



Fraunhofer

Institut  
Naturwissenschaftlich-  
Technische Trendanalysen

# Radiation Tolerant Optical Fibres for LHC Beam Instrumentation

## *Radiation Effects*

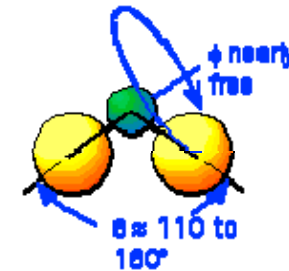
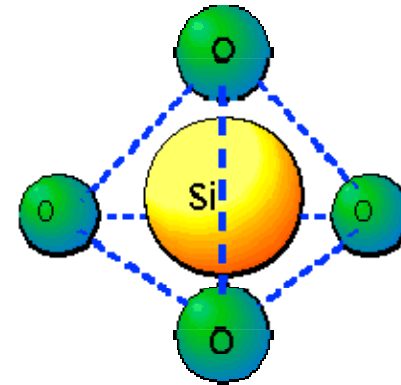
T. Wijnands<sup>†</sup>, L.K. De Jonge<sup>†</sup>, J. Kuhnenn<sup>‡</sup>, S. K. Hoeffgen<sup>‡</sup>, U. Weinand<sup>‡</sup>

<sup>†</sup>CERN, TS Department

<sup>‡</sup>Fraunhofer INT Euskirchen Germany

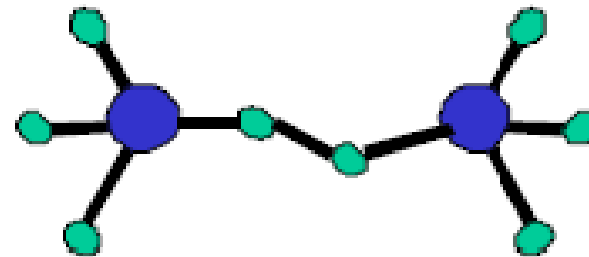
# Silica

- Silica ( $\text{SiO}_2$ ) exists in
  - crystalline form
  - amorphous form ( $a\text{-SiO}_2$ )  
(amorphous : no long range order)
- $a\text{-SiO}_2$  is easily formed :
  - bond angle can vary by  $\sim 70^\circ$
  - rotation of bond is nearly free



# Silica Optical Fibers

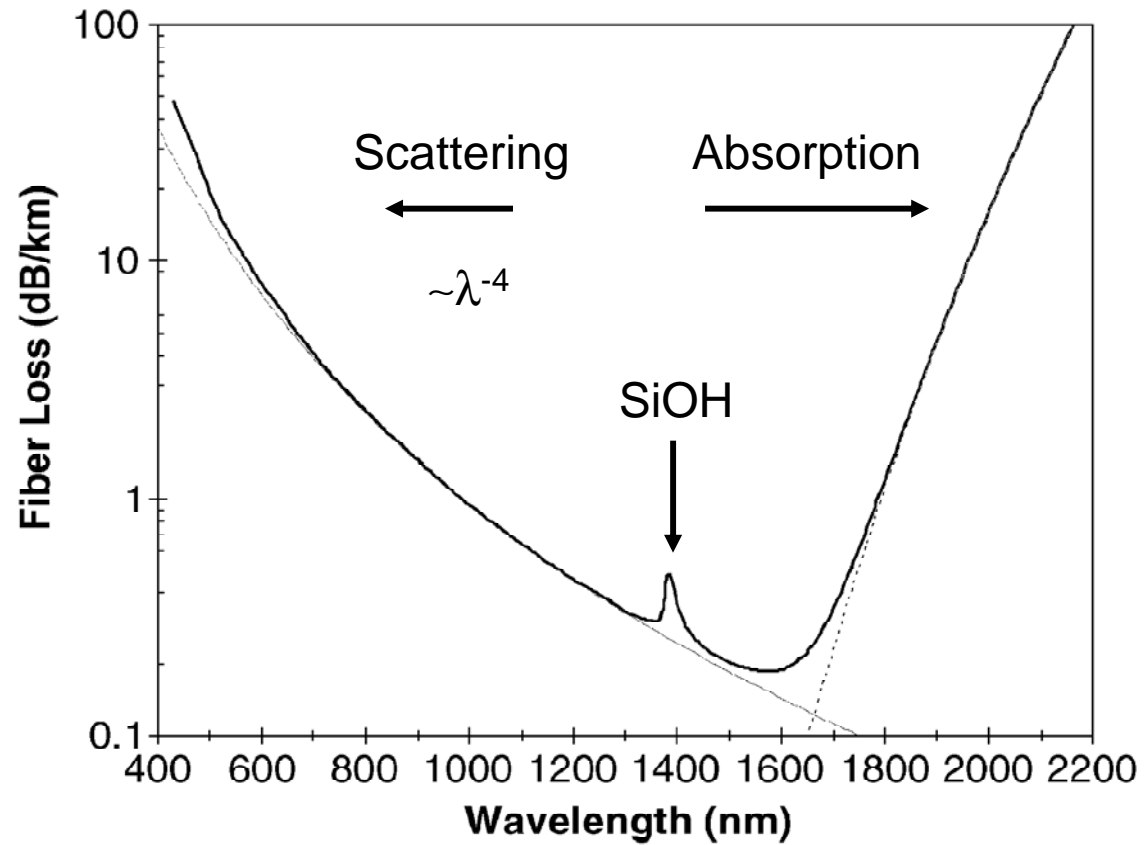
- Fibres are long 'drawn' strands of silica
- Fibre drawing generates additional disorder via
  - irregular arrangements of Si and O in the lattice
  - impurity atoms (such as OH)
- Random structure leads to
  - light scattering
  - light absorption
- Dopants
  - to modify refractive index
  - to modify attenuation spectrum



# Color defects

- Color defects lead to optical absorption bands
  - Silanol absorbs at 1380 nm (“water peak”)  
(SiOH group from *hydrogen pollution*)
- Radiation creates additional color defects via
  - radiolysis mechanism (ionisation)
  - knock on mechanism (displacement)

# Optical fiber loss components

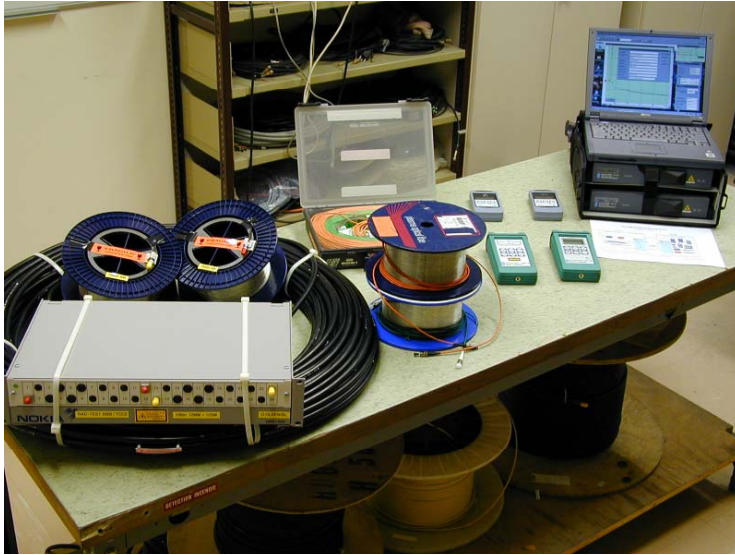


# Experimental techniques

Study radiation induced defects via :

- Photoluminescence
- Electron Spin Resonance
- Optical attenuation measurements
  - at fixed wavelengths (here 1310 and 1550 nm)
  - for complete spectrum (here only at beginning/end)

