

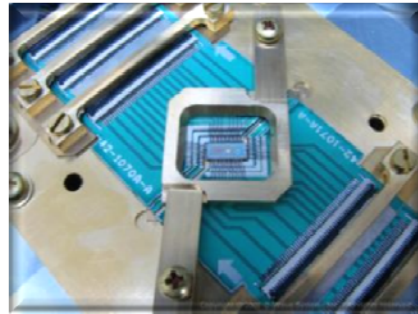
Diverse End Markets



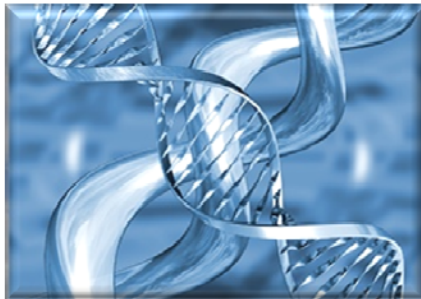
The Business of Science®

Quantum Computing

Image courtesy of D-Wave Systems Inc

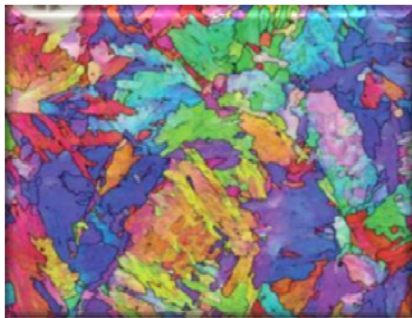


Energy Generation



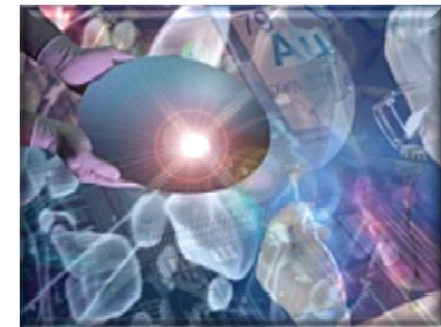
Life Sciences

Health Care



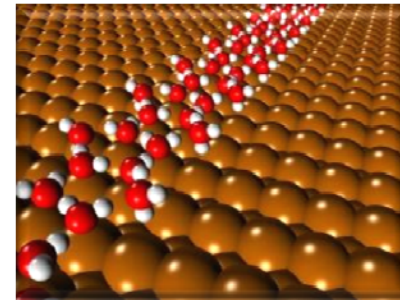
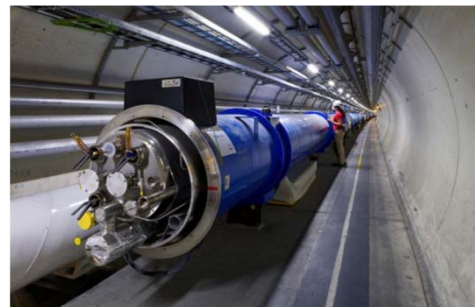
Materials Discovery/Characterisation

Semiconductor Research



HEP/Particle Discoveries

LHC magnet (Courtesy of CERN)



Nanotechnology/ Mesoscience



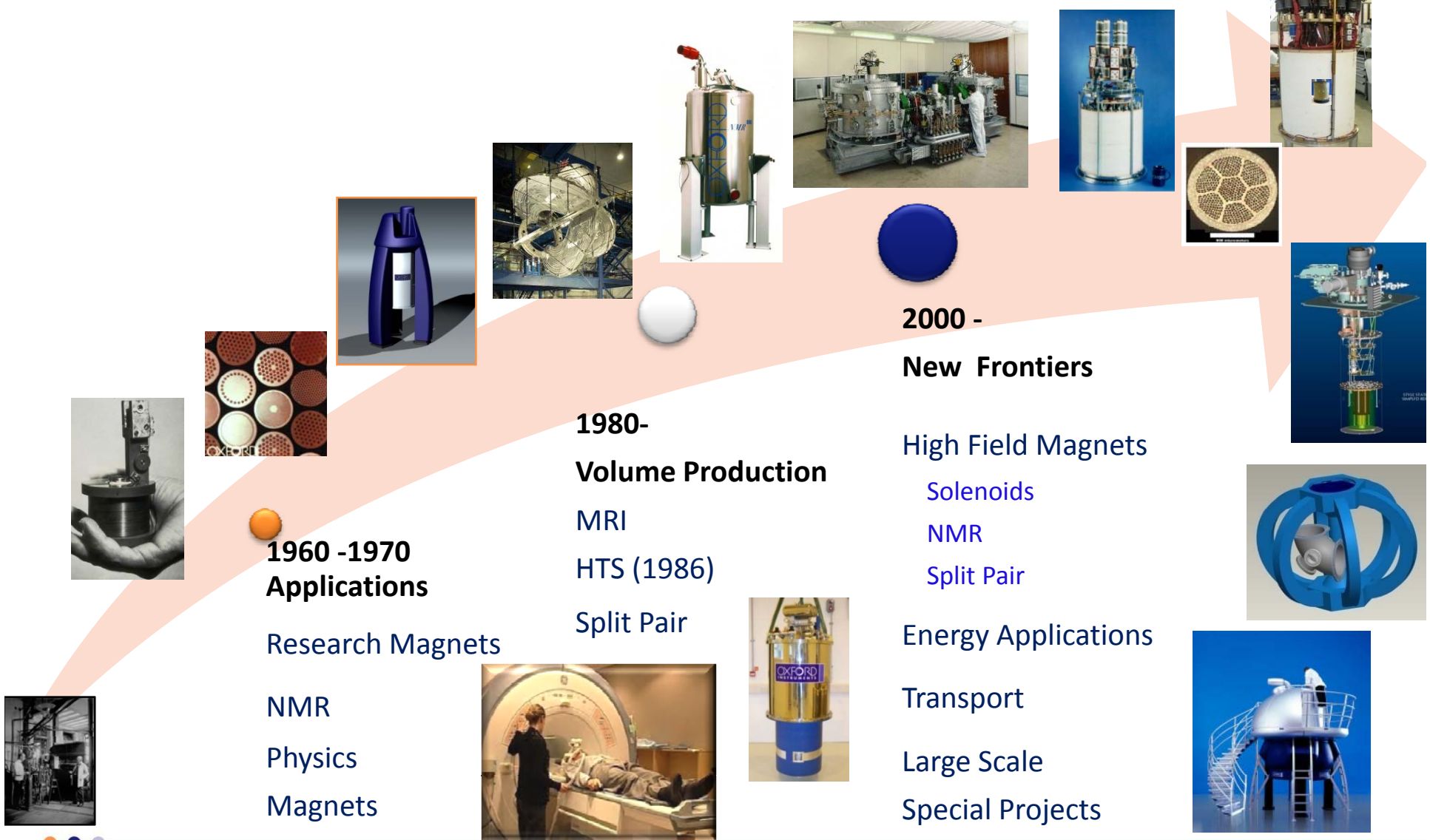
Manufacturing Sites (~1800 Staff)



Timeline of Innovations!



