



Double Electric field Peak Simulation of Irradiated Detectors Using TCAD tools

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Overview

- **Validation**
- **MSSD Simulation**
- **RD50 Simulation task**
 - **To check simulator capabilities**
- **Present Approach**
- **Parameters for simulation**
- **Simulation Results**
- **Summary**

Validation of Simulator

- ❖ Comparison with Claudio paper:
 - ❖ *“Device Simulations of Isolation Techniques for Silicon Microstrip Detectors Made on p-Type Substrates”* by Claudio Piemonte, IEEE TRANS. NUCL. SCI., VOL. 53, NO. 3, JUNE 2006.
- ❖ General Trends were same (although we don't have exact simulation parameters as used by Claudio). Validation with some other papers are also carried out

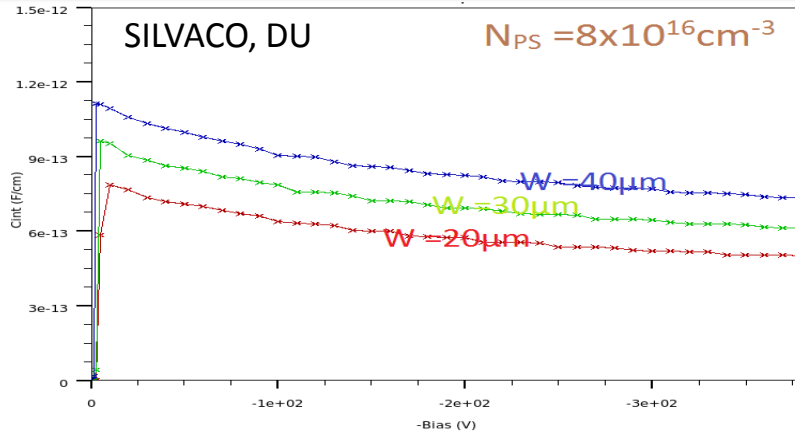


Fig. 9.

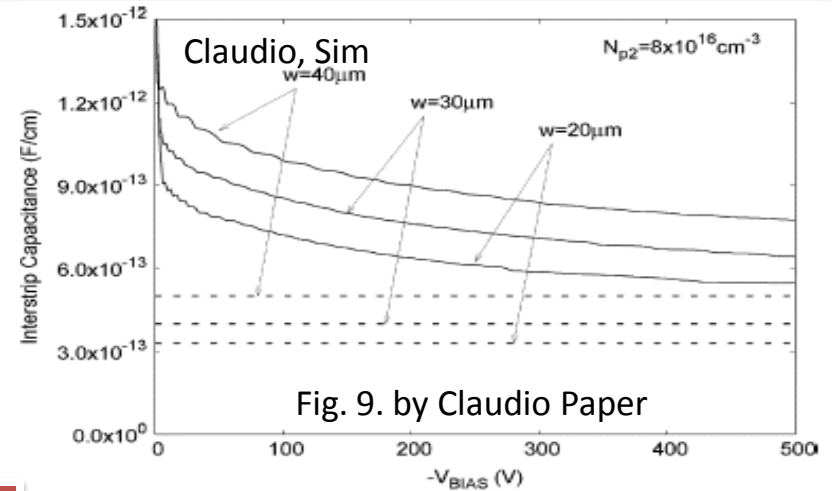


Fig. 9. by Claudio Paper

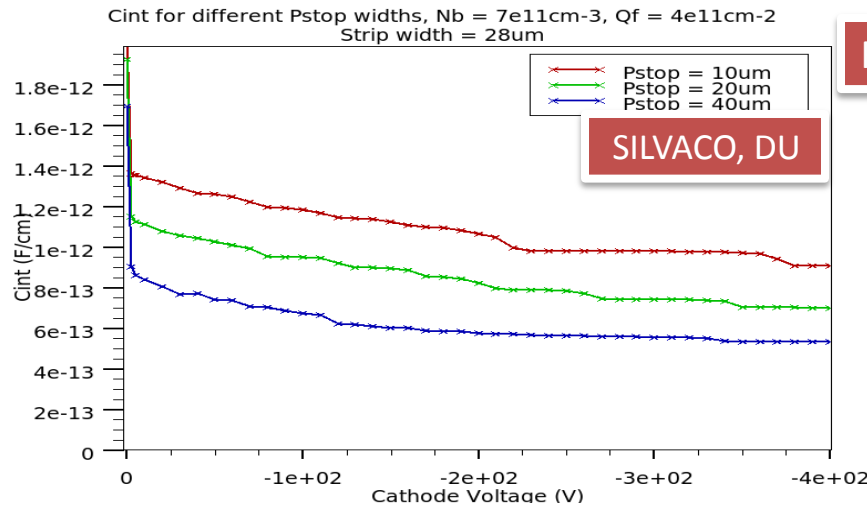
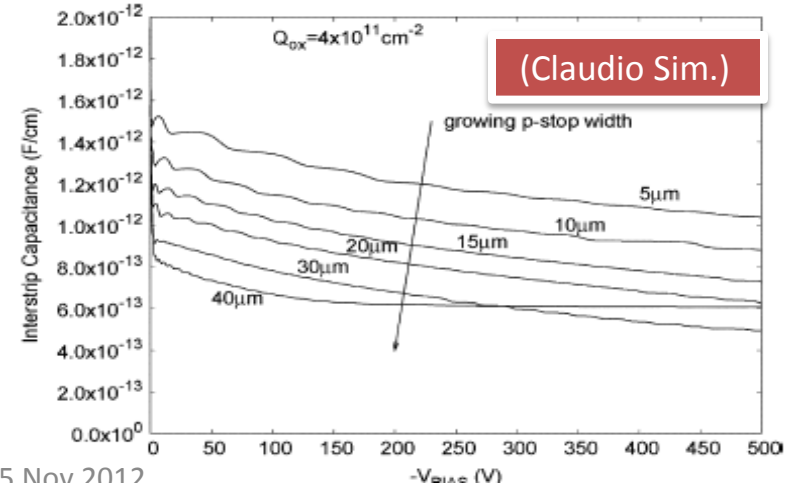


Fig. 21



MSSD Simulation: Comparison with Measurements

❑ Simulation vs. Measurement for FZ320N

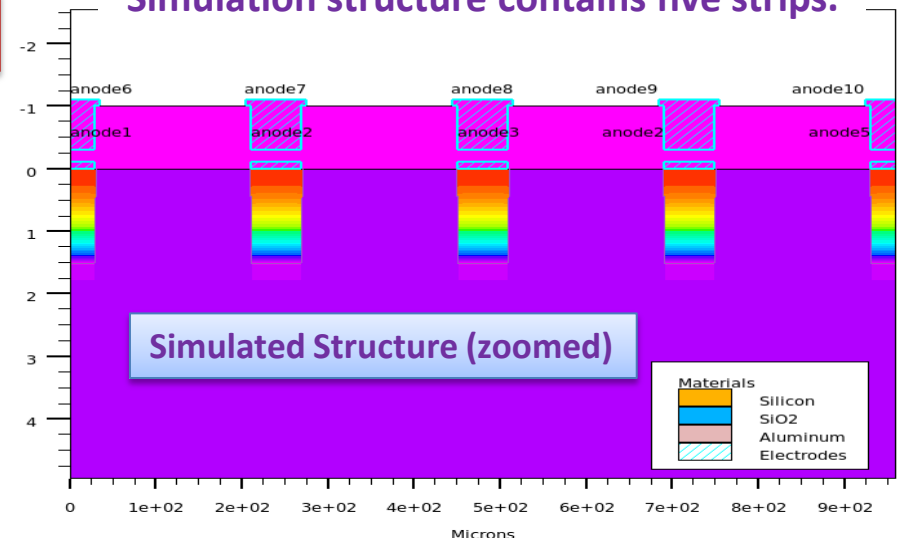
- ✓ All 12 P⁺-N⁻-N⁺ configurations
- ✓ For Non-irradiated

❑ Only FIRENZE Probe station measurements are used for comparison

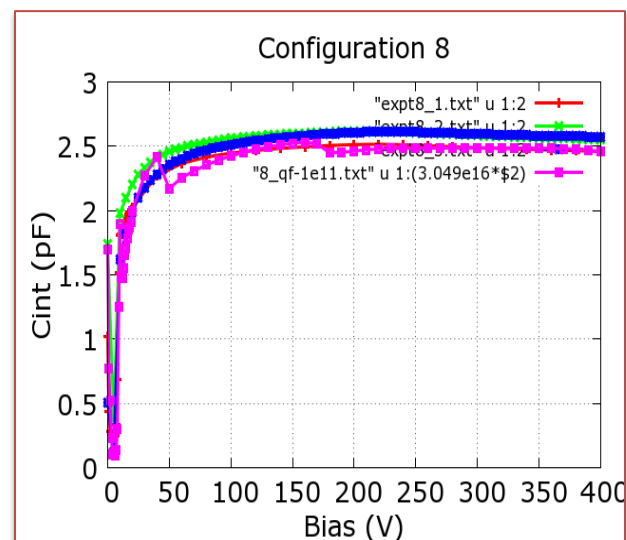
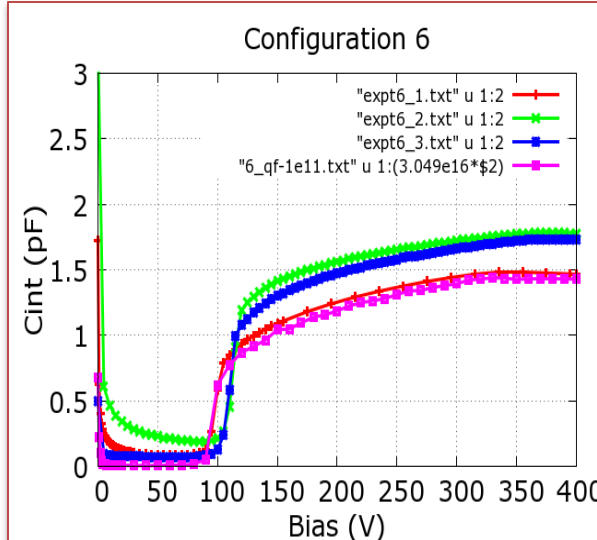
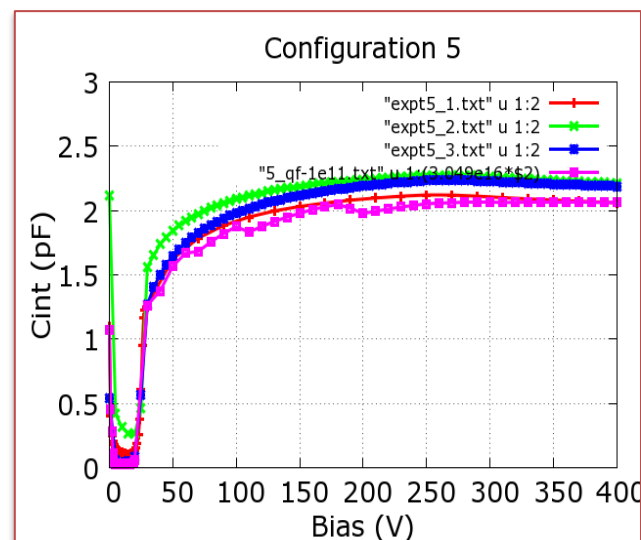
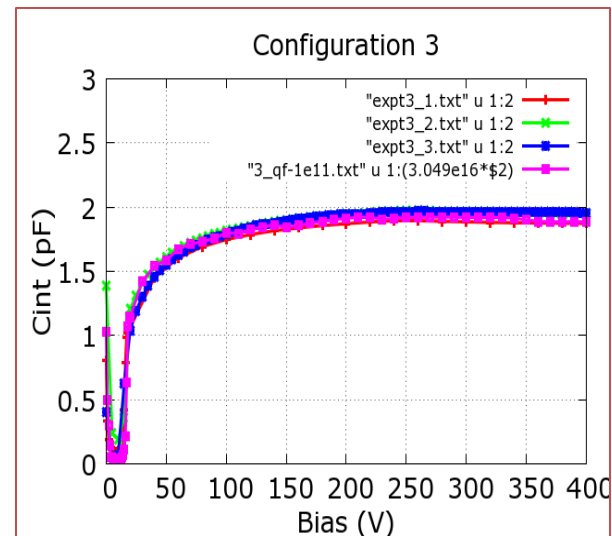
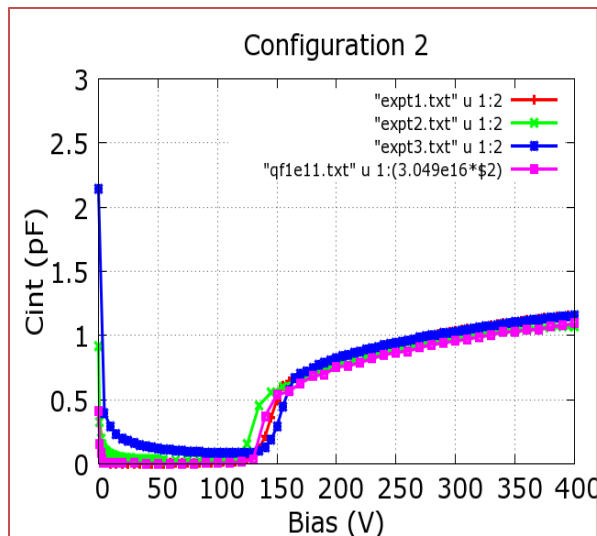
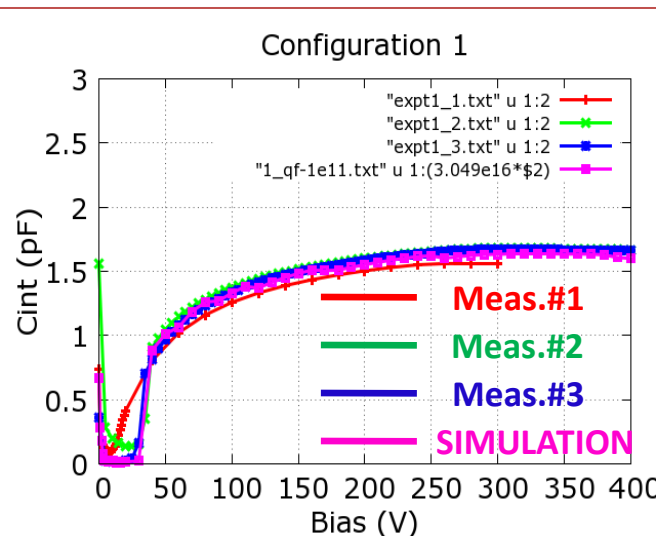
Common Parameters for all the configurations

Bulk Doping (cm ⁻³)	3x10 ¹² cm ⁻³
Strip junction depth (Gaussian)	1.5 μm
Backplane doping depth	30 μm
AC signal frequency used	1x10 ⁶ Hz

Simulation structure contains five strips.



