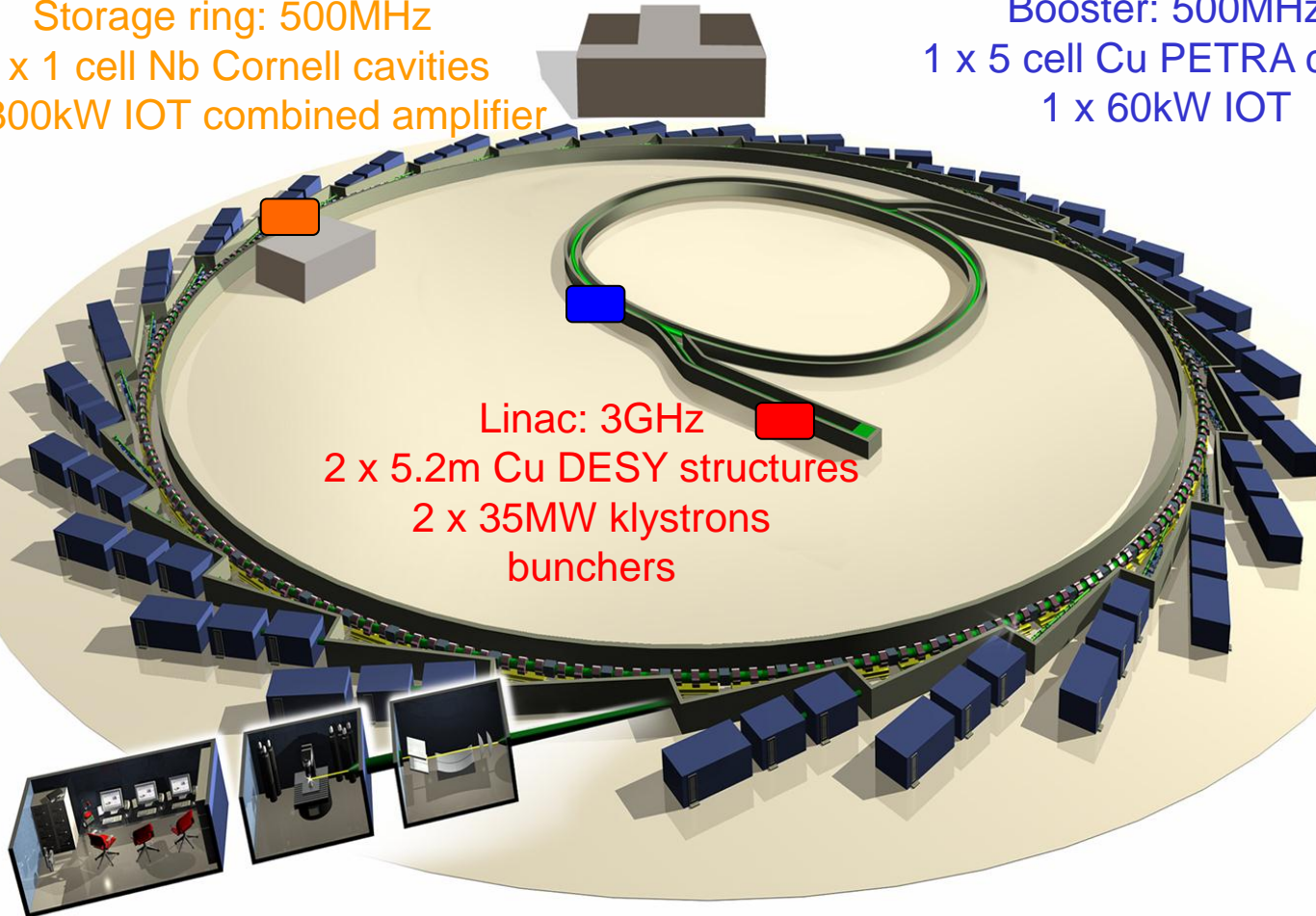


RF Systems

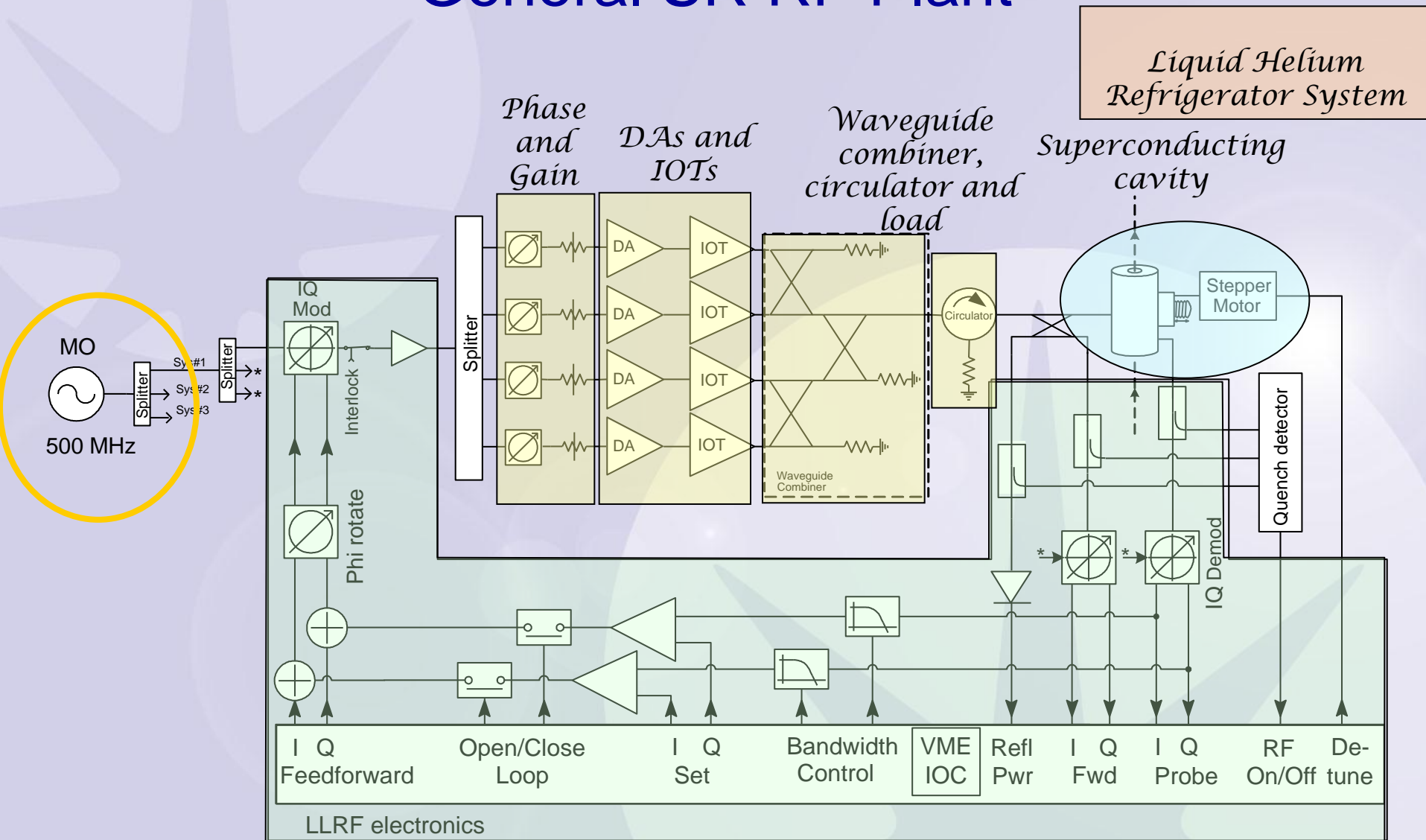
Storage ring: 500MHz
3 x 1 cell Nb Cornell cavities
3 x 300kW IOT combined amplifier

