

#### **Outline**



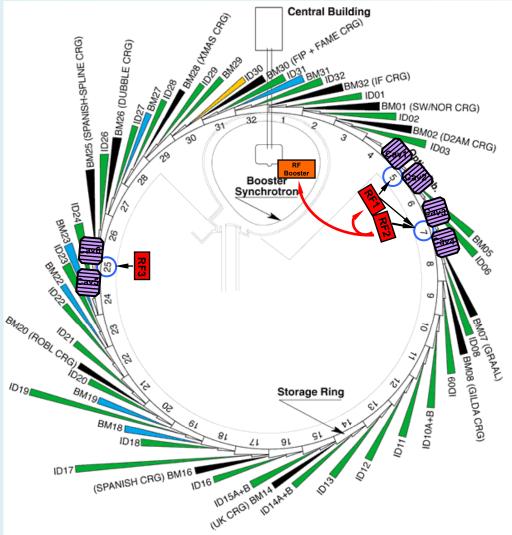


- Upgrade Program. Why? What is changing?
- Review of different Transmitter options. Klystron, IOT, Solid State Amplifier.
- Comparison of the options.
- Conclusion.



# **Upgrade Program**





Increase photon flux and brilliance of electron beam

- > Increasing the beam current up to 300mA.
- > Prepare for possible further increase to 500mA.

Presently: 3 RF sections (cell 5-7-25) in each: 2 x 5 cell NC cavity (not HOM damped) Total 6 cavities with 2 couplers each.

#### **Present nominal RF configuration:**

- RF1 powers 4 cavities.
- RF3 powers 2 cavities.

**High level of Redundancy** 

- RF2 possible backup for RF1 or RF booster.
- No Backup for RF3, but it is possible to deliver 200mA with 4 cavities.



Project: Replacement of each five cell cavity by 3 single cell NC cavity (HOM damped). Total 18 cavities with 1 coupler each. For a better RF distribution and efficiency reasons, the analysis will be done on the basis of 16 cavities.





#### **TOP UP with RF Booster**





- ✓ Up to now, in few bunch mode, the vertical emittance is deliberately increased to keep an acceptable Lifetime
- **✓ Top-Up Injection** mode will allow constant current for a poor Lifetime and back to low vertical emittance. Injection every 5 – 15 minutes, not below 5mn
- Keep RF ready to switch ON as fast as possible with minimum power consumption in stand-by state
- **✓ Solid State Amplifier** is perfectly suitable for such a use :

Only few seconds from OFF state to RF high

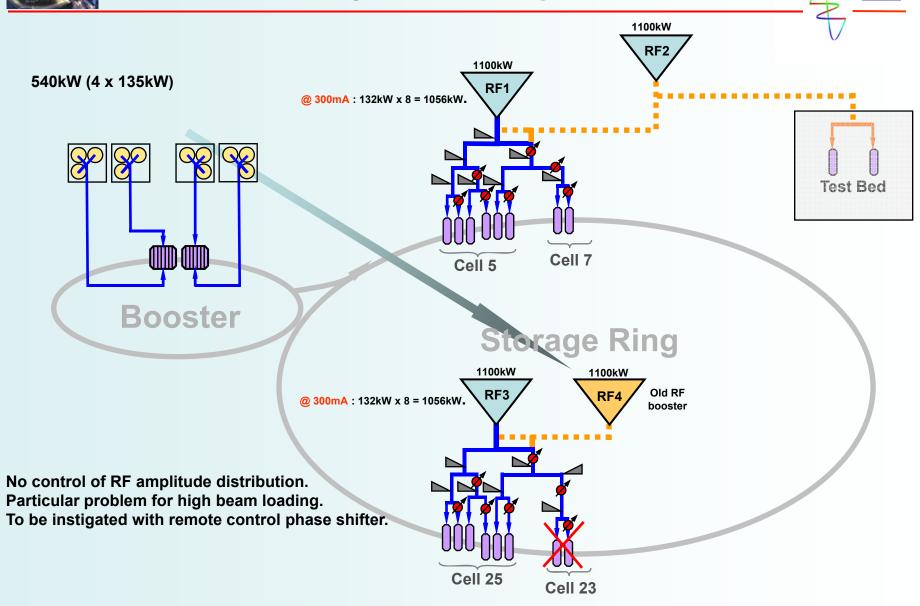
**✓** Accelerating voltage = 7MVolt with 2 cavities Pcopper [460kW] + Pbeam @ 5mA [26kW] Ptotal= 486kW 4 Solid State Amplifiers = 4 x 135kW = 540kW