For MSSD- C_{int} vs. Bias Voltage (FZ320N Non-Irradiated)



RD50 Simulation Task

The set of parameters used in simulations:

Detector thickness ----- $d=0.03$ cm

Concentration of shallow donors (phosphorus) ----- $N_{SD} = 6e11$ cm⁻³

Two level trap model

Type of defect	Activation energy, eV	Trapping cross section, cm ²	Introduction rate, cm ⁻¹
Deep donor	$E_{DD} - E_V = 0.48$	$\sigma_e = \sigma_h = 1e-15$	$G_{DD} = 1$
Deep acceptor	$E_{DA} - E_V = 0.595$	$\sigma_e = \sigma_h = 1e-15$	$G_{DA} = 1$

Bulk generated current calculated from 

Not available in simulation as separate current level

- Single level model

- Effective energy of current generating level ----- $E_j = 0.65$ eV

- Effective cross-section of current generating level ----- $\sigma_j = 1e-13$ cm²

- Introduction rate of current generating level ----- $G_j = 1$ cm⁻¹

Simulations by different groups are compared for

1. **Effect of temperature variation : T = 290K & 260K**

2. **Effect of irradiation flux variation : 1e13, 1e14, 3e14, 1e15, 3e15 cm⁻² at V=300V**

3. **Effect of bias voltage : 200V, 300V, 500V, 1000V at F = 5e14cm⁻² & 1e15cm⁻²**

Vladimir provided data for E(x), n(x), p(x), Neff (x) for *different fluence at different temperature & at different bias voltages.*

Parameters used for Simulations using ATLAS (Silvaco) & Layout / Geometry

ATLAS Model	5.15.32.R
Structure (x-y)	300 μ m - 100 μ m
Bulk Doping (cm ⁻³)	6x10 ¹¹ cm ⁻³ n-type impurity
n+ and p+ junction depth	1 μ m
n+ and p+ doping density(cm ⁻³)	5x10 ¹⁸ cm ⁻³
Cutline position for Electric Field Plot	(50,0) to (50,300)
Models used in simulation	Bipolar (which contain CONMOB,FLDMOB,CONSRH, AUGER & BNG) with P.Canali and N. Canali for mobility along with Selb model for impact ionisation
Band Gap (eV)	1.12
No of Traps levels	Two (One Acceptor and One donor)
Acceptor level	0.525 eV below the Conduction band
Donor Level	0.48eV above the Valence band
Temperature	290K and 260K

Device structure:
 Plane parallel 2-D,
 p⁺-n⁻-n⁺ diode, with
 100 μ m width & 300 μ m
 Depth
 1-D electric field is
 seen at the middle of the
 diode (i.e. at 50 μ m) along
 the device depth.

Our Approach...based on

“Simulation of Heavily Irradiated Silicon Pixel Sensors and Comparison with Test Beam Measurements” by V. Chiochia et al., IEEE NSS 2005

EVL – 1: Trap levels given by Eremin (no bulk generation current level)

Trap	E (eV)	g_{int} (cm ⁻¹)	σ_e (cm ²)	σ_h (cm ²)
Donor	$E_V + 0.48$	6	1×10^{-15}	1×10^{-15}
Acceptor	$E_C - 0.525$	3.7	1×10^{-15}	1×10^{-15}

EVL – 2: Trap levels given by Eremin and **Bulk current generated by varying cross-section**

$$\sigma_{e/h} = 1.48 \times 10^{-14} \text{ cm}^2$$

EVL – 3: Trap levels given by Eremin and **Bulk current generated by varying cross-section** and **electric field position adjusted by varying the hole to electron cross-section ratio.**

$$(\sigma_h^D / \sigma_e^D = 0.25 \text{ and } \sigma_h^A / \sigma_e^A = 0.25)$$

EVL – 4: Trap levels given by Eremin and **Bulk current generated by varying cross-section** and **electric field position adjusted by varying the hole to electron cross-section ratio & ratio of the introduction rates changed to fix the peak electric field**

$$N_A/N_D \text{ from the EVL value of } 0.62 \text{ to } 0.40$$

Nomenclature

EVL Simulations

- Modeled data provided by Vladimir Eremin is labeled as EVL

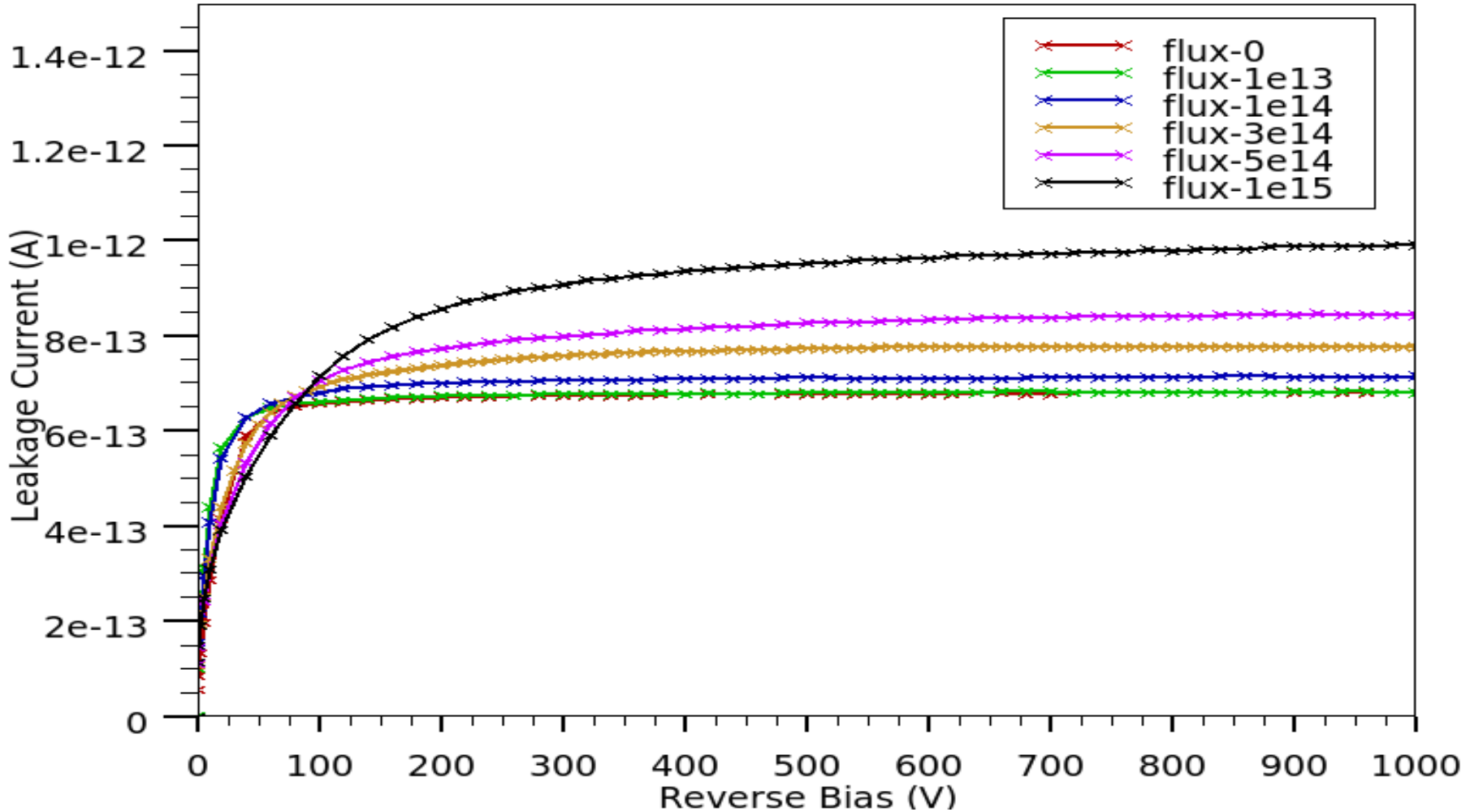
EVL – 1 Simulations

- Simulation data obtained using Atlas (Silvaco) : keeping exact trap energy levels/parameters as given in simulation task layout
- No additional bulk generation current level

EVL Vs. EVL – 1 : Comparison between Eremin Simulations and Atlas simulation

EVL model with Cross section= $1\text{e-}15\text{cm}^2$, Introduction rate =1 (EVL-1)

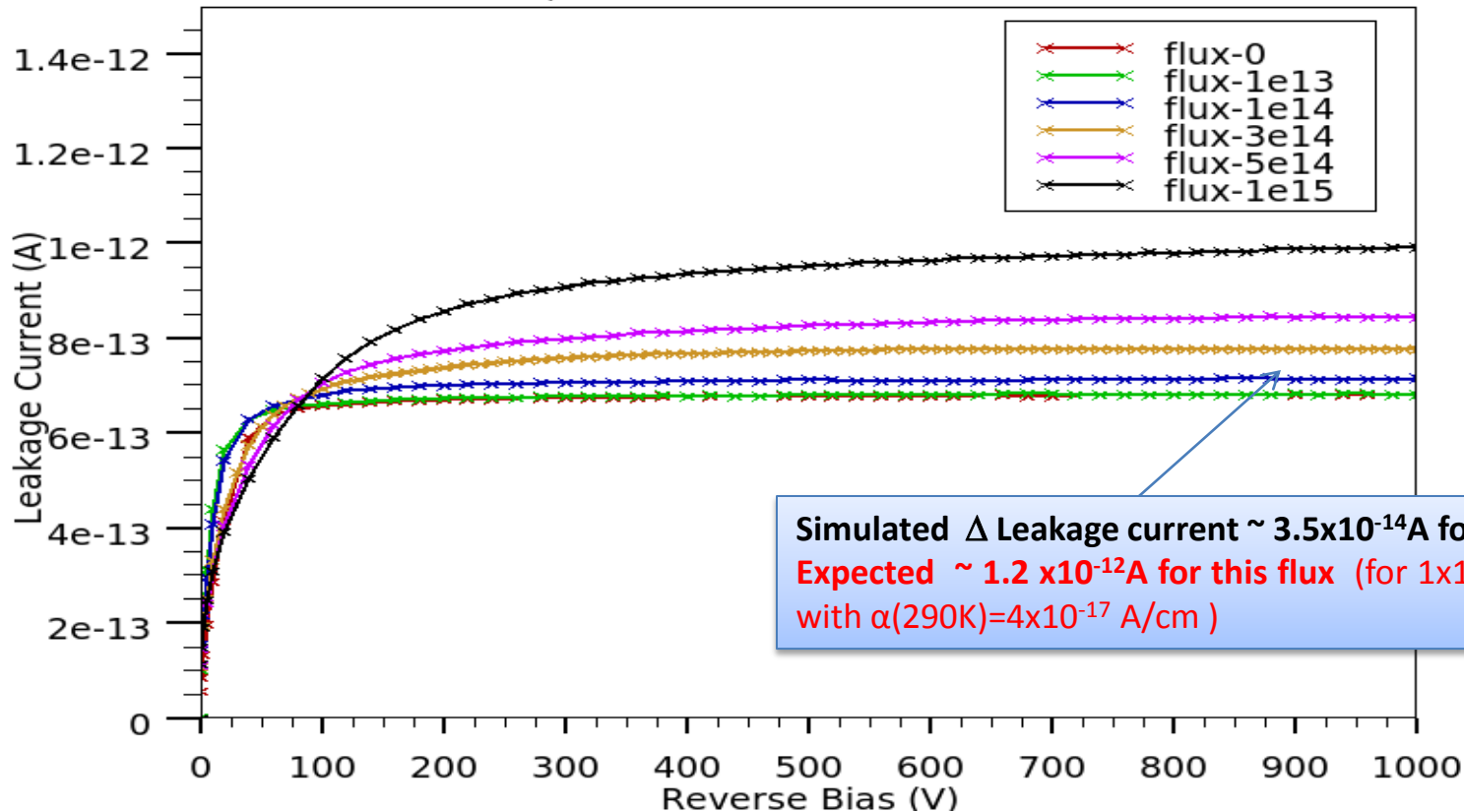
Leakage Current for EVL-1 (Intrinsic Carrier Lifetime)
290K, No "Bulk Generation Level"



EVL Vs. EVL – 1 : Comparison between Eremin Simulations and Atlas simulation

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Leakage Current for EVL-1 (Intrinsic Carrier Lifetime)
290K, No "Bulk Generation Level"



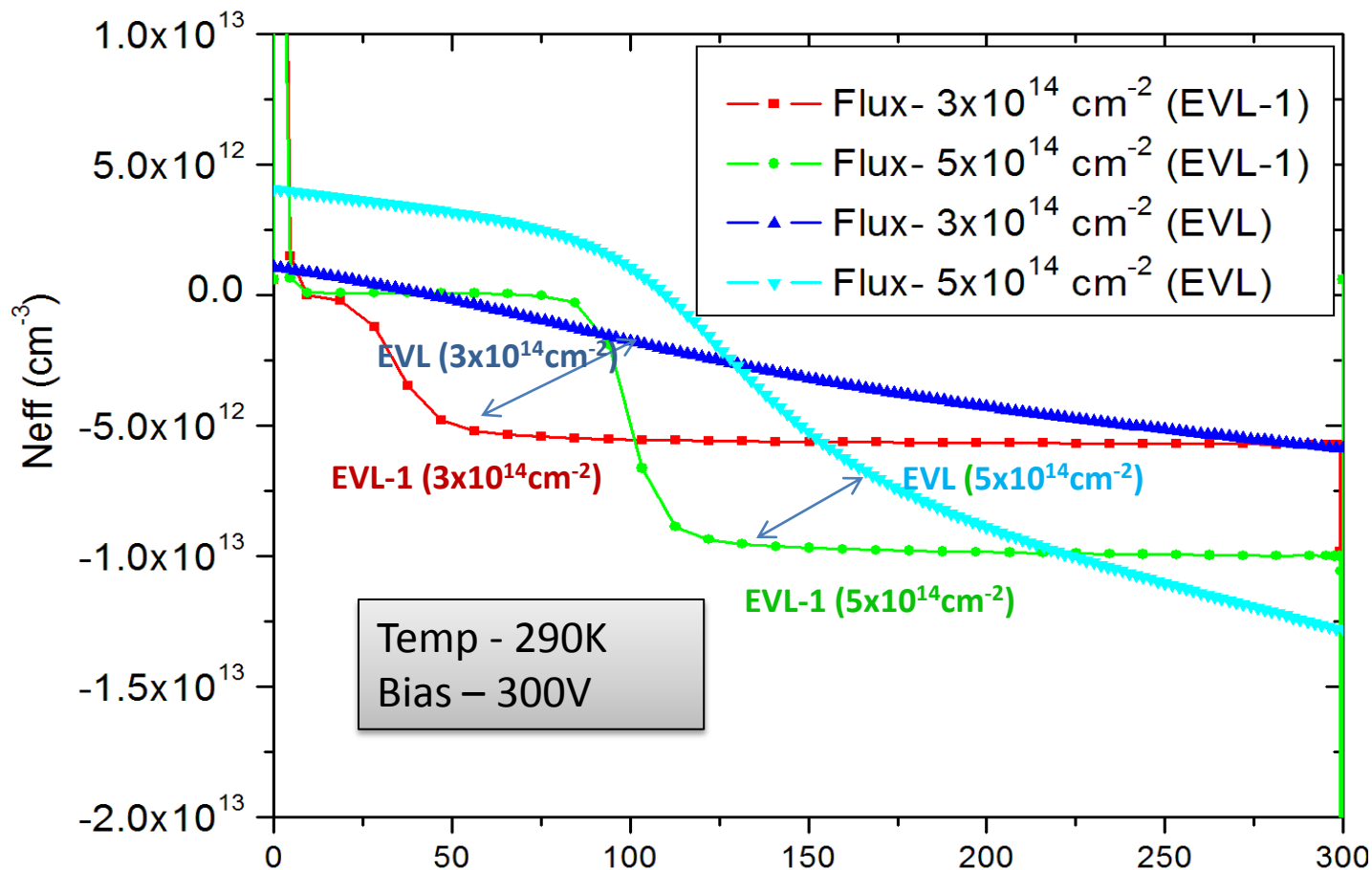
Simulated Δ Leakage current $\sim 3.5 \times 10^{-14} \text{A}$ for flux $1 \times 10^{14} \text{cm}^{-2}$
Expected $\sim 1.2 \times 10^{-12} \text{A}$ for this flux (for $1 \times 1 \times 300 \mu\text{m}^3$ structure with $\alpha(290\text{K}) = 4 \times 10^{-17} \text{A/cm}$)

