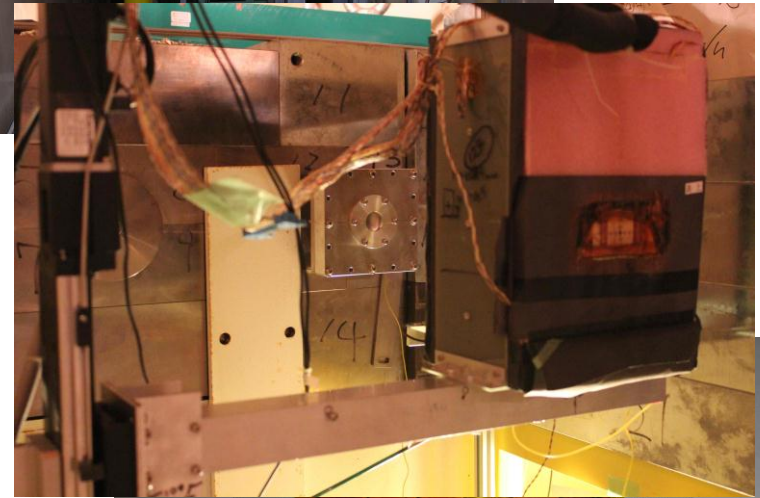


# Study of Behaviour of Silicon Sensor Structures, Before and After Irradiation

Y. Unno, S. Mitusi, Y. Ikegami, S.  
Terada (KEK)

O. Jinnouchi, R. Nagai (Tokyo Tech.)  
et. al.

# Proton Irradiations at CYRIC



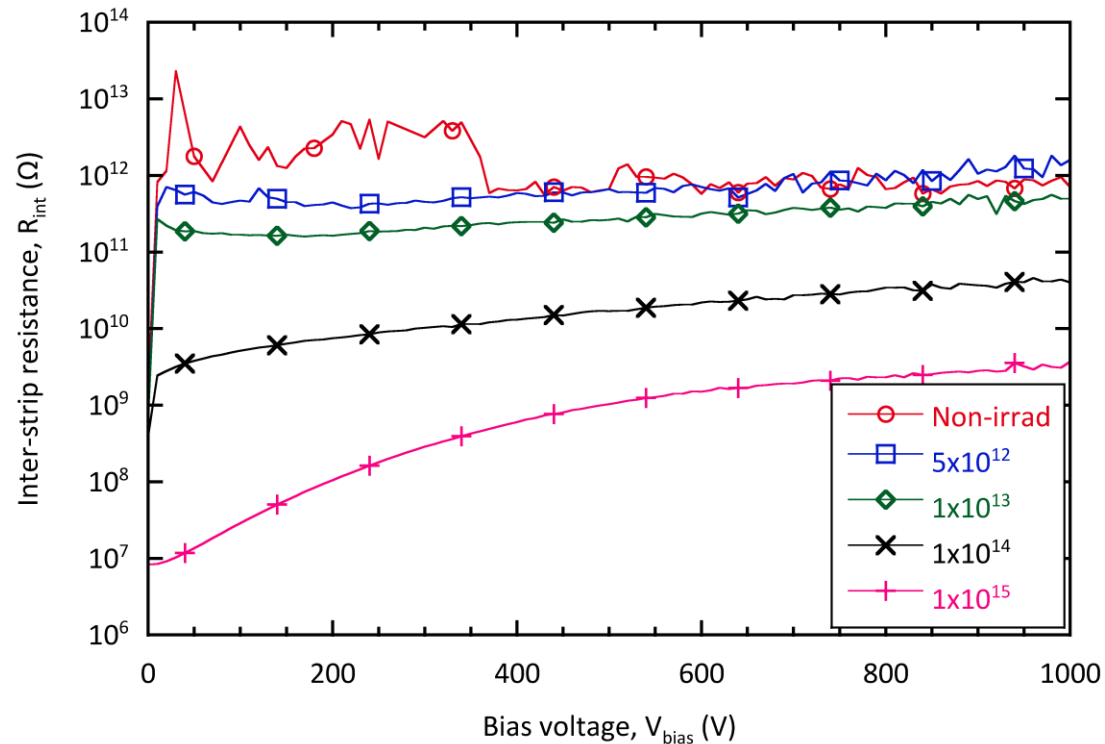
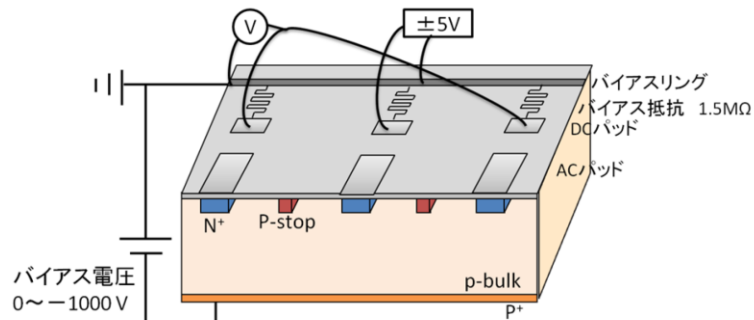
- 70 MeV protons from 930AVF Cyclotron
- Irradiation setup in the 32 course
  - CYRIC exp. no. 9214
- Fluences:
  - $5.2 \times 10^{12}$ ,  $1.1 \times 10^{13}$ ,  $1.2 \times 10^{14}$ ,  $1.2 \times 10^{15}$



