

# The Multidimensional Integrated Intelligent Imaging Project (M-I<sup>3</sup>)

Phil Evans on Behalf of M-I<sup>3</sup> consortium



RESEARCH  
COUNCILS UK



**Multidimensional Integrated Intelligent Imaging**

*Giving Science a New Image*

# What is M-I<sup>3</sup>?

- Research Councils UK Basic Technology Programme
- £4.4M total budget over 5 years
- Develop active pixel sensors
  - Design and fabrication of sensors
  - Characterisation
  - Application demonstrators
- Collaboration between 11 partners

# Consortium Members

*Department of Electrical and Electronic Engineering, University of Sheffield, UK*  
*STFC Rutherford Appleton Laboratories, UK*

*Semiconductor Detector Centre, University of Liverpool, UK*  
*Experimental Particle Physics, University of Glasgow, UK*

*Radiation Physics, University College, London, UK*  
*Imaging for Space and Terrestrial Applications, Brunel University, London, UK*  
*Laboratory for Environmental Gene Regulation, University of Liverpool, UK*  
*Electron Optics, Applied Electromagnetics and Electron Optics, University of York, UK*  
*MRC Laboratory for Molecular Biology, Cambridge, UK*  
*Centre for Vision, Speech and Signal Processing, University of Surrey, Guildford, UK*  
*Institute of Cancer Research, Sutton, Surrey, SM2 5PT, UK*

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PM Evans, W Faruqi, M French, J Gow, T Greenshaw, T Greig, EJ Harris, R Hedderson, A Holland,  
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G McMullen, A Olivo, V O'Shea, J Osmond, RJ Ott, M Prydderch, L Qiang, G Riley, G Royle,  
G Segneri, R Speller, JRN Symonds-Taylor, R Turchetta, C Venanzi, K Wells, H Zin