✓ More than one order of less current compared to expected value

To increase current, three possibilities exist:

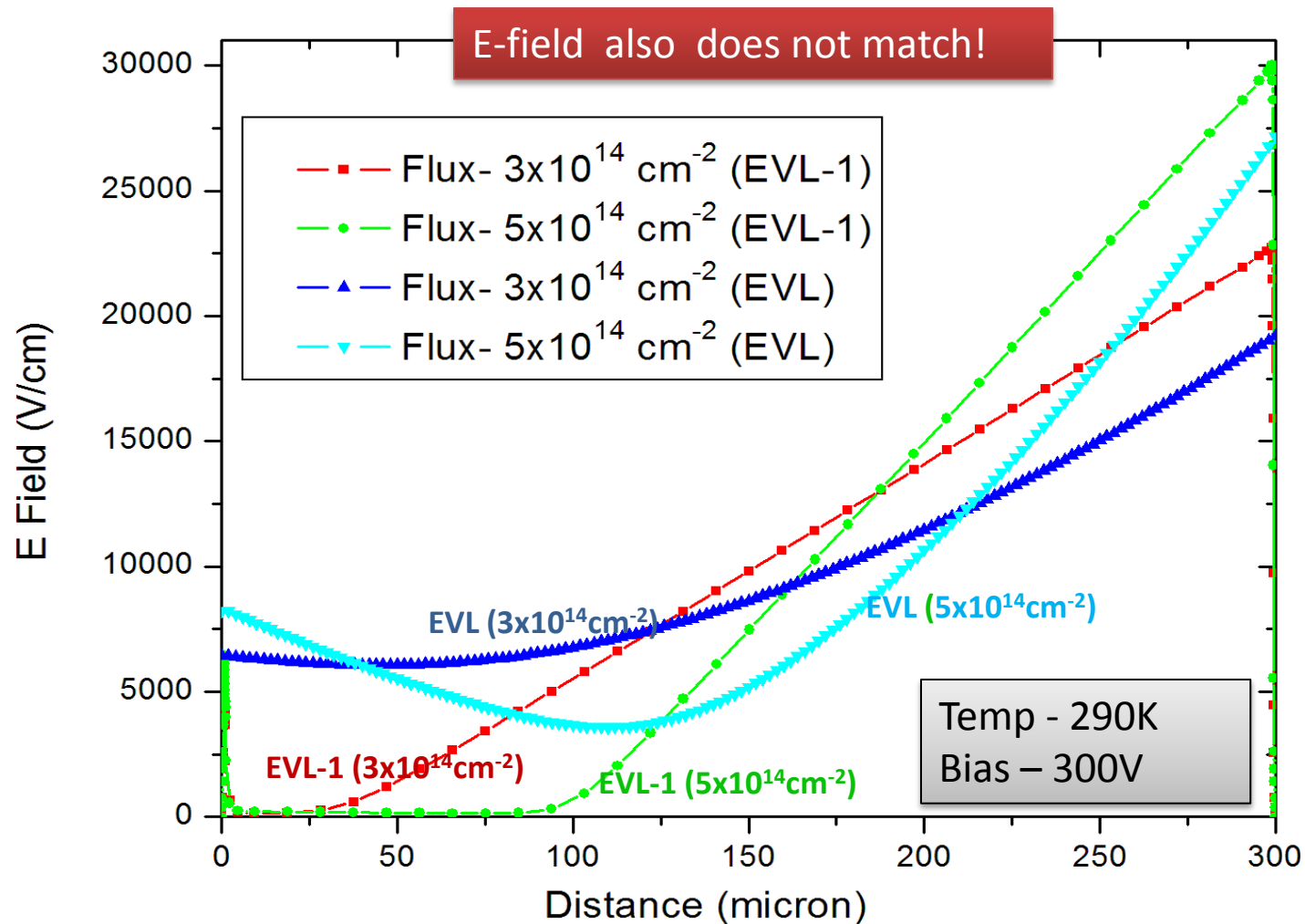
- Change Carrier Life-times
- Change Capture Cross-sections of electron and hole
- Change Trap Introduction Rate

EVL Vs. EVL - 1 : Simulation results



Neff does not match!

EVL Vs. EVL – 1 : Simulation results



✓ No Double Electric Field Peaks!

Further Simulations

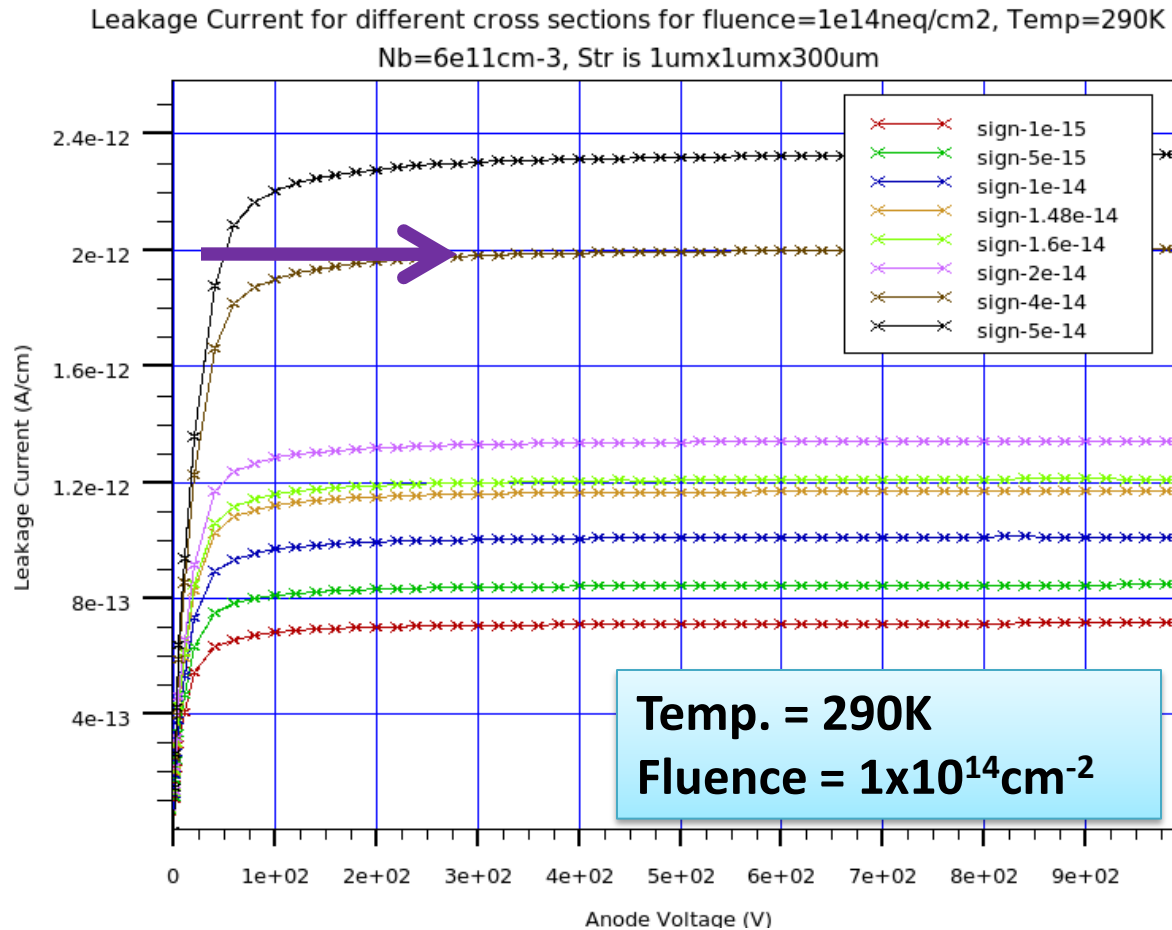
- **Simulation compared against EVL modeled data:**
Since, EVL and EVL-1 simulation results are very different, we have carried out a systematic parameterization study by varying e/h capture cross sections and their ratio, carrier life time, trap introduction rate using leakage current, electric field and N_{eff} data (we have called the various studies as EVL-2, EVL-3, EVL-4 etc)

EVL – 2

- Trap levels are same as in proposed simulation task.
- Additional bulk current is generated by increasing cross-sections of the trap levels from $1 \times 10^{-15} \text{cm}^2$ (in EVL1) to $4 \times 10^{-14} \text{cm}^2$ (in EVL2) such that simulated leakage current match with experimental observed current (Sigma_e = Sigma_h = $4 \times 10^{-14} \text{cm}^2$)
(for $1 \times 1 \times 300 \text{um}^3$ structure with $\alpha(290\text{K}) = 4 \times 10^{-17} \text{A/cm}$ at $\phi = 1 \times 10^{14} \text{n}_{\text{eq}}/\text{cm}^2$
Expected $\Delta I \sim 1.2 \times 10^{-12} \text{A}$)
- Lifetime of charge carrier is = 10^{-7}sec (Intrinsic in ATLAS simulator)
Simulated Leakage current without irradiation $\sim 0.8 \times 10^{-12} \text{A}$ (for $1 \times 1 \times 300 \text{um}^3$ structure)
 ΔI (for fluence $\phi = 1 \times 10^{14} \text{n}_{\text{eq}}/\text{cm}^2$ with $\alpha(290\text{K}) = 4 \times 10^{-17} \text{A/cm}$) $\sim 1.2 \times 10^{-12} \text{A}$
So, total leakage current expected in simulation (for $1 \times 1 \times 300 \text{um}^3$ structure at $\phi = 1 \times 10^{14} \text{n}_{\text{eq}}/\text{cm}^2$) = $2.0 \times 10^{-12} \text{A}$
- Acceptor Introduction rate = Donor Introduction rate = 1cm^{-1}

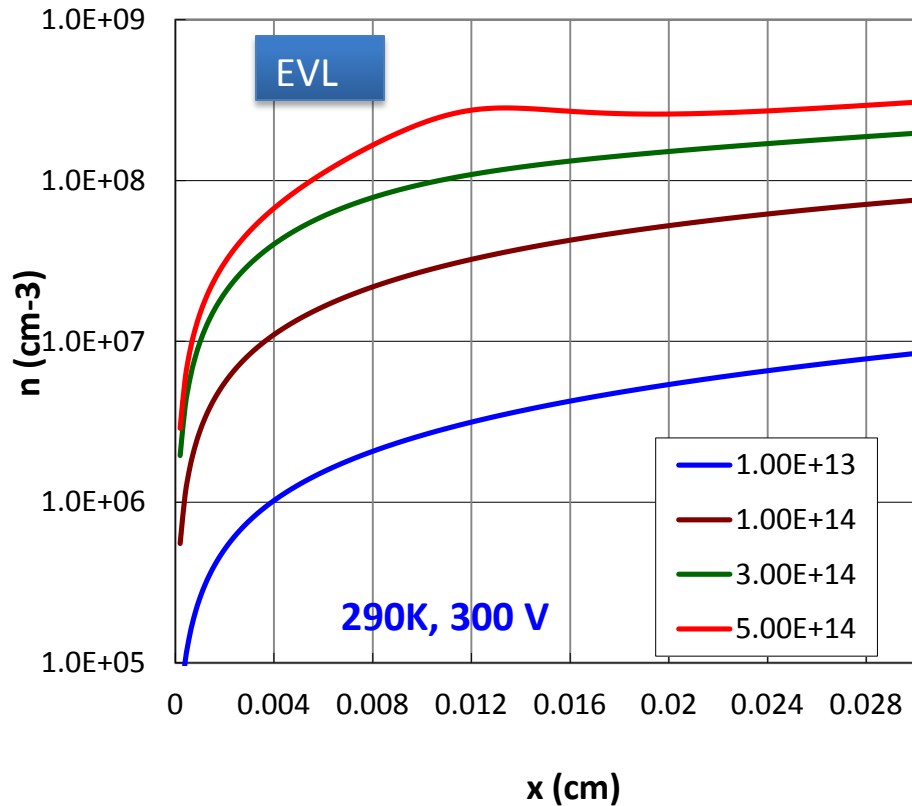
EVL -2: Cross – section ramp to match the Leakage Current

Simulated Leakage current is same as Expected Leakage Current = 2.0×10^{-12} A
(for $1 \times 1 \times 300 \mu\text{m}^3$ structure with $\alpha(290\text{K}) = 4 \times 10^{-17}$ A/cm at $\phi = 1 \times 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$)
 $\sigma_{\text{e}} = \sigma_{\text{h}} = 4 \times 10^{-14} \text{ cm}^2$