# Structures and Measurements

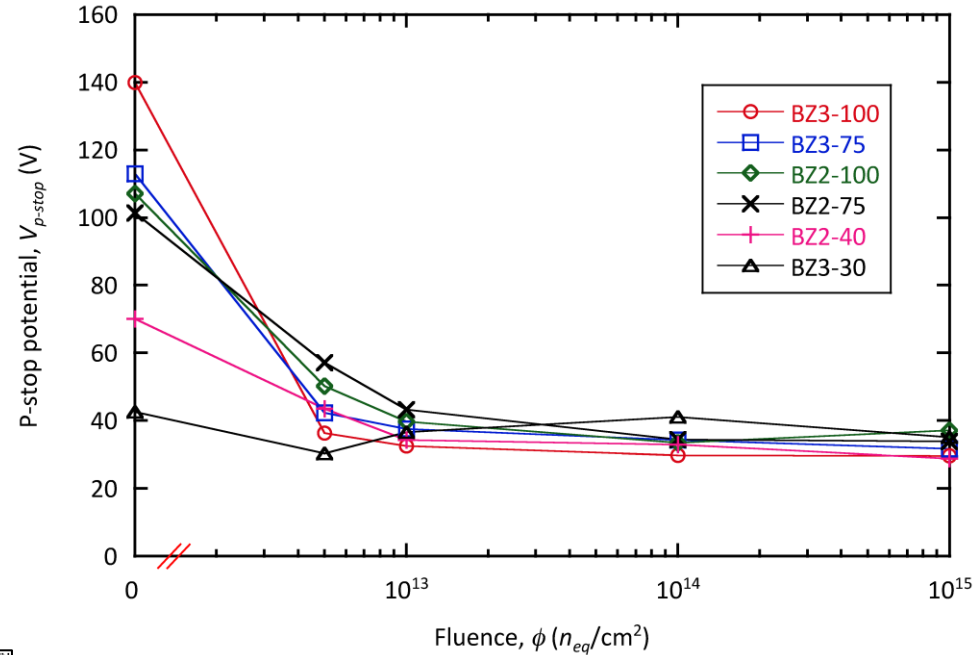
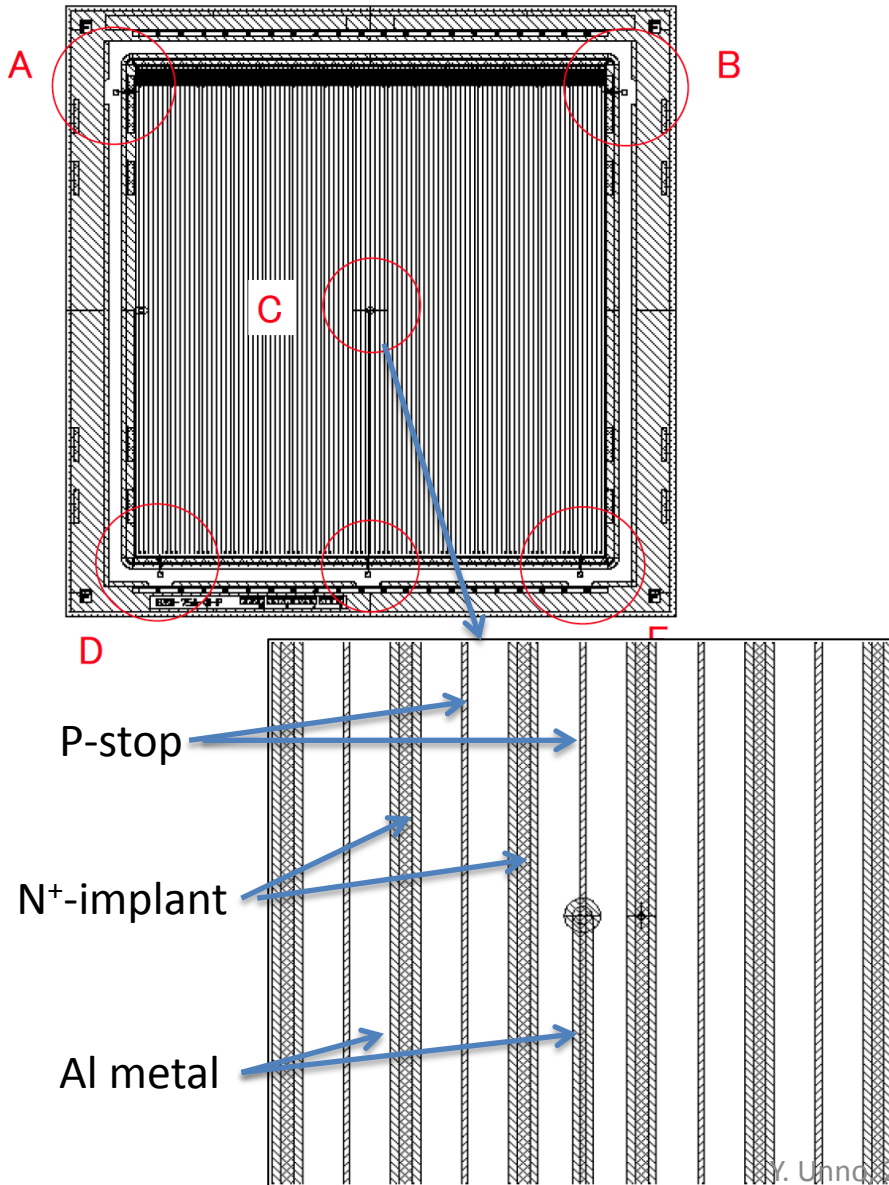
- Inter-strip resistance between two strips,
- Electric potential of p-stop structures,
- Onset voltages of Punch-Through Protection (PTP) structures,
  - as a function of fluence

# Inter-strip Resistance



- Inter strip resistance decreased as the fluence was accumulated.
  - It is due to the “radiation damage”, but which factor?

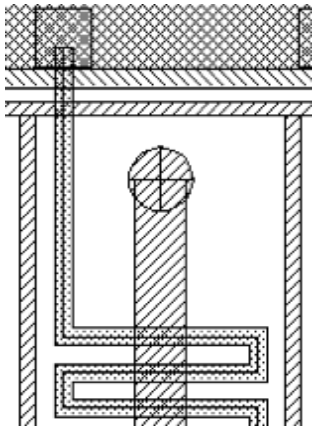
# Potential of P-stop Structure



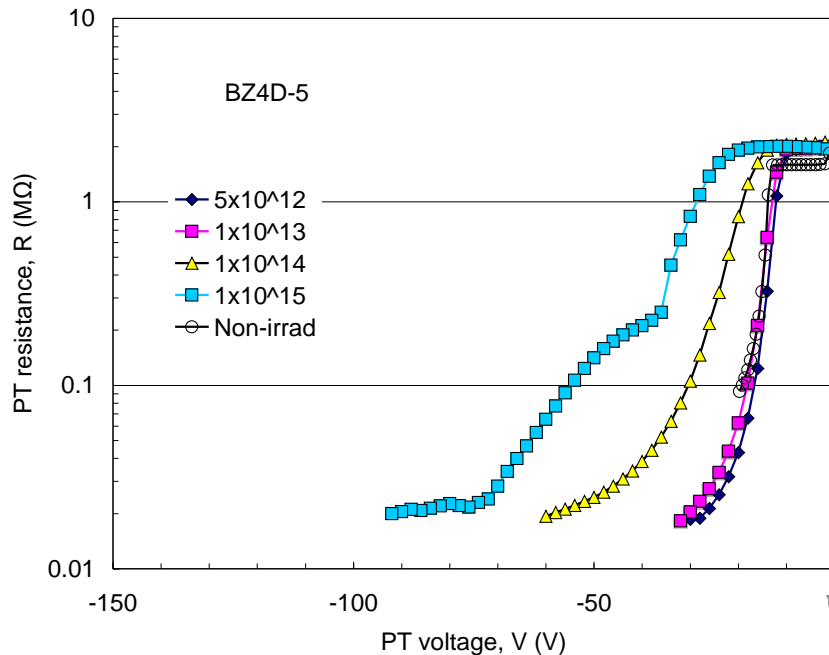
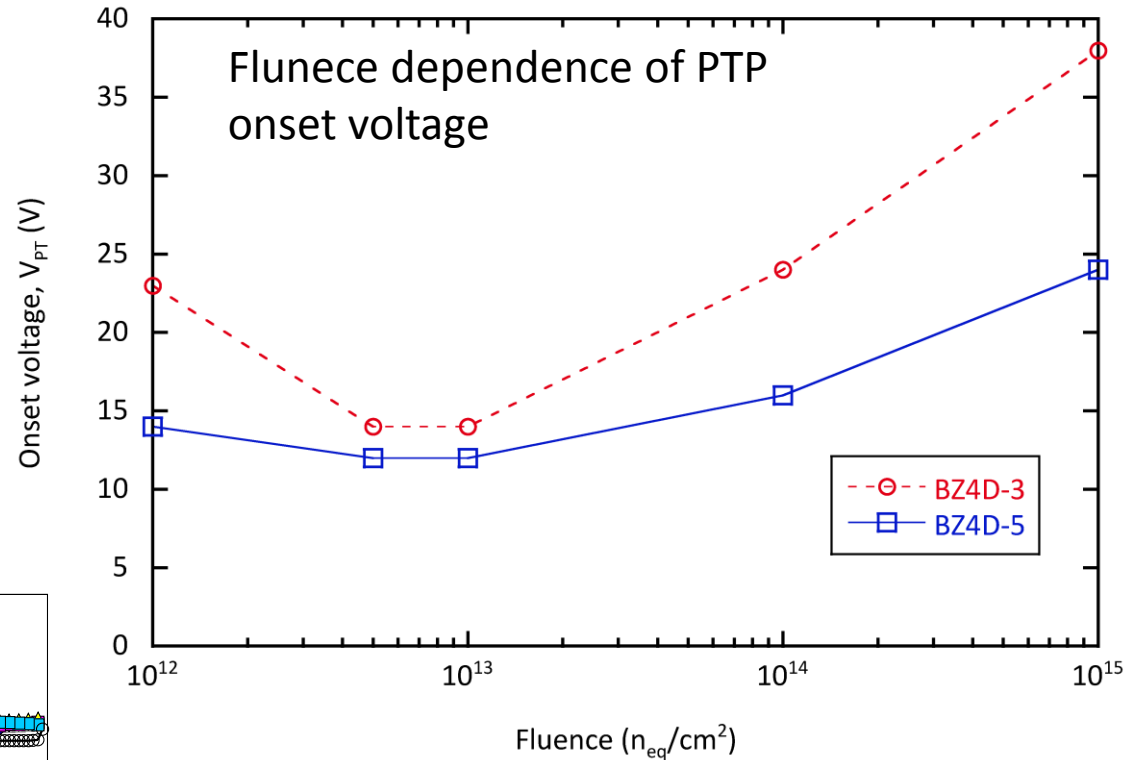
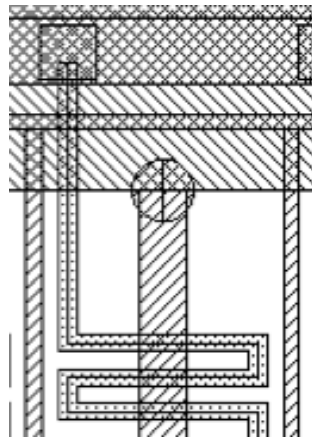
- Electric potential of p-stop implant decreased first (around  $1 \times 10^{13}$ ) and then saturated.
  - It sounds familiar...

