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Fast, granular and ultra-light pixelated double sided ladders based on CMOS sensors for an ILC vertex detector adapted to the ultimate collision energy

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on behalf of the PICSEL group of IPHC Strasbourg

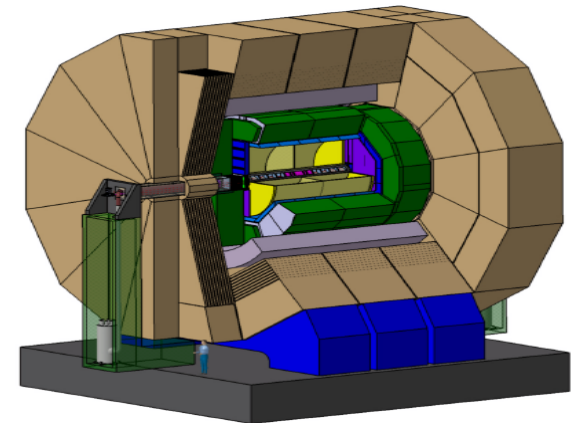
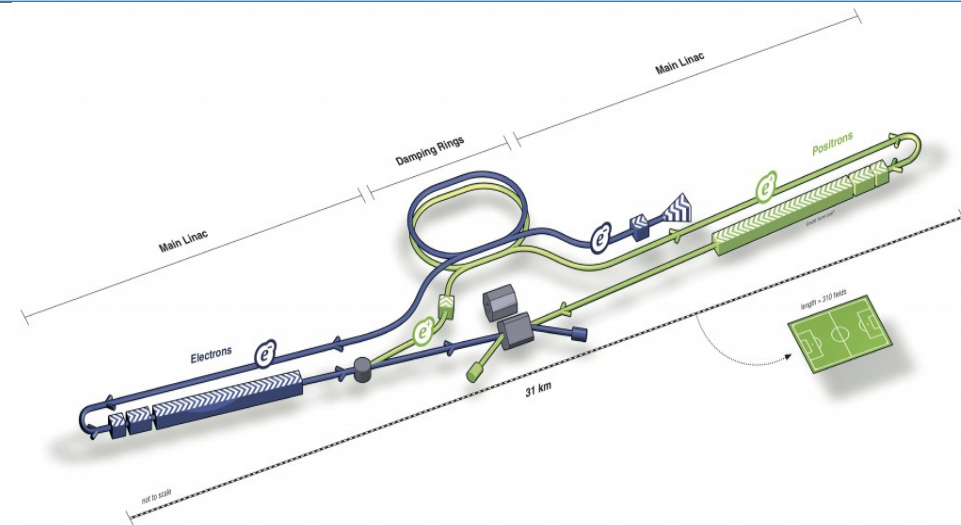


Outline

- ILD Vertex Detector (VXD)
 - Physics motivation & requirements
- CMOS baseline architecture
- CMOS sensors based VXD
 - Design for $\sqrt{s} = 500$ GeV
 - Inner layer sensors
 - Outer layers sensors
 - Design for $\sqrt{s} = 1$ TeV
 - Moving to $0.18 \mu\text{m}$ CMOS technology
 - MIMOSA 32 test beam results
- Conclusions – perspectives

