



Crab Cavities Collaboration Report

A. Ratti

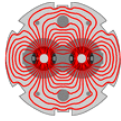


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LBL





LARP

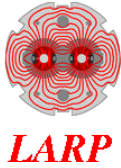


Why crabs?

- Luminosity leveling represents a substantial upgrade of integrated luminosity
 - Increasing effectiveness with larger crossing angles
 - Only known way to improve luminosity during the store
- Significant R&D on cavity technology for several years
 - Encouraging results are making this possible
 - Three designs under study in Europe and the US

Note: The WP4 session this afternoon will cover many more details on cavity design, and expand to cover beam dynamics and machine protection

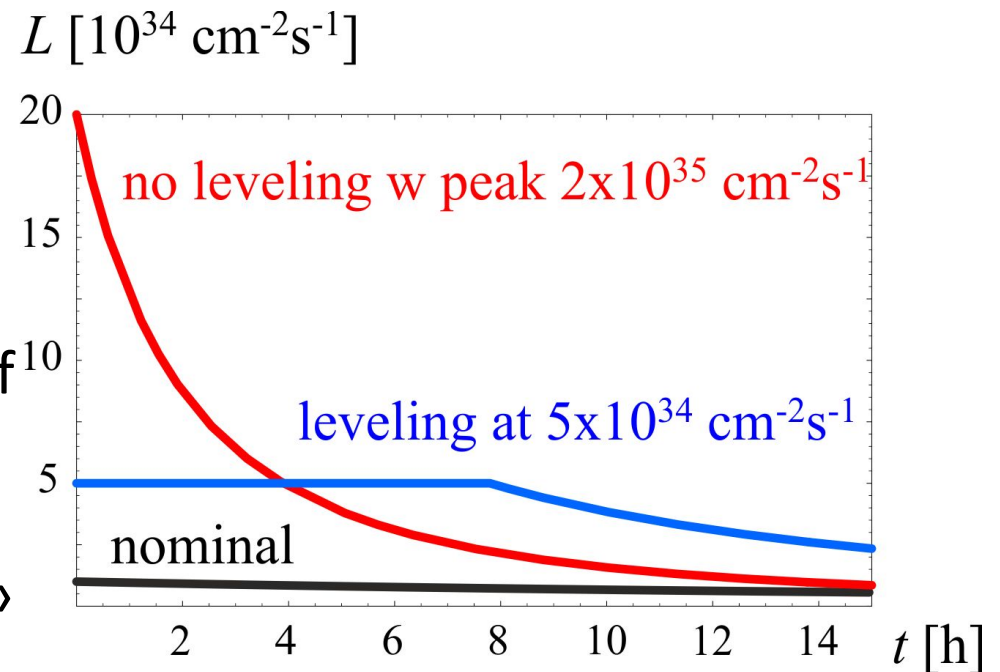




Luminosity Levelling



- Lumi decreases for proton burning (neglecting effects like emittance growth due to b-b, IBS, etc...)
- Total number of collisions $\int L dt$ in a run is limited by number of stored protons
- \Rightarrow store a lot of protons but keep instantaneous lumi «low» by detuning one (or more) parameter.
- \Rightarrow keep the lumi constant by re-tuning the parameter(s) to compensate proton loss (and possibly any other effect).



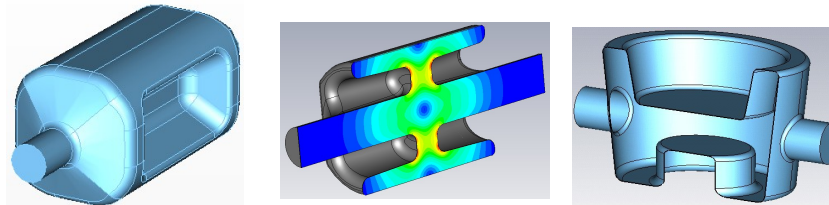


System Requirements

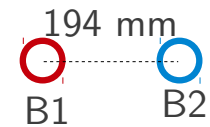
- Voltage = 10 MV ($\sim 3\text{MV}/\text{cavity}$)
 - SPS test 2 cavities/module
 - LHC 3 cavities/module
- Frequency = 400 MHz
- $Q_{\text{ext}} = 10^6$, $R/Q \sim 300 \text{ W}$
- Cavity tuning/detuning $\sim \pm 1.5\text{kHz}$ (or multiples of it)
- RF power source = 60 kW ($< 18 \text{ kW}$ nominal)
- Beam current $\sim 0.5\text{-}1 \text{ A}$



Cavity Design Overview

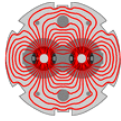


	Double Ridge (ODU-SLAC)	4-Rod (UK)	$\frac{1}{4}$ Wave (BNL)	
Geometrical	Cavity Radius [mm]	147.5	143/118	142.5/122
	Cavity length [mm]	597	500	330-405
	Beam Pipe [mm]	84	84	84
RF	Peak E-Field [MV/m]	33	32	43
	Peak B-Field [mT]	56	60.5	61
	R_T/Q [Ω]	287	915	345
	Nearest Mode [MHz]	584	371-378	657



< 50 MV/m

< 80 mT



LARP



Present Status

- 4Rod Cavity
 - Build by Niowave
 - At CERN/SM18 for vertical test

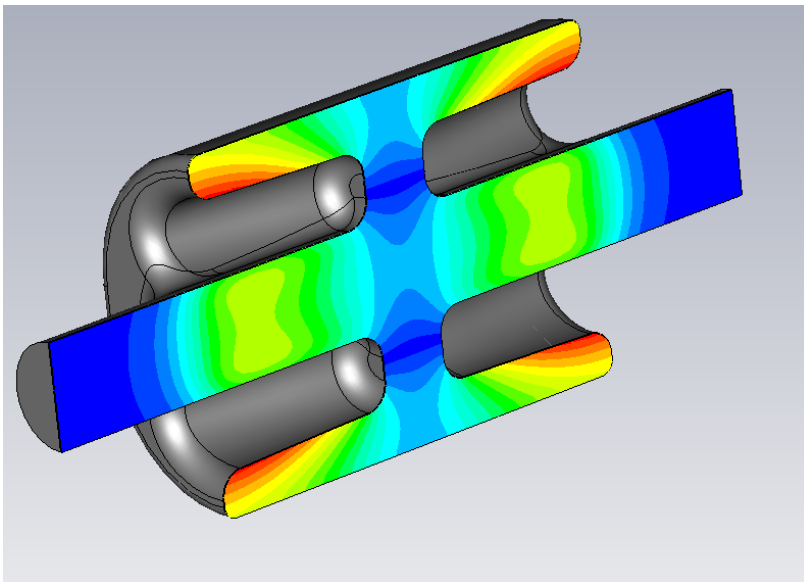
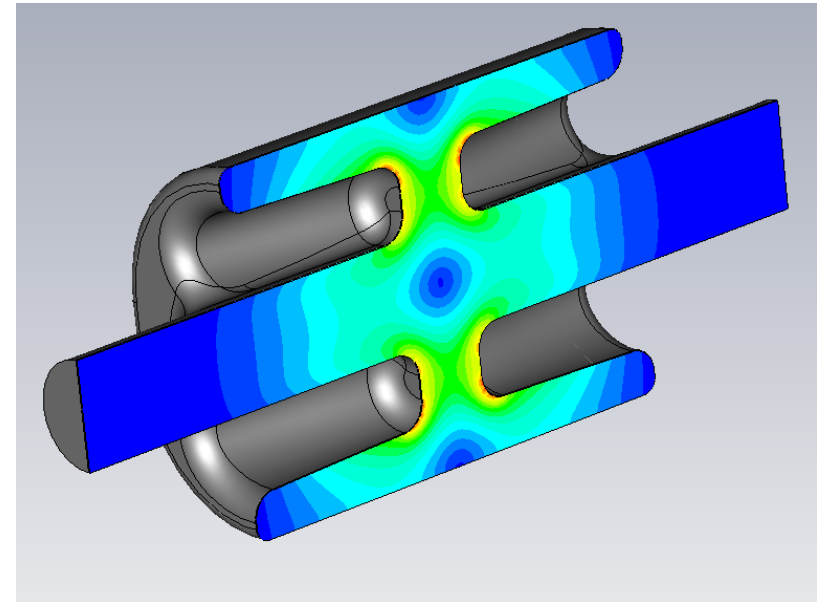
EuCARD +
CERN
- Double Ridge – RF Dipole
 - Built by Niowave + at JLAB
 - awaiting tests

LARP + SBIR
- Quarter Wave
 - Due from Niowave by Dec. 2102

4 Rod - Cavity Shape

Cavity fitted LHC scenario (84 mm aperture compact transverse size) and has tolerable fields at the design gradient.

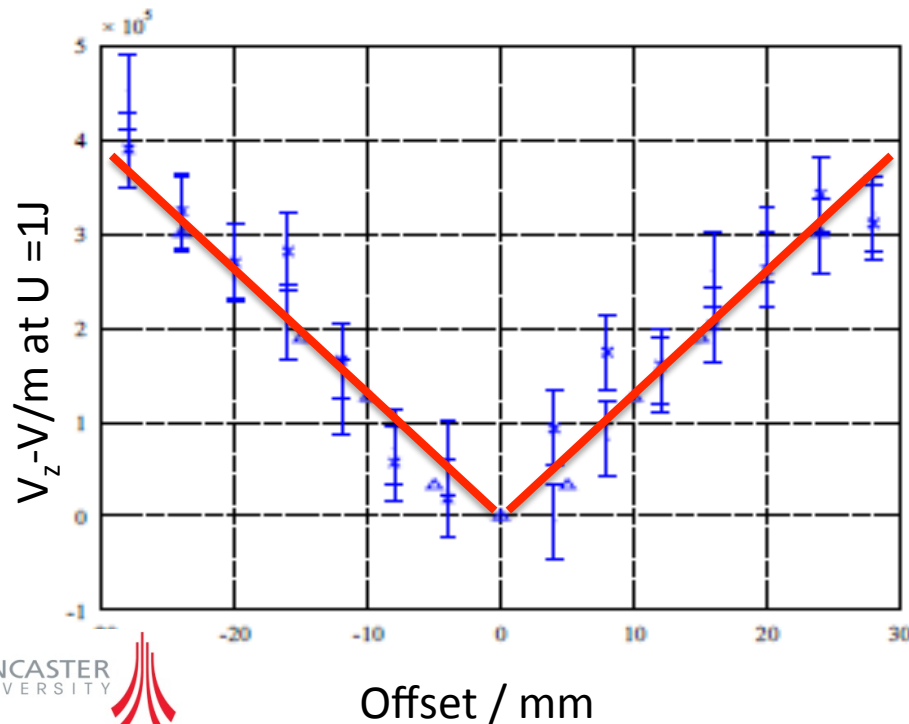
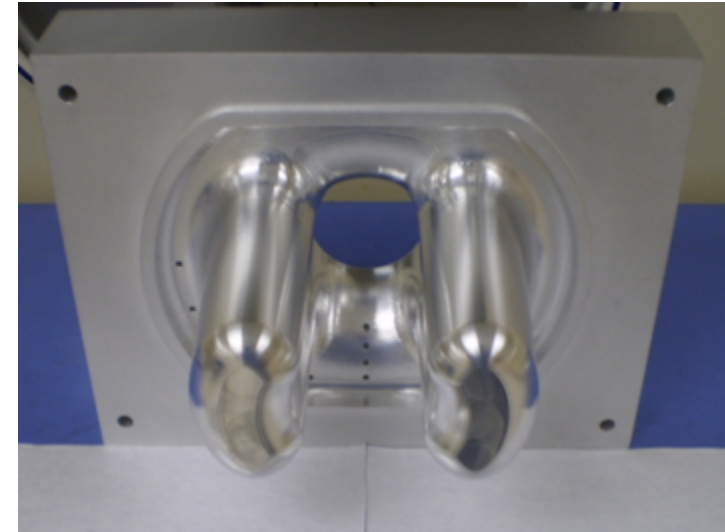
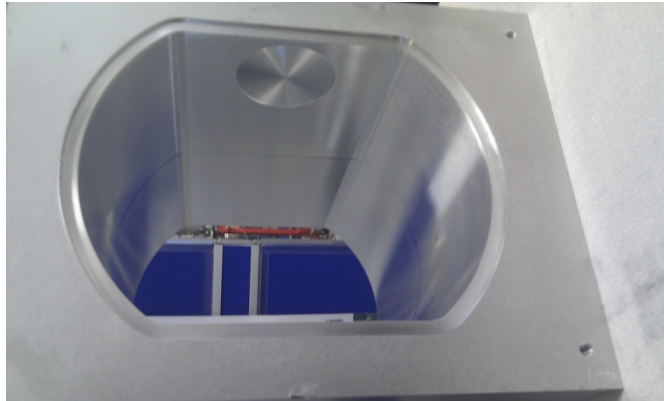
Removal of voltage variation.



