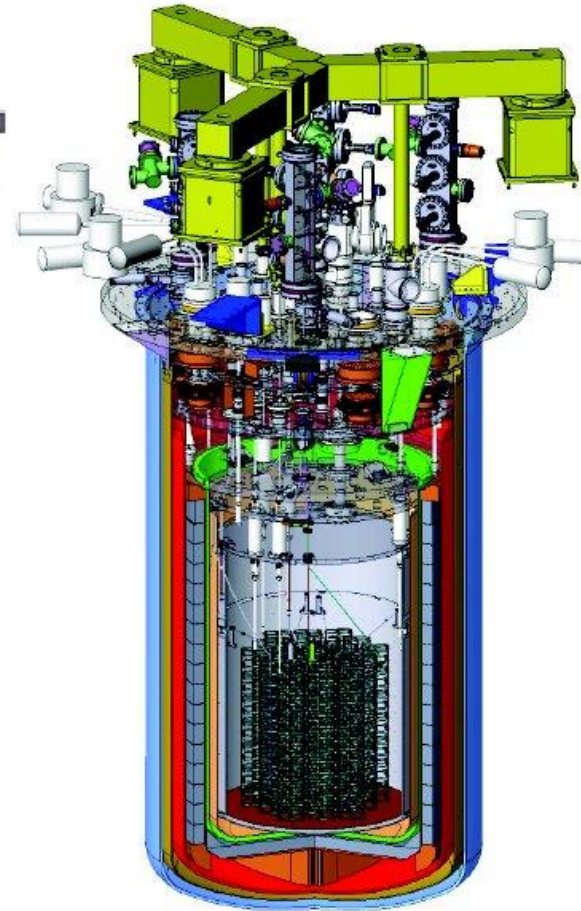
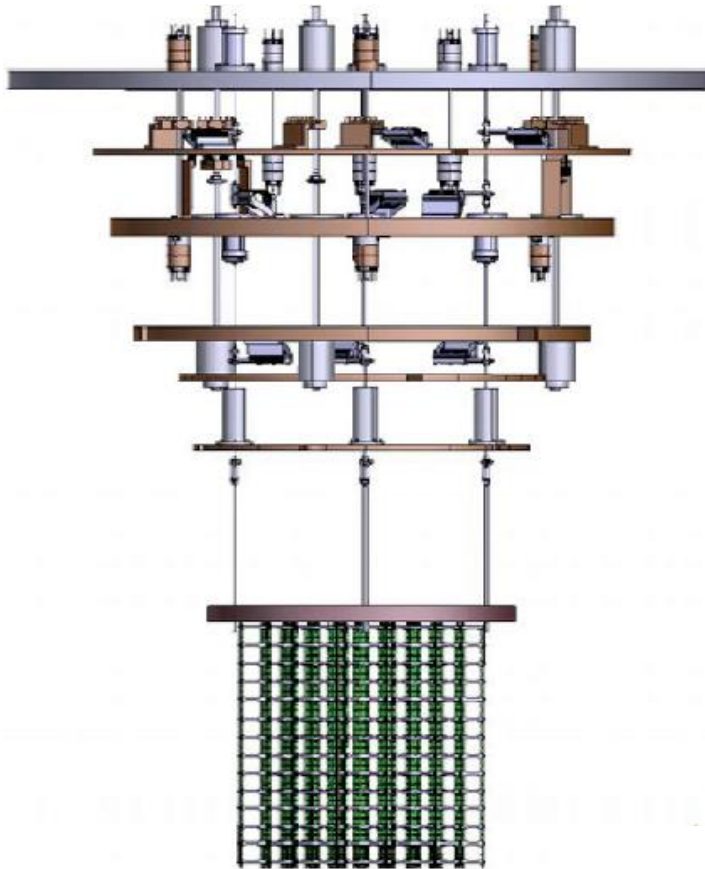
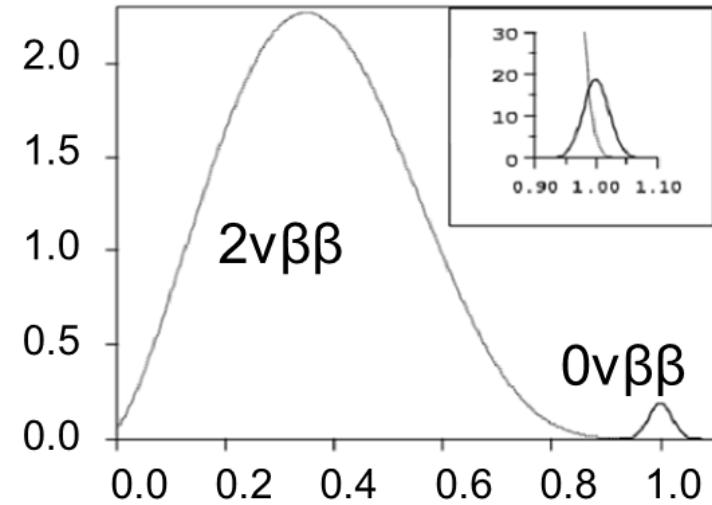
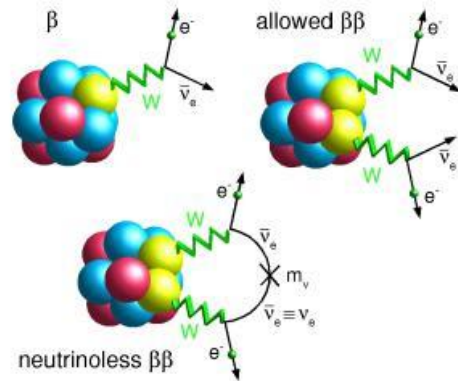
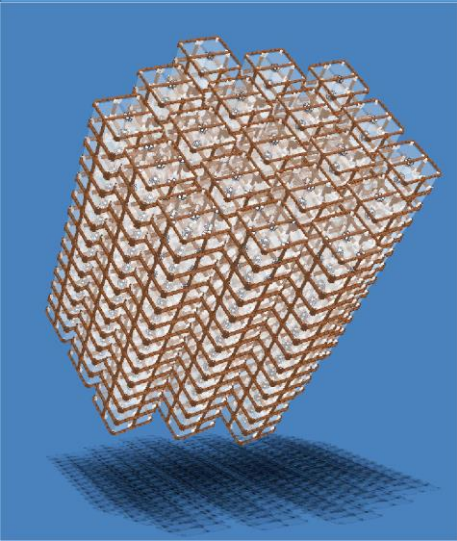


Commissioning of the CUORE Cryostat:

The First Experimental Setup for Bolometric Detectors at the 1 Ton Scale



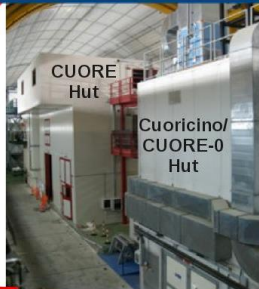
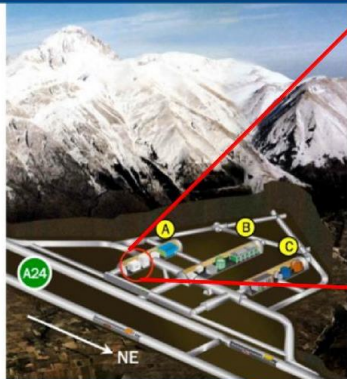
Cryogenic Underground Observatory for Rare Events



Exp. Sensitivity:

$$S^{0\nu} \propto \frac{\epsilon a_i}{A} \left(\frac{M t}{b \Delta E} \right)^{1/2} \quad b \neq 0$$

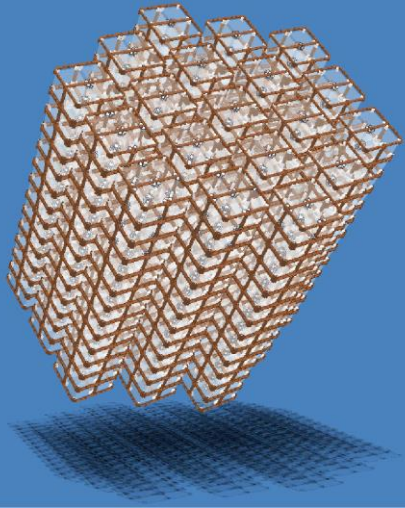
Underground hall A Laboratori Nazionali del Gran Sasso (L'Aquila - Italy)



M: total active mass in kg
ε: detector efficiency
a_i: isotopic abundance
b: background in c/keV/kg/y
ΔE: detector resolution @ROI in keV
t: exposure time in y

Average depth ~ 3650 m.w.e.
 μ flux $(2.58 \pm 0.3) \cdot 10^{-8}$ m/s/cm²
 n flux <10 MeV: 4×10^{-6} n/s/cm²
 γ flux < 3 MeV: 0.73 g/s/cm²

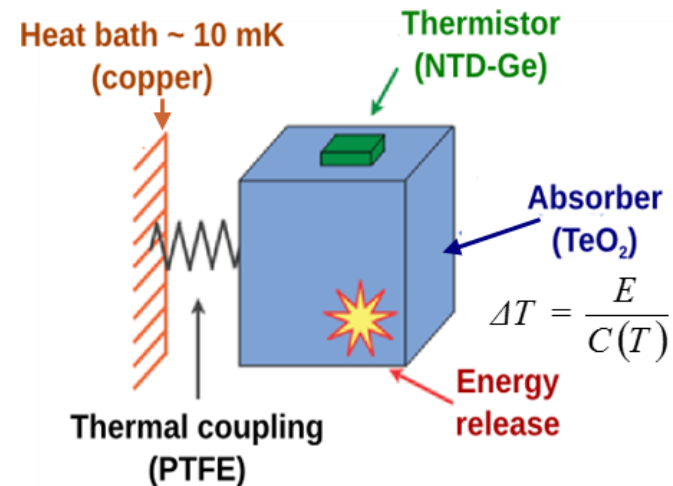
Cryogenic **U**nderground **O**bservatory for **R**are **E**vents



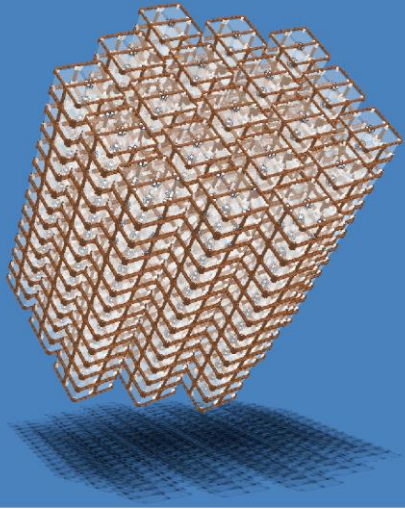
Detector Mass:
741 kg TeO_2 (204 kg ^{130}Te)

Experimental Space:
 \varnothing 0.900m, h 1.385m

$$\left(\frac{M t}{b \Delta E} \right)^{1/2}$$



Cryogenic Underground Observatory for Rare Events



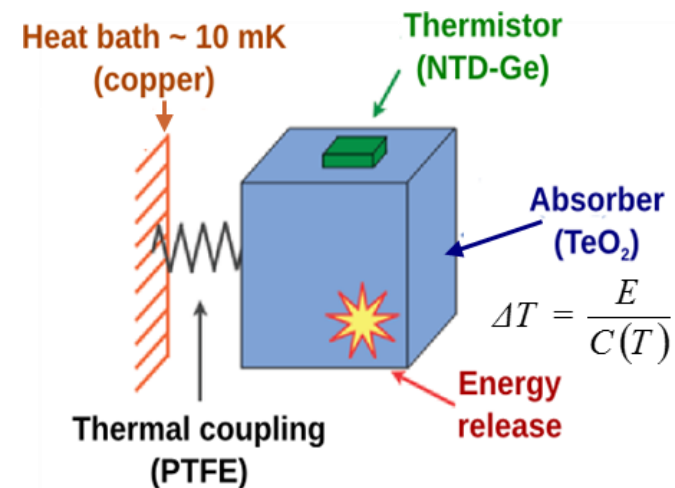
Detector Mass:
741 kg TeO_2 (204 kg ^{130}Te)