# Radiation tests in 1999-2000



## Radiation Induced Attenuation (RIA) :

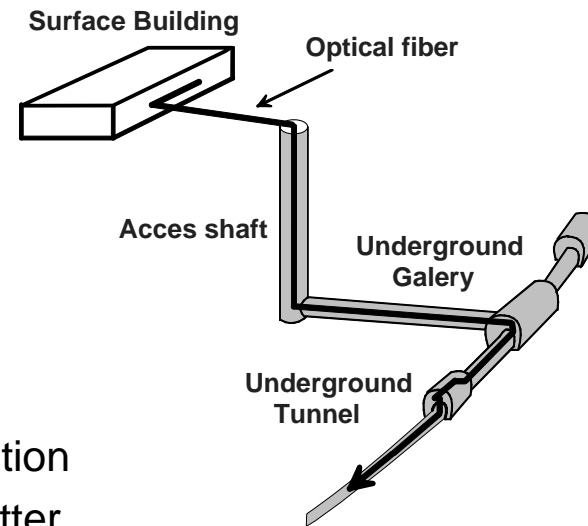
- SM fibre 1330 nm 0.1 dB/km per Gy
- LHC Tunnel (ARCs) : 10 Gy per year

# Collimation areas LHC

- Monte Carlo simulations (2005)
  - Fibres exposed to  $\sim 10$  kGy/year
- Requirement :
  - RIA cannot exceed 6 dB total for BPM analog signals
  - $\sim 500$  m fibre length exposed

→ This was a reason for concern :

- 6 dB would be reached in 2.4 days LHC operation
- For 10 yrs LHC we would need factor 1000 better
- How about the ducts and blowing with oil ?

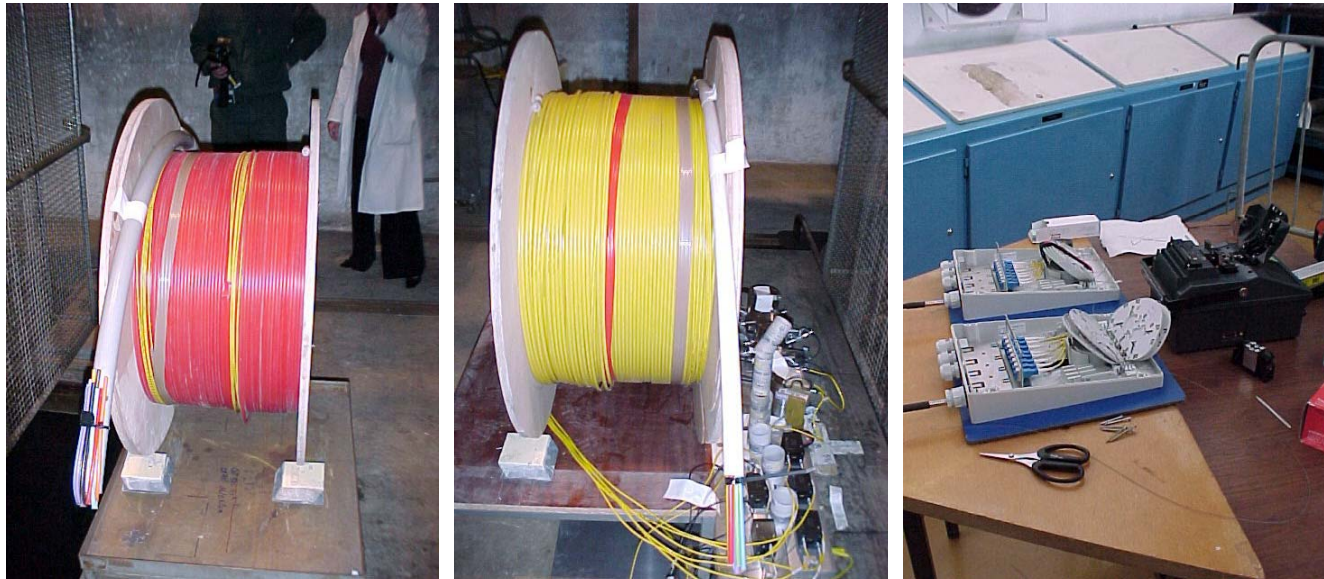


*Acknowledgement : R. Schmidt*

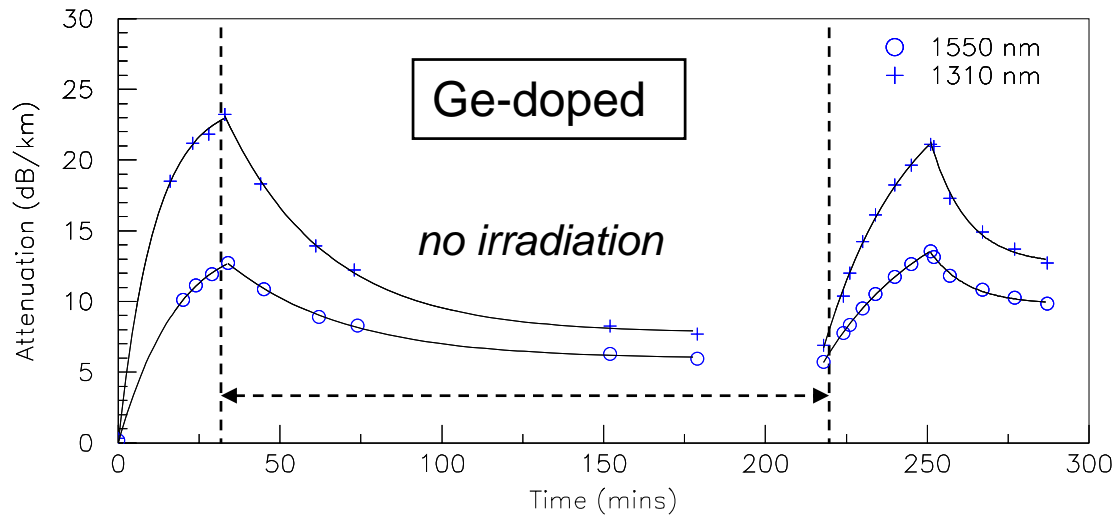


# $^{60}\text{Co}$ irradiation test standard SM LHC fibres

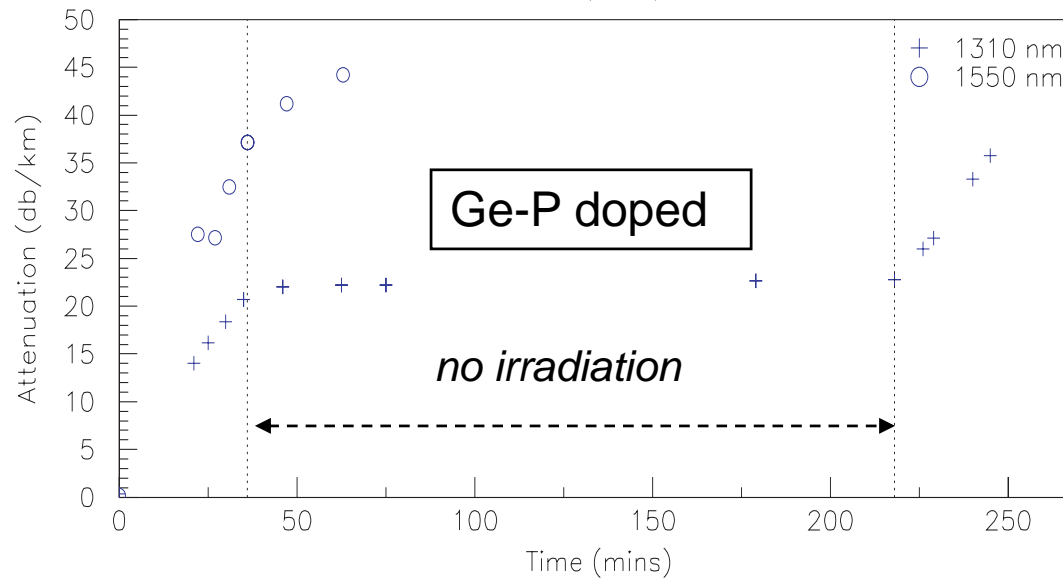
- Material testing for duct blowing technique
- Attenuation at 1310 nm in fibres for tunnel in :
  - Ge-P doped MCVD (Draka NK Cables Ltd)
  - Ge-doped PCVD (Draka Fibre Technology BV)



