

The LHC RF Power Systems



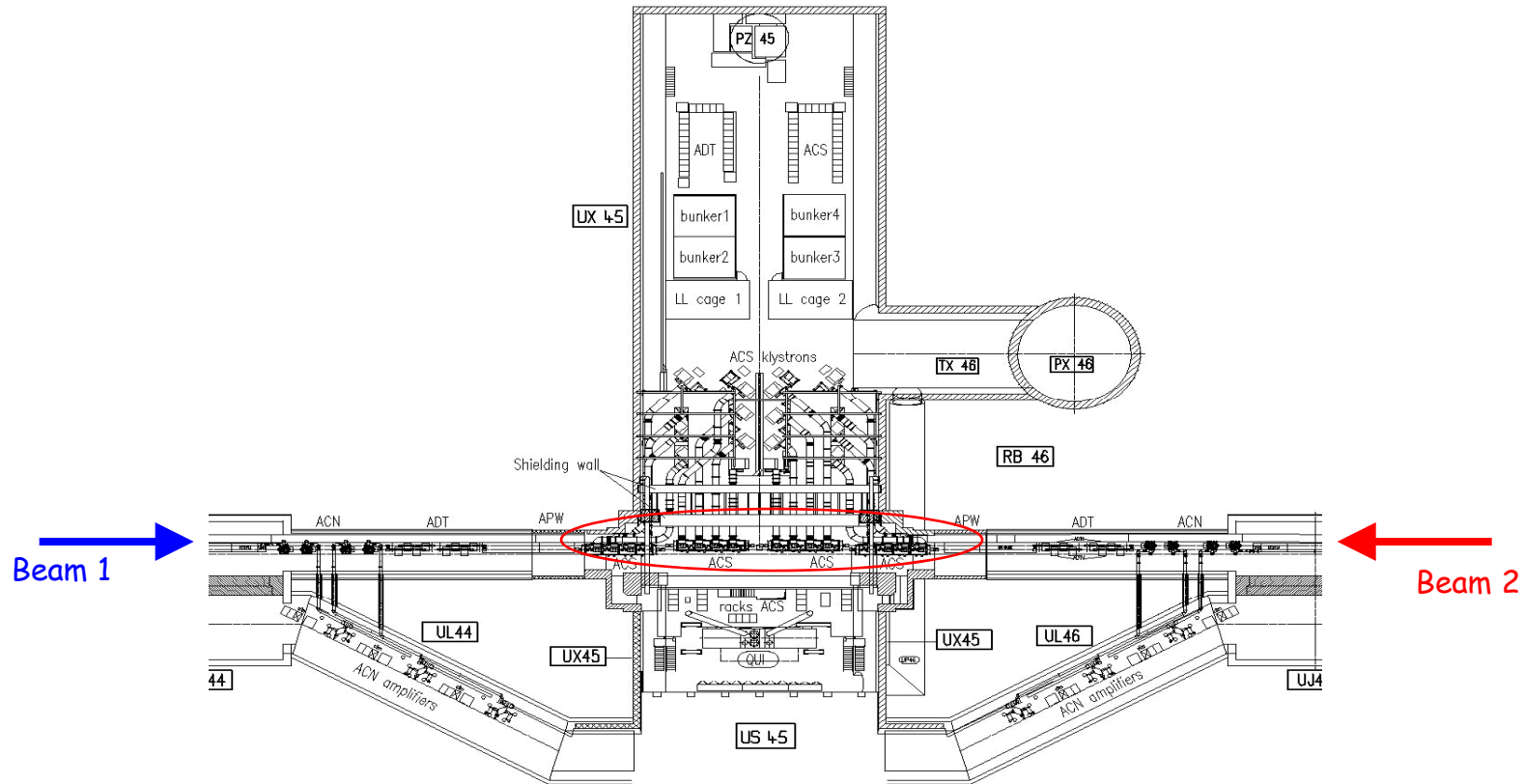
- Presented by : Luca Arnaudon
- Slides by : Olivier Brunner & Luca Arnaudon
- Important note:
- This is a team work..
- so thanks to all colleagues who has made this a successful project and still putting a lot of effort in it

■ Skip the intro...

Summary

- Geography
- The ACS Superconducting LHC RF system
 - Its components
 - Klystron
 - High Voltage
 - Circulator & Load
 - Wave Guide system
 - Important issues and experiences
- Controls and interlocks
- Commissioning summary