$E_{max} @3MV$	32.0 MV/m
$B_{max} @3MV$	60.5 mT
Transverse R/Q	915 Ohms

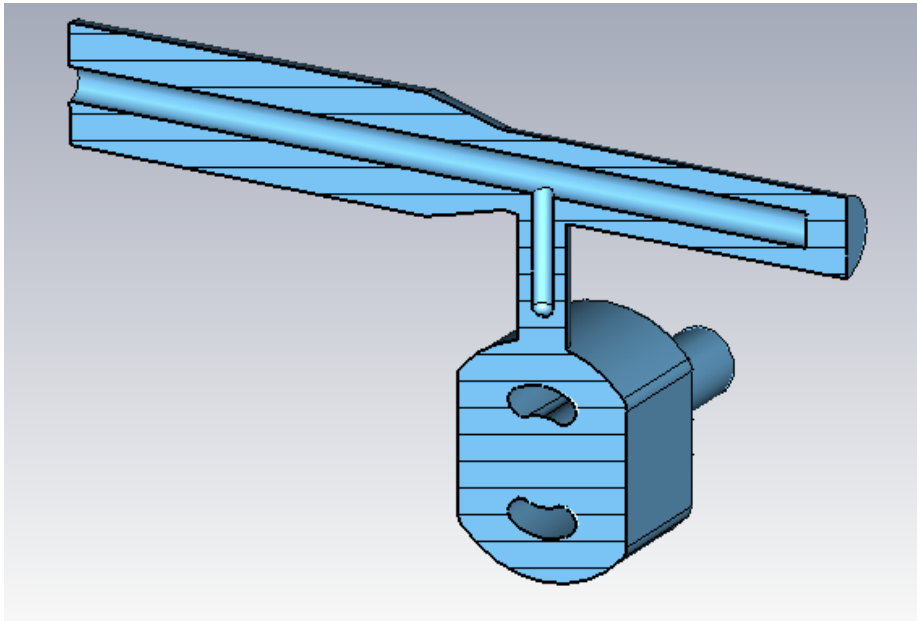
$$R_{\perp}/Q = (V(a)^2/wU) * (c/\omega a)^2$$

Field Measurements

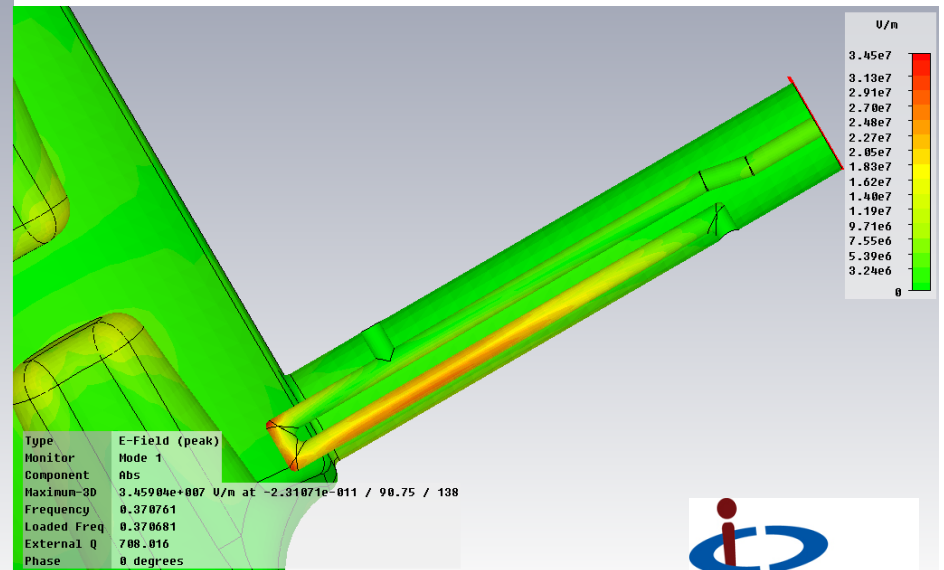
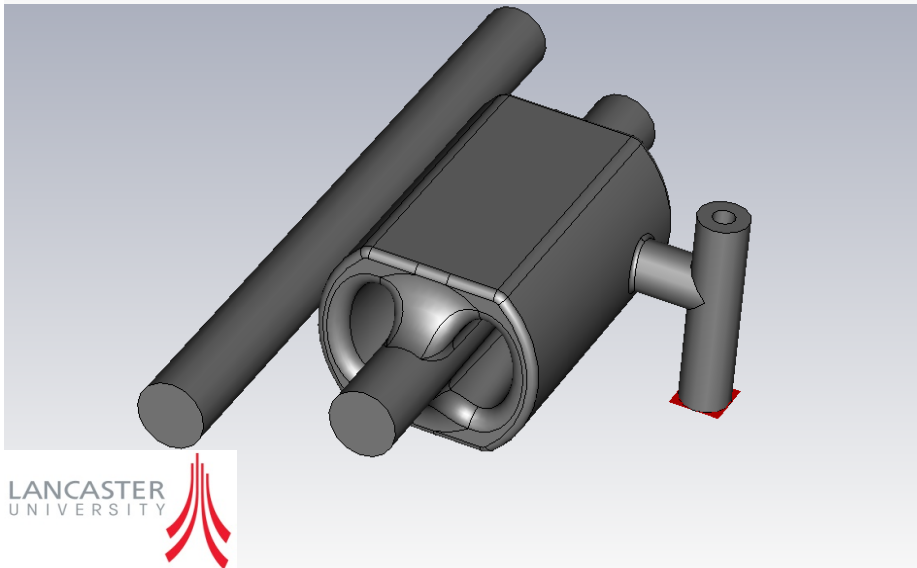


- Measurements are fairly linear but have error bars of 8%.
- Error bars are due to a low signal to noise ratio and a drift in the Q during measurements.
- The measurements are now being retaken with a higher power and checking the Q for every measurement

Input and LOM Couplers

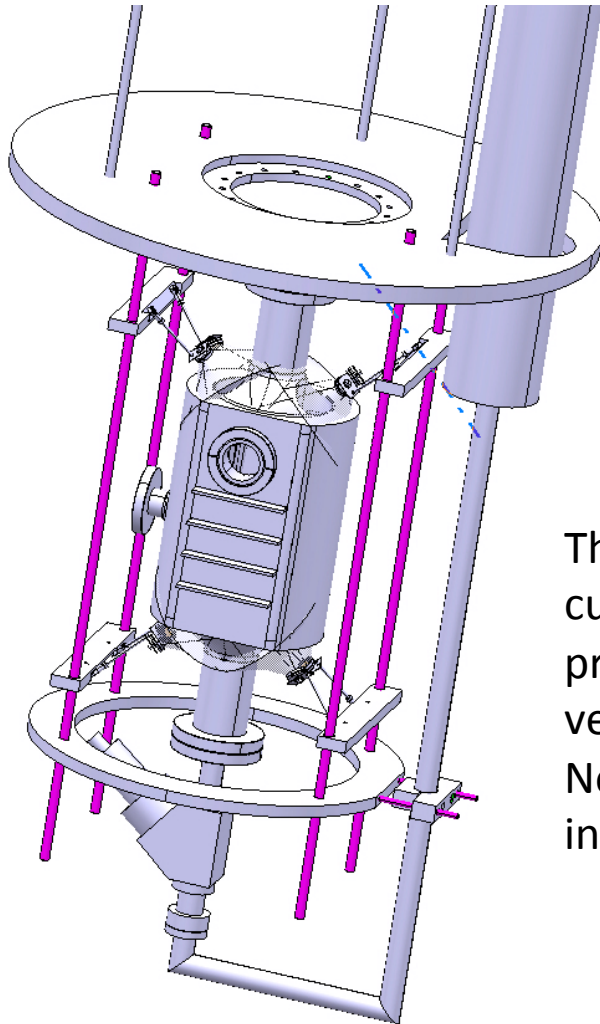


- Couplers have been developed for the LHC crab.
- Input coupler interfaces with existing LHC coupler
- LOM coupler reaches a low Q (100) and must handle 6 kW.
- Couplers are attached to the cavity body and demountable to aid cleaning.



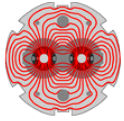


Tests at CERN SM18 – Ready



The cavity is currently being prepared for vertical testing mid-November at CERN in SM18.