ILC & ILD

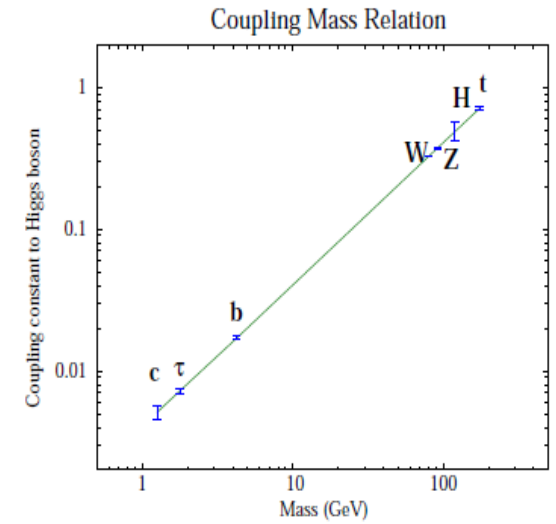
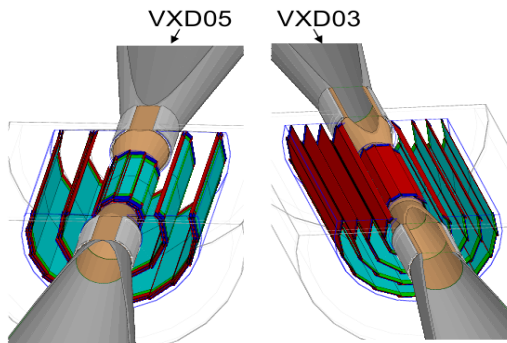
- Future linear e^+e^- collider, $\sqrt{s} = 500 \text{ GeV} - 1 \text{ TeV}$
- Main motivations
 - Study of EWSB
 - Search and detailed study of new physics
- 2 general purpose detectors, ILD & SiD
 - Letter of Intent (LoI) delivered in 2010
 - Detector Baseline Document (DBD) under preparation
 - To be delivered by the end of 2012



Japanese HEP community approved ILC (August 2012)

VXD physics motivations

- Excellent “heavy” flavour tagging
- Standalone track reconstruction (low mom. tracks)



ILC expected sensitivity

- Prominent example: measurement of the Higgs couplings
 - Requires excellent flavour tagging capabilities (b, c, τ)
 - Main challenge, tag c – hadrons ($c\tau \sim O(100 \mu\text{m})$) and τ leptons ($c\tau = 87\mu\text{m}$)
 - ★ Required Impact Parameter (IP) resolution $\sim 10 \mu\text{m}$

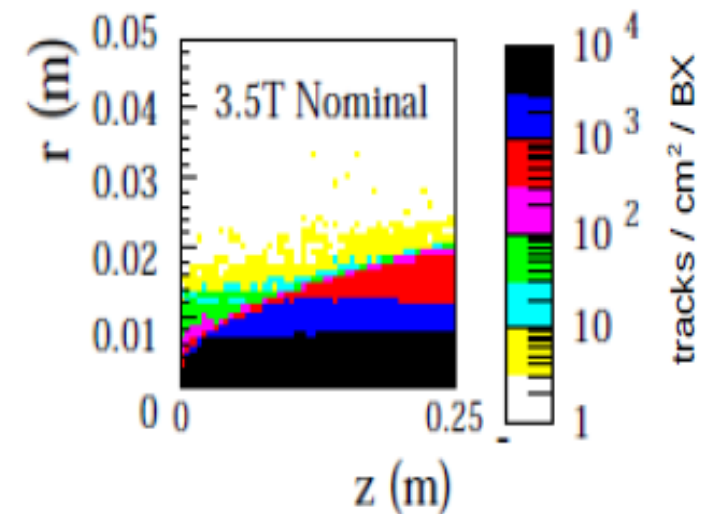
$$\sigma_{IP} = a \oplus b/p \cdot \sin^{\frac{3}{2}}(\theta)$$

- ➔ $a \leq 5 \mu\text{m}$
- ➔ $b \leq 10 \mu\text{m GeV} / c$

Accelerator	$a (\mu\text{m})$	$b (\mu\text{m}\cdot\text{GeV}/c)$
LEP	25	70
SLC	8	33
LHC	12	70
RHIC-II	13	19
ILD	< 5	< 10

VXD Requirements

- ILD physics program needs sensors
 - Highly segmented (s.p. resolution $\sim 3 \mu\text{m}$)
 - Thin (ladder X/X_0 in the per mill level)
 - Low power consumption \rightarrow less complex cooling strategy
- ILC running conditions impose also certain requirements
- Dictated by the beam induced background (e^+e^- pairs)
 - Swift readout
 - $O(10 \mu\text{s})$ for the innermost, $O(100 \mu\text{s})$ for the outer layers
 - Moderate radiation tolerance
 - Expected 150 kRad, $10^{11} n_{\text{eq}}/\text{cm}^2$ per year, sf 3