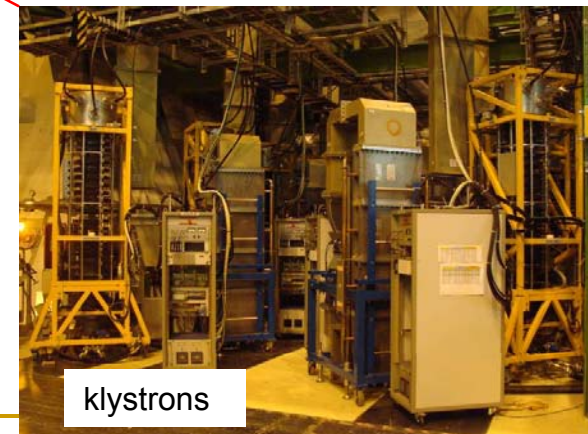
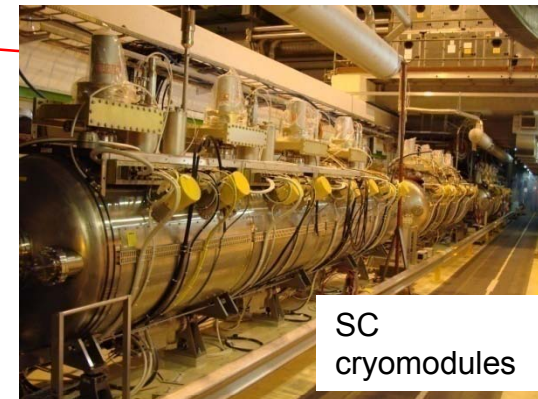
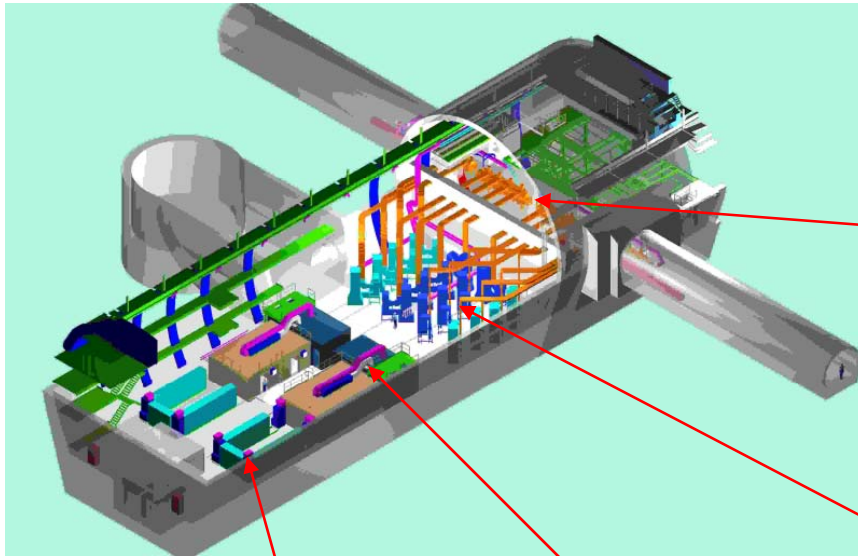
The LHC machine @ point 4



- The three LHC RF systems are located at Point 4
 - ❑ Superconducting cavities
 - ❑ Damper system
 - ❑ RF instrumentation & pick-ups

The LHC RF system installation

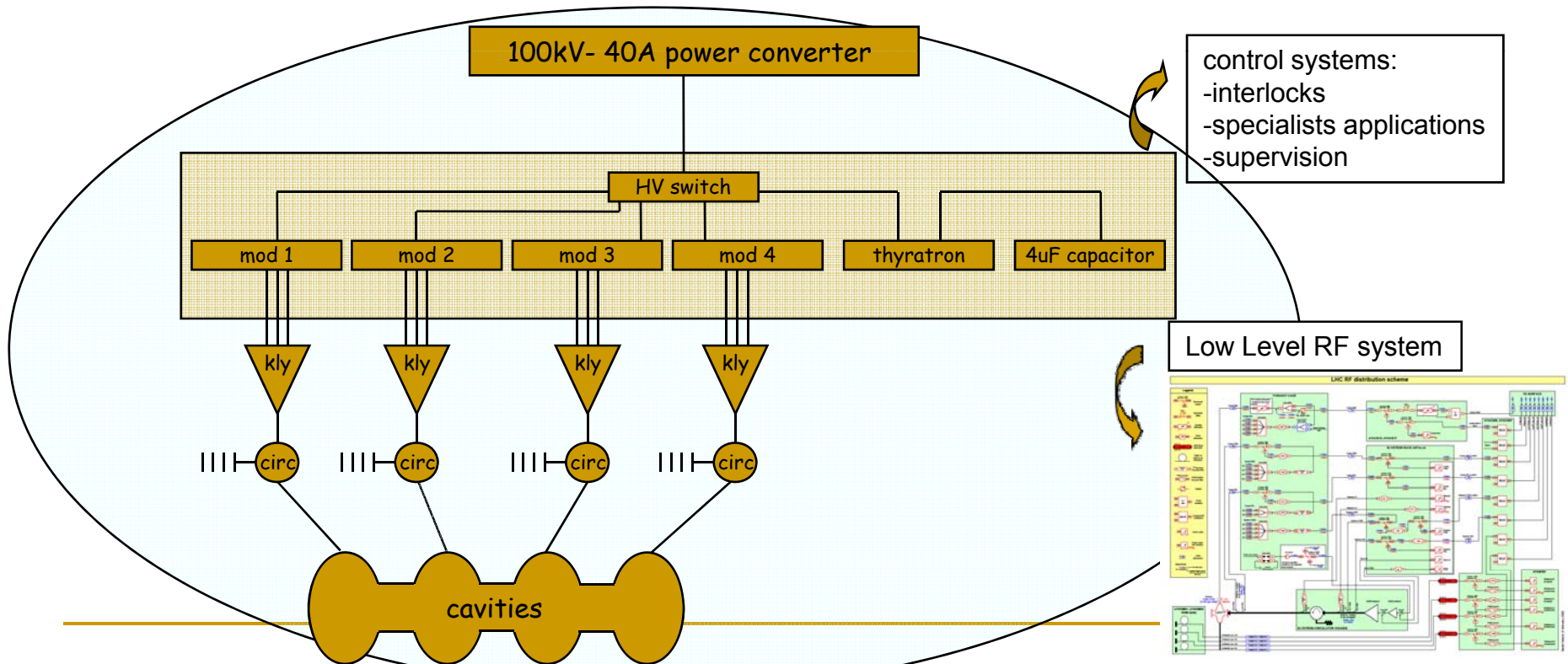
- Two controls rack areas
- Two Faraday cages in UX45
- 16 klystrons, Four bunkers with HV equipment
- Four SC cavities in one cryomodule