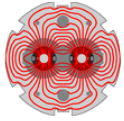


LARP

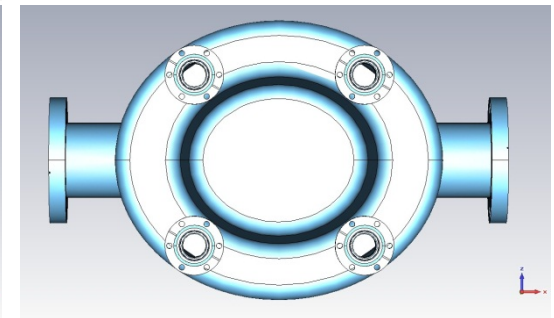
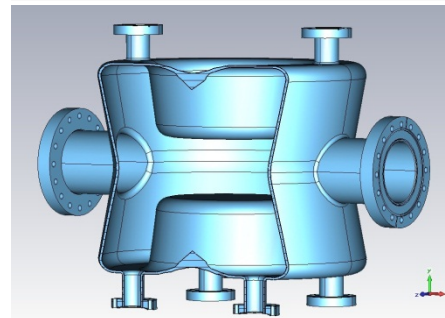
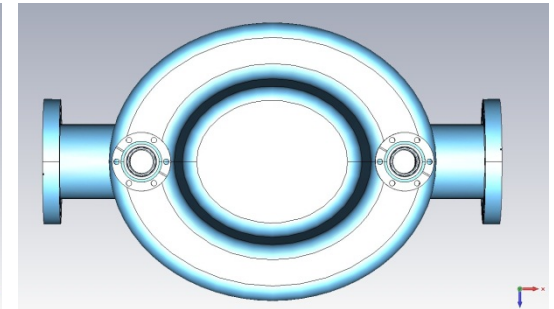
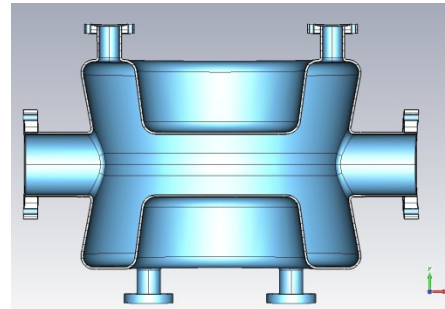
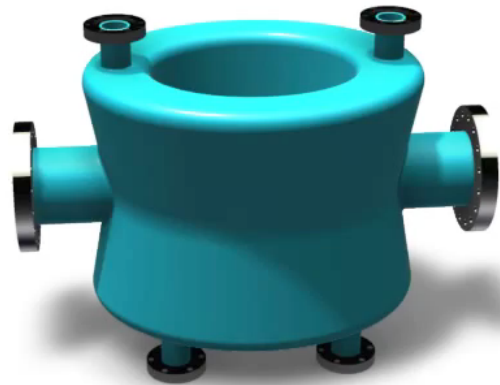


4 Rod Plans

- Initial vertical testing starting now at CERN
 - Cavity only has basic cleaning.
- The cavity will go through additional chemistry for further testing
- Need to reduce errors in the beadpull to verify field linearity to 2% level.
- LOM and HOM coupler will be further developed, including EM design, multipactor studies, thermal management and integration into the cryostat.
- Plan to improve the strength of the outer can
- Need to decide how to tune the cavity and start work on a tuner.
- Planning a **bid to STFC for SPS and LHC P4 tests** inc. cavity, cryomodule, LLRF, HPRF, diagnostics, beam dynamics and experiment.

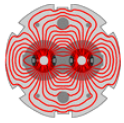


Quarter Wave Cavity



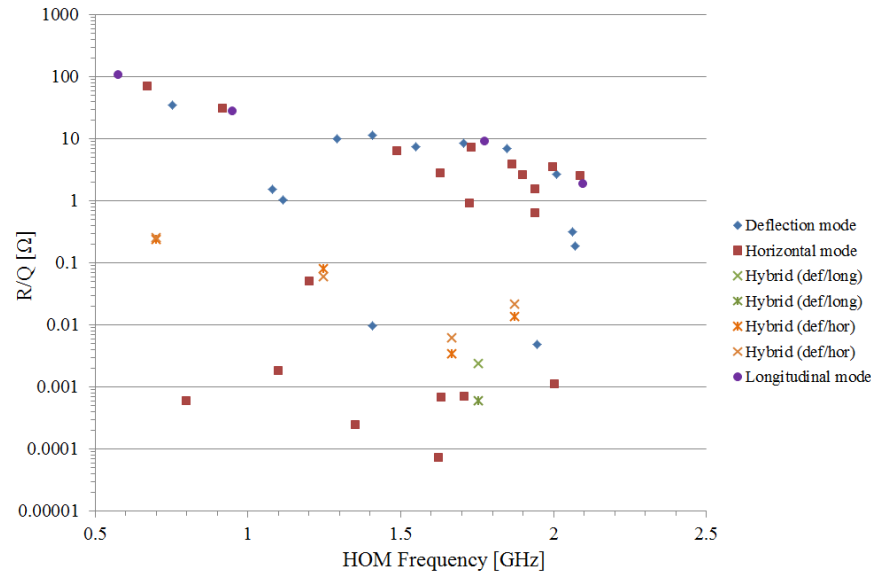
- Double quarter-wave resonator: Compact design at low frequencies; No Lower Order Modes and Same Order Modes, nearest Higher Order Mode is well separated from the fundamental mode → easier damping than in other designs; Very little parasitic acceleration (1.6 kV).
- 6 RF ports: 4 for HOM damping, 1 for FPC, and 1 for pickup.
- The cavity is developed as part of LARP and satisfies very strict space constraints near the LHC IPs.

Crabbing (fund.) mode	1 st HOM	Cavity length	Cavity width	Beam pipe diameter	Deflecting voltage
400 MHz	579 MHz	38.4 cm	14.2 cm	8.4 cm	3 MV

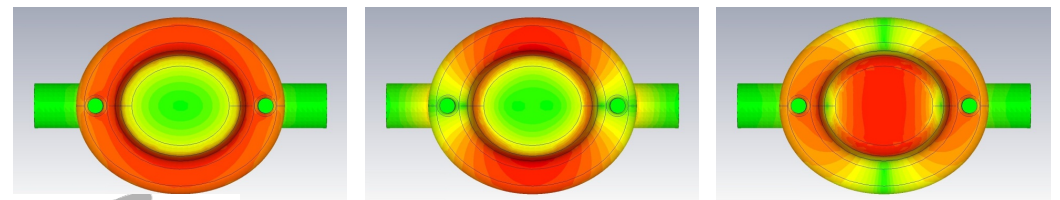
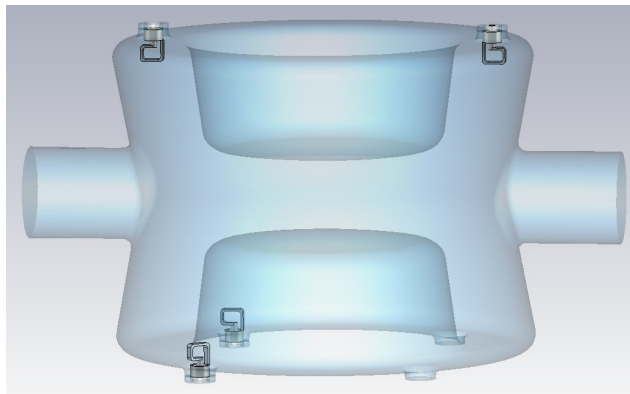


LARP

HOM damping



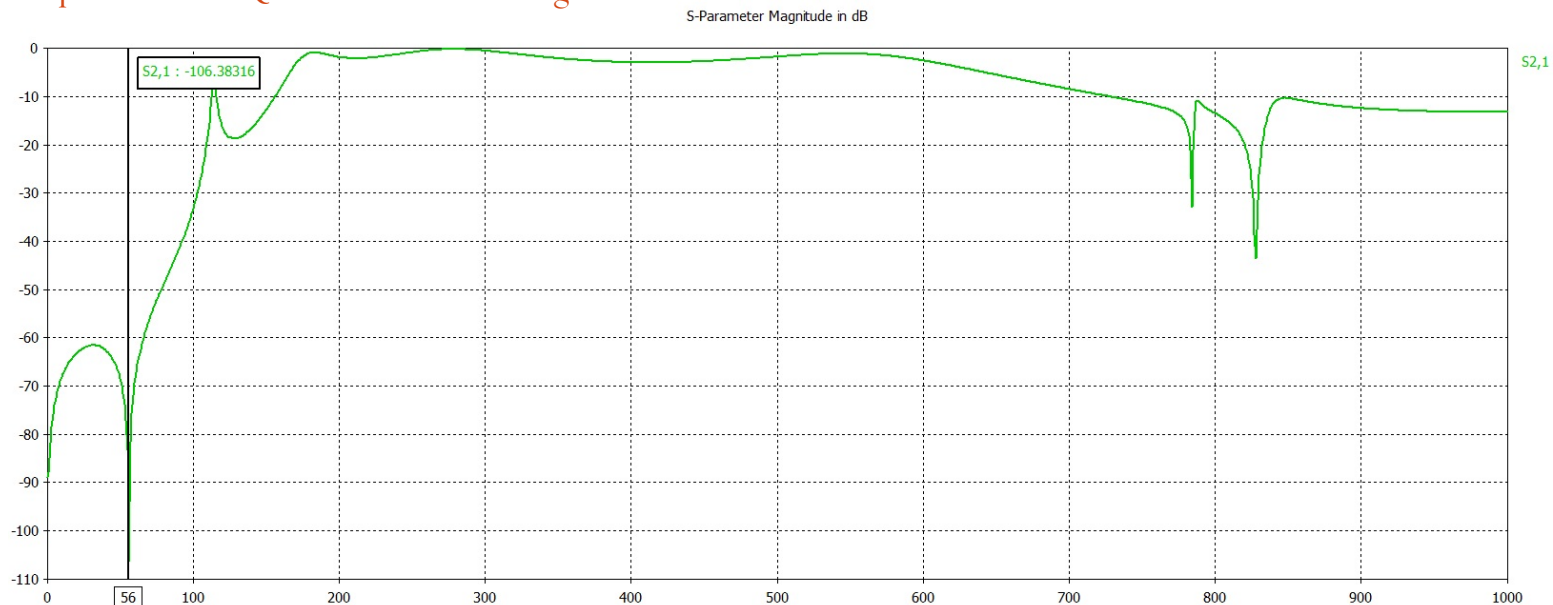
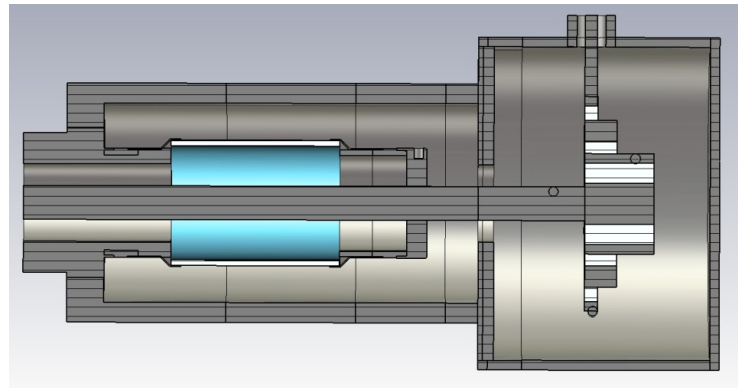
HOM frequency [GHz]	Mode Config.	R/Q [Ohm]	Qext
0.579	Longitudinal	108	1130
0.671	Horizontal	70.5	2340
0.700	Hybrid (y, z)	0.24/0.25	1140
0.752	Deflection	34.9	1750
0.800	Horizontal	6.02e-4	3160
0.917	Horizontal	30.9	2050
0.949	Longitudinal	28.1	3180
1.080	Deflection	1.54	1240
1.102	Horizontal	1.84e-3	1380
1.114	Deflection	1.06	1380
1.202	Horizontal	5.07e-2	7880
1.247	Hybrid (y, z)	8.0e-2/6.0e-2	1730
1.291	Deflection	10.0	926

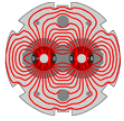


November 7, 2012

High-Pass Filter

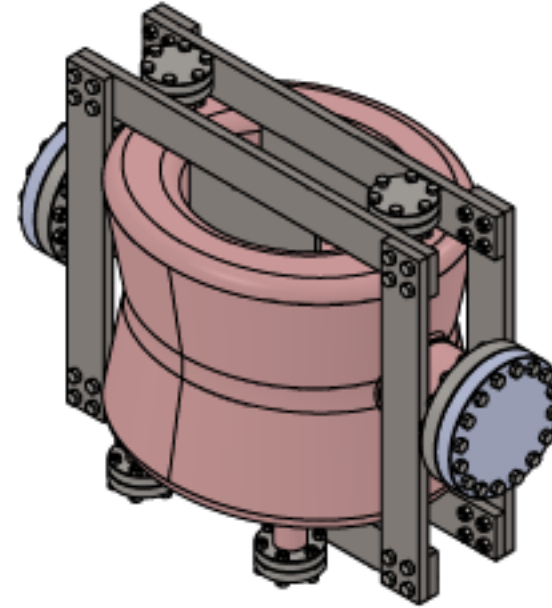
- We have successfully designed high-pass filter for 56MHz QWR at BNL. The reflection for fundamental mode is below -100dB. This first HOM is 168MHz, and the reflection has decreased to -5dB.
- With such experience, high performance high-pass filter for QWCC should be straight forward.