The Business of Science®



1960 -1970 Applications

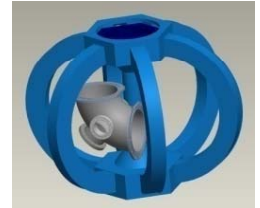
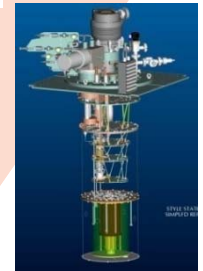
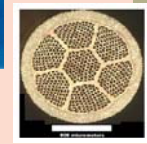
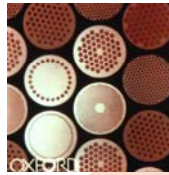
- Research Magnets
- NMR
- Physics
- Magnets

1980- Volume Production

- MRI
- HTS (1986)
- Split Pair

2000 - New Frontiers

- High Field Magnets
 - Solenoids
 - NMR
 - Split Pair
- Energy Applications
- Transport
- Large Scale
- Special Projects



New generation of Superconducting Magnets

- **New compact HF products**

- Solenoid magnets up to 20 T and, with HTS insert coils, 22.5 T at 4.2K
- Split pair magnets
- Vector rotate magnets

- **Specific properties for applications**

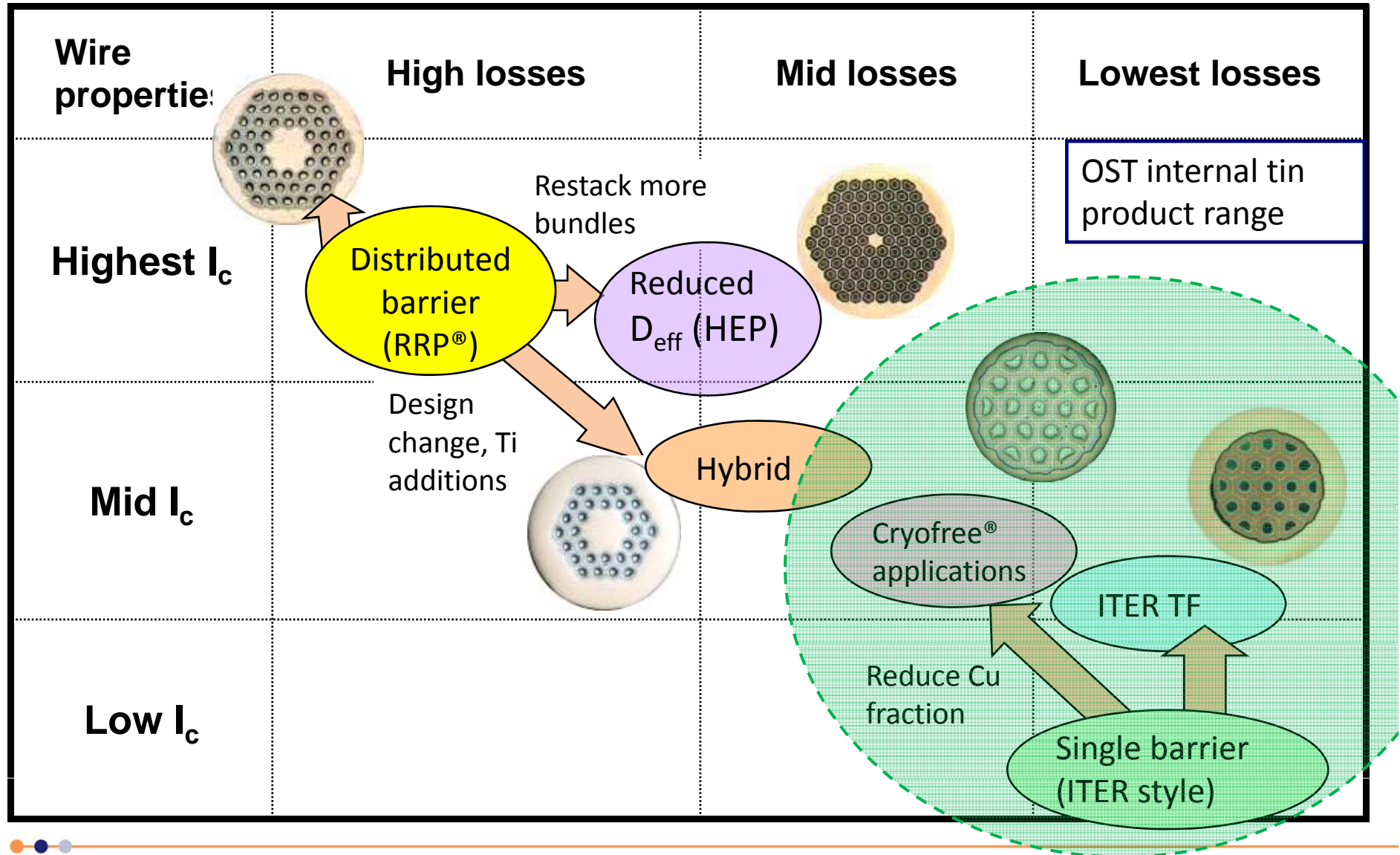
- High homogeneity, high stability
- Cancellation, modulation, gradient coils
- Active shielding

