

# ***Charge collection studies on heavily doped diodes from RD50 multiplication run (update)***

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# Motivation

RD50 had/has a “multiplication wafer” run with Micron, which included special devices/diodes for studying impact of various parameters on charge collection:

- Does implant diffusion time matter?
- Does energy of implantation ions matter?
- How much does thickness matter?

In addition:

- What is the wafer-to-wafer reproducibility?
- How big is the difference between a pad diode and spaghetti diode?
- Does long term annealing depend on material?
- Are detector still alive at  $\Phi_{eq} \sim 10^{17} \text{ cm}^{-2}$ ?

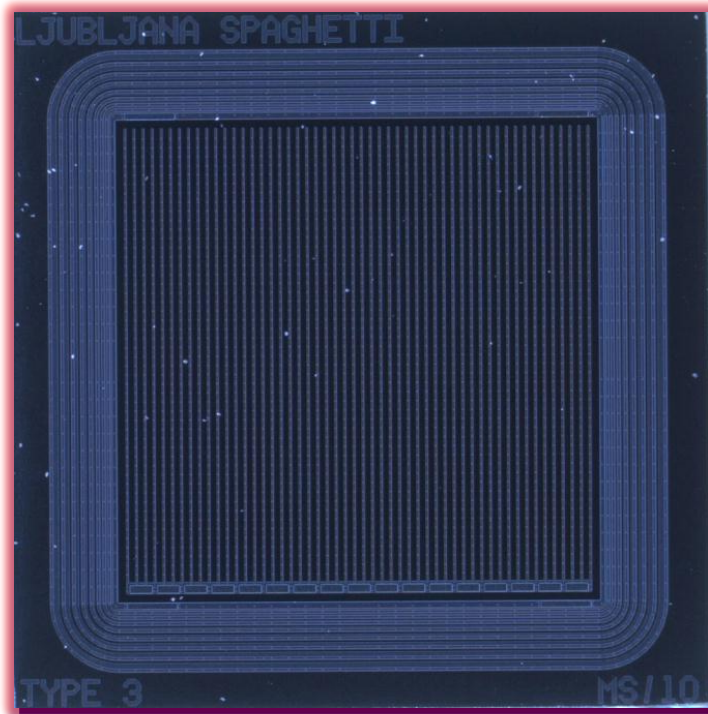
*Additional information are in the talk at 20<sup>th</sup> RD50 Workshop:*

<https://indico.cern.ch/getFile.py/access?contribId=15&sessionId=4&resId=1&materialId=slides&confId=175330>

# Samples

Special diodes-pad detectors were designed on that wafers which are particularly suitable for studies of charge collection:

- ❑ DC coupled, guard ring structure – high breakdown voltage
- ❑ 80  $\mu\text{m}$  pitch, 20  $\mu\text{m}$  implant width (ATLAS geometry)
- ❑ 4x4  $\text{mm}^2$  , 300 and 150  $\mu\text{m}$  thick
- ❑ All strips connected together at one side:
  - almost the same electric field as in strip detector
  - much simpler handling (CCE, CV-IV etc. measurements)
  - weighting field has same shape as the electric field



**Type 3 (used in this work)**  
**Metalized implant**

# Irradiations and measurements

## Type 3: samples from different wafers:

2935-2 – standard } 2e15 cm<sup>-2</sup>, 150 keV P  
2935-3 - standard } 5e15 cm<sup>-2</sup>, 80 keV B  
2935-4 – standard } 220 nm thermal oxide  
2935-5 - standard  
2935-6 - standard  
2935-7 – standard  
2935-8 - standard  
2935-9 – standard  
2884-7 – standard

2935-10 - double diffusion (1000°C for 3h)

2912-2 - double energy } 300 keV of P ions

2912-3 - double energy } doubly charged !