LARP

Prototype Status



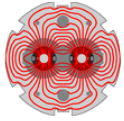
- Fabrication of a prototype cavity has started at Niowave.
- The cavity will be made of 4-mm thick Nb.
- There will be special stiffeners welded to the cavity as there is no helium vessel on the prototype.
- In the future a helium vessel will stiffen the cavity.
- VTF tests – early 2013.
- Design of HOM couplers, FPC, tuner is in progress.

November 7, 2012



Quarter Wave Cavity Planning

- Parts being fabricated
 - Cavity completion due in December 2012
- HOMs and tuners under study
- Mechanical and thermal analysis
- Start design of full system for SPS test

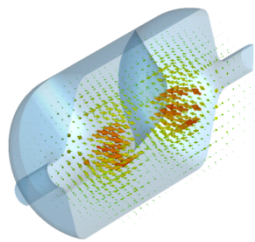


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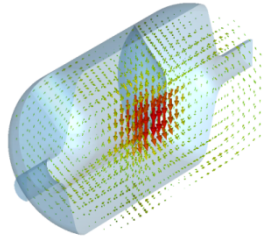
RF-Dipole - HOM Properties



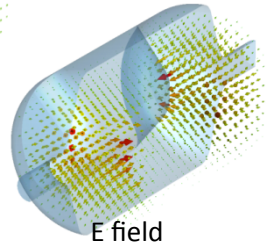
- Widely separated Higher Order Modes
- No Lower Order Modes



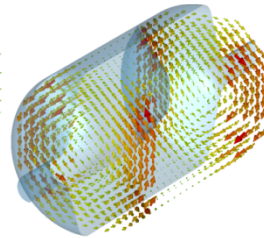
E field



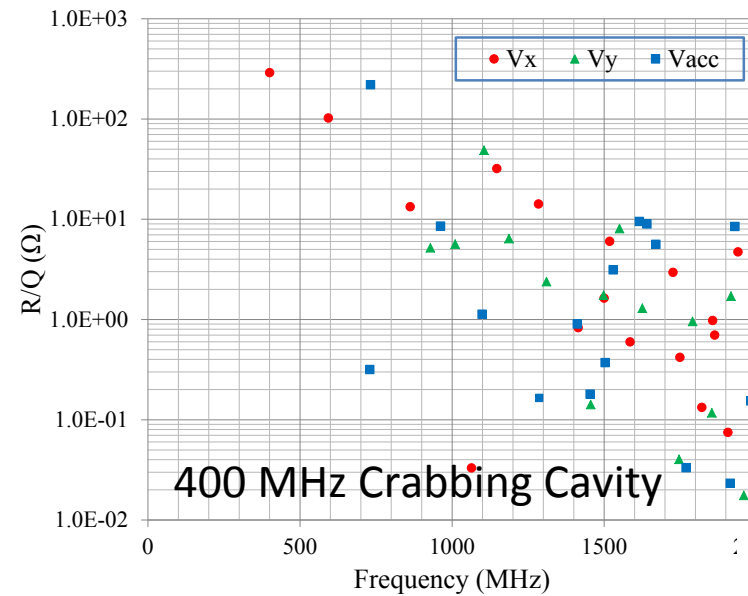
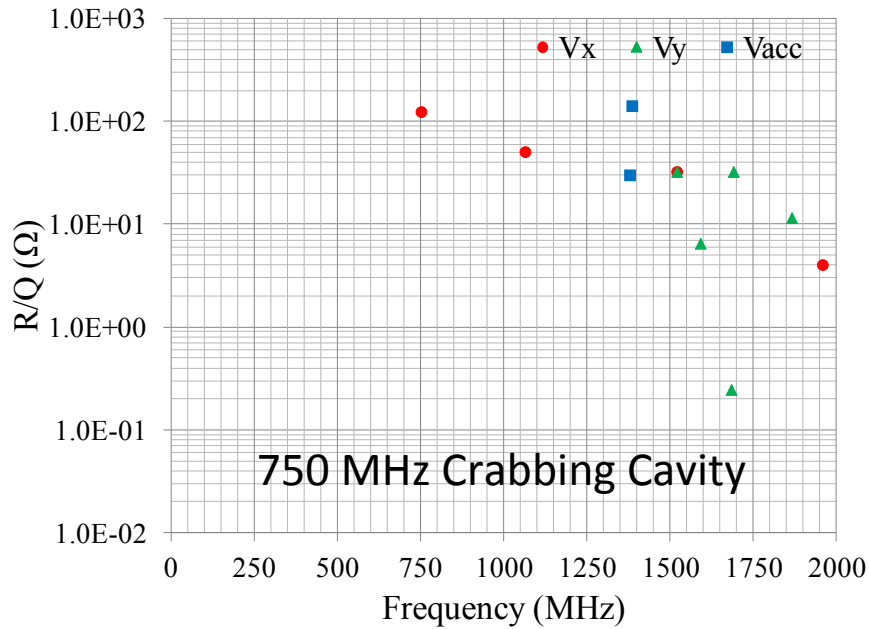
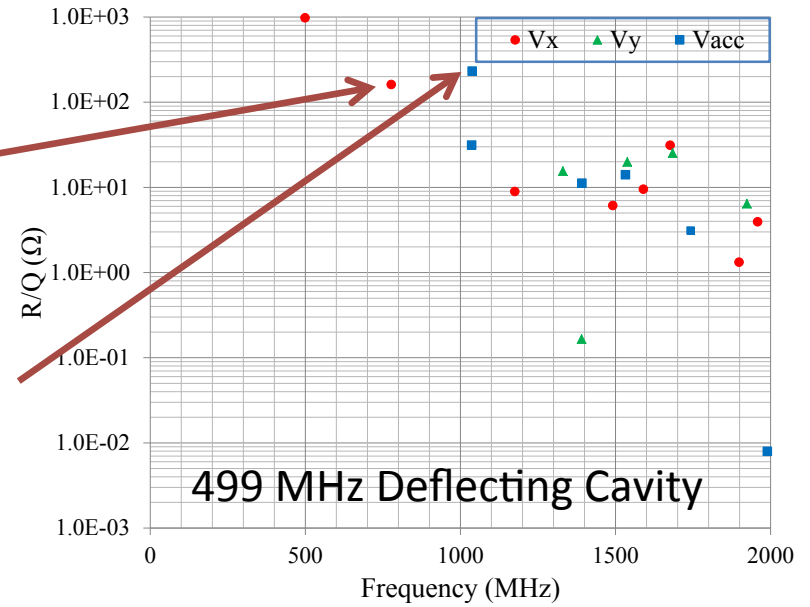
H field



E field



H field





Wakefield and Impedance (400 MHz)

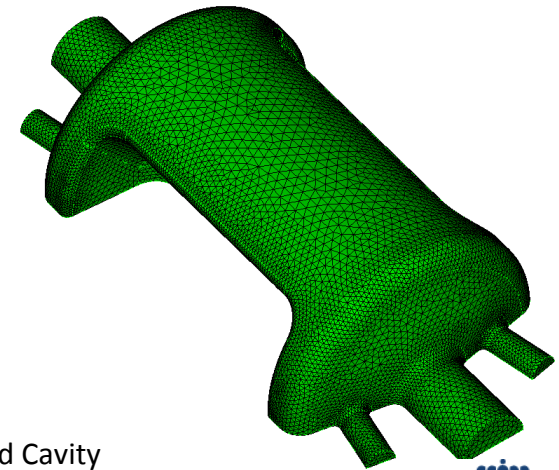
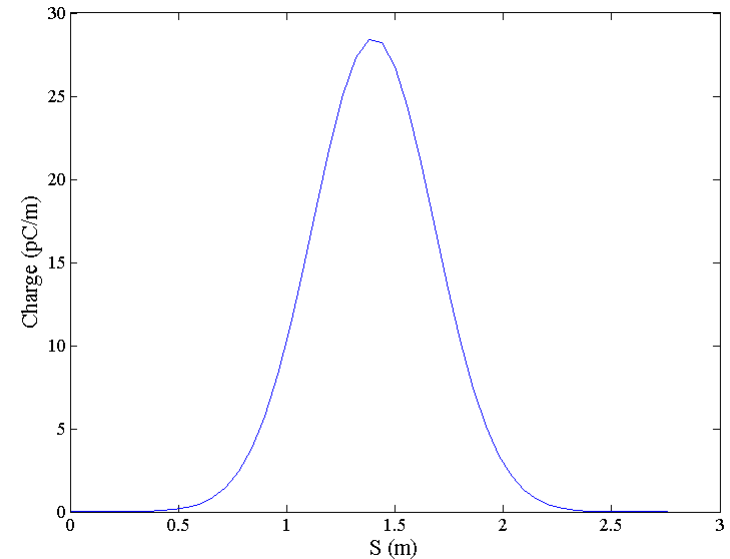


- T3P – EM Time Domain Solver in the SLAC ACE3P Suite
- Bunch Parameters
 - $\sigma = 0.014$ m
 - charge = 1 pC

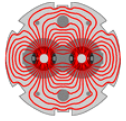
$$\lambda(s) = \frac{1}{\sigma\sqrt{2\pi}} \exp\left[-\frac{(s-s_0)^2}{2\sigma^2}\right]$$

