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PROTECTION IN MAGNET DESIGN

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With help from B. Auchmann, L. Bottura, H. Felice, J. Fleiter, T. Salmi, M. Sorbi





CONTENTS

- Main physics given in previous talk [talk by L. Bottura]
- Hotspot temperature
 - Maximum temperature for Nb-Ti and Nb₃Sn
 - Time margin
 - Case with a dump resistor: scalings
 - No dump resistor: intrinsic limits, scalings, field dependence
- Budget for time margin: detection, heater delay, etc
 - Heaters
 - Delays vs operational current and vs field
 - How to quench the inner layer ?
 - Detection
 - Thresholds, scalings and the case of HTS
 - Other terms: quenchback, ...
- Inductive voltages



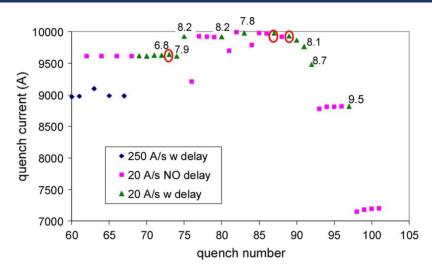
LIMITS TO HOTSPOT TEMPERATURE

- What is the maximum acceptable hotspot temperature ?
 - Nb-Ti
 - Degradation of insulation at 500 K
 - Limit usually set at 300 K
 - Nb₃Sn
 - Weak point: avoid local stress that could damage the Nb₃Sn
 - Limits around 300 K, with some more conservative down to 200 K and more daring up to 400 K
 - That's a big difference ... what to choose? Difficult to simulate, experiments should drive this choice

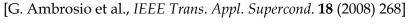


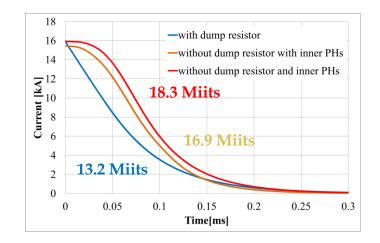
LIMITS TO HOTSPOT TEMPERATURE

- Data from TQ series
 - Degradation from 8 to 9 MIITS
 - Estimate hot spot of 370-390 K



- Data from HQ
 - High MIITs test, no degradation at 18 MIITS (300 K at 12 T)
- Some uncertainty due to ignorance of local field





[H. Bajas, et al., *IEEE Trans. Appl. Supercond.* **23** (2013) in press]



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DUMPING ON RESISTOR

• We neglect magnet resitance

$$R_d = \frac{V_{\text{max}}}{I_o} \qquad \tau = \frac{L_m}{R_d} = \frac{L_m I_o}{V_{\text{max}}}$$

$$\int_{0}^{\infty} [I(t)]^{2} dt = A_{Cu} A \int_{T_{0}}^{T_{max}} \frac{c_{p}^{ave}(T)}{\rho_{Cu}(T)} dT$$

Quench capital

- Resistor is limited by the maximum voltage that the magnet can withstand $\Gamma_q = \int [I(t)]^2 dt = I_o^2 \int e^{-2t/\tau} dt = \frac{\tau}{2} I_o^2 = \frac{1}{2V_{\text{max}}} L_m I_o^3 \sim \frac{U_m I_o}{V_{\text{max}}}$
- Protection condition:
 - Balance between quench capital and tax

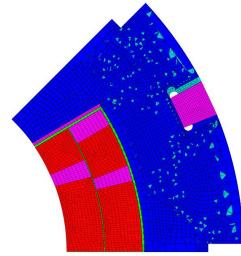
$$\Gamma(T_{\max}) > \Gamma_q$$

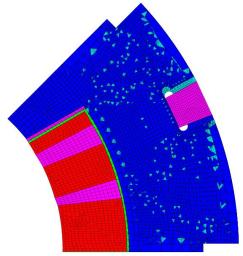
- So we conclude
 - External dump strategy not invariant on the magnet length
 - If it works for 1 m, it can be not viable for 10 m long magnets
 - External dump strategy: larger cables allow to gain time margin
 - Γ scales with square of cable area
 - Γ_q scales with the cable area



DUMPING ON RESISTOR

- Example of Q4 for the LHC upgrade [M. Segreti, J. M. Rifflet]
 - Two layers of 8.8 mm cable or one layer of 15.1 mm cable ?