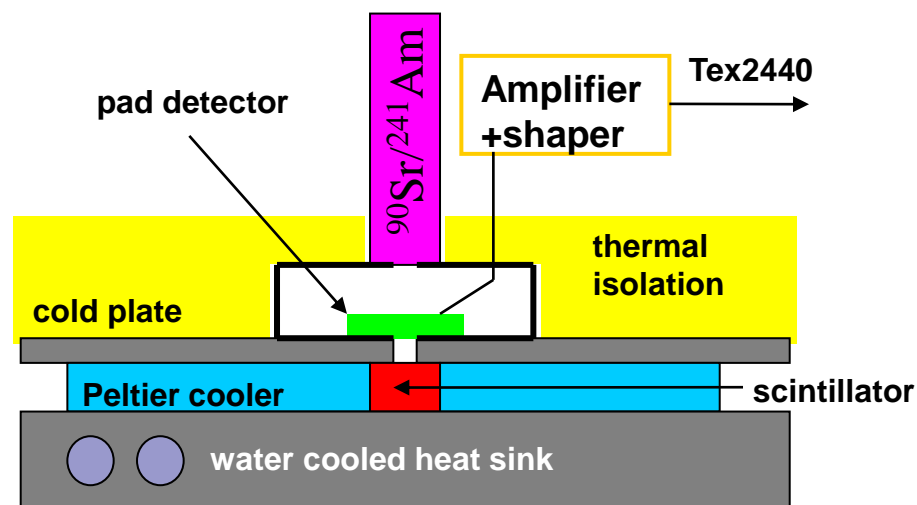
2885-5 – thin

## Measurements:

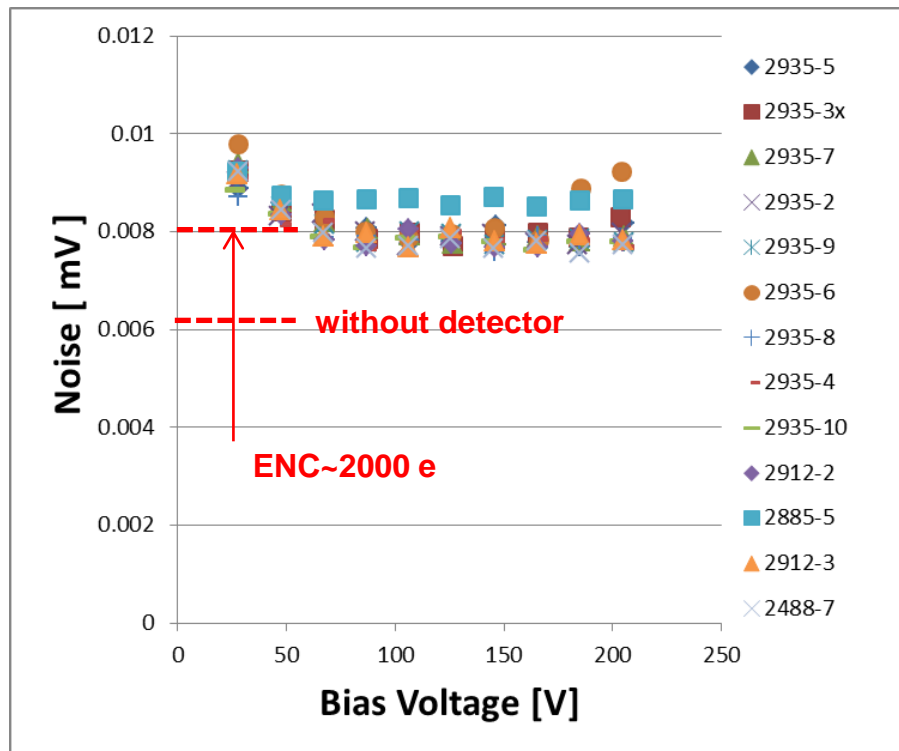
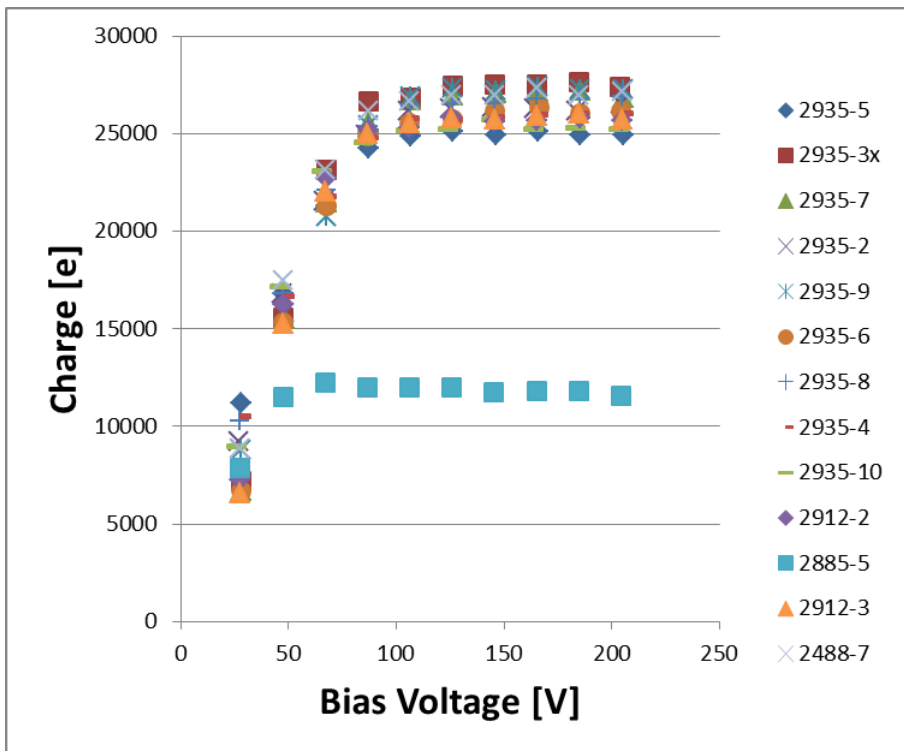
- CCE measurements with <sup>90</sup>Sr setup
  - 25 ns shaping
  - 97% trigger purity
  - Calibrated for non-irradiated detector with 59.5 keV line from <sup>241</sup>Am
  - I-V measured

## Sample treatment:

- ✓ Neutron irradiations: in steps up to 8·10<sup>16</sup> cm<sup>-2</sup>, 80 min annealing at 60°C in between
- ✓ Measurements done in the range [-20°C, -25°C]
- ✓ some samples irradiated to a fix fluence (single step) to check for consistency
- ✓ some standard p-type diodes were also irradiated for comparison

