

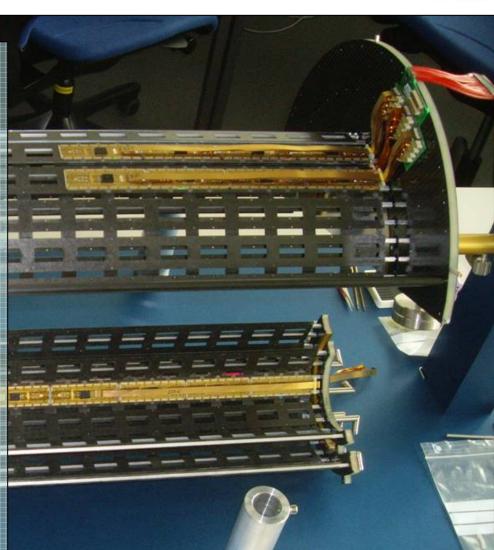
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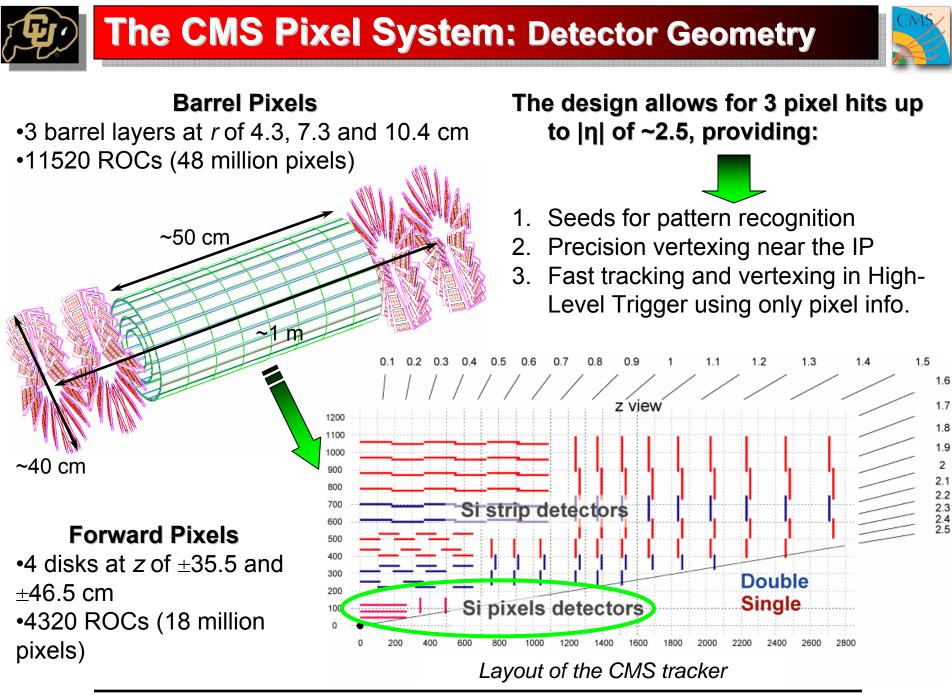