# Punch-Through Protection (PTP) Structure

BZ4D-3  
(No gate)



BZ4D-5  
(Full gate)



- “Full gate” induced PTP onset in lower voltages than “no gate”.
- Onset voltage went down first and then started increase.
  - Why/how?

# TCAD Simulation

- Semiconductor Technology Computer-Aided Design (TCAD) tool
  - ENEXSS 5.2, developed by SELETE in Japan
  - Device simulation part: HyDeLEOS
- N-in-p strip sensor
  - 75  $\mu\text{m}$  pitch, p-stop  $4 \times 10^{12} \text{ cm}^{-2}$
  - 150  $\mu\text{m}$  thickness
  - p-type bulk,  $N_{eff} = 4.7 \times 10^{12} \text{ cm}^{-3}$ ,  $V_{FDV} = 80 \text{ V}$  at 150  $\mu\text{m}$
- Radiation damage approximation:
  - Increase of acceptor-like state  $\rightarrow$  Bulk resistivity
  - Increase of leakage current  $\rightarrow$  SRH model tuning
  - Increase of interface charge  $\rightarrow$  Fixed oxide charge

# Shockley-Reed-Hall (SRH) Model

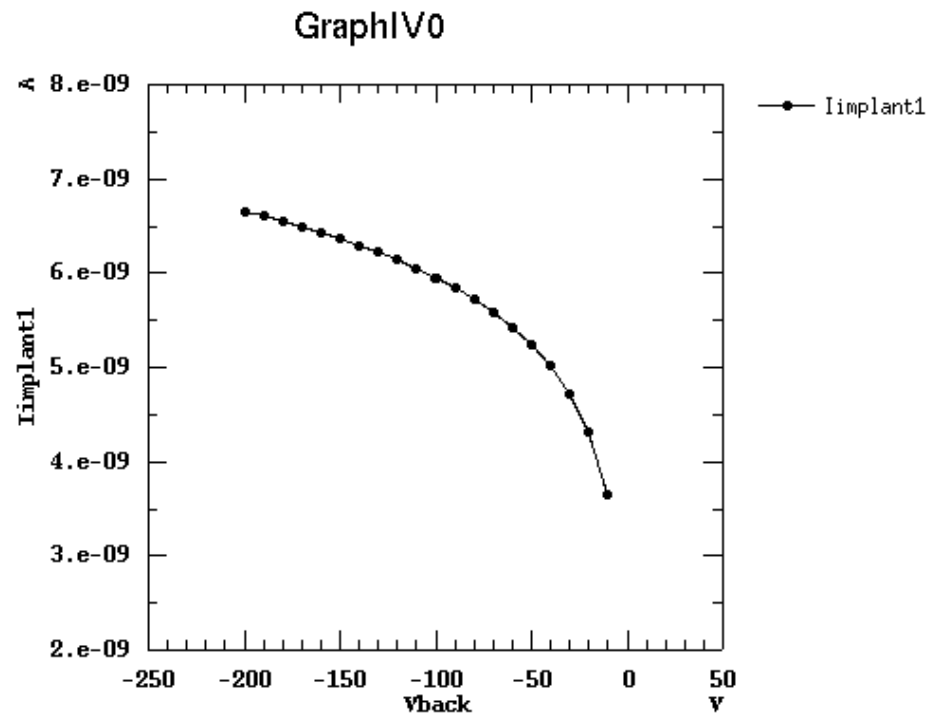
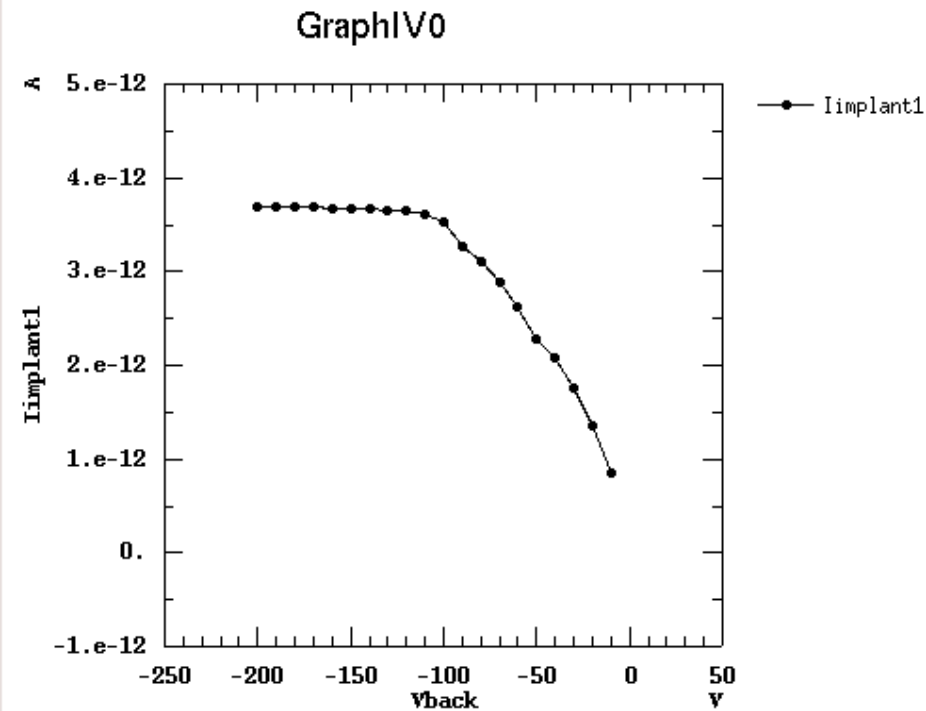
- After irradiation, the current increases as a function of fluence as
  - $\Delta I / V \sim 4 \times 10^{-17} \text{ (A/cm)} \times \phi \text{ (n}_{\text{eq}}/\text{cm}^2)$
  - E.g.,
    - Volume =  $75 \mu\text{m} \times 1 \mu\text{m} \times 150 \mu\text{m} = 1.13 \times 10^{-8} \text{ cm}^3$
    - $\phi = 1 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
    - $\Delta I \sim 45 \text{ nA}$
- Leakage current: SRH model