Booster: 500MHz
1 x 5 cell Cu PETRA cavity
1 x 60kW IOT

Linac: 3GHz
2 x 5.2m Cu DESY structures
2 x 35MW klystrons
bunchers



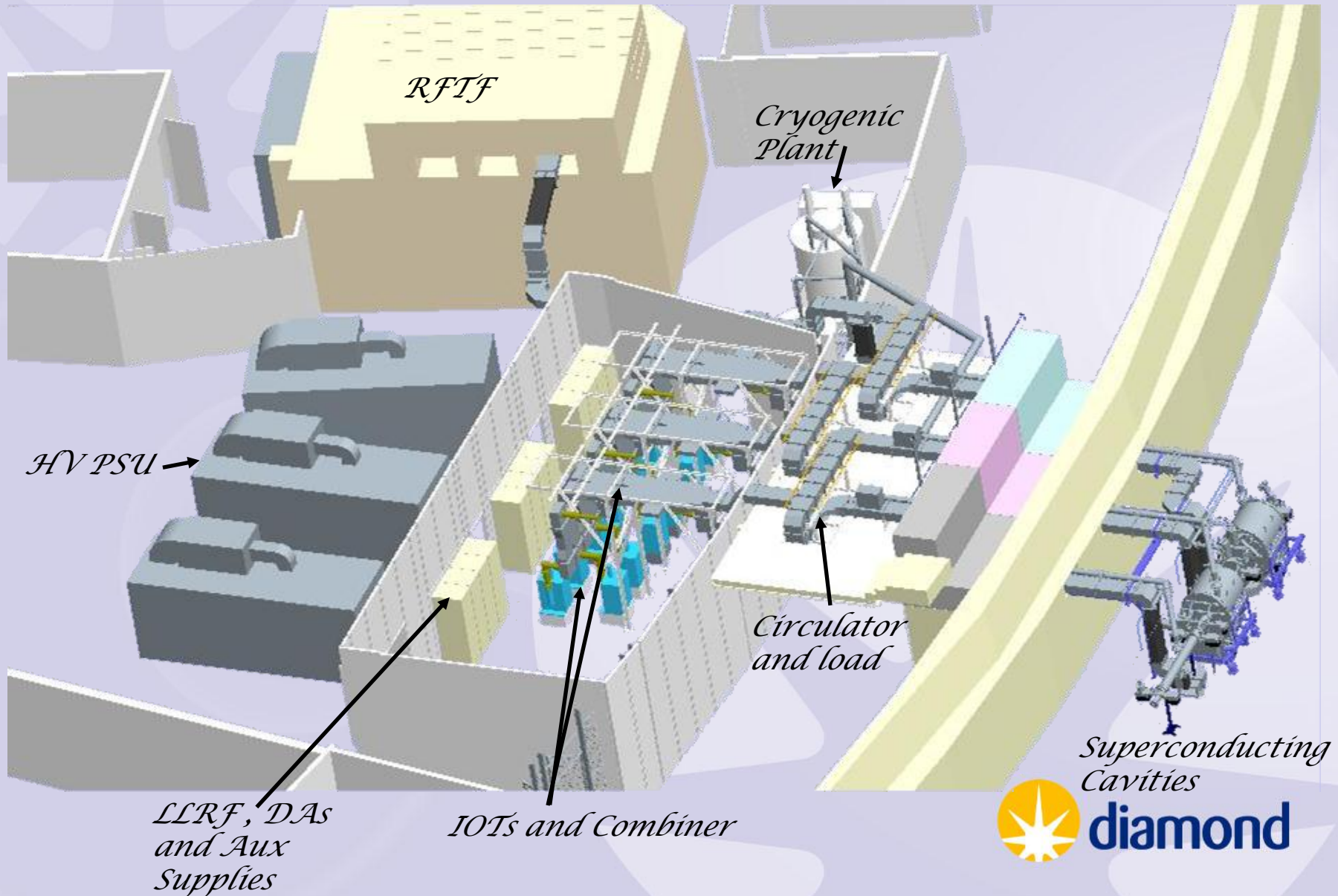
General SR RF Plant



Three cavities, each with its own RF amplifier, LLRF and control system



SR RF Systems



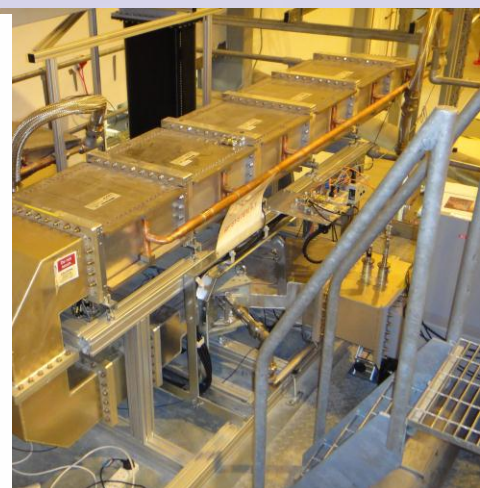
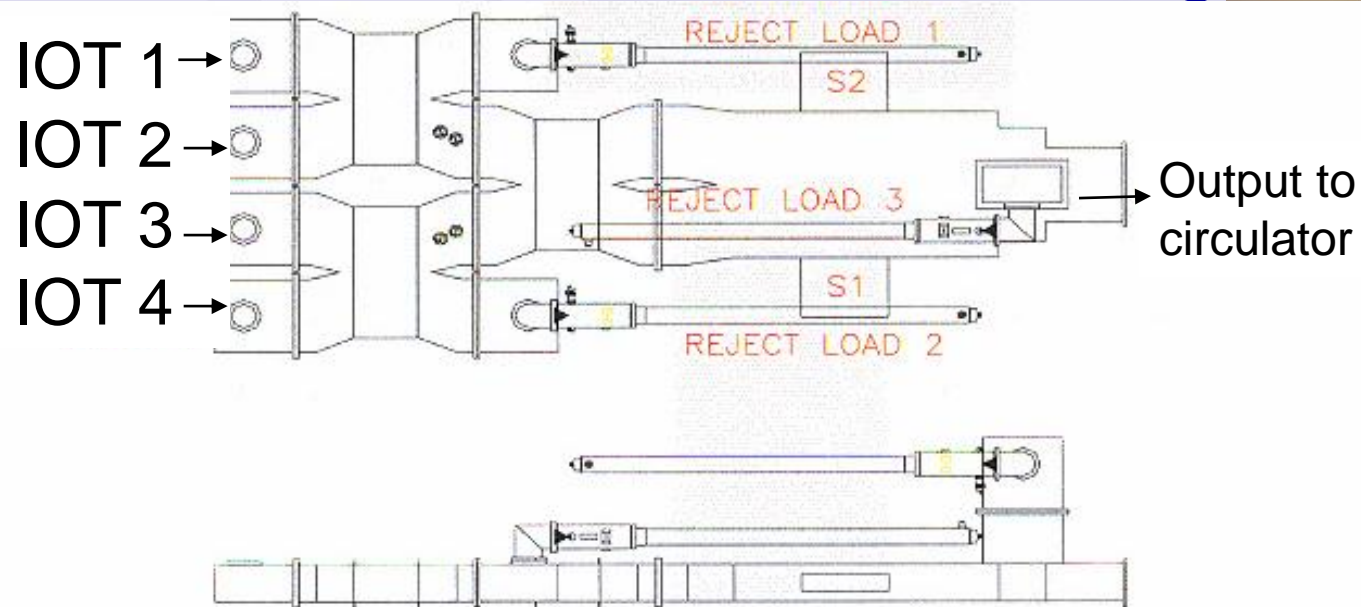
HV PSU

DC power supply based on the Pulse-Step-Modulator (PSM) technology now also common place for Klystron amplifiers.

- Fully solid state switch mode PSU with IGBT transistors
- No crowbar
- Common HV supply per system (4-IOTs)
- Separate filament, grid and ION pump supplies
- EPICS control system



Power Combining



Circulator and high power load

Power combinations

# of IOTs	Phase (deg)	Reject load power (kW)	Total output power (kW)
4	0	0	320
3	50	40	200
2 (pair)	90	0	160
1	90	40	40