- Similar gradient 120-128 T/m and current density 700 A/mm²
- One layer design has a cable cross-section 3 times larger, 13 times lower inductance no need of heaters
 - Γ =30 MIITs, Γ_q =18 MIITs for one layer
 - Γ =3.2 MIITs, Γ_q =6.2 MIITs for one layer

$$\Gamma(T_{\max}) > \Gamma_q$$



- No external dump
 - Ideal is quenching all the magnet in zero time

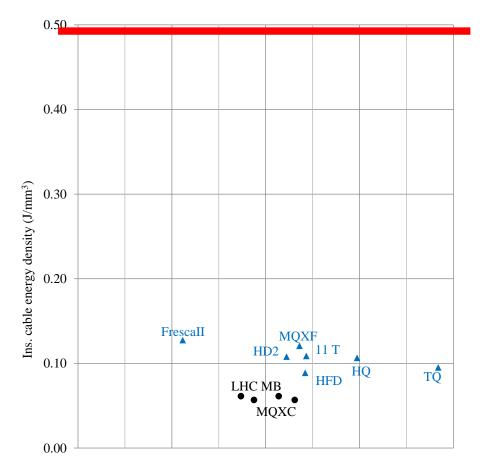
$$C_p^{ave} \equiv \int_{T_0}^{T_{max}} c_p^{ave}(T) dT$$

- An intrinsic limit to protection is the trivial balance between energy density and heat capacity
- Nb-Ti
 - Typical enthalpy at 300 K is 0.65 J/mm³ → with copper is 0.7 J/mm³ → with 30% voids one has 0.5 J/mm³ (helium neglected)
- Nb₃Sn
 - Typical enthalpy at 300 K is 0.45 J/mm³ → with copper is 0.6 J/mm³ → with 30% insulation 0.5 J/mm³
- HTS:
 - YBCO: typical enthalpy at 300 K is 0.55 J/mm³
- A limit is given by the enthalpy which looks rather similar for different coils hard limit at ~0.5 J/mm³



- Where are we with respect to these limits ?
 - Nb-Ti: 0.05 J/mm³, we are a factor 10 below (factor 3 in current)

 Nb₃Sn: =0.10-0.12 J/mm³, we are a factor 4-5 below (factor 2 in current)



Energy density in the insulated cable, and limit given by enthalpy at 300 K



- There are several concepts of margin for superconducting magnets
 - Current density margin
 - Loadline margin
 - Temperature margin
- We propose a margin for protection: the time margin
 - Hypothesis: adiabatic approximation (conservative)

$$\int_{0}^{\infty} [j(t)]^{2} dt = \int_{T_{0}}^{T_{\max}} \frac{c_{p}(T)}{\rho(T)} dT \qquad \int_{0}^{\infty} [I(t)]^{2} dt = v A^{2} \int_{T_{0}}^{T_{\max}} \frac{c_{p}^{ave}(T)}{\rho_{Cu}(T)} dT$$

- *j*: current density
- *I*: current
- ρ_{cu} : copper resistivity c_p^{ave} : volumetric specific heat
- *v*: fraction of copper *A*: cable surface



• We define the MIITS of the cable (the capital we can spend)

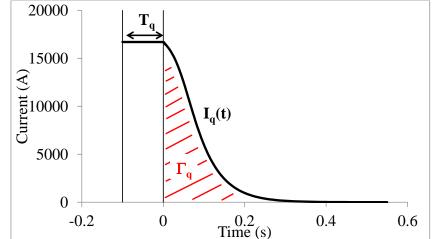
$$\int_{0}^{\infty} [I(t)]^{2} dt = v A^{2} \int_{T_{0}}^{T_{\max}} \frac{c_{p}^{ave}(T)}{\rho_{Cu}(T)} dT$$

Γ_q are the MIITS of a quench where all magnet quenches at time

$$\Gamma(T_{\max}) \equiv \nu A^2 \int_{T_0}^{T_{\max}} \frac{c_p^{ave}(T)}{\rho_{Cu}(T)} dT$$
$$\int_{0}^{\infty} \Gamma_q \equiv \int_{0}^{\infty} [I_q(t)]^2 dt$$