# Optical absorption in standard LHC SM fibres



Co-60  
1 kGy/hr



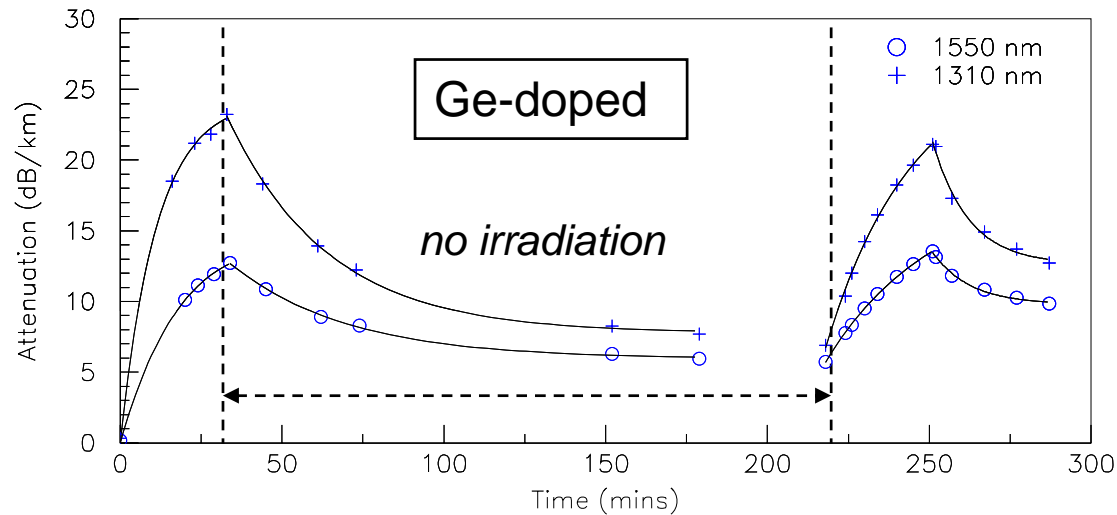
Co-60  
500 Gy/hr

# RIA in Ge-doped SM fibres

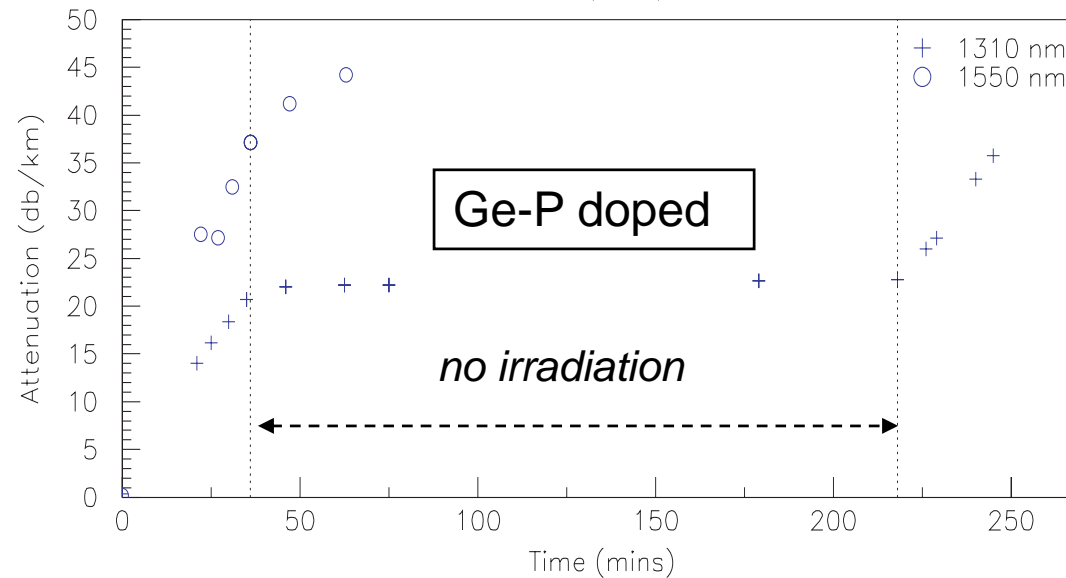
- In GeO<sub>2</sub> fibres :
  - Ge(0), ..., Ge(3) defects  
(0,...,3 electrons trapped at O vacancies of Ge-ions)
  - Ge(0) and Ge(3) much lower in concentration compared to Ge(1) and Ge(2)
  - 100-450 nm absorption bands
- Annealing
  - detrapping of the electrons
  - Ge(3) trap is deeper than G(2) and so on
  - Ge(3) gives residual attenuation

*E.J. Friebele et al, J. Appl. Phys. Vol. 45 No.8 July 1974*

# Optical absorption in standard LHC SM fibres



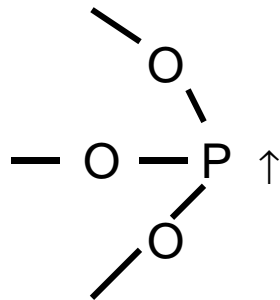
Co-60  
1 kGy/hr



Co-60  
500 Gy/hr

# RIA in Ge-P doped SM fibres

- In pure  $\text{SiO}_2 - \text{P}_2\text{O}_5$  fibres :
  - P1, P2, P3, P4, POHC and S defects observed
  - Absorption via P1 effect dominates at 1450 nm :
    - $\text{PO}_3^{2-}$  molecular ions



- Annealing :
  - POHC *decrease* and  $\text{PO}_3^{2-}$  *increase*
  - all others constant