IOTD2130

Design Features

- 80 kW CW, tested to 90 kW
- Broadcast based
- 400 – 810 MHz
- High efficiency
- Single output cavity
 - Simplicity
 - Improved gain
- Enclosed input and output cavities
 - Low RF leakage
 - Easy tuning
- Low X-ray leakage

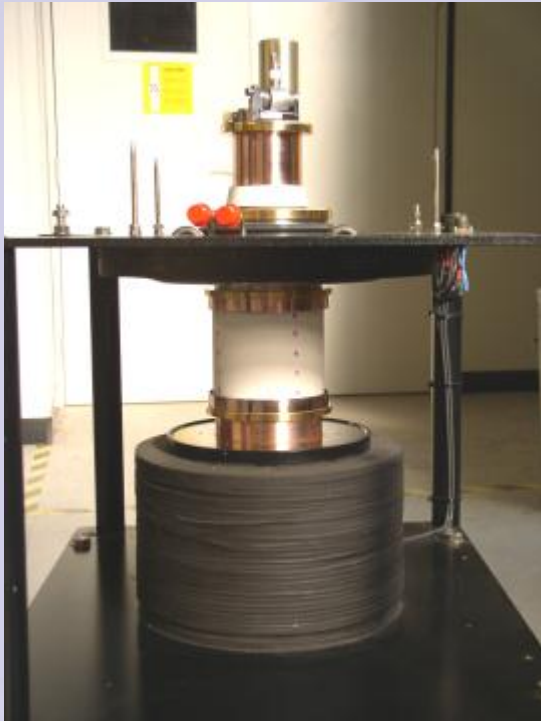
Installation
at Diamond



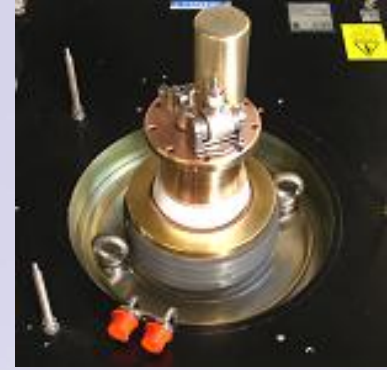
IOTD2130

Design Features

- **Direct Water Cooling of Internal Anode**
 - **Solenoid Focussed**
 - Integral pole-pieces
 - Low beam interception
 - **Integrated body & collector**
 - Enhances cooling
 - No body current trip
- ➔ Appendage Ion pump
 - ➔ Continuous monitoring
 - ➔ Maintains sound vacuum
 - ➔ Air Cooled Cavities & Gun
 - ➔ External tuning cavities
 - ➔ Wide range of adjustment
 - ➔ Removeable in situ
 - ➔ Large diameter Output Ceramic
 - ➔ Standard on all e2v UHF IOTs
 - ➔ High Purity Alumina