Experimental Space:
 \varnothing 0.900m, h 1.385m

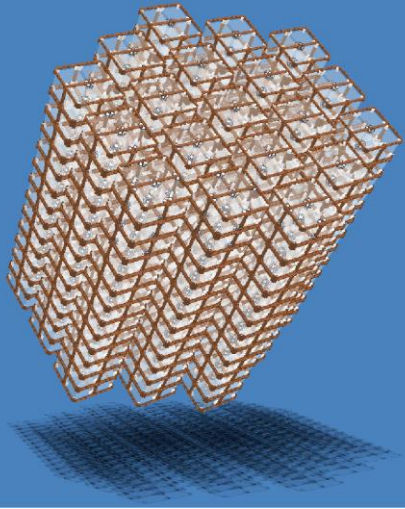
Target background: $< 10^{-2}$ counts/keV/kg/year
Strict selection of low radioactive material

Lead shields: ~ 10 tons in cryogenic space ($T \leq 4\text{K}$)

$$\left(\frac{M t}{b \Delta E} \right)^{1/2}$$



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Bolometers = Very good energy resolution
 $\sim 5\text{keV FWHM}$ at ^{208}Tl peak (2615 keV)

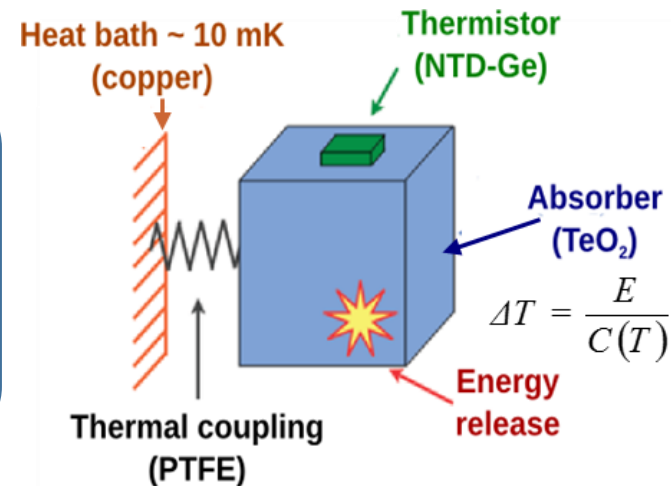
^{130}Te : $Q_{0\nu\beta\beta} = 2527\text{keV}$

Challenges:

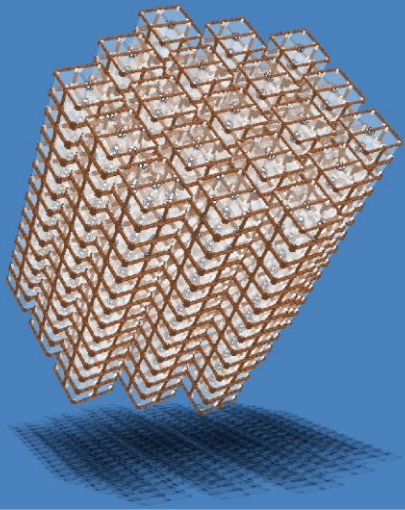
Stable operating temperature: $\sim 10\text{mK}$ (or better)

Low vibrational noise of detectors: $\sim 1\text{keV}$ ($\sim 10^{-16}\text{J}$)

$$\left(\frac{M t}{b \Delta E} \right)^{1/2}$$



Cryogenic **U**nderground **O**bservatory for **R**are **E**vents



Detector Mass:
741 kg TeO_2 (204 kg ^{130}Te)

Experimental Space:
 \varnothing 0.900m, h 1.385m

Run time: \geq 5 years

Stable

Service-free

High duty cycle

→ Cryogen free

Target background: $< 10^{-2}$ counts/keV/kg/year

Strict selection of low radioactive material

Lead shields: ~ 10 tons in cryogenic space ($T \leq 4\text{K}$)

$$\left(\frac{M t}{b \Delta E} \right)^{1/2}$$

Bolometers = Very good energy resolution

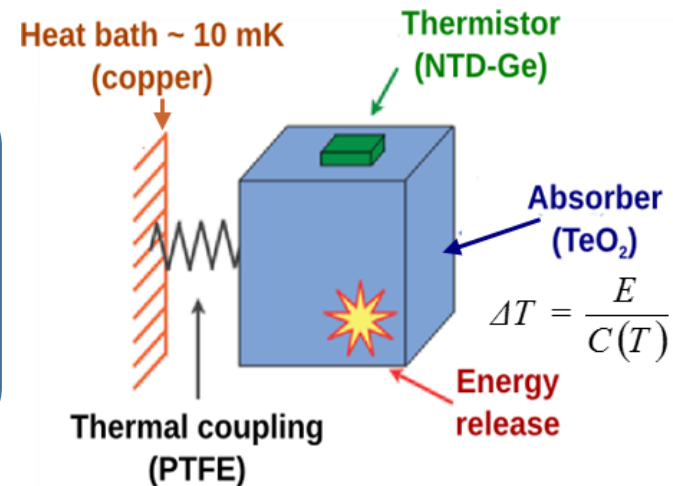
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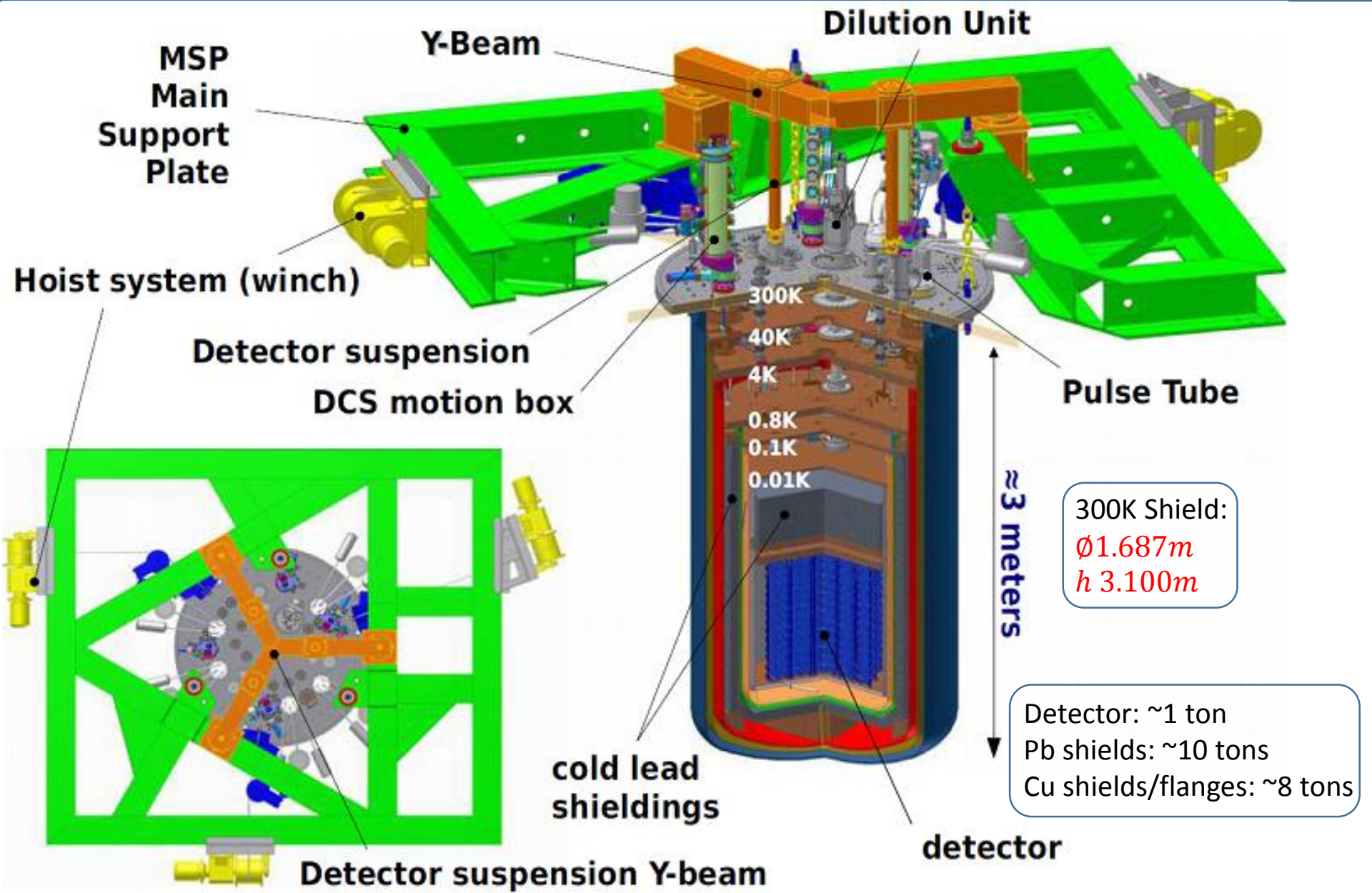
Challenges:

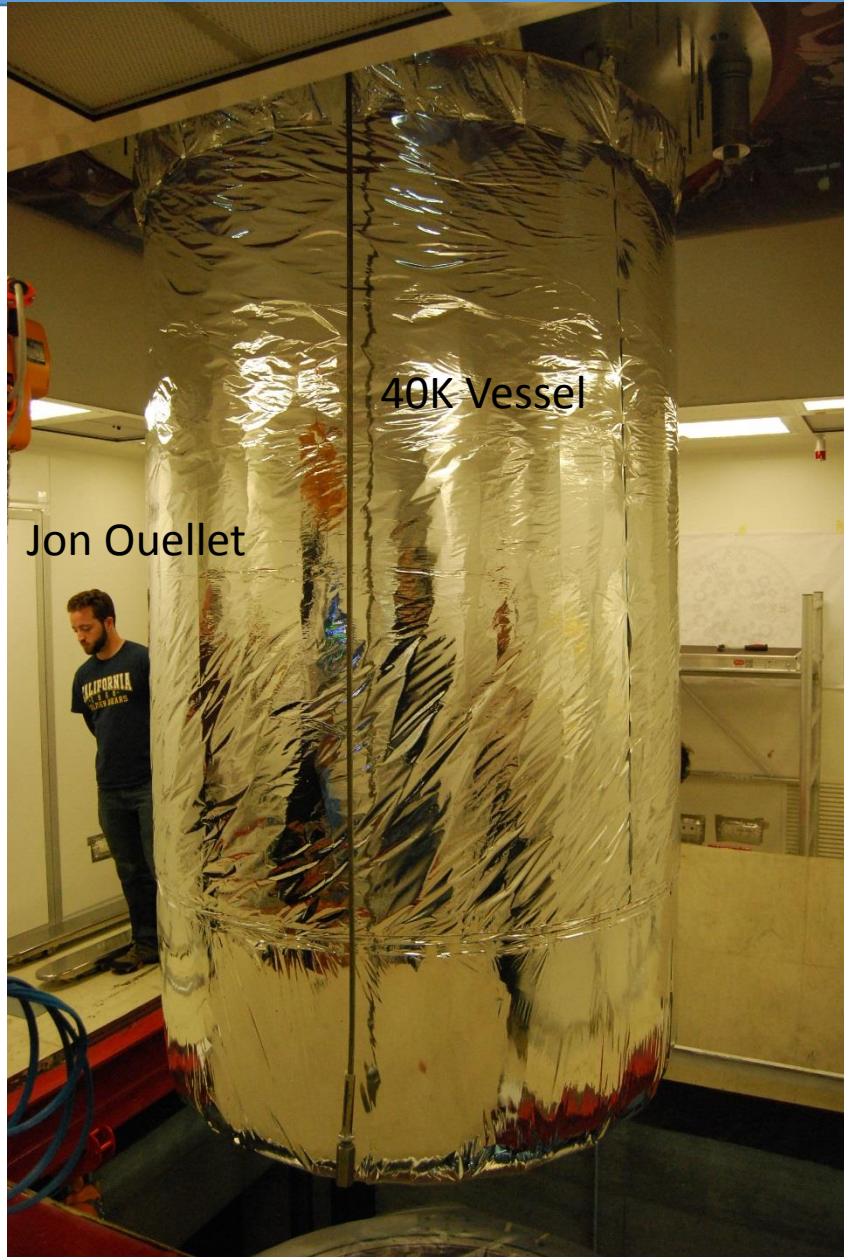
Stable operating temperature: $\sim 10\text{mK}$ (or better)