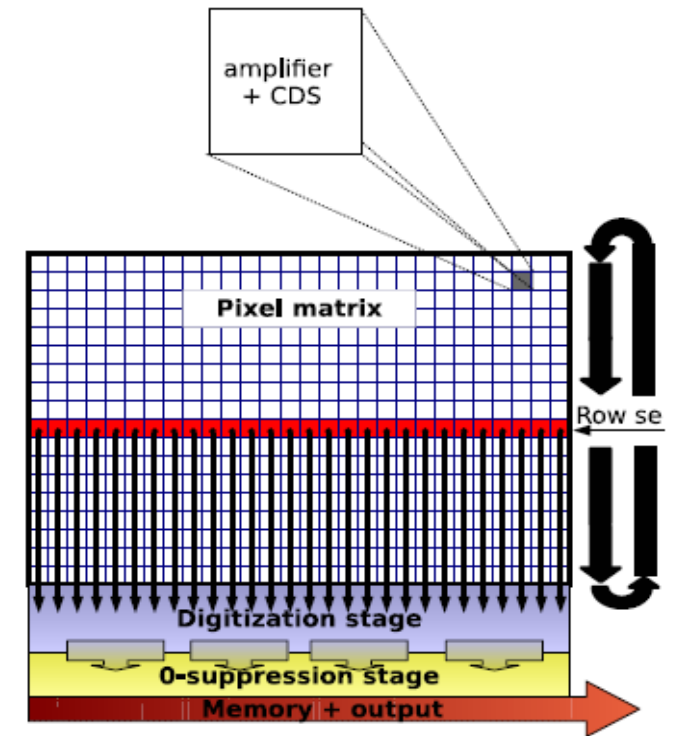


Beam bkg track density

- CMOS sensors is a candidate technology that can fulfill the VXD specifications

MIMOSA sensors baseline architecture

- Baseline architecture: rolling shutter approach
 - Only the selected row is switched on
 - ★ Power saving!
 - Column parallel read-out, in pixel amplification & CDS
 - Column level discriminator + 0 suppression in sensor periphery
 - Integration time ~ to number of pixels / column
- Example: MIMOSA 26
 - Full scale digital sensor with integrated sparsified output
 - 1152 columns x 576 rows of 18.4 μm pitch pixels
 - Thinned down to 50 μm
 - 2 cm^2 - 660k pixels
 - ➔ 100 μs read-out
 - ➔ ~ 3 – 3.5 μm spatial resolution (charge sharing)
 - AMS 0.35 μm fabrication process (high resistivity)
 - Developed to equip the EUDET beam telescope



Challenges

- ILD sensors requirements are in the physics dominated area
- But beam bkg → swift readout @ innermost layer

★ Challenge

- ➔ Swift readout while preserving spatial resolution

★ Conflict

- ➔ Spatial resolution → high segmentation
- ➔ Time resolution → low number of channels

- MIMOSA sensors offer genuinely
 - High spatial resolution &
 - Low material budget
- R & D effort focus on running constraints requirements

Towards 10 μ s readout time

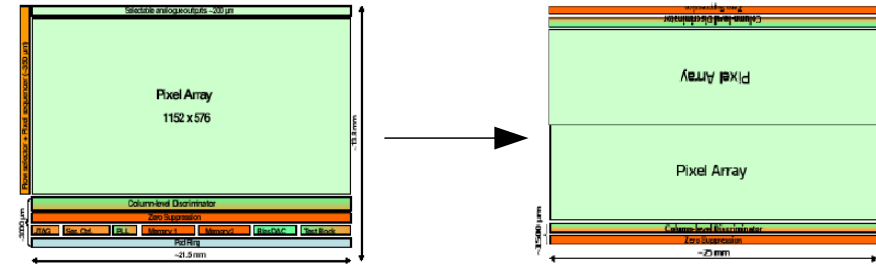
- How can we go from 100 to 10 μ s readout time?

