

Design Considerations

Two options:

-Ring-Ring collider

-Linac-Ring collider with Energy Recovery

IR Layout

Planned timeline

Next steps

On behalf of the LHeC Collaboration!

LHeC Proposal endorsed by ECFA (30.11.2007)

As an add-on to the LHC, the LHeC delivers in excess of the electron-quark cms system. It accesses high energy 'beyond' what is expected to be the unitarity limit, thus fundamental and deserves to be further worked on in respect to the findings at the LHC and the final results of HERA.

First considerations of a ring electron-proton colliding accelerator layout lead to an unprecedented energy and luminosity in lepton-hadron physics. The LHeC exploits the latest developments in accelerator and detector technology.

It is the intention to hold two workshops (2008 and 2009), under the auspices of ECFA and CERN, with the goal of having a Design Report on the accelerator, the experiment and detector. A Technical Design report will then follow if appropriate.

**Maximum Exploitation of the LHC
infrastructure investment!**

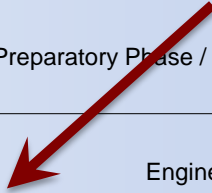
Unanimously supported by rECFA and ECFA plenary in November 2007

NuPECC – Roadmap 5/2010: New Large-Scale Facilities



		2010			2015				2020					2025	
FAIR	PANDA	R&D	Construction			Commissioning			Exploitation						
	CBM	R&D	Construction			Commissioning			Exploitation		SIS300				
	NuSTAR	R&D	Construction			Commissioning			Exploit.	NESR FLAIR					
	PAX/ENC	Design Study	R&D	Tests		Construction/Commissioning						Collider			
SPiRAL2		R&D	Constr./Commission.			Exploitation				150 MeV/u Post-accelerator					
HIE-ISOLDE			Constr./Commission.			Exploitation					Injector Upgrade				
SPES				Constr./Commission.		Exploitation									
EURISOL		Design Study	R&D	Preparatory Phase / Site Decision			Engineering Study			Construction					
LHeC		Design Study	R&D	Engineering Study			Construction/Commissioning								

We are here: at the start of R&D



Design Considerations

LHC hadron beams: $E_p=7$ TeV; CM collision energy: $E_{CM}^2 = 4 E_p^2 = 196 \text{ TeV}^2$

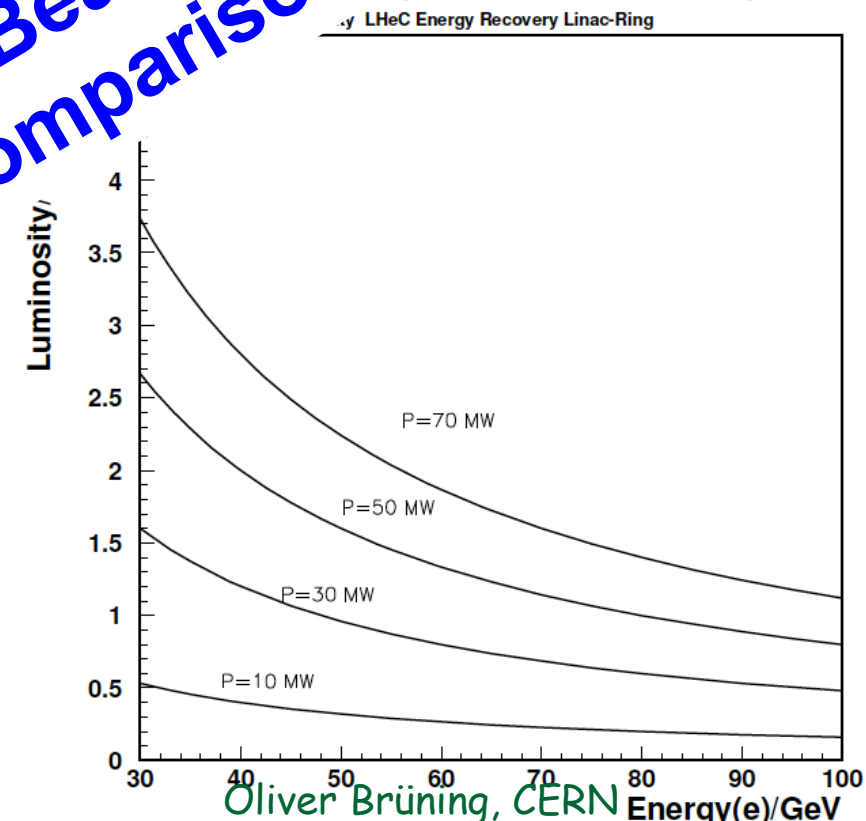
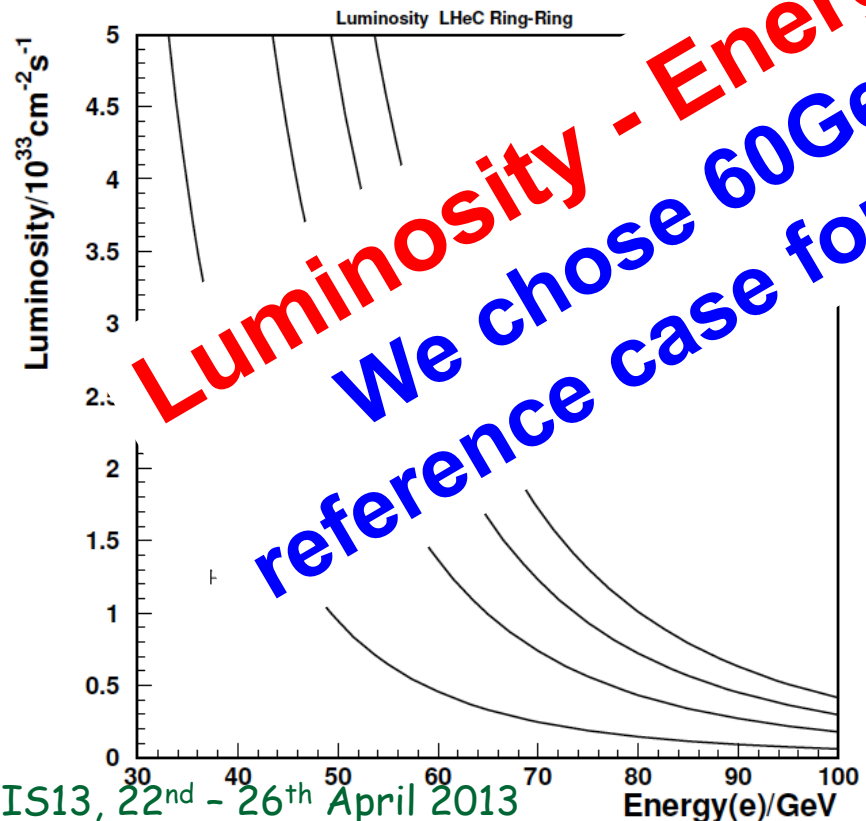
Integrated e^+p : $O(100) \text{ fb}^{-1} \approx 100 * L(\text{HERA}) \rightarrow$ synchrotron

Luminosity $O(10^{33}) \text{ cm}^{-2}\text{s}^{-1}$ with 100 MW power $\approx 100 \text{ MW}$

Start of LHeC operation together with HL-LHC (in 2022)

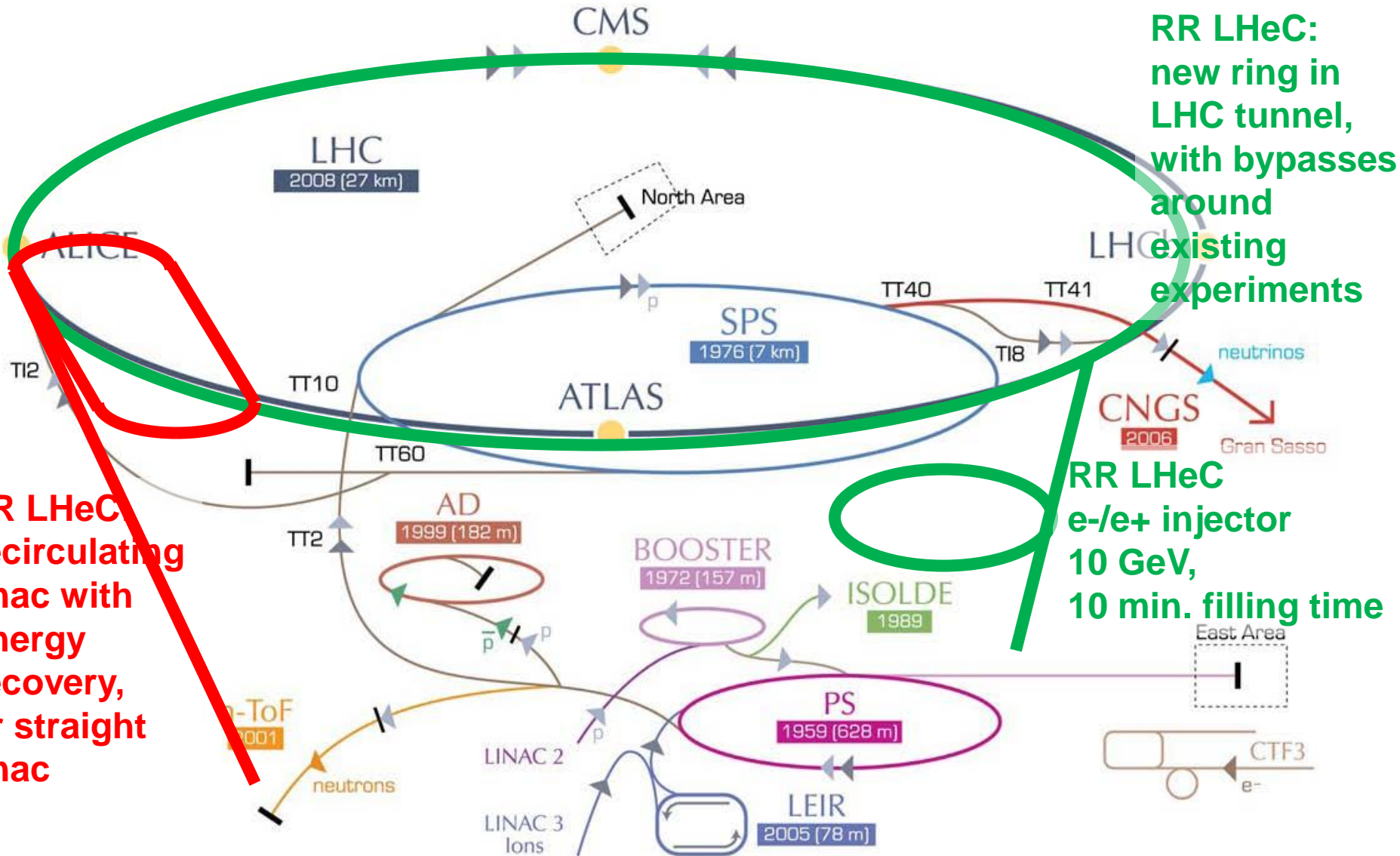
Reference Ring in the LHC tunnel (Ring-Ring)

Reference ERL (Linac-Ring -LR)



Luminosity - Energy & Power tradeoff
We chose 60 GeV Beam Energy as reference case for comparison in the CDR

LHeC options: RR and LR



RR LHeC:
new ring in
LHC tunnel,
with bypasses
around
existing
experiments

RR LHeC
e-/e+ injector
10 GeV,
10 min. filling time

LR LHeC
recirculating
linac with
energy
recovery,
or straight
linac

LHeC CDR

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Volume 39 Number 7 July 2012 Article 075001

A Large Hadron Electron Collider at CERN
Report on the Physics and Design Concepts for
Machine and Detector
LHeC Study Group



iopscience.org/jphysg

IOP Publishing

Journal of Physics G: Nuclear and Particle Physics

Vol. 39, No. 7, 075001

July 2012

1. Design for **synchronous ep and pp operation** (including eA) → after LS3 which is about 2025 – no firm schedule exists for HL-LHC, but it may operate until ~2035
2. LHeC is a new collider: the **cleanest microscope of the world**, a **complementary Higgs facility**, a unique QCD machine with a striking discovery potential, **with possible applications as $\gamma\gamma \rightarrow H$** or injector to TLEPP or others
AND an exciting new accelerator project
3. **CERN Mandate to develop key technologies for the LHeC** for project decision after start of LHC Run II and in time for start parallel to HL LHC phase

CERN Mandate: 5 main points

The mandate for the technology development **includes studies and prototyping of the following key technical components:**

- **Superconducting RF** system for CW operation in an Energy Recovery Linac (high Q_0 for efficient energy recovery) S
- **Superconducting magnet development** of the insertion regions of the LHeC with three beams. The studies require the design and construction of short magnet models
- Studies related to the **experimental beam pipes** with large beam acceptance in a high synchrotron radiation environment
- **The design and specification of an ERL test facility** for the LHeC.
- **The finalization of the ERL design for the LHeC** including a finalization of the optics design, beam dynamics studies and identification of potential performance limitations

The above technological developments require close collaboration between the relevant technical groups at CERN and external collaborators. Given the rather tight personnel resource conditions at CERN **the above studies should exploit where possible synergies with existing CERN studies.**