- **Cooling technologies**

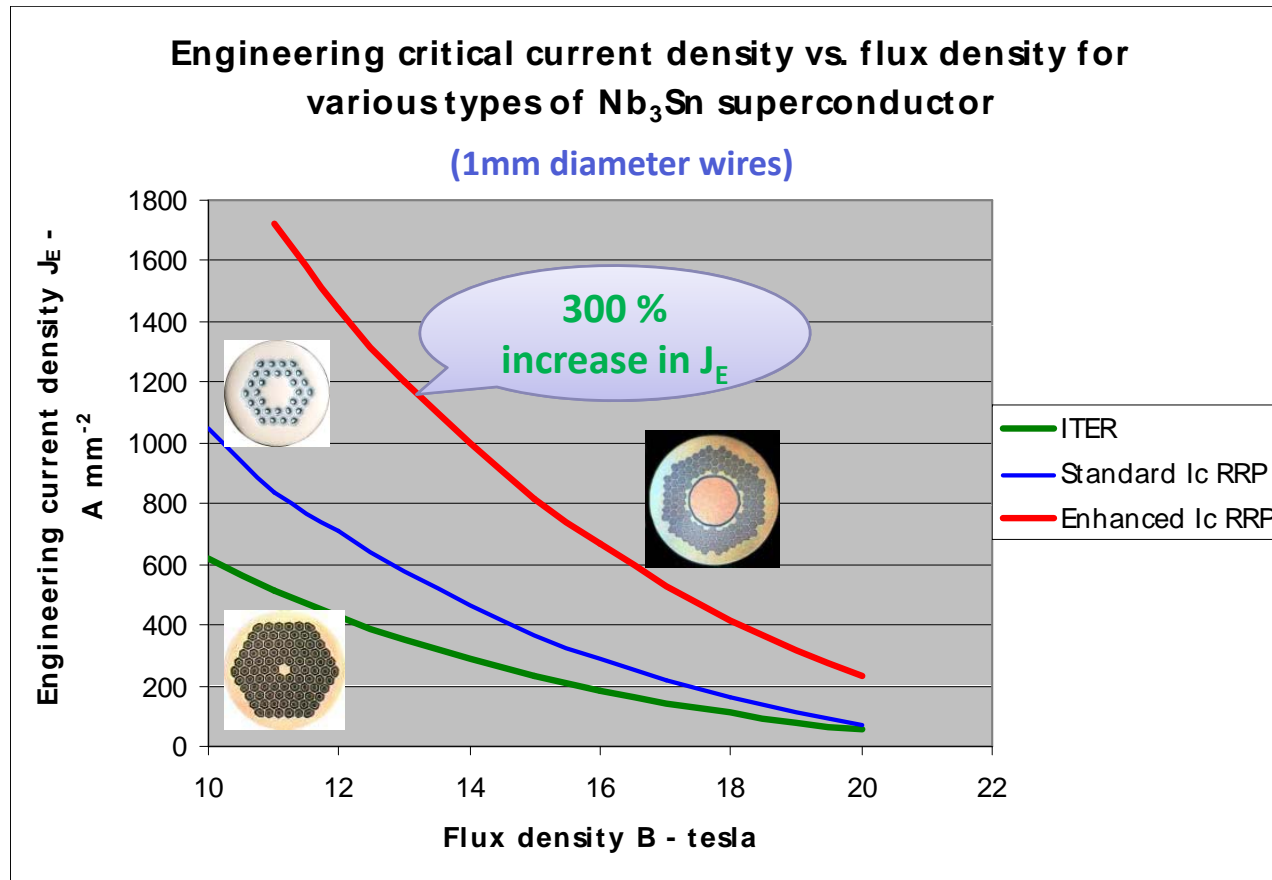
- Liquid helium ('wet')
- Recondensing
- Cryofree®
 - 'Stand alone' cryofree magnets
 - Cryofree magnets with shared cooling



Types of internal tin Nb_3Sn wires used for high fields



Innovative New wires – Engineering current density for RRP[®] wires



• Internal Sn' RRP[®]

Internal Sn wires with **large filaments** enable very high field magnets

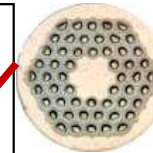
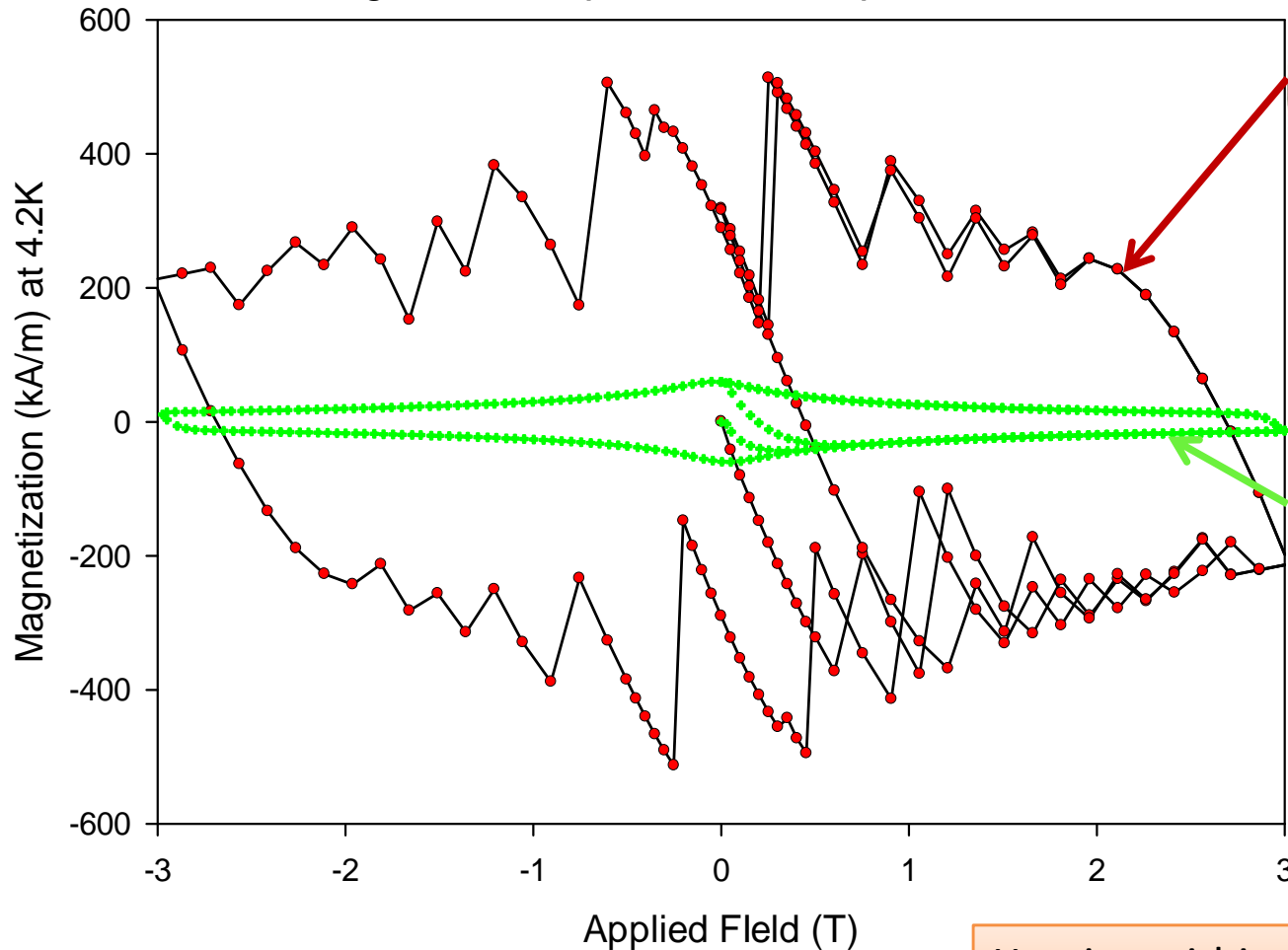
• ITER 'Internal Sn'