- Reduce the number of pixels / column

- Apply a double sided readout

- ✗ The insensitive area is double but

- ✗ Going to smaller feature size CMOS technology \rightarrow decrease of the overall insensitive area

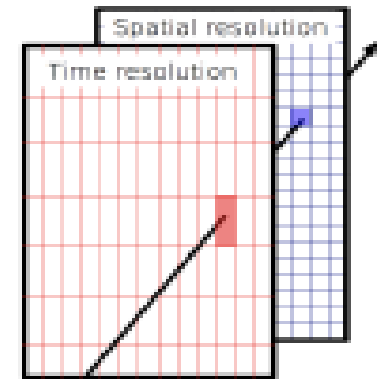
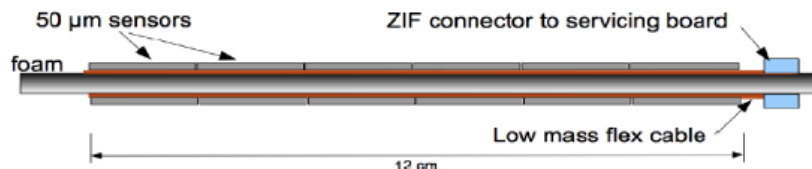


- Then exploit double sided ladders benefits

- Correlate hits of the same, traversing, particle on both surfaces (2 mm distant)

- Double sided ladders

- Investigated by PLUME collaboration



- First prototype with 0.6 % X_0 (6 MIMOSA 26 per side) properties tested in 2011 (mechanical, electrical, cooling)

- Second prototype tests (0.35 % X_0) foreseen for late 2012

CMOS based VXD – proposal for $\sqrt{s} = 500$ GeV

- Adopt rolling shutter approach
- Discrimination & data sparsification @ sensor's periphery
 - **Inner layers** → **priority to spatial resolution and readout speed**
 - One face: highly segmented digital square pixels sensors $16 \times 16 \mu\text{m}^2$
 - ★ **Spatial resolution $< 3 \mu\text{m}$**
 - Other face: elongated pixels in column direction $16 \times 80 \mu\text{m}^2$
 - ★ **Time resolution $\sim 10 \mu\text{s}$**
 - **Outer layers** → **priority to power saving**
 - Larger pixels $34 \times 34 \mu\text{m}^2$ → reduced power dissipation, data flow
 - Columns ended with 3-4 bits ADCs
 - ★ **Expected spatial resolution $\sim 3.5 \mu\text{m}$**
- ➔ **Average power consumption of whole VXD < 15 W**
 - Compatible with moderate air flow cooling
 - Take advantage of the beam time structure - 2 % duty cycle
- Three different sensors
 - ➔ Inner layer: square & elongated pixels (MIMOSA 30)
 - ➔ Outer layers: large pitch pixels (MIMOSA 31)