S.Bertolucci at Chavannes workshop 6/12 based on

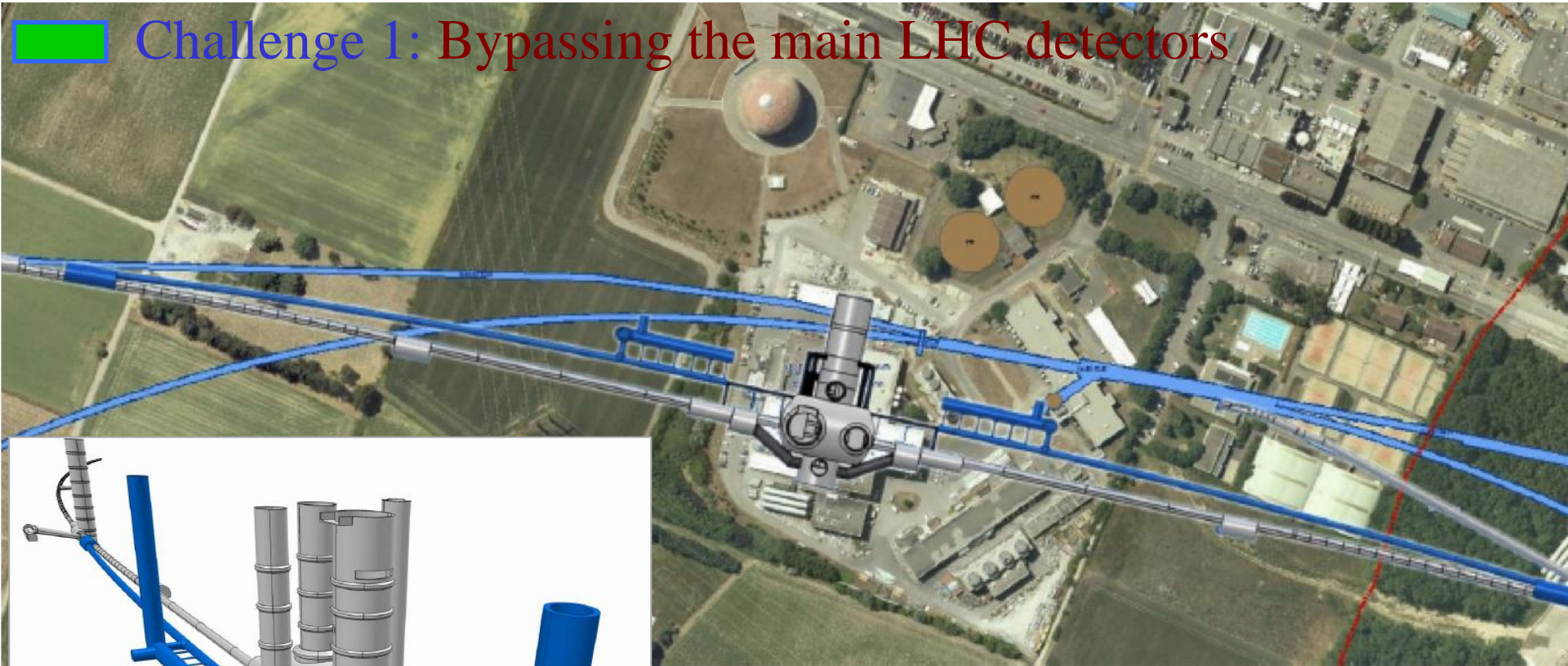
CERN directorate's decision to include LHeC in the MTP

Oliver Brüning, CERN

LHeC: Ring-Ring Option



Challenge 1: Bypassing the main LHC detectors



Without using the survey gallery the ATLAS bypass would need to be 100m away from the IP or on the inside of the tunnel!

For the CDR the bypass concepts were decided to be confined to ATLAS and CMS

ca. 1.3 km long bypass
ca. 170m long dispersion free area for RF

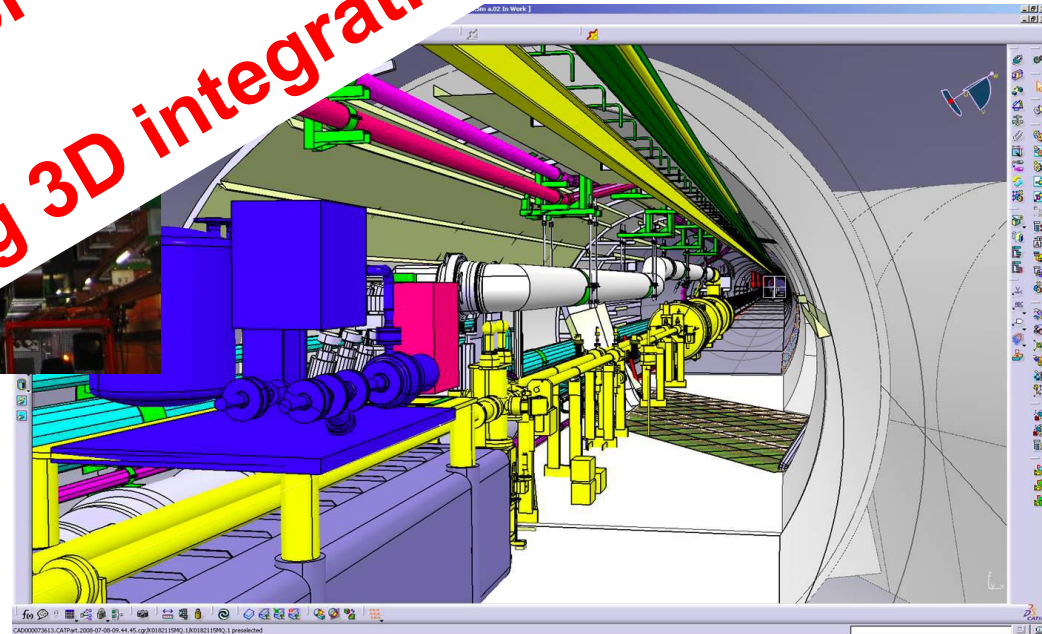
Oliver Brüning, CERN

LHeC: Ring-Ring Option

Challenge 2: Integration in the LHC tunnel

**No principal problem found yet!
(Still missing 3D integration study)**

link in IR3



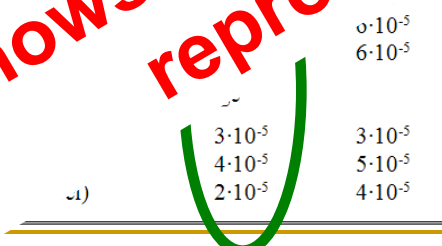
LHeC Ring-Ring dipole 400 mm long CERN m

- interleaved ferromagnetic laminations
- air cooled
- two turns only, bolted bars
- 0.4 m models with different types of iron



Similar prototype development from Novosibirsk

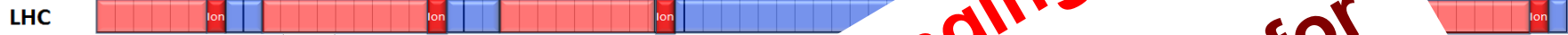
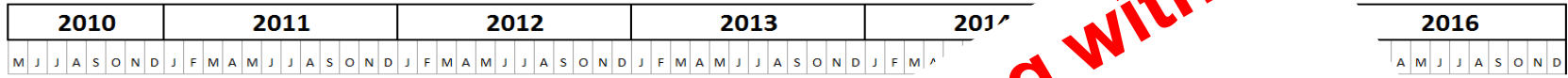
➔ Long prototype with light magnet design shows that required field quality and reproducibility is feasible!



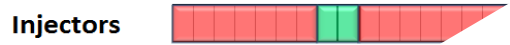
Parameter	Value
Length magnet	70
Aperture [mm]	5.45
Number of magnets	127-763
Number of coils	3080
Coil aperture [mm]	40
Coil width [mm]	150
Number of coils	2
Number of turns/coil	1
Current [A]	1500
Conductor section [mmxmm]	92x43
Conductor material	aluminum
Magnet Inductance [mH]	0.15
Magnet Resistance [mΩ]	0.2
Power per magnet [W]	450
Cooling	air
Weight [tons]	1.5

Figure 1: Structure & tests of 3 models

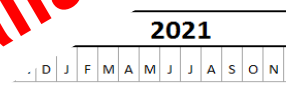
Current 10 Year Plan for LHC Operation



Machine: Splice
Collimation
ALICE



R-R Installation is very challenging within current schedule!
LS1 and LS2 are too soon to be used for LHeC activities inside LHC tunnel!
Leaves essentially only one long shutdown for LHeC installation!



X-mas maintenance

X-mas maintenance



upgrade, new
or etc.

2022

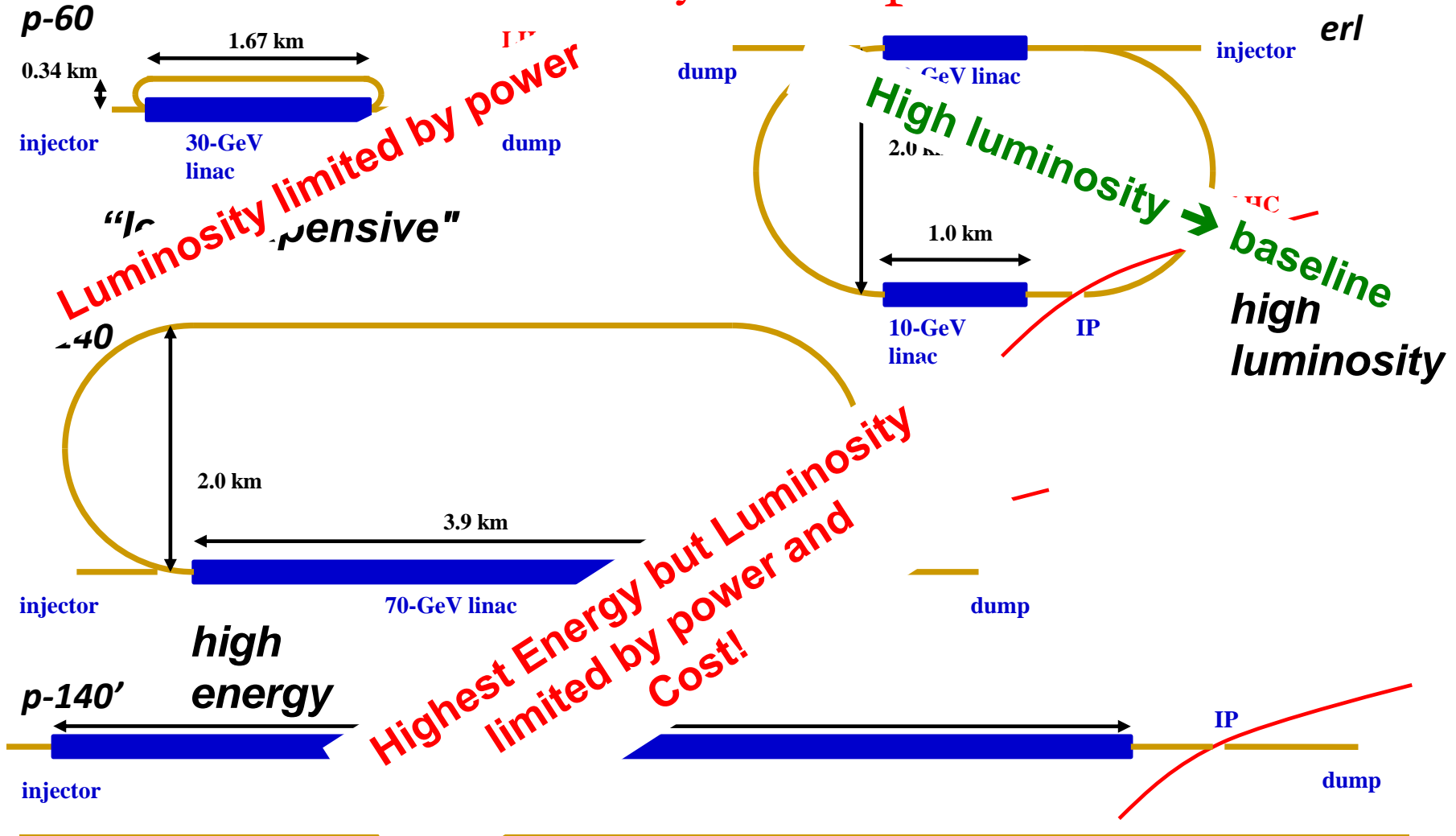
LS3

Installation of the HL-LHC hardware
 Installation of LHeC
 Preparation for HE-LHC

LHeC: Linac-Ring Option Considered



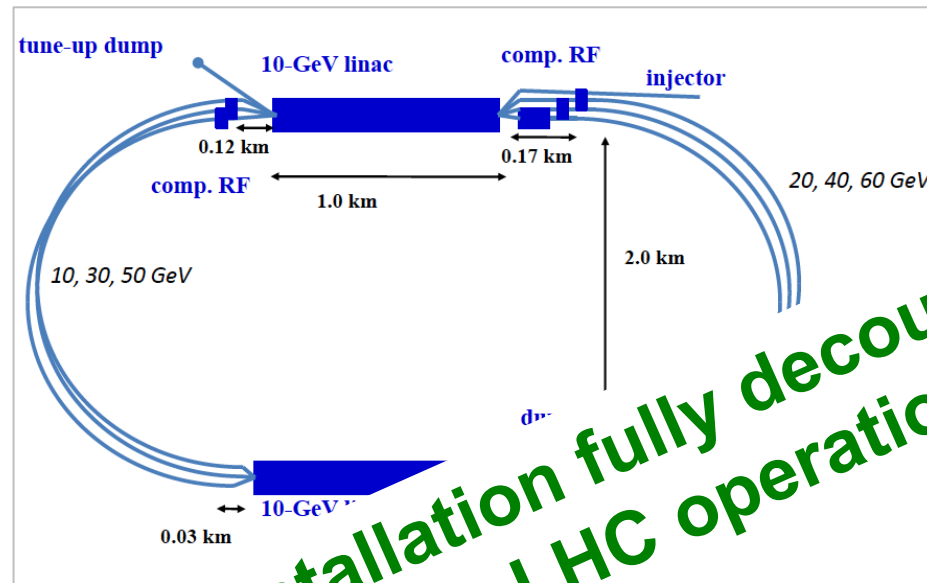
Various Layout Options



LHeC: Baseline Linac-Ring Option



Challenge 1: Super Conducting Linac with Energy Recovery & high current ($> 6\text{mA}$)



Installation fully decoupled from LHC operation!