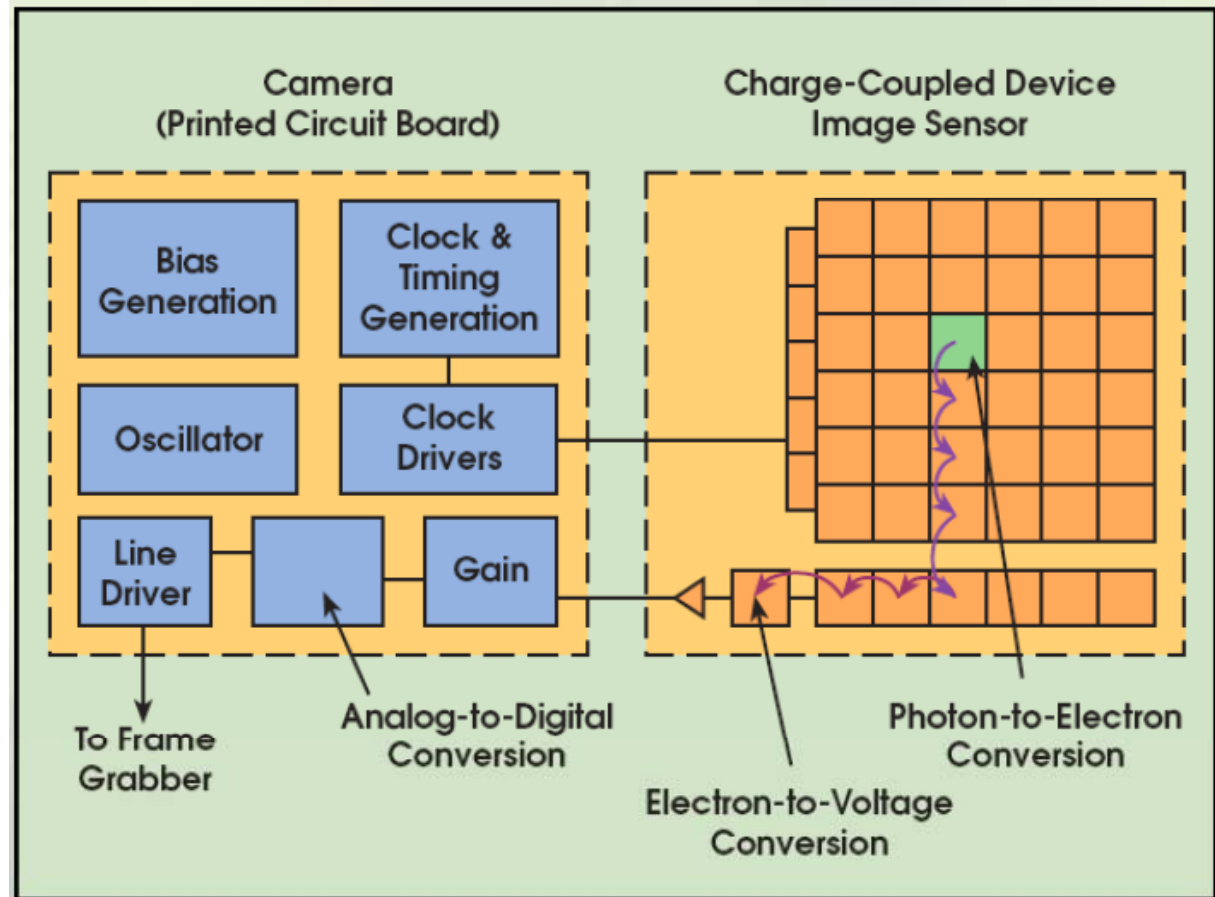
# CCD Camera

## Advantages

- Low noise
- High full-well capacity
- 100% fill factor
- High uniformity

## Disadvantages

- Slow readout
- Pixel blooming
- Specialised fabrication
- Low functionality



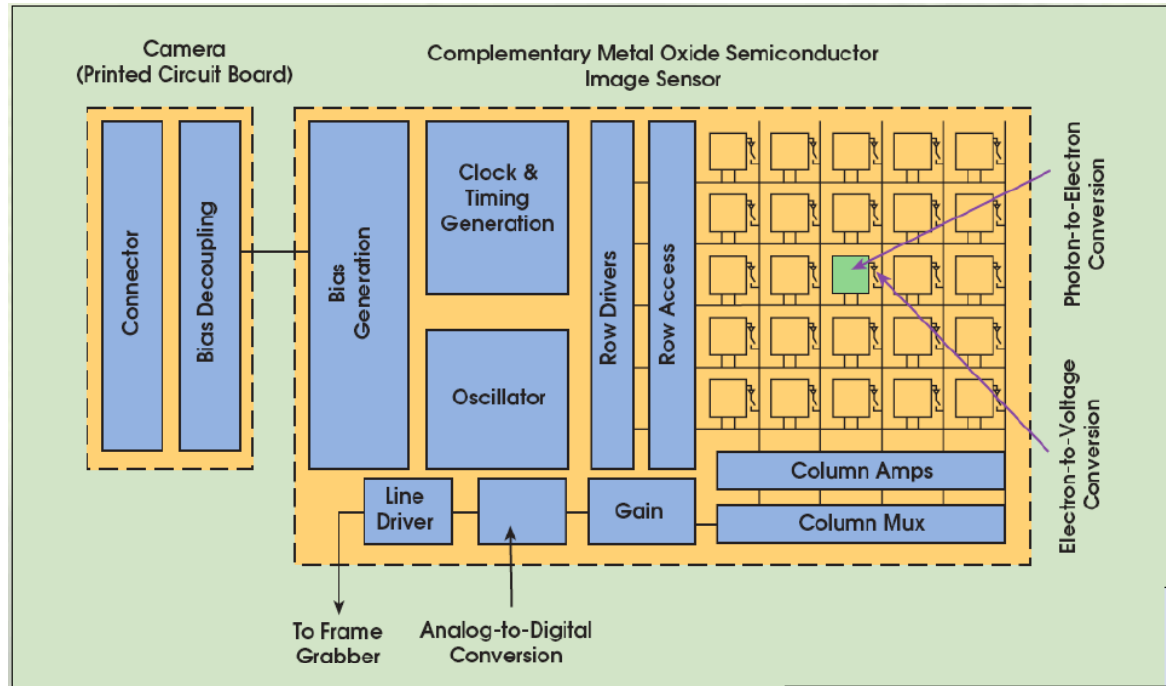
# CMOS Camera

## Advantages

- Mainstream technology
- High speed readout
- Random access
- On-chip intelligence
- “System on a chip”
- Radiation hard
- Cost

## Disadvantages

- High readout noise
- Reduced dynamic range
- Reduced uniformity
- Reduced fill factor



# Basic Technology Programme

*“The Basic Technology Research Programme will contribute to the development of a generic technology base that can be adapted to a diverse range of scientific research problems and challenges spanning the interests of all disciplines and all the research councils”*

EPSRC Grand challenge in Silicon Technology (2008)