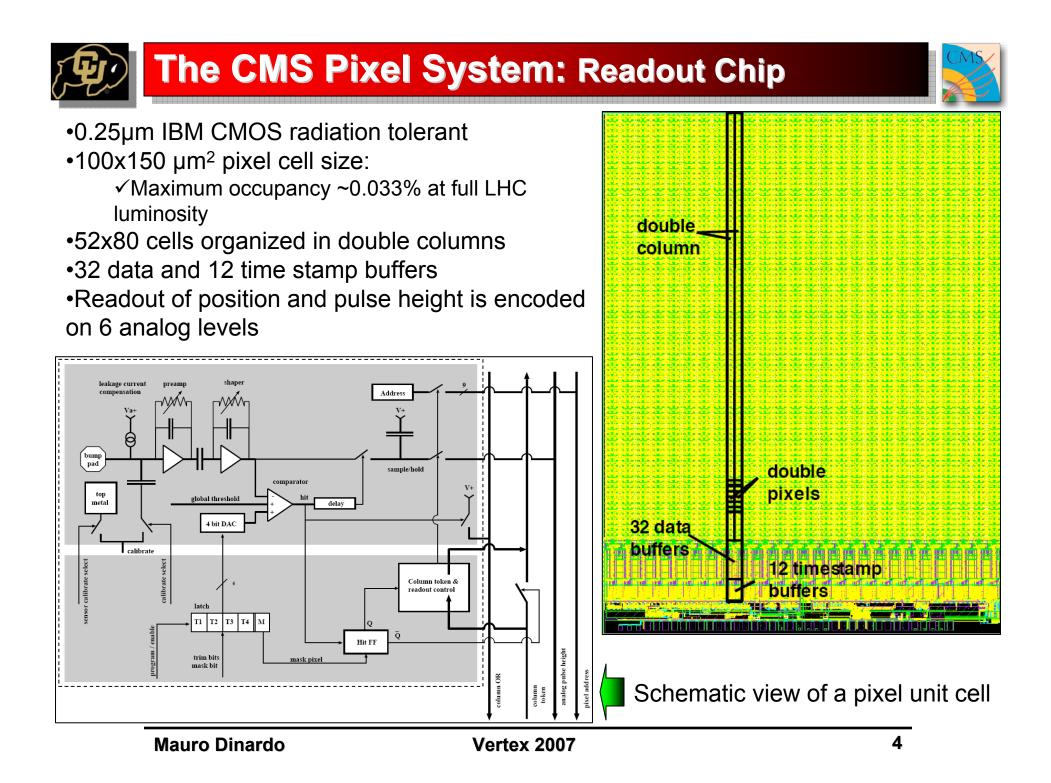


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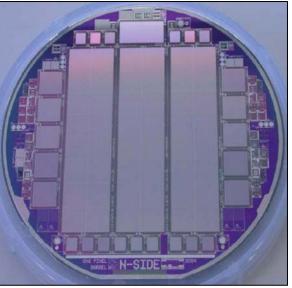






The CMS Pixel System: Sensors



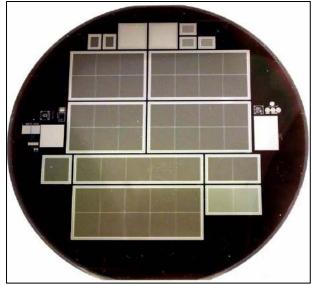


Barrel Pixels (BPIX)

•bulk width: ~270 µm

•*n*-in-*n* with p-spray isolation (from CIS)

•bump bonded to the ROCs in house at PSI using In



Forward Pixels (FPIX)

•bulk width: ~270 μm

•*n*-in-*n* with partially open p-stop isolation (from SINTEF)

•bump bonded to the ROCs at two vendors (RTI and IZM) using PbSn

Sensors have been irradiated up to a proton fluence of ~1.6*10¹⁵ particles/cm² (= 46 Mrad = 3 years of CMS at full LHC luminosity for the innermost layer of the barrel):

•Breakdown voltage well above 600 V (without localized noisy regions)

•Total collected charge: >60%

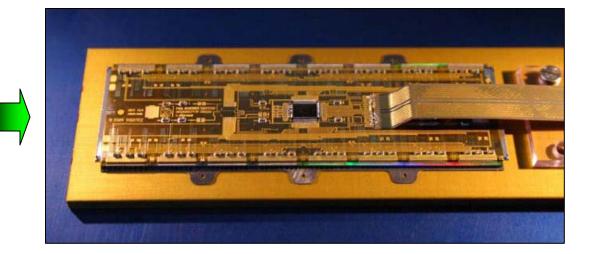
•Particle detection efficiency: > 99% (above the goal of the TDR)



The CMS Pixel System: Modules



Two different types of BPIX modules: •full module (16 ROCs) •half module (8 ROCs)



Five different types of FPIX modules with 2,5,6,8,10 ROCs

Modules mounted on two different types of panels: •4 module panel •3 module panel



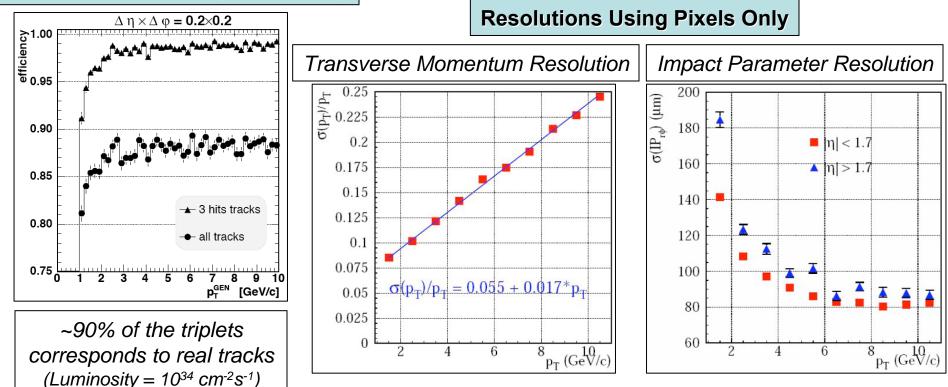
The CMS Pixel System: Physics Performance