Courtesy of e2v



IOTD2130

Design Features

IOT is not a plug-in

Pre-prepare complete assembly for quick IOT replacement

Each IOT and circuit can be pre-conditioned

Aim to operate the IOTs for 300-500 hrs prior to use on for SR

Three easy tuning controls

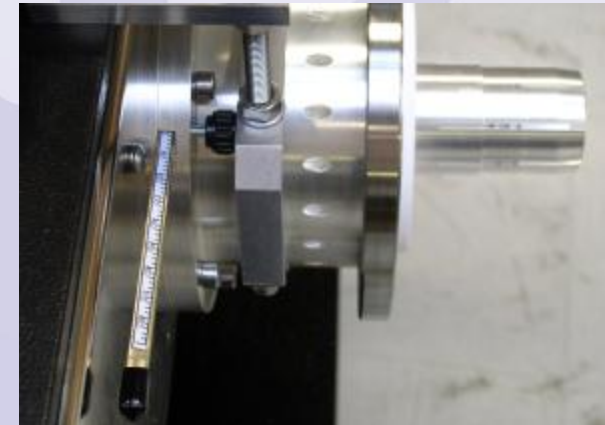
Input cavity
tuner



Output cavity
tuner

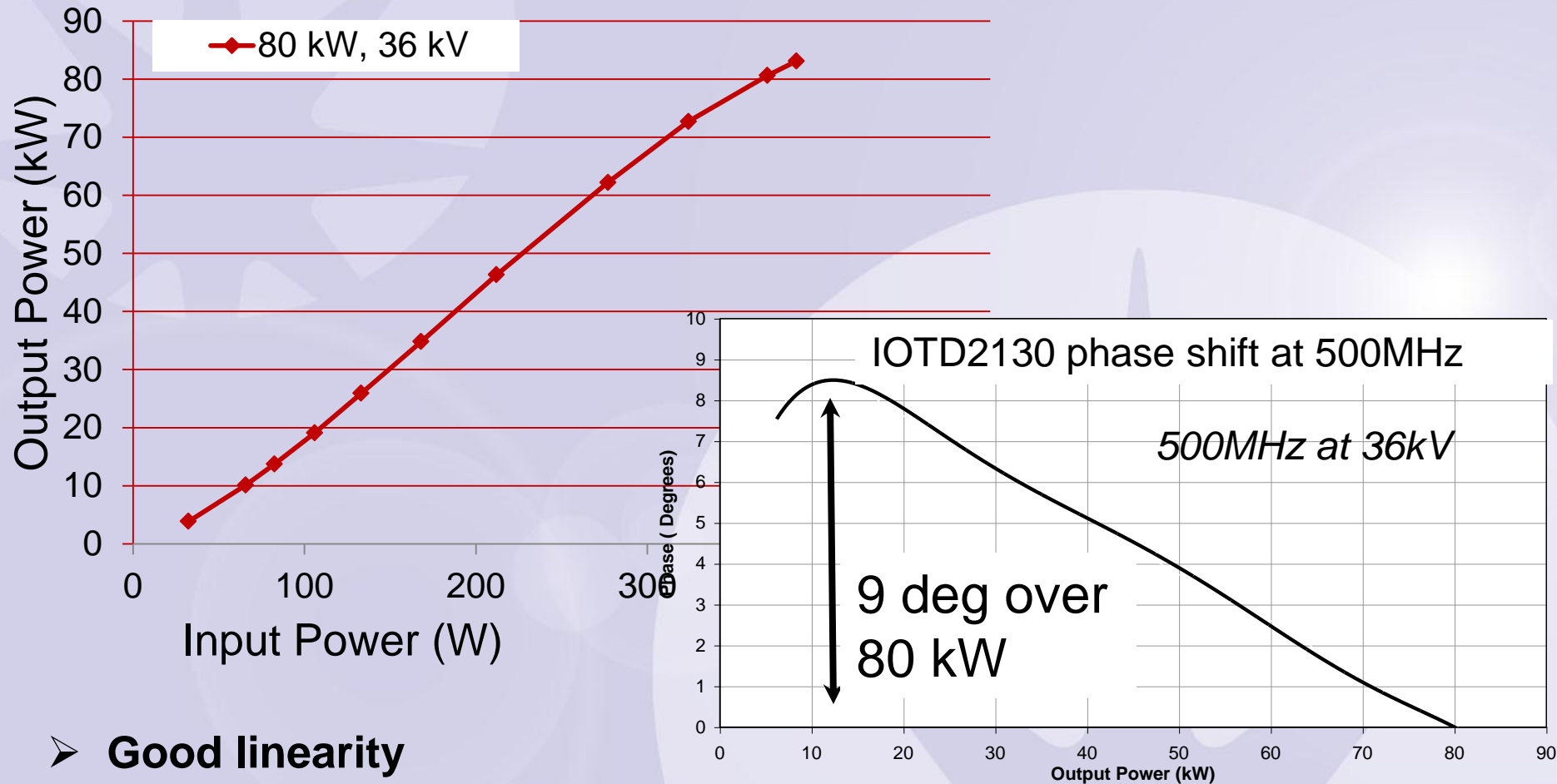
Courtesy of e2v

Output
coupling
adjustment



Transfer Curve

Tuned for 80 kW @ 36 kV

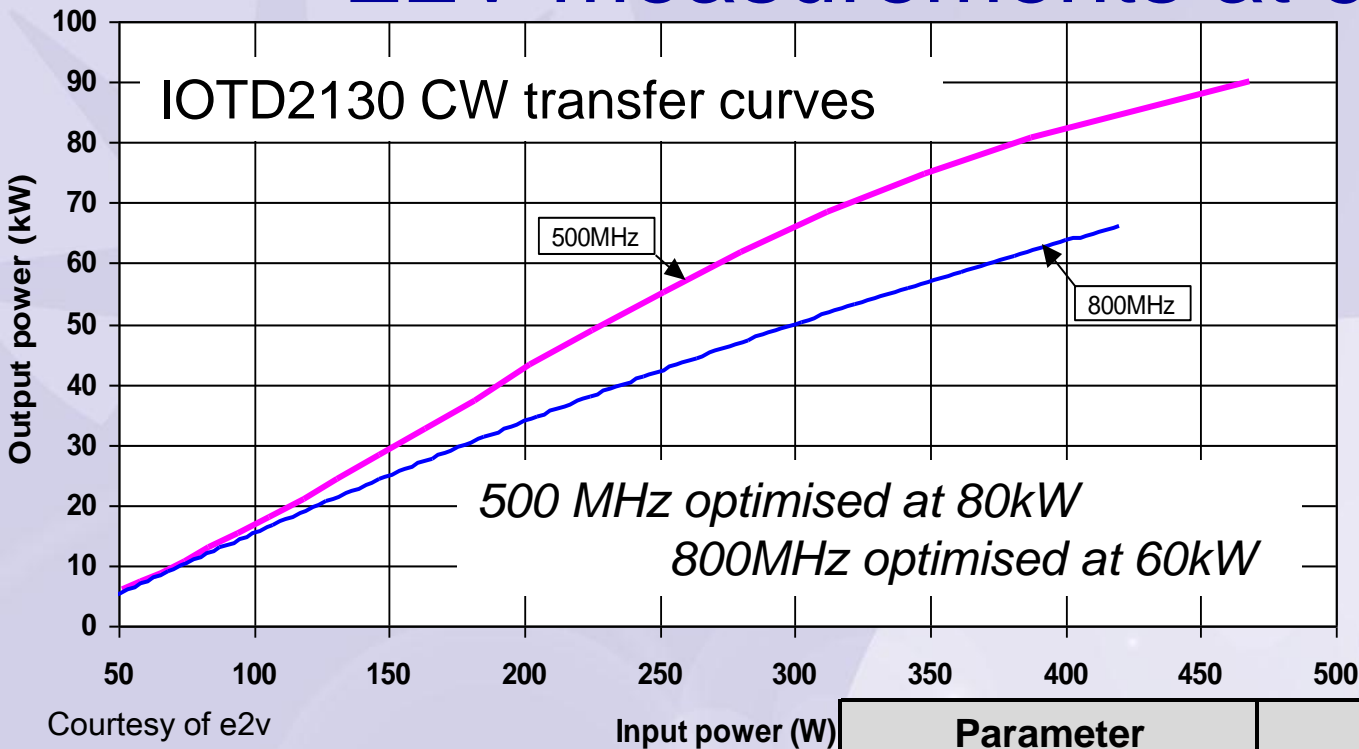