# **Transmitter System – Klystron 1100kW**









# Transmitter System – Klystron 1100kW



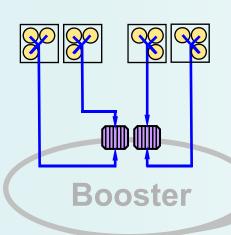
- ✓ Only 2 Transmitters 1100kW Klystron could cope with the total power for 300mA required for 16 single cell cavities
- √ Very Low Cost Re-use of former transmitters
- ✓ Very High Level of transmitter Redundancy Not true for cavity
- ✓ No Modularity Loss benefit of 16 cavities If troubles with one cavity, not easy to back for normal operation
- ✓ Problem of RF distribution Need to insert High Power phase shifters
- ✓ The super Klystron TH2089 was optimized for steady operation on LEP accelerator. Difficult tuning for large dynamic range, prone to instabilities
- ✓ Only one Supplier for this type of Klystron.
   TH2089 klystron Tube produced until 2020, and then ?
   We can predict the death of our RF system after 12 years from 01/01/2007



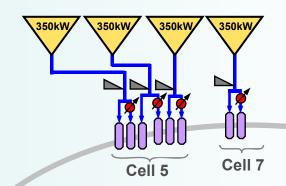


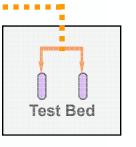
## **Transmitter System – Klystron 350kW**



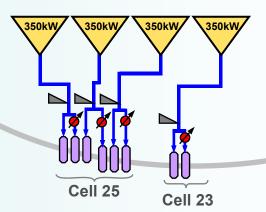


- > Transmitter or cavity problem.
- ⇒ 300mA can be delivered with 14 cavities
- > Old RF2 if kept for cavity Test-bed or for klystron test Optionally its klystron could be replaced by new one.
- ⇒ Total to budget:
- √ 8 x 350kW transmitters.
- √ 4 x SSA for booster





#### **Storage Ring**





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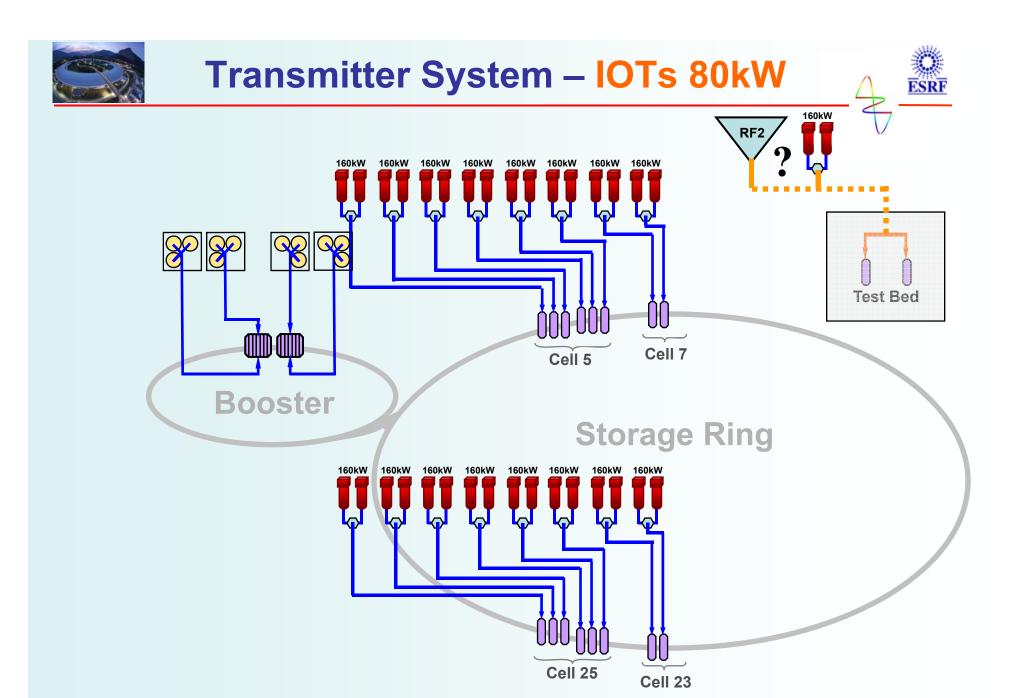


### **Transmitter System – Klystron 350kW**



- 8 Transmitters 350kW Klystron
  - √ Thales is motivated to develop a new 350kW Klystron based on the state of the art technology KGP family Vk/lk = 58kV/10A Va=35kV 6 cavities
  - **✓** Expected Price 1.3M€ for a complete transmitter w/o circulator
    - 4 circulators can be re-used
  - ✓ Stability hopefully improved with new design
  - √ 4 times more auxiliaries: expected decrease in MTBF
  - ✓ Is the development of a new CW klystron still an up-to-date approach?







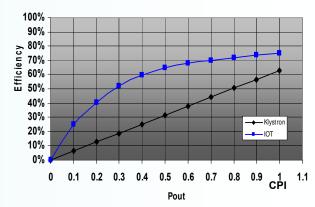


### **Transmitter System – IOTs 80kW**



# 32 transmitters IOTs

✓ Good Efficiency – doesn't drop so much when using down to 50% power



- √ Short device
  - ⇒ Short electrical length. Phase-Pushing factor reduced
  - ⇒ Much easier to replace compared to Klystron
- ✓ Need of circulators
- √ 16 times more auxiliaries: expected bad impact on MTBF
- **✓** At the time being No 352MHz IOTs available on the Market
  - CPI manufactures an IOT for 250kW CW @ 267MHz (2KDW250PA)
  - 350kW CW @ 352MHz ? Would be a good alternative to klystron