But for Cryofree magnets, we must reduce the heating from wires when running magnets, hence (**small filaments**)

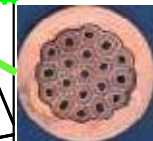
ITER wires use RRP[®] technology but with fine filaments for low AC loss heating & thermal stability management

The advantage of ITER style Nb₃Sn vs hi J_c RRP[®]

Magnetization per Total Sample Volume



Distributed barrier (RRP[®])
-High J_c
-D_{eff} large
-Flux jumping

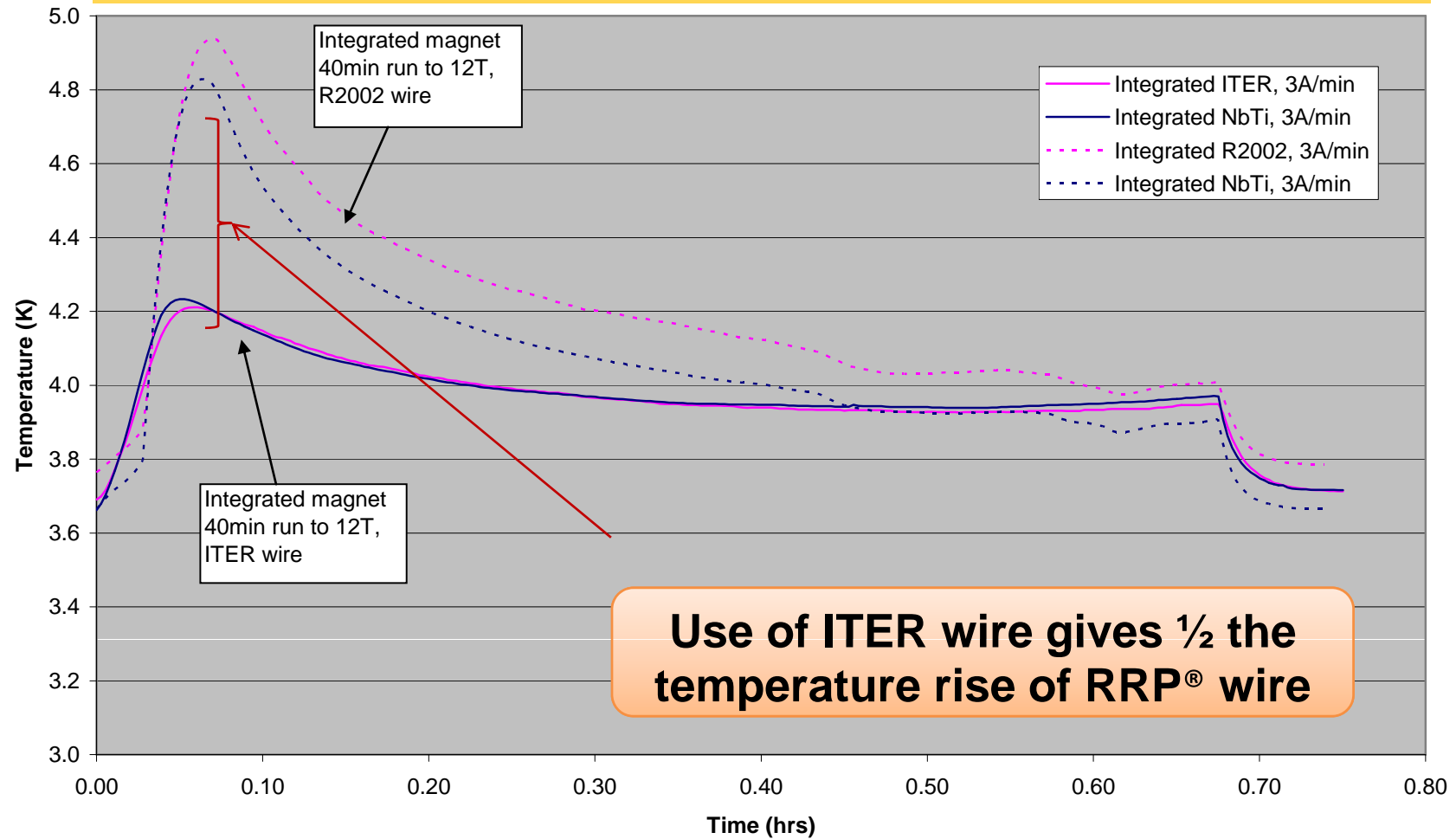


Single barrier (ITER style)
-Lower J_c
-D_{eff} small
-Minimised flux jumping

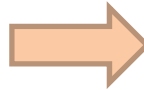
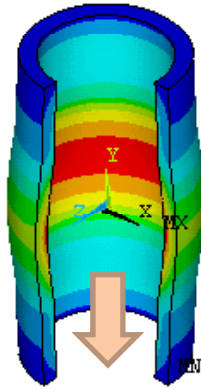
Heating within the conductor (the AC losses) are much lower 'ITER style'