Courtesy of e2v

- **Good linearity**
- **Continuous without glitches**
- **No saturation @ 80 kW**
- **Limited by interlock setting (85 kW)**



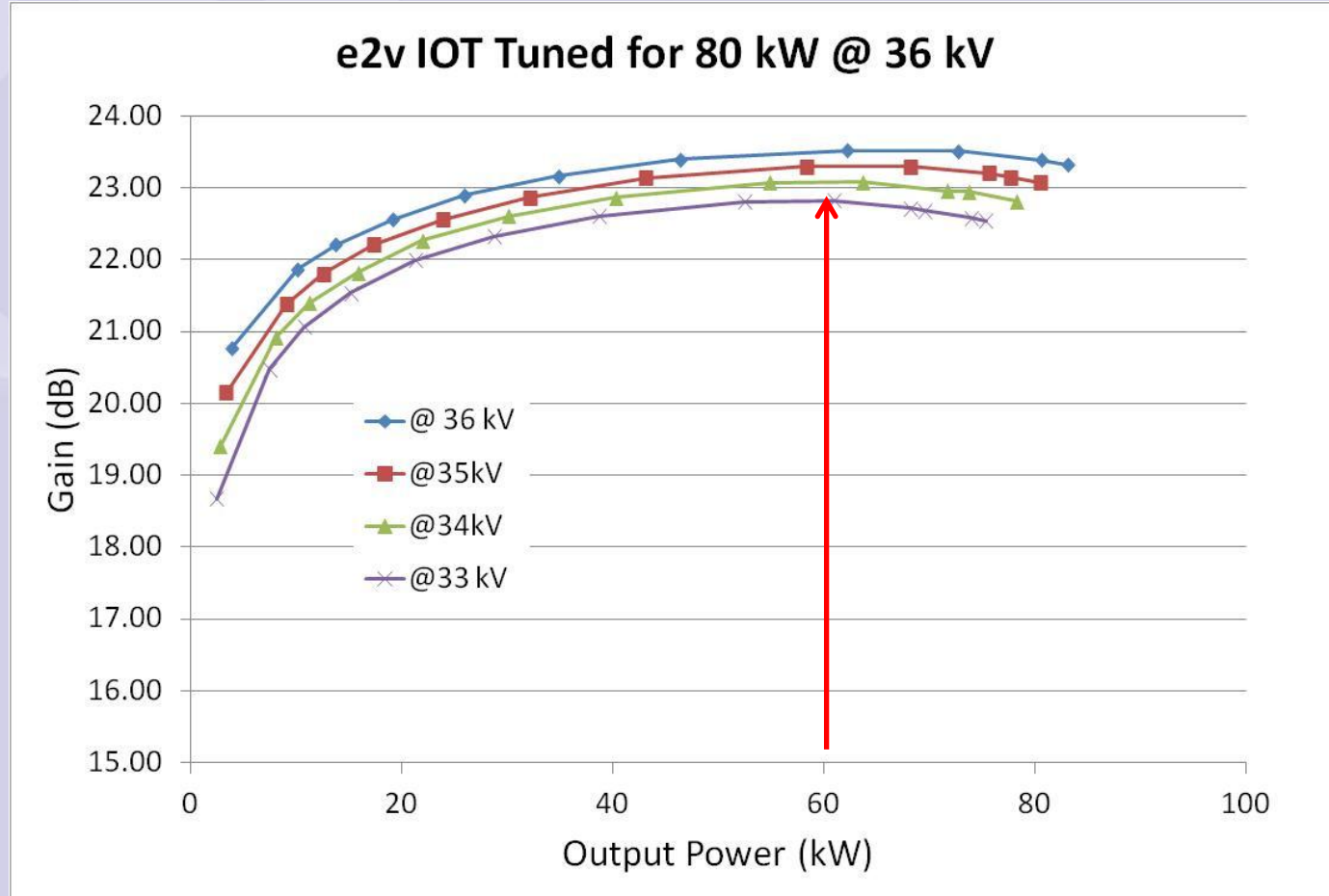
E2V measurements at 90 kW



No change in
performance during
2 hrs operation at
90kW 38kV

Parameter	Performance		
Beam Voltage	36kV	38kV	kV
Frequency	500	500	MHz
CW Output Power	90	90	kW
Beam current	3.8	3.64	A
Idle Current	100	100	mA
Grid Current	2	0.2	mA
Drive power	468	408	W
Gain	22.8	23.4	dB
Efficiency	65.8	66.9	%

