

# Crab Cavities Conditions

Rama Calaga, CERN

Task 2.2 Meeting, Sep 20, 2012

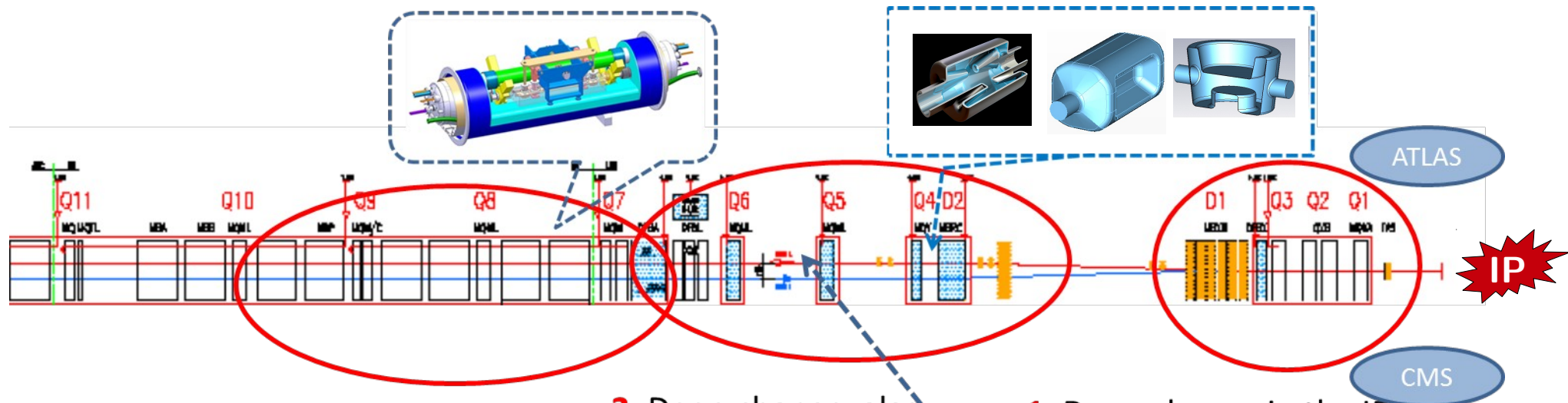
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HL-LHC & crab cavities (why, what & how?)