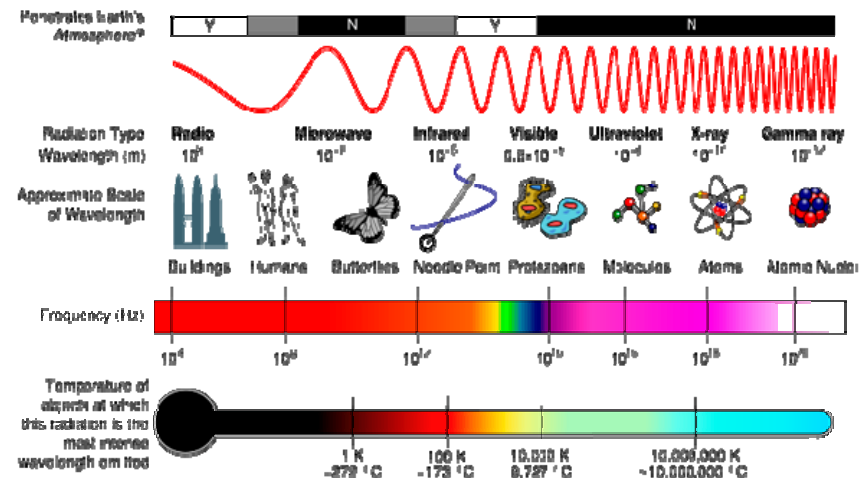
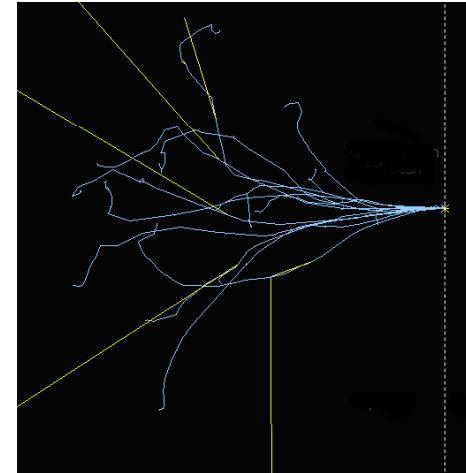
*“Large imaging arrays for use in medical applications and imaging of explosives and weapons”*

# Project Goals

- Develop spectrum of radiations for which APS is used
  - High energy  $\gamma$ -rays to infrared,  $e^-$ , hadrons
- Develop on-chip intelligence down to pixel level
  - Adaptive signal processing
  - Pattern recognition
  - Data volume reduction

# Imaging Requirements

- Low noise
- Large dynamic range
- Linear
- Large size
- High speed
- Ease of data manipulation
  - Data volume reduction
- Broad spectrum of radiations

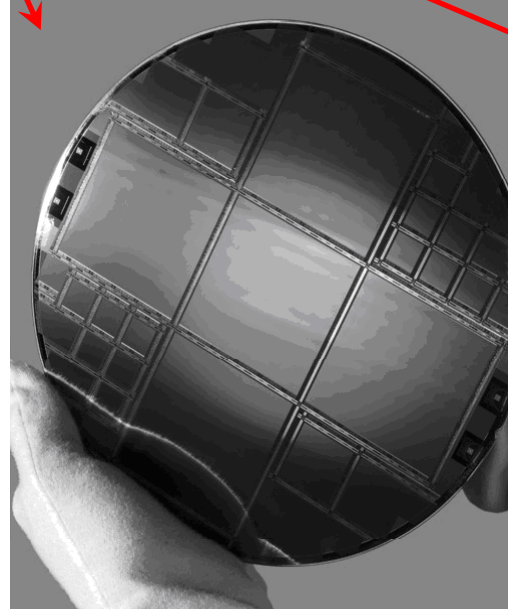
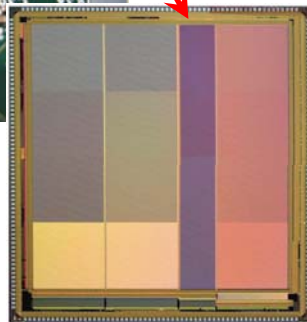
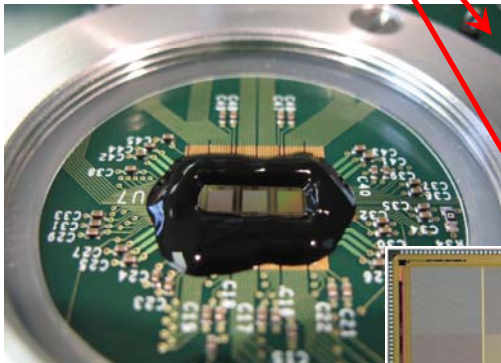
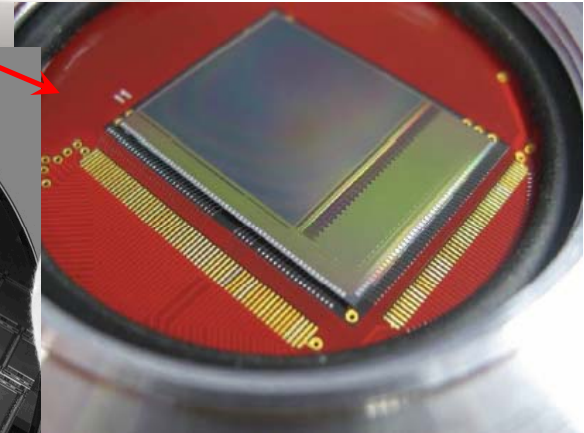
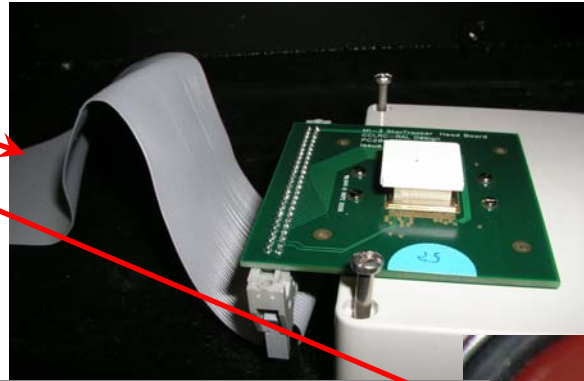