$$U_{SRH} = \frac{n_i^2 - pn}{\tau_p (n + n_i) + \tau_n (p + n_i)}$$
$$\tau_{n,p} = A_{n,p} \left( \tau_{\min}^{n,p} + \frac{\tau_{\max}^{n,p} - \tau_{\min}^{n,p}}{1 + (N / N_t^{n,p})^{B_{n,p}}} \right)$$

–  $A_n, A_p$ , etc. are model parameters.



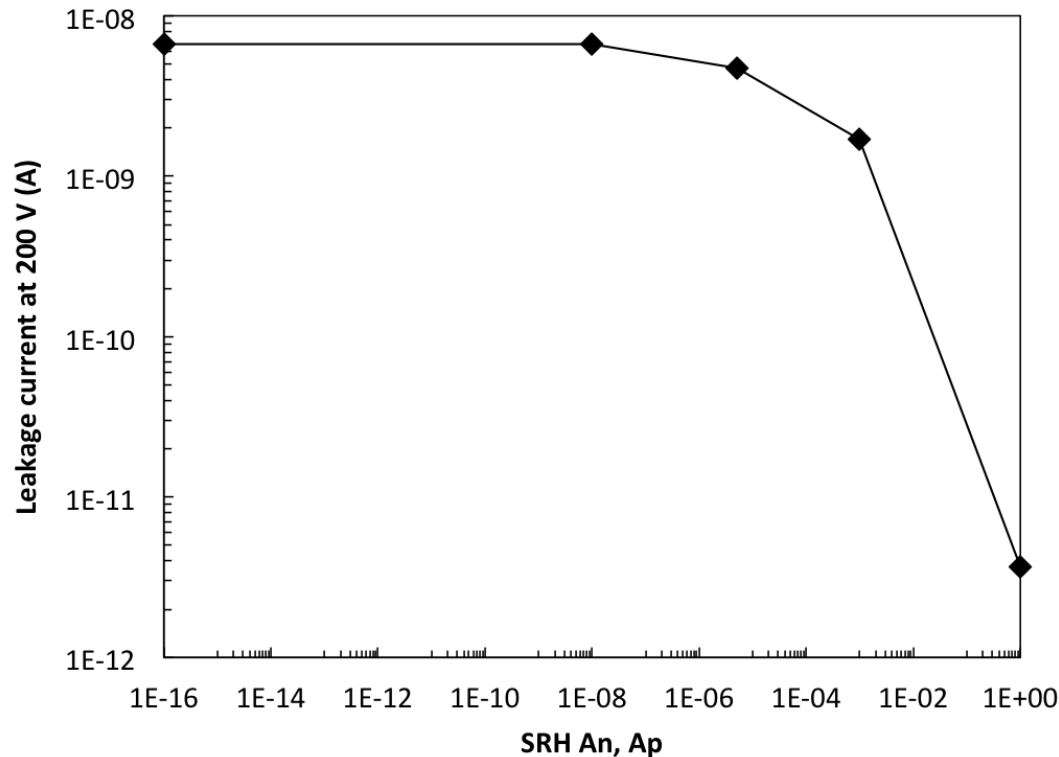
# Increase of Leakage Current



- SRH  $A_n, A_p = 1.0$  (default)
- Saturated current  $\sim 3.7$  pA

- SRH  $A_n, A_p = 1 \times 10^{-8}$
- Current  $\sim 6.7$  nA (at 200 V)
  - 3 orders of magnitude increase