Low vibrational noise of detectors: $\sim 1\text{keV}$ ($\sim 10^{-16}\text{J}$)



CUORE Cryostat

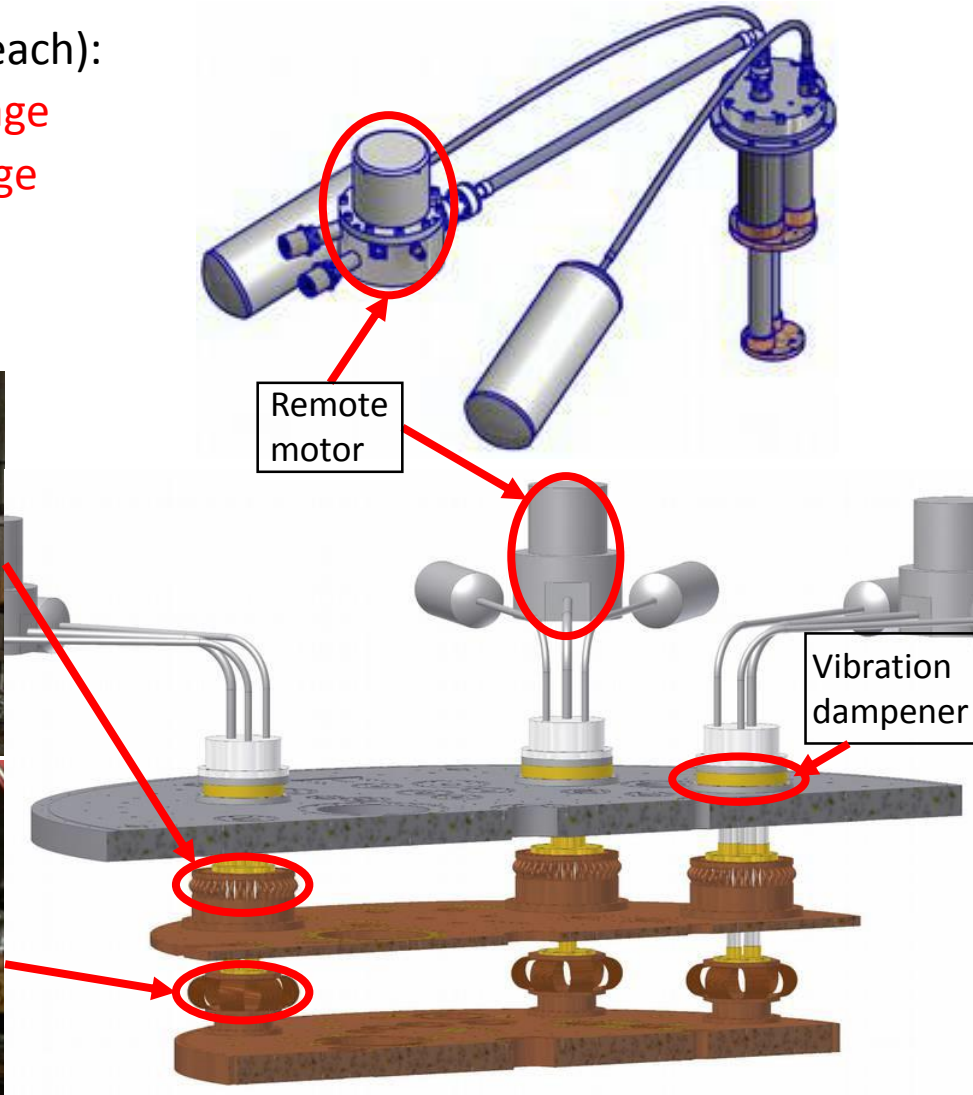




Pulse Tube Refrigerators

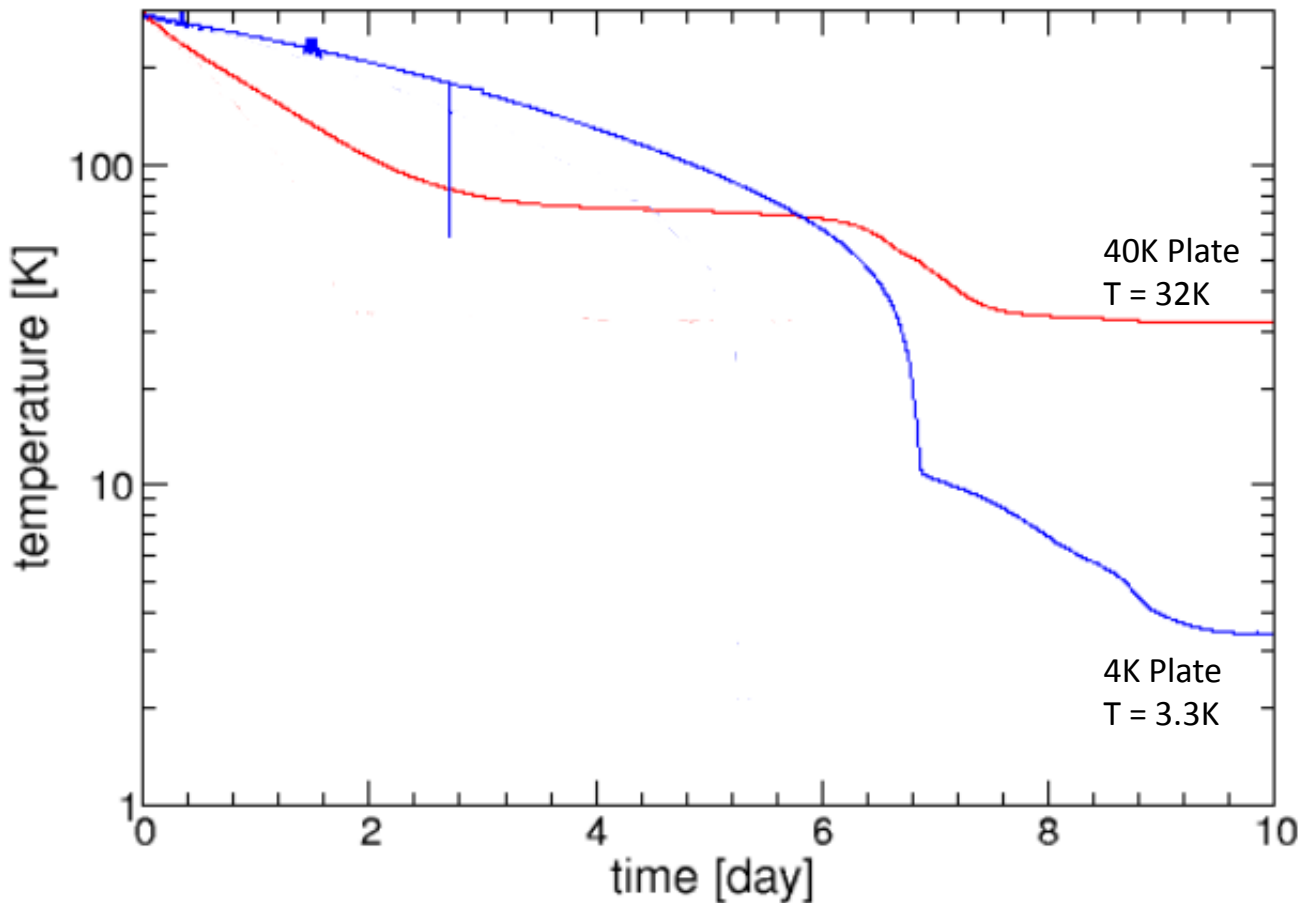
- 5 Pulse Tubes (Cryomech PT415 w/ remote motor)
- Initial cooling of cryostat at 40K and 4K/IVC stages
- Cooling power (each):
 - 40W at 40K stage
 - 1.5W at 4K stage

Copper thermal links



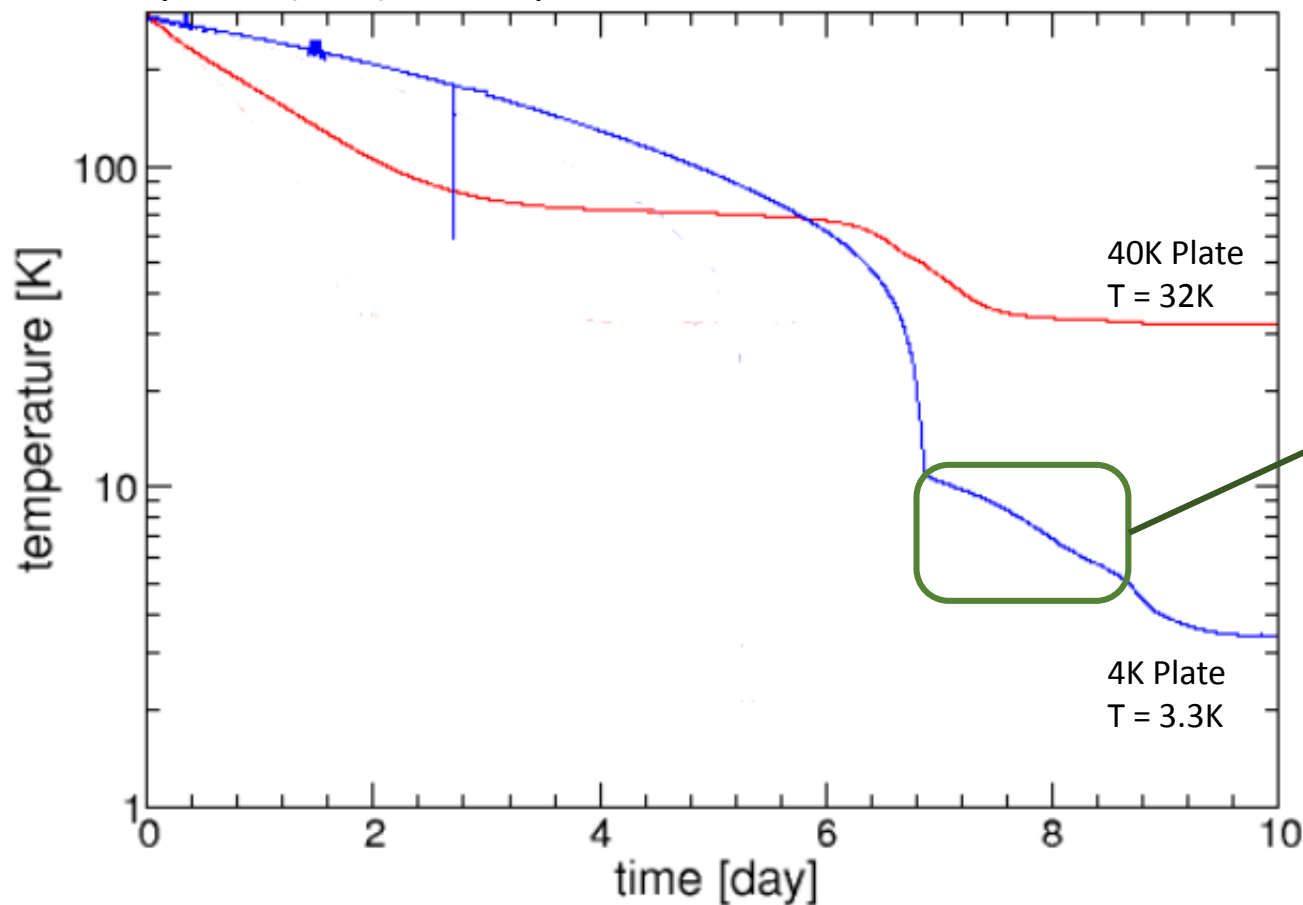
CUORE Cryostat: 4K Commissioning

- Commissioned with 3/5 PTs
 - 3 Shields: 300K/OVC, 40K and 4K/IVC
 - 2 cold runs to 4K:
 1. No Load
 2. w/Detector Calibration
- Final Temperatures:
 - 32K at 40K stage
 - 3.3K at 4K stage
 - Cooling time:
 - ~1 week with 3PTs
- System (DCS) mockup beam