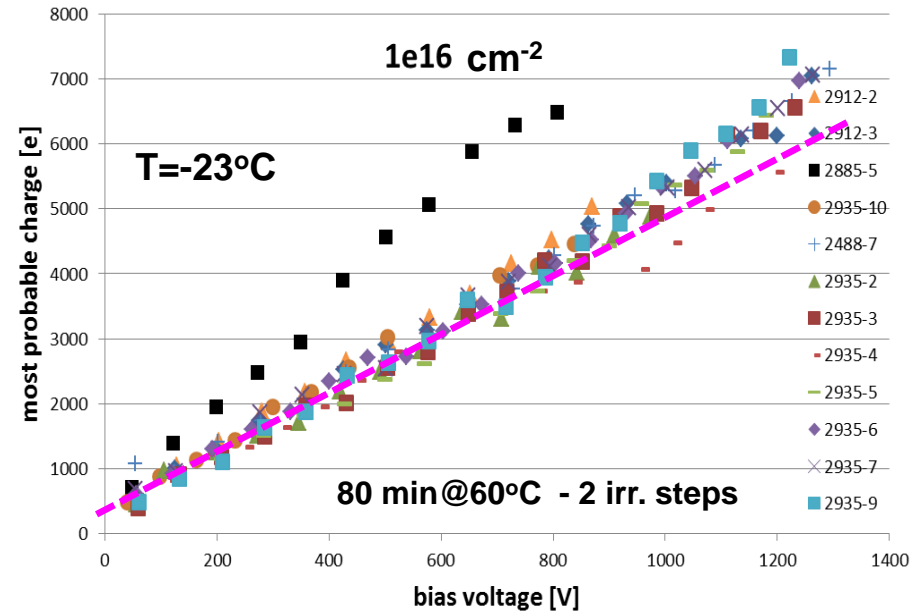
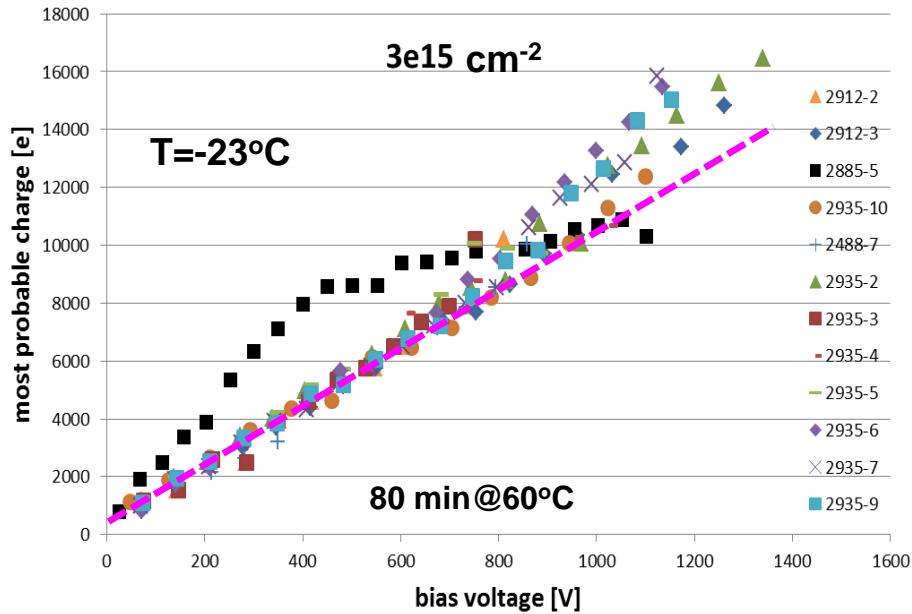


# CCE and noise for non-irradiated samples



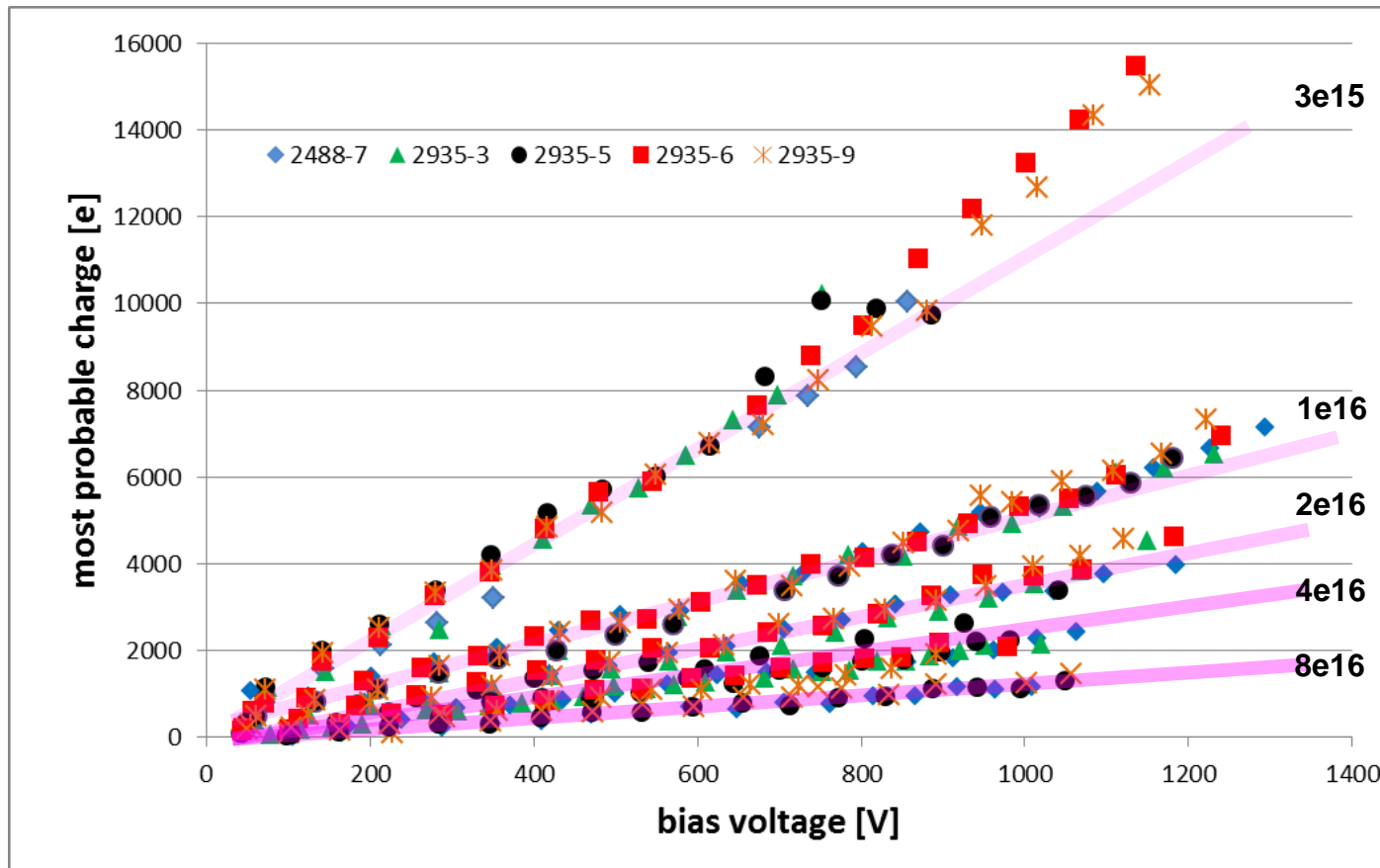
- variation of ~10% for charge at  $V > V_{fd}$  – several samples were re-measured and reproducibility was found to be better than that
- good agreement of  $V_{fd}$  determined from Q-V with that of C-V
- Noise performance in accordance with expectations