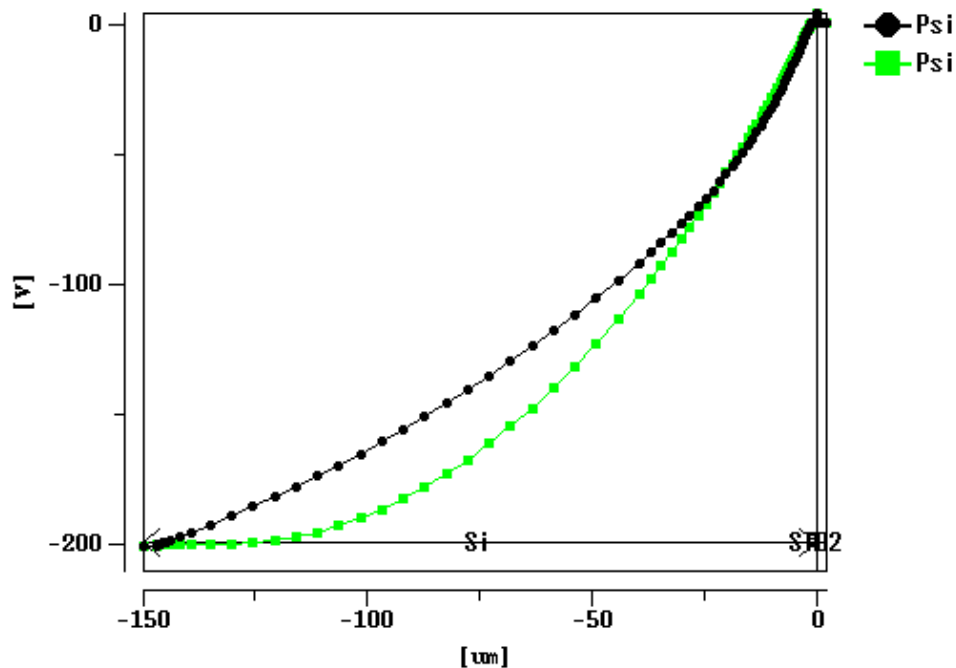
# Leakage Current at 200 V



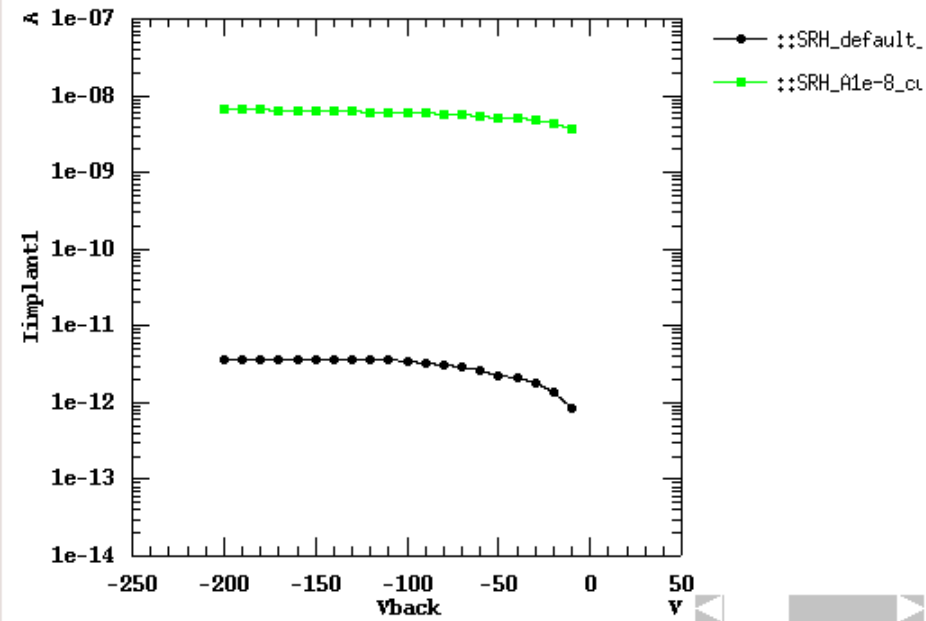
- Leakage current can be increased by 3 orders of magnitude by varying the SRH modeling parameter,  $A_n$  and  $A_p$ .
  - Current saturates when  $A_n, A_p < 1 \times 10^{-8}$
  - Current can be tuned by a factor between 1 and  $10^3$

# Radiation Damage Approximation

Potential in bulk

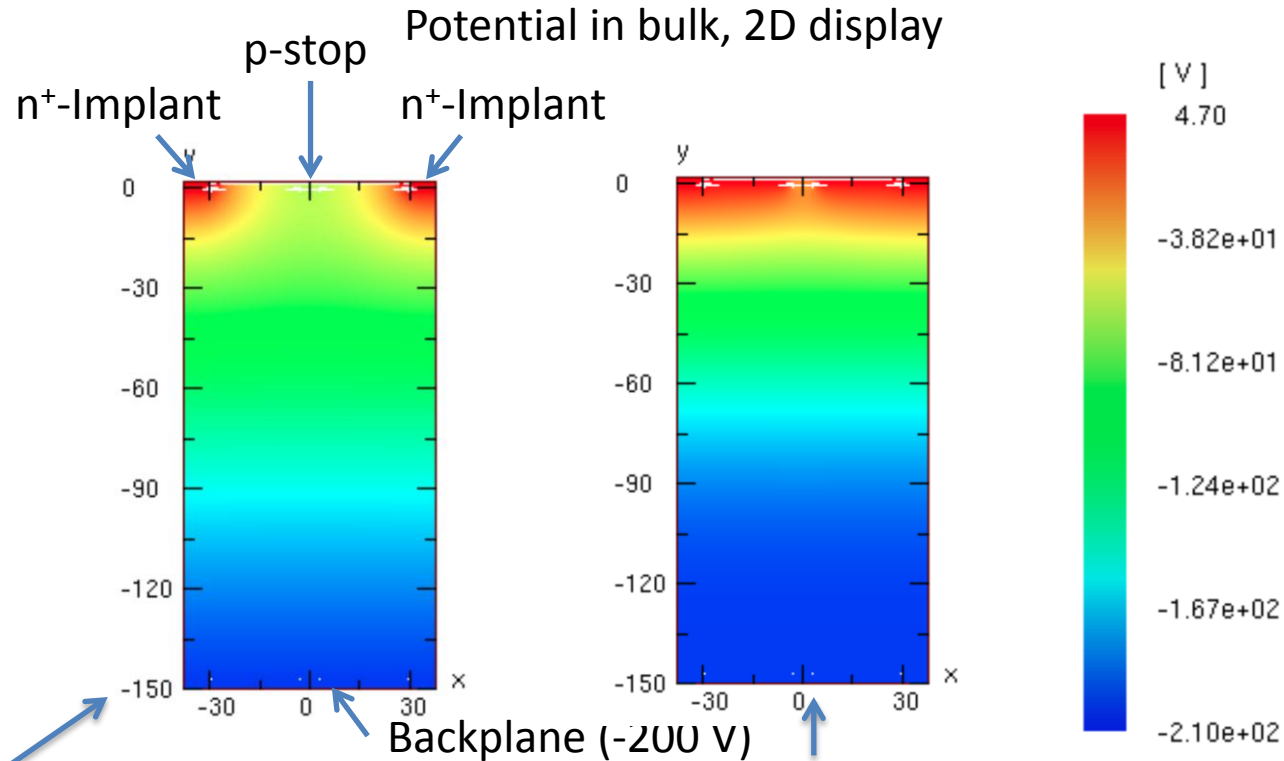


Leakage current



- Green: Irrad.
  - Increase of full depletion voltage,  $N_{eff}=1.5 \times 10^{13} \text{ cm}^{-3}$
  - Increase of leakage current,  $A_n, A_p = 1 \times 10^{-8}$
- Black: non-irrad.
  - $N_{eff}=4.7 \times 10^{12} \text{ cm}^{-3}, A_n, A_p = 1.0$
- Potential in bulk, Leakage currents
  - Backplane at 200 V

# Si-SiO<sub>2</sub> Interface Charge Approximation



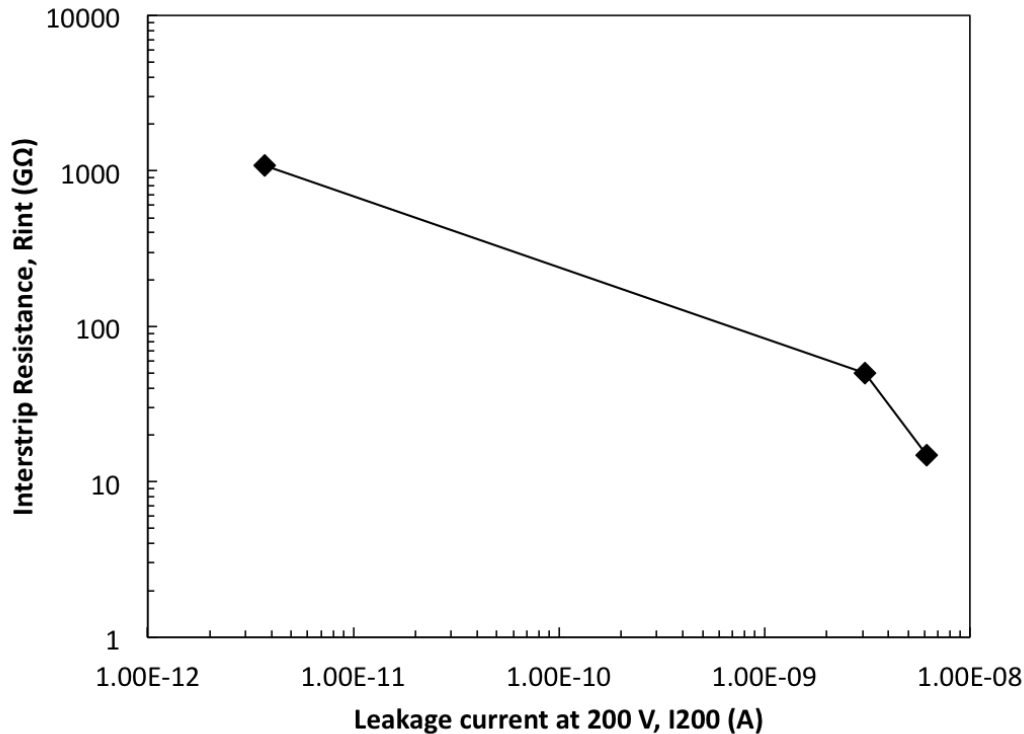
- Non-irrad:

- $N_{eff} = 4.7 \times 10^{12} \text{ cm}^{-3}$ , SRH
- $A_n, A_p = 1.0$
- Fixed Oxide Charge (FOC) =  $1 \times 10^{10} \text{ cm}^{-2}$ ,

- Irrad:

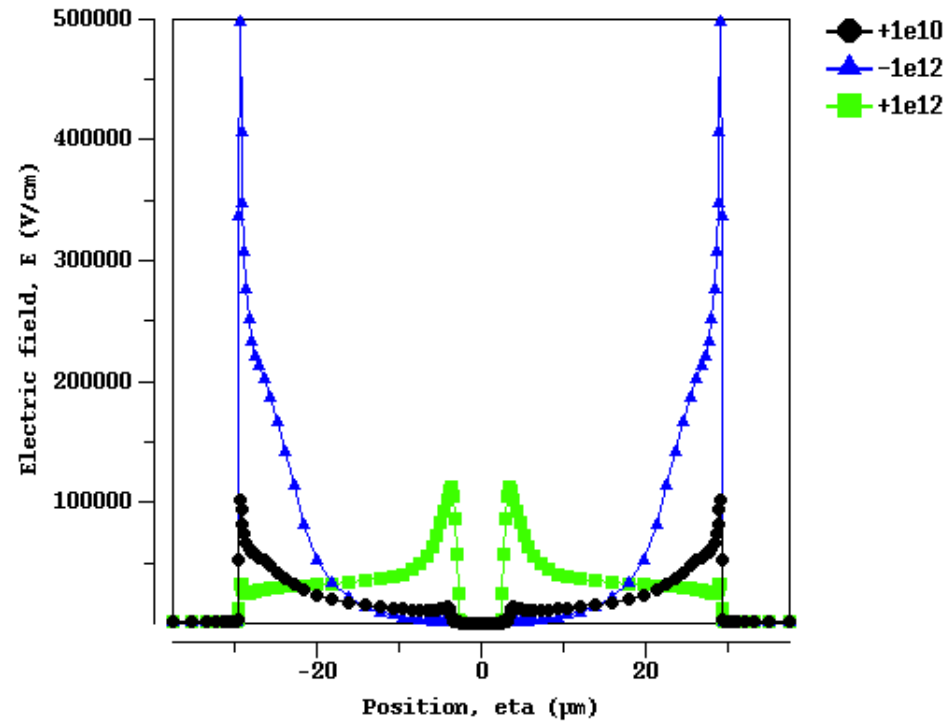
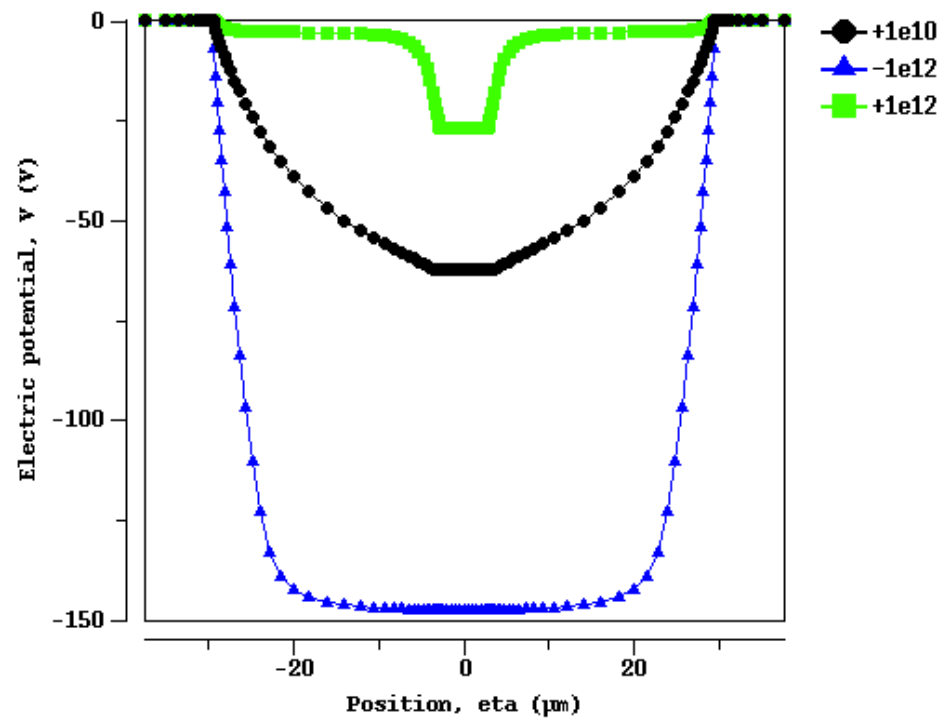
- $N_{eff} = 1.5 \times 10^{13} \text{ cm}^{-3}$ , SRH
- $A_n, A_p = 1 \times 10^{-8}$
- Fixed Oxide Charge (FOC) =  $1 \times 10^{12} \text{ cm}^{-2}$ ,

# Interstrip Resistance, $R_{int}$



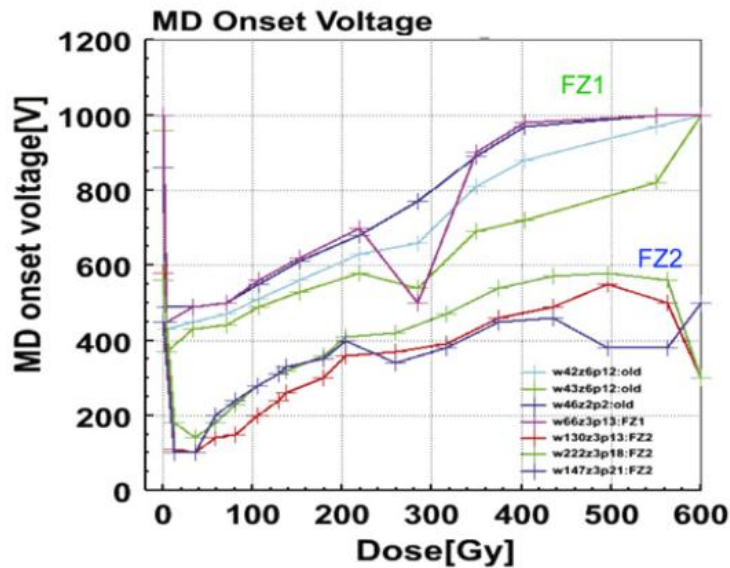
- Decrease of interstrip resistance can be qualitatively explained by the increase of leakage current (after irradiation)

