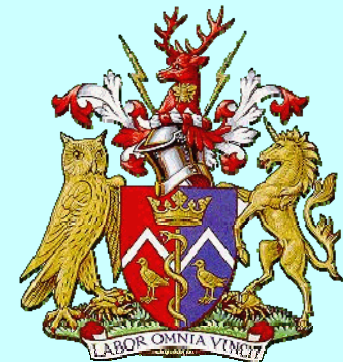


# Active Pixel Sensors in Nuclear Medicine Imaging

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# What is Nuclear Medicine

- The use of radioactive tracers to imaging the function of living tissues
- Whole body imaging performed using gamma cameras and PET cameras with spatial resolutions of  $>5\text{mm}$
- High resolution ( $<1\text{mm}$ ) imaging desirable for studying the detail of tracer uptake

# What is an active pixel sensor (APS)

- A silicon wafer based sensor similar to a CCD but with the potential for intelligent processing in each pixel
- **APSs are based on mainstream CMOS technology with low-power, high-speed, cost-effectiveness, flexibility and high levels of on-chip integration.**
- The sensors used here were developed and funded under the MI-3 research consortium

# The MI-3 research consortium

- **MI-3 stands for Multidimensional Integrated Intelligent Imaging**
- **MI-3 is a four-year £4.5m Basic Technology project funded by RCUK to advance the capabilities and application of APSs for a raft of scientific and technological endeavours**

**M**  **3** Giving Science a New Image

# Parameters of APS used here

|                    | Number of pixels per side | Pixel size ( $\mu\text{m}$ ) | System noise (e) | Frame rates (fps) |
|--------------------|---------------------------|------------------------------|------------------|-------------------|
| <b>Startracker</b> | <b>525</b>                | <b>25 x 25</b>               | <b>100-120</b>   | <b>10</b>         |
| <b>OPIC</b>        | <b>64 x 72</b>            | <b>40 x 40</b>               | <b>&gt;100</b>   | <b>&gt;3700</b>   |
| <b>Vanilla</b>     | <b>520</b>                | <b>25 x 25</b>               | <b>~25</b>       | <b>1-100</b>      |

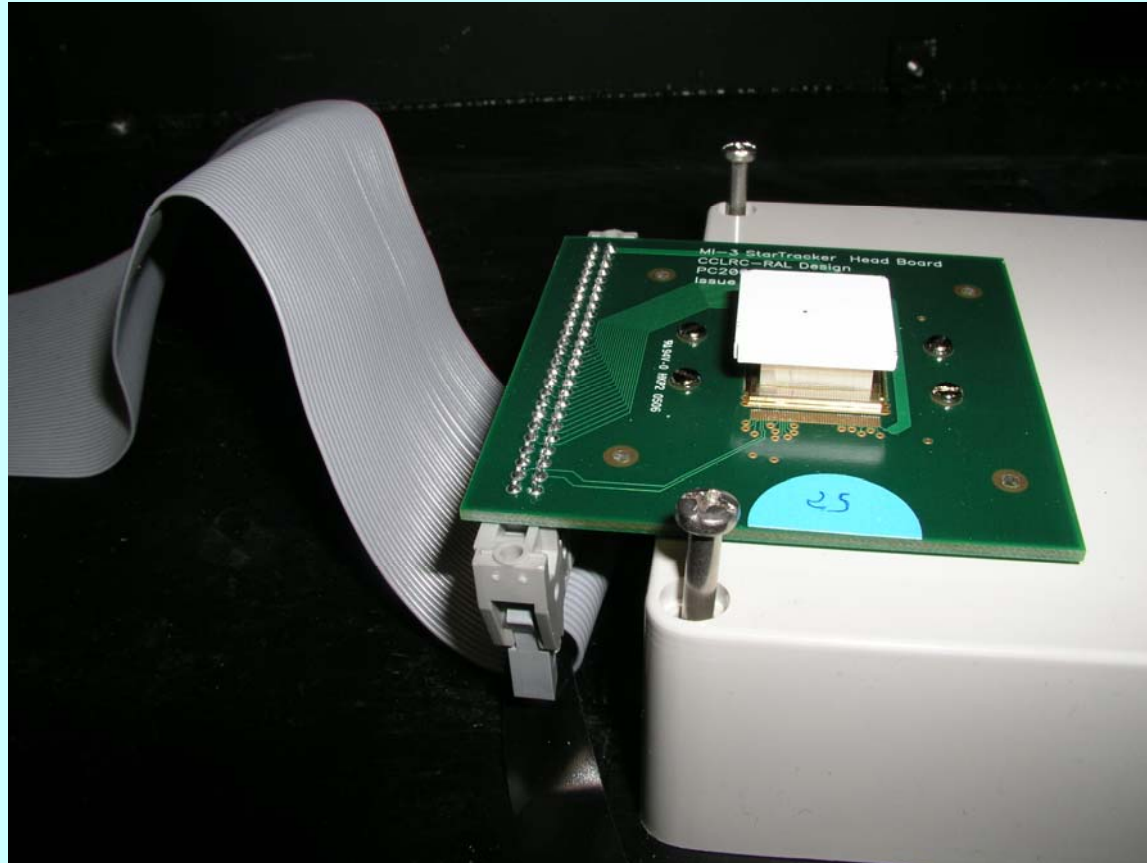
# High-resolution gamma camera wish-list