Two 1 km long SC linacs CW operation

requires Cryogenic system comparable to LHC system!

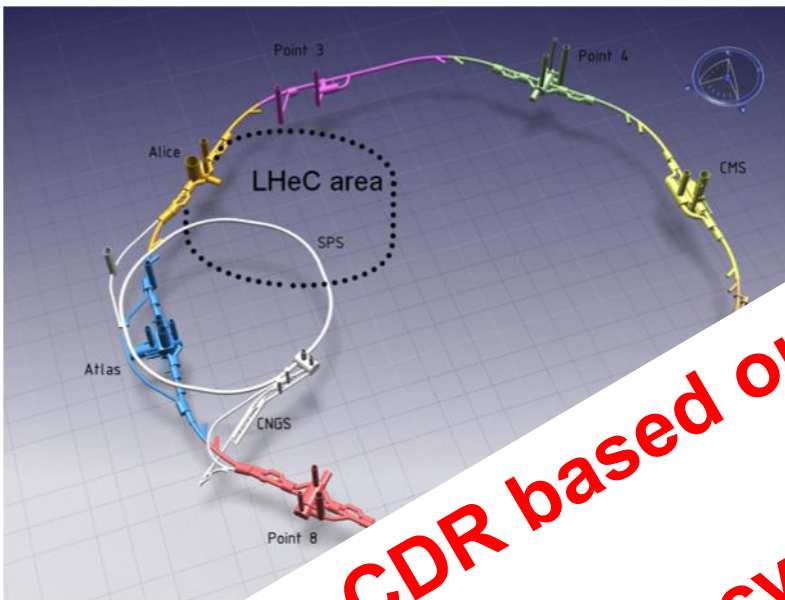
Challenge 2: Relatively large return arcs

→ ca. 9 km underground tunnel installation

→ total of 19 km bending arcs

→ same magnet design as for RR option: > 4500 magnets

LINAC – Ring: connection to the LHC



LHeC CDR based on 721 MHz cavity design
But RF Frequency has been re-optimized after publication of the CDR!

→ 800 MHz chosen after CDR

- 21 MV/m CW
- similar to SPL, ESS, XFEL, ILC, eRHIC, Jlab
- 24 - 39 MW RF power
- 29 MW Cryo for 37W/m heat load
- 4500 Magnets in the 2 * 3 arcs:
 - 600 - 4m long dipoles per arc
 - 240 - 1.2m long quadrupoles per arc

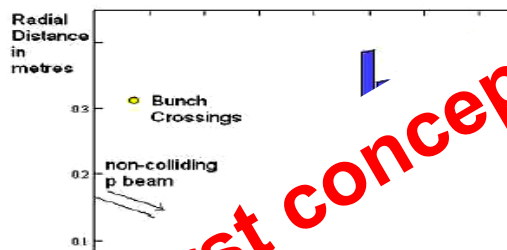
U=U(LHC)/3=9km

Interaction Region: Accommodating

Small crossing angle of about 1mrad to avoid
 (Dipole in detector? Crab cavities? Design
 Synchrotron radiation –direct and

77)

Focus of current activity

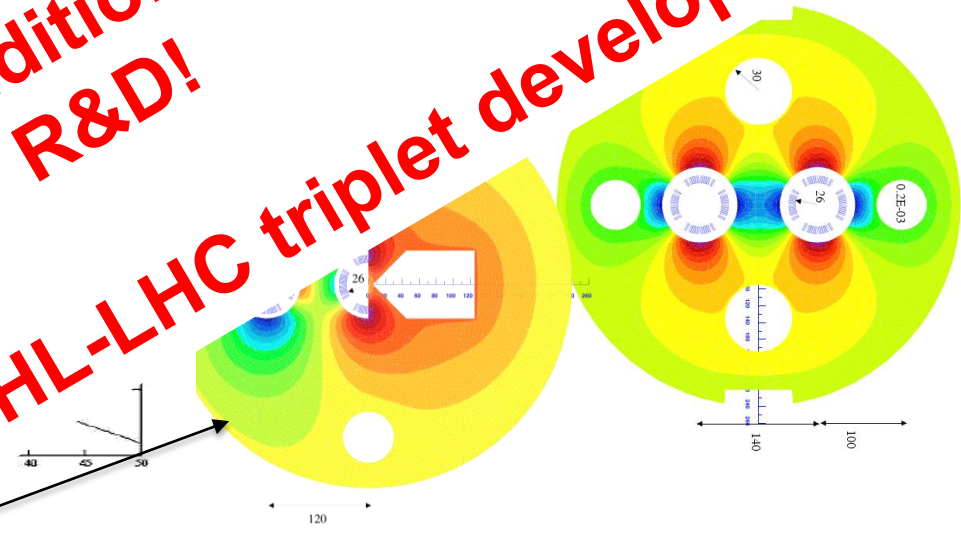


First conceptual SC magnet designs exist
But: Still requires additional design work and R&D!
Synergies with HL-LHC triplet development!

1st
 sep

to deflect
 MQY cables, 4600 A

2nd quad: 3 beams in horizontal plane
 separation 8.5cm, MQY cables, 7600 A



ring option 3 MQY cable 7400 A

LHeC Planning and Timeline



We assume the LHC will reach end of its lifetime with the end of the HL-LHC project:

-Goal of integrated luminosity of 3000 fb^{-1} with 200fb^{-1} to 300fb^{-1} production per year \rightarrow ca. 10 years of HL-LHC operation

-Current planning based on HL-LHC start in 2022

\rightarrow end of LHC lifetime by 2032 to 2035

LHeC operation:

-Luminosity goal based on ca. 10 year exploitation time ($\rightarrow 100\text{fb}^{-1}$)

-LHeC operation beyond or after HL-LHC operation will imply significant operational cost overhead for LHC consolidation

Ring-Ring option:

- We know we can do it: → LEP 1.5
- Challenge 1: integration in tunnel and co-existence with LHC HW
- Challenge 2: installation within LHC shutdown schedule

Linac-Ring option:

- Installation decoupled from LHC operation and shutdown planning
- Infrastructure investment with potential exploitation beyond LHeC
- Challenge 1: technology → high current, high energy SC ERL
- Challenge 2: Positron source

LHeC CDR:

 Total of ca. 500

- **Details remain to be addressed**

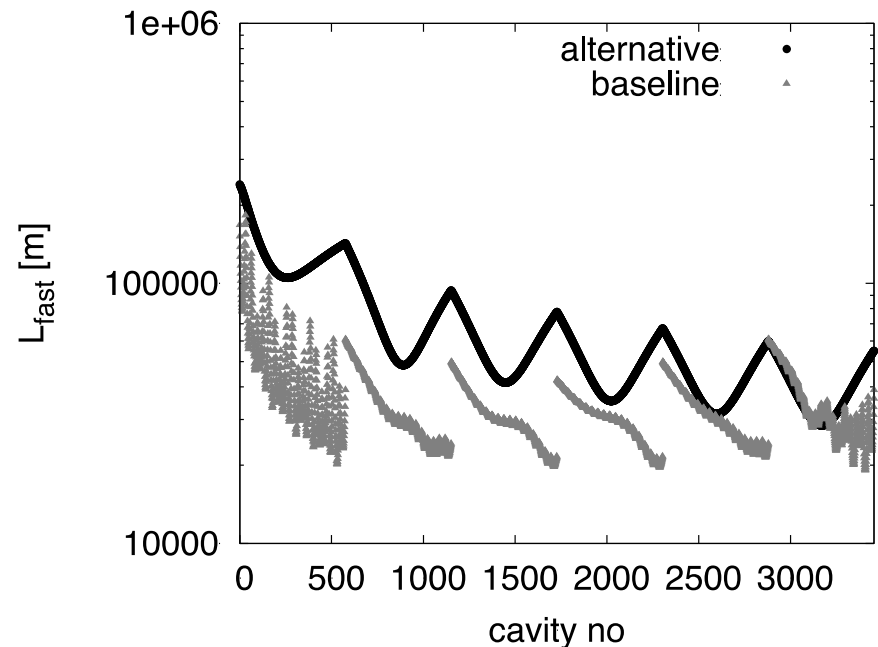
- **Decision to focus R&D work on LR technologies over coming 4 years**

**→ Main Conclusion so far:
LHeC can be realized in
parallel with HL-LHC if
necessary studies are not
delayed!**

LINAC: Beam Dynamics Issues

- Has been studied for the linacs only
 - Arcs need to be included
 - Only analytics estimates used
- Continuous beam would trap ions in the linacs
 - This would lead to unstable beam
- One $10\mu\text{s}$ long gap in beam prevents long-term trapping
 - Rise time of instability during the train between gaps seems to be acceptable (10 turns)

- Full study needed
 - Arcs will make instability worse
 - Ions are not completely lost during one passage of the gap
 - But the frequency of the induced instability varies along the machine, which helps



Post CDR Studies: ERL Beam Dynamics

Daniel Schulte @ LHeC Seminar 12. March 2013

Beam Instabilities:

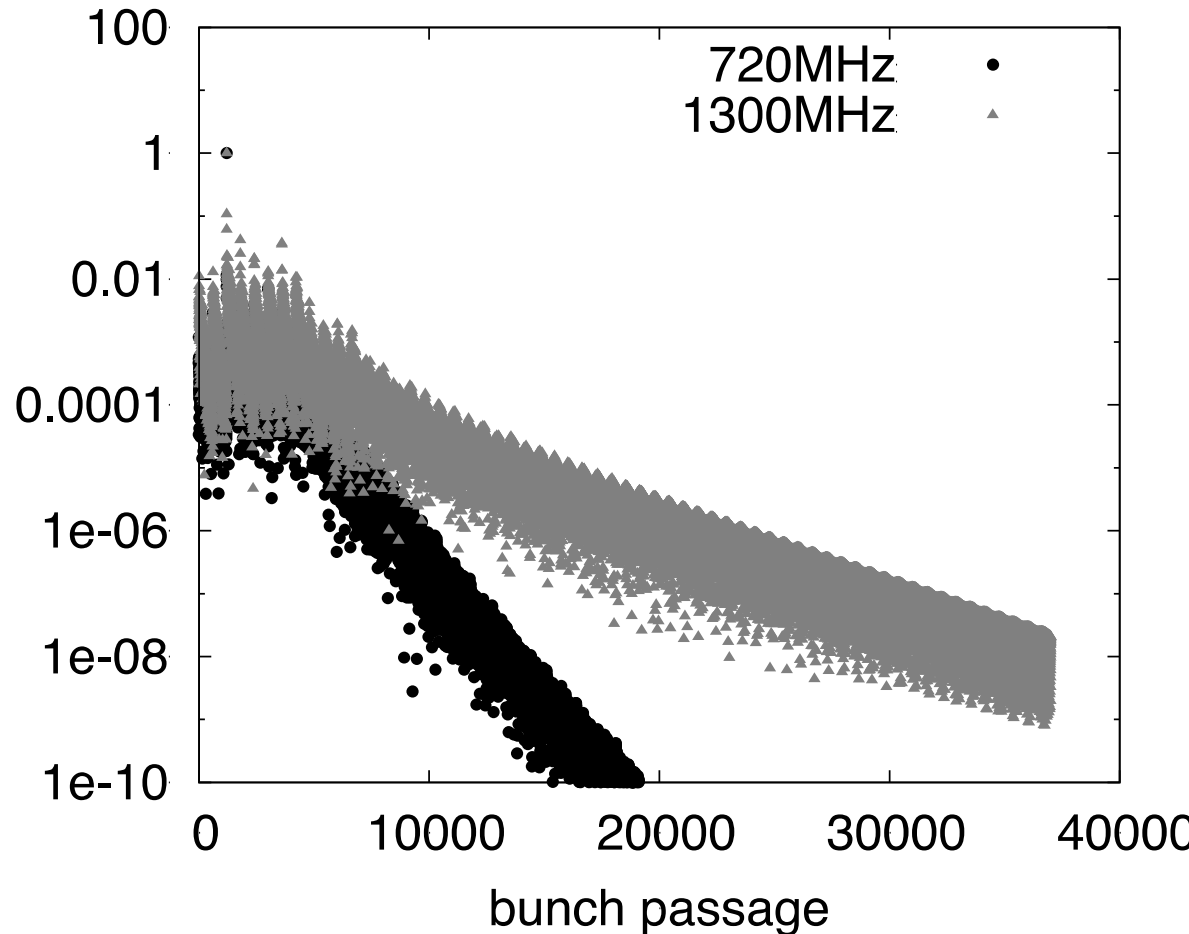
Increased bunch charge
To allow for ion-clearing
gaps
 $N=3 \cdot 10^9$

Note: bunches were placed
in the gaps

$F_{\text{rms}}=1.05$ for ILC cavity
 $F_{\text{rms}}=1.001$ for SPL cavity

Beam is stable for both
cases but more margins for
lower RF frequency

normalised offset



→ Optimum choice for LHeC RF frequency?