Basic parameter choice

Present Status, Next Steps

# A total of 1.2 km of the LHC ring to upgraded

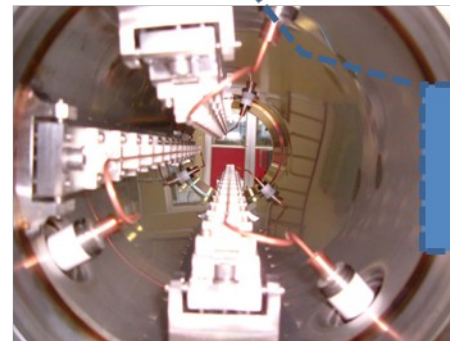


**3.** For collimation we need to change also this part, **DS in the continuous cryostat**

**2.** Deep change also matching section: Magnets, collimators and CC

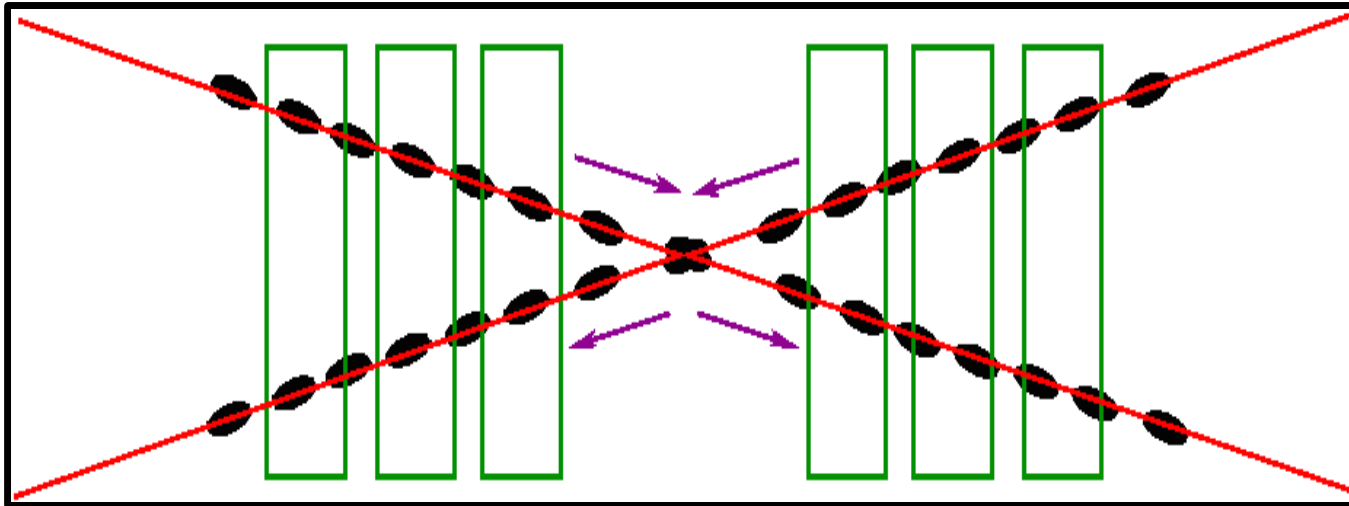
**1.** Deep change in the IRs and interface to detectors; relocation of Power Supply