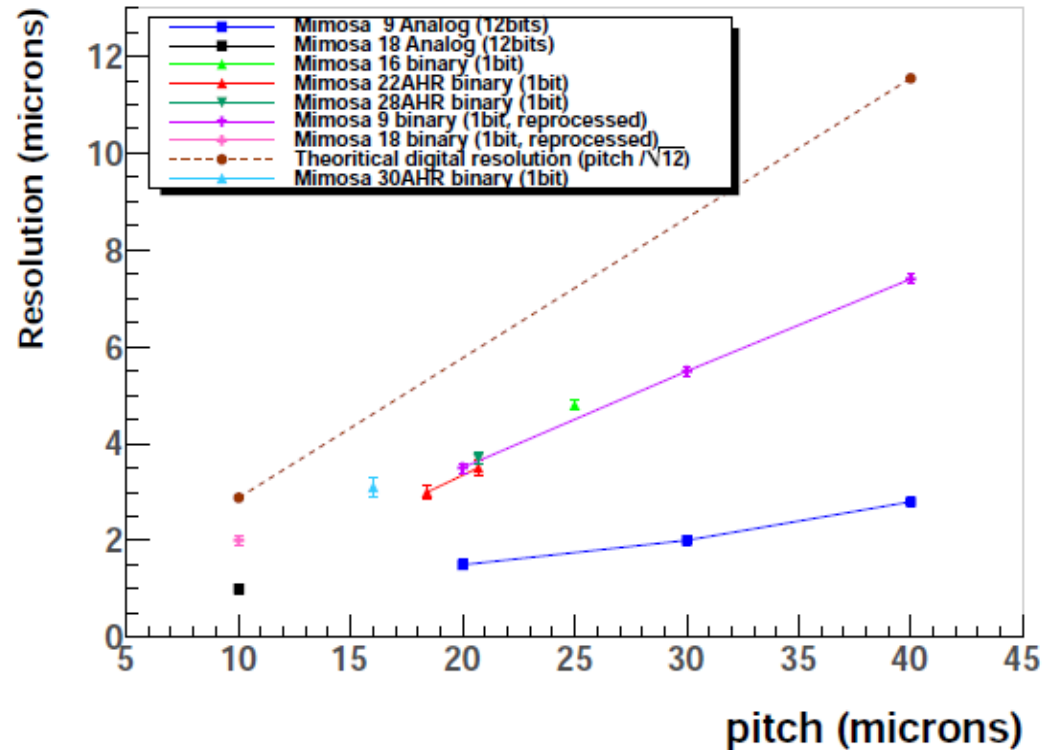
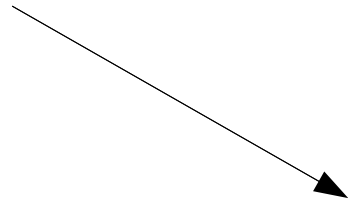
layer	σ_{spatial} (μm)	σ_{time} (μs)
L1	3 / 6	50 / 10
L2	4	100
L3	4	100

Feasible today with $0.35 \mu\text{m}$ process

Spatial resolution

- Spatial resolution as a function of pixel pitch

- Square pixels



- Resolution study of elongated pixels

- MIMOSA 22 AHR

- Pixel's dimensions 18.4 x 73.6 μm^2

- Digital output

- ~ 6 μm spatial resolution in each direction

CMOS based VXD – proposal for $\sqrt{s} \geq 1$ TeV

- $\sqrt{s} \geq 1$ TeV → occupancy due to beam bkg increased ~ 3-5 times
- To account for uncertainties in beam bkg simulations
 - ➔ Increase the readout speed of the VXD layers →

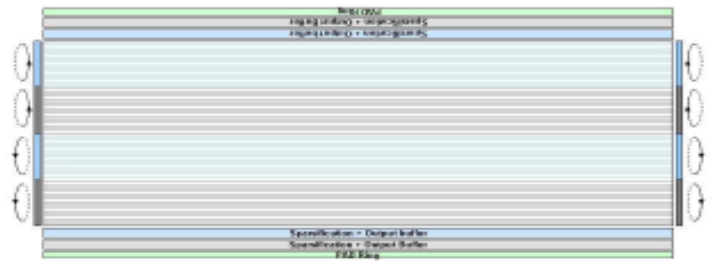
layer	σ_{spatial} (μm)	σ_{time} (μs)
L1	3 / 6	50 / 2
L2	4 / 10	100 / 7
L3	4 / 10	100 / 7

How can we further improve readout?