Post CDR Studies: ERL Beam Dynamics



Daniel Schulte @ LHeC Seminar 12. March 2013

Beam-Beam effects:

$N=3 \cdot 10^9$

Beam-beam effect included
as linear kick

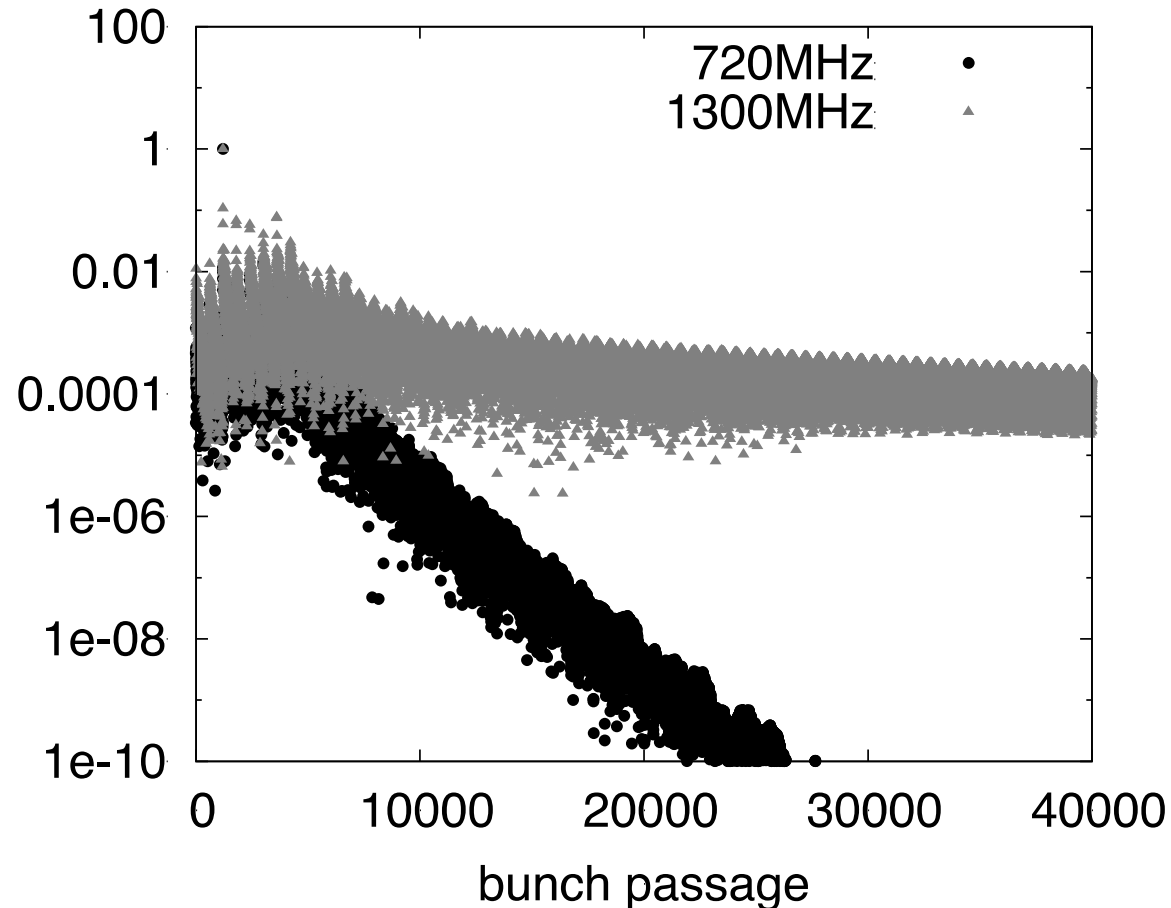
Result depends on seed for
frequency spread
“worst” of ten seed shown

$F_{\text{rms}}=1.135$ for ILC cavity

$F_{\text{rms}}=1.002$ for SPL cavity

Beam is stable but very
small margin with 1.3GHz
cavity

normalised offset



→ Optimum choice for LHeC RF frequency?

Review of the SC RF frequency:

-HL-LHC bunch spacing requires bunch spacing with multiples of 25ns (40.079 MHz)

Frequency choice: $h * n * 40.079$ MHz

Symmetry in ERL: $n=3 \rightarrow h * 120.237$ MHz

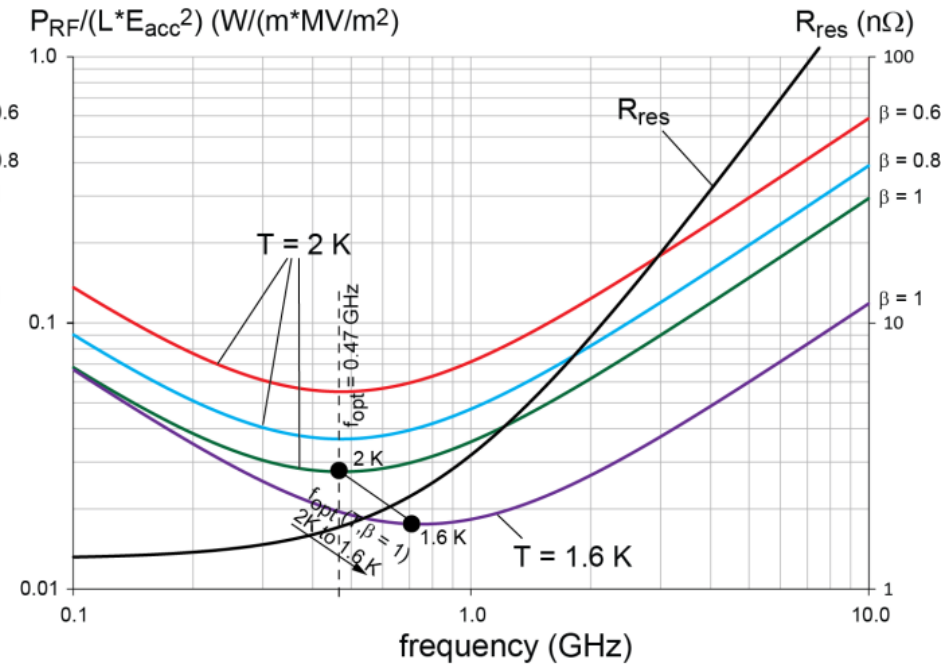
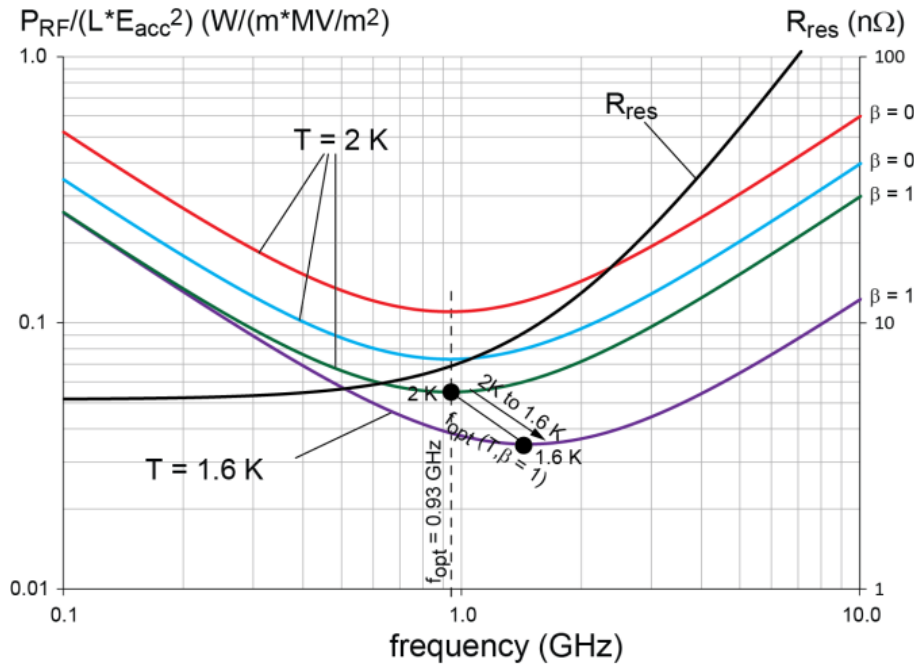
$h=6$: 721 MHz or $h=11$: 1.323GHz
SPL & ESS: 704.42 MHz; ILC & XFEL: 1.3 GHz

Frequencies are slightly different (20MHz) from existing technologies!
But having the harmonic number be a multiple of the ERL symmetry is not a strong requirement \rightarrow asymmetric bunch patterns

Optimum RF Frequency: Power Considerations

Results from F. Marhauser

Erk Jensen at Daresbury meeting 12 March 2013



Small-grain (normal) Nb:
Optimum frequency at 2K between
700 MHz and 1050 MHz
Lower T shift optimum f upwards

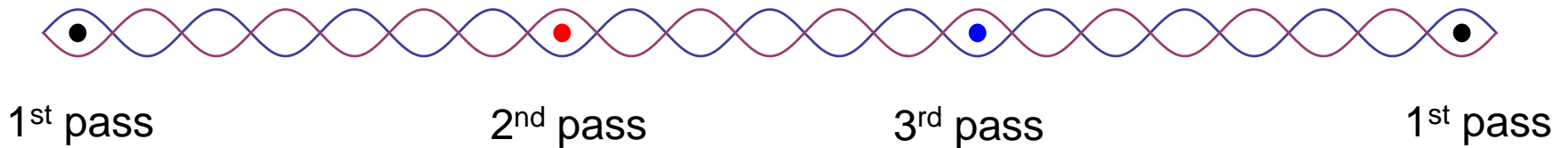
Large-grain Nb:
Optimum frequency at 2K between
300 MHz and 800 MHz
Lower T shift optimum f upwards

Optimum RF Frequency: around 800 MHz

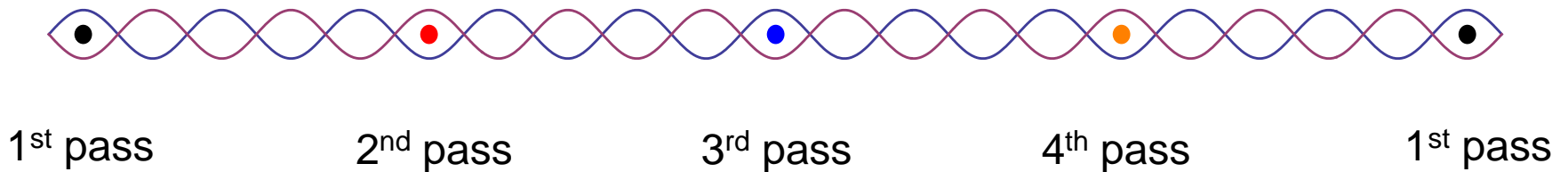
Erk Jensen @ March 2013 LHeC Seminar

- $F_{RF} = 20 * 40.079 \text{ MHz} \rightarrow 801.58 \text{ MHz}$

→ Buckets with slightly unevenly spaced bunches

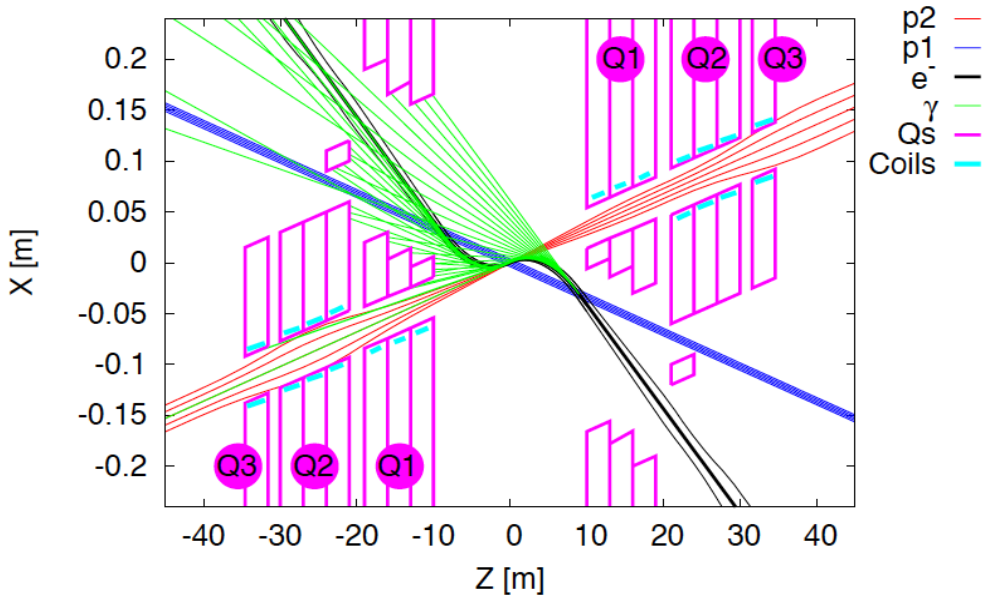


→ One could vary the number of passes through the ERL:



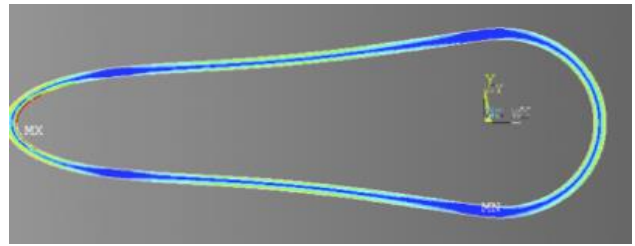
→ Synergy with HL-LHC: Higher Harmonic RF System and TLEP!