- Pixel sizes of 100 microns or more
- Coupled to thin inorganic phosphor such as CsI(Tl) to allow detection of 140keV photons
- Low noise (few electrons) needed
- >100 cm<sup>2</sup> sensitive area
- Kcps photon counting capacity
- On-chip pulse and cluster analysis for signal selection and noise reduction

# High-resolution gamma camera (what we have so far)

- Pixel sizes of 25-40 microns
- Coupled to 2mm thick CsI(Tl) phosphor segmented into 400 micron elements
- 25-120 electrons noise
- ~2 cm<sup>2</sup> sensitive area
- A few 10s of cps photon counting capacity
- Off chip data analysis

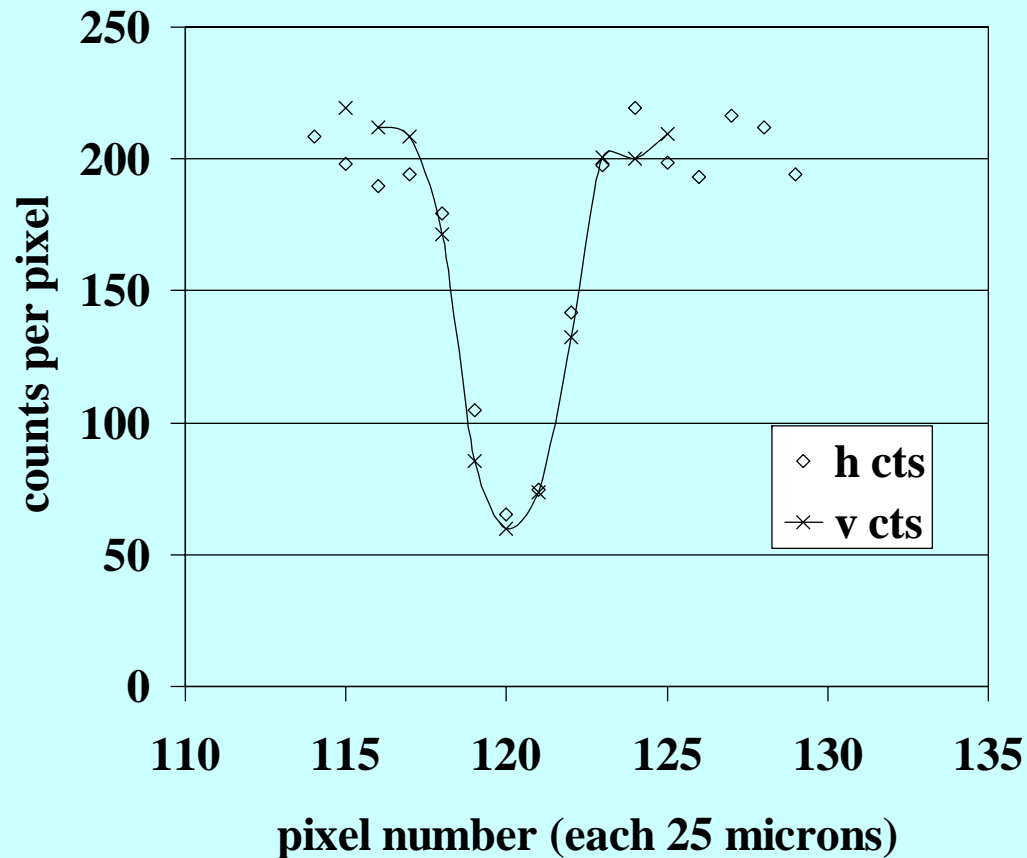
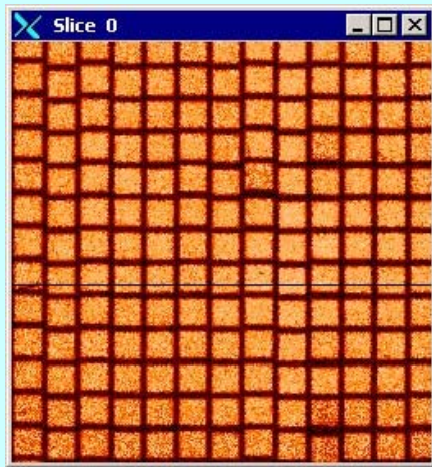
# The Startracker imaging setup