**4.** LR BB compensation wires



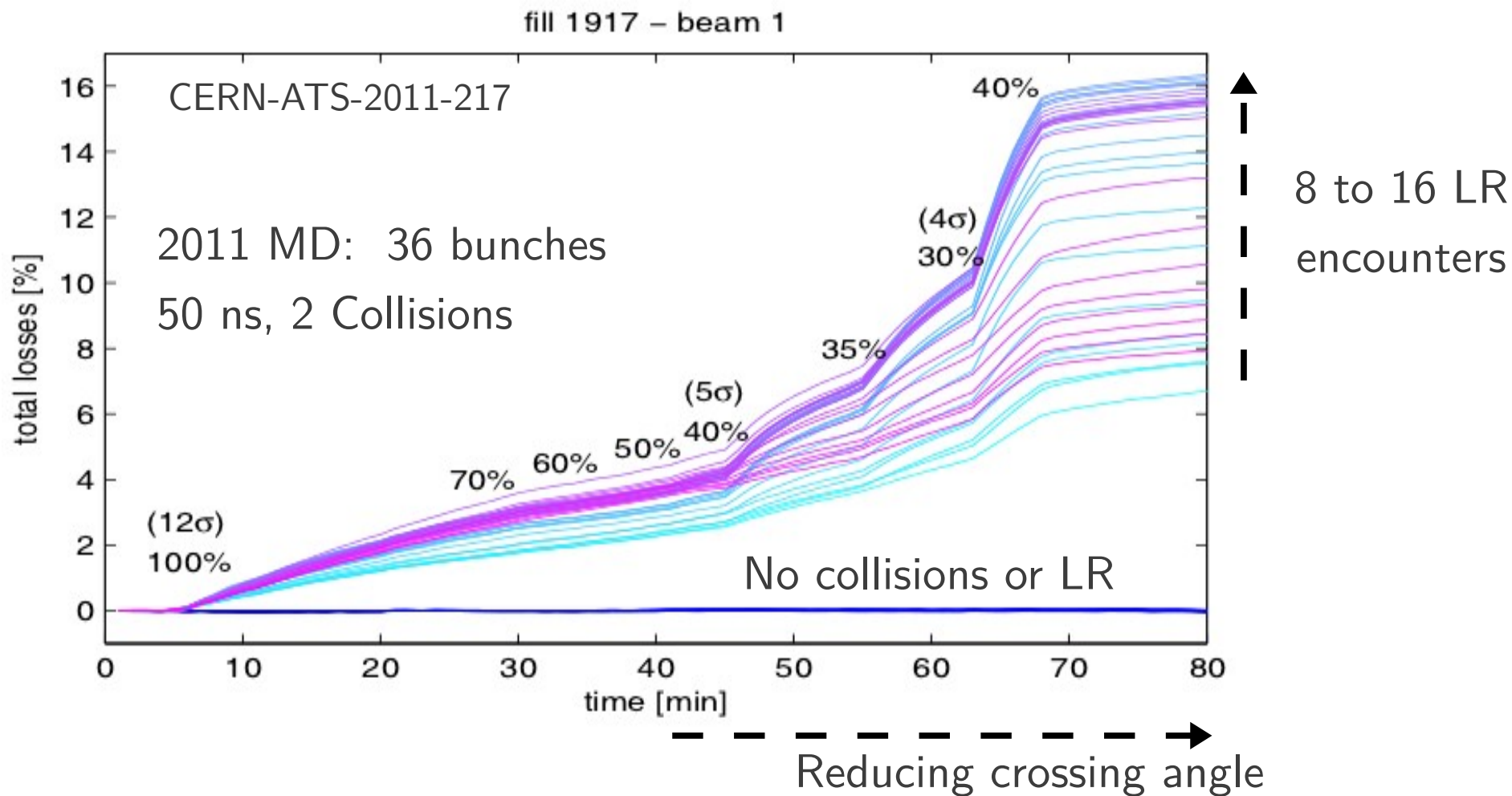
# Upgrade with $\beta^*$ Reduction

32+ parasitic interactions/IP  
Maintain  $\sim 10\sigma$  separation



<sup>1</sup>Some preliminary simulations indicate an increase in the separation  $\sim 12\sigma$

# For Non-Believers

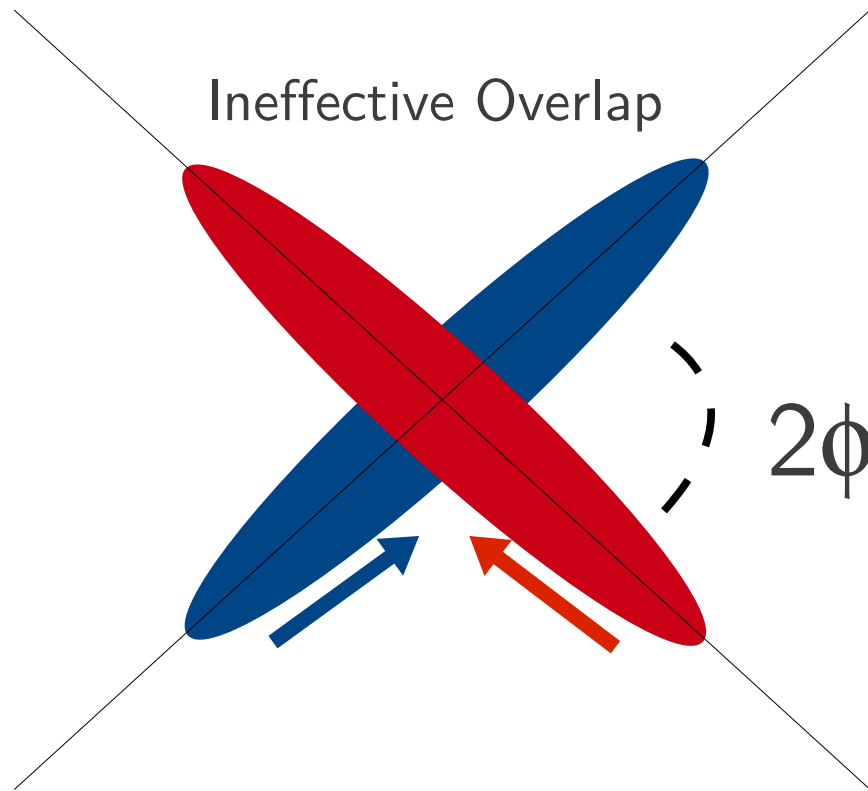


Nominal → 4 IRs, 120(+) parasitic encounters

# Consequence

Upgrade: reduce  $\beta^*$  (by factor 2-4)

Approx double the crossing angle ( $10\sigma$  sep)