Griscom *et al*, J. Appl. Phys. Vol. 54 No.7 July 1983

# Optical Fibre irradiation tests – Fraunhofer INT

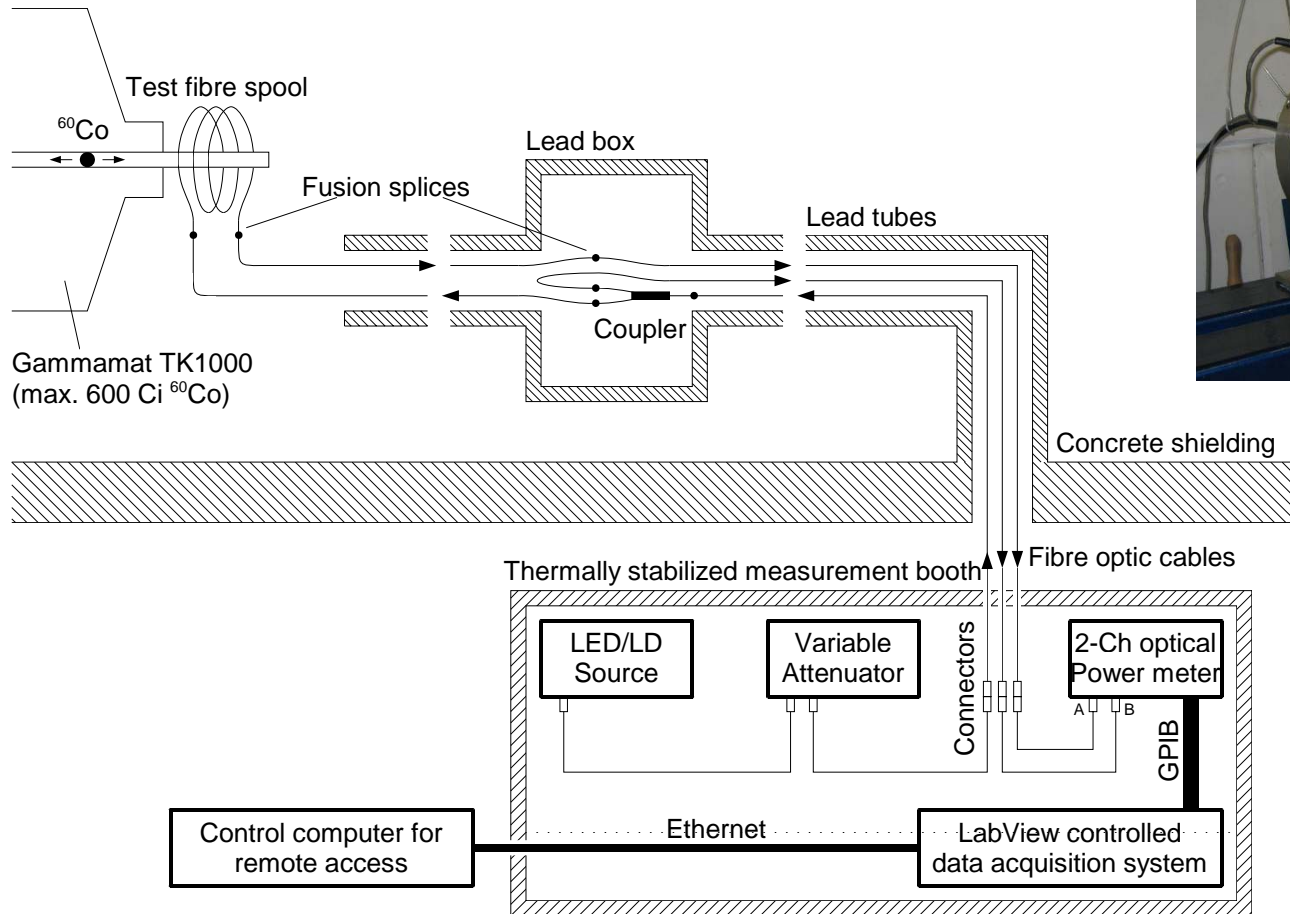


Sample preparation (video)