• How long can we stay at nominal current I_0 ? We call this the protection time margin T_q

$$I_0^2 T_q(T_{\text{max}}) + \Gamma_q = \Gamma(T_{\text{max}})$$
$$T_q(T_{\text{max}}) \equiv \frac{\Gamma(T_{\text{max}}) - \Gamma_q}{I_0^2}$$





No dump strategy is independent of the length

$$I_q(t) = I_0 \exp\left(-\frac{t}{\tau(t)}\right) = I_0 \exp\left(-\frac{tR(t)}{L}\right)$$

• Both *R* and *L* scale with lenght so the problem in independent of magnet length

• No dump strategy is independent of the size of the cable

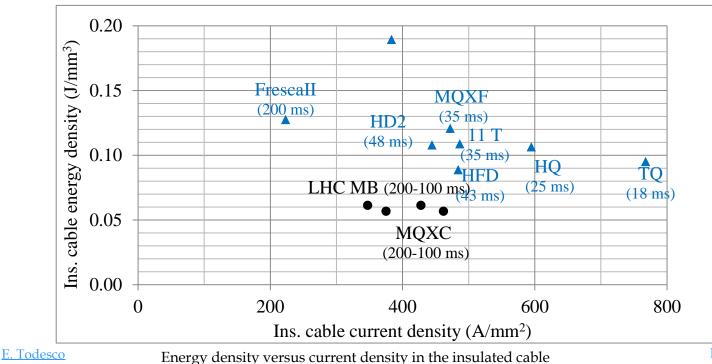
- To be more precise: replacing a double layer coil with a single layer and double width, same *U* and *j* (see case Q4), has no impact
 - $w \to w'=2w$ $I_o \to I_o'=2I_o$ $U \to U'=U$
 - Same time constant: $L \rightarrow L' = L/4$ $R \rightarrow R' = R/4$
 - 4 times MIITS and $\Gamma_q \quad \Gamma \to \Gamma' = 4\Gamma \quad \Gamma_q \to \Gamma_q' = 4\Gamma_q$
 - Same time margin $T_a'=T_a$
- What is relevant?

 $T_q(T_{\text{max}}) \equiv \frac{\Gamma(T_{\text{max}}) - \Gamma_q}{I^2}$



NO DUMP: SCALINGS - 2

- We are going from time margin of 100 ms (LHC NbTi) to 50 ms (Nb₃Sn) and even lower
 - Note that stored energy is not relevant: TQ worse than Fresca2
 - Note the role of current density (up to now neglected I think, whilst the role of copper has been overestimated)



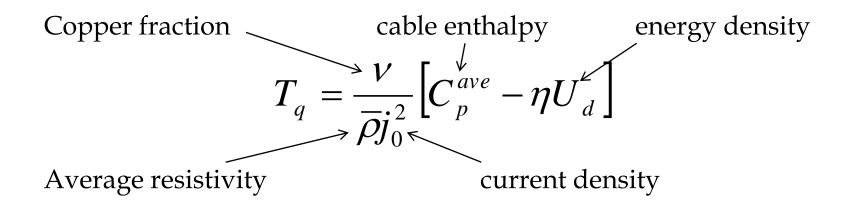
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NO DUMP: SCALINGS - 3