CUORE Cryostat: 4K Commissioning

- Commissioned with 3/5 PTs
- 3 Shields: 300K/OVC, 40K and 4K/IVC
- 2 cold runs to 4K:
 1. No Load
 2. w/Detector Calibration System (DCS) mockup beam
- Final Temperatures:
 - 32K at 40K stage
 - 3.3K at 4K stage
- Cooling time:
 - ~1 week with 3PTs



Stainless steel mockup
for calibration system test
NOT present in CUORE

CUORE Dilution Unit [DRS-CF3000]

- Modified DRS-CF2000 model:
 - Joule-Thompson condensing stage designed for high circulation rates
 - 50% longer heat exchanger (HEX) between Still and MC
 - Variable impedance system:

High cooling power

Initial DU operation

Mixture flow > 8 mmol/s

Quickly get to base T from 4K

Low base temperature

Standard operation

Mixture flow < 1 mmol/s

Avoid heating from incoming mixture

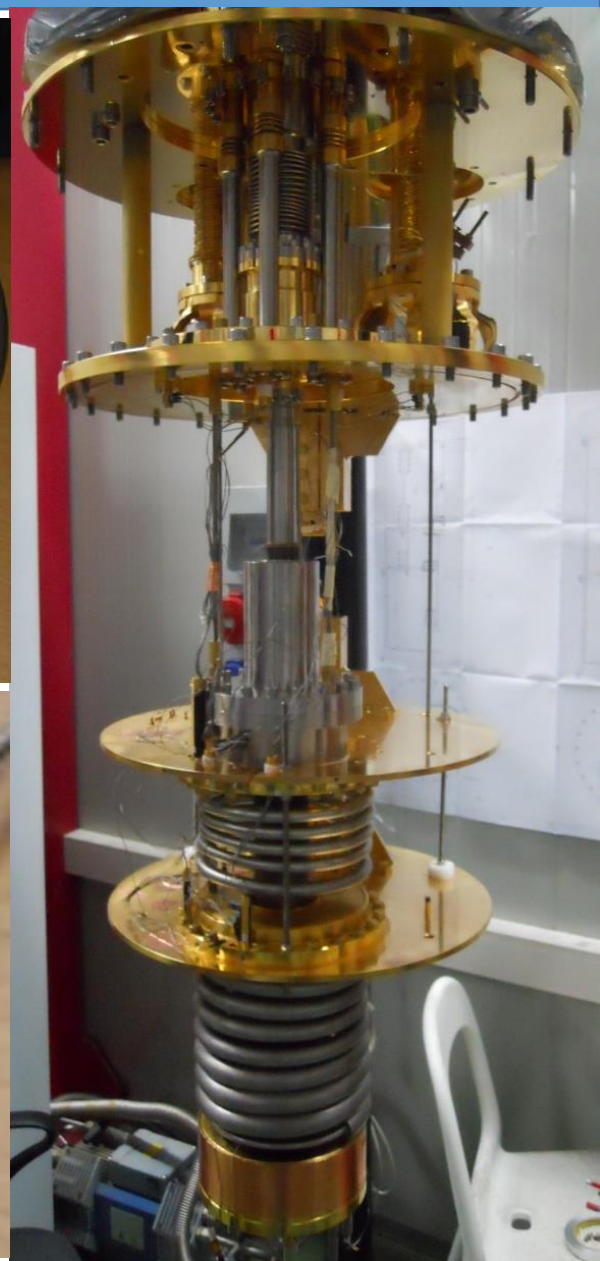
- Commissioned at Leiden Cryogenics:

Test cryostat with 2PTs

Mixing Chamber Power:

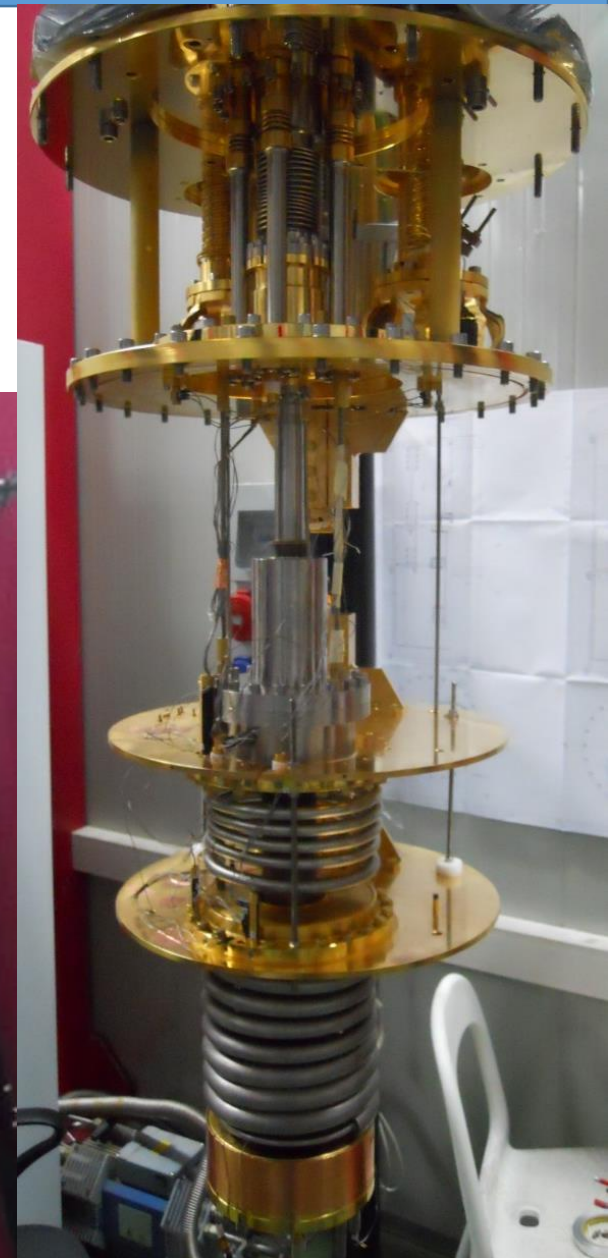
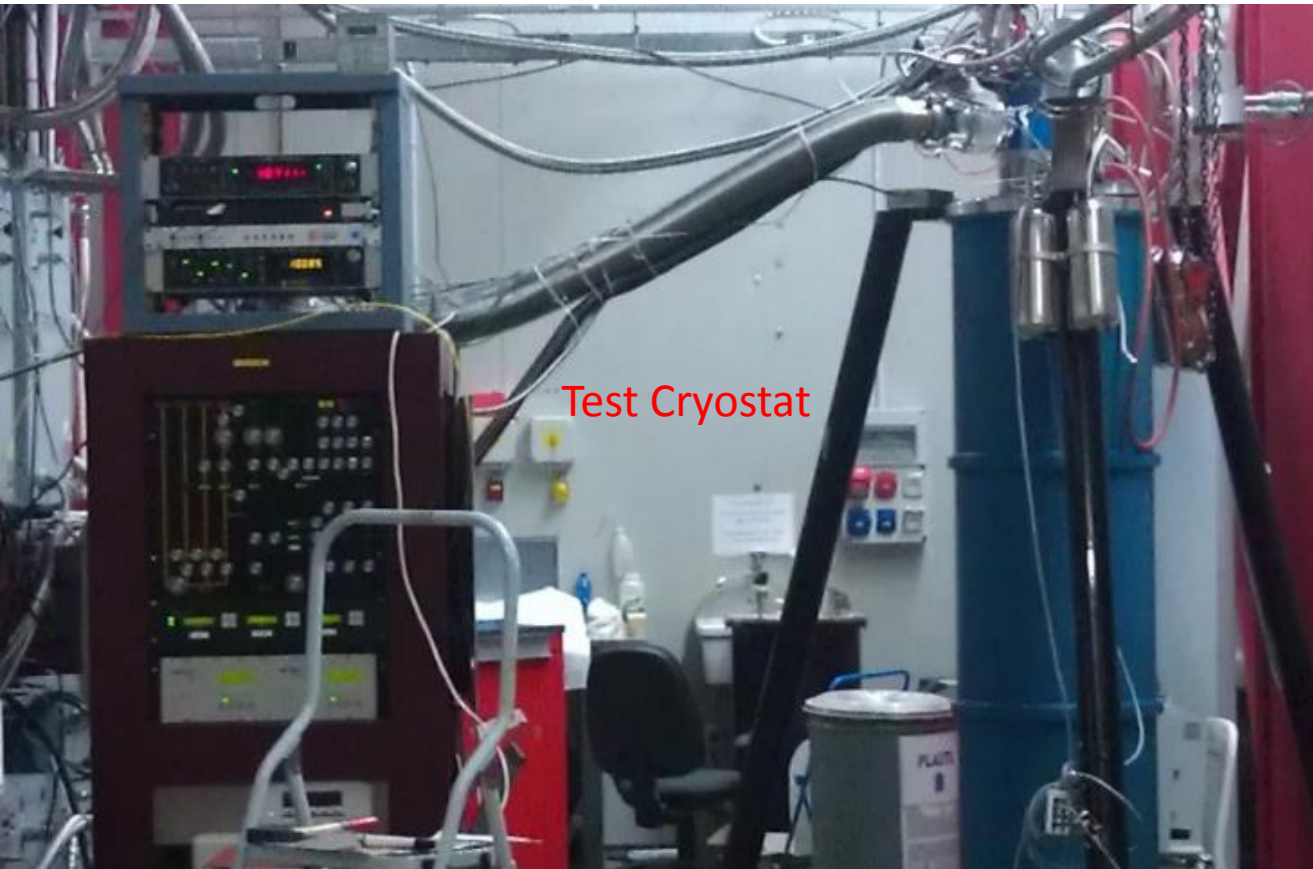
2mW @ 100mK (3mW @ 123mK)