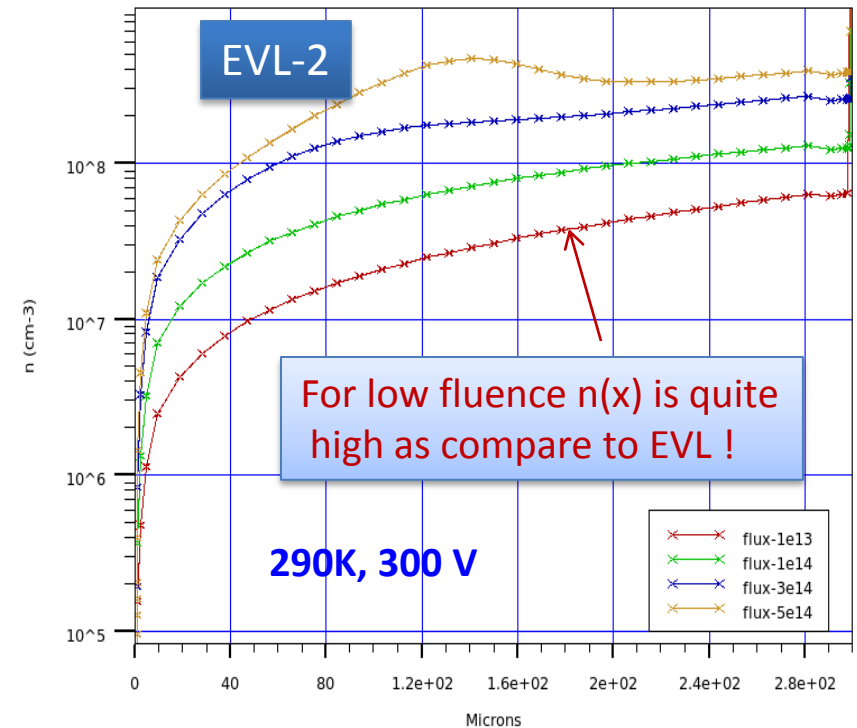


EVL Vs. EVL – 2 : Simulation results $n(x)$ comparison

Electron Conc along the depth for diff. fluence

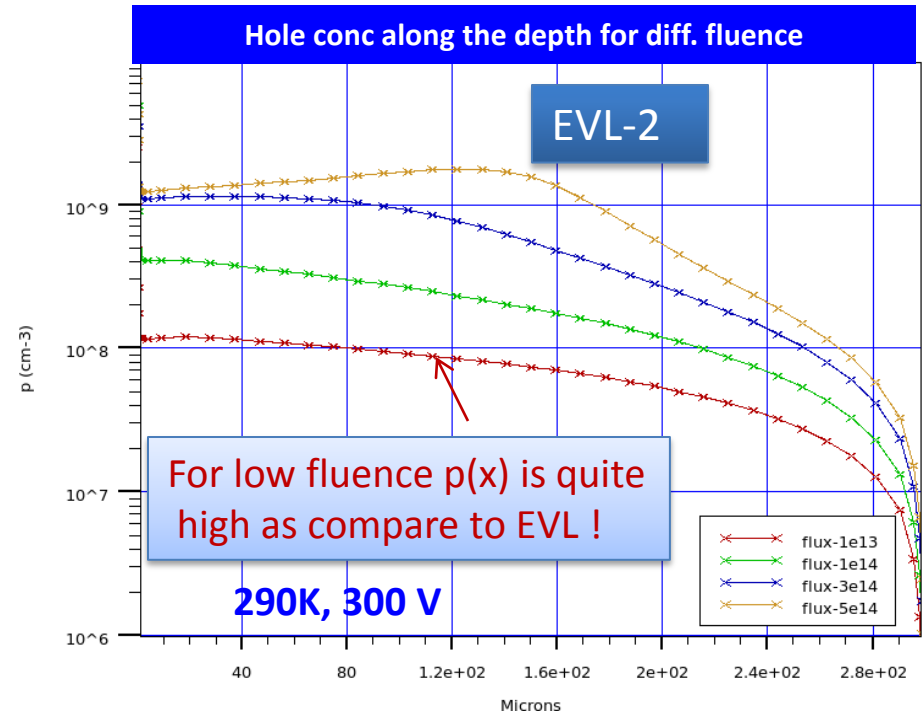
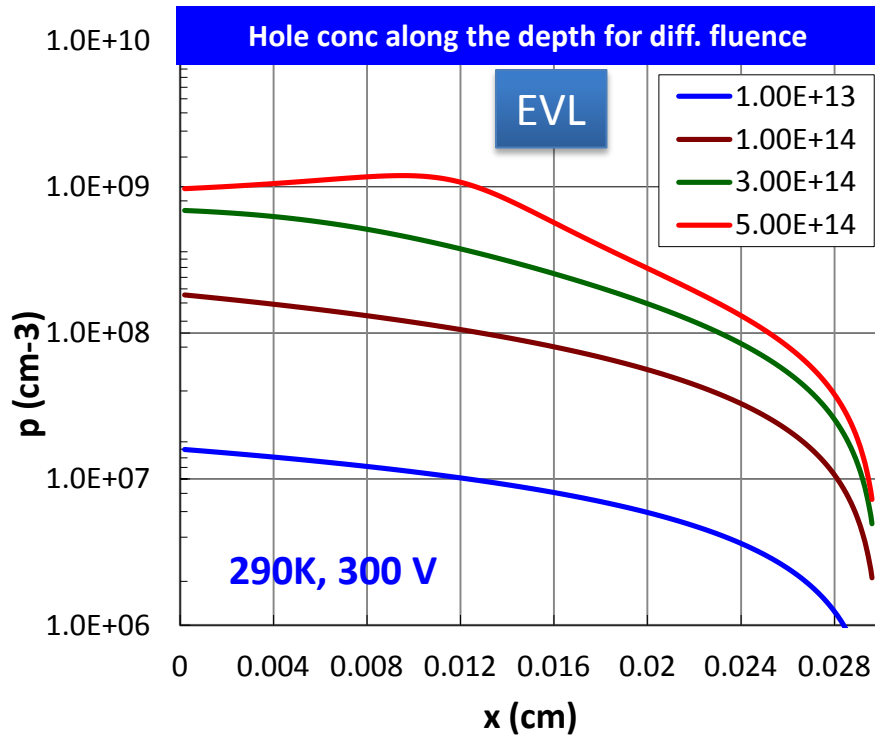


Electron Conc along the depth for diff. fluence



- ❖ The behaviour of EVL2 simulated results for $n(x)$ looks similar to EVL
- ❖ The simulated value of $n(x)$ is very high for low irradiation flux
- ❖ **-May Need to reduce the carrier lifetime**

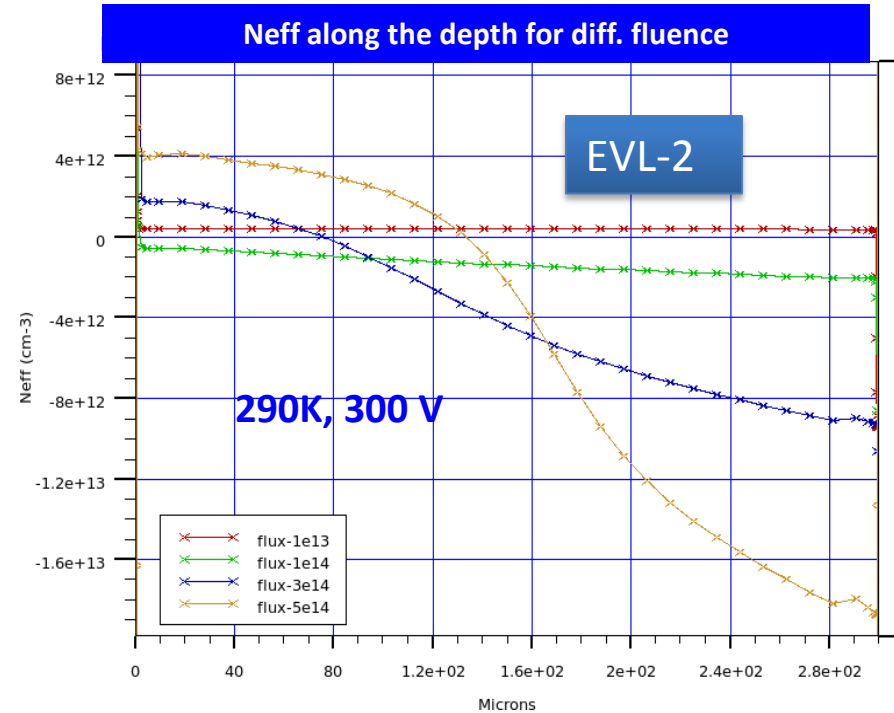
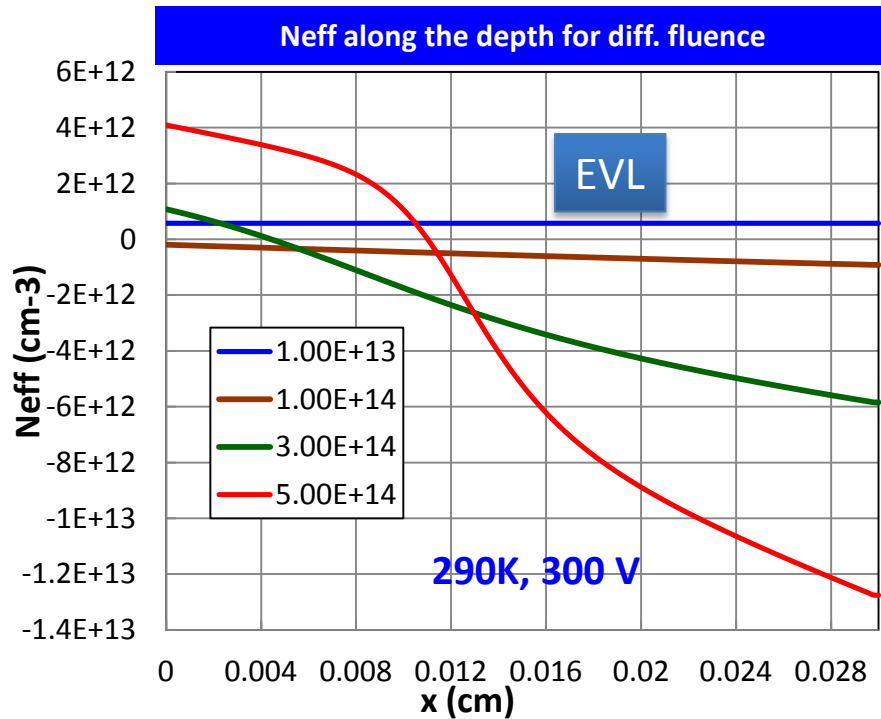
EVL Vs. EVL – 2 : Simulation results p(x) comparison



- ❖ The behavior of EVL2 simulated results for $p(x)$ looks similar to EVL
- ❖ The simulated value of $p(x)$ is very high for low irradiation flux

EVL Vs. EVL – 2 : Simulation results

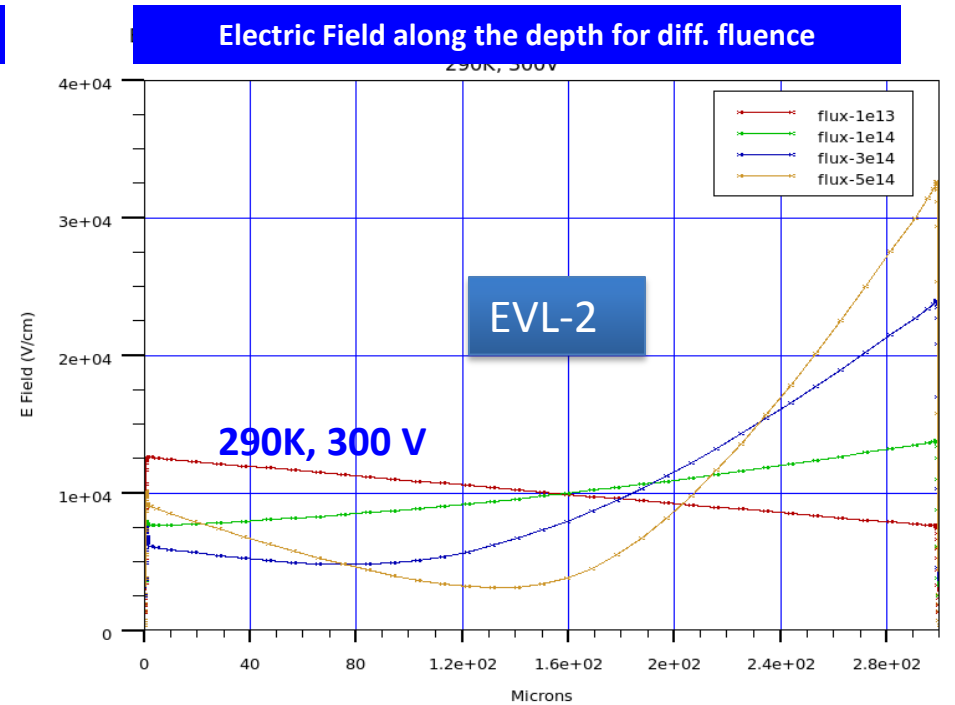
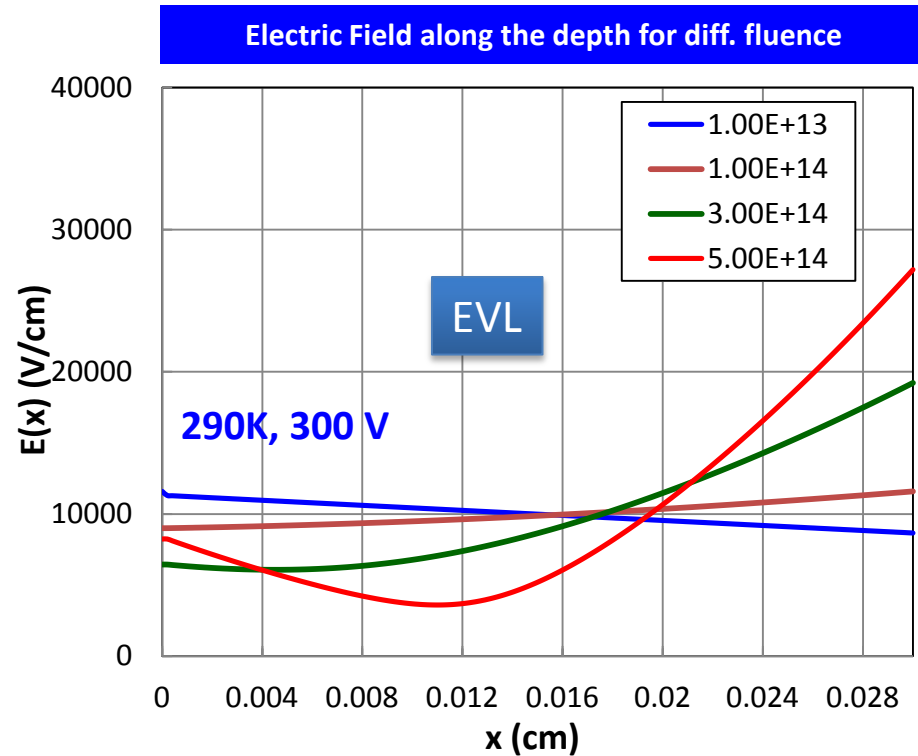
$N_{\text{eff}}(x)$ comparison



- ❖ $N_{\text{eff}}(x)$ simulated by ATLAS have similar appearance to $N_{\text{eff}}(x)$ modeled by EVL
- ❖ Double Peak feature is expected!

EVL Vs. EVL – 2 : Simulation results

E(x) comparison



- ❖ $E(x)$ simulated by ATLAS have similar appearance to $E(x)$ modeled by EVL
- ❖ Double Peak feature is produced!