Next Steps: Interaction Region Design



Beam pipe: in CDR 6m, Be, ANSYS calculations

Composite material R+D, prototype, support..
 → Essential for tracking, acceptance and Higgs



Have optics compatible with LHC ATS optics and $\beta^*=0.1\text{m}$
 Head-on collisions mandatory →
 High synchrotron radiation load, dipole in detector

Adapt LHeC to LHC ATS optics Specification of Q1 – NbTi prototype

Revisit SR (direct and backscattered),
 Masks+collimators
 Beam-beam dynamics and 3 beam operation studies

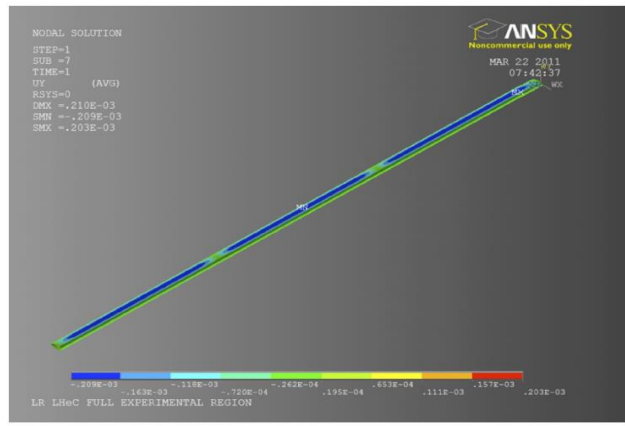


Figure 9.32: 3-D view of the LR geometry showing contours of bending displacement [m].

Interaction Region Design



Beam separation [m]

0.3
0.25
0.2

Scaling LHeC CDR ----
HL-LHC triplet *

Final parameter set will be developed as we gain experience with LHC operational (beam-beam, spacing etc.)

Performance reach of $L = 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ seems to be well within reach of the LHeC!

SR Power [kW]

50
40
30
20

14 16 18 20 22

L^* [m]

LHeC Tentative Time Schedule



Year	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025
	RF Proto Type Development												

LHeC Project is still on track for startup with HL-LHC:

-10 years for the LHeC from CDR to project start.

(Other smaller projects like ESS and PSI XFEL plan for 8 to 9 years [TDR to project start] and the EU XFEL plans for 5 years from construction to operation start)

HERA required ca.10 years from proposal to completion

On schedule for launching SC RF development

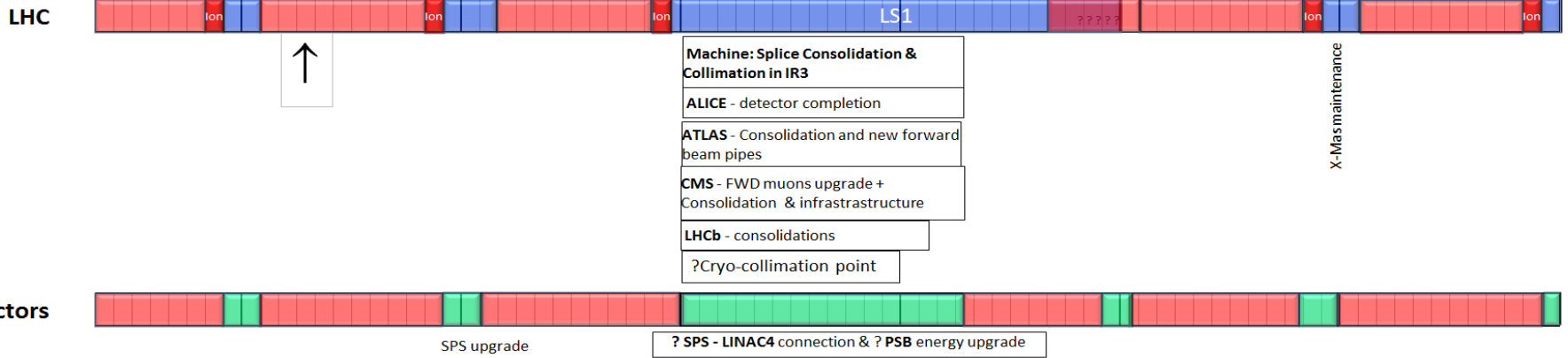
LS3 --- HL LHC

→ Synergies with HL-LHC and TLEP

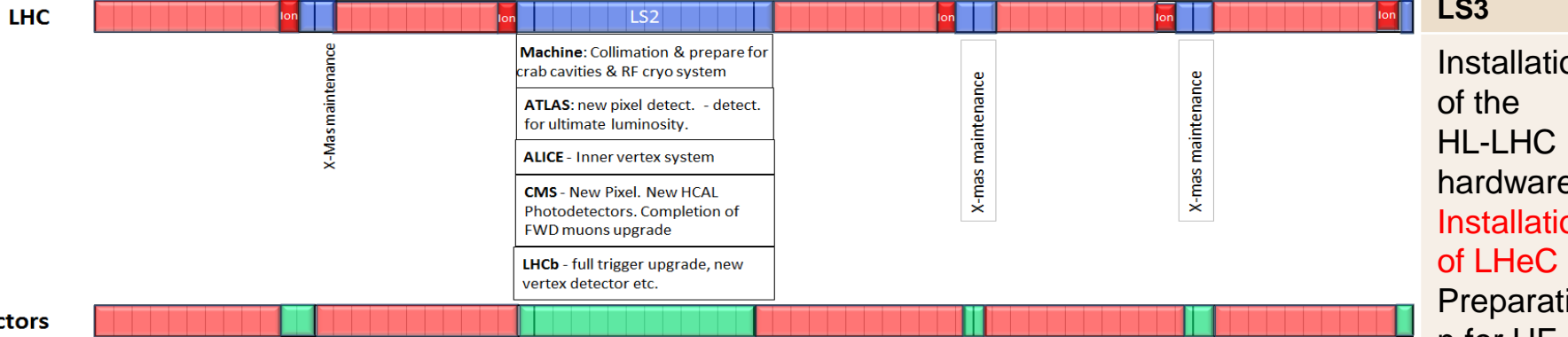
(LEP, LHC and LINAC4 at CERN and the European XFEL at DESY and the PSI XFEL). In

New rough draft 10 year plan

2010					2011					2012					2013					2014					2015					2016																									
M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D



2016					2017					2018					2019					2020					2021					2022																													
J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D



Launch SC RF and ERL R&D and Establish collaborations:

-SC RF R&D has direct impact on cryo power consumption

-Synergy with HL-LHC and TLEP!

-ERL is a hot topic with many applications

-Synergy with national research plans: e.g. MESA

Magnet R&D activities:

-Normal conducting compact magnet design ✓

-Superconducting IR magnet design

➔ Detailed magnet design depends on IR layout and optics

➔ Optics & IR magnet design influence experimental vacuum beam pipe

■ Develop an ERL test facility @ CERN:

- Beam Dynamics for ERL operation → develop expertise at CERN
- Synergy with other research plans: SC RF and TLEP

Next Steps: RF Prototype and Test Facility

Develop 2 RF Cryomodule Prototypes over the next 3 years

-LHeC RF frequency choice driven by power considerations

→ Choice of ERL RF frequency: 801.58 MHz

→ Synergy with HL-LHC and Higher Harmonic RF system!

Design an ERL test facility @ CERN:

-Optimize magnet design for ERL return arcs

Optimize and Iterate on LHeC ERL layout:

-Optimization of linac configuration & of number of passages

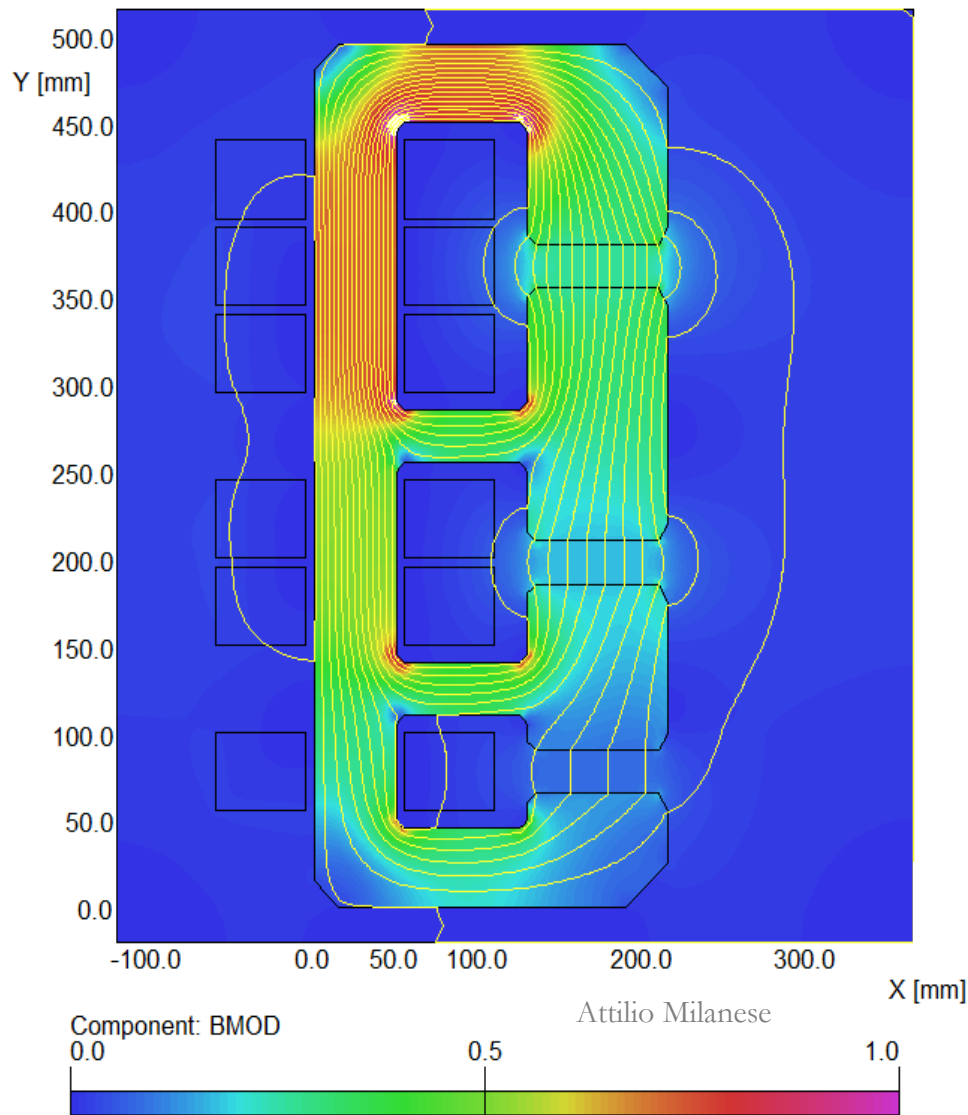
-Optimization of Civil Engineering layout