- Wakefield Parameters
 - # of points = 50,000
 - Time stamp (dt) = 0.2 ns
 - Maximum wakefield distance (S) = 3000 m
 - RMS frequency for a 1.4 cm bunch ≈ 2.5 GHz

$$f_{RMS} = \frac{c}{\sqrt{2\pi}\sigma}$$



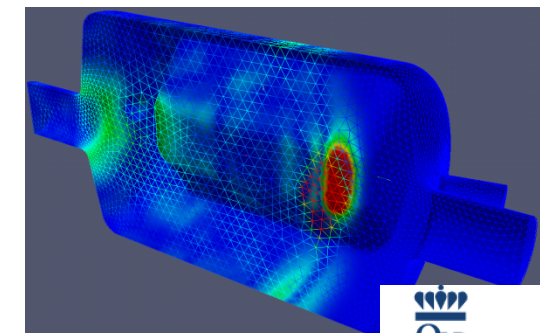
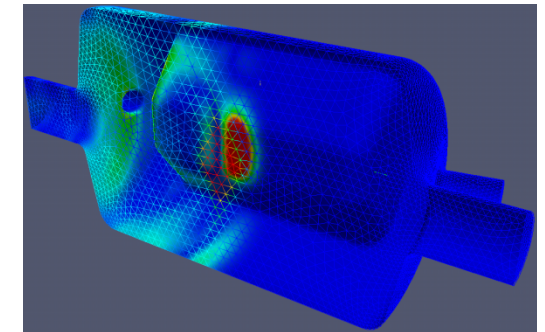
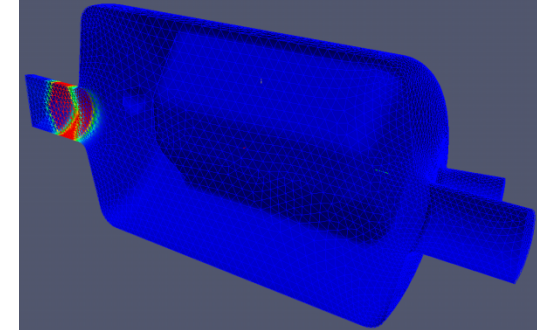
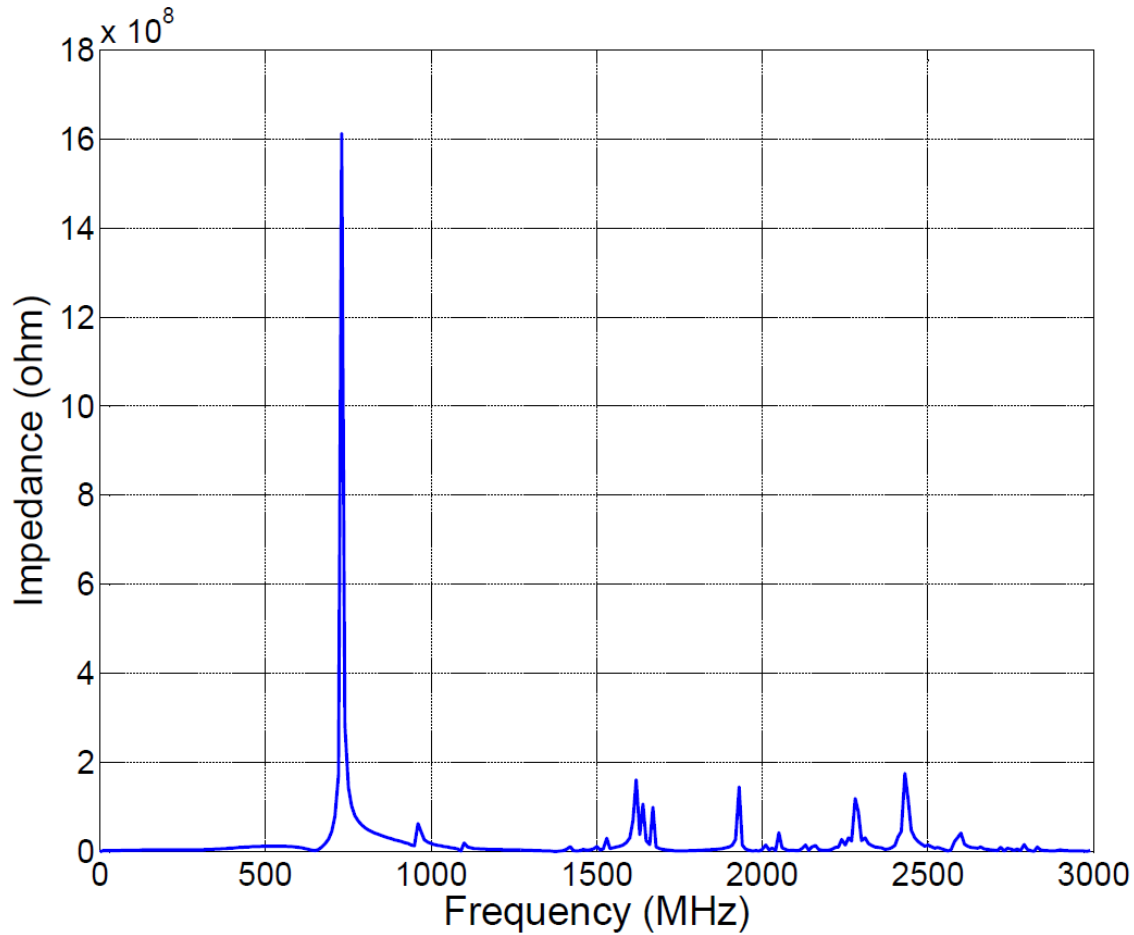
Meshed Cavity
No. of elements = 324560



LARC

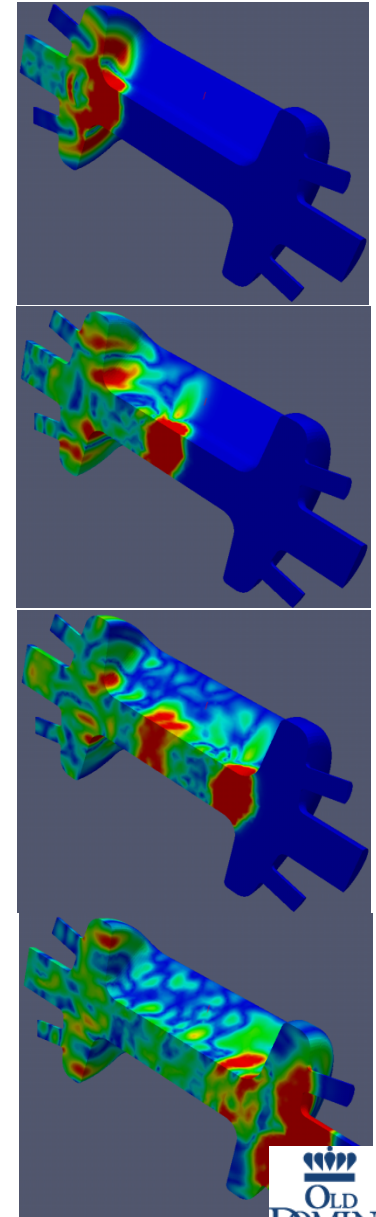
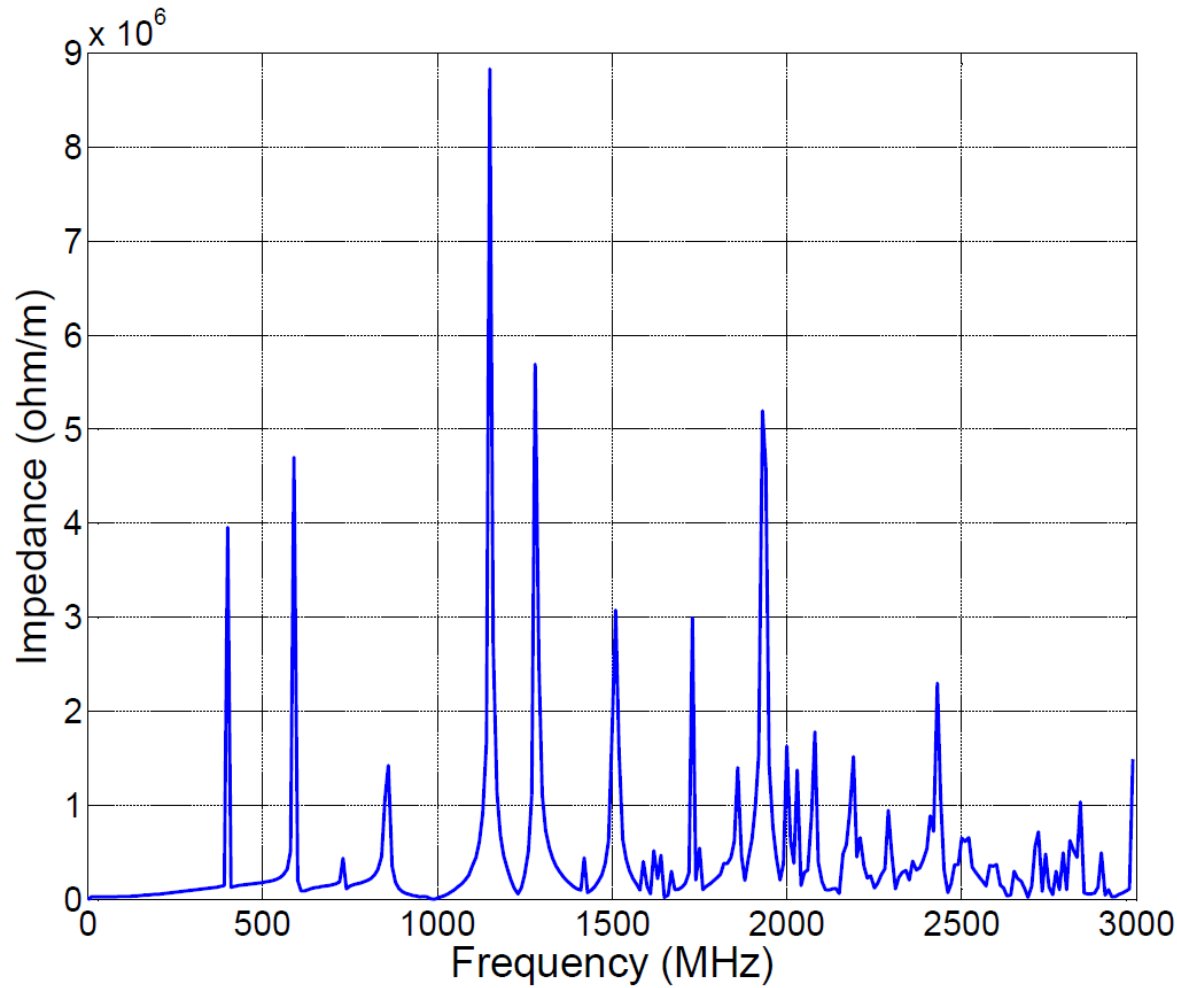


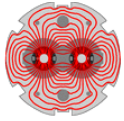
Single Bunch Wakefields (400 MHz)





Two Bunch Wakefields (400 MHz)





LARP

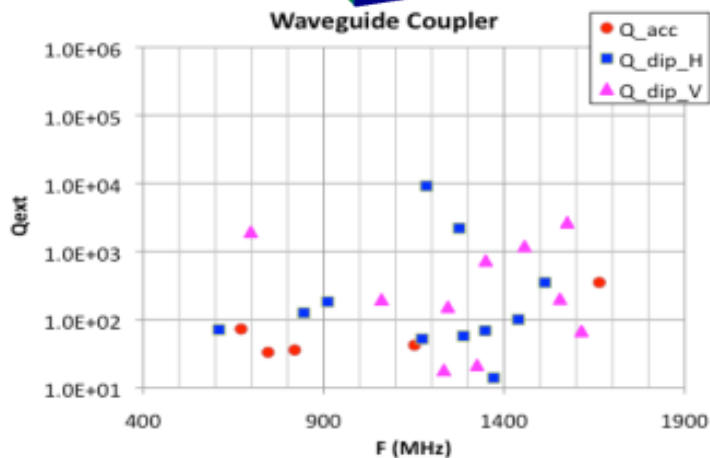
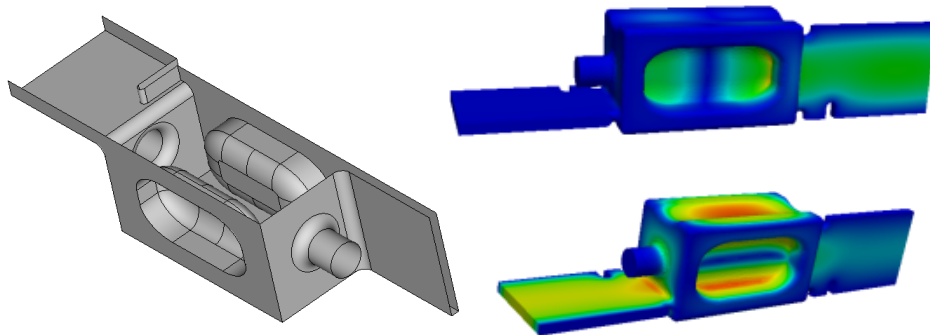
HOM Damping