- So what is relevant ?
 - One can derive an equation with intensive properties

$$T_q(T_{\rm max}) = \frac{\Gamma(T_{\rm max}) - \Gamma_q}{I_0^2}$$

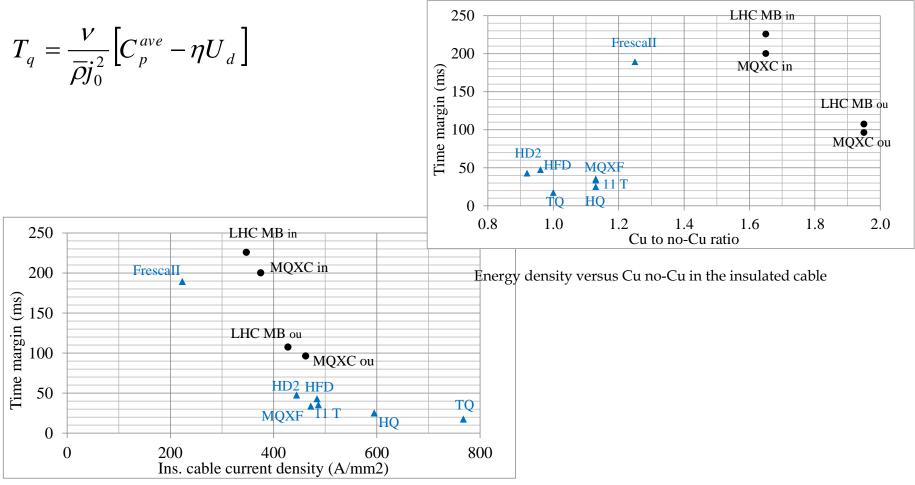


where η is a parameter \rightarrow 1 for energy density approaching cable enthalpy



NO DUMP: SCALINGS - 4

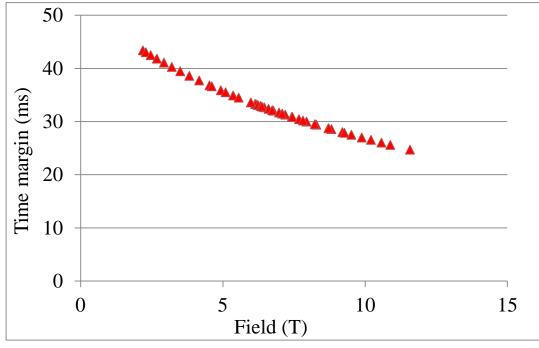
• The role of current density is not less important than Cu fraction !



Time margin vs current density in the insulated cable



- Depending on the initial quench location one has a large variation of the budget for MIITs →large variation time margin
 - Example HQ: from 25 (12 T) to 45 ms (2 T)
 - This additional margin for low field will be needed



Time margin vs field in HQ (one marker per cable)

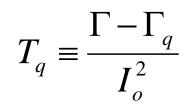


TIME TO QUENCH ALL THE MAGNET

- Detection time
 - Time to get over the threshold (a few ms \rightarrow 10, 20 ms?)
 - Larger for lower fields !
 - Validation time 10 ms, possibly lowered to 5 ms
 - Switch opening 2 ms
- Quench heaters
 - Delay to quench the first cable (5-10 ms)
 - Delay to quench the last cable (10-20 ms)

Switch opening

• A time budget of 40 ms is at the limit





Delay of quench heaters: first cable quenched

Delay of quench heaters: last cable quenched

The budget for the time margin

E. Todesco

Over the threshold



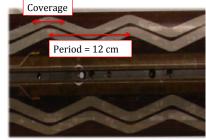
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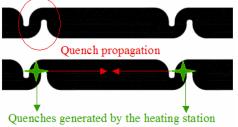
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HEATERS: FIRST OBSERVATIONS

- Typical quench velocities
 - Along a cable ~10-20 m/s \rightarrow 50-100 ms to make 1 m
 - From turn to turn ~10 ms From outer to inner ~50 ms
 - The build up of resistance due to quench propagation is negligible
 - Essential part of the modeling is the heat trasfer from the quench heaters to the coil
 - Interplay of heat transfer, temperature margin
- Heaters power is limited by voltage
 - The heater geometry is not indepedent of length !
 - For long magnet one has to make heating stations to preserve a large power (~50 W/cm² for 25 μm thick – or better say 20 W/mm³?)
 - Distance of stations ~100 mm to have
 - propagation in less than 5 ms
 - This also makes the problem more complex