[http://en.wikipedia.org/wiki/Electromagnetic\\_spectrum](http://en.wikipedia.org/wiki/Electromagnetic_spectrum)



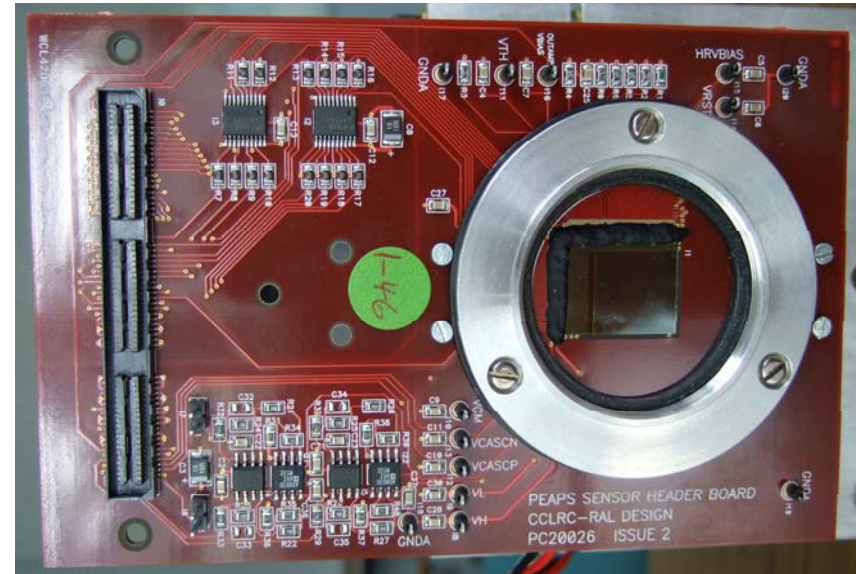
# Range of Sensors

- Startracker
- Vanilla/PEAPS
- Large Area Sensor
- OPIC
- eLeNA



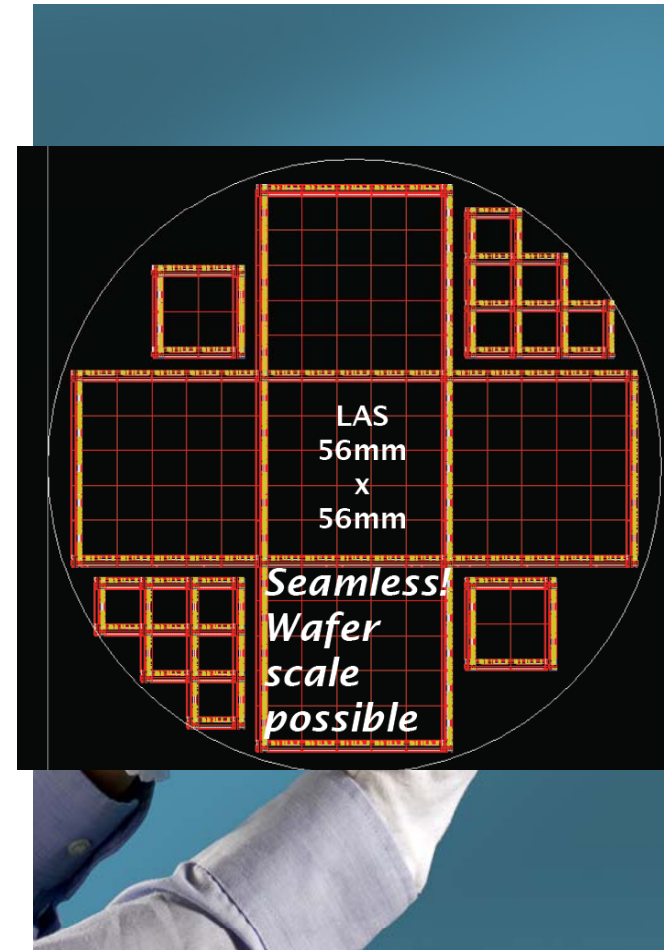
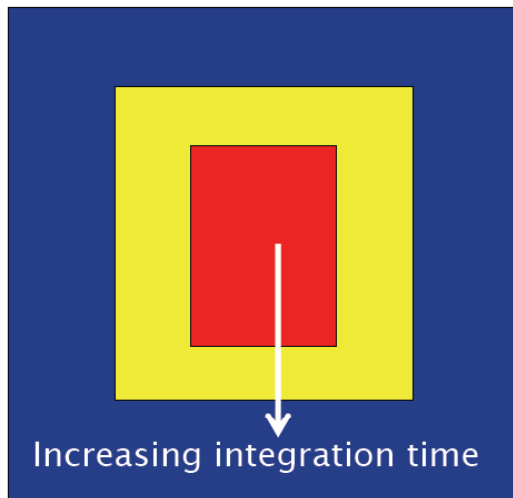
# Vanilla/PEAPS