- Widely separated HOMs from the operating mode allows more options in the design of damping schemes

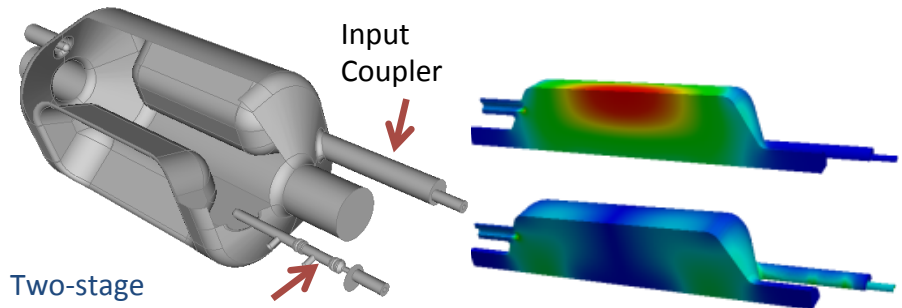
Waveguide Damping

- Strong damping was achieved with waveguide couplers

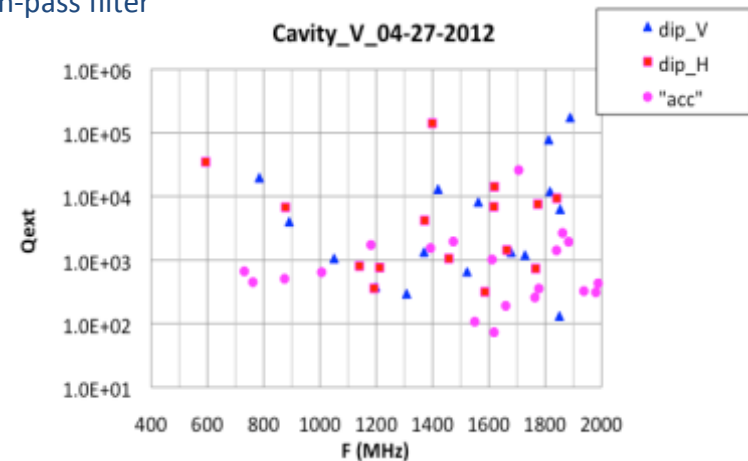


Coaxial Coupling

- A high pass coaxial couplers to exclude the operating mode

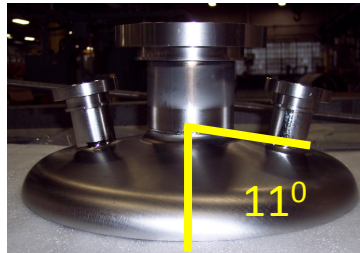


Two-stage high-pass filter





RF-Dipole Cavity Fabrication

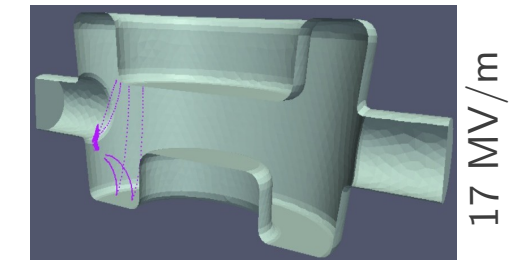
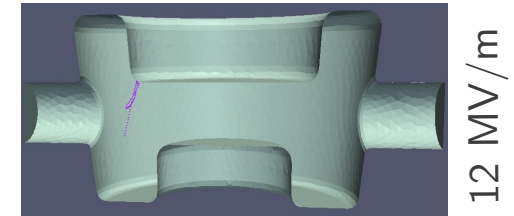
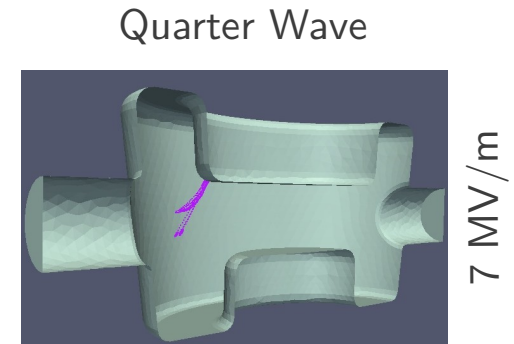
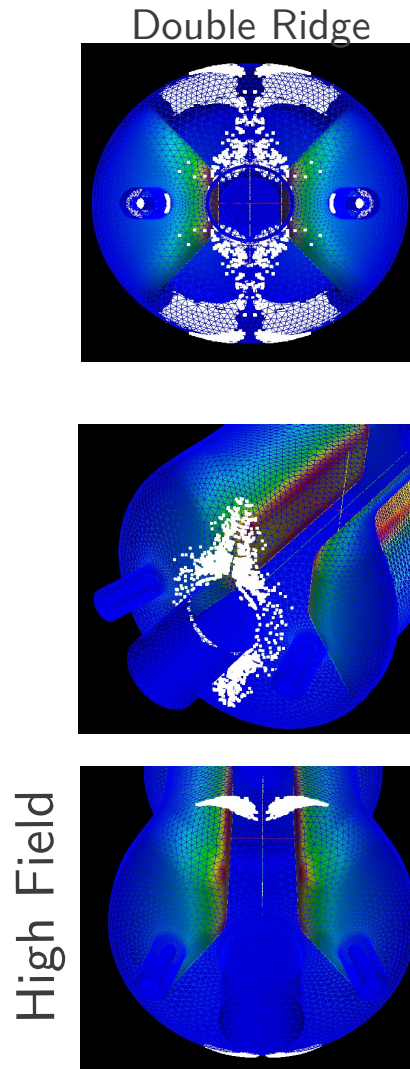
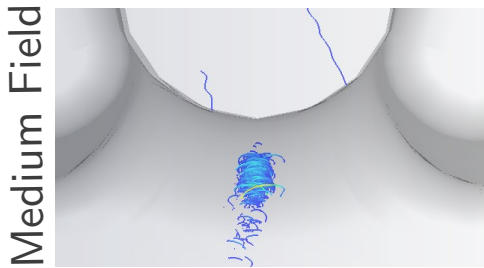
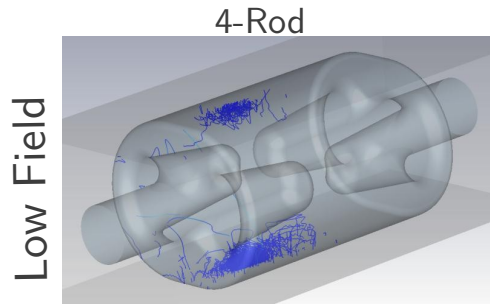




Status of RF dipole Cavity

- Awaiting surface treatment and testing at JLAB
 - Considering alternate events if JLAB test stand does not become available as planned
- HOM damping scheme under study
 - Waveguide or Coaxial
- Design of an LHC-compatible full system for SPS test to start soon

Multipacting Analysis



Based upon Track3D



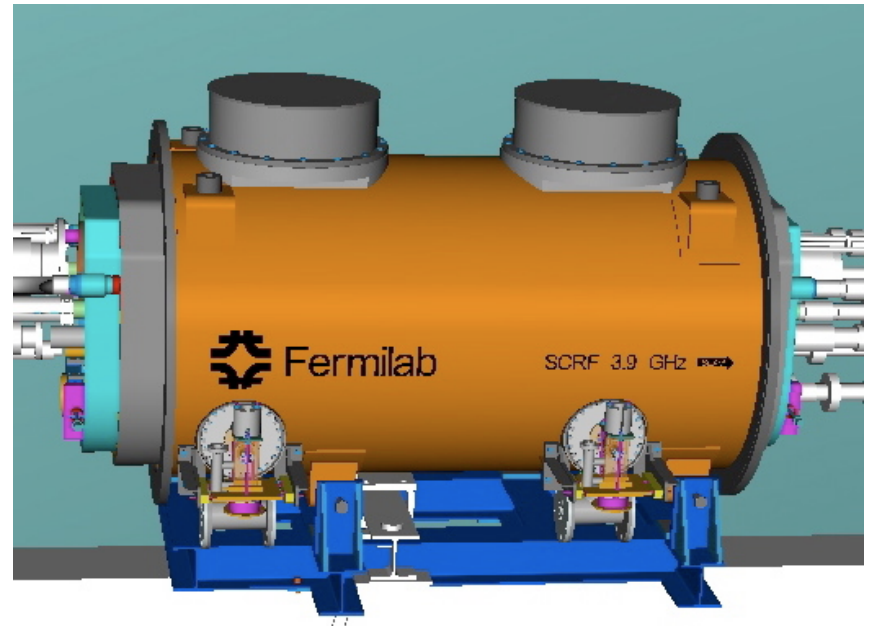
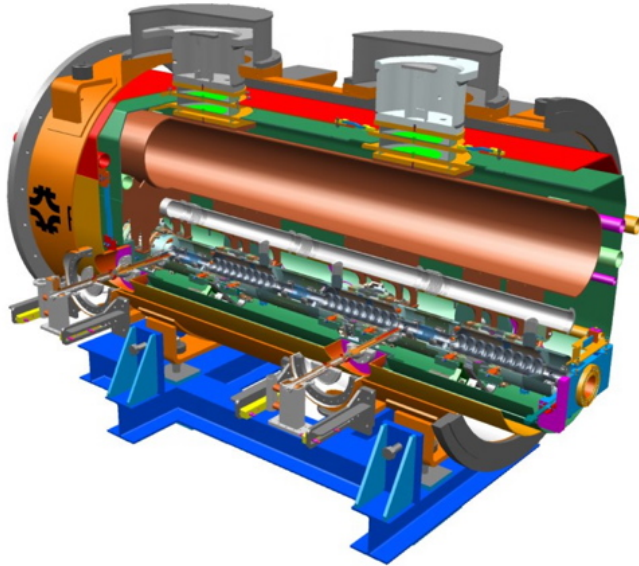
Cryomodule Design and Integration

- Cryomodule to be developed at FNAL
- Adapted from linearizer system for FLASH
 - ~2m long, 1m OD
- Final integration and testing at FNAL before shipping to CERN
- Engineering integration meeting at FNAL on December 13-14, 2012
 - Kicks off global collaboration with technical issues





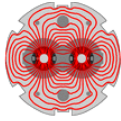
Cryomodule Reference Design





Cavity Development Summary

- All three candidate designs will go through comprehensive vertical testing in early 2013
- Starting integration into a cryomodule design for SPS test (and consistent with LHC implementation) with a meeting at FNAL on December 13-14, 2012
- Auxiliary systems designs (HOM dampers, tuners, diagnostics...) underway