Measuring temperature profiles of magnet coils

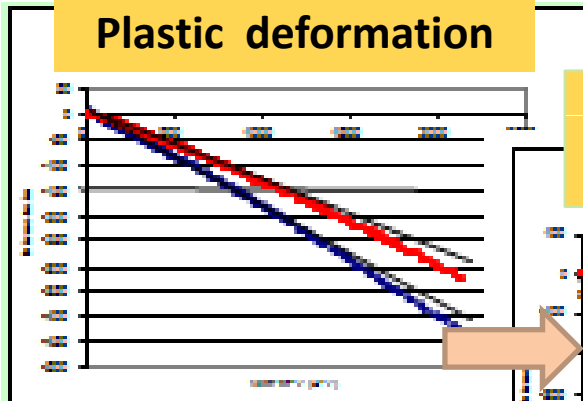
12T magnet run to field with 'ITER style' & RRP® coils



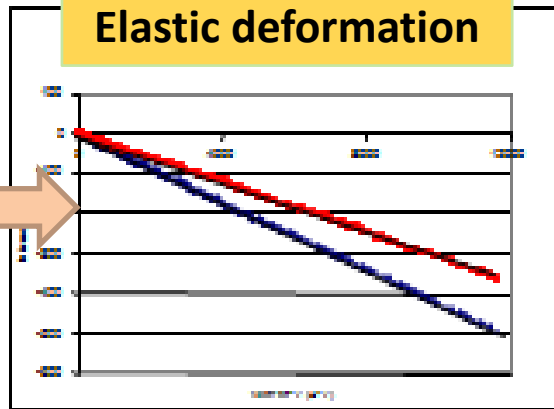
Coil Structure



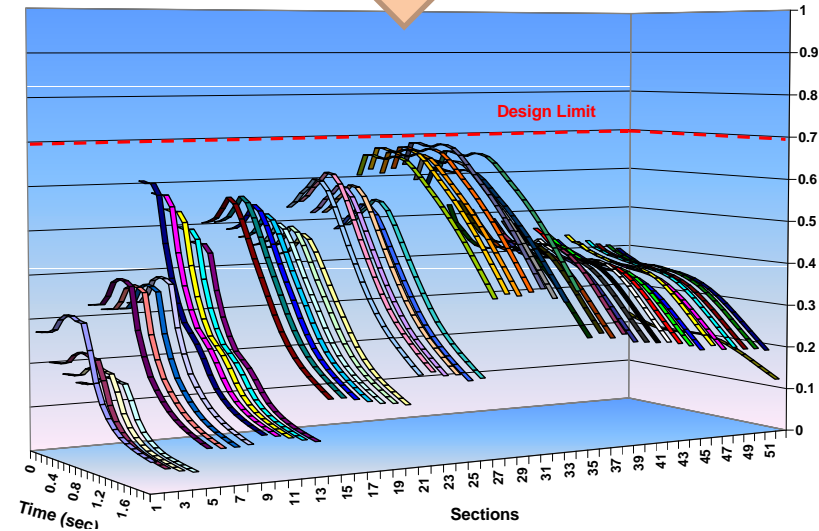
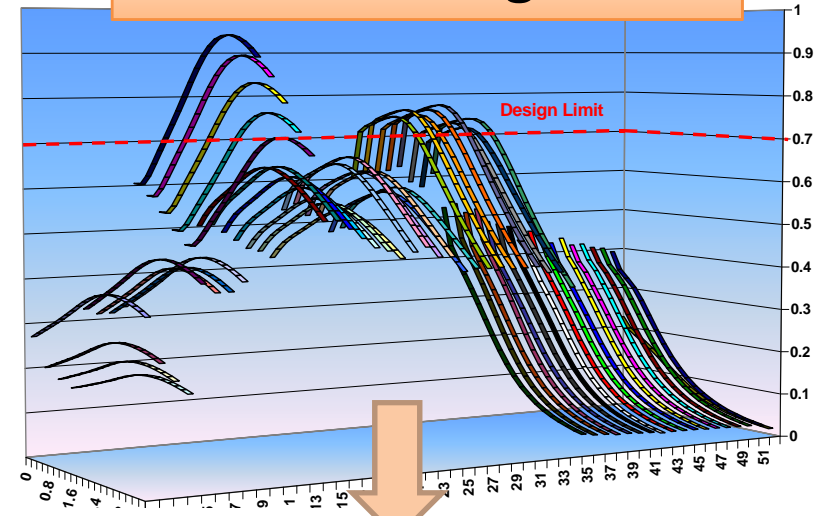
**Non-Linear deflection
Plastic deformation**