-Optimization of Interaction Region (L^*) and Synchrotron Light

Reserve Transparencies



Next Steps: Test Facility and Magnets

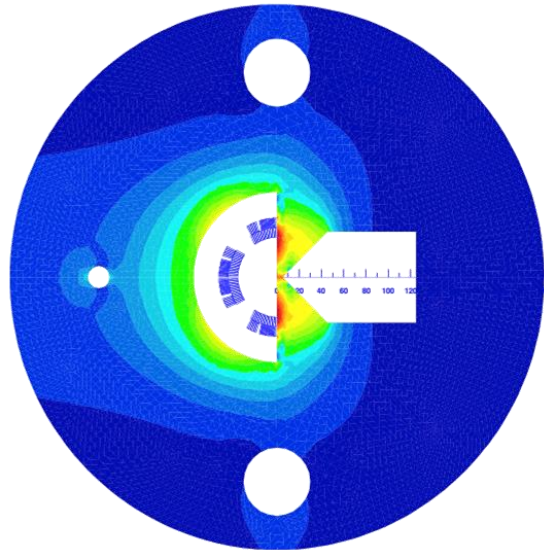


First conceptual cross-section

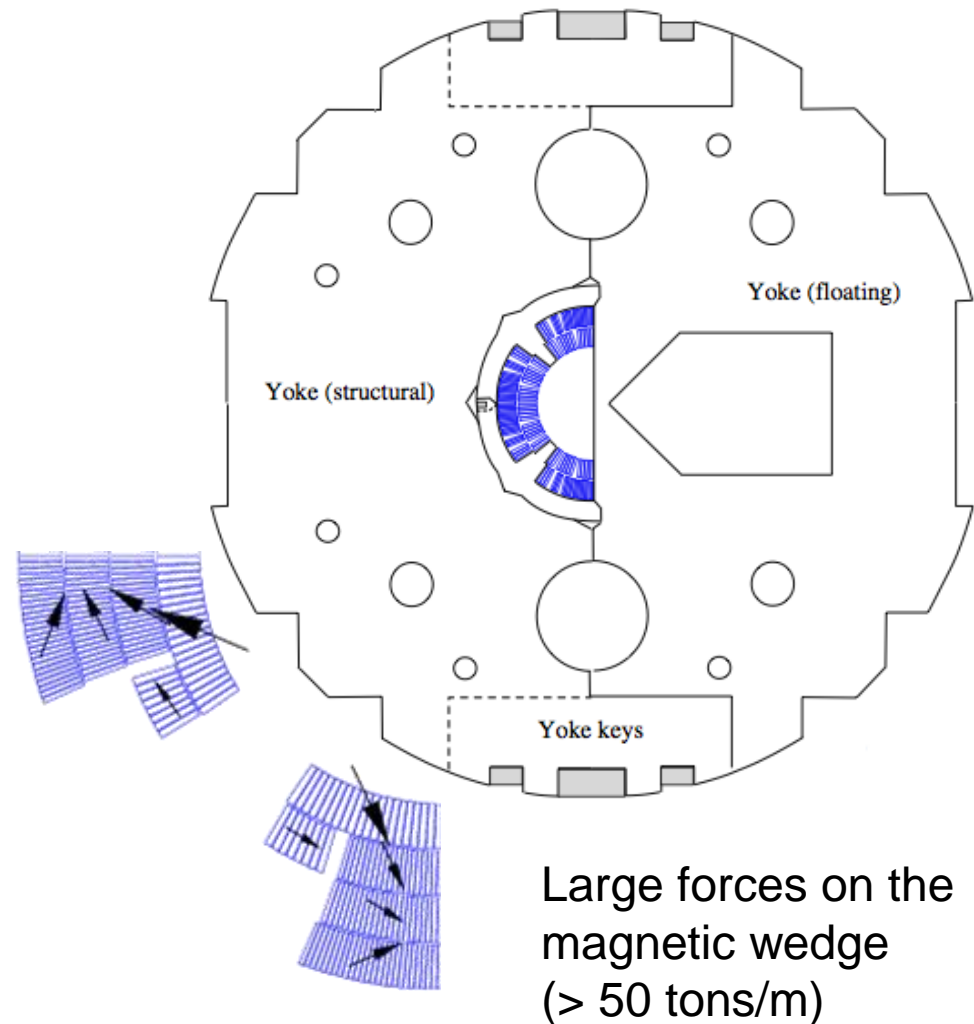
flux density in the gaps	0.264 T 0.176 T 0.088 T
magnetic length	4.0 m
vertical aperture	25 mm
pole width	85 mm
number of magnets	584
current	1750 A
number of turns per aperture	1 / 2 / 3
current density	0.7 A/mm ²
conductor material	copper
resistance	0.36 mΩ
power	1.1 kW
total power 20 / 40 / 60 GeV	642 kW
cooling	air

Next Steps: LHeC IR Quadrupole

Luca Bottura @
Chamonix 2012

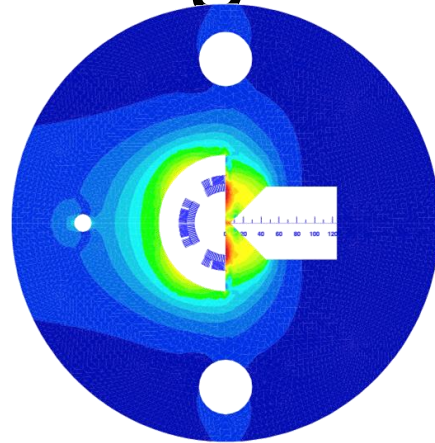


- Half-quad with field-free region, assembled using MQXC coils
 - 2.5 FTE
 - 500 kCHF
 - approx. 2 years till test



IR magnets

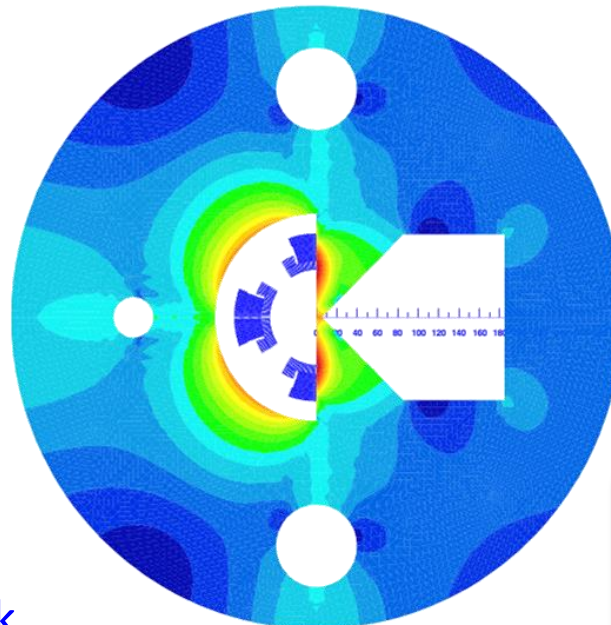
- Ring-ring
 - $G=140$ T/m
 - $A=70$ mm
 - $B_{\text{fringe}} = 30$ mT
 - **O(15) kW SR power in the proton aperture**



NbTi suitable for this *medium gradient* option

Mechanics ?
Heat removal ?

- Linac-Ring
 - $G=250-300$ T/m
 - $A=90$ mm
 - $B_{\text{fringe}} = 500$ mT
 - **O(2) kW SR power in the proton aperture**

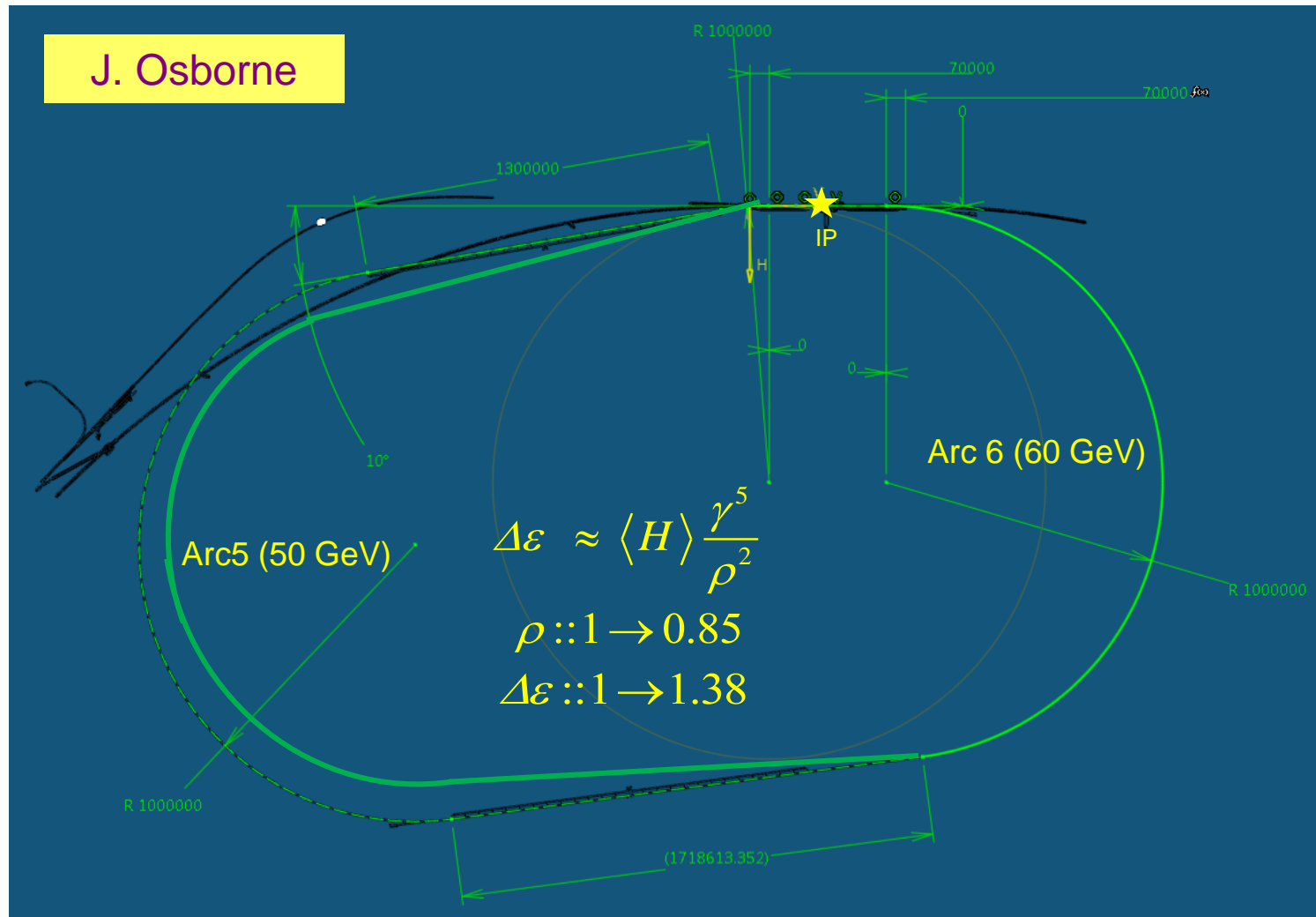


100 tons/m

NbTi or Nb3Sn ?
Large aperture ?
Mechanics ?
Heat removal ?

By courtesy of S. Russenschuck

Next Steps: ERL Layout Finalization



John Osborne

LHeC - Participating Institutes: A very rich collaboration



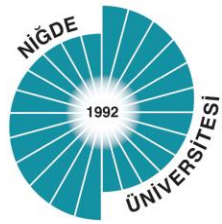
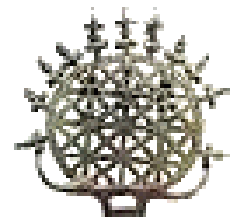
Norwegian University of Science and Technology



The Cockcroft Institute of Accelerator Science and Technology



Thomas Jefferson National Accelerator Facility



TOBB ETU



Physique des accélérateurs



Laboratori Nazionali di Legnaro



UNIVERSITY OF LIVERPOOL

BROOKHAVEN
NATIONAL LABORATORY

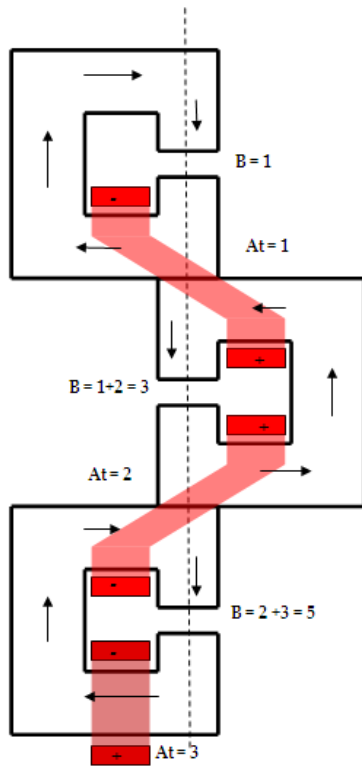


СИБИРСКОЕ ОТДЕЛЕНИЕ РАН
ИНСТИТУТ ЯДЕРНОЙ ФИЗИКИ
им. Г.И.Будкера



KEK

Next Steps: Test Facility and Magnets

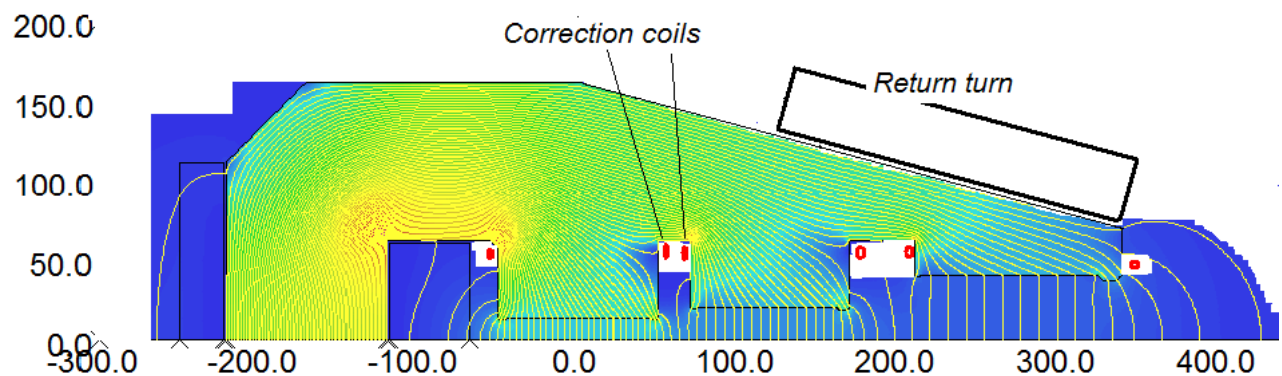


Neil Marks 7/12

Intend to build Collaboration of CERN Magnet Group for the dipole and possibly further arc magnets for the Test Facility (two turns) and the LHeC.