$T_{\min} = 5.26\text{mK}$

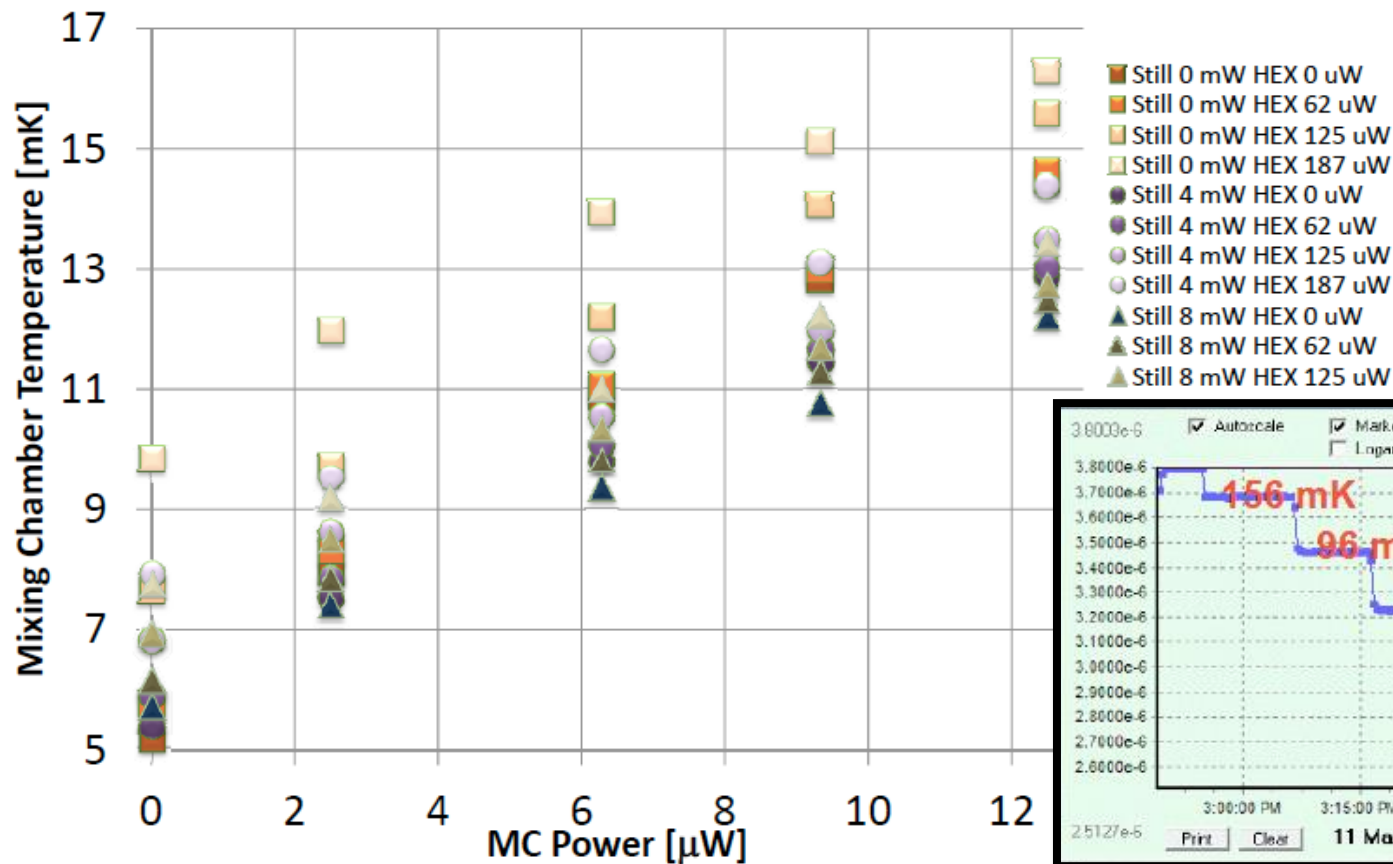


CUORE Dilution Unit [DRS-CF3000]

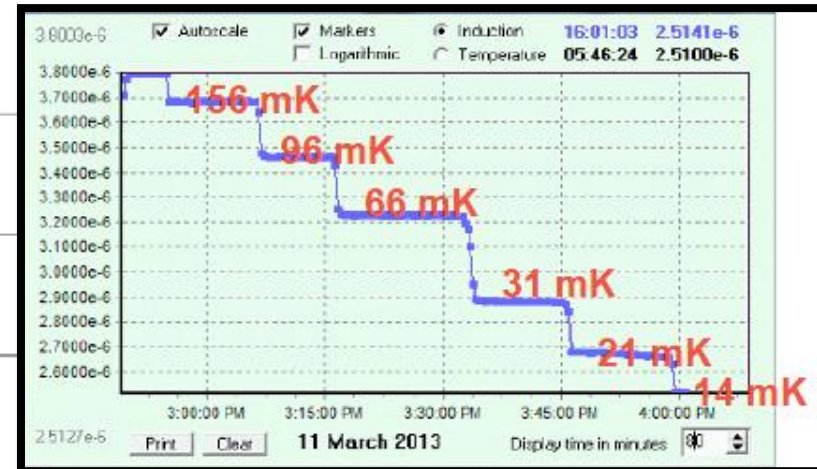
- LNGS onsite testing (test cryostat with 2 PTs):
Lowest temperature: **4.95 mK**
- DU characterized by injecting power on cold stages:
Still, Heat Exchange (HEX), and Mixing Chamber (MC)



CUORE DU Characterization



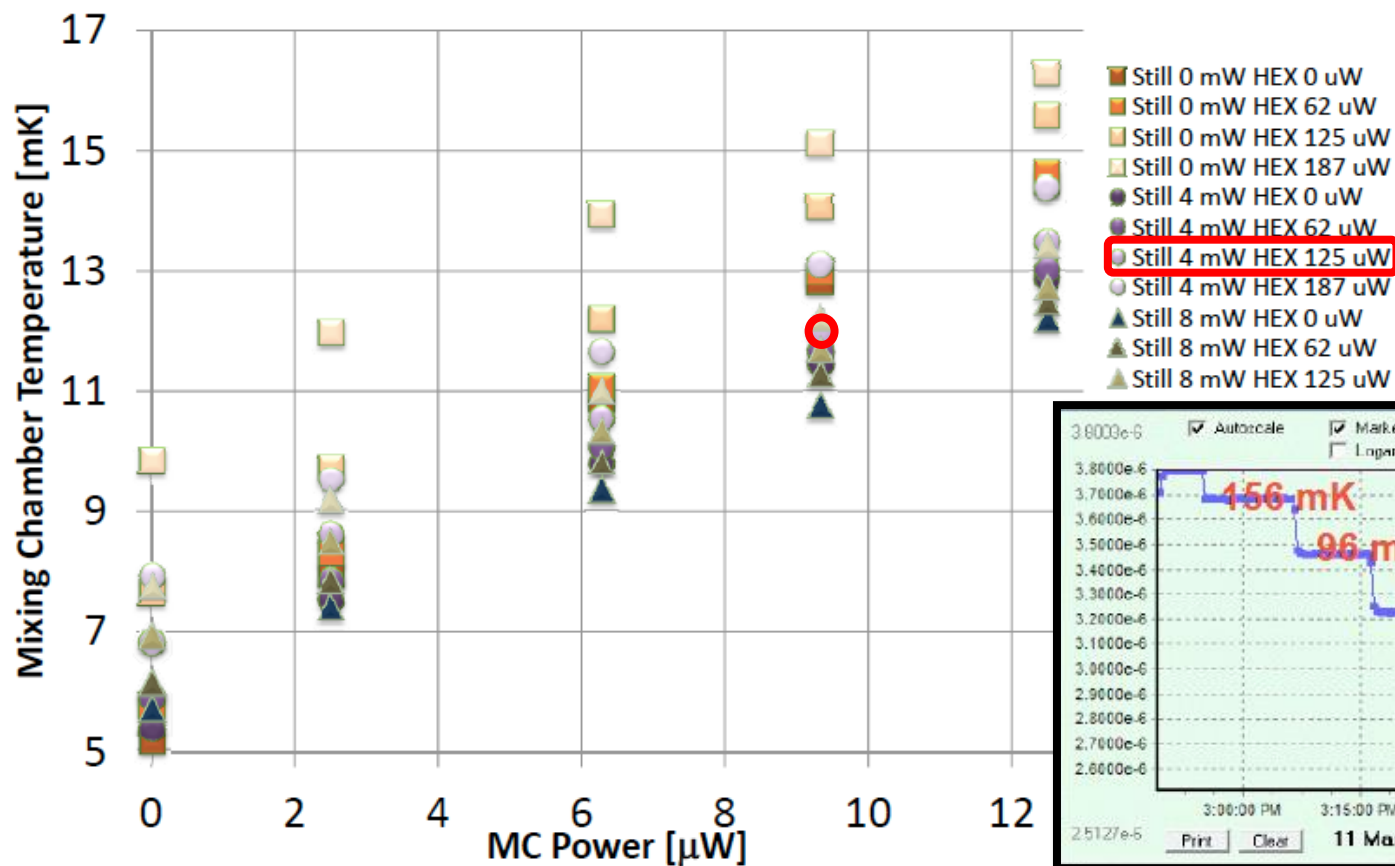
Fixed Point and Cerium Magnesium Nitrate (CMN) thermometers on Mixing Chamber stage



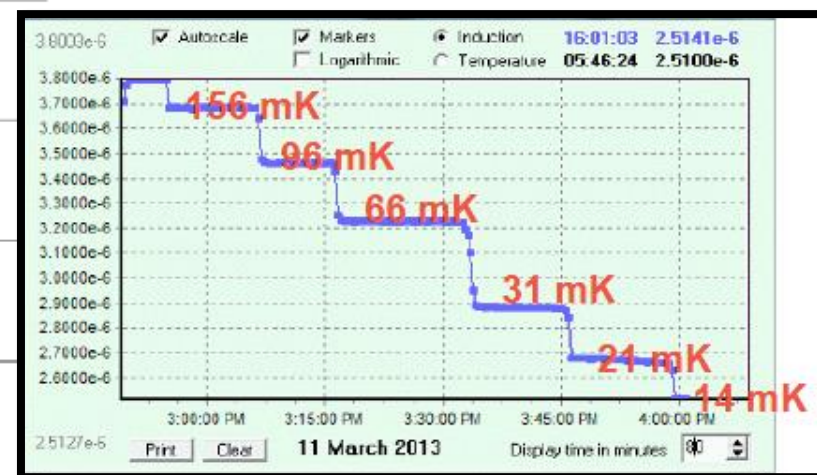
Power Budget/Requirements:

Still/600mK: 3 mW
 HEX/50mK: 125 μW
 MC/10mK: 5 μW @ 12mK

CUORE DU Characterization



Fixed Point and Cerium Magnesium Nitrate (CMN) thermometers on Mixing Chamber stage