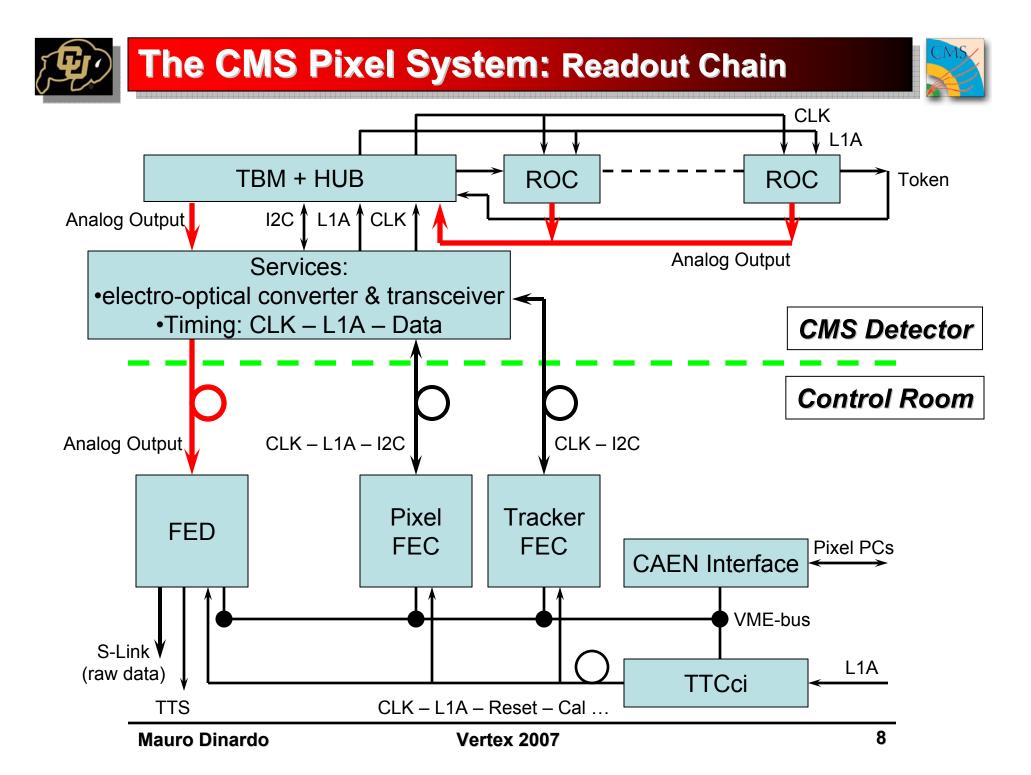
BPIX : in $r\varphi$ the resolution is improved thanks to the large Lorentz angle (cluster size ~2); in *z* the cluster size is 1 – 7 depending on the incident angle

FPIX : a tilted (turbine) geometry of 20° was chosen to improve the resolution in *r* thanks to the

Efficiency of Track Reconstruction Using Pixels Only Lorentz effect and in $r\phi$ thanks to the non-zero incident angle (average cluster size ~2)

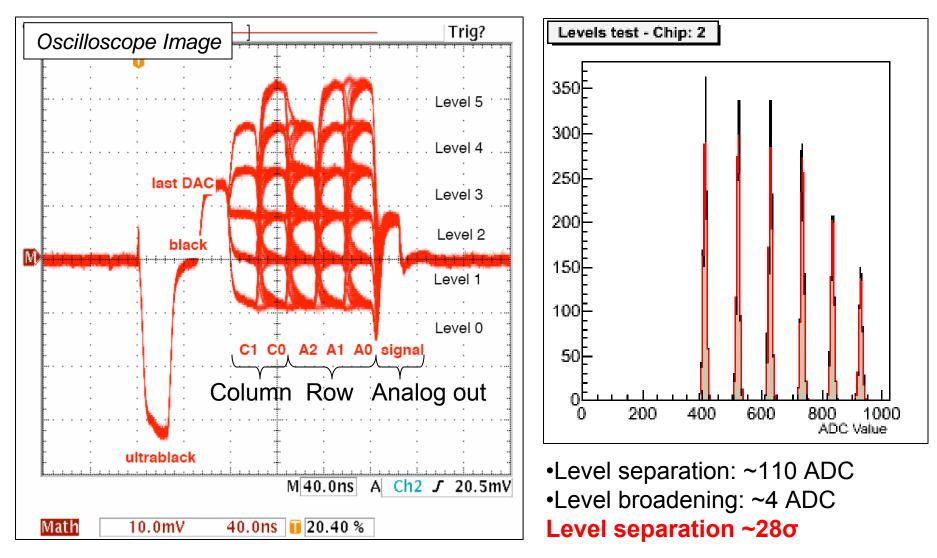


The pixel-only track finder is extremely fast and therefore can be employed in the first stages of the High-Level Trigger





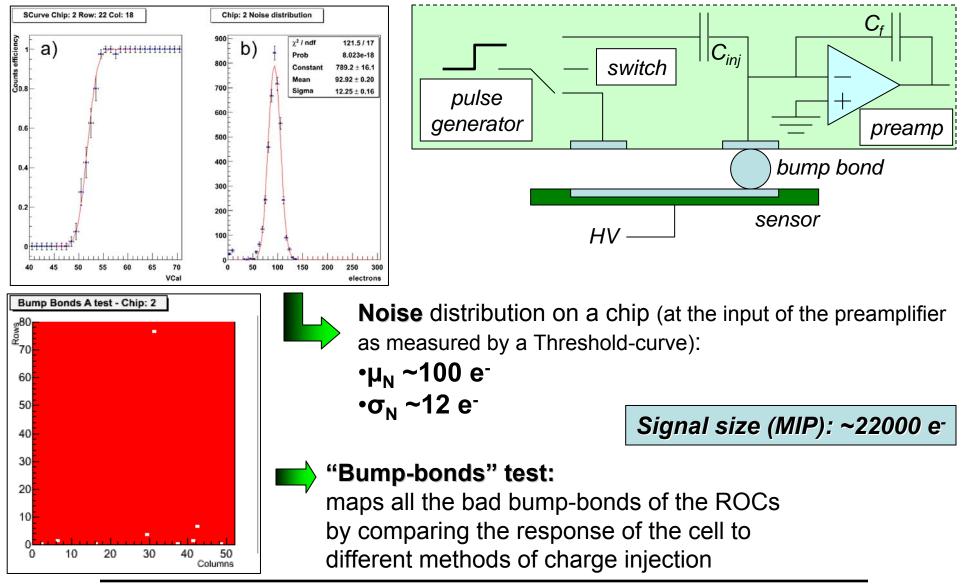
The output of the ROCs is analog \rightarrow Front End Digitizer performs a 10 bit digitization