The LHC RF accelerating system

■ Specification

- ❑ 4 power converters (LEP) on surface; 4 klystrons per converter
- ❑ 16 klystrons, 1/cavity, 400 MHz, 300kW CW
- ❑ Connection via circulator (+ RF load) to waveguide system
- ❑ 1 modulator/klystron to adjust operating conditions (slow changes)
- ❑ Modulator, fast protection unit and high voltage components in fire-proof bunker

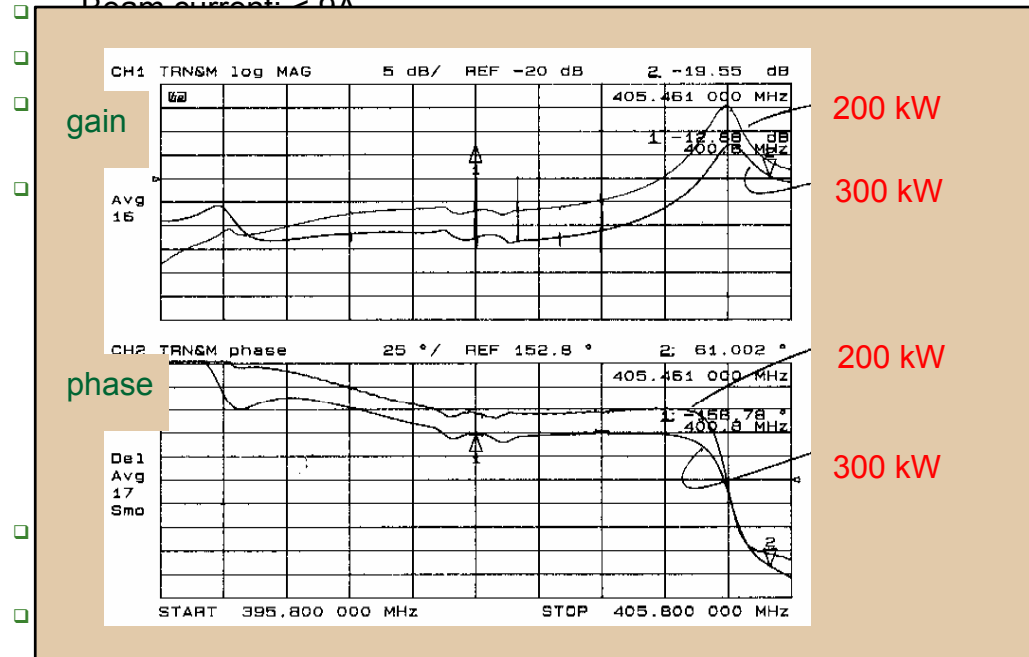


LHC klystrons



Main parameters

- Output power: 330 kW_{CW}
- Operating frequency: 400.8 MHz
- -1dB bandwidth: $\geq \pm 1$ MHz
- Gun perveance : $1.5 \cdot 10^{-6}$ (A.V^{-1.5})
- Load VSWR @ any phase: ≤ 1.2
- Beam voltage: 58 kV
- Beam current: ≤ 0.4 A



■ Issues

- Arc (Th



400MHz Klystron Collector cooling modifications

Issues: klystron 'boilers' modified:

- ❑ Bad water cooling of collector (SM18 klystron vacuum leak)
 - requires homogenous water flow
- ❑ Hypervapotron mode
 - dismantling in-situ in UX45, klystron in horizontal position
- ❑ Status: modification & re-installation finished