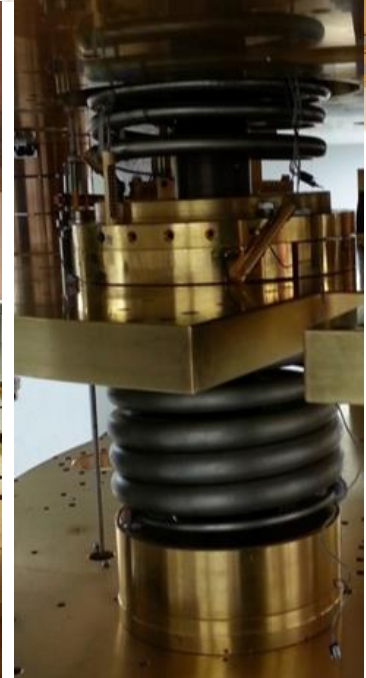
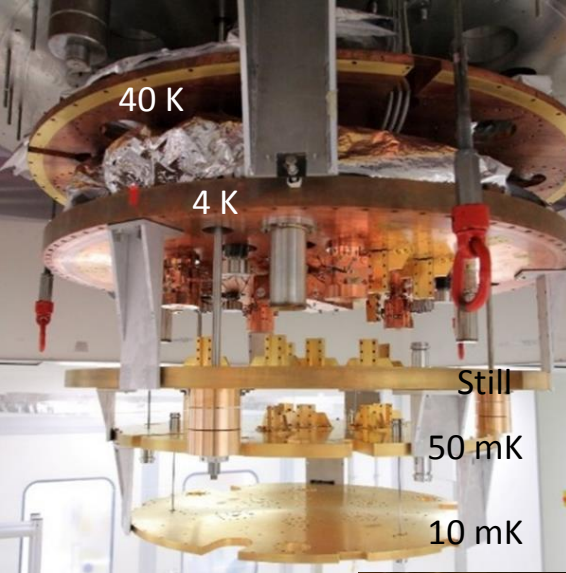
Power Budget/Requirements:

Still/600mK: 3 mW
 HEX/50mK: 125 μW
 MC/10mK: 5 μW @ 12mK

Power Budget/ Results:

Still/600mK: 4 mW
 HEX/50mK: 125 μW
 MC/10mK: ~10 μW @ 12mK

Merge Cryostat + DU

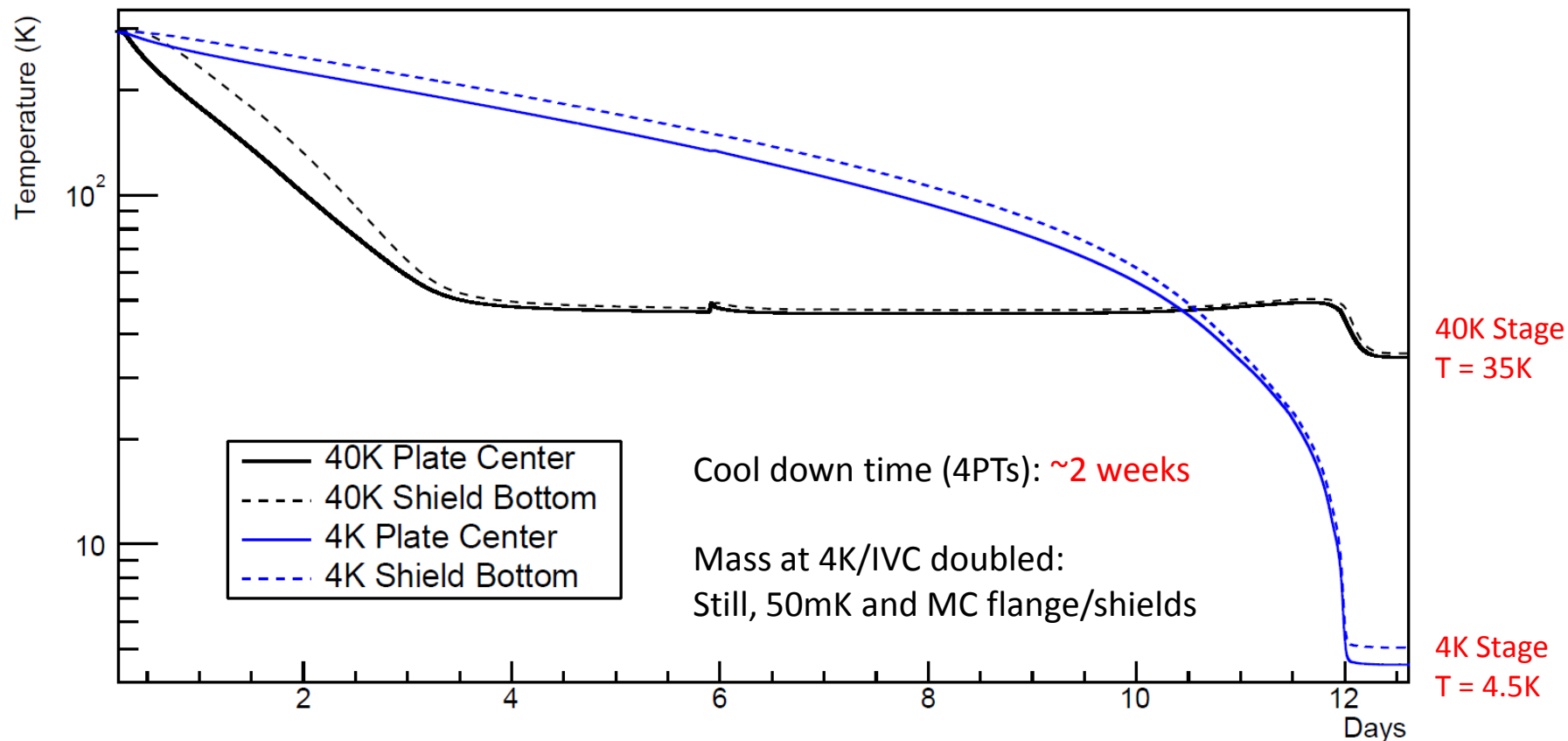


Inner flanges installed
Cryostat and DU merged
Completed January 2014

Base Temperature Cooldown

- First “complete” cryogenic cold run began **7th March 2014**
 - All 6 flanges/shields
 - Pulse Tubes (4/5)
 - Thermalization
 - Dilution Unit
 - Suspensions
 - Thermometry
- Crucial stage of commissioning: Guarantees the full operation of the cryostat at base temperature
 - **Goal: Reach a stable temperature of 10mK with “no load” on the first try**

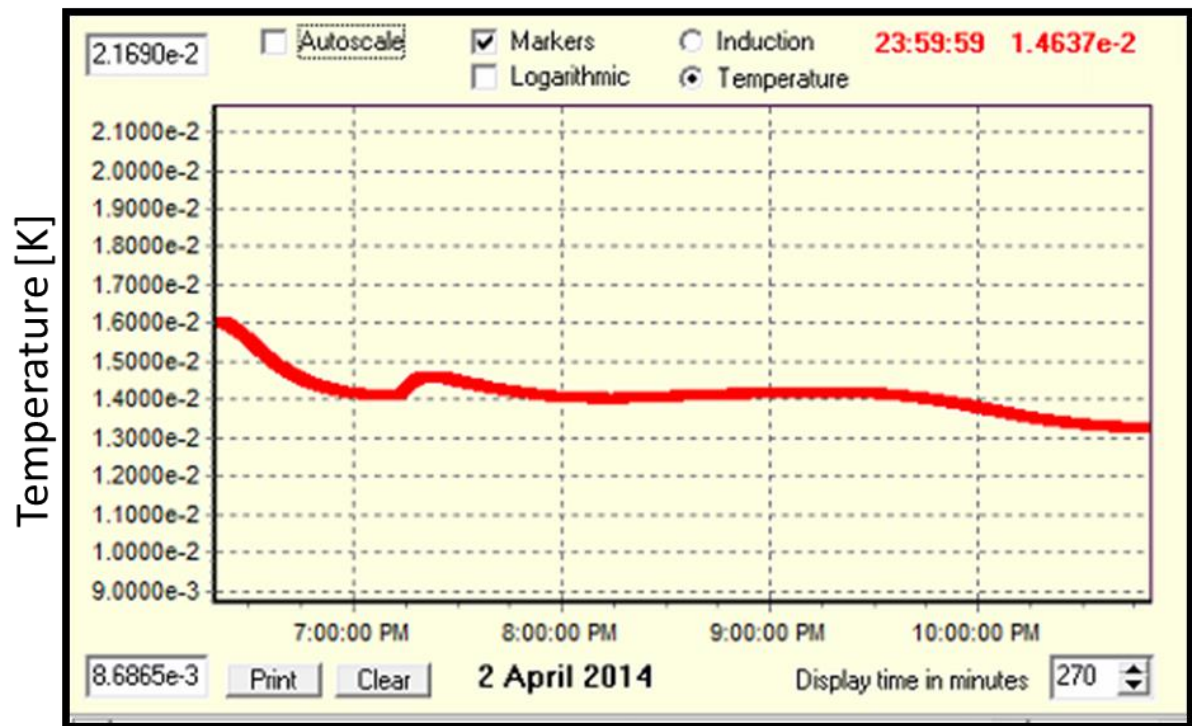
40K and 4K Stages



Base Temperature Cooldown

- Very successful:
 - **Stable temperature of 14mK** (10.2mK in single-shot)
 - DU preformed very well: 4K to base T in ~12 hours
- Why not 10mK?
Thermalization/radiation problems
~25mW of power on the Still

- First Cooldown Results:
40K stage: 35K
4K stage: 4.5K
Still: 1.1K
MC: 14mK



- Cryostat warmed up and problems addressed
- Second base temperature cooldown underway

Cold Lead Shielding

Top Lead:

- Located between MC and detector support plate
- Shields detectors from upper part of cryostat
- **2745kg Pb @ T = 50mK**
30cm modern lead disc (5 sections of 6cm each)
(+ 570kg Cu OFE supports)
- 10cm thick ultra pure Cu

Lateral Lead:

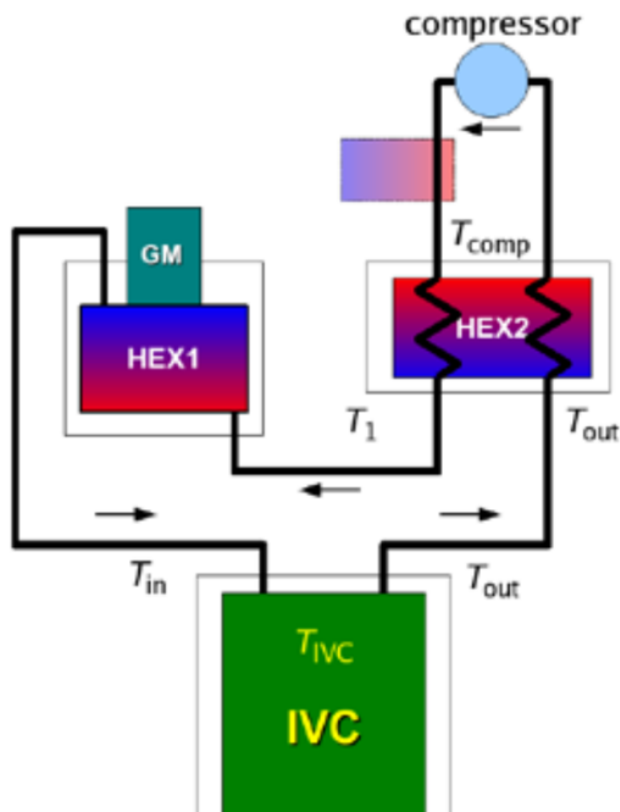
- Located between 4K and Still shields
- **5562kg @ T = 4K**
6cm thick ring of Roman lead
(+ 775kg Cu OFE supports)

Cold Lead shields + External lead shield:
30cm of lead surrounding detectors in all directions