Piwinski angle

$$\Phi = \frac{\sigma_z}{\sigma_x} \phi_c$$

$$\sigma_{eff} = \sqrt{\sigma_x^2 + \sigma_z^2 \phi_c^2}$$

Note: don't forget hour-glass effect (for  $\beta^*/\sigma_z$ )

# Some Numbers

$$L = L_{HO} \cdot R_{\Phi}$$

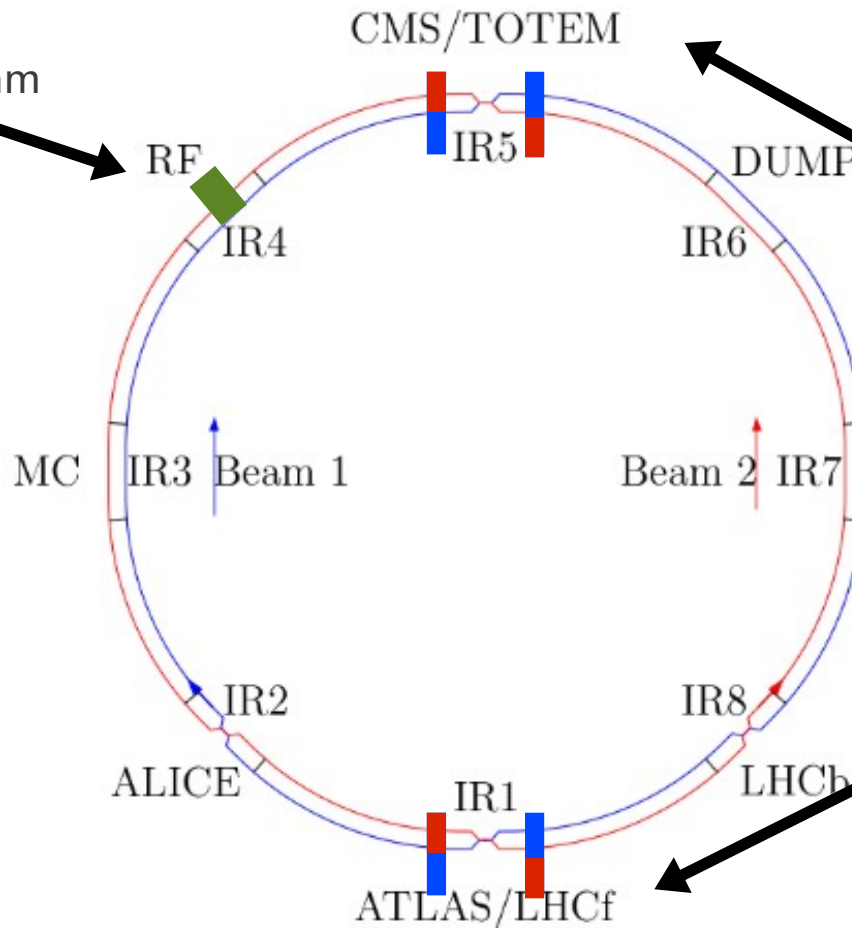
	2012	2015	2023
Energy	4 TeV	7 TeV	7 TeV
$\beta^*$ [cm]	60	55?	15
$2\phi$ [ $\mu$ rad]	313	247	473
$R_{\Phi} (\sigma_z = 7.55\text{cm})$	0.85	0.82	$\sim 0.37$
Pile-Up	$\sim 40$	19	100-150

very inefficient

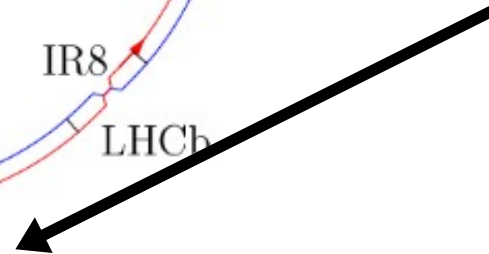
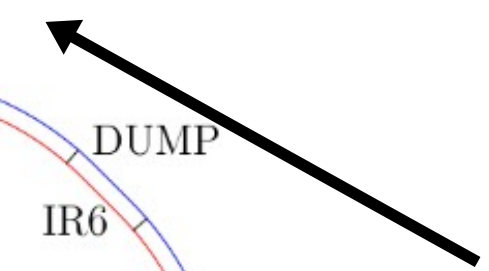
(Assume:  $2\phi \simeq d \cdot \sqrt{\epsilon/\beta^{ip}}$   $\epsilon_N = 2.5 \mu\text{m}$ ,  $d=10\sigma$ )