Initial designs for Linac magnets in CDR and further discussions/thoughts from Daresbury, CERN and BINP colleagues.

Attilio Milanese and Yuri Pupkov 11/12



MESA



Mainzer Energieeffiziente Supraleitende Anlage
Mainz **Energy recovering** Superconducting Accelerator

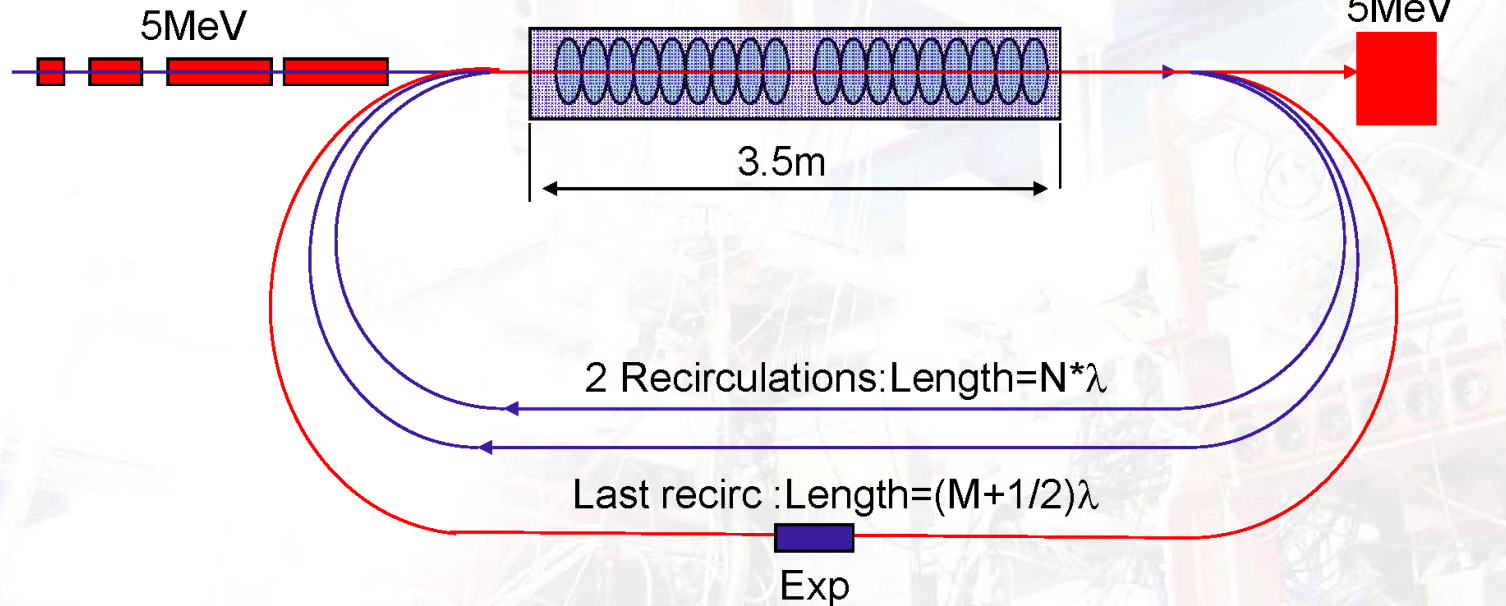
S.C. 'BESSY' Module,

Conventional Injector

$\Delta E = 40 \text{ MeV}$ (20 MV/m, high cw gradient)

Beam dump

5 MeV



Parameters: (red beam for experiments)

$E_{\text{max}} = 5\text{-}125 \text{ MeV}$; $I_{\text{av}} = 10 \text{ mA}$ (cw); $\epsilon_{\text{norm}} = 10 \mu\text{m}$, $P_{\text{dump}} \leq 50 \text{ kW}$, Cost < 10 M€

Footprint < 20*10m.

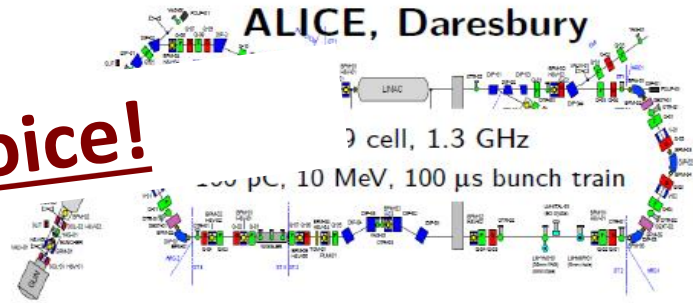
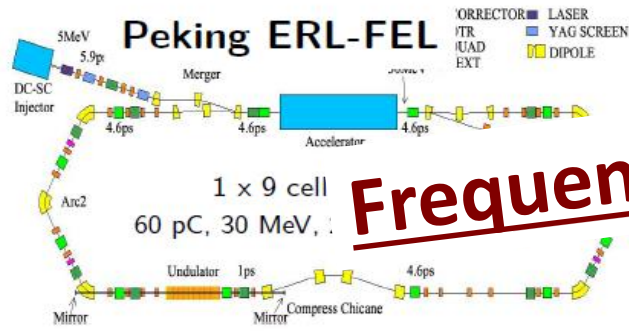
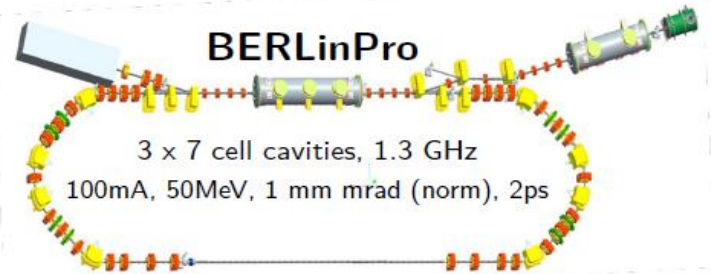
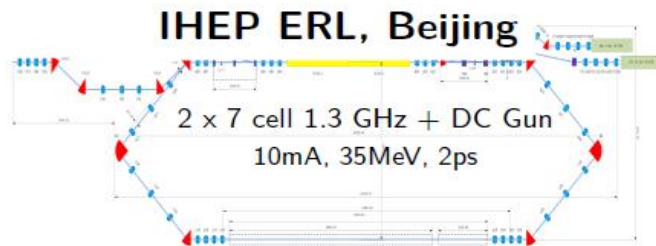
19

02.04.2009

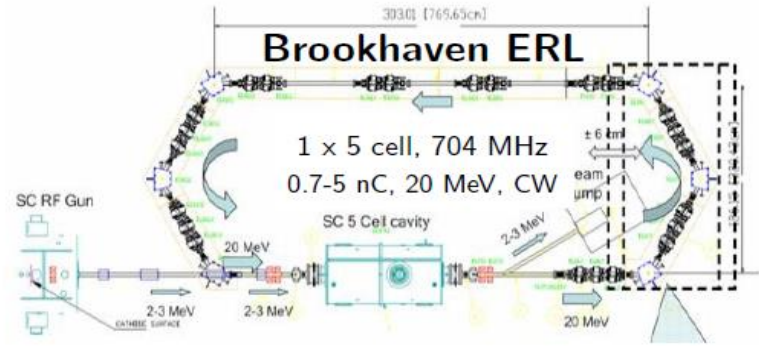
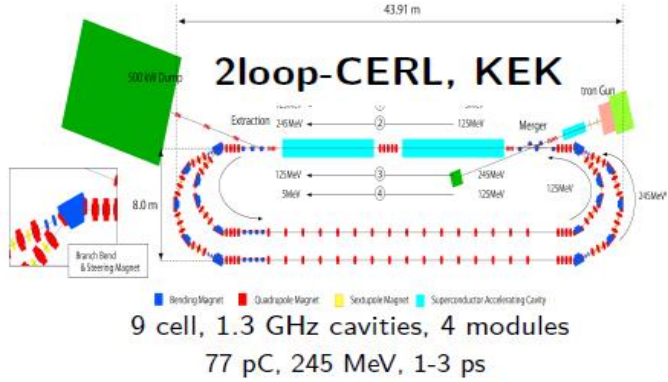
Kurt Aulenbacher: MESA: A new tool....

ERL Facilities around the World

Planned Test Facilities and Installations:

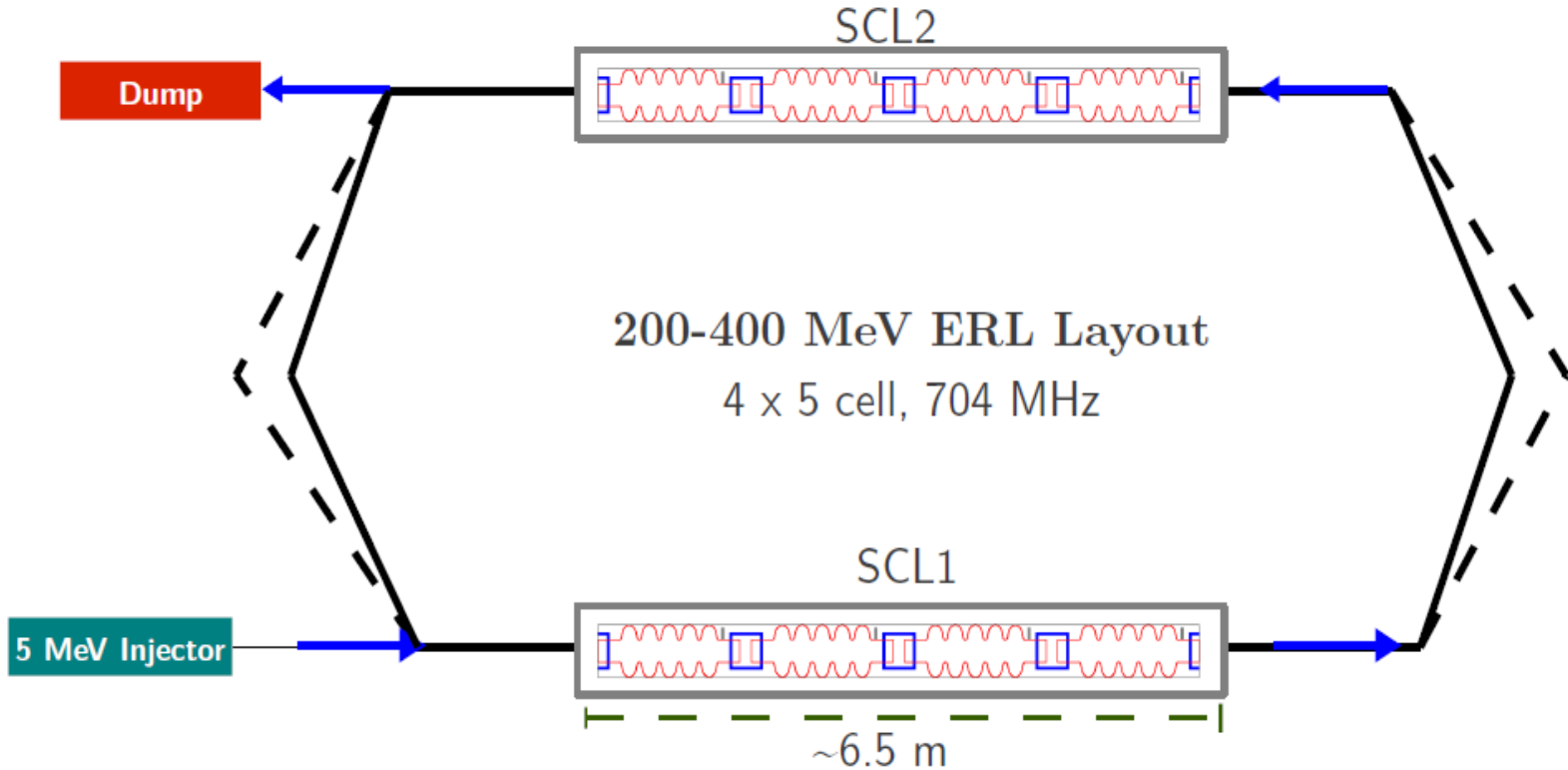


Frequency choice!