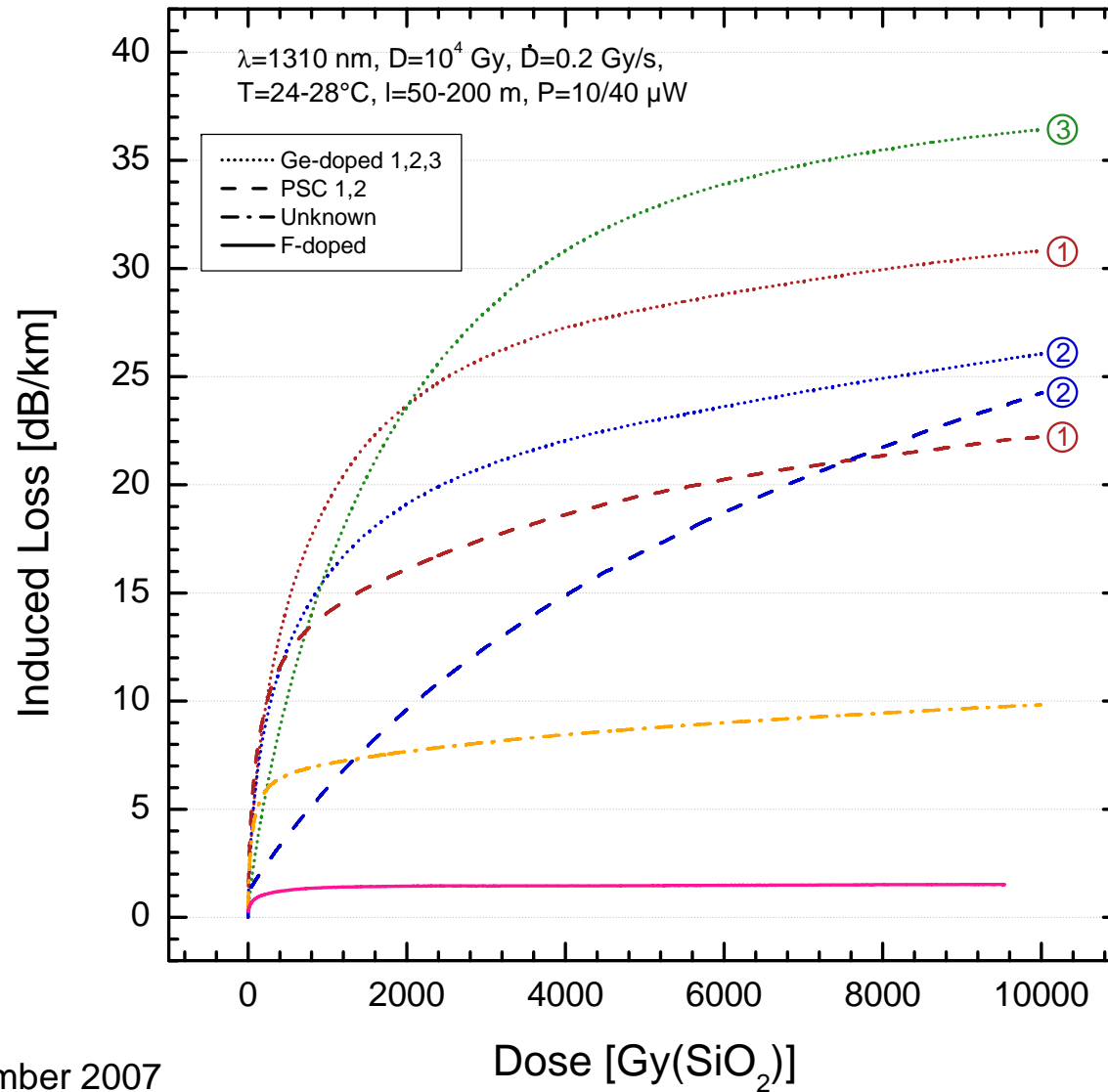


Fibre Splicing

# Screening test at Fraunhofer INT

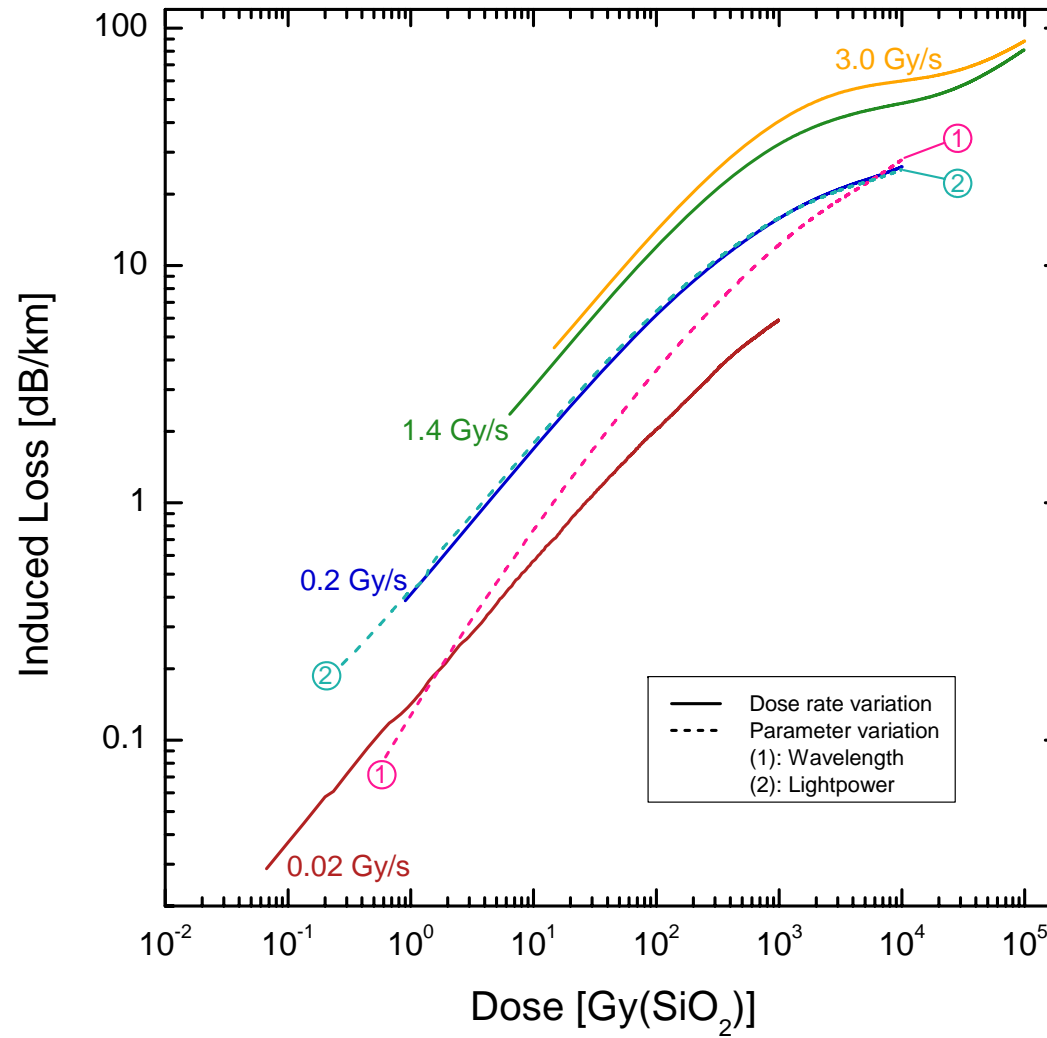


# Radiation Induced attenuation

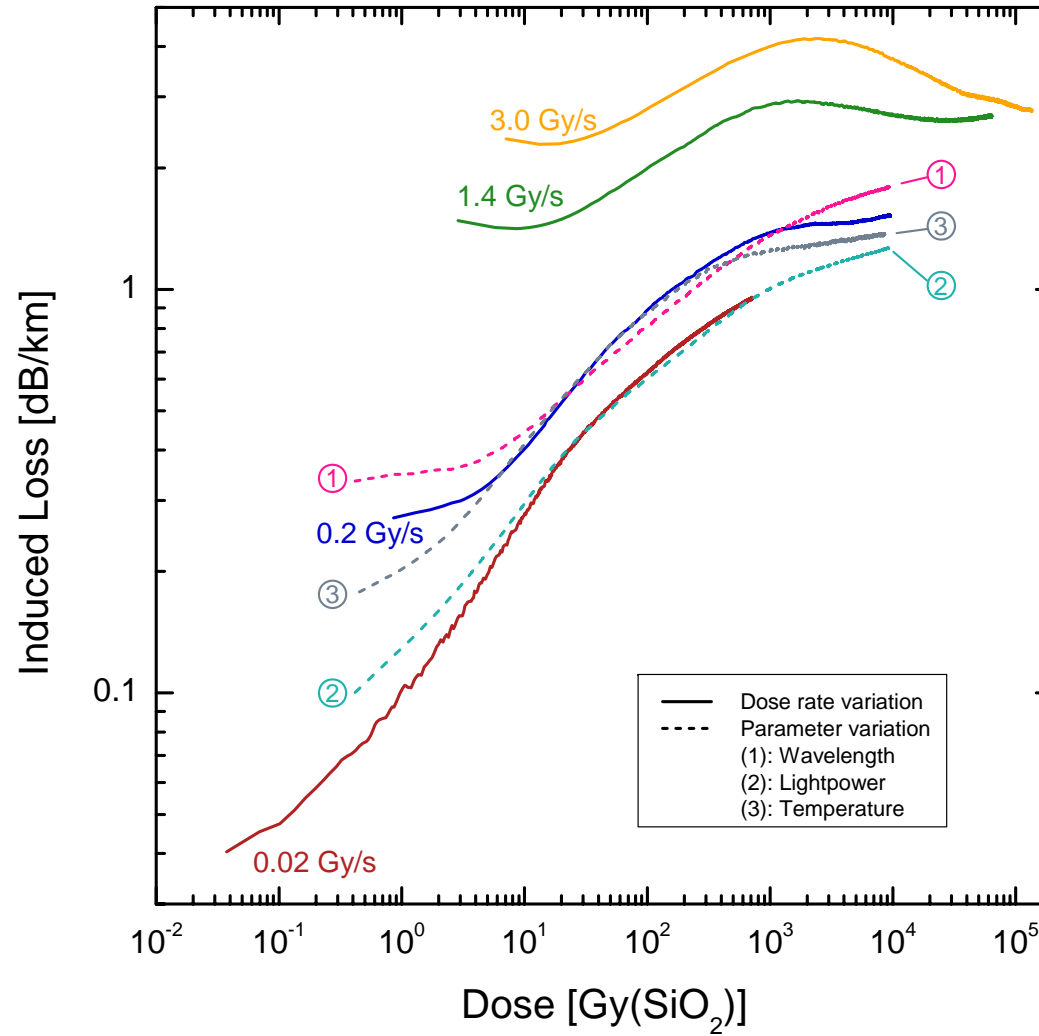