**APS coupled to pixelated CsI(Tl) phosphor via optical fibre stud**



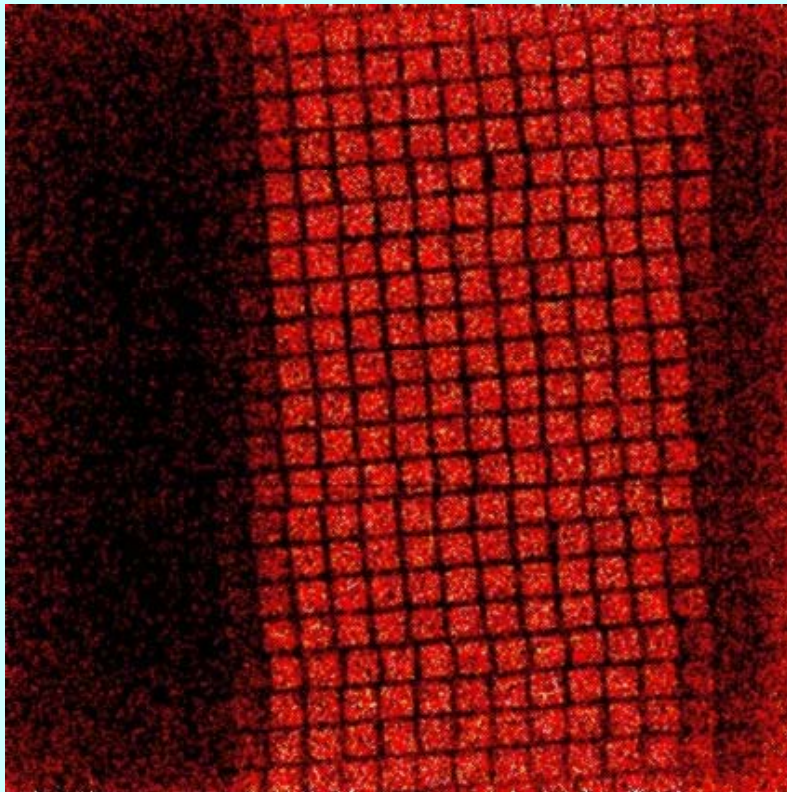
# Intrinsic spatial resolution measured with Startracker