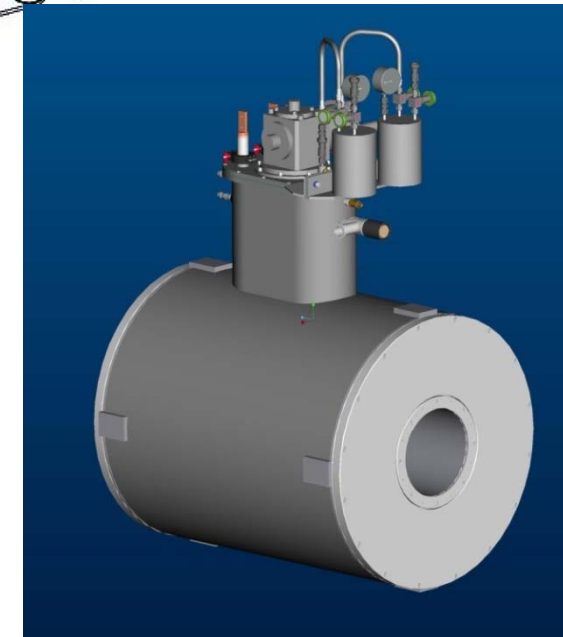
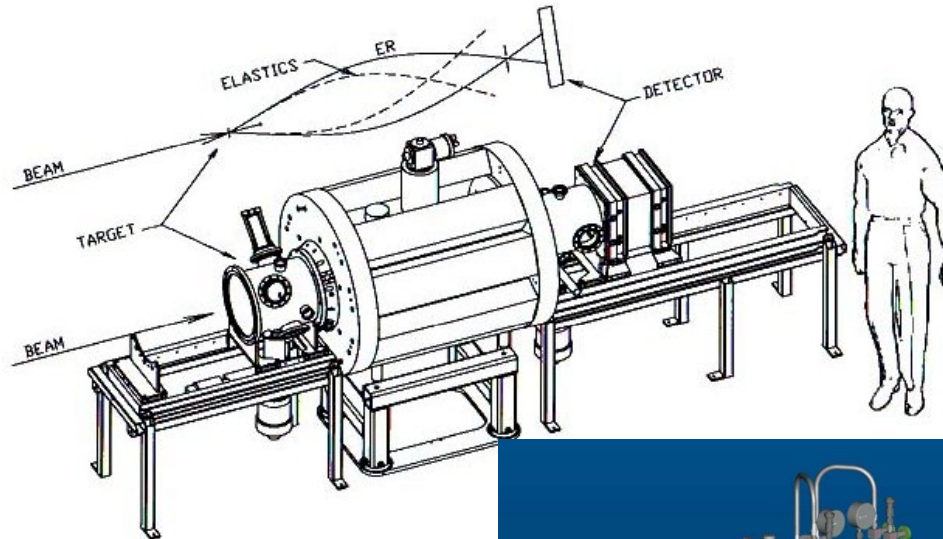
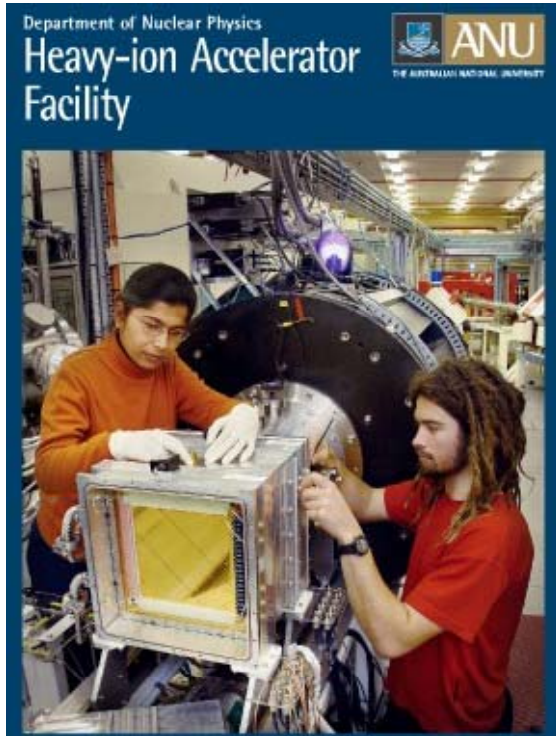
**Linear deflection
Elastic deformation**



Quench Management



Cryofree Beamline Magnets

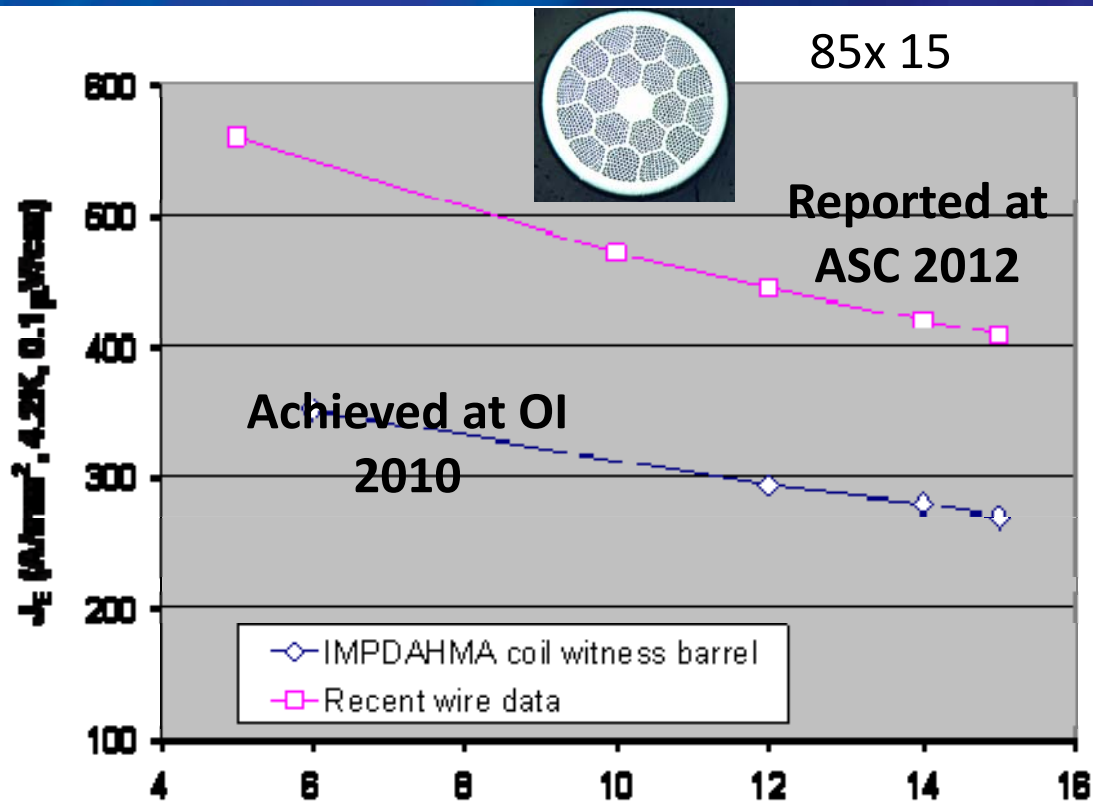


SOLITAIRE: SOLenoid for In-beam Transport And Identification of Recoiling Evaporation-residues