We test the performance of the modules at each assembly step

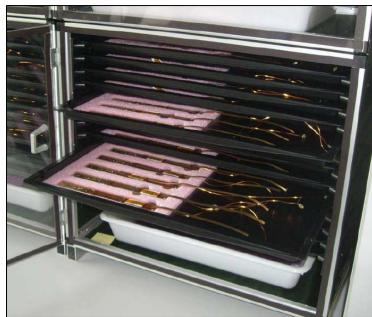




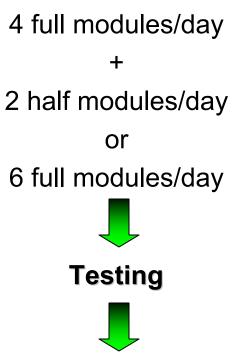
BPIX Module Assembling and Testing







Production rate:



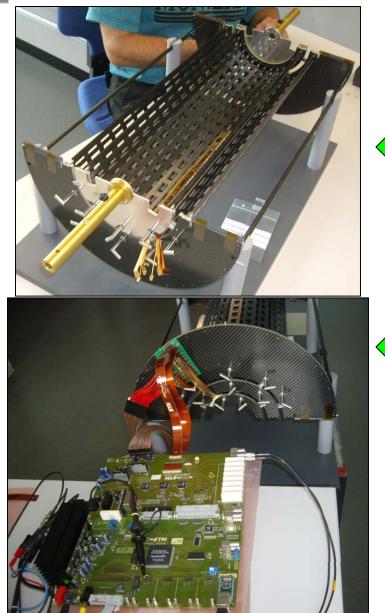
Modules stored in dry boxes ready to be mounted on the carbon fiber support structure (after module production is complete)

Needed for the 3 layers: 672 full modules + 96 half modules



BPIX Module Assembling and Testing





First module mounted on the engineering BPIX detector

Stand alone test system for group of 12 modules

•It's very convenient for sector testing after mounting

•It replaces FEC, FED and power system

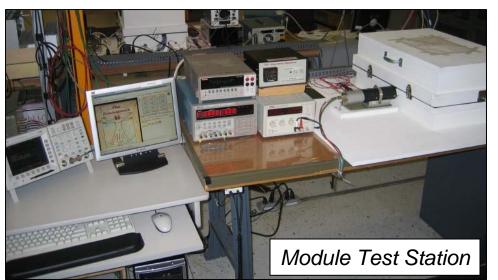


FPIX Module Assembling and Testing



- Modules are assembled and quickly tested at Purdue University at a production rate of 6 modules/day
- 2. They are shipped to FNAL and then visually inspected
- The modules then undergo a two-day thermal cycling process consisting of ten cycles between +20 and -15°C

 Since the detector will operate at cold temperatures to minimize the effects of radiation damage, modules undergo detailed characterization at -15°C



Two half disks are mounted in the half service cylinder to be tested with the final DAQ electronics, before being shipped to CERN for commissioning





Modules are mounted on the half disks

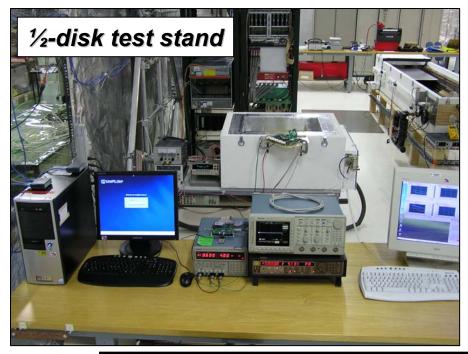


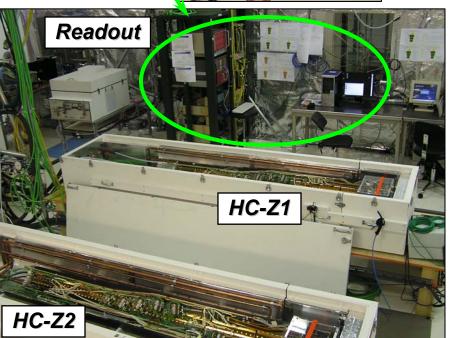
FPIX Commissioning at CERN

The ½-disks and the ½-service cylinder are reassembled at the CERN Pixel clean room