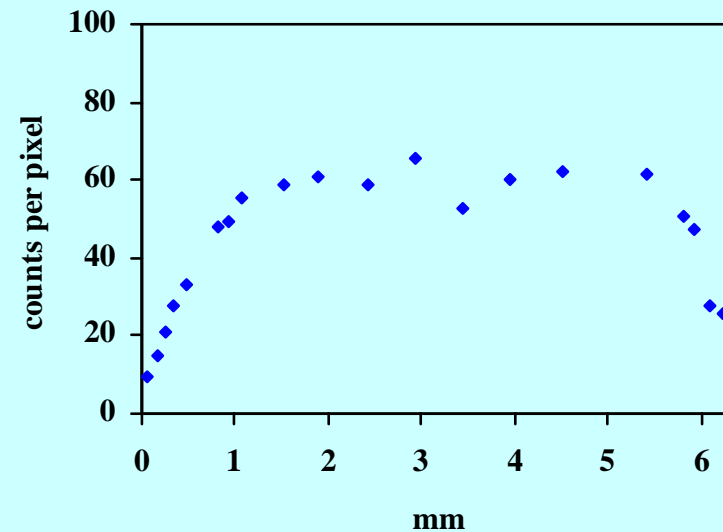
**Spatial resolution ~80 microns FWHM**

# Startracker system resolution measurements

5mm wide slot



profile across slot



**System resolution is about 450 microns**

# Conclusions from Startracker studies

- **Pixel sizes are smaller than needed reducing signal to noise by splitting signal**
- **Overall background is too high requiring noise removal**
- **Background is dominated by 'fixed pattern noise' which can be 'subtracted.**
- **Thermal noise reduction makes only a small contribution for this sensor**

# Noise studies with OPIC



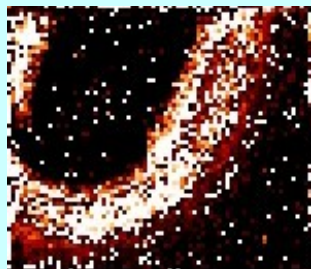
**Single frame illumination with laser pointer**



**Template produced from pixel variance analysis of multiple frames**



**Fixed pattern noise**



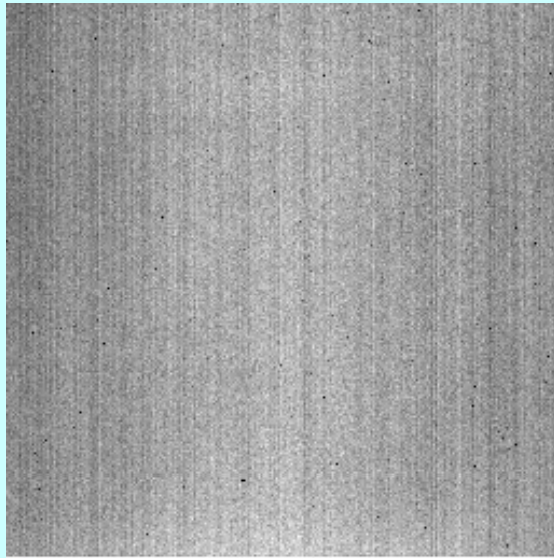
**Statistical noise**

# Conclusions from noise studies with OPIC

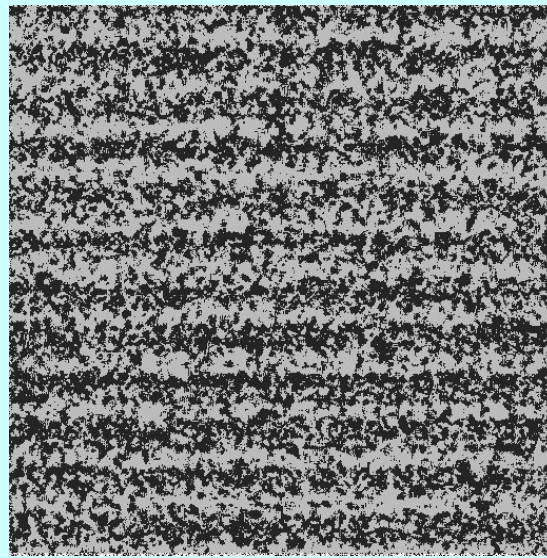
- Pixel noise is dominated by 'fixed pattern noise'
- By studying the variance of pixel noise in multiple frames it is possible to differentiate between statistical noise and fixed pattern noise.
- A simple method of noise 'subtraction' can be used to remove fixed pattern noise from pixels