Overheating in collector

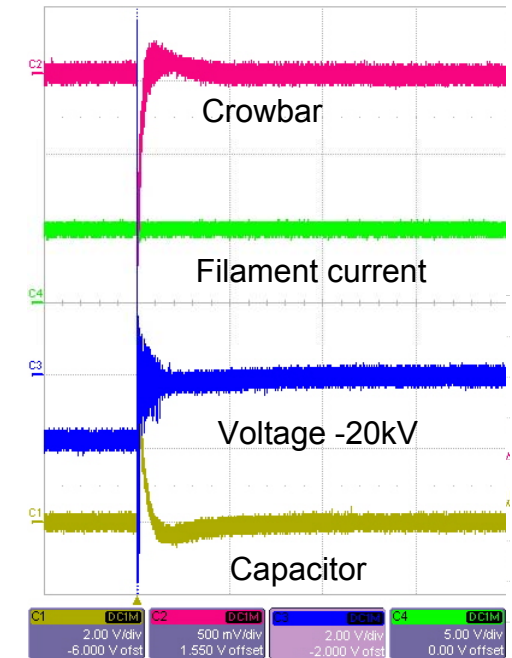


Klystrons in horizontal position in UX45

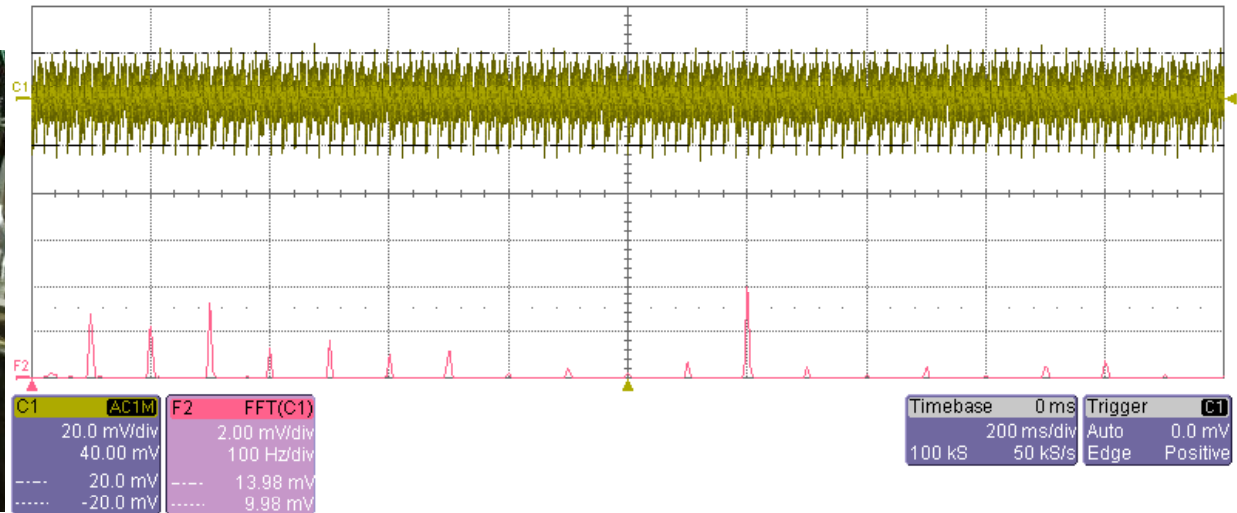
High voltage equipment



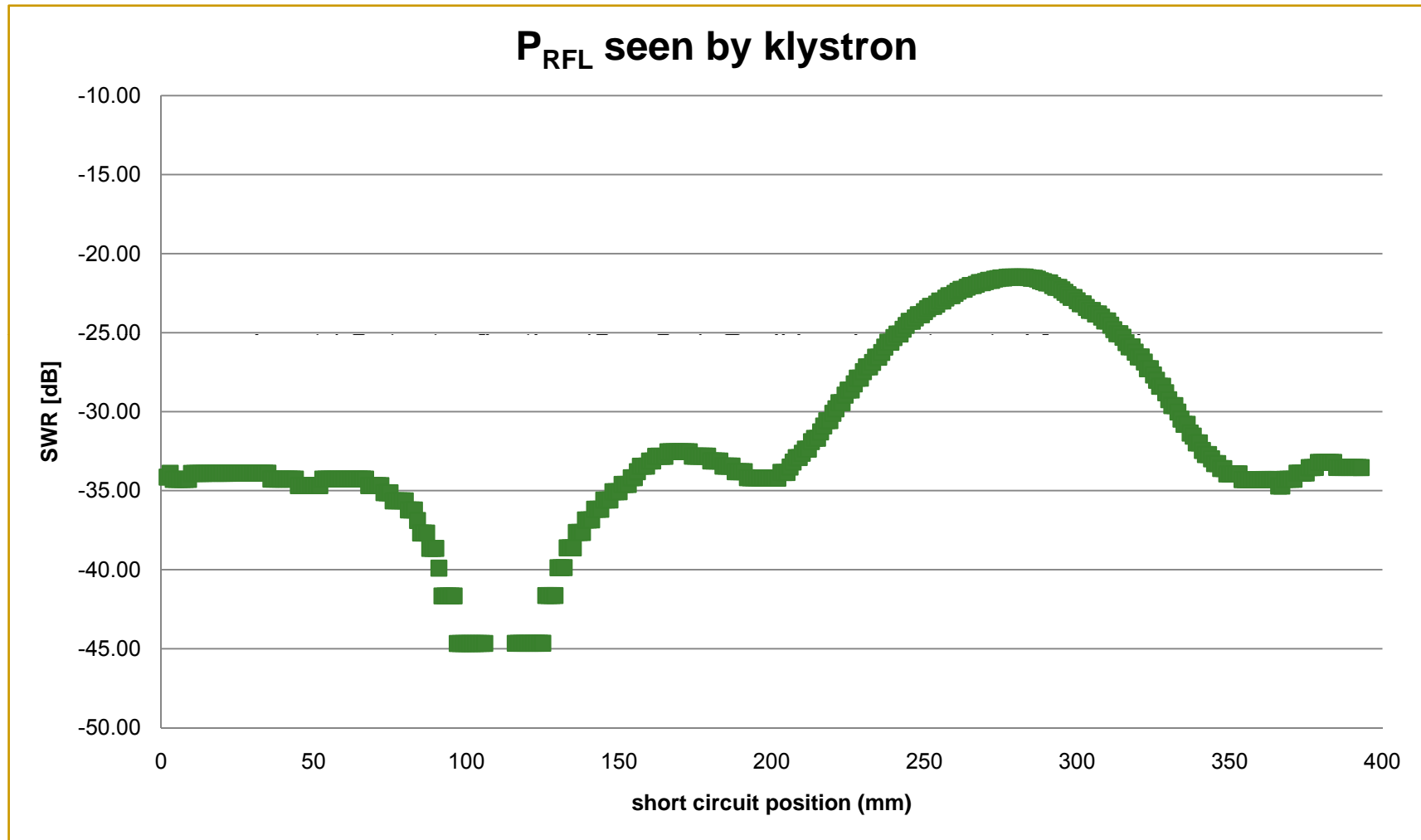
- Fire proof bunkers
- Klystron modulators
 - Equipped with tetrode for klystron current control
- Fast protection system
 - 5 gap thyatron
 - 4uF smoothing capacitor
- Silicon oil for safety