- 520 x 520 array
- 25  $\mu\text{m}$  pixels
- 100 frames/s
- 12 bit digital o/p
- 6 regions of interest
  - (20 kHz analogue)
- 85% fill factor
- Two-sides buttable
- Back thinning being studied



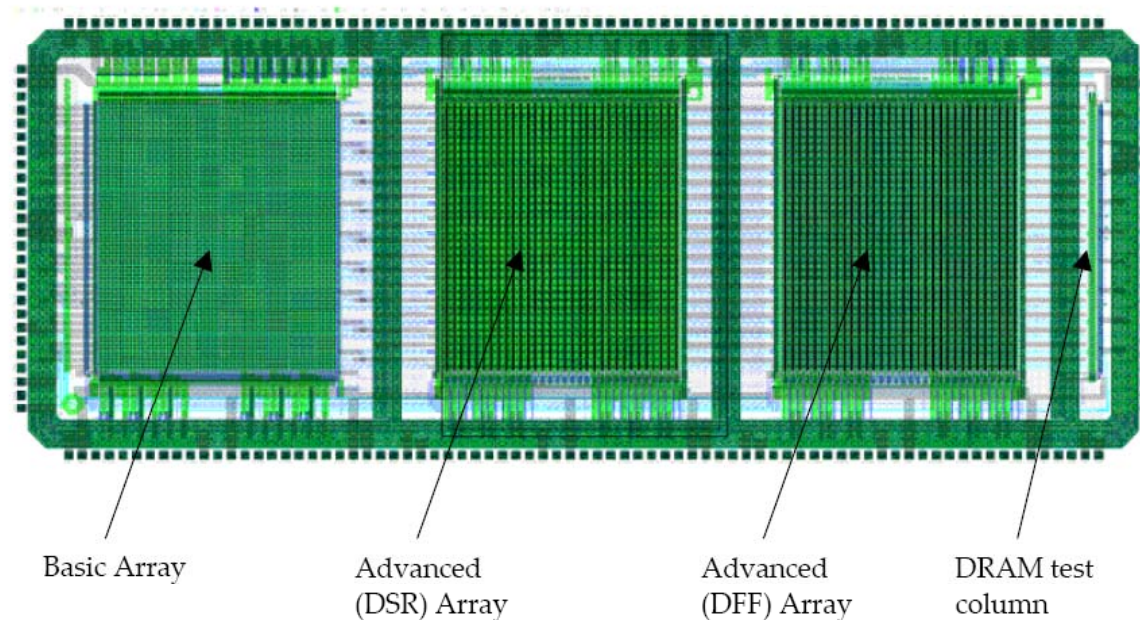
# Large Area Sensor (LAS)

- 1400 x 1400 array
- 40  $\mu\text{m}$  pixels
- 56 mm x 56 mm active area
- Stitched design
- Multiple integration times within frame