•An experiment-like readout system is implemented to commission the detector

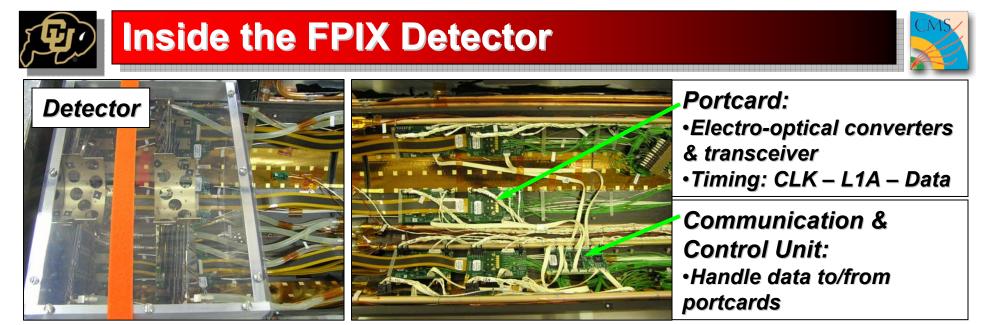
 An engineering FPIX detector was also built to pioneer all of the assembly and testing procedures





Mauro Dinardo

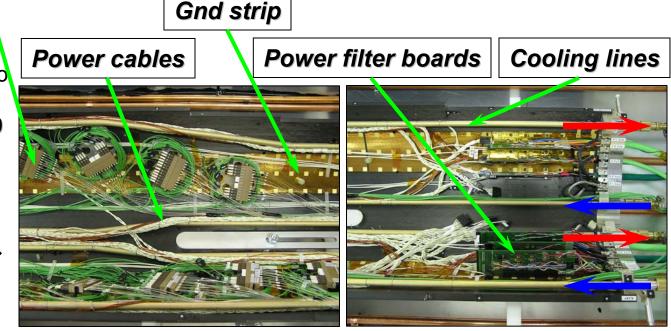
Vertex 2007

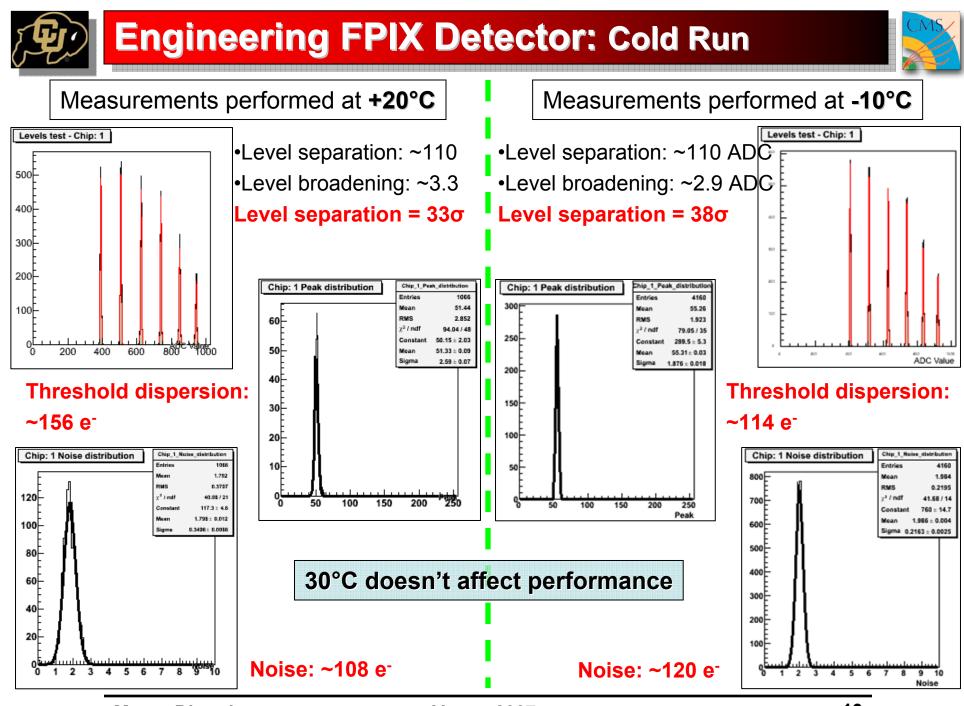


All data (digital & analog) are carried by optical fibers

Hit information from each panel (~10⁵ channels) is carried by one fiber thanks to multiplexing and zero suppression on chip \rightarrow ~190 fibers for ~18 M channels

Strip-tracker (no zero suppression on chip): one fiber carries 256 channels → ~38000 fibers for ~9.6 M channels