# CCE comparison for all wafers



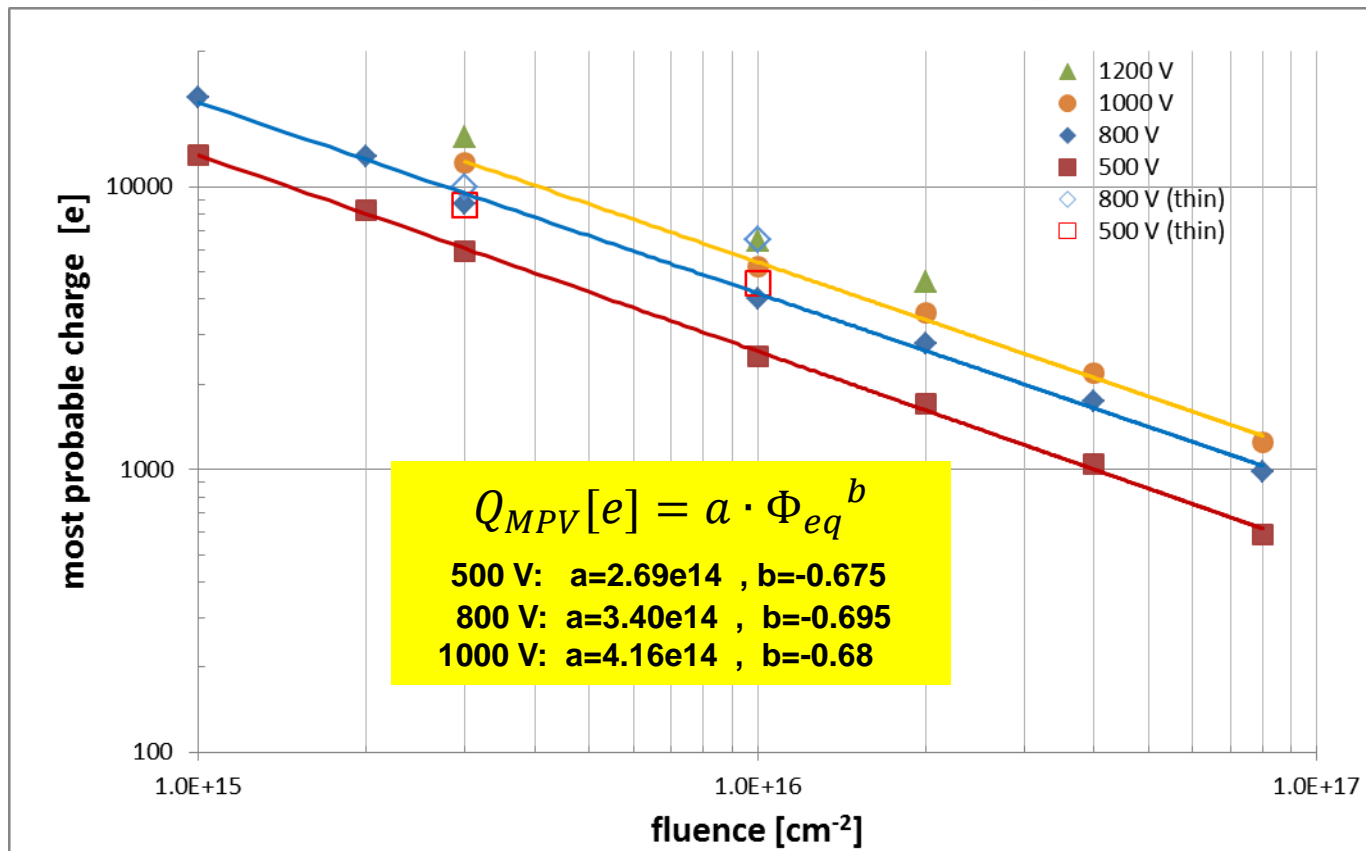
- almost no difference in charge collection efficiency for different implants (but only limited parameter region of investigation)
- superior performance of thin detectors (black squares) at lower voltages
  - very high CCE for thin detector ( $\sim 10-11$  ke for  $3 \cdot 10^{15}$  cm<sup>-2</sup>).
  - up to 1000 V thin are at least as good as thick
  - only moderate increase of charge collection with high bias voltages for thin device – **why don't we see larger increase of multiplication?**

# CCE of “standard” wafers for all fluences



- Even at  $8 \cdot 10^{16} \text{ cm}^{-2}$  a signal of  $\sim 1200 \text{ e}$  can be expected i.e. few mip sensitivity with present electronics
- An interesting observation – at very high fluences ( $2,4,8 \cdot 10^{16} \text{ cm}^{-2}$ ) no problems with micro discharges – very stable operation!