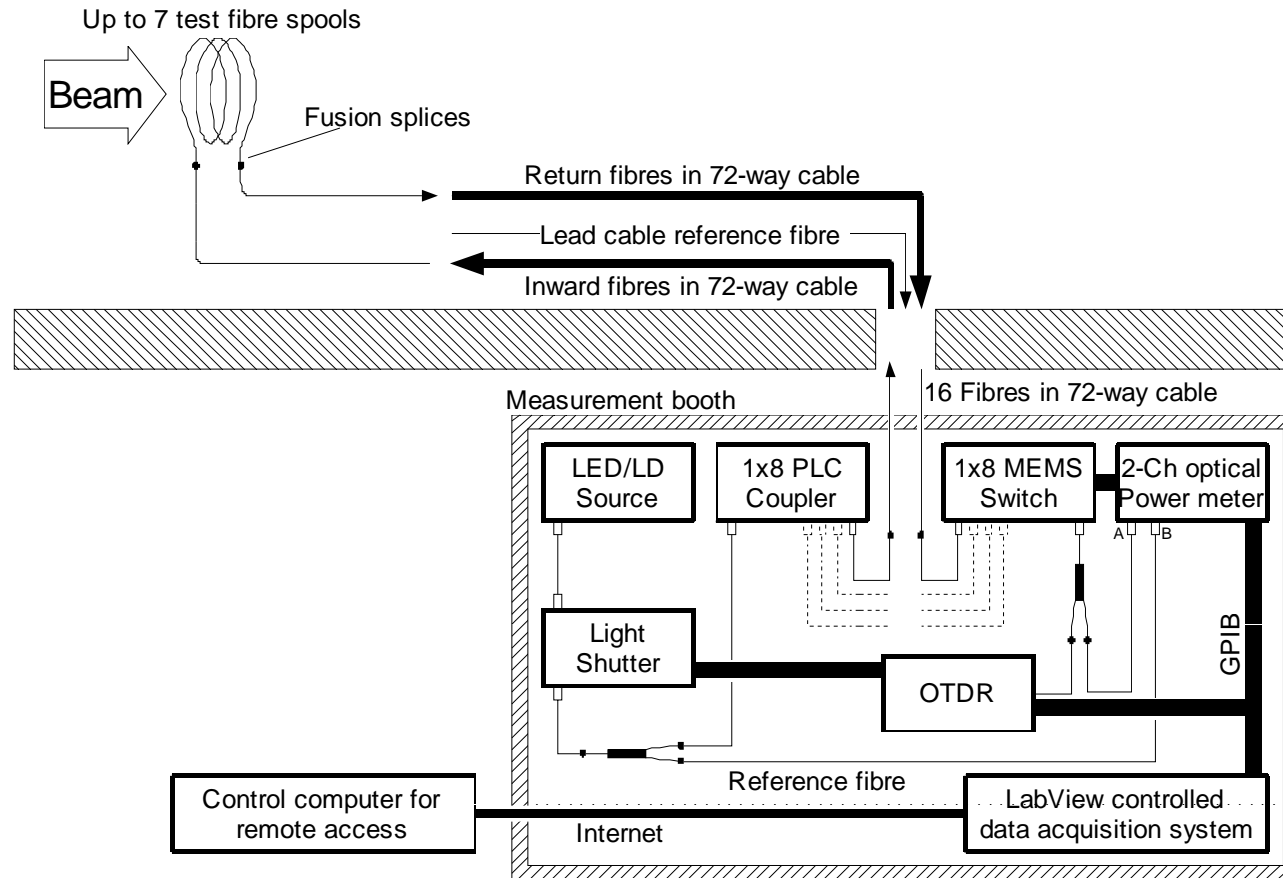
# Standard Ge-doped SM fiber



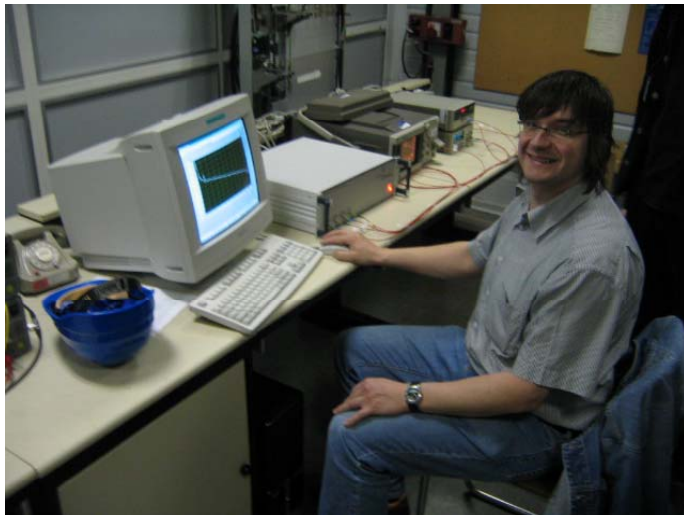
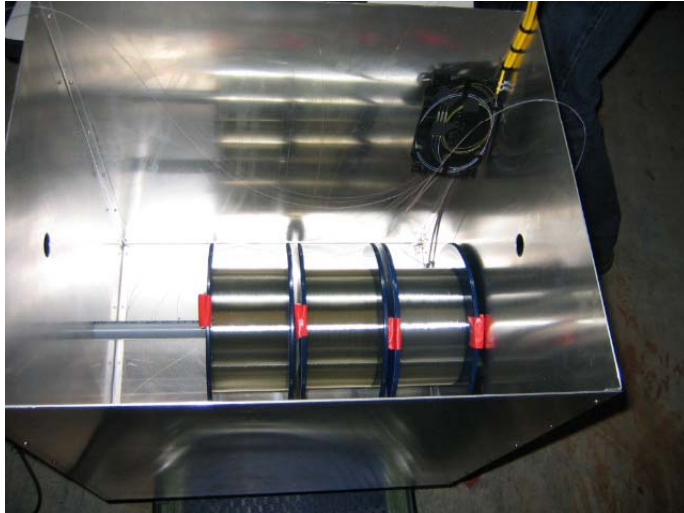
# Radiation hardened F-doped fiber