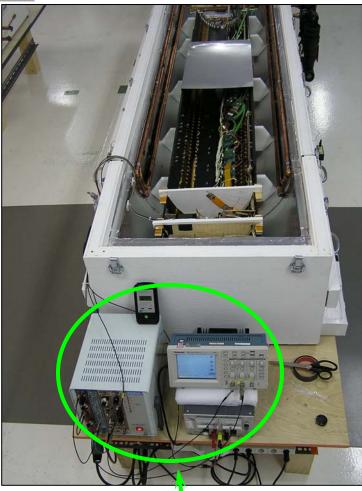


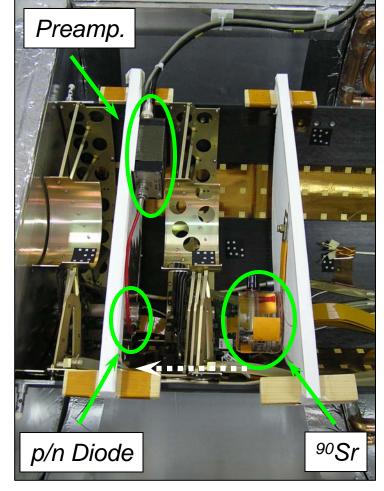




Particles in the Engineering FPIX Detector







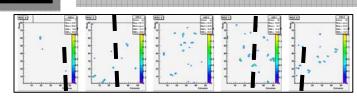
power supplies + amplifiers & shapers + discriminators + timing unit Radioactive source of ⁹⁰Sr of 1 mCi
The system was triggered by means of a p/n diode (trigger rate ~100 Hz)

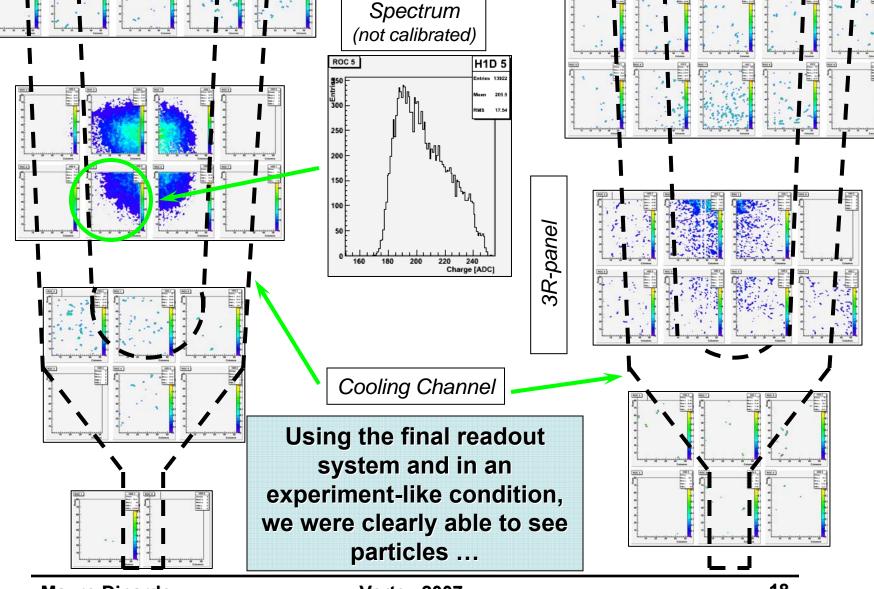


4R-panel

Particles in the Engineering FPIX Detector



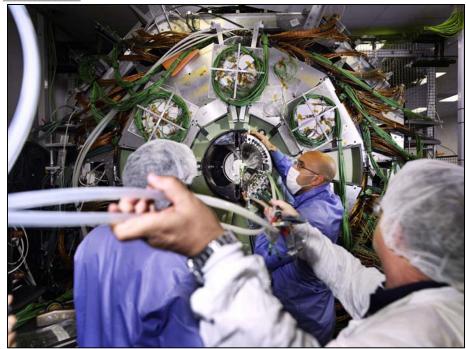




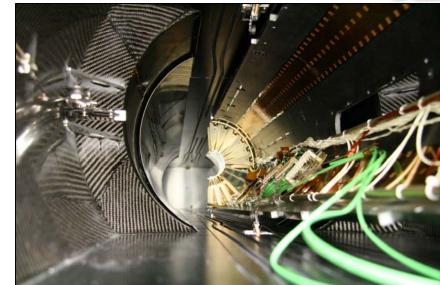


CMS Pixel-Strip Integration





Insertion into the strip tracker (200 m² of Silicon detectors)



Engineering FPIX detector

Chip #	Parameters	Condition 1	Condition 2	Condition 3	Pixels ungrounded;
Chip 0	Threshold dispersion	120 e⁻	114 e⁻	114 e⁻	Microstrips ON
	Noise	138 e⁻	132 e⁻	132 e⁻	Condition 3:
Chip1	Threshold dispersion	156 e⁻	162 e⁻	168 e⁻	Pixels grounded;
	Noise	108 e⁻	108 e⁻	114 e⁻	Microstrips ON

Mauro Dinardo

Condition 1:

ungrounded;

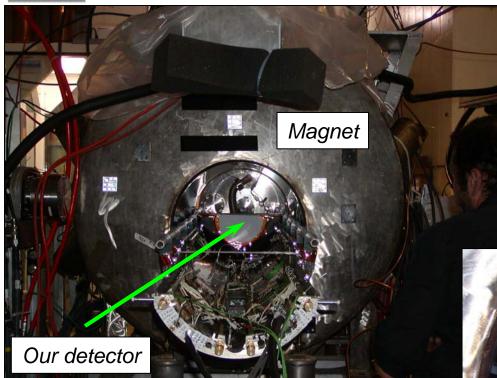
Condition 2:

Microstrips OFF

Pixels





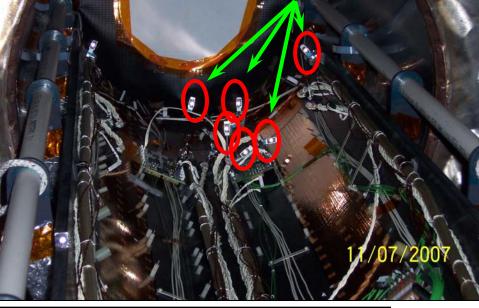


The detector performed as expected and no movements were detected

We wanted to test the behavior of the electronics and mechanics in a 4 Tesla magnetic field, in particular:

✓ Monitor possible movements due to Bfield ramp-up and ramp-down
✓ Test wire-bonds at different trigger frequencies (CDF-effect)
✓ Measure general performance (noise, gain, etc...)

Some of the targets placed for photogrammetry



CERN FPIX Commissioning: Strategy



Sequence of tests:

✓ Pixel Alive; Gain-curves; Threshold-curves

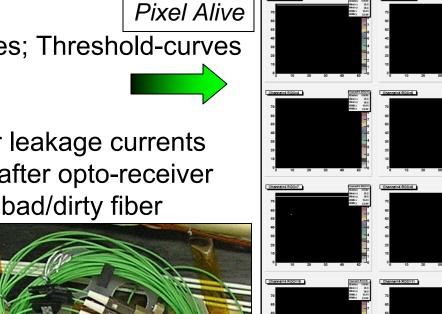
≻Checks:

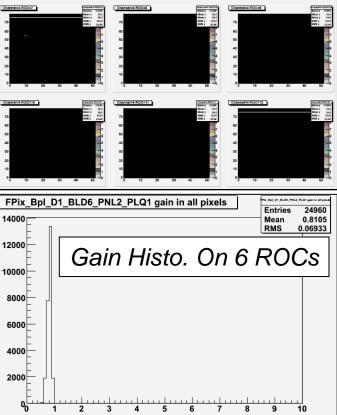
 ✓ ROC currents; Sensor leakage currents
 ✓ Intensity of the signal after opto-receiver on the FED → discover bad/dirty fiber

connections



➢Run the entire system at +15°C and -10°C









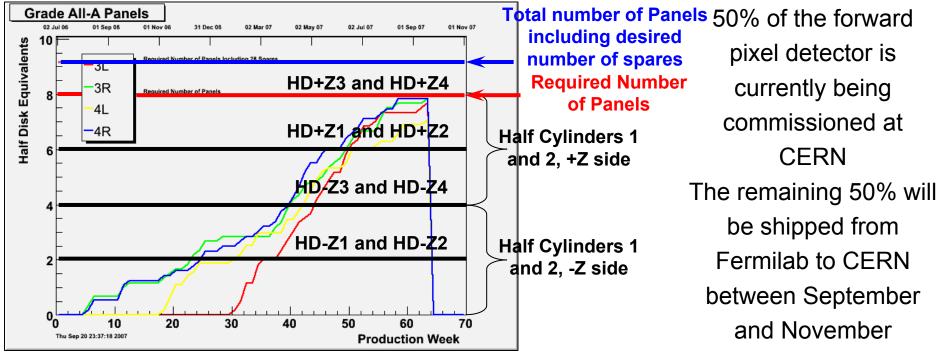
Barrel Pixels

Engineering detector is almost ready (transport from PSI to CMS will occur 1 week prior to installation)

➢Production detector assembly on support structure will start soon (expect to mount all modules in 30 working days):

•First half-shell will be done in middle of November, with contingency

•Second one in early January, with lots of contingency



Forward Pixels

The other components, services and VME boards are ready



Conclusions



Sensors and ROCs perform as expected after high doses of radiation

The pixel production is running smoothly and, to achieve the best quality, extensive tests are performed at every stage of the assembly

- In the past months we had some important tests:
 Run the whole engineering detector, with the final readout system, at -10°C
 - ✓ Run the whole engineering detector, with the final readout system, in the final experiment-like condition with a radioactive source.
 ✓ Integration of the engineering detector with the silicon strip tracker.
 ✓ Test in a 4T magnetic field a fully instrumented sector.