# To Recover

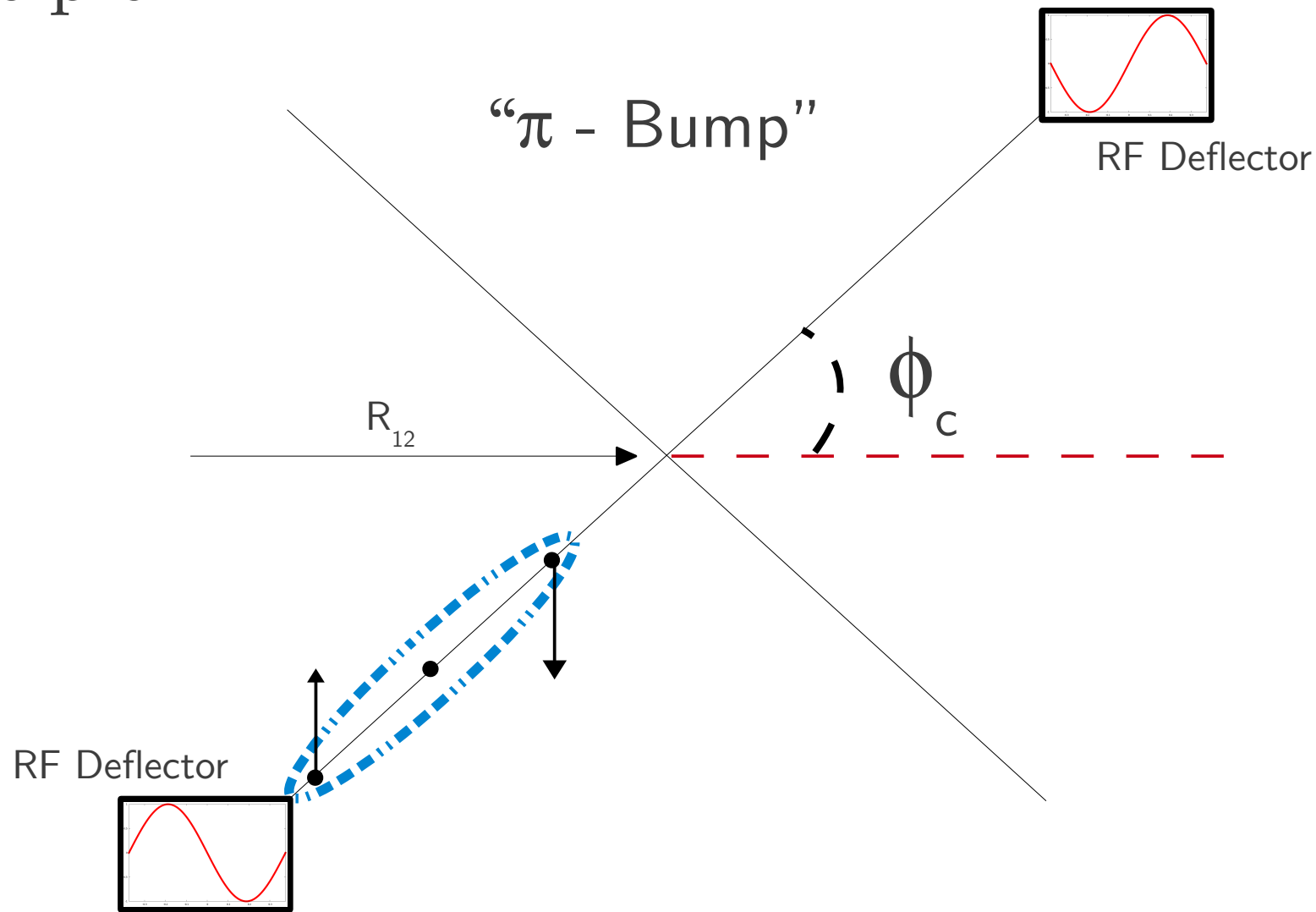
Single test module /beam  
@IR4, Global Scheme