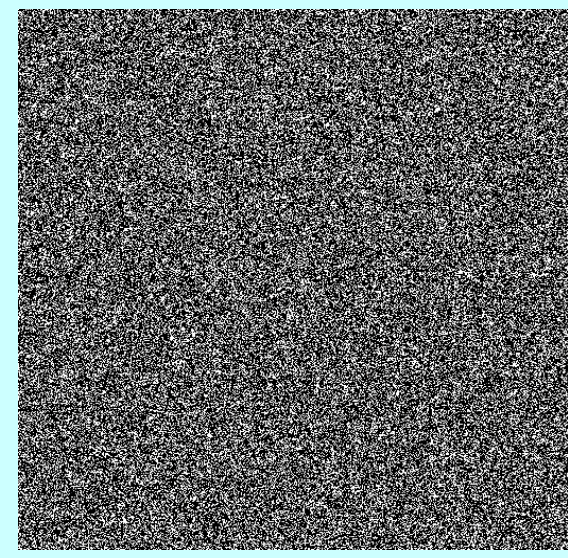
# Noise images taken with Vanilla



**Total noise**



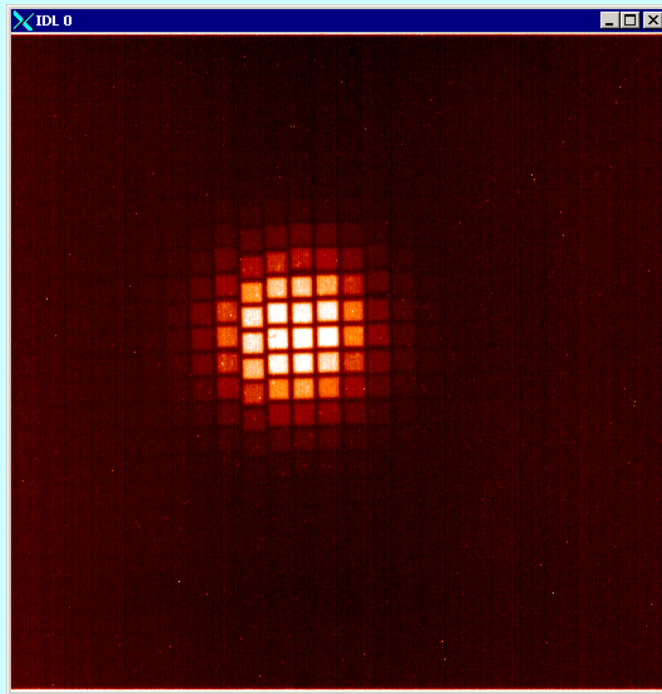
**fixed pattern  
noise**



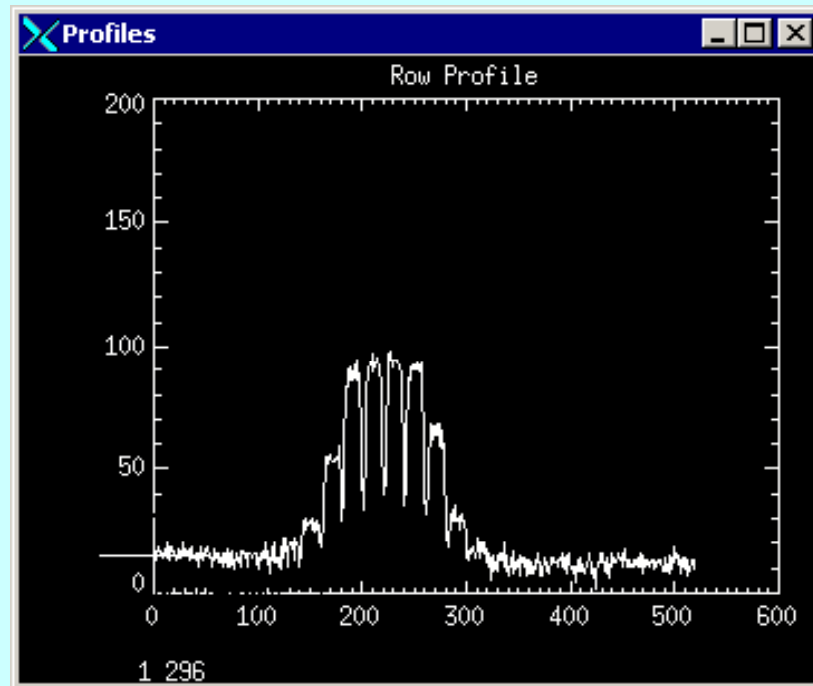
**statistical noise**

**Data from dark frame images**

# Images taken with Vanilla



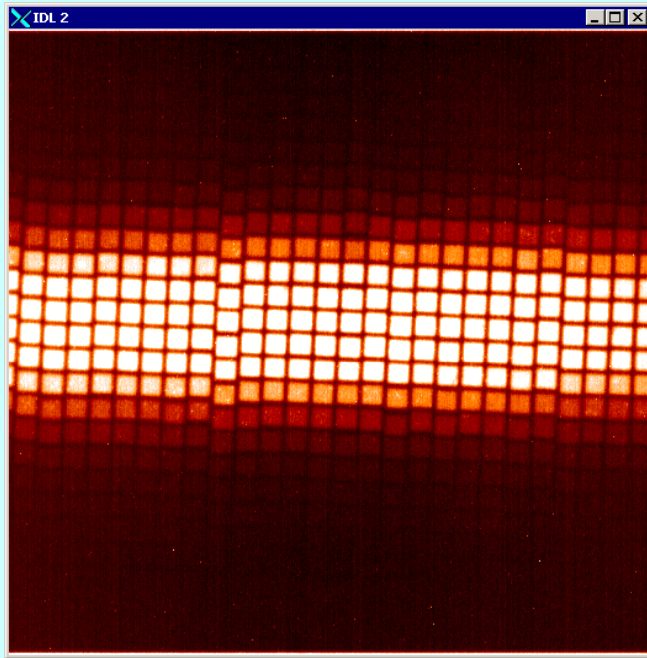
**2mm wide illuminated hole**



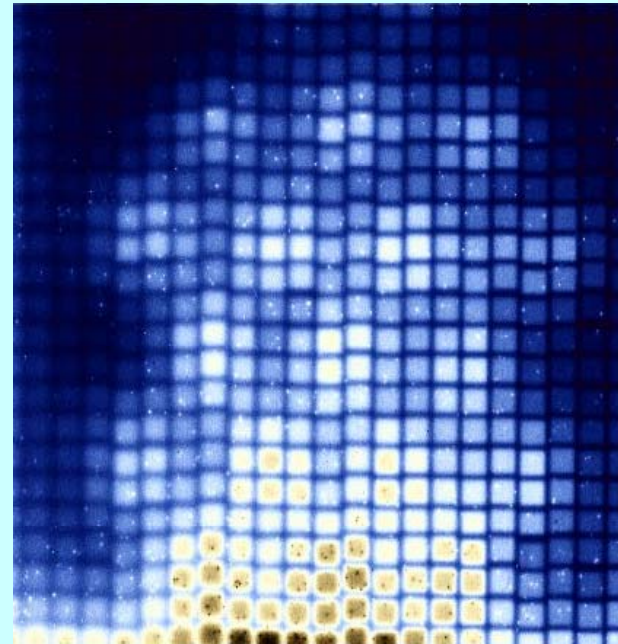
**horizontal profile**

**Multi-frame acquisitions after fixed pattern noise removal**

# Images taken with Vanilla



5mm wide slot

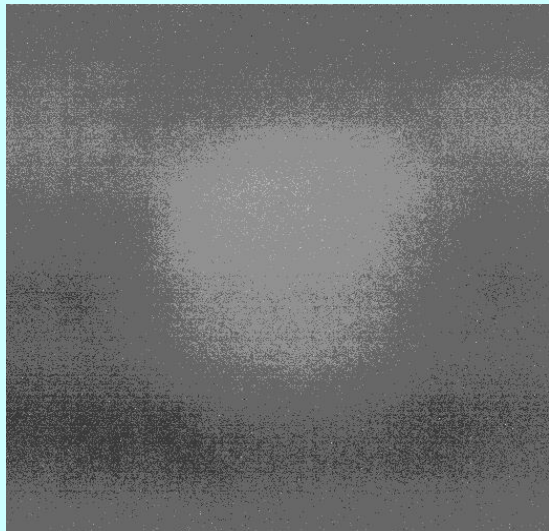


1mm holes on 2mm centres

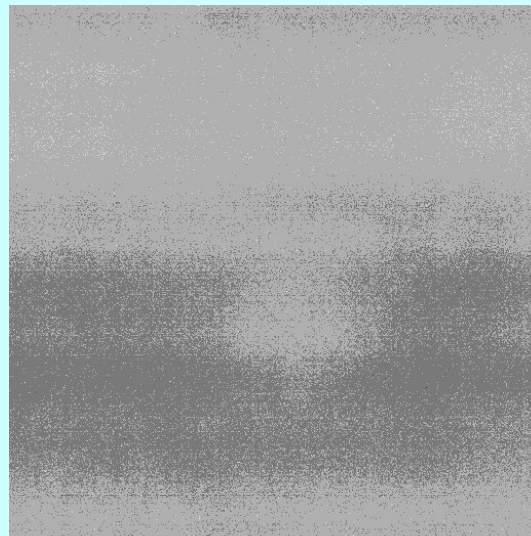
**Multi-frame acquisitions after fixed pattern noise removal**



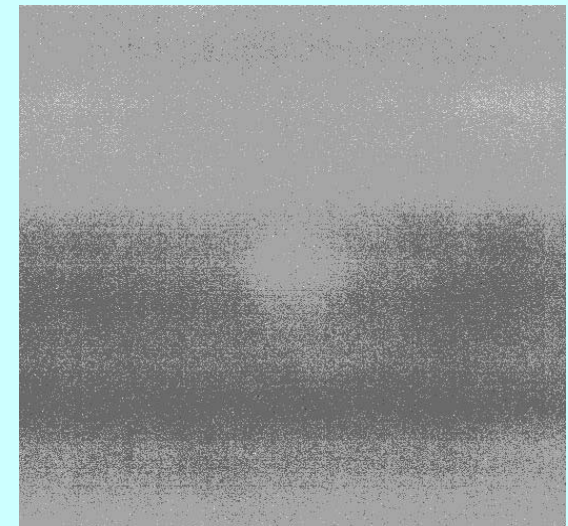
# Images taken with Vanilla using thin non-segmented CsI(Tl)



6mm wide hole