# Electric Potential between Strips

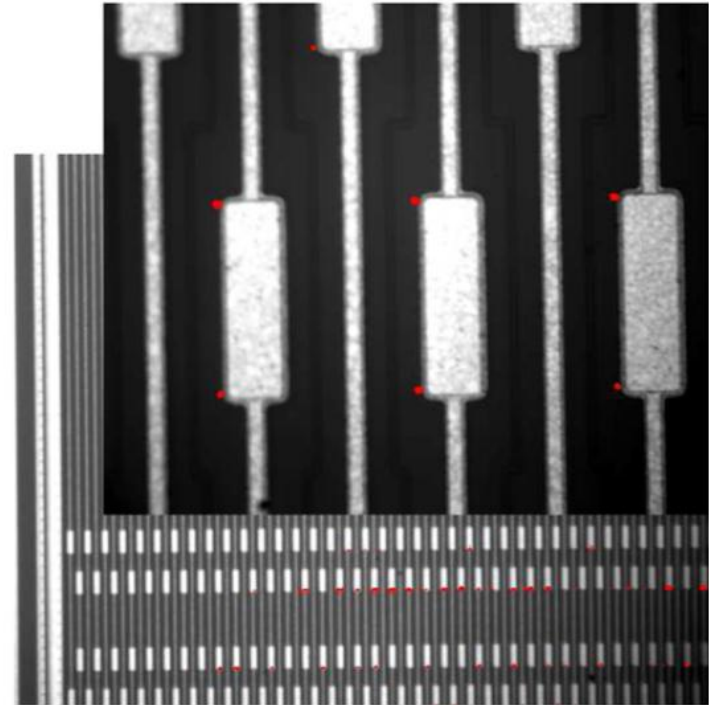


- Electric potential of p-stop decreases or increases as the interface charge increases positively or negatively, respectively.
- Location of the largest electric field is at n-implant side with the positive interface charge of  $+1 \times 10^{10} \text{ cm}^{-2}$ , moves at the p-stop side with  $+1 \times 10^{12}$ . The field is enhanced if the interface charge is negative, e.g.,  $-1 \times 10^{12}$ .

# Microdischarge After $\gamma$ Irradiation



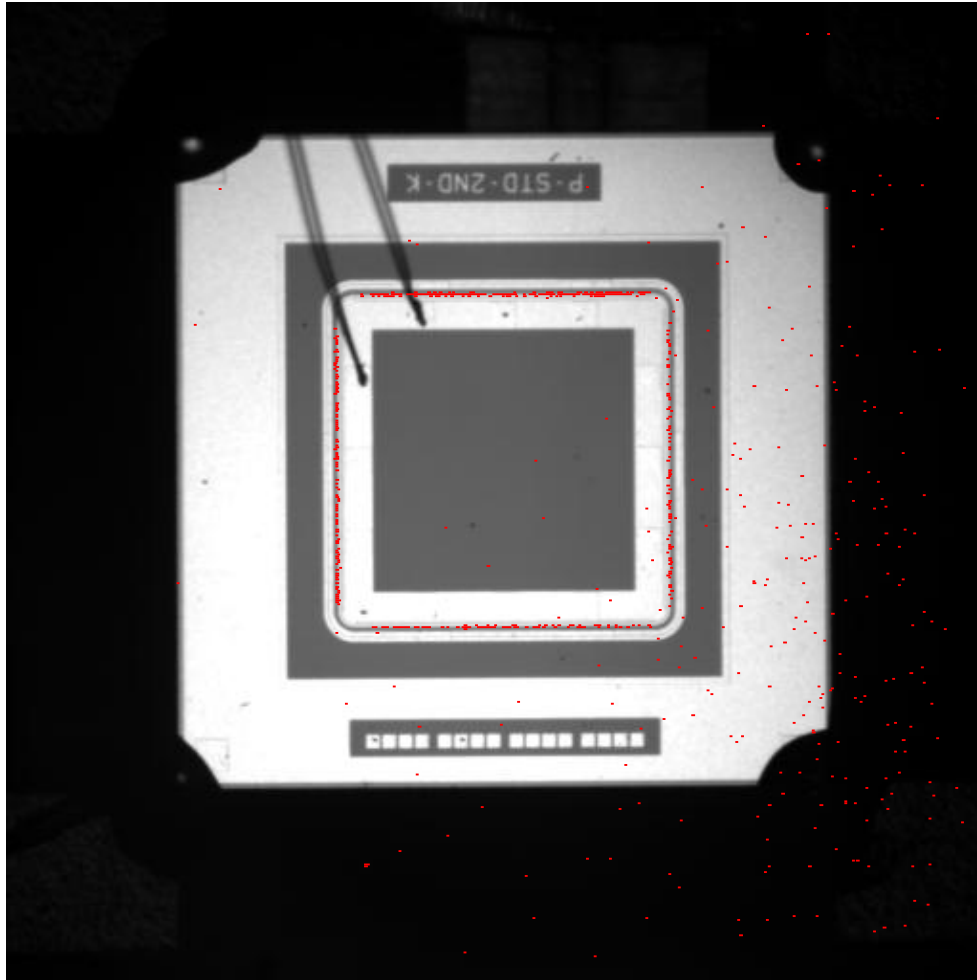
**Fig. 4.** Micro-discharge onset voltage vs. accumulated dose, measured at 200 V bias and 200 Gy/h. The two clusters of the curves correspond to FZ1 and FZ2 wafers.



**Fig. 9.** Hot spots observed at AC pad corners. The AC pad is 60  $\mu\text{m}$  wide and 200  $\mu\text{m}$  long.

- After  $\gamma$  irradiation, onset of microdischarge occurred at the n-implant edges, instead of p-stop, and “annealed” along the accumulation of dose.
  - <http://dx.doi.org/10.1016/j.nima.2012.04.031>
- MD at n-implant edge could be a “corner” effect, but ...
- How can the “annealing” effect be understood with the TCAD...

# Microdischarge After Irradiation



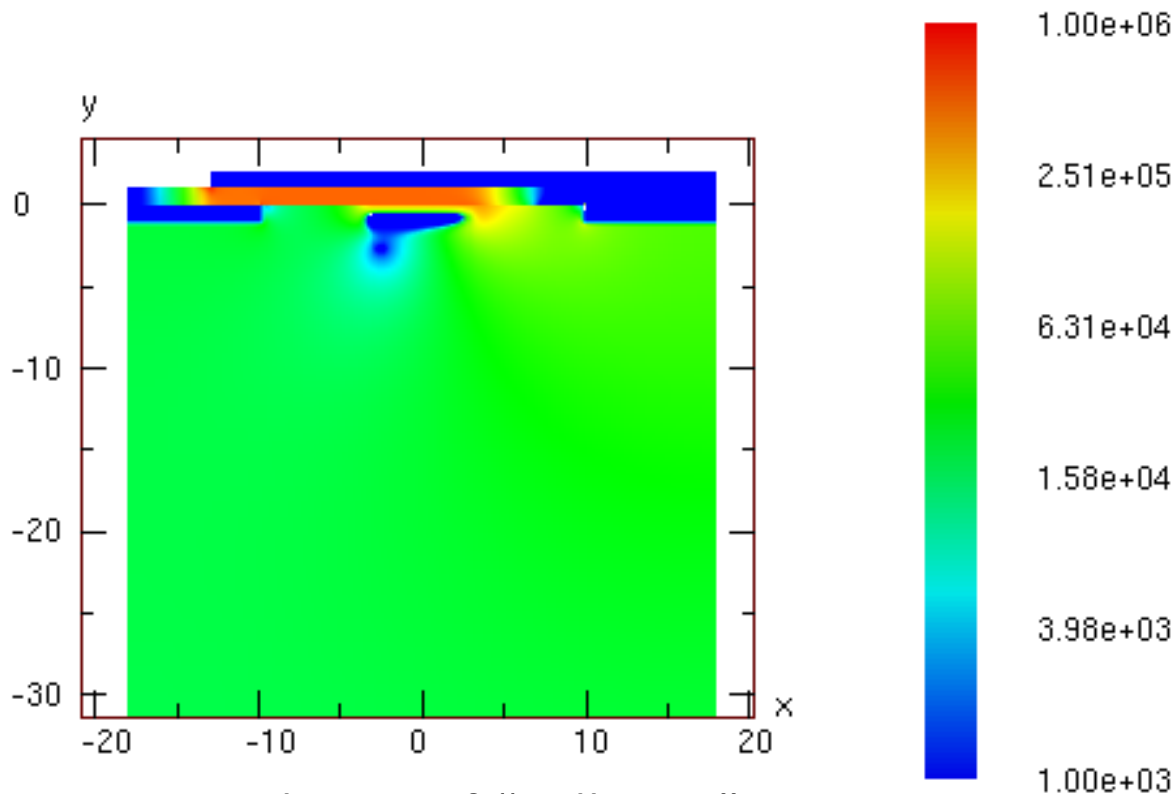
CYRIC irradiation  
 $1 \times 10^{14}$  neq/cm<sup>2</sup>  
10uA at 2000 V  
-15 ° C