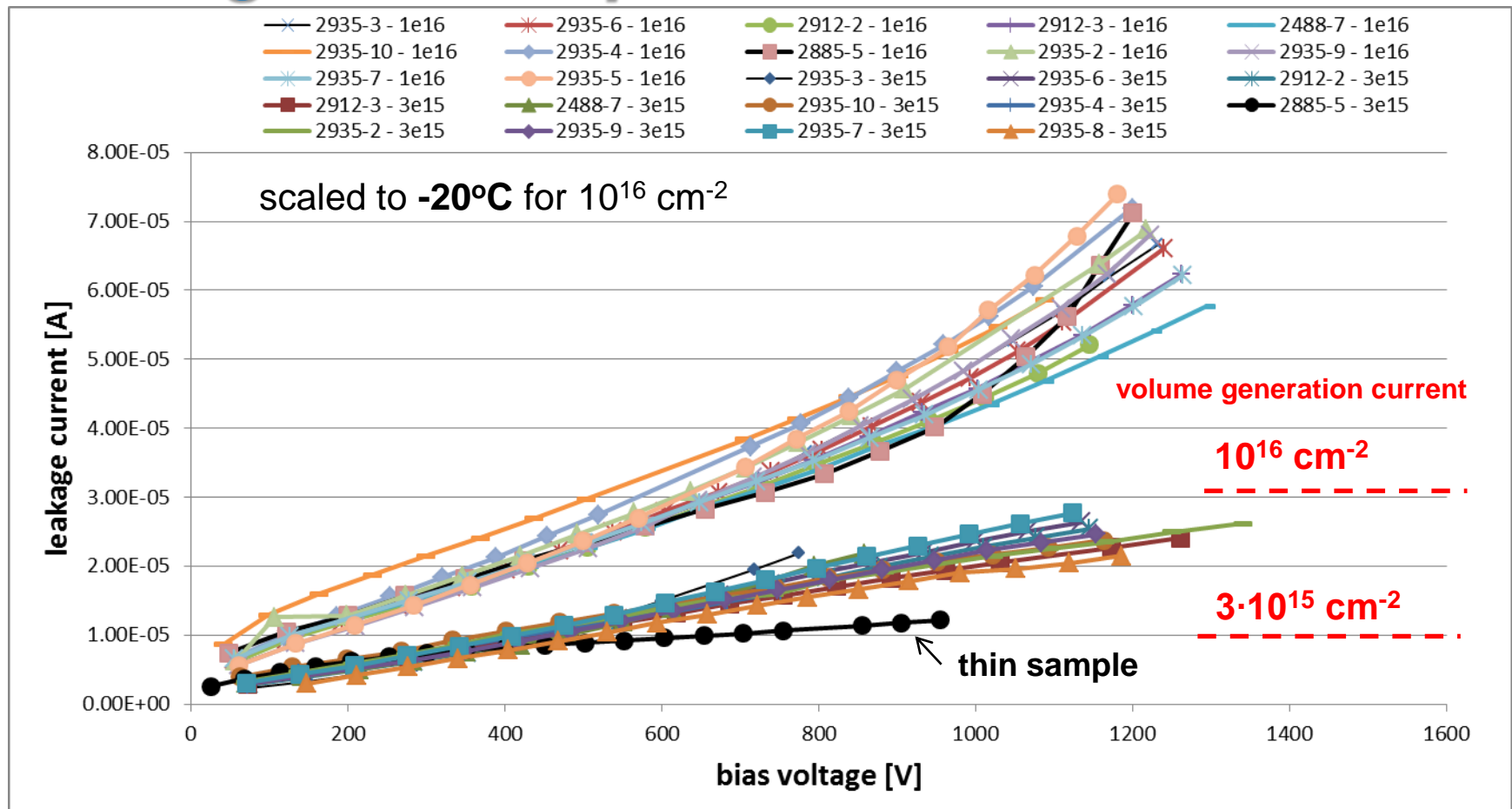
# Dependence of CCE on voltage



- power law dependence of  $Q_{MVP}$  on fluence (“an empirical formula”) surprisingly works over two orders of magnitude!
- almost constant in collected charge for different voltages at given fluence