ERL Test Facility at CERN

Potential layout:



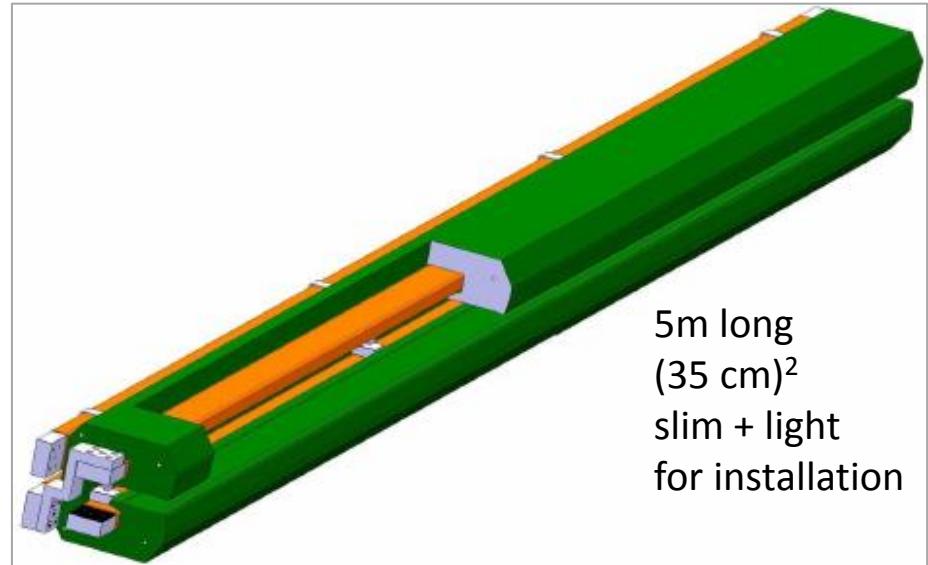
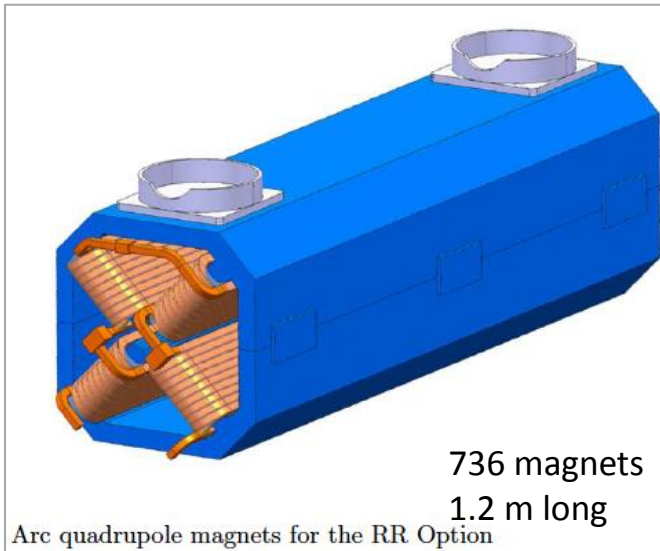
Ring: Dipole + Quadrupole Magnets



**BINP &
CERN
prototypes**

Parameter	Value	Units
Beam Energy	10-60	GeV
Magnetic Length	5.35	Meters
Magnetic Field	0.127-0.763	Tesla
Number of magnets	3080	
Vertical aperture	40	mm
Pole width	150	mm
Number of turns	2	
Current @ 0.763 T	1300	Ampere
Conductor material	copper	
Magnet inductance	0.15	milli-Henry
Magnet resistance	0.16	milli-Ohm
Power @ 60 GeV	270	Watt
Total power consumption @ 60 GeV	0.8	MW
Cooling	air or water	depends on tunnel ventilation

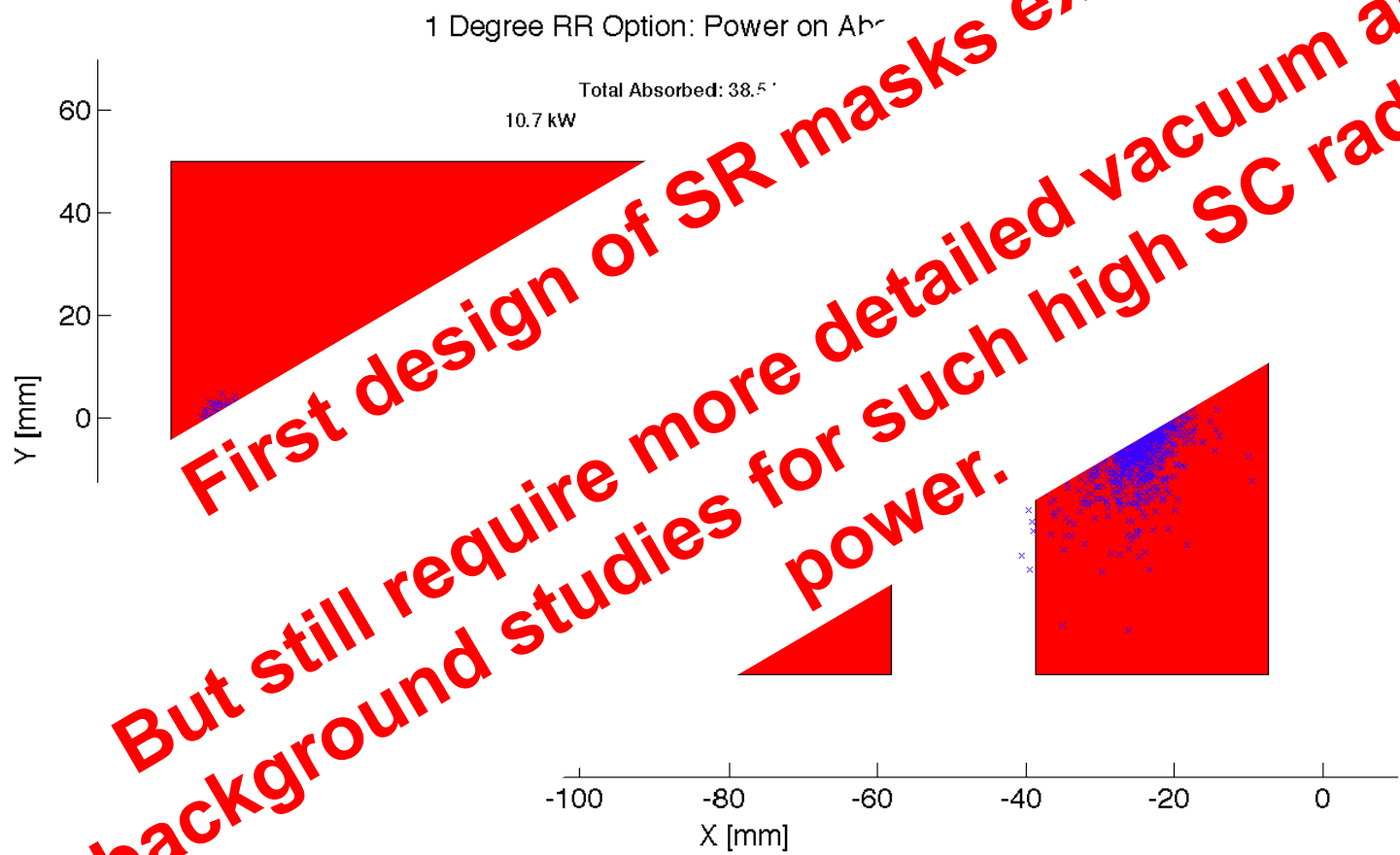
Table 3.2: Main parameters of bending magnets for the RR Option.



Interaction Region: Synchrotron

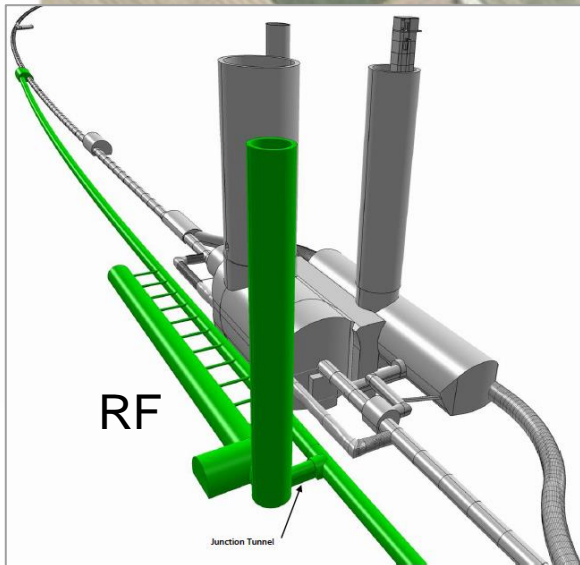
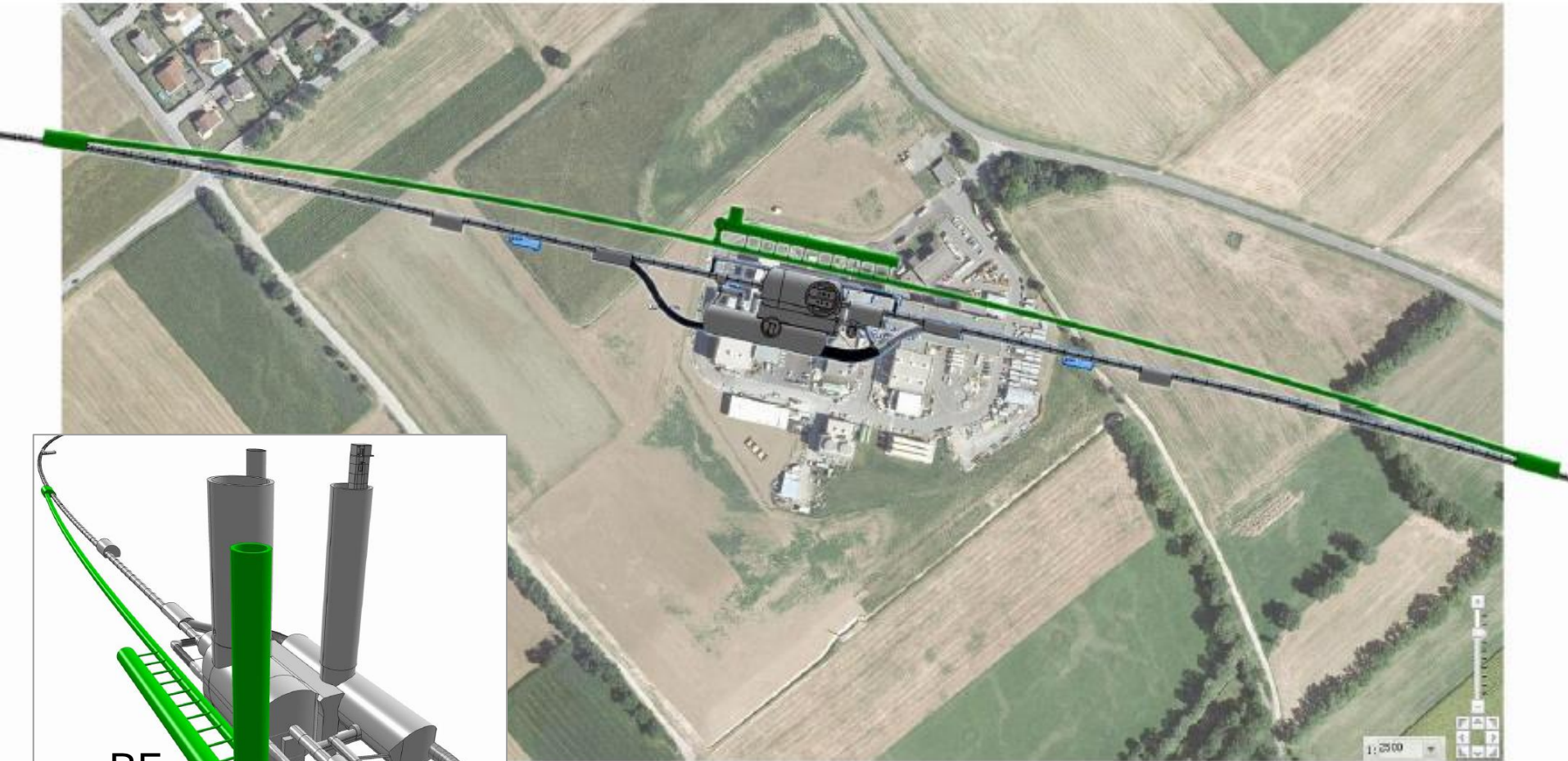
tion

Significant power: > 20 kW. Example Ring-Ring



First design of SR masks exists. But still require more detailed vacuum and background studies for such high SC radiation power.

Bypassing CMS: 20m distance to Cavern



ca. 1.3 km long bypass
ca. 300m long dispersion free area for RF installation

Design Parameters

electron beam	RR**	LR	LR*	LR
e- energy at IP[GeV]	60	60	140	1.7
luminosity [$10^{32} \text{ cm}^{-2}\text{s}^{-1}$]	0.9	10		3.75
polarization [%]	40	90		7
bunch population [10^9]	20			
e- bunch length [mm]	6			
bunch interval [ns]				
transv. emit. $\gamma\epsilon_{x,y}$ [mrad]				conservative
rms IP beam size				also for deuterons
e- IP beta				(Au) and lead (exists)
full				
geom				
repeti				
beam pu			5	
ER efficien			N/A	
average cur		6.6	5.4	
tot. wall plug	100	100	100	

Final parameter set to be developed as we gain experience with LHC operational (beam-beam, spacing etc)

The goal here is to demonstrate that realistic sets exist for both LHeC versions

RR= Ring – Ring
LR =Linac –Ring

Ring uses 1° as baseline : L/2
Linac: clearing gap: L*2/3

*) pulsed, but high ε ... impossible; **) 1° acceptance optics

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Linac-Ring Design

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