Further Tweaking of Simulation Parameters is needed

Parameters used for simulations in EVL – 4

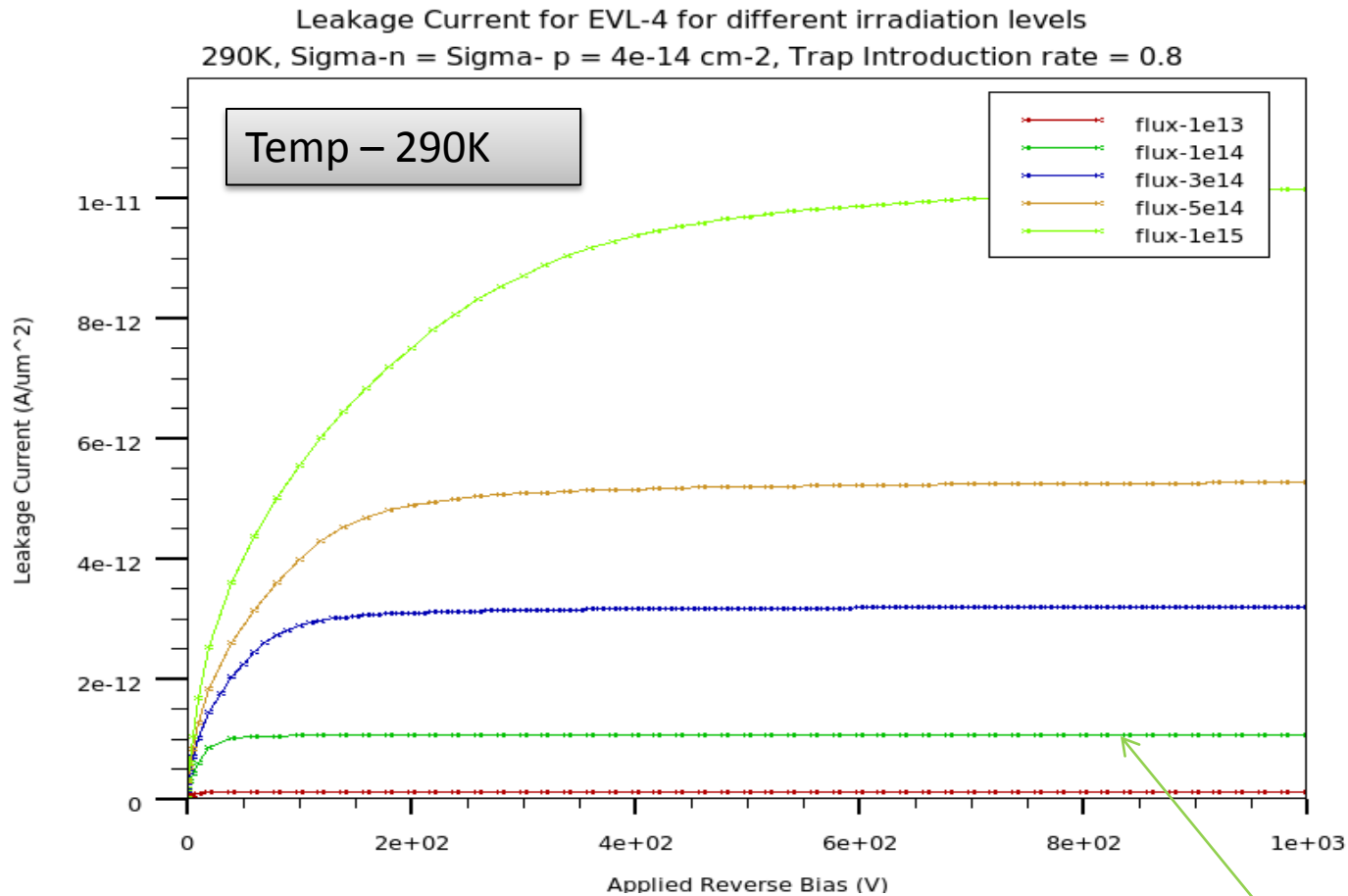
- Trap levels are same as in proposed simulation task.
- $\text{Sigma}_e = \text{Sigma}_h = 4 \times 10^{-14} \text{ cm}^2$ (same as used in EVL-2)
- To reduce the $n(x)$ and $p(x)$ for low irradiation flux, lifetime of charge carrier is increased to $= 10^{-4} \text{ sec}$.
- This leads to simulated Leakage current without irradiation $< 0.1 \times 10^{-12} \text{ A}$ (for $1 \times 1 \times 300 \text{ um}^3$ structure)

So, total expected leakage current for $1 \times 1 \times 300 \text{ um}^3$ structure for $\phi = 1 \times 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$
 $= 1.2 \times 10^{-12} \text{ A}$ (reduced from EVL2)

- Electric Field profile is further tailored by decreasing trap introduction rate to 0.8 (reduction of 20%)

Acceptor Introduction rate = Donor Introduction rate = **0.8**

EVL Vs. EVL -4 : Leakage Current for different flux



Simulated $\Delta I \sim 1.0 \times 10^{-12} \text{A}$ for flux $1 \times 10^{14} \text{cm}^{-2}$
Expected $\Delta I \sim 1.2 \times 10^{-12} \text{A}$ for this flux

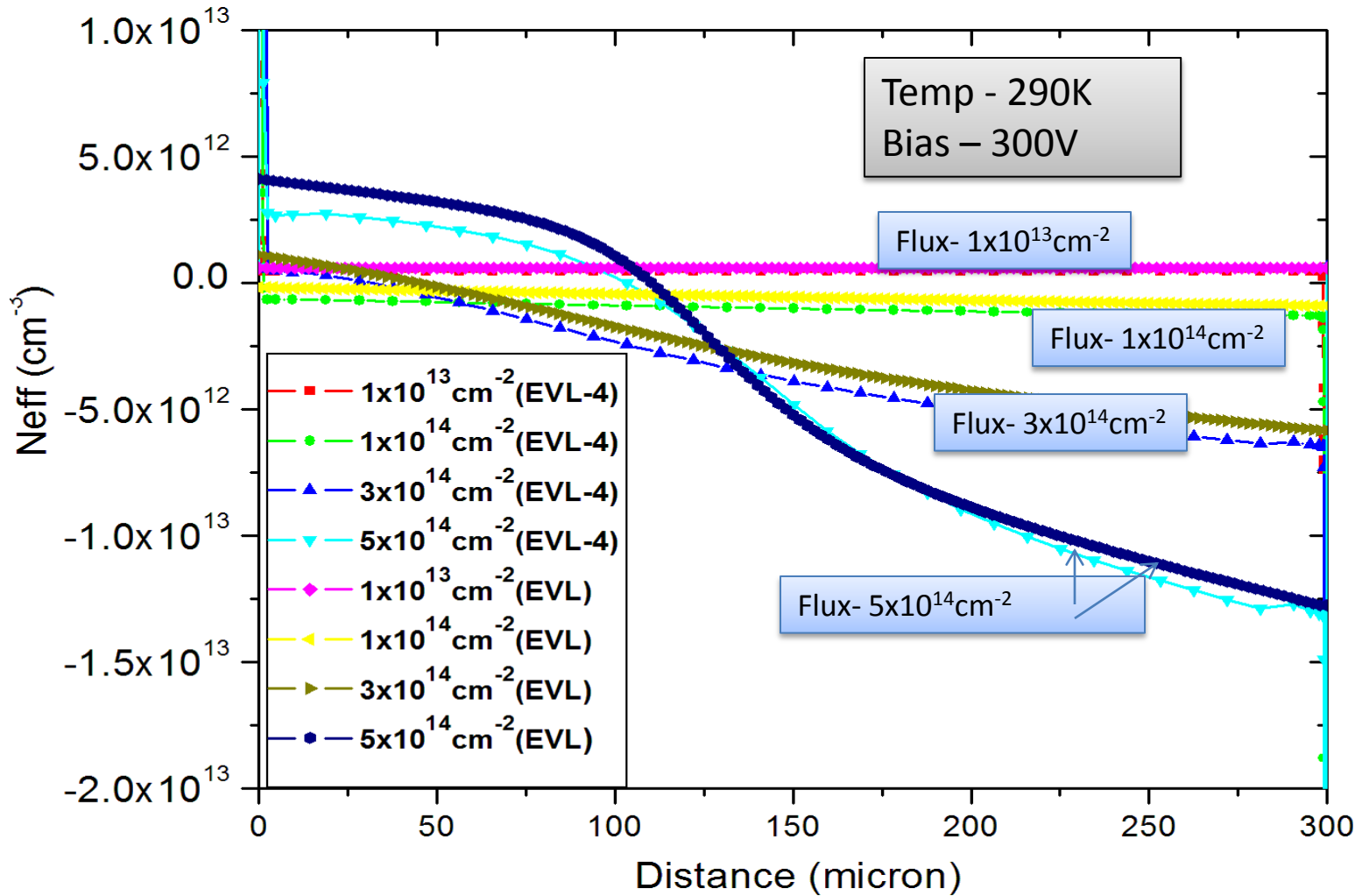
RESULTS FOR EVL-4

Flux – Vary ($1 \times 10^{13} \text{cm}^{-2}$, $1 \times 10^{14} \text{cm}^{-2}$, $5 \times 10^{14} \text{cm}^{-2}$)

Reverse Bias – 300V

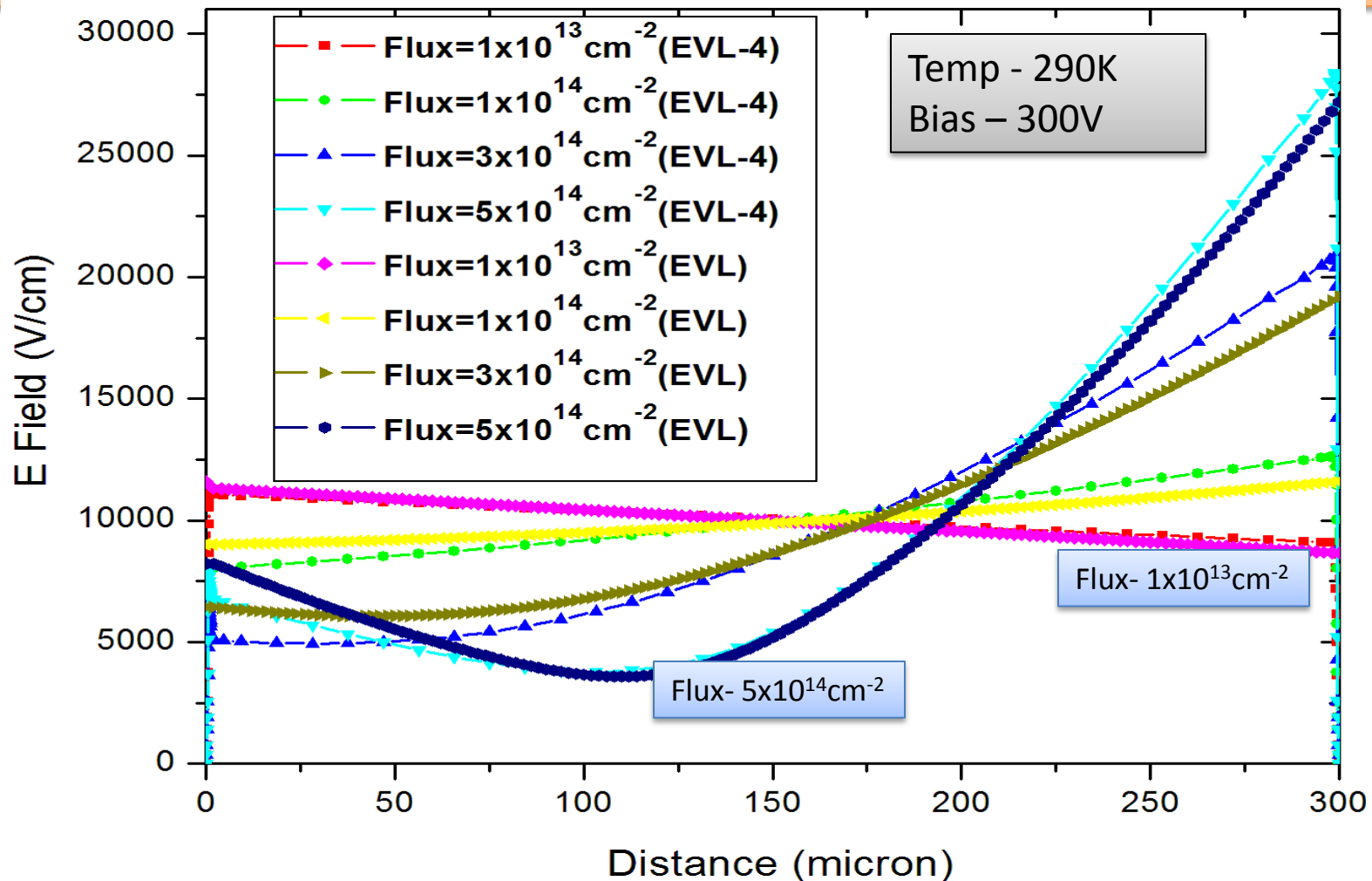
Temp – 290K

EVL Vs. EVL -4 : Neff for different flux (Temp. and Bias are constant)



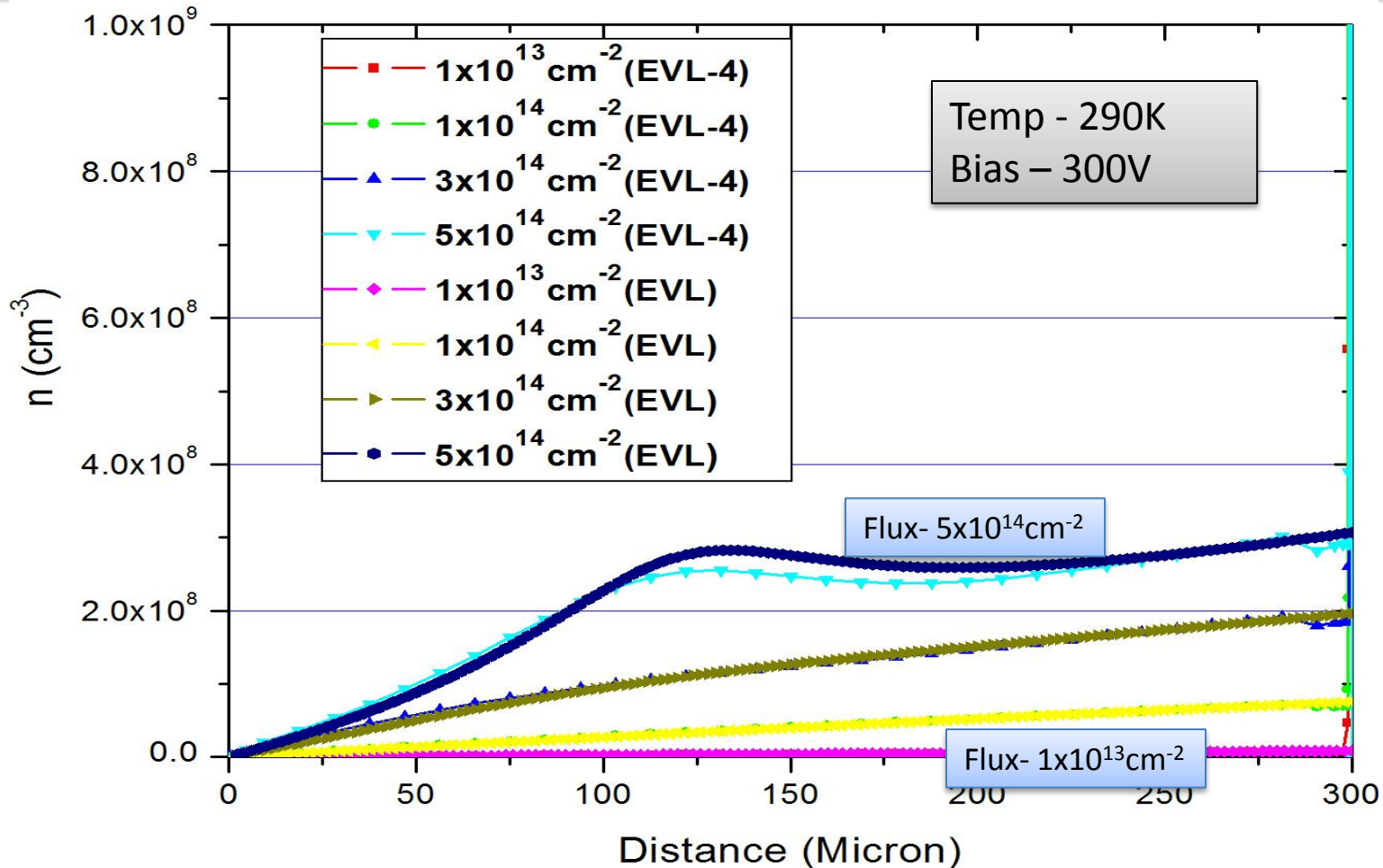
✓ Similar behavior of N_{eff} for EVL and EVL-4