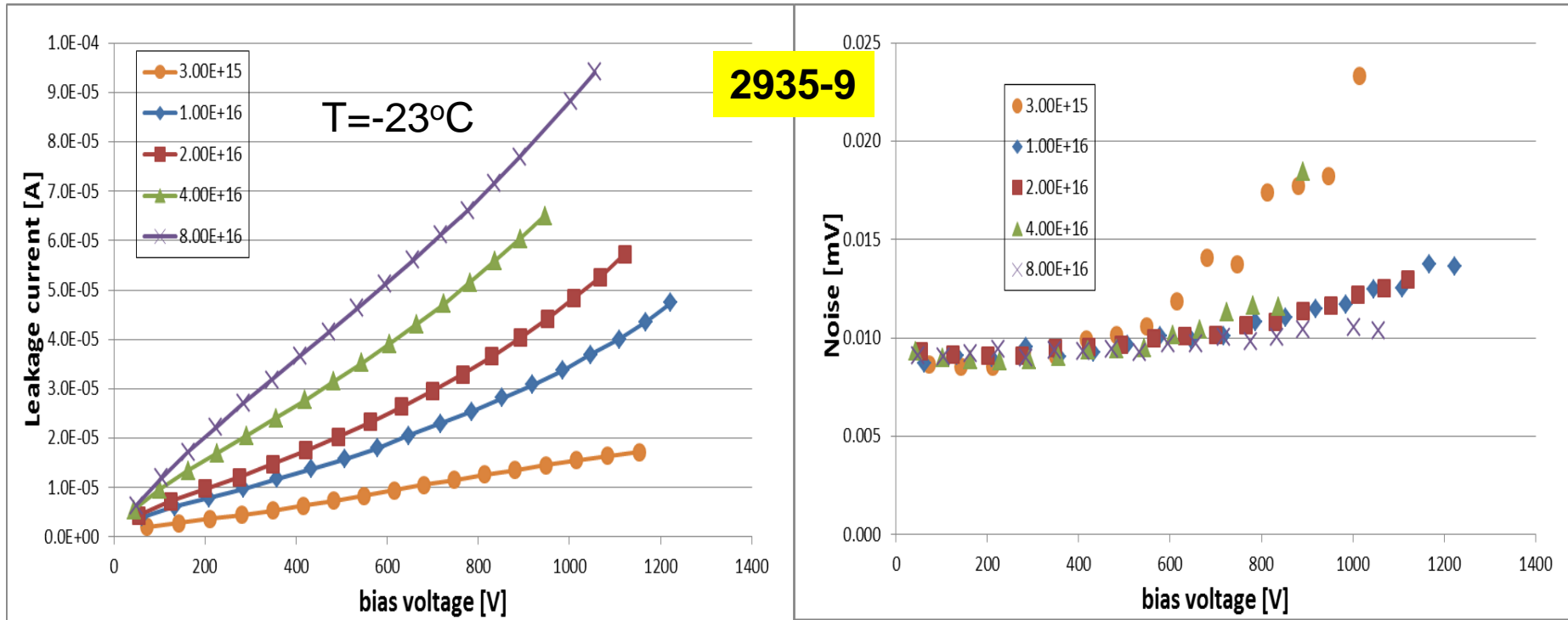
# Leakage current performance



- Leakage current larger than given by volume bulk
- does not scale precisely with fluence (factor  $\sim 3$ ) – difference in  $M_i$  ?

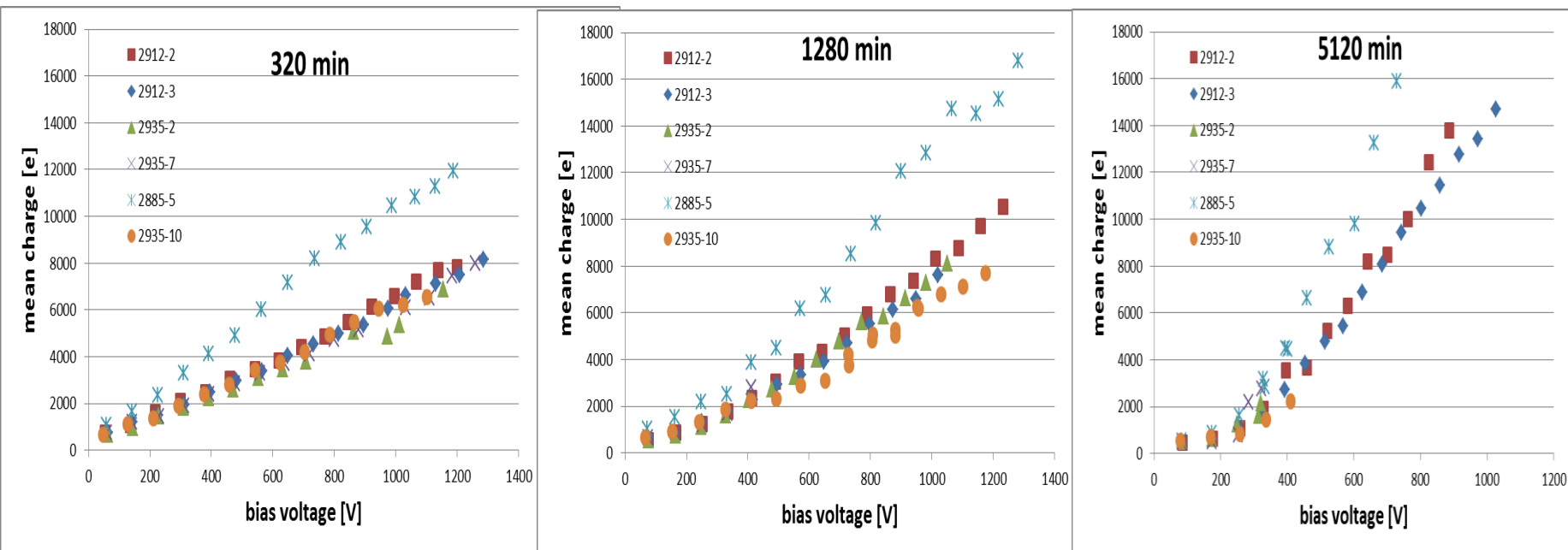
..., but the  $I_{leak}$  is a sum of guard and bulk currents

# Leakage current and noise at high fluences



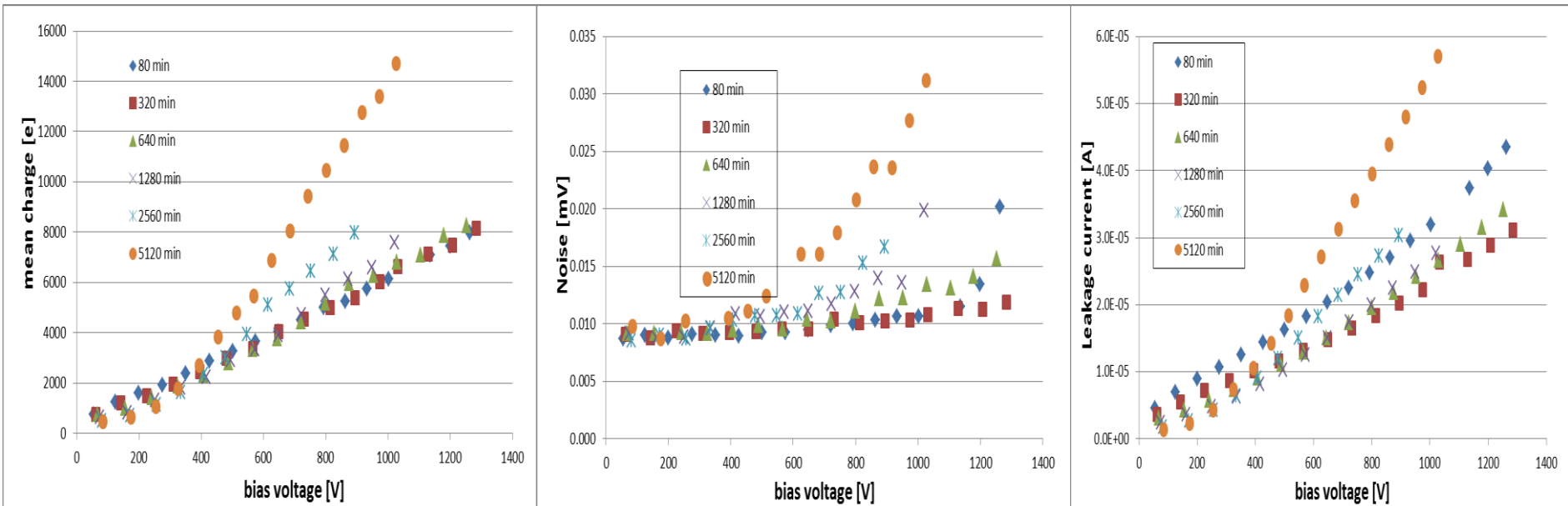
- Leakage current at given voltage doesn't scale with fluence (even at voltages below “expected  $V_{fd}$ ”) and shows a **tendency to saturate**. Reasons:
  - reduced multiplication at very high fluence ?
  - saturation of responsible generation centers?
- Low noise for higher irradiated devices in spite of large leakage current?
- At lowest fluence the onset of micro discharges can be seen in the noise.