8T Cryofree

~210mm w.bore / 720mm long

HTS materials - Bi-2212 Round Wire and Compact High field Magnets (22.5T)

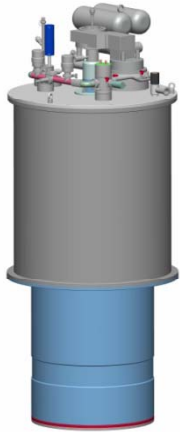


- Leakage free
- More uniform & weak field dependence
- Longer wires up to 1000m
- More layers up to 14



Timeline of recondensing beamline magnet development

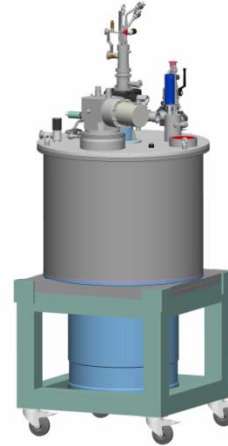
ISIS 14 T



ILL 10 T



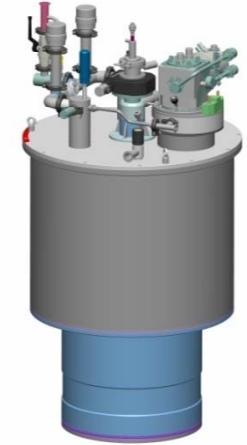
HIFR 8 T



ANSTO 12 T



CARR 7 T

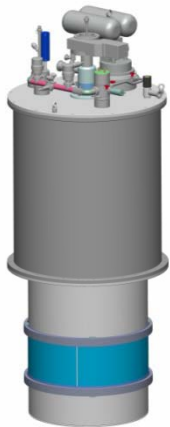


2009

2010

2011

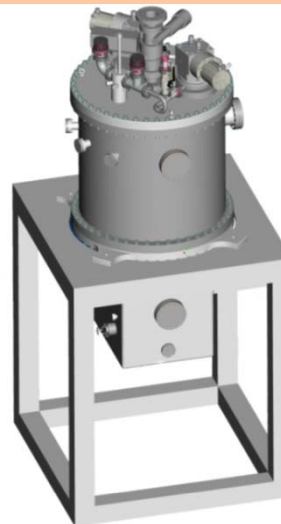
2012



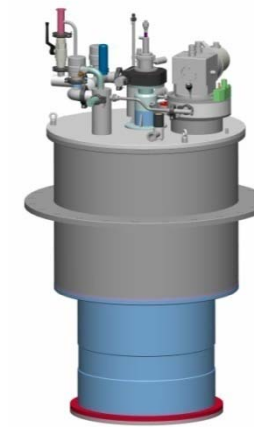
ISIS 9 T



ILL 7 T
wide access



DLS 14 T UHV

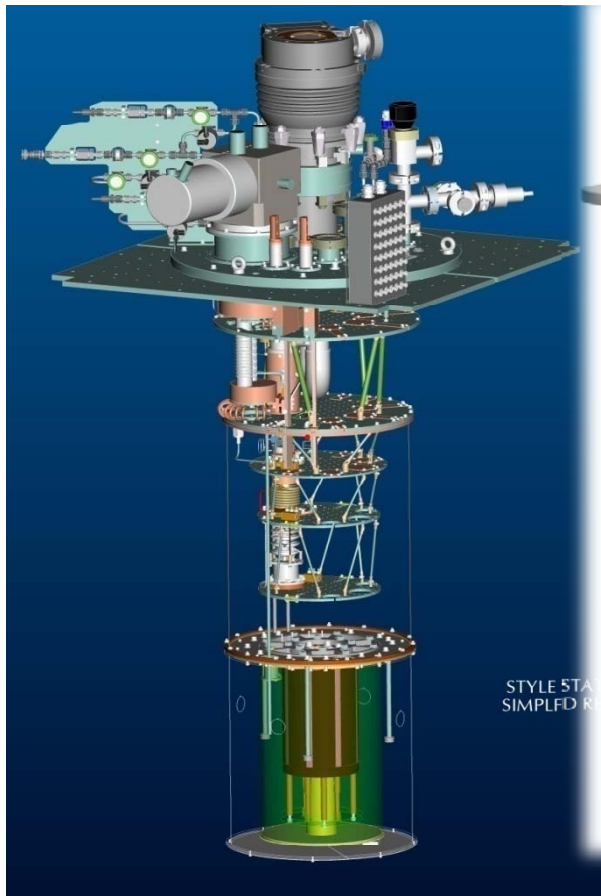


ISSP 12/14 T



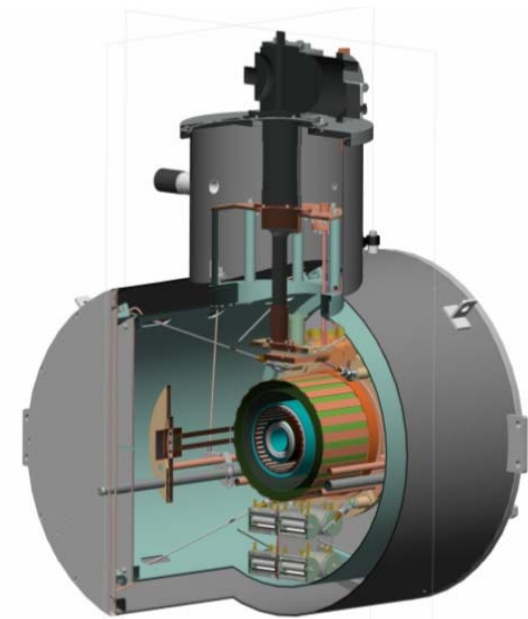
Cryofree[®] magnet and 'Integrated System' With Shared Cooling

- New 12T magnet for dilution refrigerators >10 installed worldwide
- New 15T design for dilution refrigerators - under development



- 18T Cryofree[®] magnet RT bore magnet systems
- demonstrated utilising high J_c RRP[®] conductors

Sample at 10 mK,
using a single 1W
pulse tube
refrigerator



Detector Magnet for the Alpha experiment at CERN -1.5T Fast ramping horizontal System