# High Energy Physics irradiation test at CERN



# LHC Radiation Test Facility (TCC2)

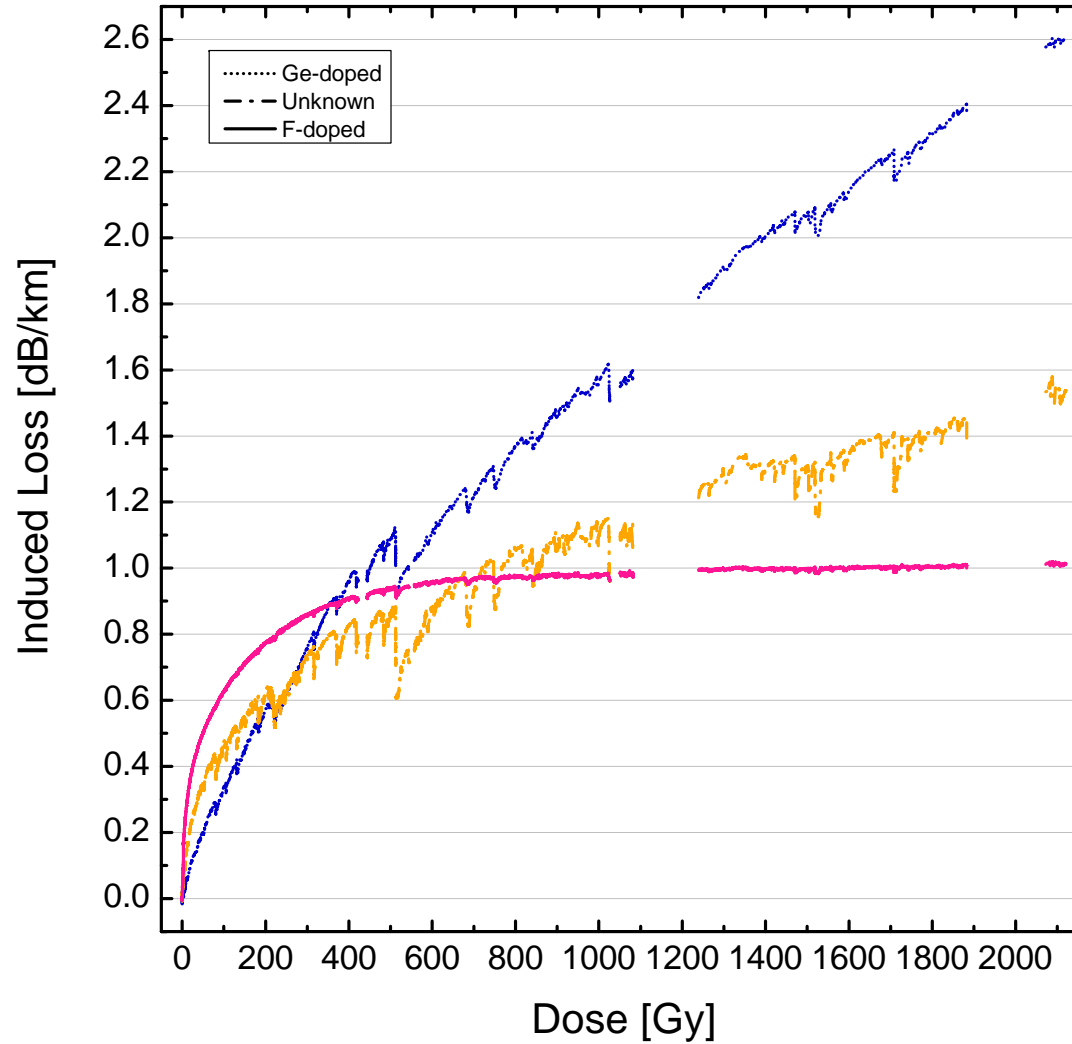


29-30 September 2007

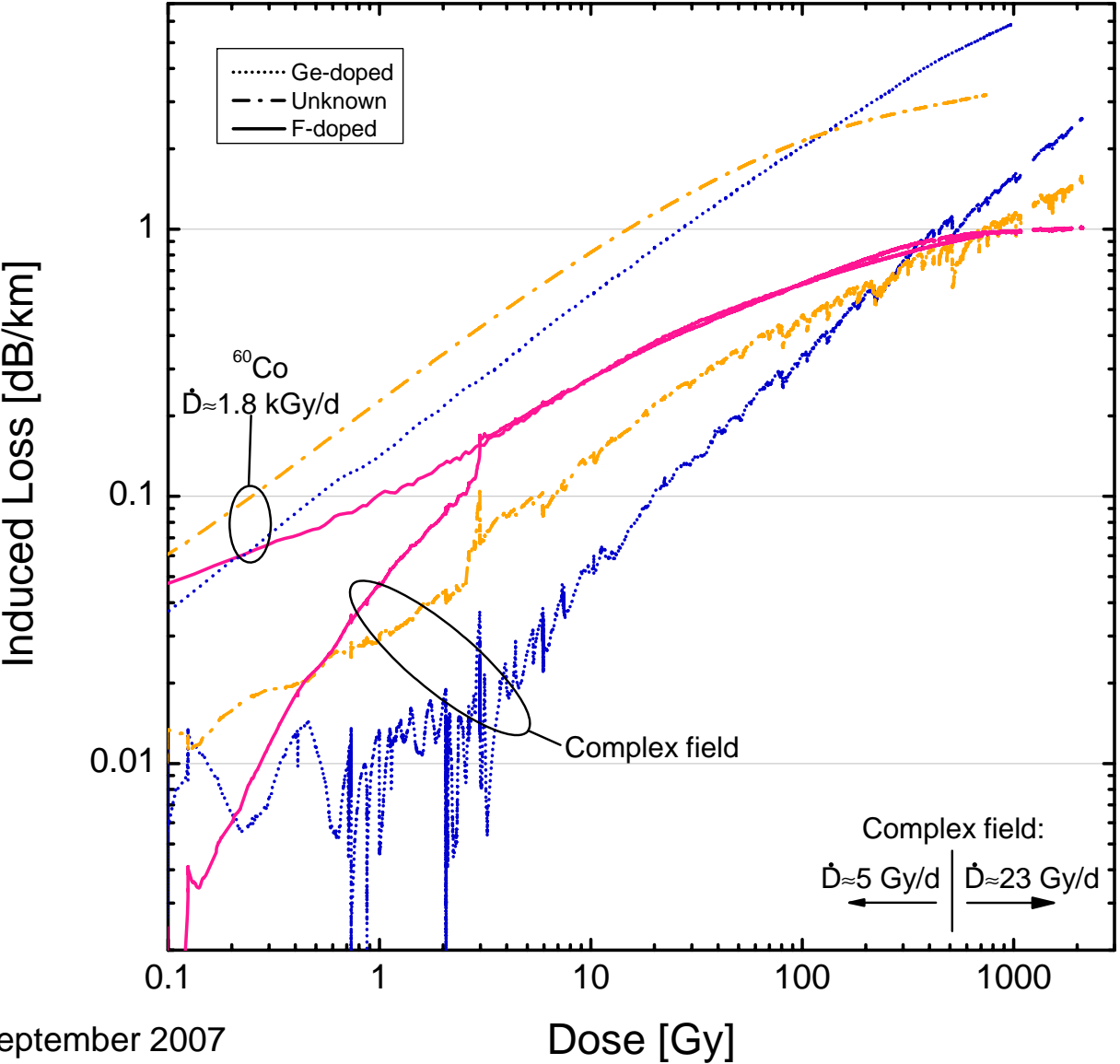
6<sup>th</sup> LHC Radiation Workshop

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# High Energy Physics Radiation field



# High Energy Physics radiation field vs $^{60}\text{Co}$



# SM fibres Fujikura Ltd Japan

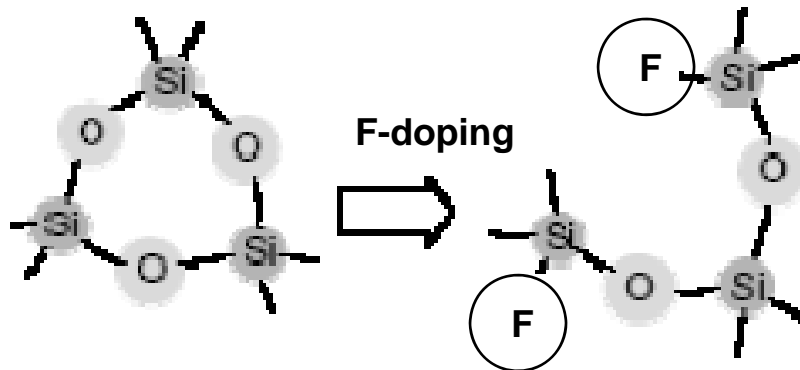
- Radiation hardening via :
  - F-doping
  - Special manufacturing process
  - H-loading ?

# F-doping

What are the positive effects of Fluorine doping ?

- Quenches defects absorbing in the short wavelength region
- Breaking of strained bonds (reduction of disorder)
- Increase of band gap energy
- Reduction of glass viscosity

*K. Sanada et al , Journal of Non-Cryst. Solids 179 (1994) 339-344*

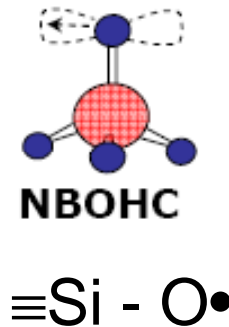
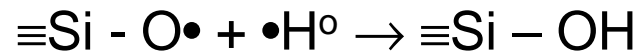


*Fluorine contents has an optimum !*



# Reducing the SiOH impurity

- Silanol (SiOH) absorbs light between 1300-1500 nm
- SiOH is produced via :
  - NBOHC Defect + Hydrogen