■ Issues



LHC Circulators & RF loads



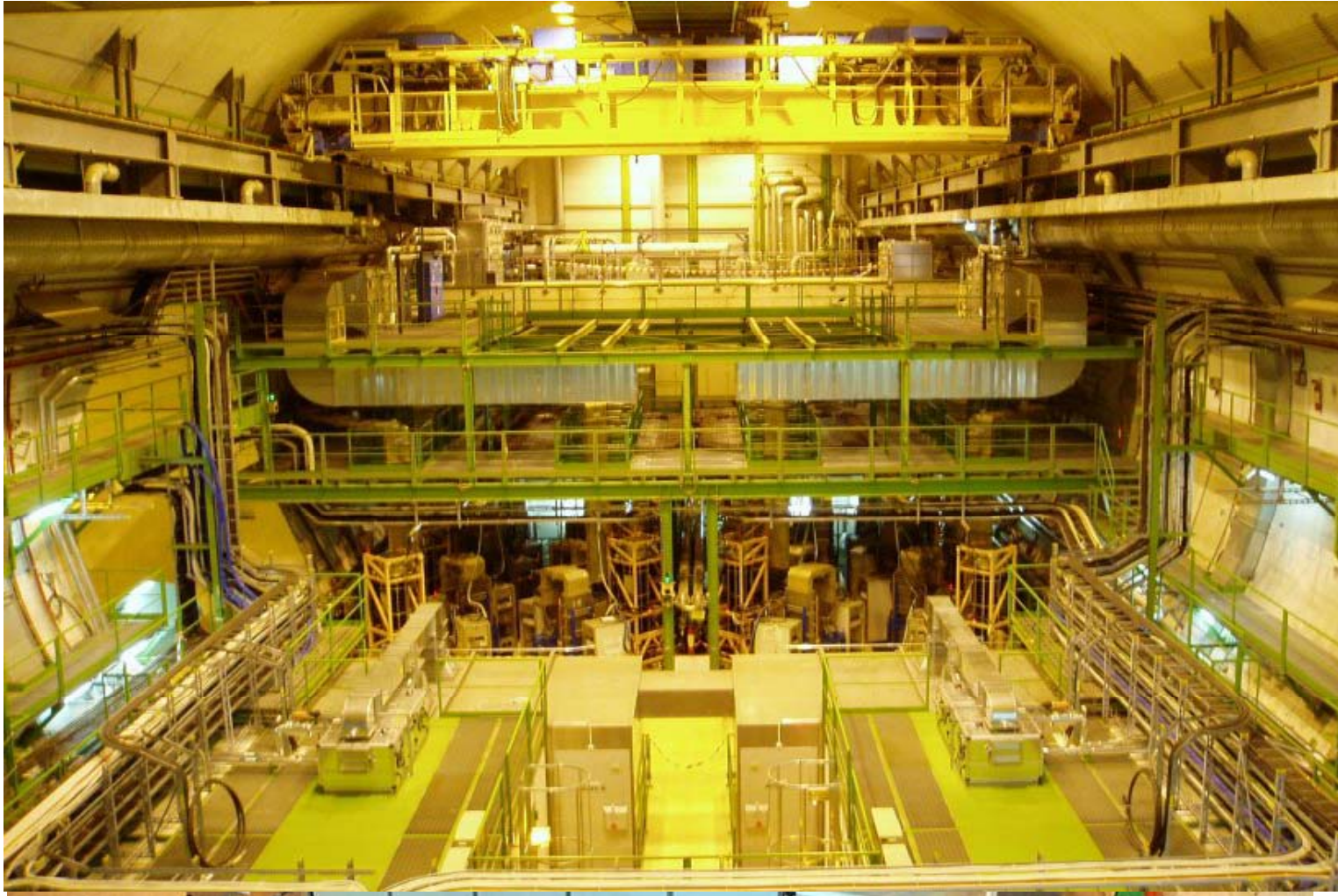
Circulators & RF loads



- **Main issue:** Installation
 - Circulators and loads mounted on mobile chassis to facilitate replacement
 - Pre-cabling done in the lab to speed up installation