- **Move to 0.18 μm process**
- **In-pixel discriminator**

- Don't have to drive the digital signal to the column end
 - Gain a factor of 2 in time resolution
- 2 -4 rows readout simultaneously
- Multiple rolling shutters

- **2 discriminators / column**
 - More conservative approach
 - Fit in 22 μm wide column
 - Readout of ~ 5 μs can be achieved
 - Feasible with 0.35 μm technology
 - Small ins. area in fiducial volume

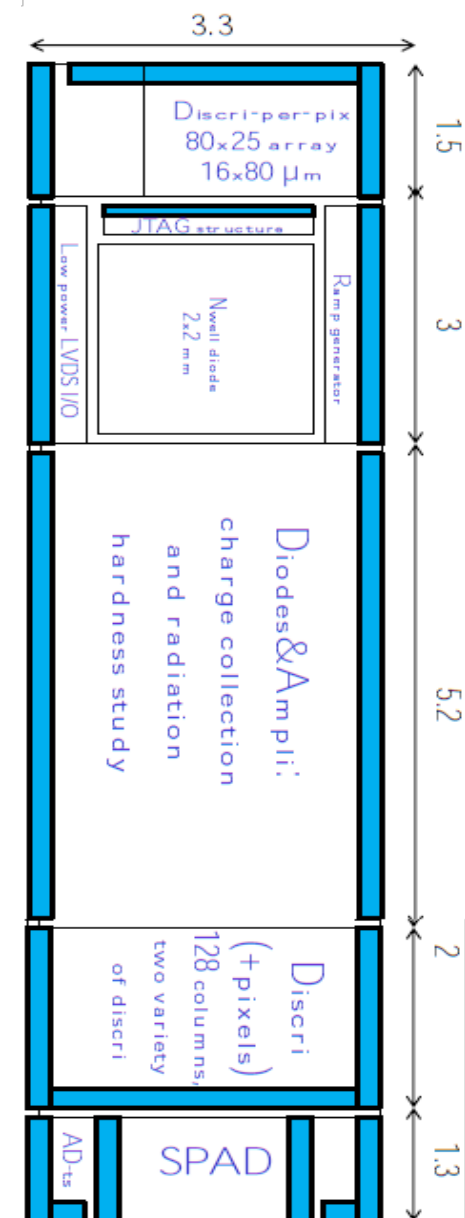


More rows switched on → higher power consumption: **but**
 → 0.18 μm process offers reduced power dissipation
 → Still complies with a passive cooling system

- time resolution < 2 μs can be achieved

0.18 μm prototype sensor

- Scope of MIMOSA 32: exploration of 0.18 μm process
 - High res. epi – layer ($1 \rightarrow 5 \text{ k}\Omega \cdot \text{cm}$)
 - Quadruple well (deep P-wells hosting PMOS transistors)
 - 4 metal layers
- Various pixel designs
 - Squared or elongated pixels (with 1 or 2 charge coll. diodes)
 - Pixel matrices with column level discr.
 - In – pixel discriminators
- Future steps
 - **MIMOSA 32ter**
 - ✓ In – pixel amplifier + discriminator + 6 ML
 - ✓ Submitted July 2012
 - **MIMOSA 22 THR** (ALICE ITS upgrade prototype)
 - Full analog chain + 2 discr. / column
 - 128 columns readout in parallel (1 cm long)
 - 8 – 10 diff. in – pixel amplifiers
 - **AROM 1**
 - ✓ In – pixel discr, 4 rows read – out simultaneously
 - ✓ Submission: 2013