# Annealing of wafers with different implants



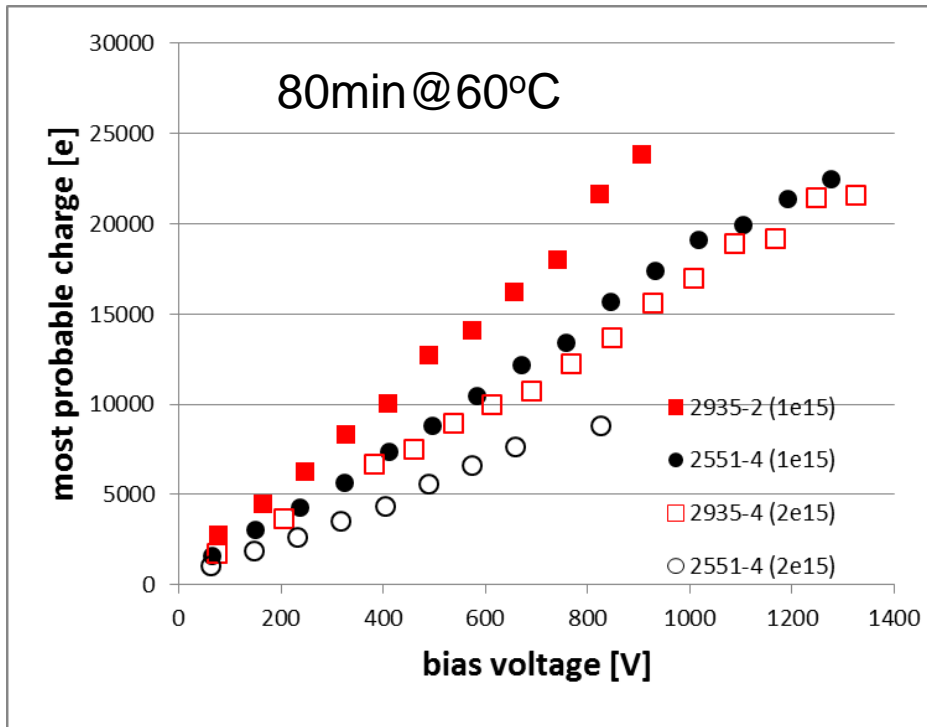
- There is **no systematic difference between different implants** in terms of CCE during long term annealing
- Thin detector performs best also during long term annealing
- The slope of the charge rise with voltage increases with annealing – seen already several times before (CERN, JSI, Glasgow...)
- CCE > 1 for the thin device already at 600 V after 5120 min @ 60°C

# Annealing of wafers with different implants



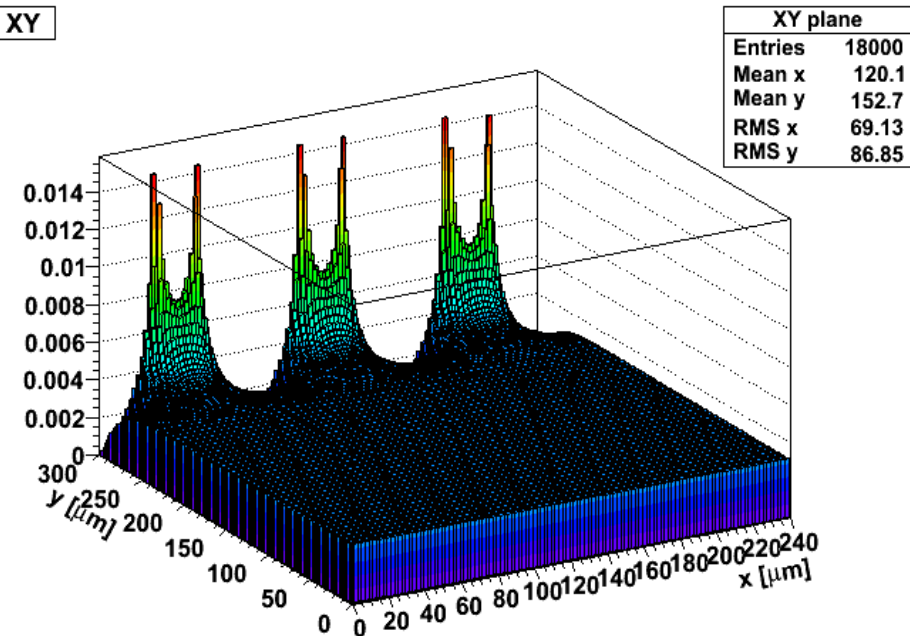
- The Q-V plot shows rapid rise of charge after 1280 min annealing
- At low bias voltages the charge is smaller for longer annealing times (<400 V)
- Increase of noise is related to increase of charge, but a detector with smaller electrodes would have larger S/N (series noise should dominate over shot noise)
- I-V has a similar shape as Q-V with a difference because of generation current annealing (initial drop of current)
- Similar behavior seen for all investigated materials.