> The commissioning of the CMS Pixels system is ongoing at CERN and PSI for FPIX and BPIX respectively \rightarrow software tools are being developed and debugged

The CMS Pixel system will be ready early next year for installation





Backup Slides





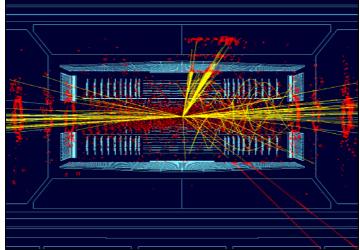
Accelerator/CMS Characteristics	Related Aspects of the Design of the Pixel System	
Bunch spacing: 25 ns	Shaping Time – S/N Ratio – ROC Internal	
CMS L1A trigger latency: ~3.2 µs	Buffers Depth	
Density of produced particles (4.3 cm from the beam): 4*10 ⁷ paticles/(cm ² s)	Pixel Size	
Nominal luminosity: 10 ³⁴ particles/(cm ² s)		
Minimum bias: ~25		
Radiation dose (4.3 cm from beam): 6*10 ¹⁴ particles/(cm ² y) (~16 Mrad/y)	Sensor Type & Radiation Hardness Chip	

Other Important Aspects for the Design

✓ choice between analog or digital readout
 ✓ area needed to accommodate the individual pixel electronics

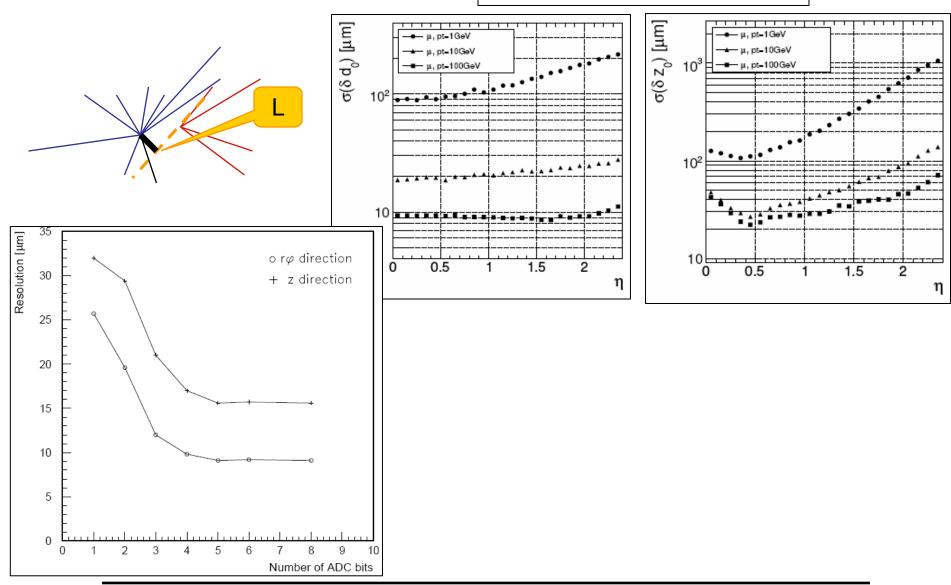
✓ dependence of the pixel capacitance on the pixel geometry

- ✓ power density of the pixel array
- \checkmark expected sensitive detector thickness
- ✓ total available signal charge
- ✓Lorentz drift angle of the charge
- ✓ mean track incident angle









Impact Parameter Resolution





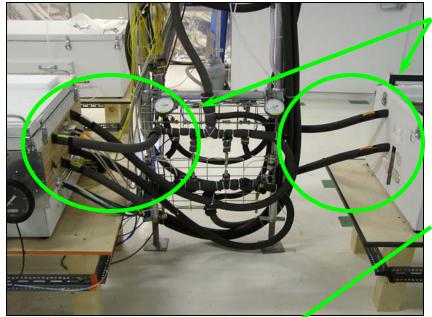
Bad pixels:

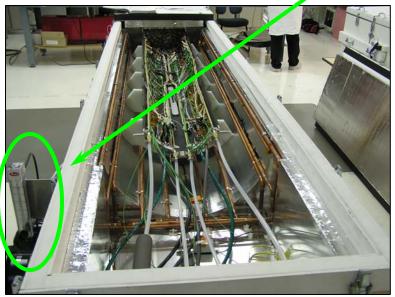
- < 20 pixels incorrectly decoded per ROC
- < 20 dead pixels (in Pixel Alive) per ROC
- < 40 bad Bump Bond A per ROC
- No pixel fail mask bit
- Total bad pixels (Bump Bond A not included) < 20
- **Noise:** mean threshold between 2700e and 4200e. Threshold width below 200e. Mean noise below 150e. Noise width below 30e. Fewer than 100 pixels outside 4σ in threshold. Fewer than 50 pixels above 4σ in noise.
- *Gain:* width of gain intercept less than 4 ADC counts. Width of gain slope less than 0.3 (in ADC/VCal). Fewer than 50 pixels outside 4σ in slope and intercept.
- Sensor leakage current: current at 250 V below limit (1x2 11 nA; 1x5 – 23 nA; 2x3 – 24 nA; 2x4 – 26 nA; 2x5 – 37 nA). Current at 300 V over current at 250 V less than 2. Maximum voltage above 500 V.



CERN FPIX Commissioning: DCS







2 separate cooling systems (production detector & engineering detector) equipped with:

- a. relief valves
- b. mechanical and electrical differential pressure gauges
- c. temperature and humidity sensors
- d. dry air line
- b. and c. are controlled by a Programmable Logic Controller system with interlock capabilities using the same components as in the final experiment