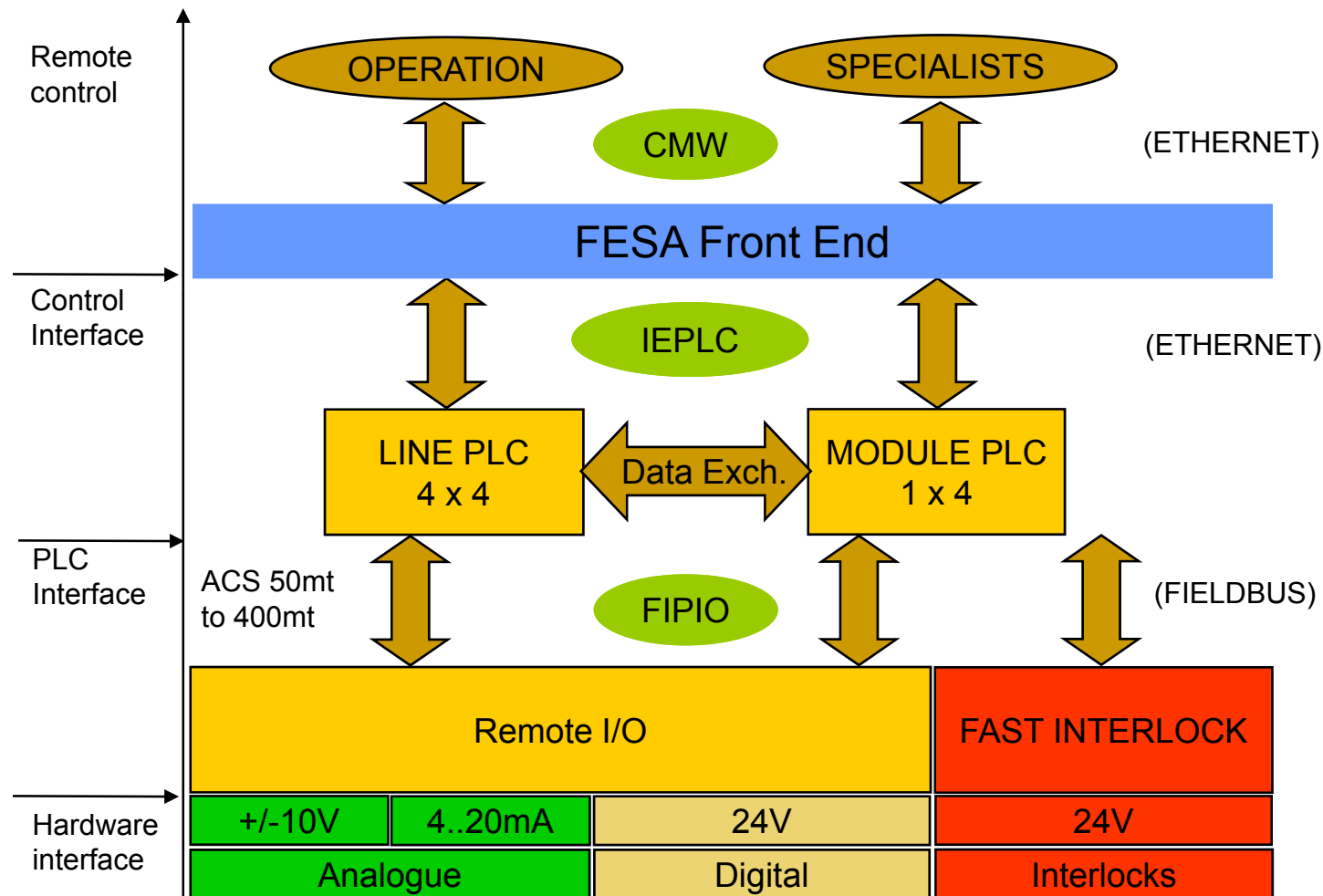


Waveguide system



Controls

Keywords : Distributed , Modular, Standard, Reliability, Maintenance



Controls: Details

Standard: Use of industrial components > 90%

Distributed: Reduced distance between the sensors and data acquisition = **better noise immunity**

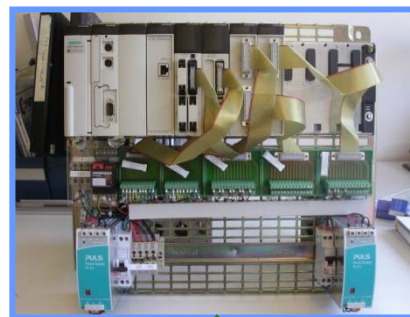
Modular: Every remote I/O sub-system was tested and calibrated in the lab prior to installation = **easy installation and reduced hardware commissioning time**

CAVITY TEMPERATURE

The system design was made in order to optimize **Reliability** and ease **Maintenance** since the underground area is not accessible during operation



PLC



KLYSTRON RACK



Controls: Interlocks

Slow (~10mSec) interlocks are treated by the PLC
(Ex. Temperature, water flows)