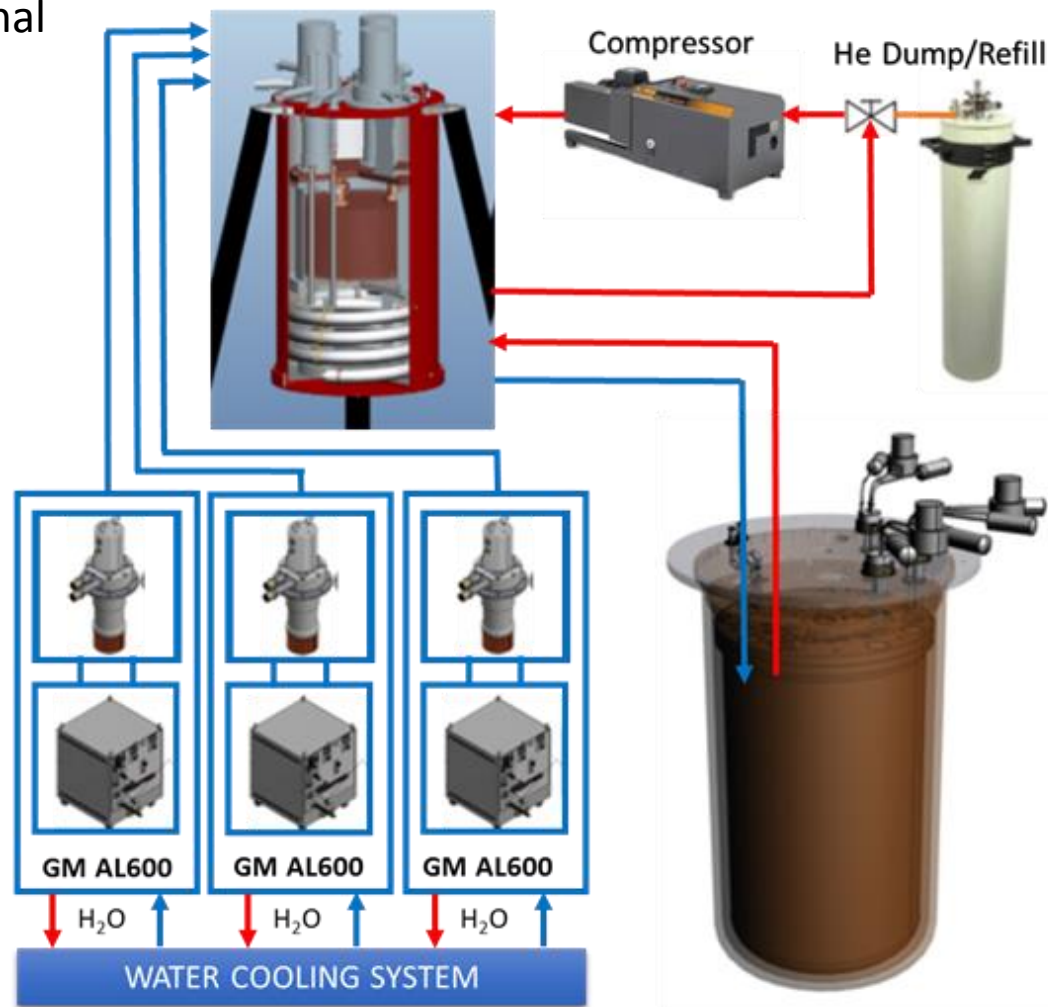


Fast Cooling System

- Fast Cooling System:
 - External vessel with 2 heat exchangers
 - 3 GM (Gifford-McMahon) cryo-coolers
Cooling Power: **600W @ 77K** (each)
- Helium is **progressively cooled** in external vessel and **injected into cryostat IVC**
 - 4K, Still and 50mK vessel (NOT 10mK)
 - $\Delta T < 40K$ (incoming/outgoing helium)



- **Allows quick pre-cooling of IVC to 4K**
 - IVC, Still, HEX and MC flanges/vessels: ~ 4 tons
 - Cold lead shielding: ~ 10 tons
 - Detector mass: ~ 1 ton



Fast Cooling System

Fast Cooling Unit

HEX 1

HEX 2

GM Cold Heads

HEX 1

HEX 2



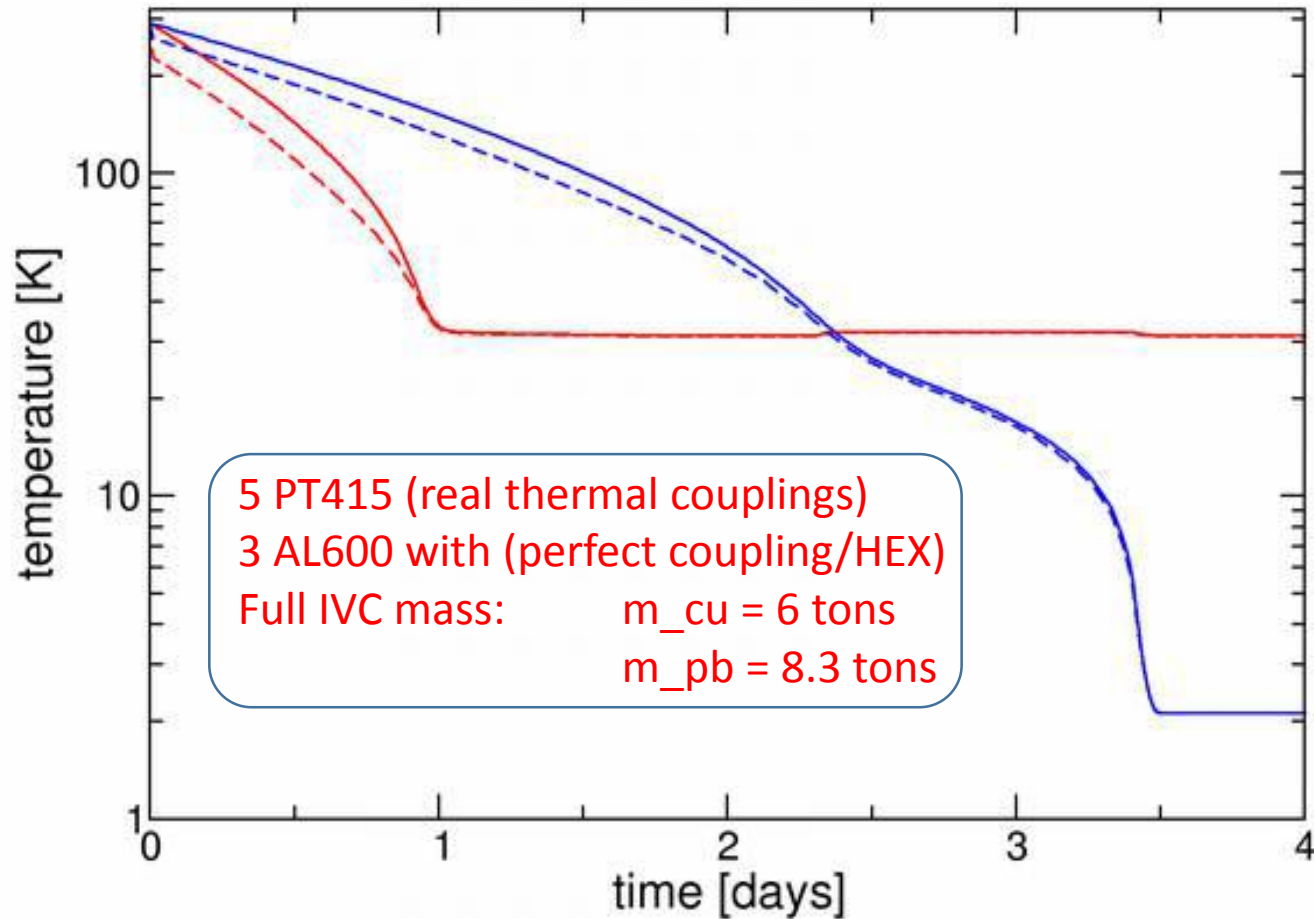
COPPER HEX



Counter Flow HEX

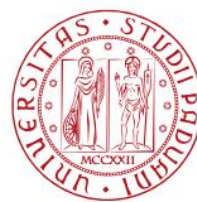
Fast Cooling System [Simulation]

- **Estimated** time to cool down **< 1 week** (complete cryostat)
- Want to keep **actual cool down** time between **1-2 weeks**
- Final commissioning at Leiden Cryogenics: June 2014
- Expected delivery at LNGS: July 2014



- CUORE will be the largest bolometric array ever operated which requires a large cryostat
- CUORE cryostat will be the largest cryostat to be operated at $\sim 10\text{mK}$
- Constructing and commissioning such a large cryostat to 10mK is a challenge, but constructing one using low radioactive materials is even more of a challenge
- CUORE Cryostat is designed to overcome three main challenges:
 - Cool down large mass to base temperature of 10mK
 - Reduce vibrational noise of detectors for good energy resolution
 - Low background through strict selection of cryostat materials
- Both the Cryostat and DU have met the required design specifications
- Commissioning of the full CUORE cryostat is in its final phase and has been underway since January 2014
- Some problems with first base temperature run but nothing too serious

CUORE Collaboration



Thermometry

40K and 4K Stages

- Platinum (PT102) mounted on 40K flange/vessel
 - Temperature range: 300K – 30K
- Diode (DT470) mounted on 4K flange/vessel
 - Temperature range: 300K – 1K
- Read out with 3 **LakeShore (model 218)** temperature monitor

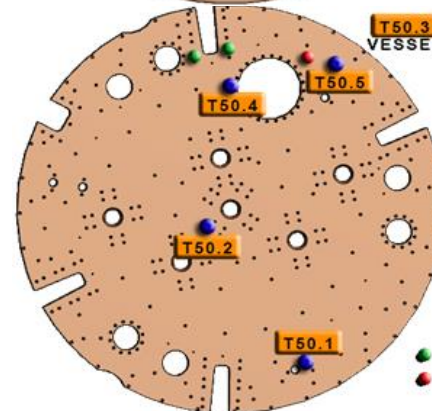
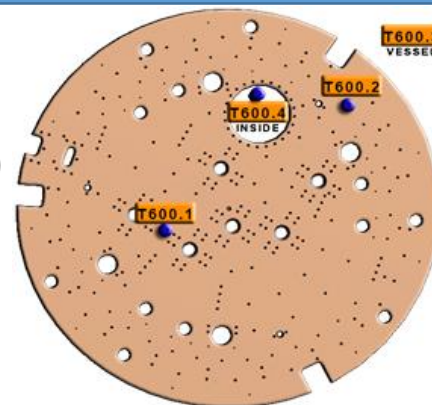
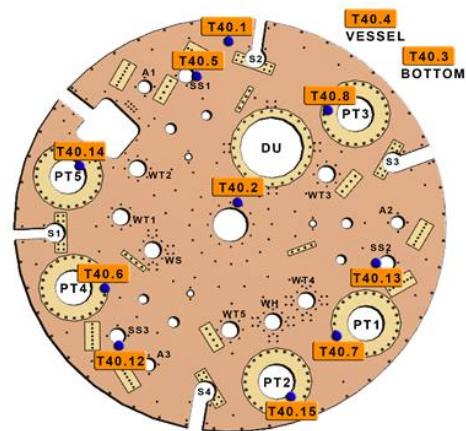
Still, 50 mK, and MC Stages

- 3 Platinum (PT102); (one on each stage)
- RuO₂ mounted on Still, 50mK and MC flange/vessels
 - Temperature range: 30K – 40mK
- Fixed Point (FP) mounted on 10mK stage
- Cerium Magnesium Nitrate (CMN) mounted on 10mK stage
- PT and RuO₂ read out with **AVS-47B AC Resistance bridge**
- CMN and FP read out with **Digital Mutual Inductance bridge**
- Use embedded DU wiring