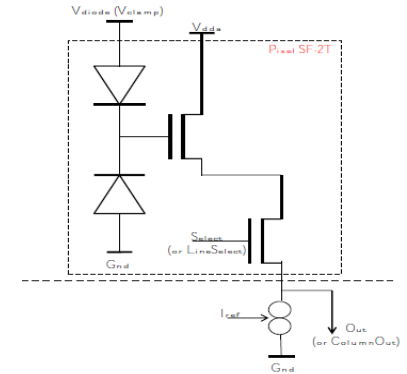


MIMOSA 32 test beam results

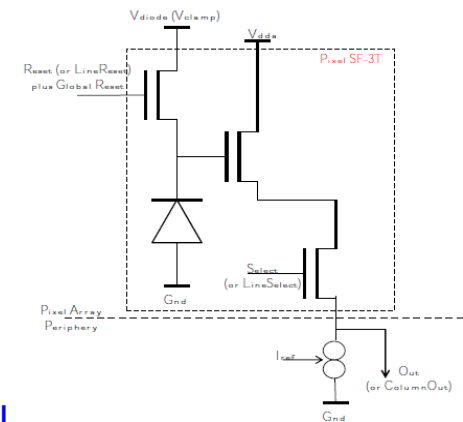
T = 15°C

Pixel design	Irradiation	S / N	Efficiency (%)
P1	0	35.1 ± 0.4	99.97 ± 0.03
P1	1 MRad + 10 ¹³ n _{eq} /cm ²	25.4 ± 0.3	99.67 ± 0.12
P6	0	32.3 ± 0.4	99.84 ± 0.07
P6	1 MRad + 10 ¹³ n _{eq} /cm ²	22.3 ± 0.3	99.87 ± 0.08
P9	0	30.9 ± 0.4	99.91 ± 0.06
P9	1 MRad + 10 ¹³ n _{eq} /cm ²	22.6 ± 0.4	99.92 ± 0.08
L4_1	0	22.6 ± 0.2	99.86 ± 0.06
L4_1	1 MRad + 10 ¹³ n _{eq} /cm ²	13.9 ± 0.3	99.51 ± 0.25
L4_2	0		
L4_2	1 MRad + 10 ¹³ n _{eq} /cm ²	13.3 ± 0.2	99.0 ± 0.2

• P1 (SB) →



• P6 (3T) →



• P9: quadruple wel.

• L4_1: elongated (20x40 μm²), 1 diode / pixel

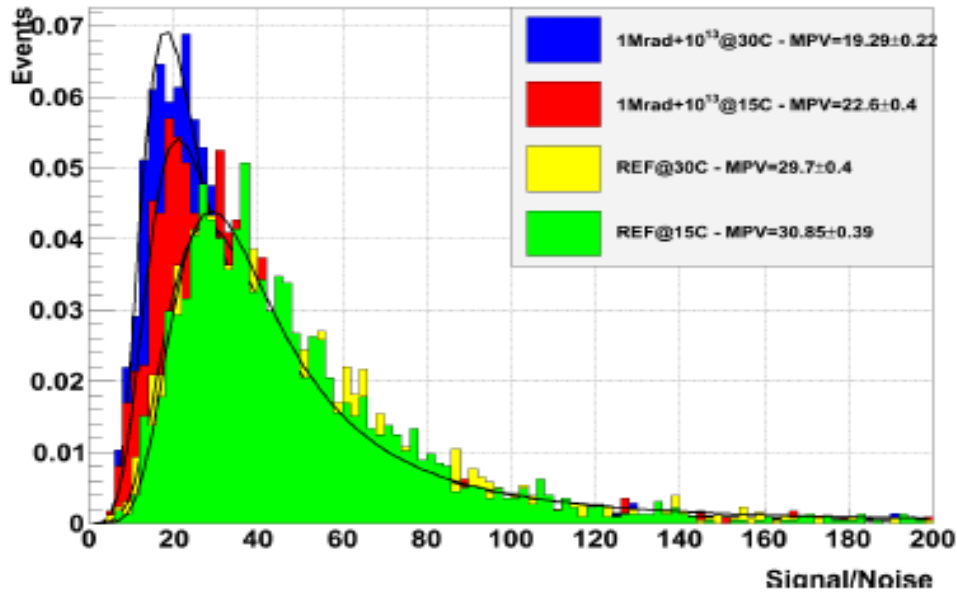
• L4_2: elongated (20x40 μm²), 2 diodes / pixel

• Square pixels: S / N, efficiency satisfying for irradiation levels >> ILC environment