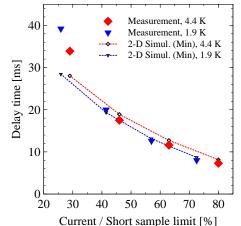


HEATERS: FIRST OBSERVATIONS

- Simple model
 - Estimate the temperature margin $T_{\rm cs}$ a
 - Integrate specific heat from T_{op} to T_{cs} to get the energy needed
 - Time proportional to energy (one free parameter)
 - The case 1.9 K vs 4.2 K
 - 1.9 K: T_{cs} =1.9 + 4.8 = 6.7
 - 4.2 K: T_{cs} =4.2 + 3.3 = 7.5

$$t_d \propto \int_{T_{op}}^{T_{cs}} c_p^{ave}(T) dT$$

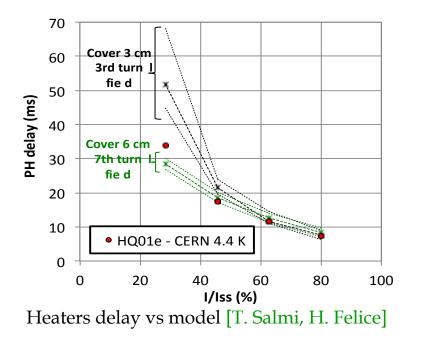
- At the end «by chance» the two integrals are similar within 10-20% so similar delays as found experimentally
- More refined models
 - Thermal network [talk by T. Salmi]

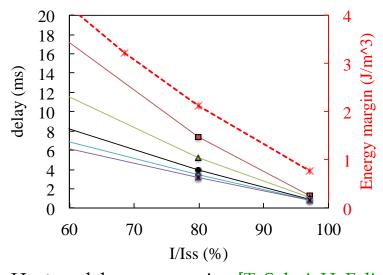




HEATERS DELAY

- Case of HQ [see G. Ambrosio talk]
 - 25 μm Kapton baseline, 50 μm and 75 μm analysed
 - 20-80% I/I_{ss} range less than 10 ms at 80%
 - Nominal power of 50 mW/cm²
 - Very good modeling



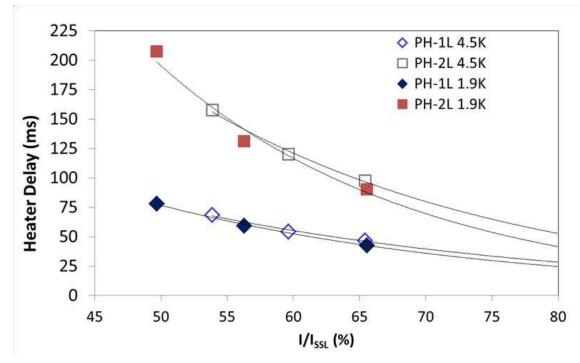


Heaters delay vs powering [T. Salmi, H. Felice]



HEATERS DELAY

- Case of 11 T
 - 125 μm Kapton baseline, 250 μm also used
 - 20-60% I/I_{ss} range
 - Nominal power of 25 mW/cm²



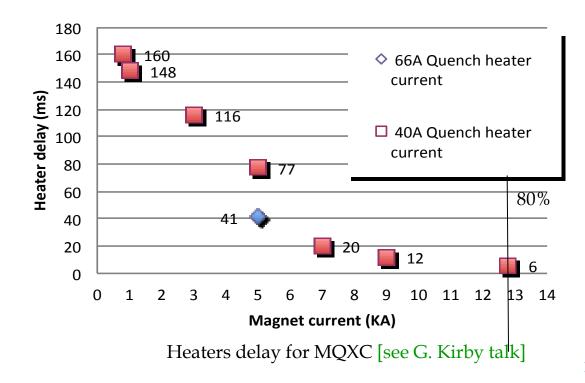
Heaters delay for 11 T [see G. Chalchdize]



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HEATERS DELAY

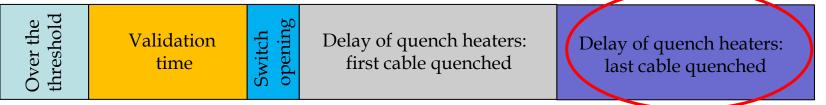
- Case of MQXC (Nb-Ti coil, permeable to HeII)
 - QH between inner and outer layer
 - 50 μm Kapton baseline
 - 10-80% I/I_{ss} range
 - Nominal power of 15 mW/cm²



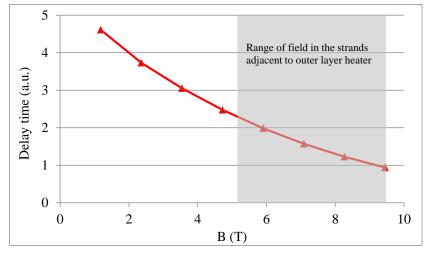
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DELAY VS LOCAL FIELD