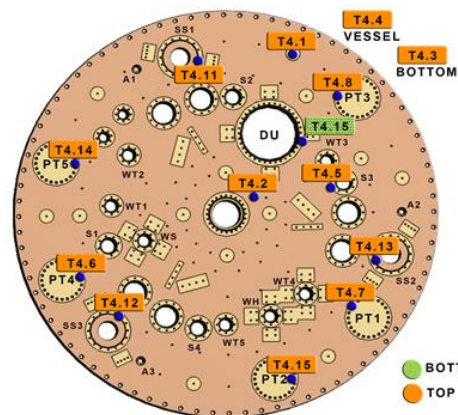


Thermometry

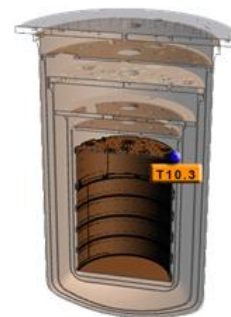
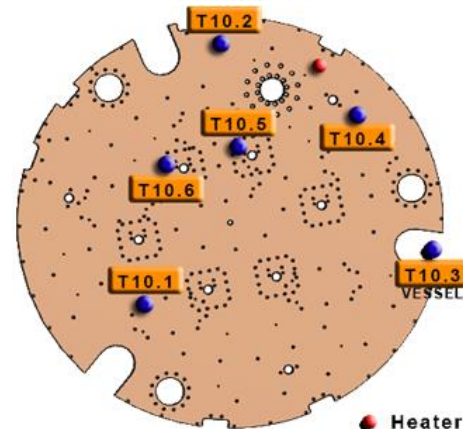
- 12 **Platinum** (PT102) on 40K stage
- 12 **Diode** (DT470) on 4K stage
- 3 **Platinum** (PT102) on Still, HEX and MC stages (1 each)
- 10 **RuO₂** on Still, HEX and MC stages
- Fixed Point** (FP) on MC stage
- 2 **Cerium Magnesium Nitrate** (CMN) on MC stage



● Thermalizer
● Heater



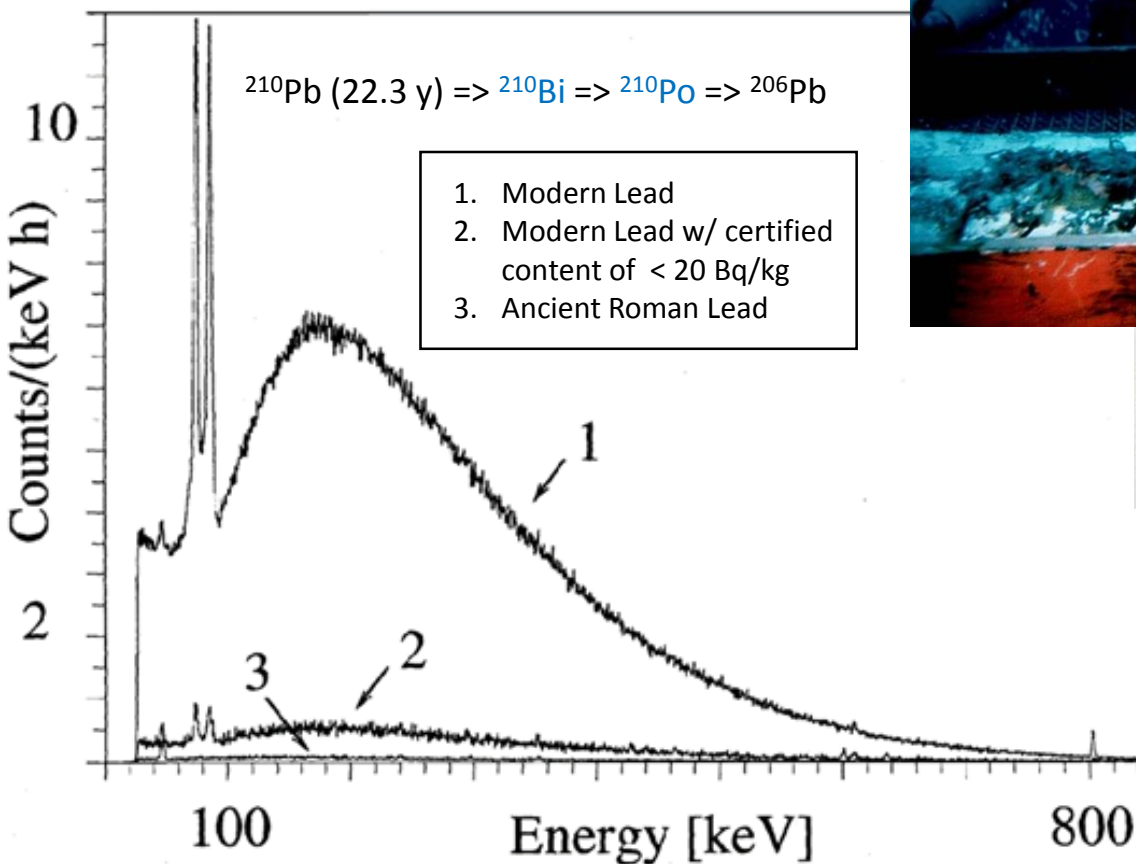
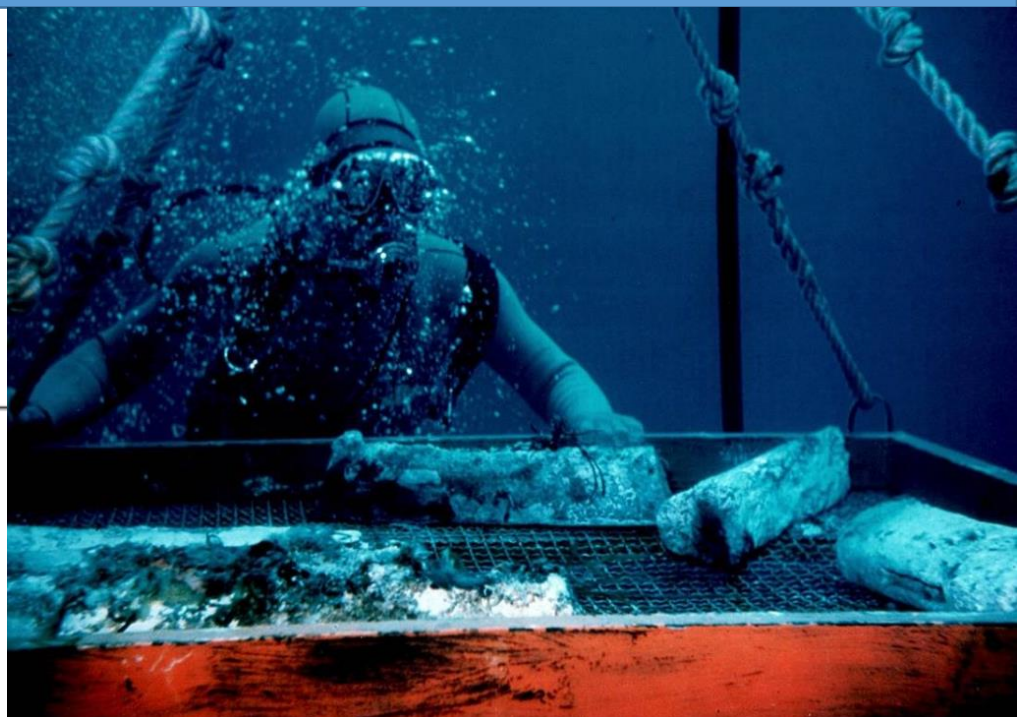
● BOTTOM
● TOP



● Heater

Ancient Roman Lead

- Modern lead:
 - ^{210}Pb 10-1000 Bq/kg
 - ^{210}Pb : half life of 22.3 years
- Ancient Roman Lead:
 - ^{210}Pb with < 4 mBq/kg
 - Romans extracted Ag from the Pb (and ^{238}U)



Mass Inventory

- 2nd Floor

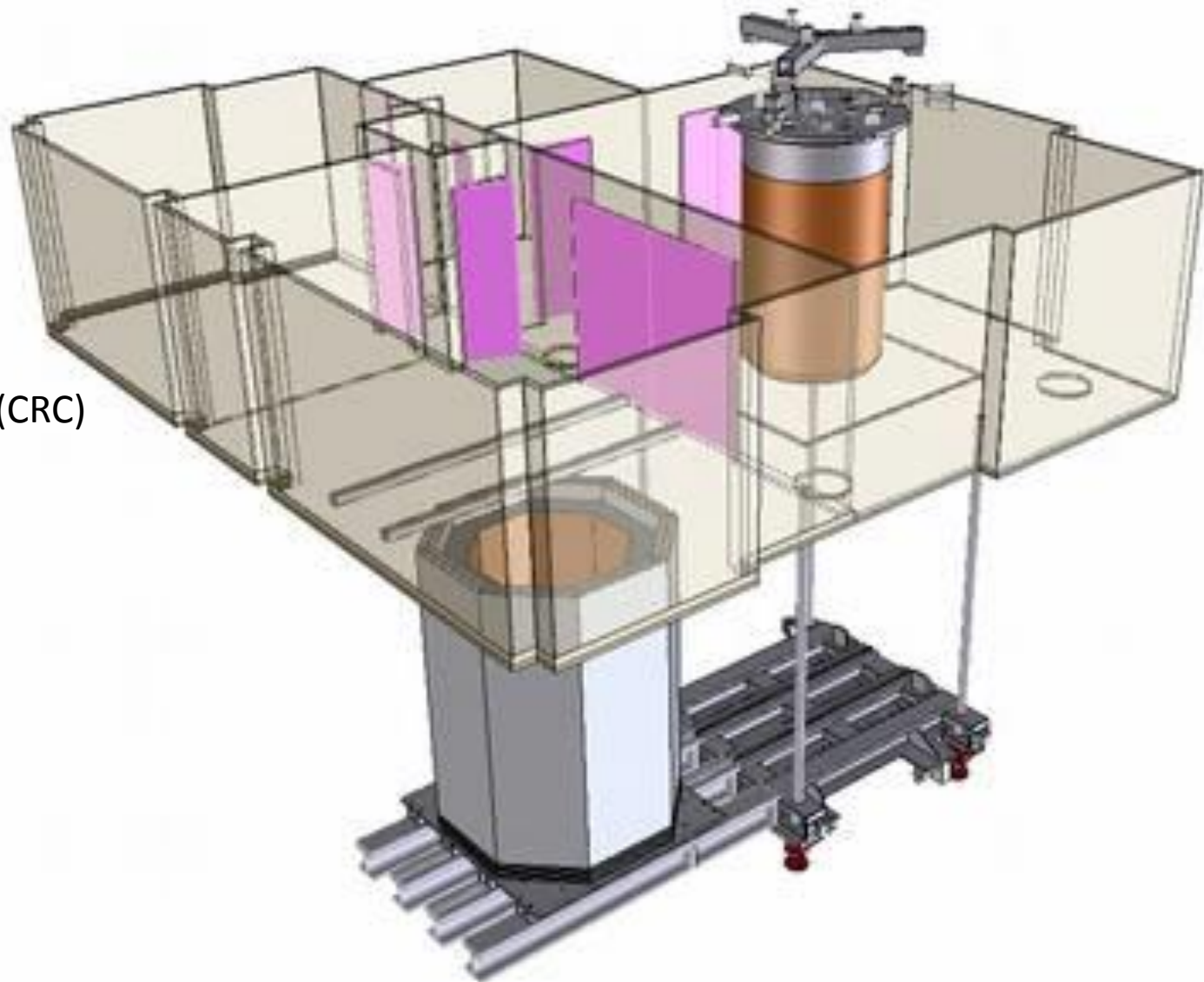
- Top Flange Access
- Suspension Access
- Electronics and DAQ

- 1st Floor

- Cryostat Access
- CUORE Clean Room (CRC)

- Ground Floor

- Pumps
- Compressors
- DU gas handling
- Shield storage



Suspensions and Thermalization