• Elongated pixels: validated for ILC

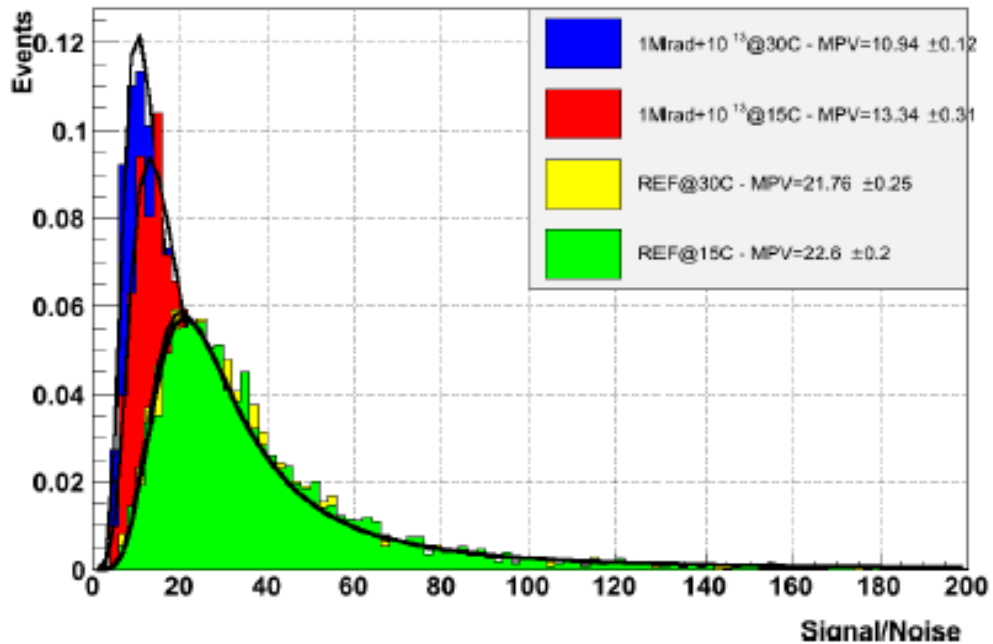
MIMOSA 32 test beam results (S/N)

Signal/Noise ratio for P9



- P9: Quadruple well

Signal/Noise ratio for L4_1



- L4_1: 20x40 μm^2 dimensions, 1 diode / pixel

Summary

- ILD physics program requires a very granular, light vertex detector
 - CMOS sensors technology offers genuinely these qualities
 - Rolling shutter r/o → low power
- But due to beam bkg → swift readout for the inner layers
- ➔ **Approach for $\sqrt{s} = 500$ GeV**
 - Based on rolling shutter readout & exploit double sided structure of the ladders
 - Innermost layer
 - 10 μ s time stamping, 3 μ m spatial resolution
 - Status
 - MIMOSA 30 tests under way (square & elongated pixels)
 - Double sided ladder tests: late 2012
 - Outer layers
 - Large pixel pitch, spatial resolution ~ 3.5 μ m
 - Status
 - MIMOSA 31 tests foreseen at beginning 2013
 - $P_{\text{avg}} < 15$ W for whole detector (0.35 μ m process) → air flow cooling

Summary

→ Approach for $\sqrt{s} = 1$ TeV

- Move to 0.18 μm process
 - In – pixel discriminator, r/o of multiple rows simultaneously, multiple rolling shutters
 - Time stamping improves by an order of magnitude
 - 0.18 μm process → less power consumption
- Status
 - MIMOSA 32 under test
 - **First techn. fully adapted to ILC VXD requirements**
 - Exhibits satisfactory S/N (≥ 30), detection ϵ performances
 - Even for much higher irradiation level than expected in ILC
 - Resolution measurements under way
 - MIMOSA 32ter submitted
 - MIMOSA 22 THR to be submitted in Dec. 2012
 - AROM 1 @ 2013