CPI "Chalk River Tube 250kW CW @ 267MHz

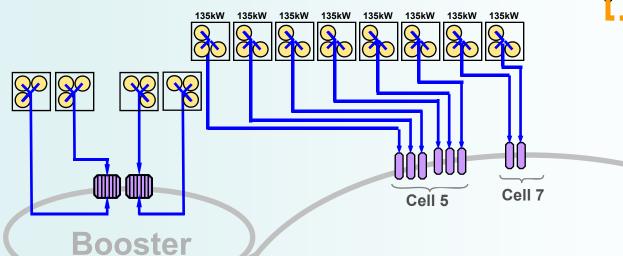




### **Transmitter System – SSA 135kW**



**Test Bed** 



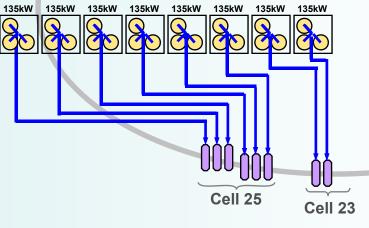
#### Very high modularity

A cavity can move from a cell to another and its associated transmitter follows easily.

#### Additionally ramping to 500mA

- √ Add 2 Cavities with associated transmitters
- ✓ Enhance Output Power up to 180kW adding a 4th element.







**Storage Ring** 



# **Transmitter System – SSA 135kW**



# 16 Solid State Amplifiers

- ✓ Interest from Industrial Companies to manufacture Solid State Amplifier 352MHz High Power
- **✓** Benefit of SOLEIL experience
- **✓** No need of High Power circulator
- **√ 1 Solid State Amplifier per cavity = 16 SSA** with a Total of 8640 transistors
- **✓** No need of High Power RF phase shifter and Magic Tee
- ✓ No High Voltage Ancillaries reduced (1 DC power supply 500kVA / SSA)
   ⇒ No X-rays
- ✓ Control very much simplified
- ✓ Very easy maintenance but requires careful follow-up of spare parts
- √ Very High Level of Redundancy





# **Comparison – Storage Ring Upgrade**





3.2M€ for Booster upgrade isn't considered in the Purchase Cost

300mA upgrade	Re-use of existing 1100kW klystron	Klystron 8 x 350kW	IOTs (combined by 2) 32 x 80kW	Solid State Amplifier 16 Amplifiers
Device Availability	Until 2020	<b>To be developed</b> Based on KGP family	To be developed	Yes
Redundancy	Transmitter Yes Cavity under conditions	Yes 300mA possible w/ 7 TX 14 Cav	Yes 300mA possible w/ 30 TX 15 Cav	Yes 300mA possible w/ 15 TX 15 Cav
Modularity	No	Yes	Very good	Excellent
Reliability / MTBF	Average	Probably lower	Probably lower	$MTBF  o \infty$
Maintenance Troubleshooting	Not Easy	Not Easy	Easy	Very Easy
Stability	Bad	Unknown	Unknown	Good
Possible 500mA	Yes (if 200kW/cav OK)	Yes (cost 1.5 M€)	No (add 4 cav)	Yes (cost 6M€)
Efficiency (300mA)	60% P=95%	58% P=75%	72% P=80%	<b>55%</b> P=95%
Elec. cost 10 years 6500h/year @ 82€ / MWh	18.7 <b>M</b> €	19.4 M€	15.6 M€	20.4 M€
Purchase Cost	transfer of TRA0 1.0 M€	8 x 350kW 10.4 M€	32 x 80kW 14.4 M€	16 x 135kW 12.8 M€
Circulator/combiner		8-4 <b>0.6 M€</b>	16-4 <b>1.0 M€</b>	Included
Maintenance Cost Base 10 years @ 6500h/year	<b>1.0 M€</b> (2 x 1 klys)	2.8 <b>M€</b> (8 x 1 klys)	3.2 M€ (32 x 1 IOT)	0.5 M€ ( transistors + PS DC/DC)
Possession Cost	20.7 M€	33.2 M€	34.2 M€	33.7 M€



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#### Conclusion



ESRF transmitter upgrade, assuming installation of 16 single cell cavities

- 1. With existing 1.1MW transmitters
  - SSA for the booster to optimize frequent Top-Up
  - Moving the booster klystron close to SRRF3
  - Re-establish redundancy to safeguard operation at upgraded current of 300mA BUT:
  - Still problem of unstable behavior of high power klystrons
  - The only left supplier predicts a production until 2020, but then?
- 2. Three options for full RF transmitter upgrade
  - No significant difference in cost
  - IOTs: highest efficiency but no IOT available @ 352 MHz BUT:
  - SSA = Our preferred solution
    - ⇒ High Modularity, high Redundancy and high MTBF
    - ⇒ Simple and easy to maintain
    - ⇒ No High Voltage, no X-Rays
    - ⇒ SSA has a potential for mass production and to become cheaper as compared to tube solutions
    - ⇒ New transistors under development with higher efficiency





# Acknowledgements



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