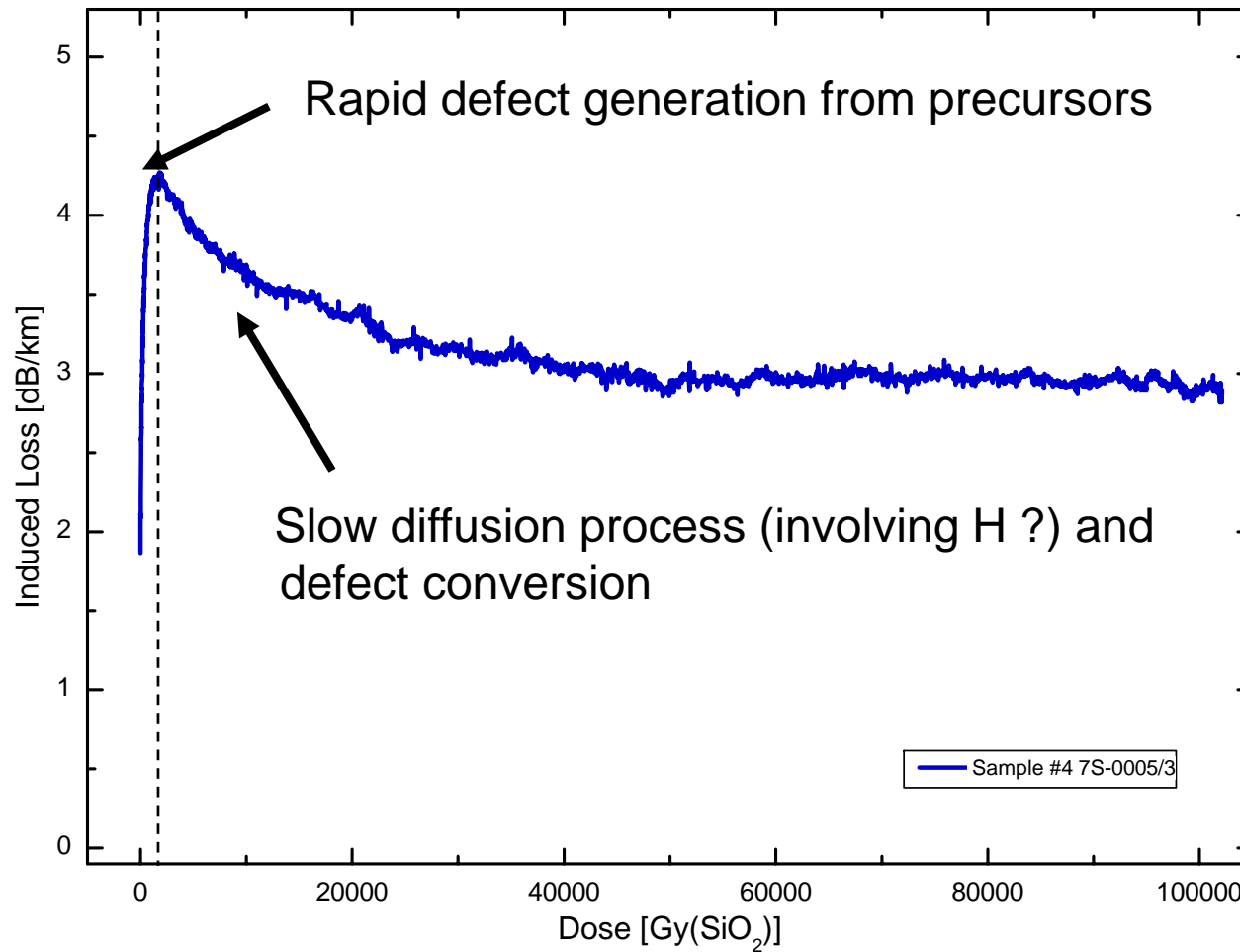
*D.L. Griscom, J. of the Ceramic Soc. Japan, Int Edition Vol.99-903*

# H – loading technique

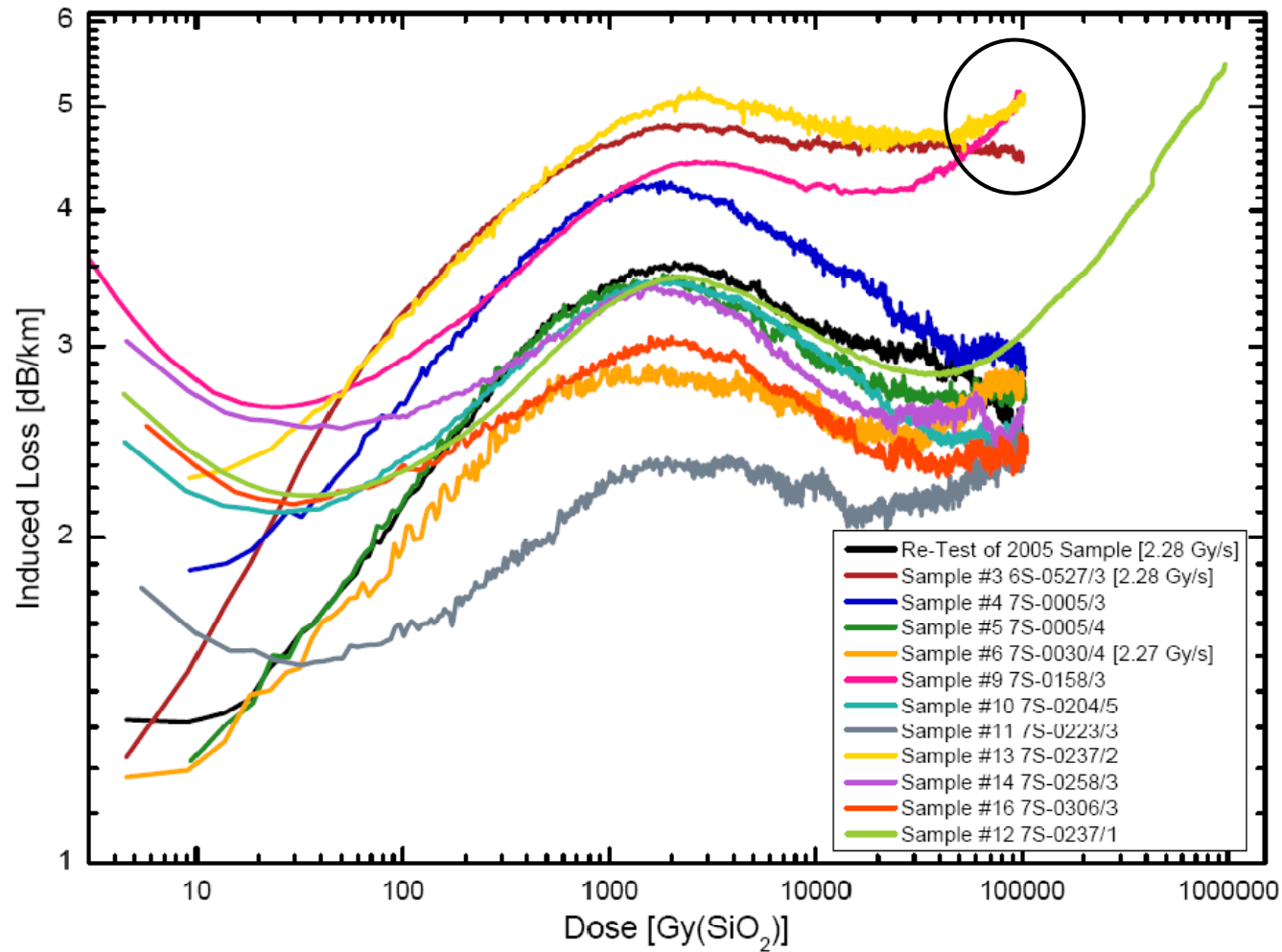
- From literature :
  - H<sub>2</sub> doping reduces losses of F-doped silica
  - Large reduction in absorption peak at early stage of irradiation
  - Two staged process :
    - H<sub>2</sub> diffusion into the fibre core
    - Reaction of H<sub>2</sub> with existing defects

*K. Sanada et al , Journal of Non-Cryst. Solids 179 (1994) 339-344*

# Series sample testing ( $^{60}\text{Co}$ ) 1310 nm



# Series samples testing ( $^{60}\text{Co}$ ) 1310 nm



# Conclusions

- Radiation Effects in OF are complex
- RIA in Co-60 and HEP radiation fields comparable
  - radiolysis
  - knock on process
  - particle type
  - particle energy
- F-doped SM fibre Fujikura Ltd shows excellent performance
- QA production lot acceptable
- RIA < 5 dB/km at 1310 nm and 1550 nm (< 1 MGy)  
*unprecedented result – meets LHC BLM specifications !!!*
- Further studies are ongoing :
  - What is the role of H ?
  - What is the annealing behavior ?
  - Spectral shifts ?
- Fibre monitoring in LHC IR3/IR7 is recommended