EVL Vs. EVL -4 : E-field for different flux



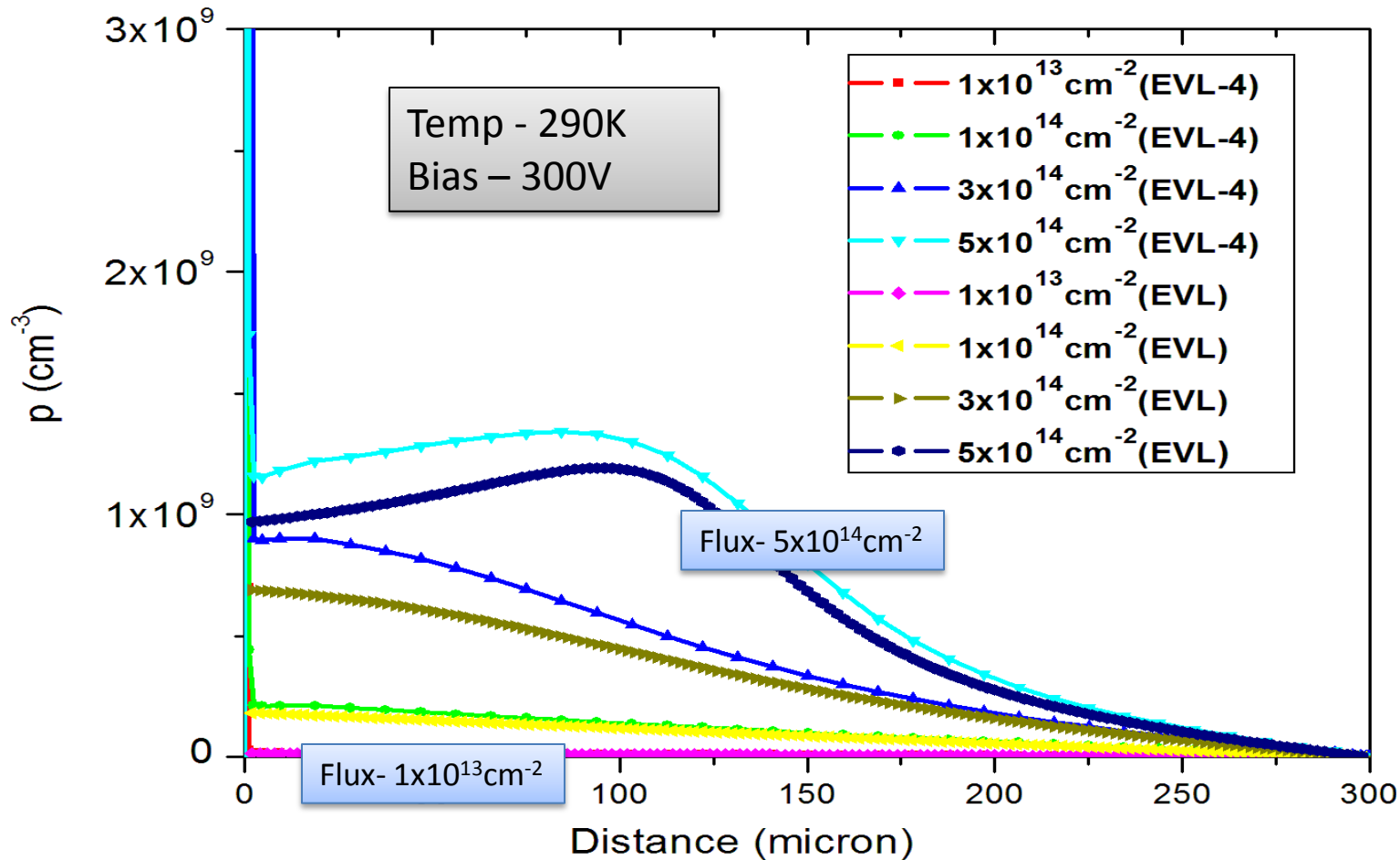
- ✓ Similar behavior of E field for EVL and EVL-4
- ✓ Double Peaked Electric field is visible

EVL Vs. EVL -4 : n conc. for different flux



- ✓ Good agreement of $n(x)$ for EVL and EVL-4
- ✓ n & p conc. strongly depend on carrier life time. Used $1 \times 10^{-4} \text{ sec}$ for e & h lifetime

EVL Vs. EVL -4 : p conc. for different flux



- ✓ $p(x)$ conc. for EVL-4 is $\sim 20\%$ more than EVL
- ✓ n & p conc. strongly depend on carrier lifetime. Used $1 \times 10^{-4} \text{ sec}$ for e & h lifetime

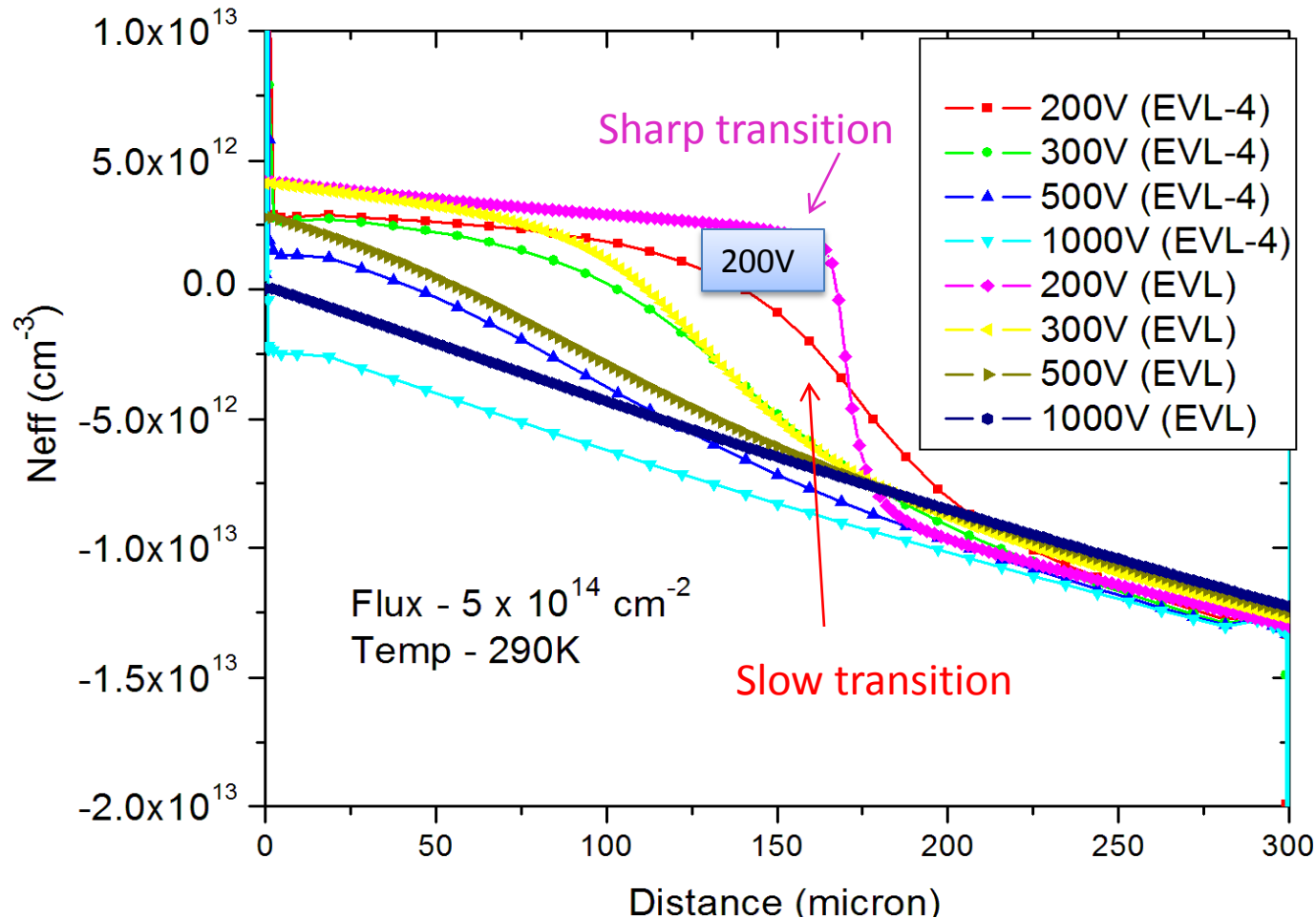
RESULTS FOR EVL-4

Flux – $5 \times 10^{14} \text{cm}^{-2}$

Reverse Bias – Vary (200V, 300V, 500V, 1000V)

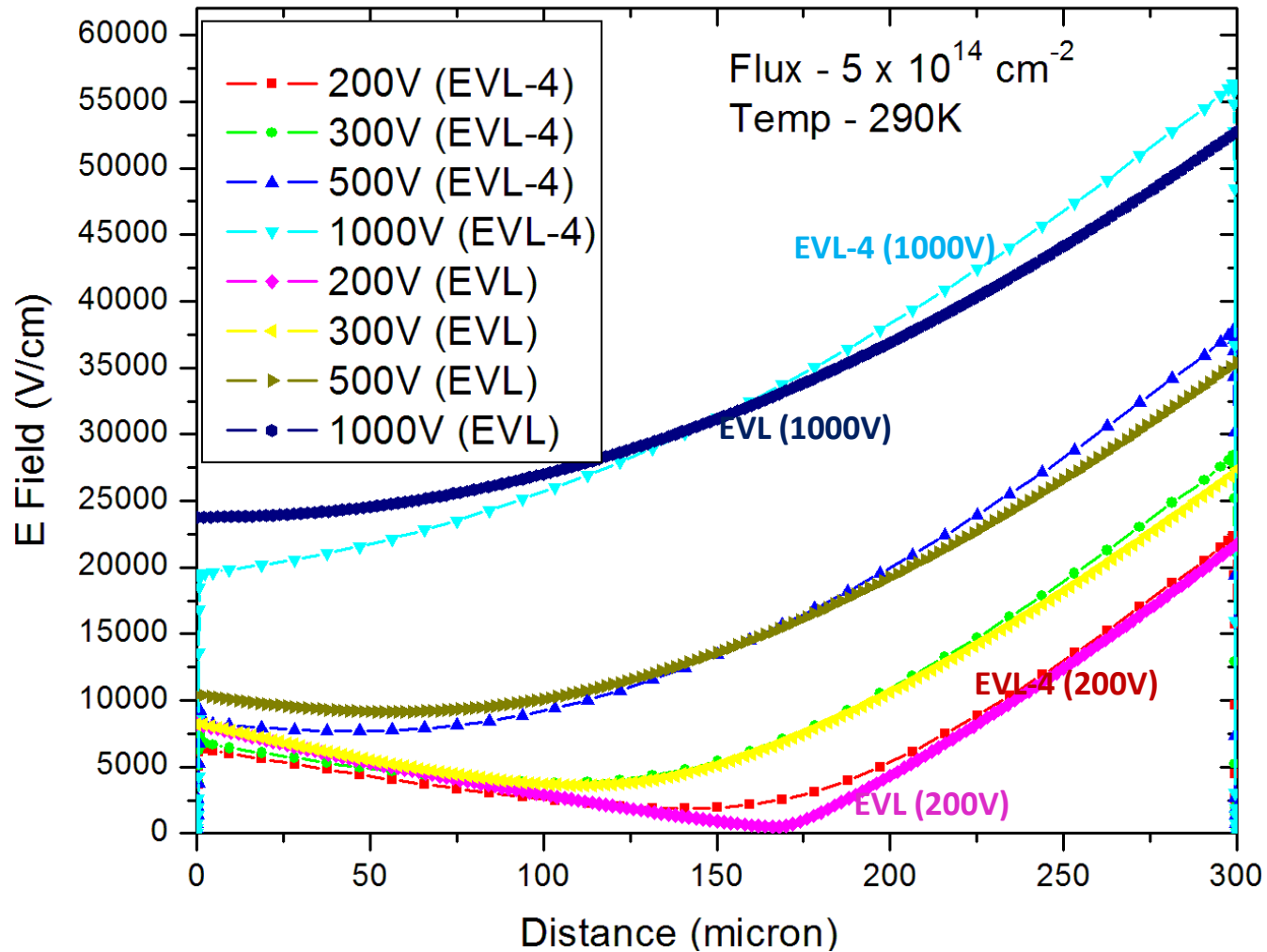
Temp – 290K

EVL Vs. EVL -4 : N_{eff} for flux = $5 \times 10^{14} \text{ cm}^{-2}$ (Flux and temp are constant)