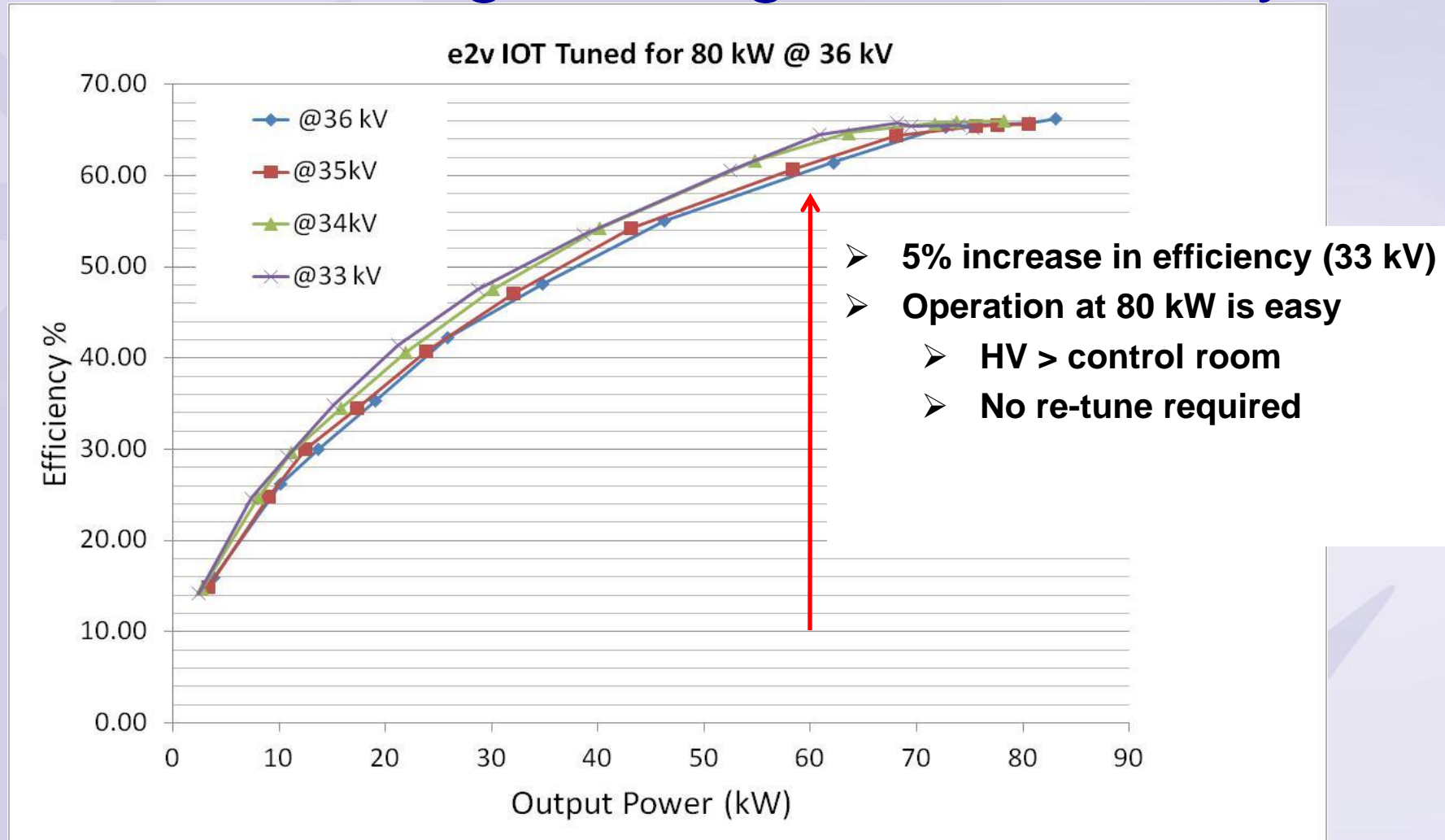
Effect of High Voltage on Gain



- Reduce ISC trips @ 33 kV?
- Gain -0.5dB (60 kW)
- Plenty of drive available in DA to compensate