3mm holes



2mm wide hole

Multi-frame acquisitions after fixed pattern noise removal

# So where are we at?

- Tc-99m gamma rays produce ~7000 optical photons in CsI(Tl)
- **Number of optical photons reaching sensor is probably ~600-800**
- Area of sensor sensing each event ~400  $\mu\text{m}$  (size of phosphor element)
- **With 40  $\mu\text{m}$  pixels the signal is spread over 100 pixels (25 micron pixels are worse)**
- Hence even for 100% QE the signal per pixel will often be less than the noise
- **Use of thin, non segmented phosphor might help but the detection efficiency is much lower**
- Larger area sensor with larger pixels (>100  $\mu\text{m}$ ) and lower noise would work

# Conclusions

1. **APS Devices with the right parameters could make a contribution to high resolution Nuclear Medicine Imaging**
2. **Noise levels are still a problem for this application**
3. **Fixed pattern noise dominates over thermal noise making noise removal easier**
4. **On-chip intelligence to filter out noise would be useful**
5. **Larger area devices with larger pixels essential.**

# Future

**Large area sensor is now being released by RAL**

**Sensitive area of 56mm x 56mm in area with 1400 x 1400 pixels**

**Pixel sizes 40 $\mu$ m**

**Pixel noise levels  $\sim^{**}e$**

# Acknowledgements

**We would like to thank**

**the electronics group at RAL for the design and testing of these sensors and support of the project.**

**the MI-3 consortium for scientific discussion and input**

**RCUK for funding the work through the Basic Technology research grant  
GR/S85733/01**