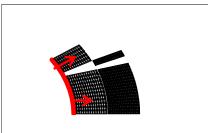
- Problem: the heater is on part of the coil with different field
 → different temperature margin
 - Typically (LARP quads) we find a factor 2-3 between the two delays
 - So if first quench is induced after 6 ms, last part of the outer quenches at 15-20 ms

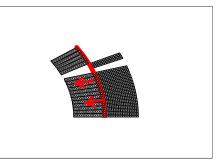


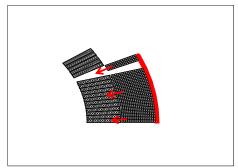
Delay estimated through energy margin versus field HQ



- 1st solution: quench heaters on the inner layer inner side
 - Done in HQ, they work but
 - Barrier to heat removal
 - Indications of detatchement (there is no
 - support), i.e. efficiency could degrade with time
- 2nd solution: quench heaters between inner and outer layer
 - Done in MQXC (Nb-Ti)
 - For Nb₃Sn one has to find material resisting curing at 650 C (tried in HFD, abandoned) or make a splice
- 3rd solution: use the outer layer as heater
 - Is it fast enough ? 50 ms measured in 11 T very relevant number for protection (to be measured and simulated)









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• Time to go above the threshold

$$V_{th} = R(t)I_o = \frac{v_{NPZ}t\rho}{A_{Cu}}I_o$$

$$t_d = \frac{V_{th}}{v_{NPZ}\rho} \frac{1}{j_{o,Cu}}$$

• Up to 40 K low dependence of resistivity on temperature

- Estimate for HQ, at 12 T
 - $V_{\rm th} = 100 \,\mathrm{mV}$ $j_{\rm o,Cu} = 1400 \,\mathrm{A/mm^2}$
 - $v_{\rm NPZ} = 20 \text{ m/s}$ $\rho(12 \text{ T}) = 6 \times 10^{-10} \Omega \text{ m}$
- $t_d = 6 \text{ ms}$ (reasonable)

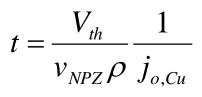


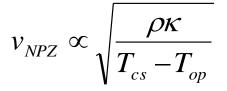
DETECTION

• Time to go above the threshold

$$V_{th} = R(t)I_o = \frac{v_{NPZ}t\rho}{A_{Cu}}I_o$$

- Strong influence of field
 - ρκ(12 T) /ρκ(0 T) ~2 or 1
 - T_{cs} - T_{op} ~5 K at 12 T, T_{cs} - T_{op} ~15 K at 0 T
 - $v_{\rm NPZ}(12 \text{ T}) / v_{\rm NPZ}(0 \text{ T}) \sim 2.5 \text{ or } 1.7$
 - $v_{\text{NPZ}} \rho(12 \text{ T}) / v_{\text{NPZ}} \rho(0 \text{ T}) \sim 10 \text{ or } 6$
- So at 0 T NPZ can propagate 10 times slower ...
 - Detection time can be much longer for low field
 - Larger budget (20 ms) partially compensates
 - Careful study of quench velocity needed [See H. ten Kate talk]
- For HTS the v_{NPZ} is a factor 100 less so the detection is the real bottleneck [See J. Schwartz talk]

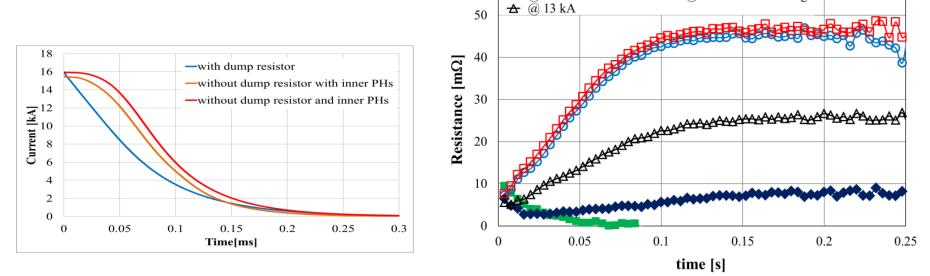






QUENCHBACK

- For LARP quads we have evidence of strong quenchback
 - Method: open switch and dump current on resistor estimate resistance from dI/dt
 ⁶⁰ @ 15 kA
 ⁶⁰ @ 15 kA
 ⁶⁰ @ 15 kA
 ⁶⁰ @ 15 kA