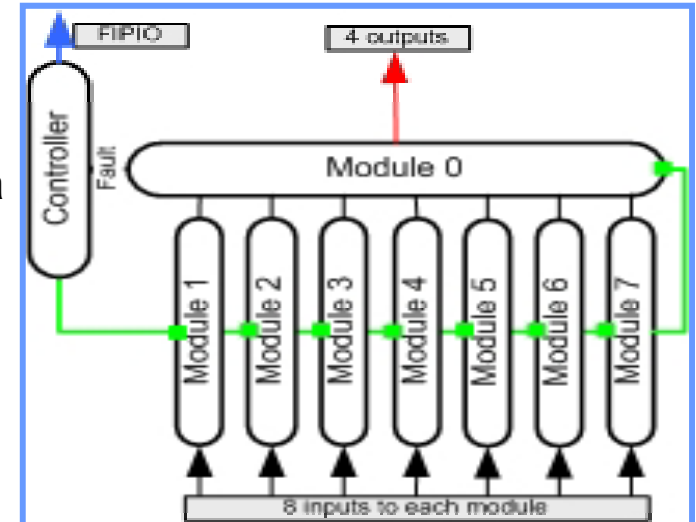
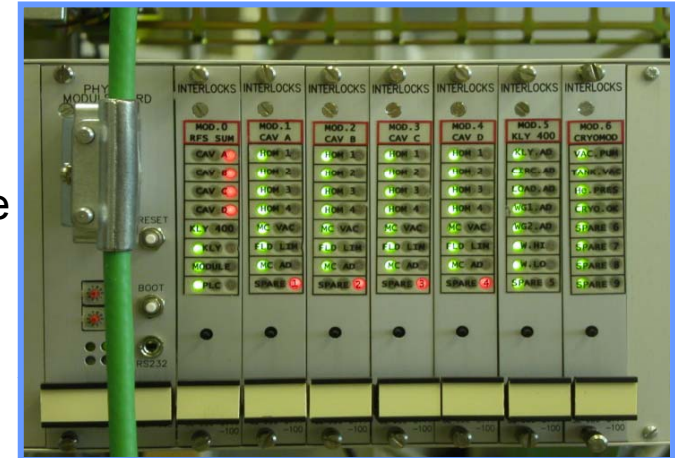
Fast (~15uSec) interlocks will be connected directly to the
fast interlock system

pure failsafe hardware modular system
fast reaction time

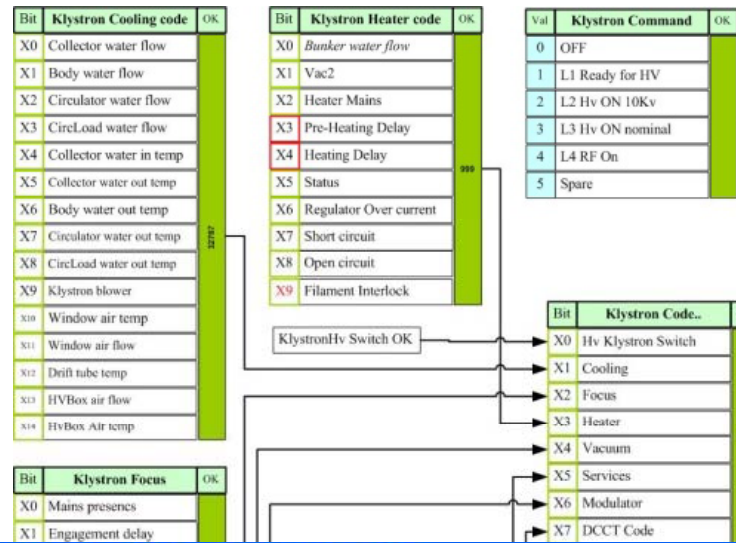
The PLC has a “sum of faults” output to the interlock
system

The PLC will read back the Interlock status and provide a
comprehensive code for the supervision

Direct isolated output to
the RF preamplifier FAST RF OFF
the HV power supply FAST HV STOP (= 4 cavities OFF)



