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## **Radiosynthesis of $^{18}\text{F}$ -Labeled Diclofenac Hydroxy-Derivative as potential micro-PET imaging tracer**

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### Methods and Materials:

The diclofenac hydroxy-derivative precursor was prepared via five steps synthesis from 2,6-dichloroaniline. The radio-synthesis was carried out according to the method described by Wang MW et al with some modifications. It started from the displacement of tosyl group from 1,2-bistosyloxyethane with  $^{18}\text{F}$ -fluoride to afford  $^{18}\text{F}$ -fluoroethyltosylate followed by fluoroethylation of diclofenac hydroxy-derivative precursor. Both one-pot and two pot methods were studied. Purification of intermediate and final product was carried out with Sep-pak silica cartridge eluting with diethyl ether and dichloromethane respectively. The analyses of the labeled intermediate  $^{18}\text{F}$ -fluoroethyl tosylate and the final product  $^{18}\text{F}$ -fluoroethoxy diclofenac and its reference compounds were carried out with TLC. The plates were developed with Dichloromethane/methanol (V:V 95/5) solution. The radioactivity on the plates was detected by Radio-TLC Scanner. No HPLC system was needed for the purification of the product.

**Results:**  $^{18}\text{F}$ - Fluoroethoxy diclofenac was prepared via indirect labeling consisting of fluorination of 1,2-bis(tosyloxy)ethane and fluoroethylation of diclofenac hydroxy-derivative. The radiochemical yield at the end of two steps was about 87%.

**Conclusion:** In conclusion, an efficient and convenient chemical and radiochemical synthesis of the reference standards and target tracer,  $^{18}\text{F}$  labeled small molecule  $^{18}\text{F}$ - Fluoroethoxy diclofenac as a new PET imaging tracer, have been well developed. The overall radiosynthesis yield of the tracer was 87%.

**Primary author:** LIN, Manjing (Singapore Health Services Pte Ltd, China)

**Co-author:** Dr YU, Sidney (Department of Nuclear Medicine and PET, Singapore General Hospital)

**Presenter:** LIN, Manjing (Singapore Health Services Pte Ltd, China)

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