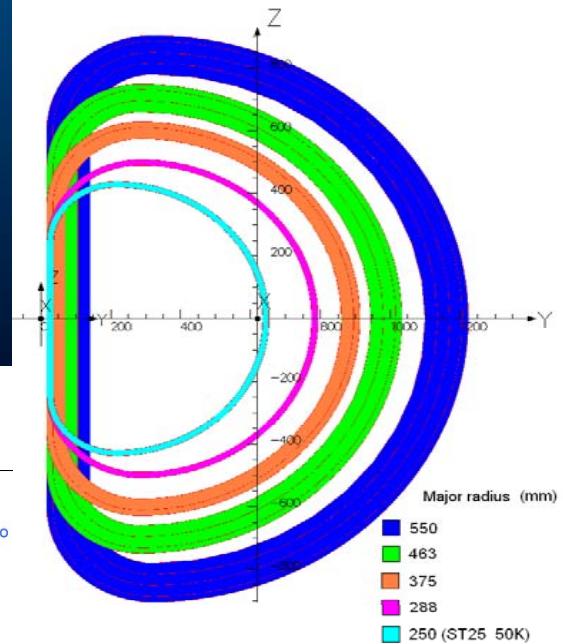
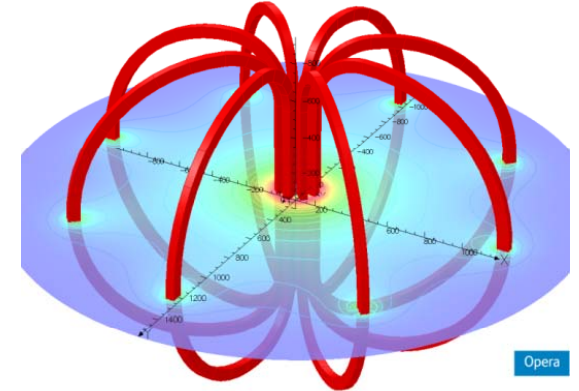
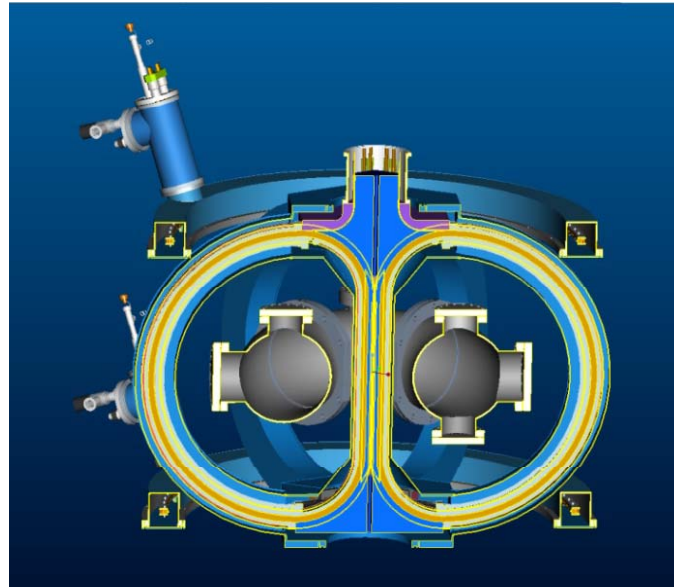
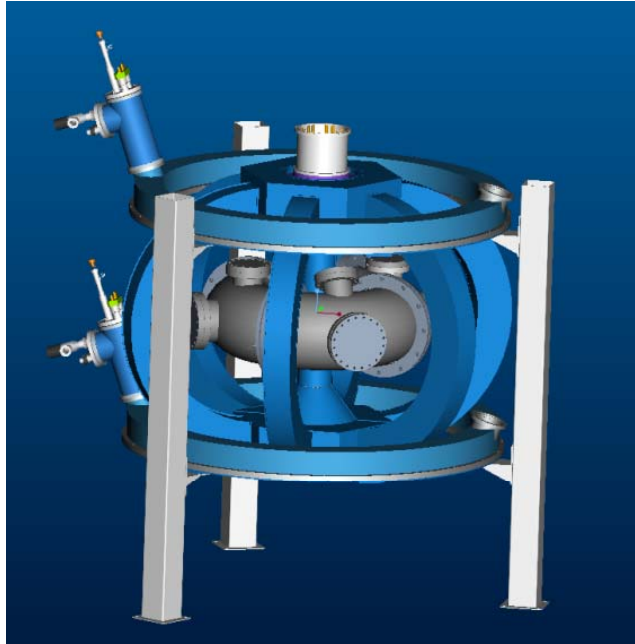
Wound main solenoid



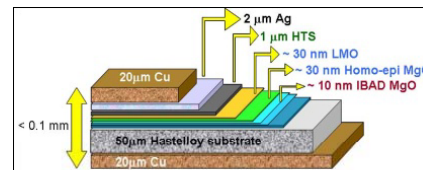
Completed System

Bo(T)	1.5
RT bore (mm)	350
Homogeneity (40mmx130mm) %	0.002
Field decay/hr %	0.0003
He boil off cc/hr	225
He Hold time days	37
Cryostat Dimensions	150cm x 95cm

ST25 and HTS Coil Developments Route to HF Tokamaks! Via Small Tokamaks (ST)



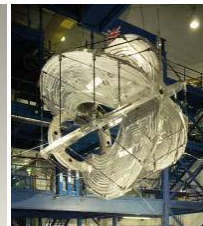
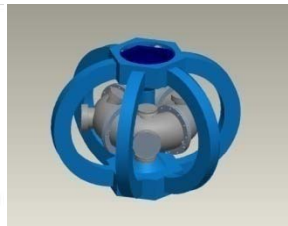
R/a	25/12.5cm
B _t	0.4T
700m HTS	12mm YBCO



Courtesy of SuperPower Inc



- A wide portfolio of skills that can positively impact CERN specific requirements
 - Design and manufacture of key components
 - Flexible and tailored approach
 - Consultancy and Programme Management
- Broad range of entry points
 - Magnet systems,
 - cryogenics,
 - Prototyping,
 - System integration



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Dr Steve Chappell steve.chappell@oxinst.com

Thank You