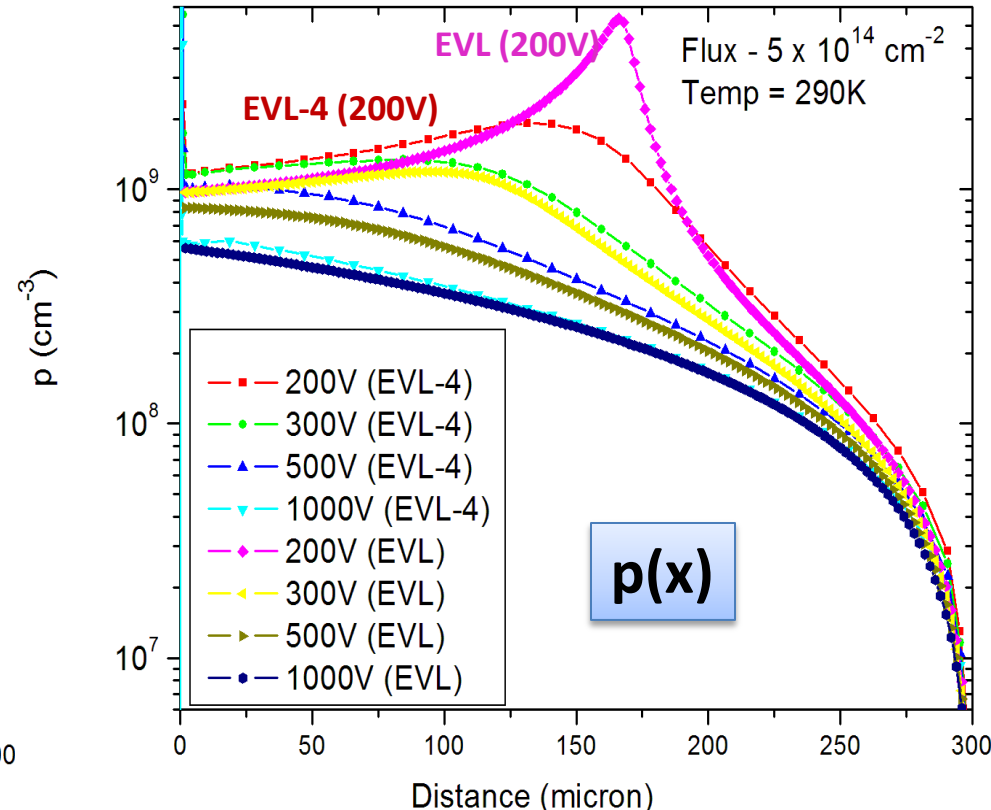
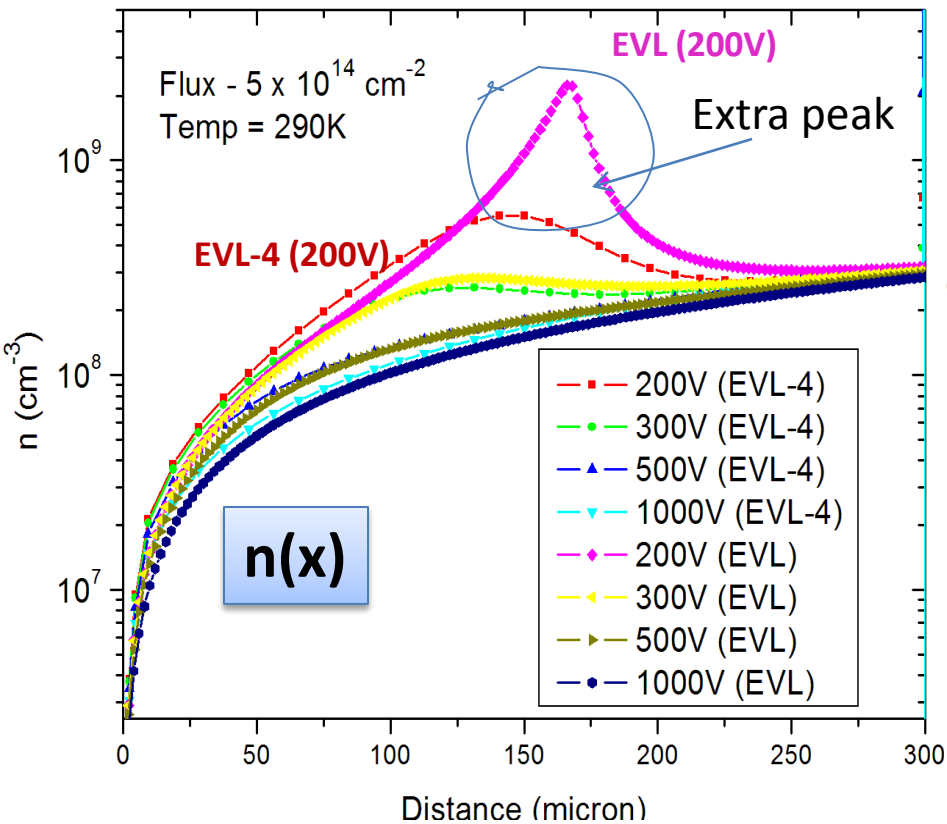
❖ A sharp transition in N_{eff} is present in EVL data, whereas EVL-4 have gradual transition (for 200V) from Donor dominated region to Acceptor dominated region (around 160 micron from top)

EVL Vs. EVL -4 : E Field for flux = $5 \times 10^{14} \text{ cm}^{-2}$ at different bias point



✓ Similar behavior for E field for EVL and EVL-4

EVL -4 : n and p conc. for flux = $5 \times 10^{14} \text{ cm}^{-2}$ at different bias point



Sharp peaks in n and p conc. are present in EVL data, whereas EVL-4 have gradual transition (for 200V) from Donor dominated region to Acceptor dominated region (around 160 micron from top)

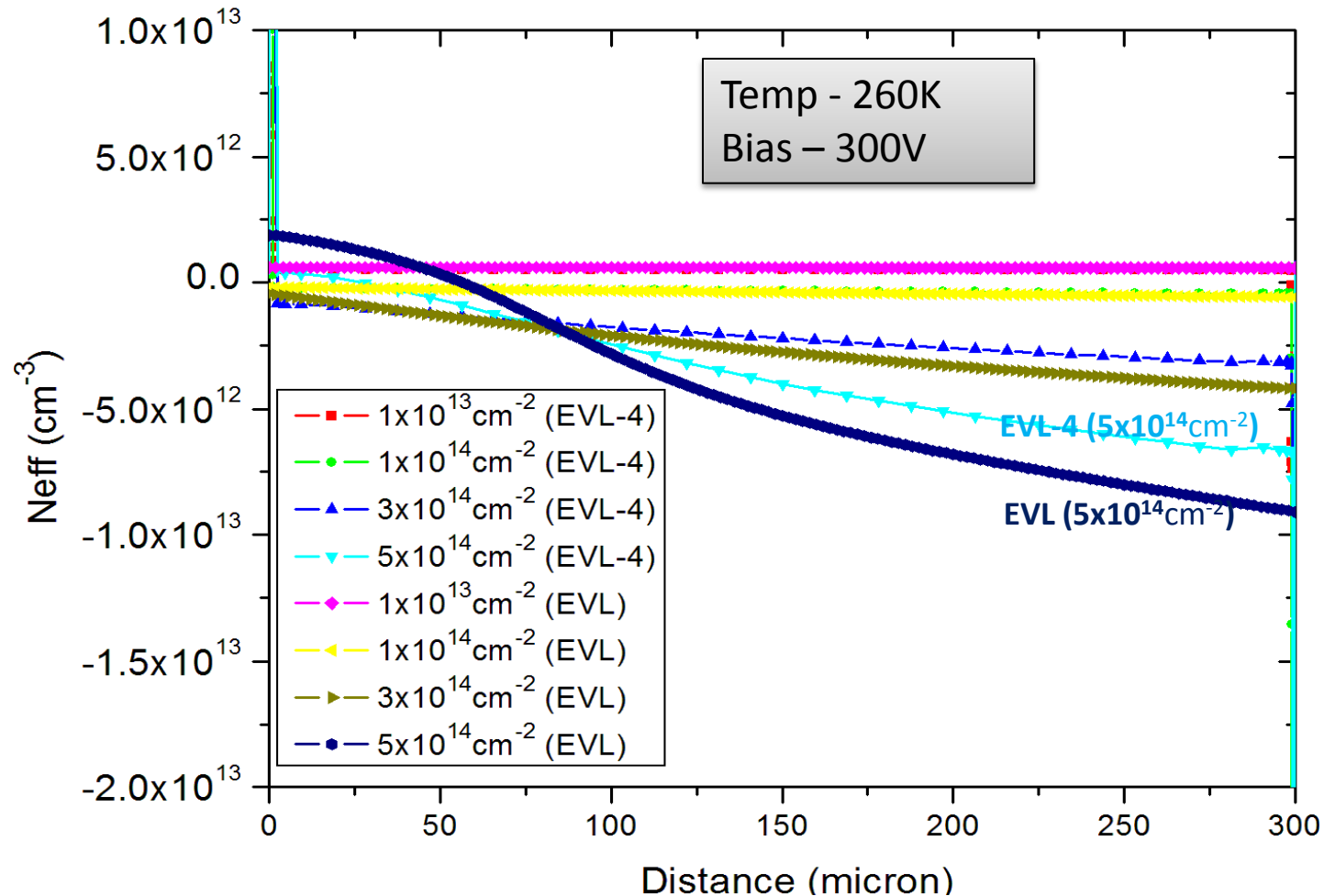
RESULTS FOR EVL-4

Flux – Vary ($1 \times 10^{13} \text{cm}^{-2}$, $1 \times 10^{14} \text{cm}^{-2}$, $5 \times 10^{14} \text{cm}^{-2}$)

Reverse Bias – 300V

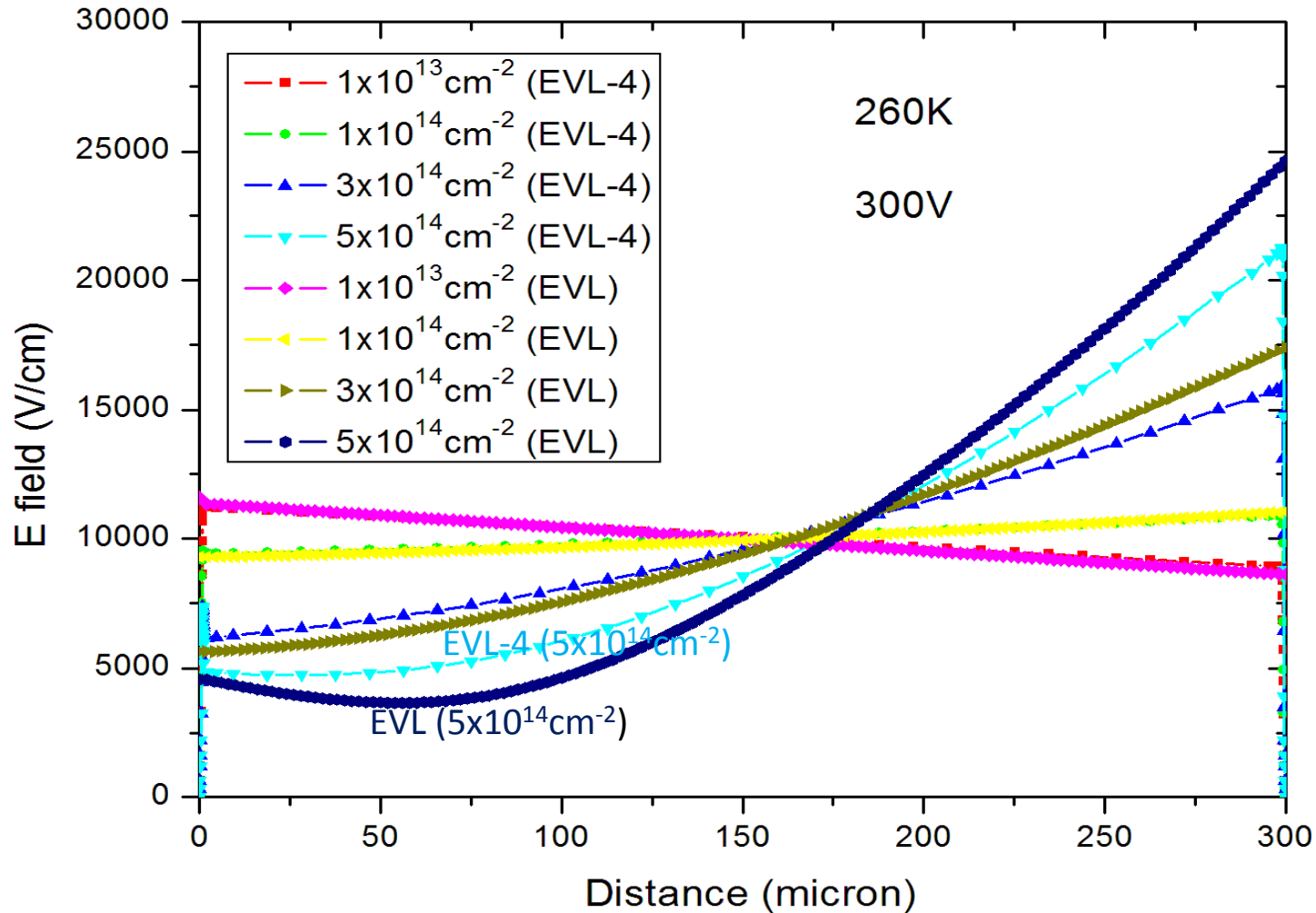
Temp – 260K

EVL Vs. EVL -4 : Neff for different flux at 260K



✓ Lesser no. of traps are activated in ATLAS simulator

EVL Vs. EVL -4 : E Field for different flux at 260K



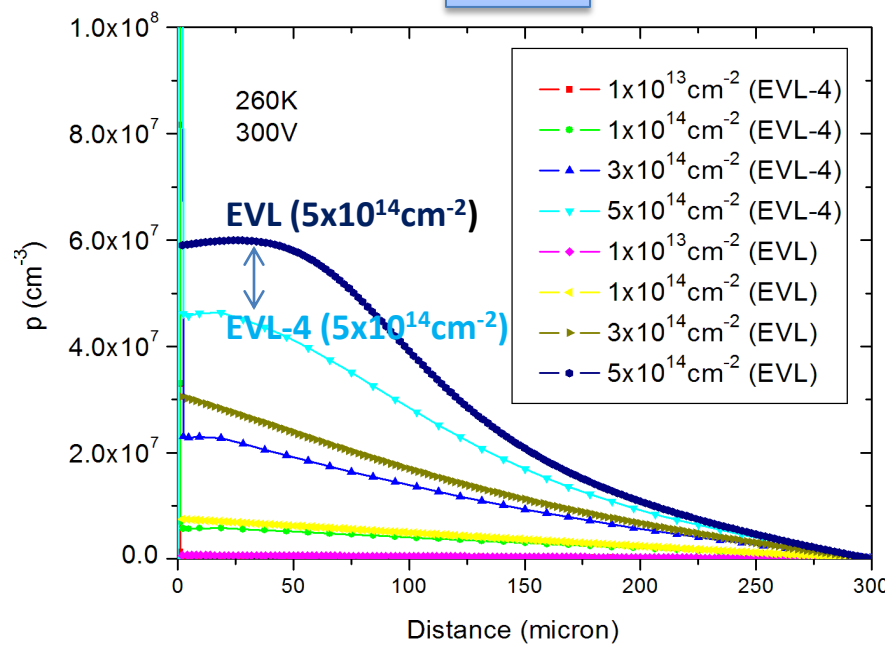
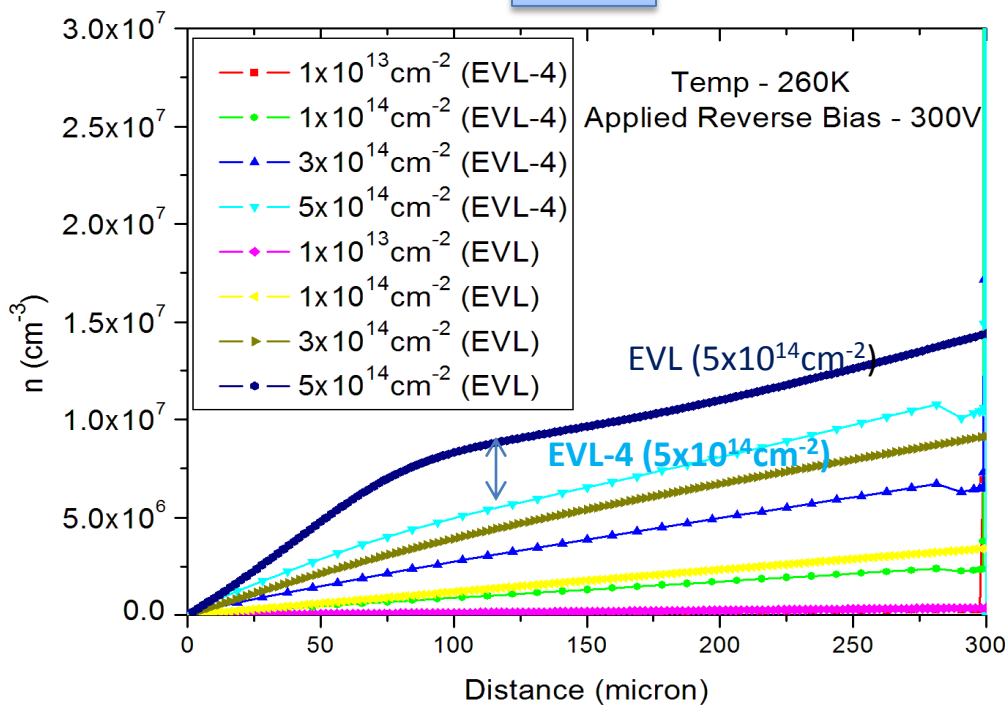
✓ Lesser no. of traps are activated in ATLAS simulator

EVL Vs. EVL -4 : n & p conc. for different flux at 260K

Temp - 260K
Bias - 300V

n(x)

p(x)



✓ Lesser no. of traps are activated in ATLAS simulator

Fine tuning can be performed!