# On-Pixel Intelligence CMOS (OPIC)

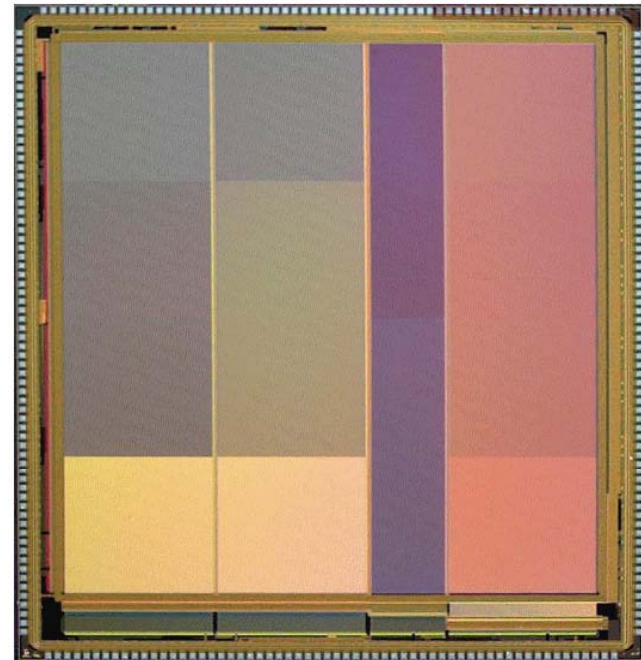
- Test array
- 64 col x 72 row
- 30  $\mu\text{m}$  pixels
- 2 mm x 2.16 mm
- Sparse readout
- On-pixel storage
- Thresholding



DSR – dynamic shift register  
DFF – D-type flip-flop

# Low Noise APS (eLeNA)

- 0.18  $\mu\text{m}$  CMOS INMAPS with deep P-well
- 15  $\mu\text{m}$  pixel pitch
- 5 and 12  $\mu\text{m}$  epitaxial layer
- 512 rows
- 448 columns in 4 sections
  - 4 architectures with dedicated analogue output
- Target noise few  $e^-$  rms



# Applications

- Electron Microscopy
  - York
  - MRC, Cambridge
- Biology
  - Liverpool
- Particle Physics
  - Glasgow
  - Liverpool
- Space science
  - Brunel
- Biomedical imaging
  - Surrey
  - UCL
  - ICR

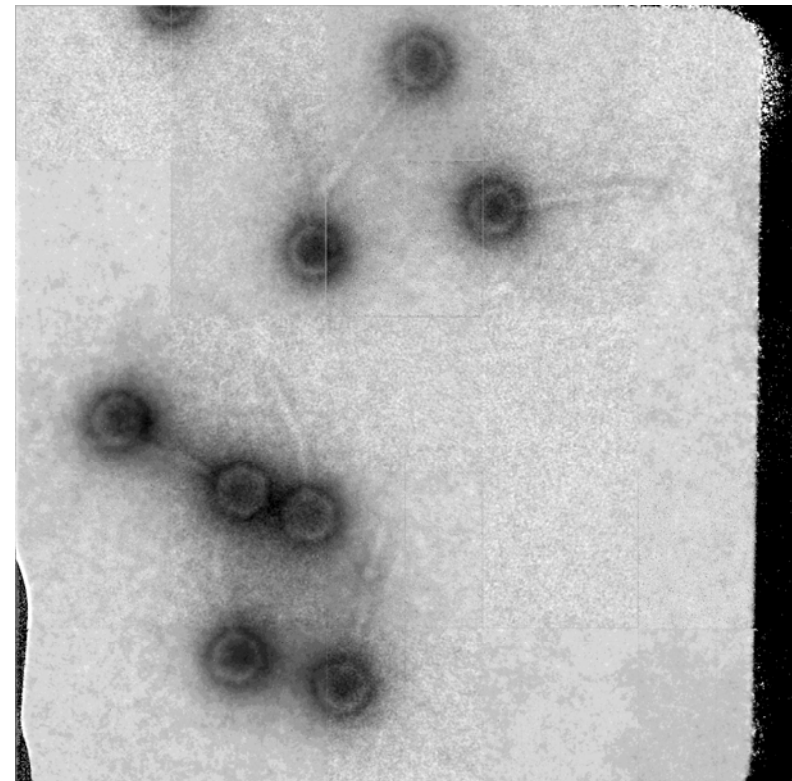
# Electron Cryo-Microscopy in Structural Biology (MRC Cambridge)

Three main types of EM analysis (and the resolution attained in the analysed structures):

Single Particle Analysis (molecule level),	4-10 Å
Electron Crystallography,	2-3Å ...near-atomic resolution
2-D crystal Electron Tomography	50-70 Å ... cellular level

To replace film we need electronic detectors with high DQE and MTF, with radiation hardness and with 4kx4k pixels