# Difference between pads and strips



weighting field for spaghetti diode (3 strips)

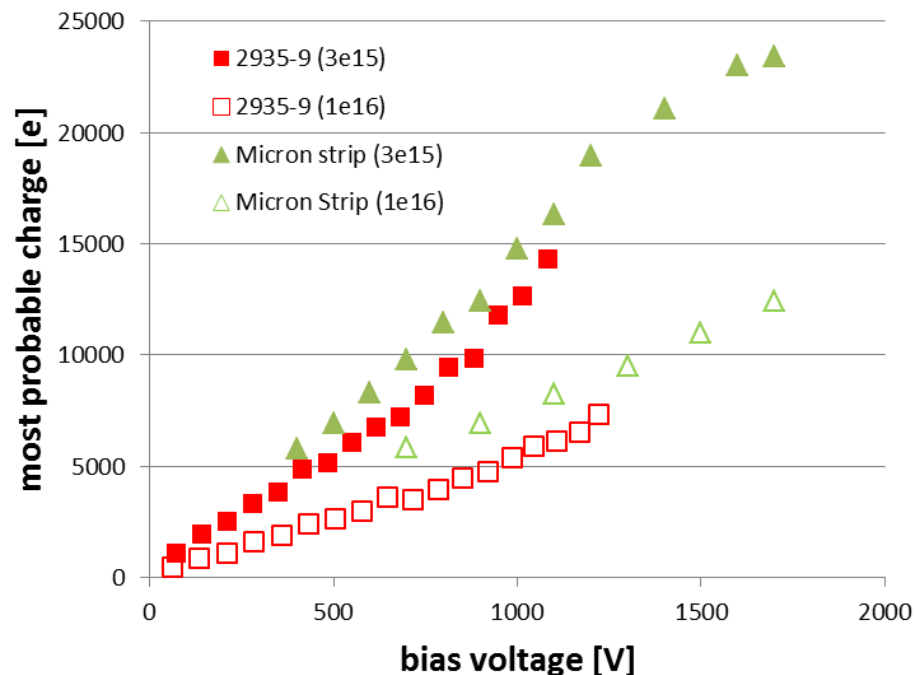
XY



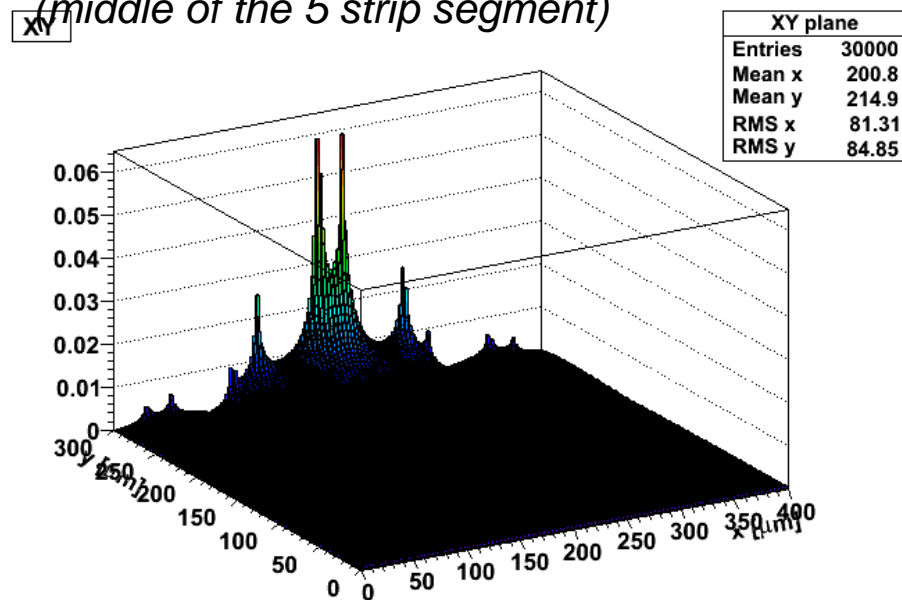
Two standard FZ-p pad detectors from Micron were used for comparison (2551-4 wafer) irradiated to the same fluence:

- the difference between pad and spaghetti is large
  - can not be due to weighting field  $Q_e/(Q_e+Q_h)=0.53$ , diode~0.5
  - can be due to multiplication, but the difference is there also at low voltages
- Relative difference is somewhat larger at larger fluence (not conclusive)

# Difference between pads and strips



weighting field for strip detector  
(middle of the 5 strip segment)



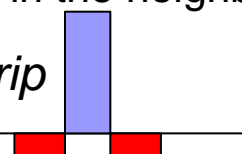
Two standard FZ-p strip detectors of the same strip geometry from Micron were used for comparison irradiated to the same fluence:

- the difference between strip and spaghetti is **relatively small**, very likely due to **multiplication** (note larger fluences as for pads)
- The difference comes from the weighting field and charges induced in the neighbors (see I. Mandic's talk)

spaghetti



strip



# Conclusions & future work

- New “spaghetti” diodes perform well
- Within the parameter space investigated in RD50 Micron Multiplication run:
  - the “**double energy**” of implantation ions and
  - the “**double diffusion time**”processed diodes perform equally after irradiation and also during long annealing to spaghetti diodes processed in a standard way
- Thin diodes perform better than standard ones for both fluences for bias  $\leq 1000$  V
- Strong increase of charge during long term annealing, but also noise and leakage current
- As expected the spaghetti diodes perform better than standard pad diodes (multiplication?) and worse than strip detectors (trapping induced charge sharing) at given fluence.
- Spaghetti diodes are still “alive” **at  $8 \cdot 10^{16} \text{ cm}^{-2}$**  – the charge of 1250 e can be expected (probably more for strip detectors) at 1000 V .

Further studies are underway with TCT (see Igor’s talk)!