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INVITED LECTURE - A renaissance of radionuclide generators for versatile application

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Introduction: Radionuclide generator systems continue to play a key role in providing both diagnostic and therapeutic radionuclides for various applications in nuclear medicine, oncology and interventional cardiology. In parallel to the well established $^{99}\text{Mo}/^{99\text{m}}\text{Tc}$ generator used for SPECT imaging, new generators for PET/CT imaging attract attention. In particular the $^{68}\text{Ge}/^{68}\text{Ga}$ system (^{68}Ge : $t_{1/2} = 270.95$ d; ^{68}Ga : $t_{1/2} = 67.7$ min, β^+ branching = 89.1%) has found impressive and established clinical application, the $^{44}\text{Ti}/^{44}\text{Sc}$ generator (^{44}Ti : $t_{1/2} = 60$ a; ^{44}Sc : $t_{1/2} = 3.97$ h, β^+ branching = 94.3) represents a promising system providing a longer-lived daughter, and a $^{140}\text{Nd}/^{140}\text{Pr}$ system (^{140}Nd : $t_{1/2} = 3.37$ d; ^{140}Pr : $t_{1/2} = 3.39$ min, β^+ branching = 51.0%) may be used in terms of an in vivo generator.

Challenges: (1) Different to the established $^{99}\text{Mo}/^{99\text{m}}\text{Tc}$ generator used for SPECT imaging, new generators for PET/CT such as the $^{68}\text{Ge}/^{68}\text{Ga}$ system [1] and the $^{44}\text{Ti}/^{44}\text{Sc}$ generator ask for special generator designs because of the long half-life of the parent nuclide. Both represent secular equilibrium systems (different to the transient $^{99}\text{Mo}/^{99\text{m}}\text{Tc}$ generator) as well as long shelf-life. Both generators may be used over periods of many month and many years, respectively. Still the elution yield of the daughter should be high and the breakthrough of the parent low.

(2) While the generators mentioned all separate parent and daughter nuclides due to different chemical properties of the chemical elements involved, i.e. Mo vs. Tc, Ge vs. Ga, Ti vs. Sc), the $^{140}\text{Nd}/^{140}\text{Pr}$ system involves two neighbored lanthanides of very similar chemical behavior.

Experiments and Conclusion: (1) It appears to be a rather general feature of radionuclide generators based on longer-lived parent nuclides, that effective elution modes [2] as well as post-elution processing [3] are mandatory. With those aspects managed in an effective way, the radionuclide generator systems may be tuned to medical systems. This was demonstrated in detail for the $^{44}\text{Ti}/^{44}\text{Sc}$ radionuclide generator. Very low breakthrough of ^{44}Ti and high yield of ^{44}Sc is guaranteed by sophisticated generator designs (anion exchange resin as column material, HCl / oxalic acid mixtures for elution), but in addition by a scheme of reverse elution directions. Particular attention was paid to the application of a reverse elution mode, which helps to retain the parent nuclide along the chromatographic column even after many hundred elutions. A 5 mCi generator provides about 170 MBq of ^{44}Sc after direct elution and about 150 MBq following online post-processing similar to the $^{68}\text{Ge}/^{68}\text{Ga}$ generator. The final content of ^{44}Ti is as low as < 10 Bq, representing a separation factor of $> 10^7$.

(2) With no-carrier-added ^{140}Nd produced by irradiations of CeO_2 and Pr_2O_3 targets [4], an efficient $^{140}\text{Nd}/^{140}\text{Pr}$ radionuclide generator system was developed and evaluated. The principle of the radiochemical separation is based on physico-chemical transitions (hot-atom effects) of the daughter ^{140}Pr following the electron decay process of ^{140}Nd . The parent radionuclide $^{140}\text{Nd(III)}$ is quantitatively adsorbed on a solid phase matrix in the form of $^{140}\text{Nd-DOTA}$ -conjugated complexes. ^{140}Nd generated is released from the $^{140}\text{Pr-DOTA}$ core as an ionic species. It is easily separated using low volumes of various aqueous eluents. The elution yield is at least 93%, if an optimized eluent, such as DTPA solution is applied. The system remains stable at least over three half-lives of ^{140}Nd , with high radiolytic stability and low ^{140}Nd breakthrough of ca. 0.025% [5].

[1] Roesch F, Riss PJ. The renaissance of the $^{68}\text{Ge}/^{68}\text{Ga}$ radionuclide generator initiates new developments in ^{68}Ga radiopharmaceutical chemistry. *Curr Top Med Chem.* 10/16 (2010) 1633-68.

[2] Filosofov DV, Loktionova NS, Rösch F. A $^{44}\text{Ti}/^{44}\text{Sc}$ radionuclide generator for potential application of ^{44}Sc -based PET-radiopharmaceuticals. *Radiochimica Acta* 98/3 (2010) 149-156

[3] Pruszyński M, Loktionova NS, Filosofov DV, Rösch F. Post-elution processing of $^{44}\text{Ti}/^{44}\text{Sc}$ generator-derived ^{44}Sc for clinical application. *Appl Radiat Isot.* 68/9 (2010) 1636-1641

[4] Rösch F, Brockmann J, Lebedev NA, Qaim SM. Production and radiochemical separation of the Auger electron emitter ^{140}Nd . *Acta Oncologica*, 39 (2000) 727-730

[5] Zhernosekov KP, Filosofov DV, Qaim SM, Rösch F. A $^{140}\text{Nd}/^{140}\text{Pr}$ radionuclide generator based on physico-chemical transitions in ^{140}Pr complexes after electron capture decay of ^{140}Nd -DOTA. *Radiochim Acta* 95 (2007) 319-327.

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