- EVL-4 have 20% lower current compare to Expected values with $\alpha(290K)=4 \times 10^{-17}$ A/cm which can be increased by increasing the capture cross section to 5×10^{-14} cm⁻². This may improve the comparison at 260K where it was observed that less amount of traps are activated in ATLAS.

Summary and future outlook

- Atlas does not have any provision to generate bulk current though a trap which do not contribute to space charge. All the traps which generate current also contribute to the space charge and hence to electric field.
- Leakage current tuning for Temp = 290K, flux = $1 \times 10^{14} \text{cm}^2$ is carried out by increasing the e/h capture cross-section to $4 \times 10^{-14} \text{cm}^2$.
- The trap introduction rate is decreased to 0.8 in EVL-4 by comparing electric field profile in EVL-2.
- A good agreement was obtained for N_{eff} , E field and n conc. for different fluences at temp = 290K and Bias = 300V, while simulated p conc. is ~20% higher than EVL model simulations.
- For flux = $5 \times 10^{14} \text{cm}^{-2}$, a good agreement is obtained at 300V and 500V but for Bias = 200V, our results are different from EVL data set, particularly around 160 micron below p^+ .
- For, data set at Temp = 260K, significantly less no. of traps are activated in Atlas simulation
- **Further understanding of the results can be achieved by changing the e/h capture cross section ratio or/and the ratio of donor/acceptor introduction ratio or/and even by changing the carrier life time – WORK IN PROGRESS!**

THANKS!

Backup

Our Approach...based on

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EVL – 2: Trap levels given by Eremin and **Bulk current generated by varying cross-section**

$$\sigma_{e/h} = 1.48 \times 10^{-14} \text{ cm}^2$$

EVL – 3: Trap levels given by Eremin and **Bulk current generated by varying cross-section** and **electric field position adjusted by varying the hole to electron cross-section ratio.**

$$(\sigma_h^D / \sigma_e^D = 0.25 \text{ and } \sigma_h^A / \sigma_e^A = 0.25)$$

EVL – 4: Trap levels given by Eremin and **Bulk current generated by varying cross-section** and **electric field position adjusted by varying the hole to electron cross-section ratio** and **ratio of the introduction rates changed to fix the peak electric field**

$$N_A / N_D \text{ from the EVL value of } 0.62 \text{ to } 0.40$$

RD50 Simulation Activity – First Task

- To increase current, three possibilities exist:
 - Change Carrier Life-times
 - Change Capture Cross-sections of electron and hole
 - (*"Simulation of Heavily Irradiated Silicon Pixel Sensors and Comparison With Test Beam Measurements"*, by V. Chiochia et al., *IEEE Trans. Nucl. Sci.*, Vol. 52, No. 4, Aug.2005) - ISE TCAD package, Integrated System Engineering AG, Zurich, Swiss.
 - **“It is possible to implement the EVL model in TCAD simply by setting and by varying the size of the common cross section until the generation current is equal to the observed or expected leakage current.**
 - The trap occupancies are not affected in zeroth order by the rescaling, but the leakage current and the free carrier densities are affected by it.
 - The carrier densities have a first-order effect on the occupancies so that varying does alter the effective carrier density.
 - This approach uses the same trapping states to produce space charge and leakage current
- “It is not necessary to introduce current-generating states”*

RD50 Simulation Activity – First Task

Varying carrier cross-sections

("Simulation of Heavily Irradiated Silicon Pixel Sensors and Comparison With Test Beam Measurements", by V. Chiochia et al. (IEEE Trans. Nucl. Sci., Vol. 52, No. 4, Aug.2005)

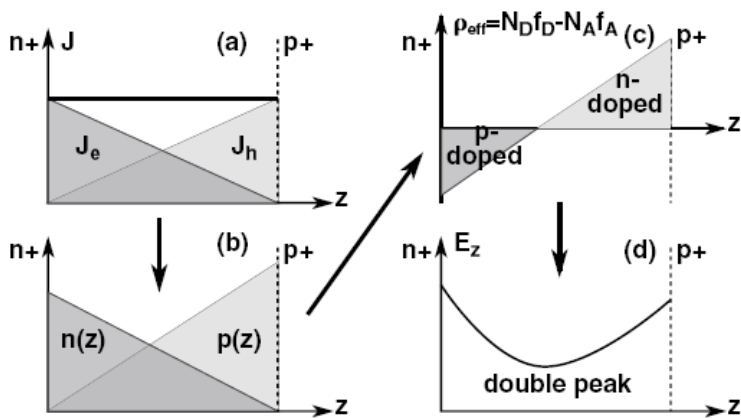


Fig. 6

“EVL model doesn’t produce sufficiently large electric field on the p+ side”
Change Introduction rate (trap densities/fluence) of carriers to increase the electric field at the p+ side -

Position of the charge density minimum can be obtained by decreasing the ratio of hole to electron cross-sections

$$(\sigma_h^D / \sigma_e^D = 0.25 \text{ and } \sigma_h^A / \sigma_e^A = 0.25)$$

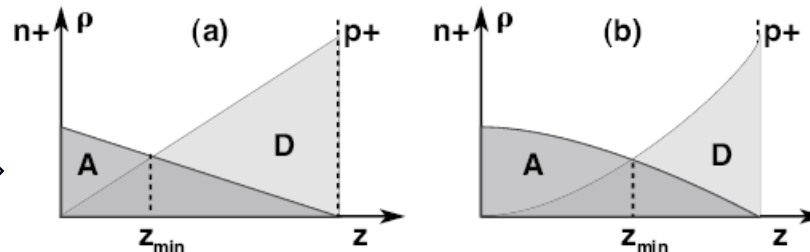


Fig. 8

THE EFFECT OF INCREASING N_D/N_A WHEN (A) THE ELECTRON AND HOLE CROSS SECTIONS ARE EQUAL, AND WHEN (B) $\sigma_h/\sigma_e = 0.25$.

Boundary conditions

Boundary Conditions (BC)

Ohmic BC: Implemented as Dirichlet boundary conditions.

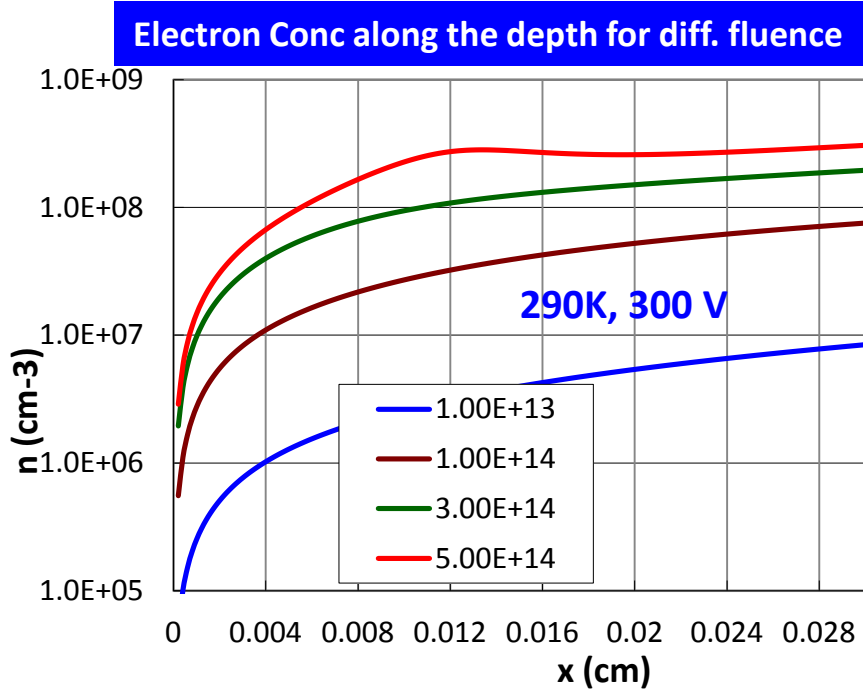
Current BC: The floating contacts are implemented using current BC.

Neumann BC: Along the outer (non contact) edges of devices, homogeneous (reflecting) Neumann

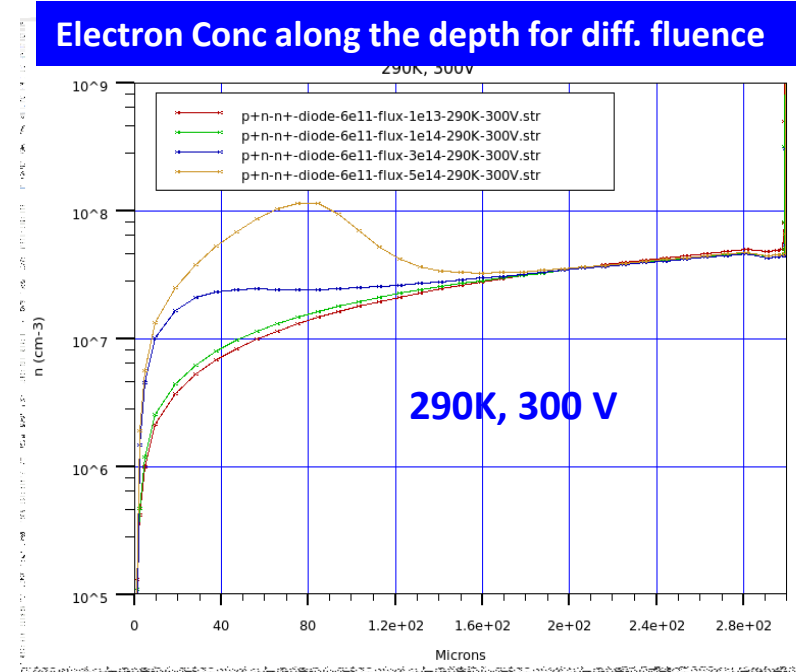
BC are imposed so that current only flows out of the device through the contacts.

AC small signal analysis: performed as a post-processing operation to a DC solution. The results of AC simulations are the conductance and capacitance between each pair of electrodes @ $f=1$ MHz.

EVL VS. EVL – n(x) Comparison between Eremin Simulations and Atlas simulation



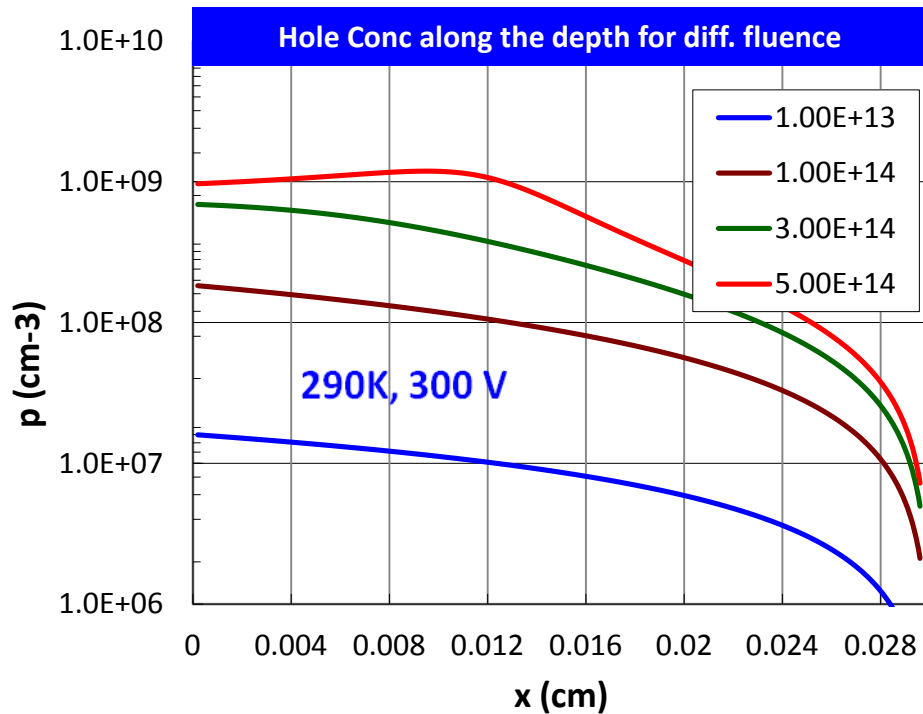
Electron concentration simulated by Eremin



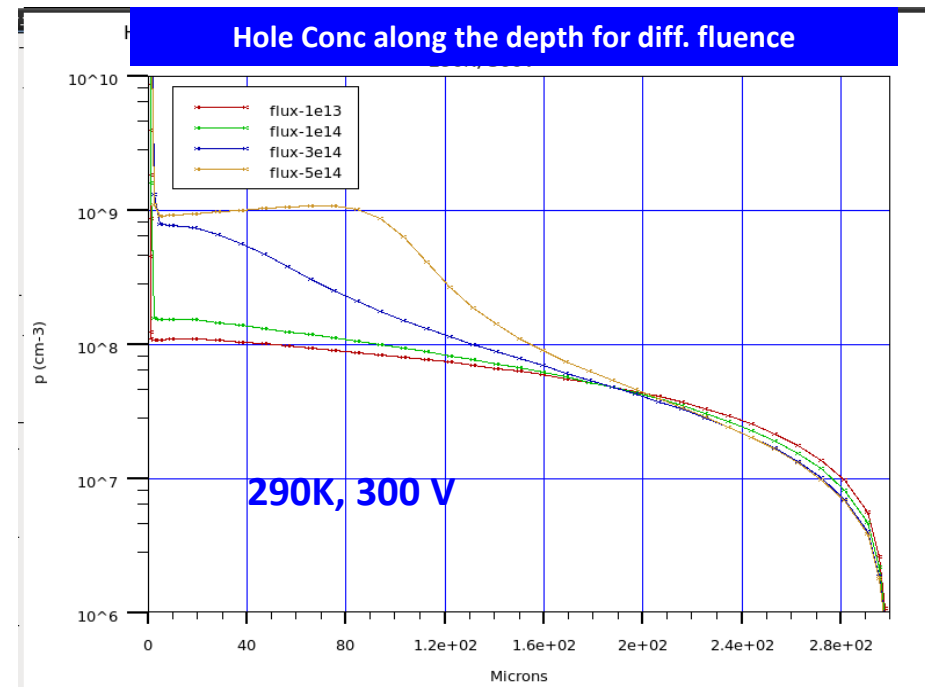
Electron concentration simulated by ATLAS
➡ No current generation level

$n(x)$ does not match!

EVL VS. EVL – $p(x)$ Comparison between Eremim Simulations and Atlas simulation



Hole concentration simulated by Eremim



Hole concentration simulated by ATLAS

$p(x)$ does not match!