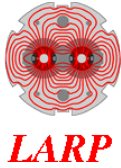


LARP



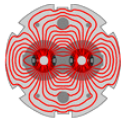
Present Focus

- Demonstration cryomodule under development for a possible beam test in the SPS before LS2
 - Vertical tests of all three cavities
- Cross functional working group in place at CERN to develop feasibility for SPS test
 - Operations, RF, Vacuum, Cryogenics, Beam Dynamics, Machine Protection, Collimation, Instrumentation...
- Recommended as a result of CC-11



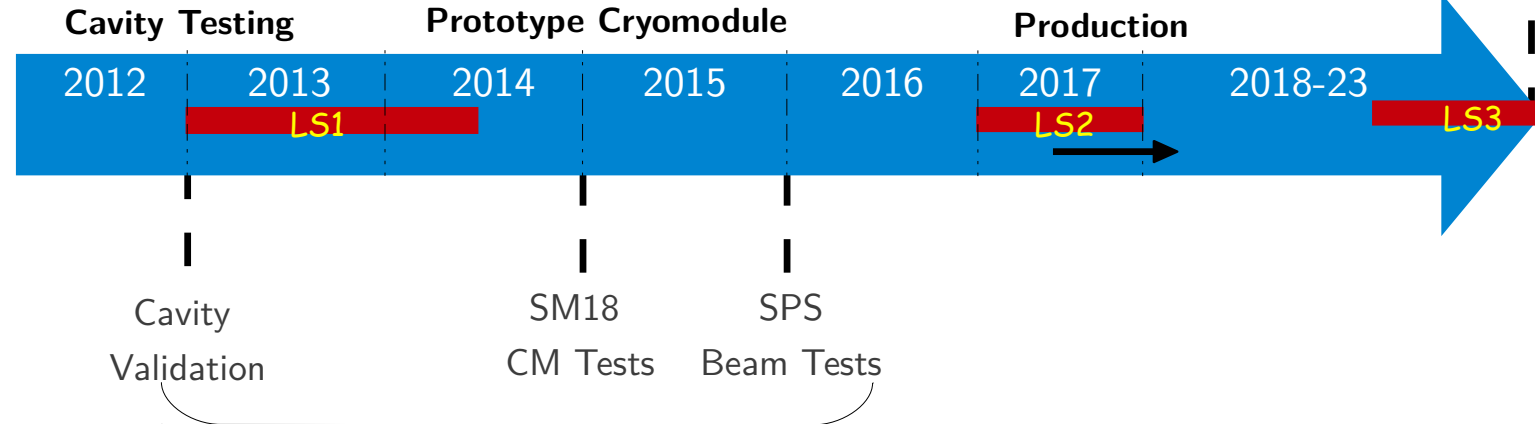
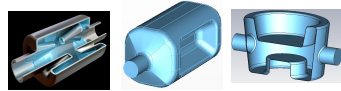
Phased approach

- **Prototype Phase**
 - Ongoing R&D through LARP and EuCard
 - Demonstrate feasibility, validate design and prototype through a test with protons in the SPS
 - Through 2015
- **Construction**
 - Cryomodule production (US construction project and/or EU funding)
 - From 2016 to HL-LHC

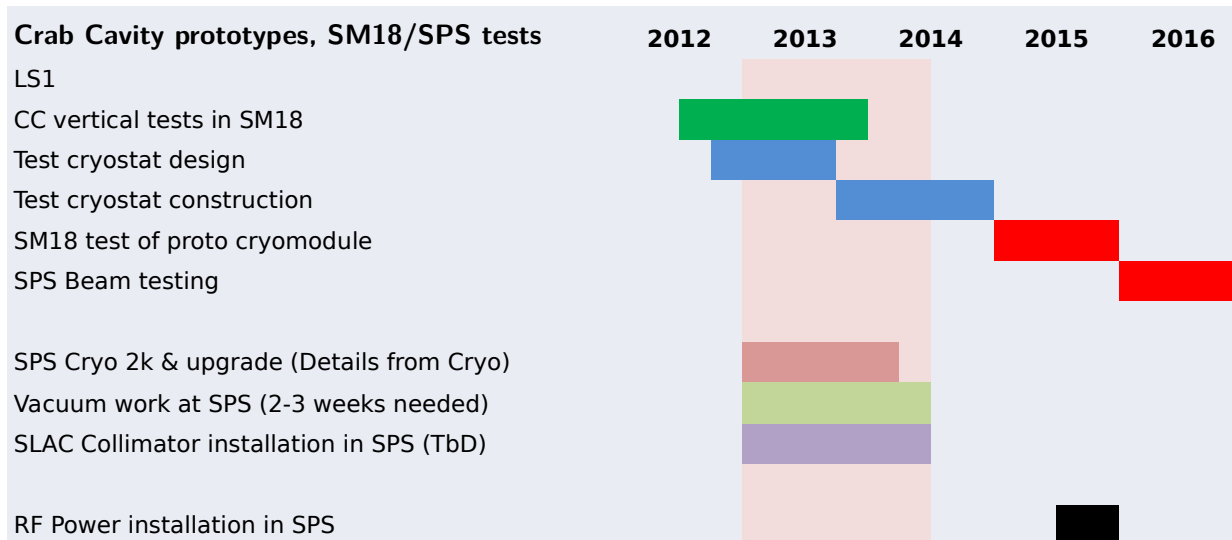


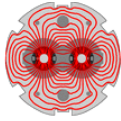
LARP

Timeline



Final Implementation
(2022-23?)



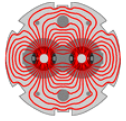


LARP



Conclusions

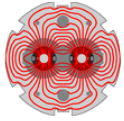
- Recent developments show very promising potential for RF deflecting cavities
- Plan to perform RF testing and measurements in 2013
- CERN is developing a plan for testing one cryomodule with beam in the SPS by LS2
- Upon successful completion of the SPS test, the collaboration is planning to request funding to build a system for installation during LS3



LARP

Questions



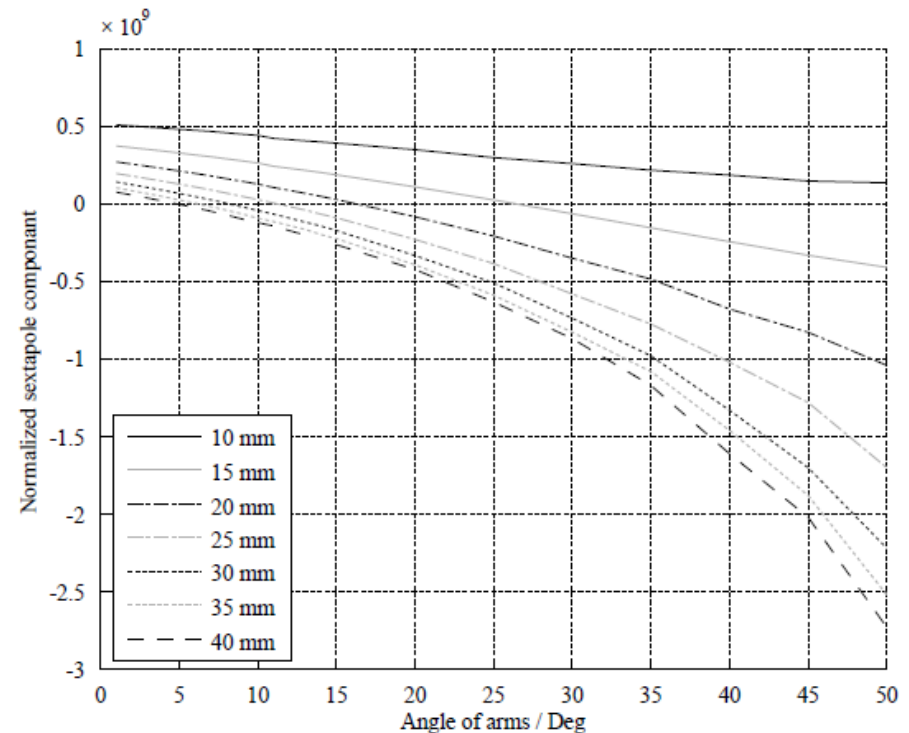
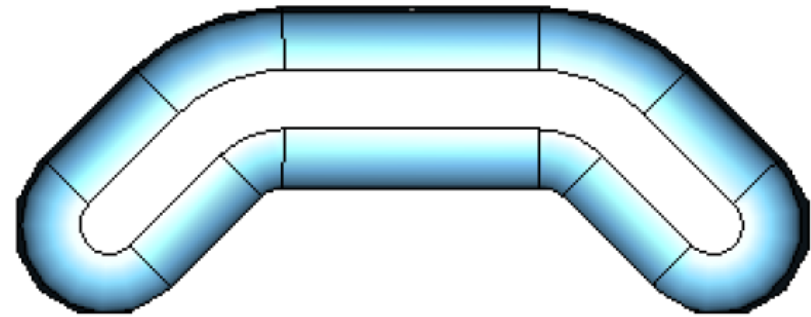


LARP



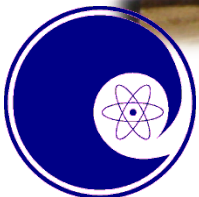
Sextupole Component

- Due to symmetry the 4R cavity doesn't have even components to the crab kick (monopole, quadrupole, octopole etc)
- The dominant error term comes from the sextupole component ($m=3$).
- The $m=3$ term of a simplified shape was studied.
- It can be seen that the $m=3$ term can be reduced to zero by simply modifying the angle of the focusing electrodes

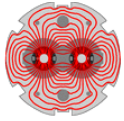




4 Rod Prototype



NIOWAVE

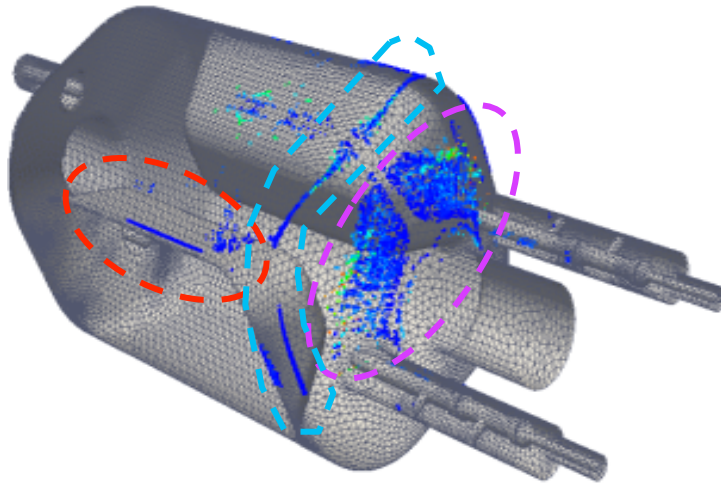


LARP

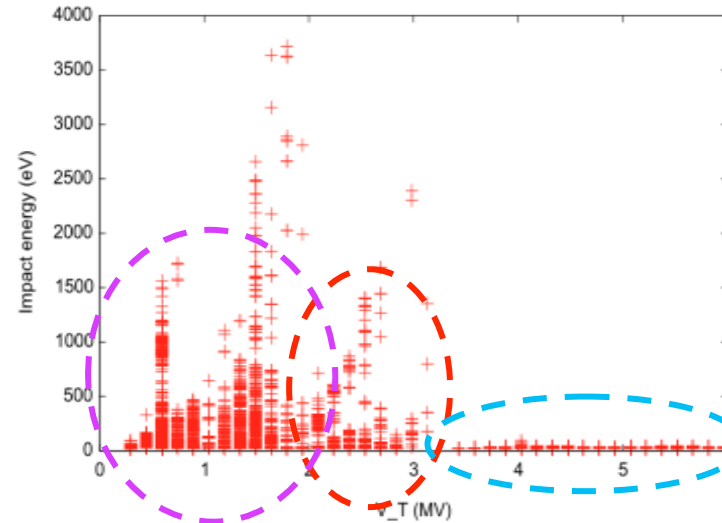
Multipacting Analysis



- Track3P – Particle tracking code in the SLAC ACE3P Suite
- For the 400 MHz square-shaped crabbing cavity