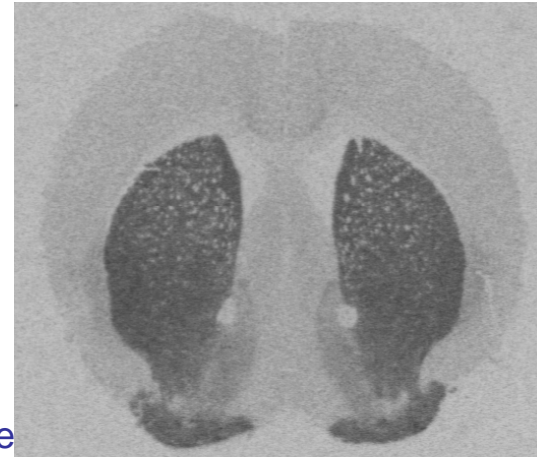
Negatively stained lambda phage  
Imaged at 120 keV with a MAPS  
sensor



# Autoradiography (Surrey, RAL)

- Measure uptake distribution of radio-labelled compound in excised tissue
- Beta emitter in contact geometry (e.g.  $^3\text{H}$ ,  $^{14}\text{C}$ ,  $^{35}\text{S}$ )
- Film detector traditionally
  - Large area, high spatial resolution
  - Poor linearity, dynamic range, sensitivity

Tritiated ligand binding to D1 receptors



$^3\text{H}$  tissue image  
tritiated Hypersensitive film (Amersham)  
4 weeks.

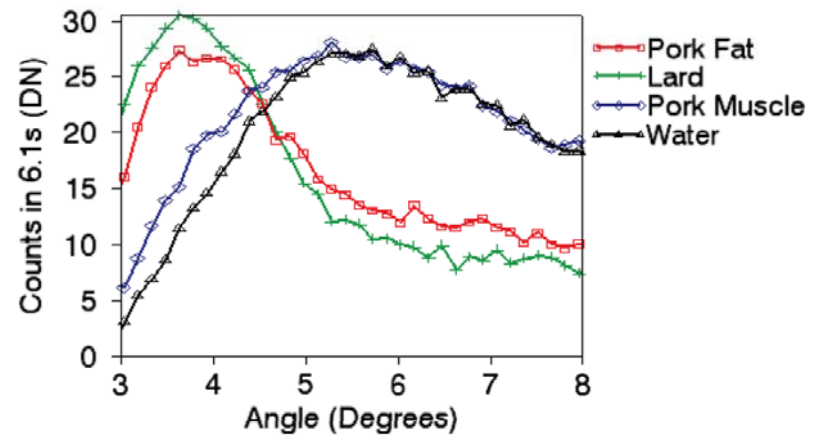
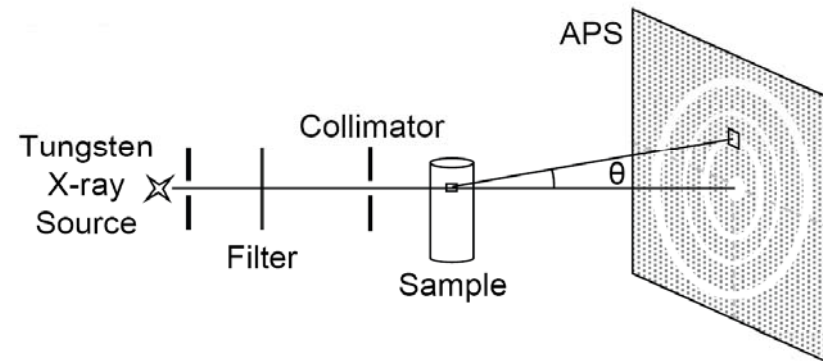


$^3\text{H}$  tissue image  
Back-thinned Vanilla at room temperature  
36 hours



# X-ray Diffraction Imaging (UCL, RAL)

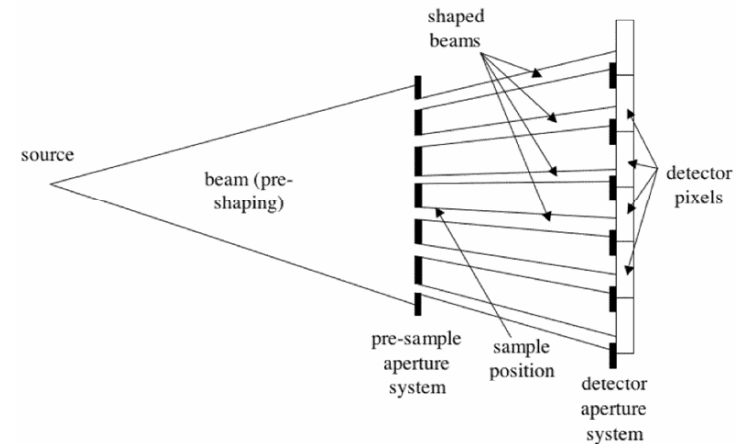
- Measure diffraction signature of tissue sample
- Allows distinction between tissues
  - Normal vs. diseased
- Large area sensor
  - Multiple integration time
  - Combined transmission and diffraction image