Controls: Faults detection

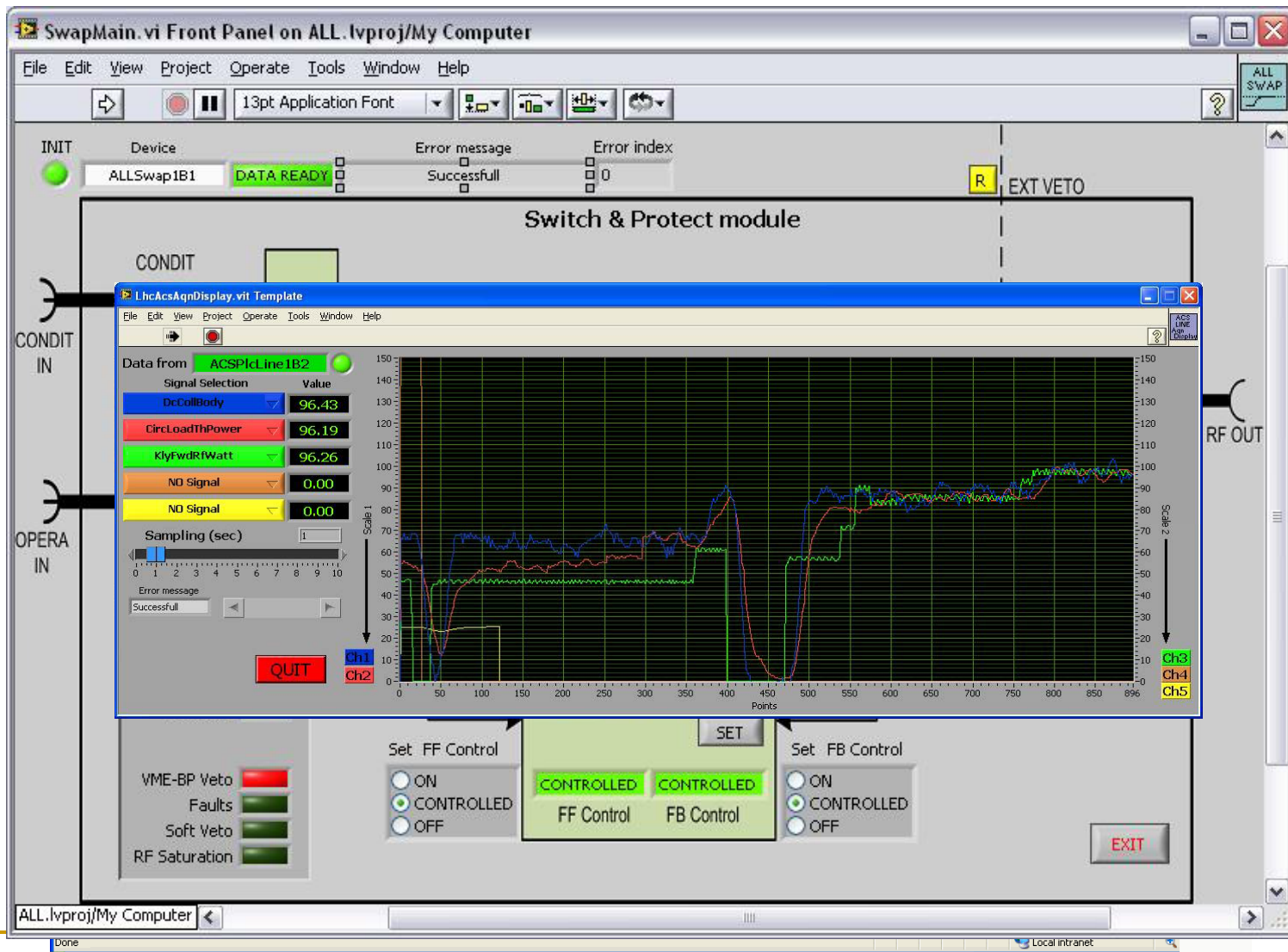


If the device
the device
first detected fault
formed in each PLC on a device basis
ed in the FESA class and an explicit
al alarm system



Laser Console [rfacop/NOT PERMANENT]					
File Alarm Group View Configuration Help					
Active List					
	Date	Time	System Name	Identifier	Problem Description
◇	N	13:55:24	ACSLine	ACSLINE6B1	Klystron filament current to low
◇	N	13:55:24	ACSMModule	ACSMODULEM2B1	Crowbar fired
◇	N	14:29:26	ACSMModule	ACSMODULEM2B1	Sum of HV faults from Line 3 PLC
◇	N	14:57:25	ACSLine	ACSLINE6B1	Crowbar or Modulator not ready
◇	N	14:57:25	ACSLine	ACSLINE7B1	Crowbar or Modulator not ready
◇	N	15:38:12	ACSLine	ACSLINE6B1	Klystron HV separator not connected
◇	N	16:20:50	ACSLine	ACSLINE7B1	Reflected RF power level exceeded between Klystron and Circulator (Wattcher Lo)
◇	N	16:34:15	ACSLine	ACSLINE8B1	Reflected RF power level exceeded between Klystron and Circulator (Wattcher Lo)
◇	N	16:39:15	ACSMModule	ACSMODULEM2B1	Sum of HV faults from Line 4 PLC
◇	N	16:39:17	ACSLine	ACSLINE8B1	Klystron mode-anode current to low
◇	N	16:39:19	ACSLine	ACSLINE8B1	Circulator Water Out Temp to high
◇	N	17:04:36	ACSLine	ACSLINE7B1	Klystron filament current to low

Controls: Interfaces



ACS system commissioning - status

		sector 4-5								sector 3-4							
		k8b1	k7b1	k6b1	k5b1	k1b2	k2b2	k3b2	k4b2	k5b2	k6b2	k7b2	k8b2	k4b1	k3b1	k2b1	k1b1
warm commissioning	Installation																
	Cabling																
	Network set up																
	Application software																
	Water cooling																
	Air Cooling																
	HV Bunker Services																
	Klystron set up																
	HV Intlk tests																
	PLC interface & specialist software																
	Power Converter ready																
	HV to 10kV																
	Crowbat tests																
	HV to nominal																
	Klystron modulator to nominal																
	Klystron parameters calibration																
	RF ON (VVG short circuited)																
	RF power to 300kV																
	Klystron heater curve																
	RF power calibration																
	Set up Switch&Protection																
	RF zone: access tests																
	Check Vacuum Instrumentation																
	Ramses system tests																
cold commissioning	Check Cryo Instrumentation																
	Cool down of SC modules																
	Tests with RF cavities cold & connected																
	Main couplers & Cavity Conditioning																
	Test application software																
	Deploy FESA classes																
	Set up Tuner Loop																
	Set up klystron polar loop																
	Set up RF feedback loop																
	Switch MC polarisation ON																
	Long reliability run																
	Remote operation																

- cavities cold & ready for RF ~ mid-June
- expected commissioning time: ~ 4-5 weeks

- cavities cold & ready for RF ~ mid-May
- expected commissioning time: ~ 6-8 weeks