- Hot electron images confirm that
  - the highest electric field is
  - in the bias ring (n<sup>+</sup> implant)
  - not in the edge ring (p<sup>+</sup> implant)



# PTP Simulations

Electric field, NB\*HT\*HC -50V



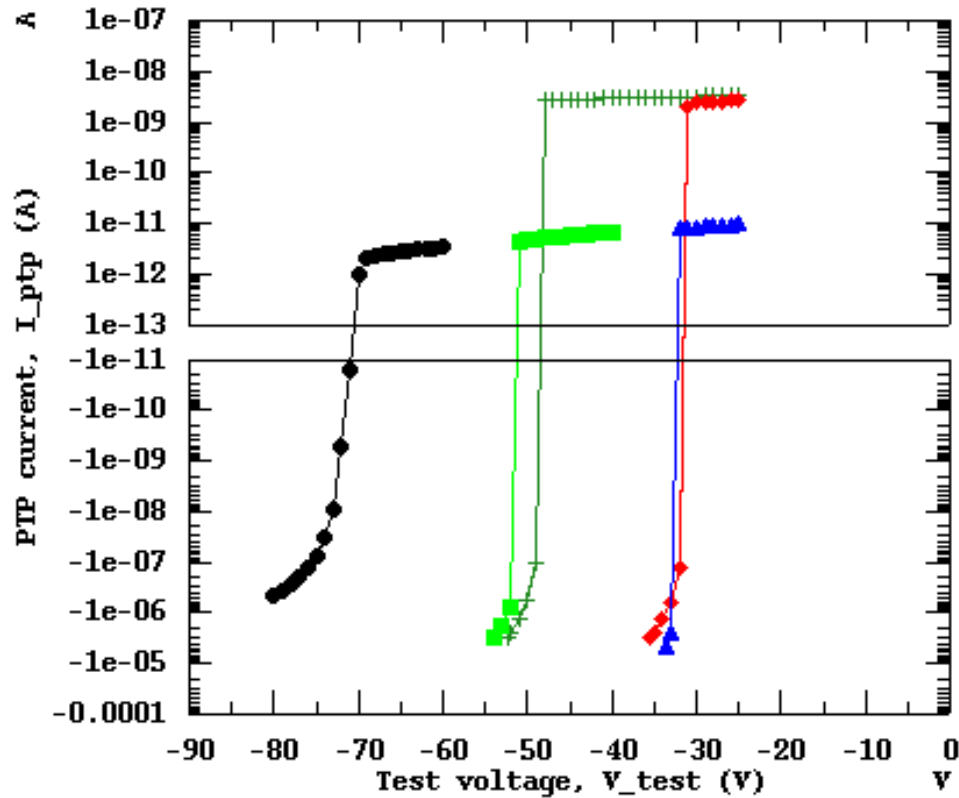
TCAD simulation of “Full gate” PTP,  
irradiated

Electric field at onset  
Backplane -200 V

V\_test (left implant) -50 V

- TCAD
  - no bias resistor in parallel
  - NPTP: “No gate”
  - Others: “Full gate”
- Parameters:
  - NB/DB: non/damaged bulk
  - LT/HT: lo/hi interface charge
  - LC/HC: lo/hi current
  - Non irradi: NB\*LT\*LC
  - Irrad: DB\*HT\*HC
- Irrad. simulation
  - Damaged bulk,
  - hi interface charge,
  - hi leakage current

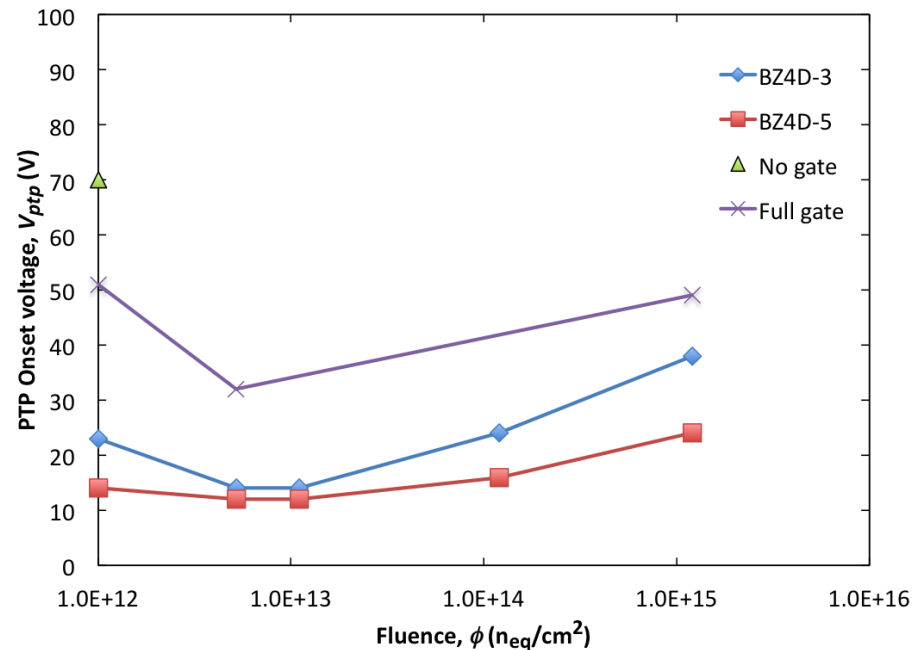
# PTP Simulations



- NPTP
- NB\*LT\*LC
- ▲ NB\*HT\*LC
- ◆ NB\*HT\*HC
- ⊕ DB\*HT\*HC

- The fluence dependence can be understood as the effect of
  - Build-up of the Interface charge and decrease of bulk resistivity
- Understanding of the systematic “offset” is the remaining issue.

- Onset voltage decreased as
  - No gate (black) → Full gate (colored)
  - Interface charge increased
- Increased as
  - acceptor-like state increased



# Summary

- Performance of various structures in the silicon sensors, especially of silicon microstrip sensors, have been studied, before and after irradiation.
- Fluence dependences are understood as:
  - Interstrip resistance as the effect of increase of leakage current.
  - Electric potential of the p-stop structures as the effect of the interface charge build-up.
  - PTP onset voltage as the effect of interface charge build-up and the increase of acceptor-like states in the silicon bulk.
- We still have remaining issues to understand, such as
  - the onset of microdischarge in the n-implant edge, instead of p-stop edge,
  - “annealing” of the onset voltages in the  $\gamma$  irradiation,
  - the systematic offset of the PTP onset voltage between the measurement and the TCAD simulations.