Vanilla results

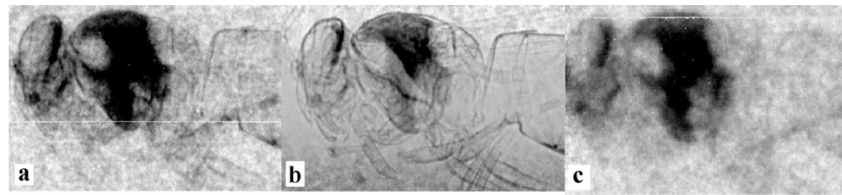
# X-ray Phase Contrast Imaging (UCL, RAL)

- Based of refraction/interference
  - Shows details normally transparent
- Often Synchrotron radiation source
  - Coded aperture and polychromatic source
- Vanilla images of common wasp



Conventional source XPCi

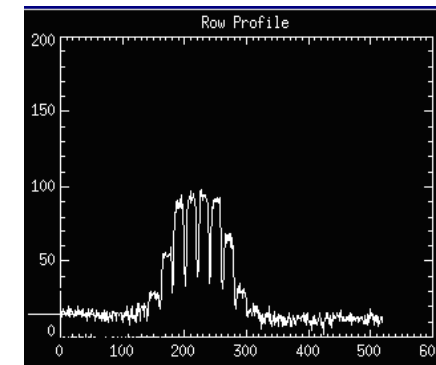
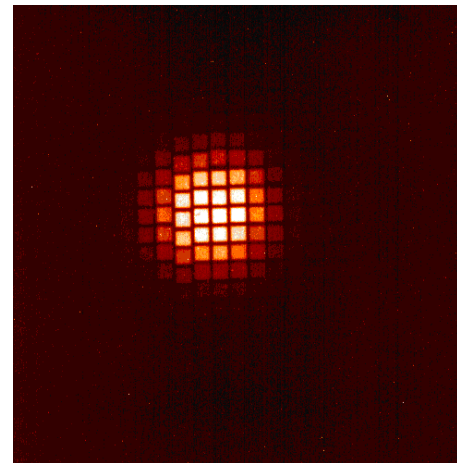
Conventional image



SRS XPCi

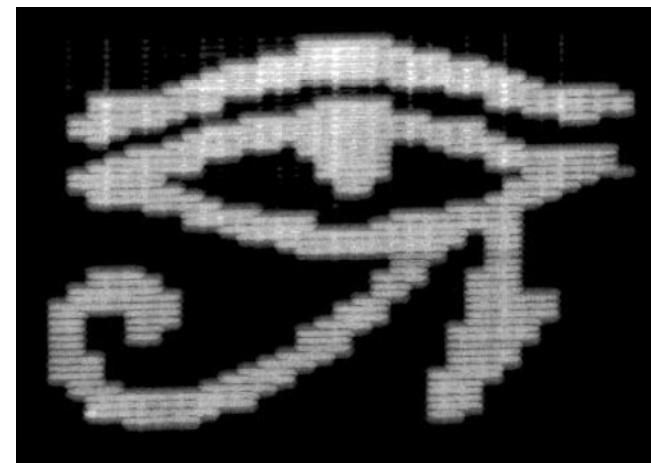
# An APS Gamma Camera (ICR, Brunel, RAL)

- Gamma camera imaging
  - Image activity in body
  - Typically  $^{99m}\text{Tc}$ ,  $^{131}\text{I}$
- Detector technology
  - NaI crystals, position sensitive PMT array – large
- APS gamma camera
  - Segmented CsI array
  - Vanilla APS
  - Smaller
  - On-chip processing?



# Radiotherapy Verification (ICR, Brunel, RAL, Sheffield)

- External beam radiotherapy
- X-rays – 1 to 10 MeV
- Intensity modulated radiotherapy
  - Scan “multiple finger” aperture across patient
  - Complex dose distribution
  - Complex verification



# MI3 References

## This meeting

- Blue – Monday 15.10
- Faruqi – Thursday 15.10
- Osmond – Tuesday 14.50
- Ott – Tuesday 14.30

## Refereed papers

- Arvanitis
- Blue x 2
- Bohndiek x 2
- Cabello x 2
- Olivo
- Osmond
- Turchetta

<http://mi3.shef.ac.uk/presentation.html>

# Acknowledgements

This work is supported by the RC-UK Basic Technology Multidimensional Integrated Intelligent Imaging (MI-3) programme (GR/S85733/01)

Startracker: 'We would like to thank NERC for allowing the MI3 consortium to re-manufacture the StarTracker sensor. This sensor was originally designed and first manufactured under NERC funding.'

OPIC: 'We would like to thank the CCLRC-Center for Instrumentation which funded the feasibility study for the OPIC sensor.'