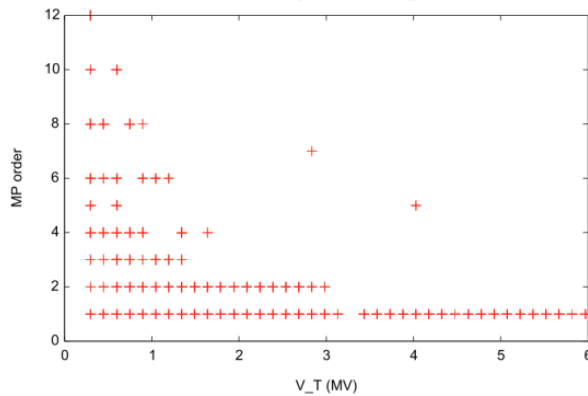
Multipacting - Impact Energy vs V_T



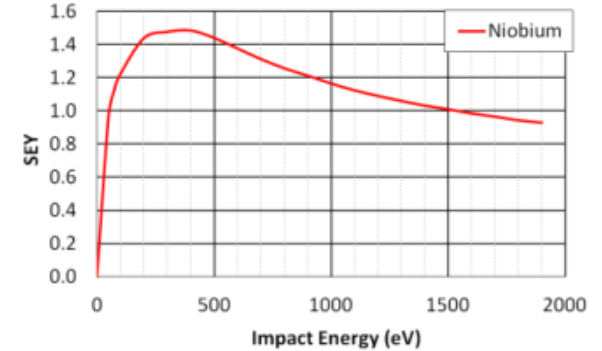
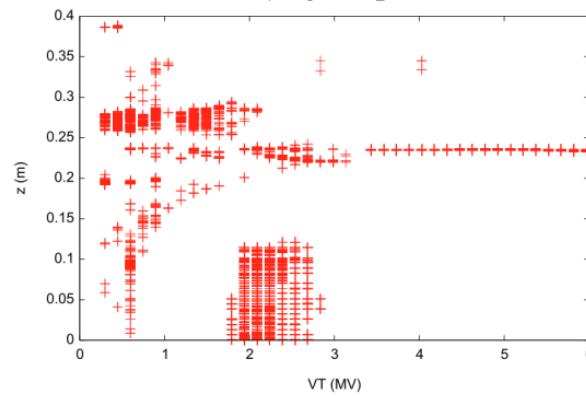
Deflecting Voltage

- 0.5MV to 2.6 MV
- 1.8 MV to 2.8MV
- 3.0 MV to 6.0 MV

Multipacting - MP order vs V_T



Multipacting - location_z vs VT

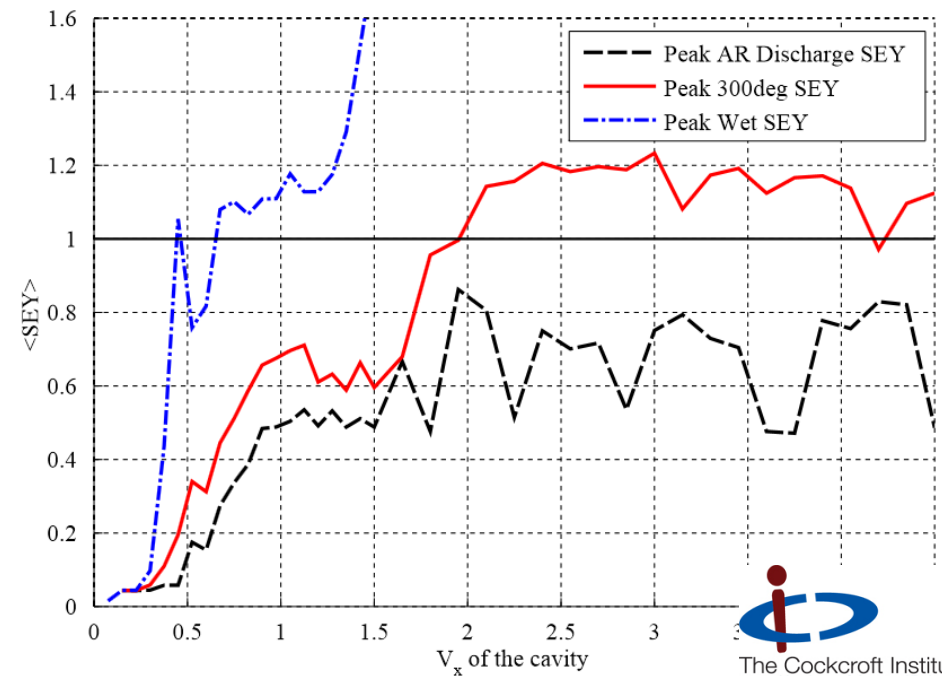
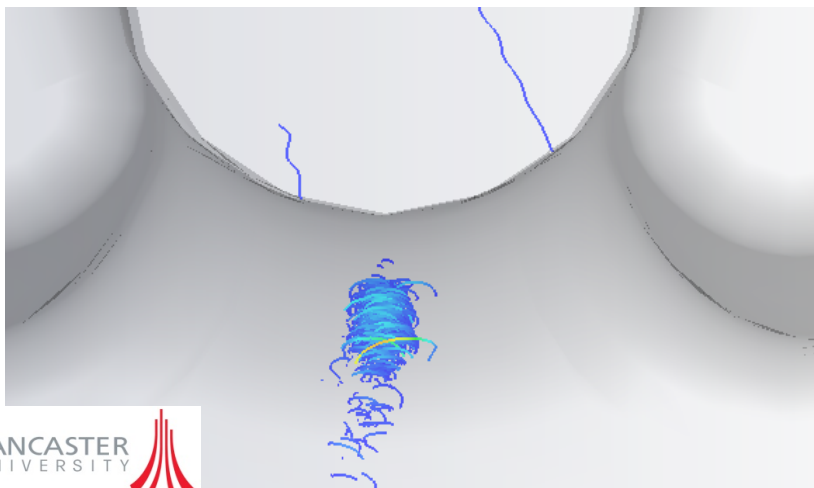
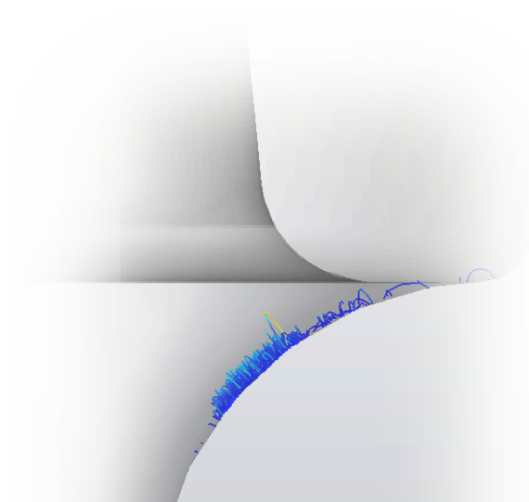




Multipacting

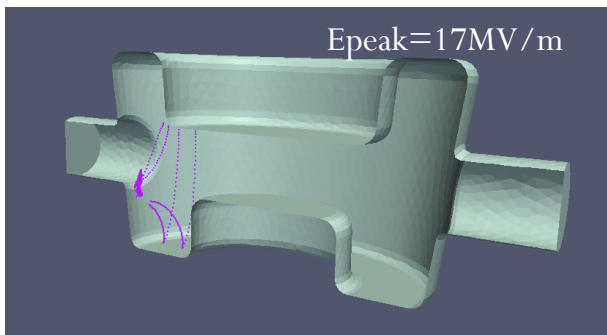
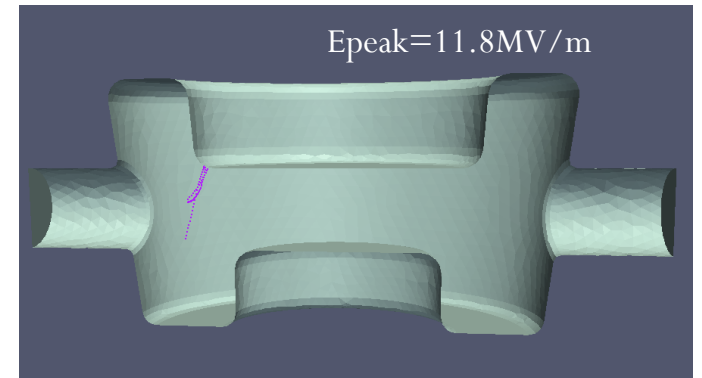
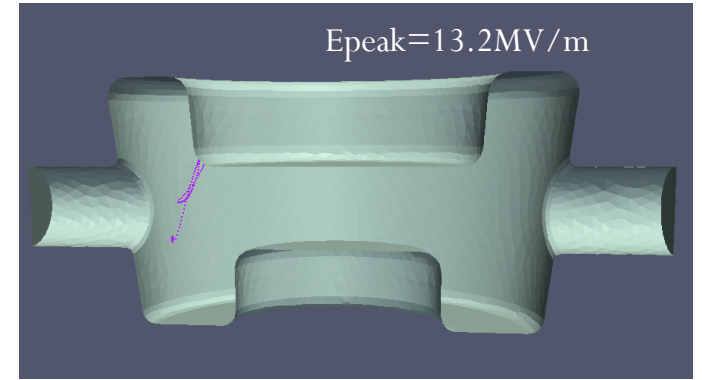
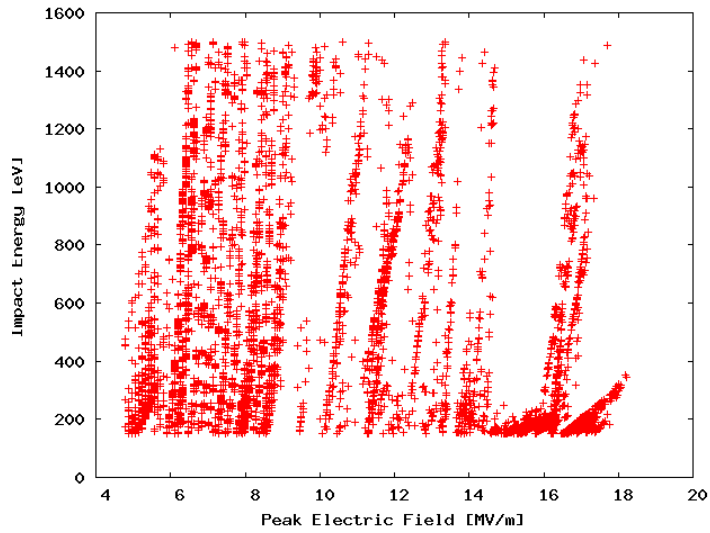


- Multipactor on the beam pipe was found on the beam pipe at ~ 1.6 MV.
- Same multipacting was seen on KEKB crab cavity.
- Methods of removing the multipactor are being looked into;





Multipacting



From Track3P

