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## **ORAL PRESENTATION - Production of Four Terbium Radioisotopes for Radiopharmaceutical Applications**

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Introduction: Terbium provides 4 radioisotopes, which are suitable for different diagnostic or therapeutic applications in nuclear medicine. These are <sup>149</sup>Tb (T<sub> $\frac{1}{2}$ </sub> 4.1 h, E<sub> $\alpha$ </sub> 3.97 MeV, I<sub> $\alpha$ </sub> 16.7 %) for  $\alpha$ -radionuclide therapy, <sup>152</sup>Tb (T<sub> $\frac{1}{2}$ </sub> 17.5 h, E<sub> $\beta$ </sub>+<sub>,av</sub> 1.08 MeV, I<sub> $\beta$ +</sub> 17 %) for PET, <sup>155</sup>Tb (T<sub> $\frac{1}{2}$ </sub> 5.3 d, E<sub> $\gamma$ </sub> 86.6/105 keV) for SPECT and <sup>161</sup>Tb (T<sub> $\frac{1}{2}$ </sub> 6.9 d, E<sub> $\beta$ </sub>-<sub>,av</sub> 0.154 MeV) for  $\beta$ <sup>-radionuclide therapy. <sup>161</sup>Tb is similar to the clinically employed radiolanthanide <sup>177</sup>Lu, but emits in addition a number of conversion- and Auger-electrons.

Aim: The production of the four radionuclides should be established in a quality, which is suitable for radiolabeling of biomolecules.

Method: Neutron-deficient <sup>149</sup>Tb, <sup>152</sup>Tb, and <sup>155</sup>Tb were produced at ISOLDE(CERN) by spallation reactions using 1.4 GeV protons onto a 50 g/cm<sup>2</sup> thick tantalum target followed by online mass separation and deposition onto carrier foils.

<sup>161</sup>Tb was obtained from neutron irradiation of highly enriched <sup>160</sup>Gd targets at the high flux reactor of ILL, Grenoble or spallation neutron source SINQ, PSI.

Chemical separation of Tb radioisotopes was accomplished by cation exchange chromatography using the complexing agent  $\alpha$ -hydroxyiso-butyric acid ( $\alpha$ -HIBA).

Results: 6 MBq <sup>149</sup>Tb, 18 MBq <sup>152</sup>Tb and 9 MBq <sup>155</sup>Tb were obtained in  $\leq$  1 mL 0.15 M  $\alpha$ -hydroxyisobutyrate solution.

Up to 10 GBq <sup>161</sup>Tb were produced from irradiated <sup>160</sup>Gd targets and obtained in 300  $\mu$ L 0.05 M HCl.

Radiolabeling of a novel DOTA-folate conjugate was performed with > 96 % yield at Tb:DOTA-folate molar ratios 1: 59000 (<sup>149</sup>Tb), 1: 5500 (<sup>152</sup>Tb), 1: 700 (<sup>155</sup>Tb) and 1:17 (<sup>161</sup>Tb).

 $\label{eq:substant} Radiolabeling of DOTATATE was performed with > 99\,\% yield at < sup > 161 < /sup > Tb:DOTA-Tyr < sup > 3 < /sup > octreotate molar ratios <math display="inline">\ge$  1:6.

Conclusion: Successful production of the Tb-radioisotopes enabled synthesis of radiolabeled DOTA-folate conjugates and their evaluation in an in vivo study.

Test radiolabeling of DOTATATE confirmed the high specific activity of the obtained <sup>161</sup>Tb.

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