High MIITs test [H. Bajas, M. Bajko, H. Felice, G. L. Sabbi, T. Salmi, ASC 2012]

- This effect can be dominant! We can get wrong conclusions
- The initial ramp rate is huge! with I=15 kA, τ=1, dI/dt= 15000 A/s ...



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- During the quench one has
 - a resistive voltage propto I (where the magnet is quenched)
 - an inductive voltage propto dI/dt (everywhere)
- The two compensate at the end of the magnet in case of no dump resistor $V_{ou} = L_{ou} \frac{dI}{dt} - R_{ou}I$ $V_{in} = L_{in} \frac{dI}{dt}$
- Worst estimate:
 - Outer layer quenched inner layer not
 - Equal split of inductance
 - So the highest voltage vs time is

$$L_{in} \sim L_{ou} \sim \frac{L}{2}$$

$$V_{\max}(t) = \frac{1}{n_p} L_{in} \frac{dI(t)}{dt}$$

• where the I(t) is computed for a fully quenched outer layer



• The inductive voltage is proportional to magnet length

- Current inpendendent of length, derivative as well
- Inductance propto length

$$V_{\max}(t) = \frac{1}{n_p} L_{in} \frac{dI(t)}{dt}$$

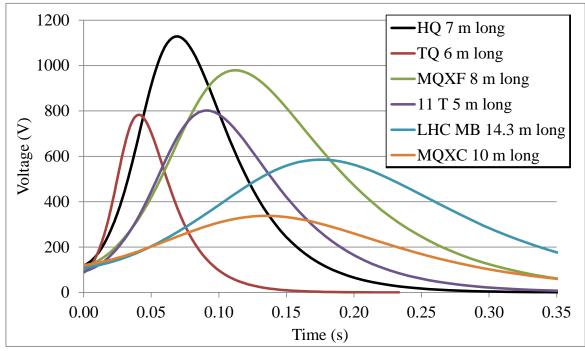
• The inductive voltage is reduced for larger cables

- Usual case two magnets same field and energy, one with two layers and width *w*, one with one layer and width 2*w*
- $I \rightarrow I'=2I$ $w \rightarrow w'=2w$ $L \rightarrow L'=L/4$ $R \rightarrow R'=R/4$
- $\tau \rightarrow \tau' = \tau$ $V_{\text{max}} \rightarrow V_{\text{max}}' = V_{\text{max}}/2$
- So small cables can be dangerous for long magnet



INDUCTIVE VOLTAGES - SCALING

- Where are we ?
 - For all magnets we are safe
 - also considering that anyway after 50 ms the inner has to quench (in this simulation inner never quenches)
 - But we are not so far from the limit



Estimate of maximum inductive voltage in some future magnets



- With Nb₃Sn magnets we are entering a new regime of protection
 - We are a factor 5 below energy density limit set by heat capacity
 It was a factor 10 with Nb-Ti
 - The time margin needed to quench the magnet is of ~50 ms
 - It is a factor 2-4 larger for LHC MB and MQXC
 - Large current densities are challenging ...
 - TQ was probably impossible to protect in long version
- How heaters work is a key point
 - Delays of 5-10 ms are acceptable
 - Optimize power, thickness of insulation, coverage
 - The question of the inner layer: what to do?
 - Measuring and modeling the delay between outer and inner quench



CONCLUSIONS

- Detection time
 - Is the main bottlenck for HTS
 - It can become critical for Nb₃Sn at low fields
- Quenchback can become the dominant mechanism for LARP Nb₃Sn magnets without cored cable
 - Measurements needed, with low dump resistor
- Inductive voltages are not a problem for the magnets being planned
 - They scale with magnet length
 - The inner triplet for the HL-LHC is just going close to this limit