Effect of High Voltage on Efficiency

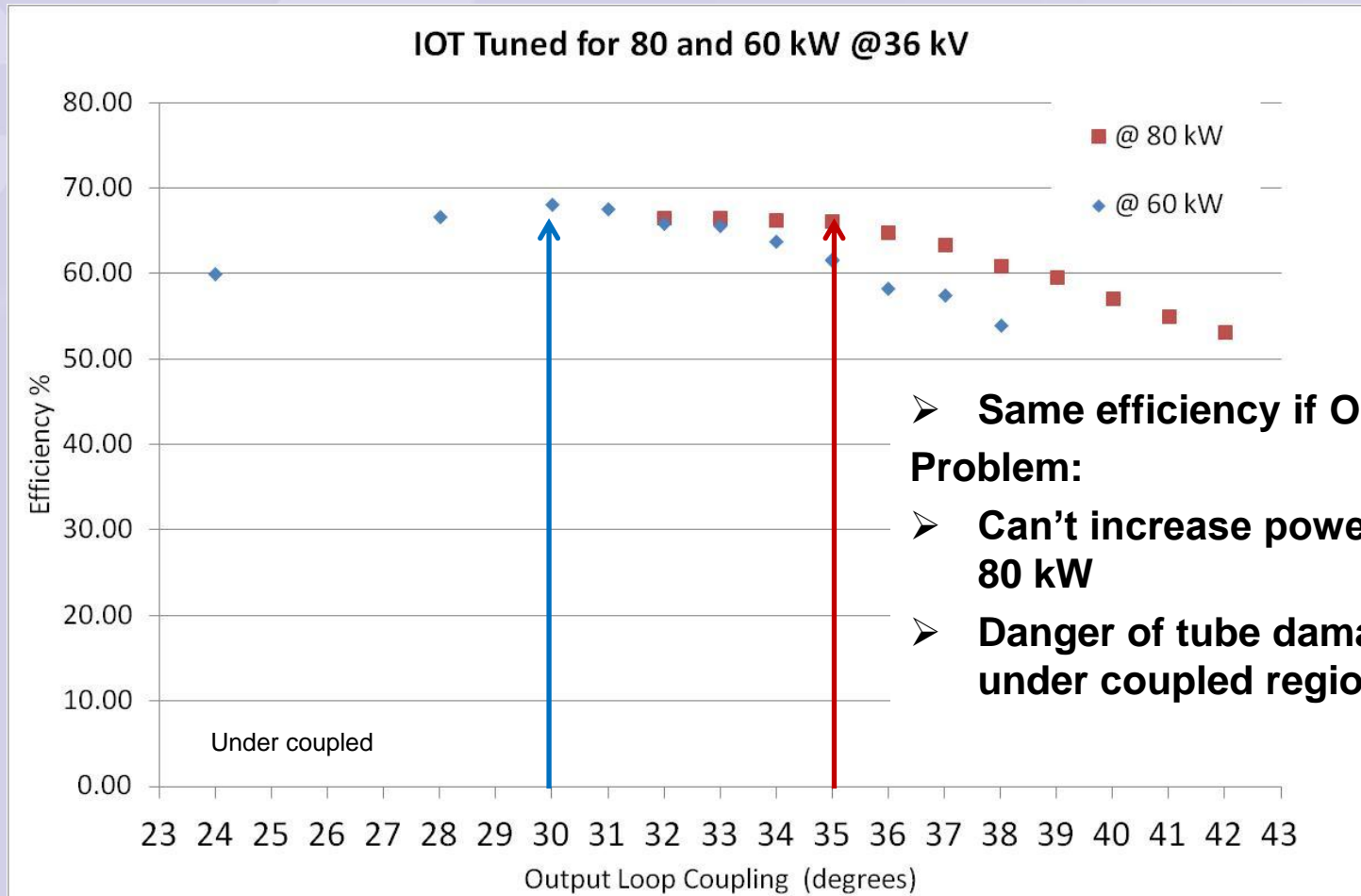


Typical IOT power demand 40-60 kW

Retains high efficiency and allows easy step up to full power



Effect of Output Coupling on Efficiency

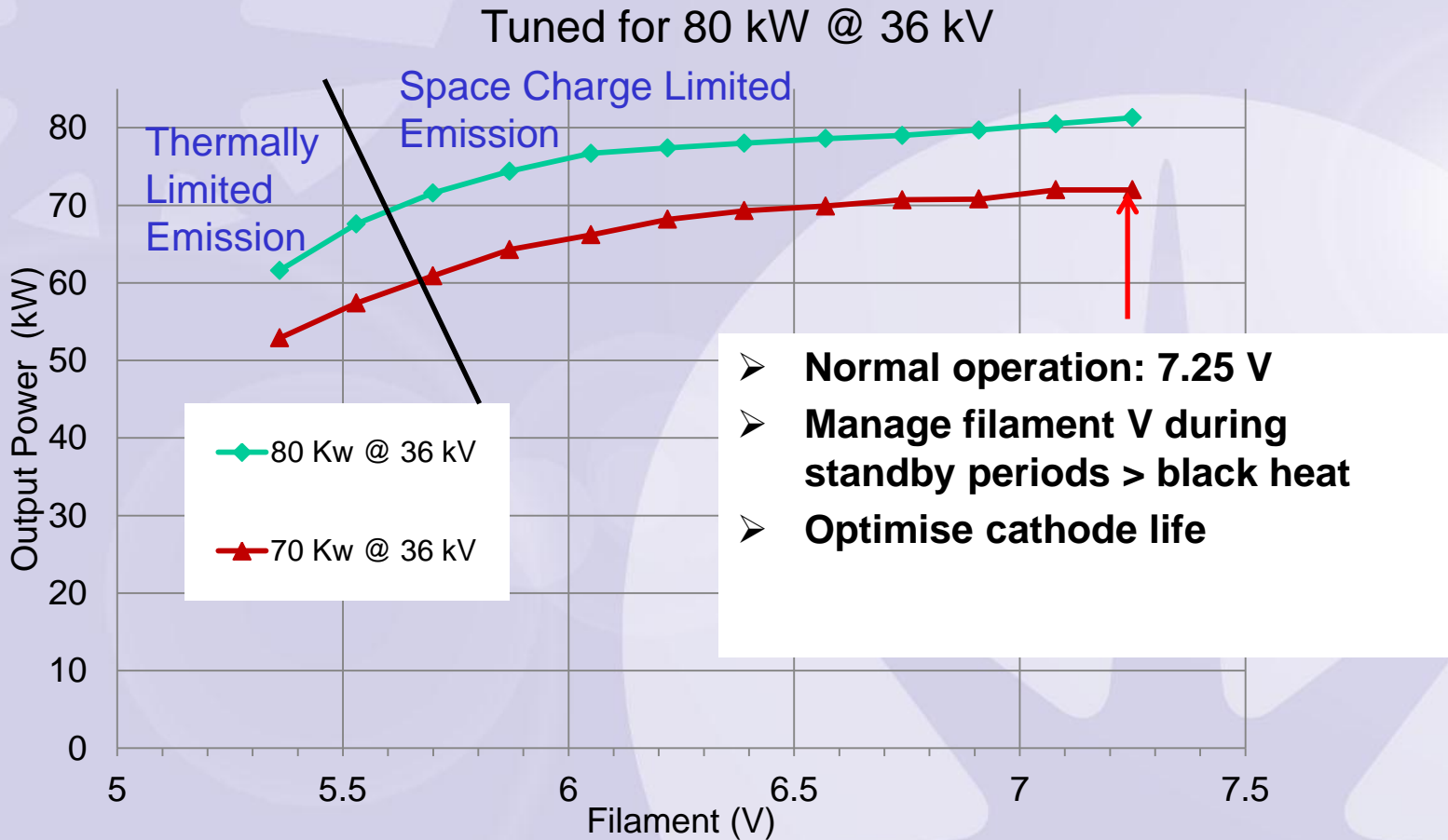


➤ Same efficiency if OLC tuned

Problem:

- Can't increase power instantly to 80 kW
- Danger of tube damage if run in under coupled region

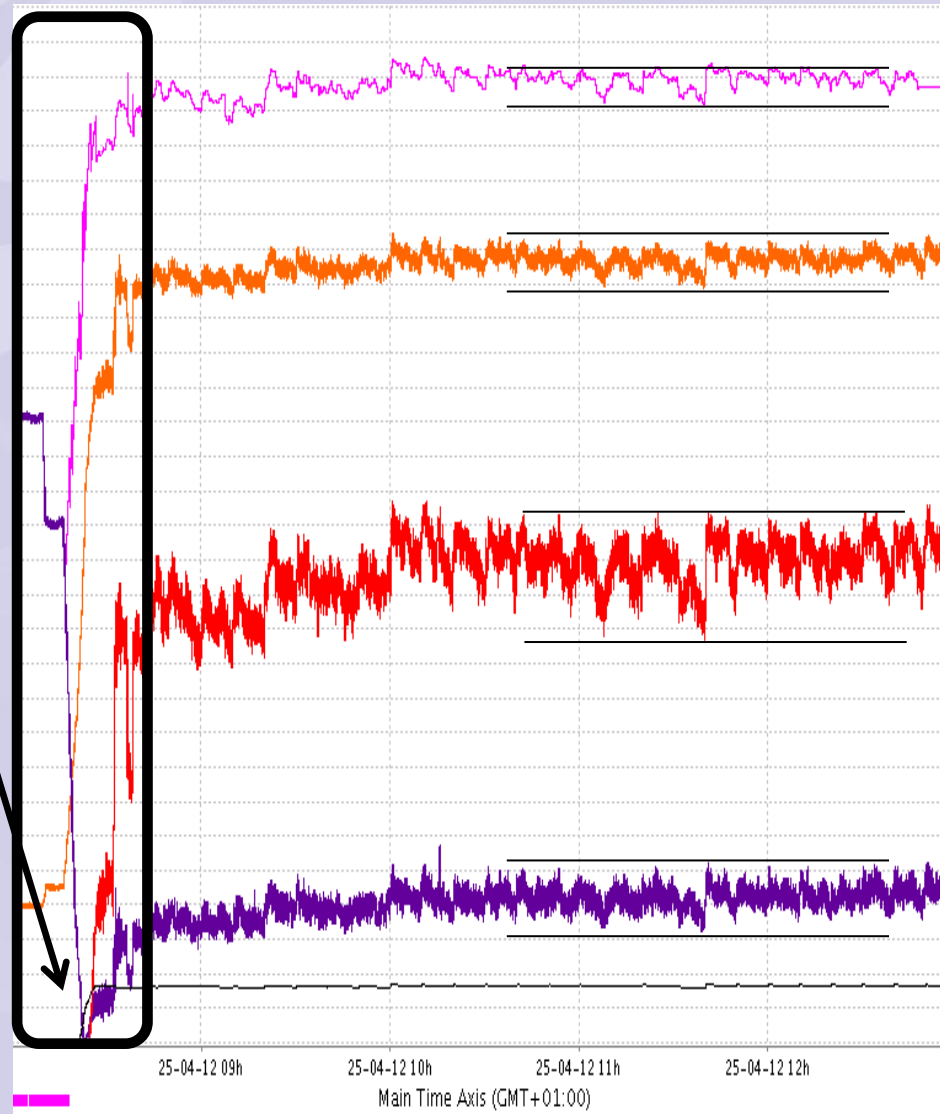
Effect of Filament Voltage on Power



No indication yet of loss of emission

Some increase in grid current has been observed

Two Cavity Operation with Beam (April '12)



Beam injection.
Due to non-ideal Qext of the SC cavities the reflected power is increasing with increasing power

IOT Efficiency
68-70%

Amplifier 3 Output
220-230 kW

IOT 33 Output
60-65 kW

Reflected Power
7-10 kW

Beam Current
300 mA



Amplifier 1 Output Power ~ 170 kW

E2V IOTs

Filament Hours

Total filament hours > 170,000

Removed for conditioning following two trips

Removed for investigation following higher grid emission

2 damaged due to cooling issues.
1 Failed during initial commissioning (2007).
One was delivered with a faulty ION pump



System 1

System 2
Used for
testing

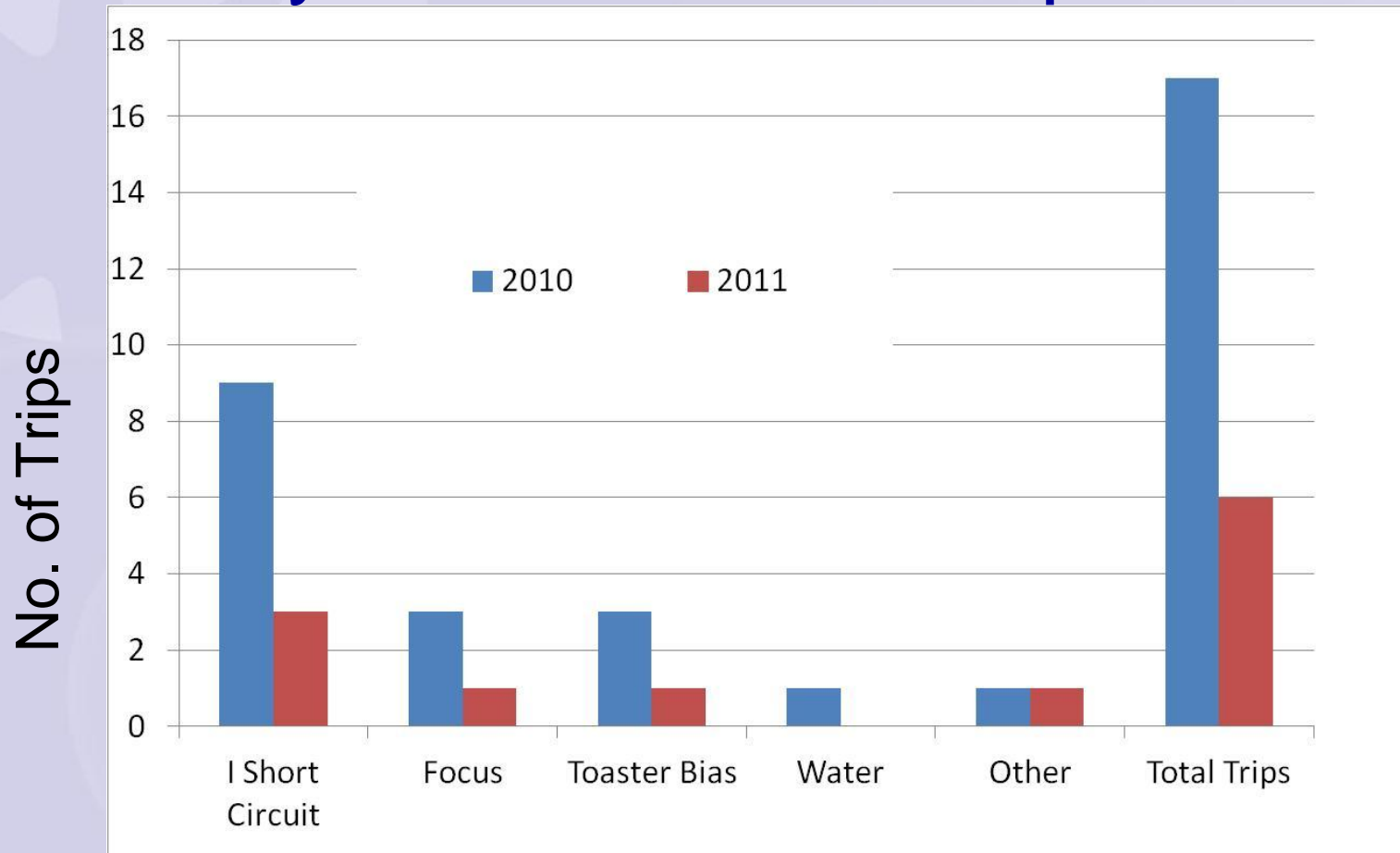
System 3

Spare IOTs

Failed or
damaged

Amplifier Reliability

Two systems, 8 IOTs in operation



Steady improvement despite increased power demand

2010: 17 trips in total, 9 IOT trips (mostly new IOTs)

2011: 6 trips in total, 3 IOT

2012: 3 trips, all IOTs (year to date)

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Thank you for your attention