**BASELINE**  
4 modules per beam  
@IR5/IR1, Local Scheme



# Principle



$$\Delta p_x = \frac{qV}{E} \cdot \sin(\phi_s + \omega t)$$



$$V_{crab} = \frac{cE \tan(\phi_c)}{\omega R_{12}} \cdot \frac{2 \sin(\pi Q)}{\cos(\phi_{cc-ip} - \pi Q)}$$



# Pile up is serious for detectors & their design

Leveling highly desired (maybe required)

Presently:

Leveling with offsets at IP2/IP8

Upgrade:

Leveling with crossing angle (natural with crabs)

Leveling with  $\beta^*$   $\rightarrow$  constant luminous region + crabs for HO



Proposed in 2005 → 5 yrs of conceptual designs → Baseline upgrade scheme  
(5 dedicated workshops, Unknown number of papers/presentations)

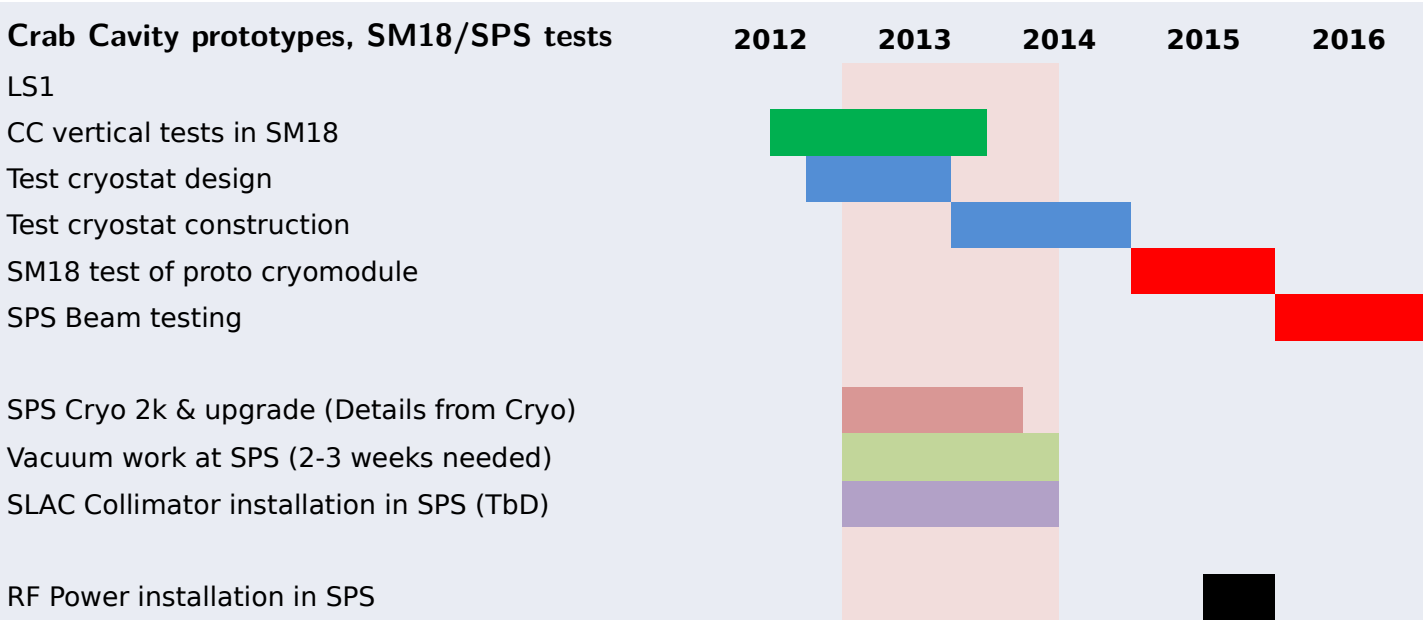
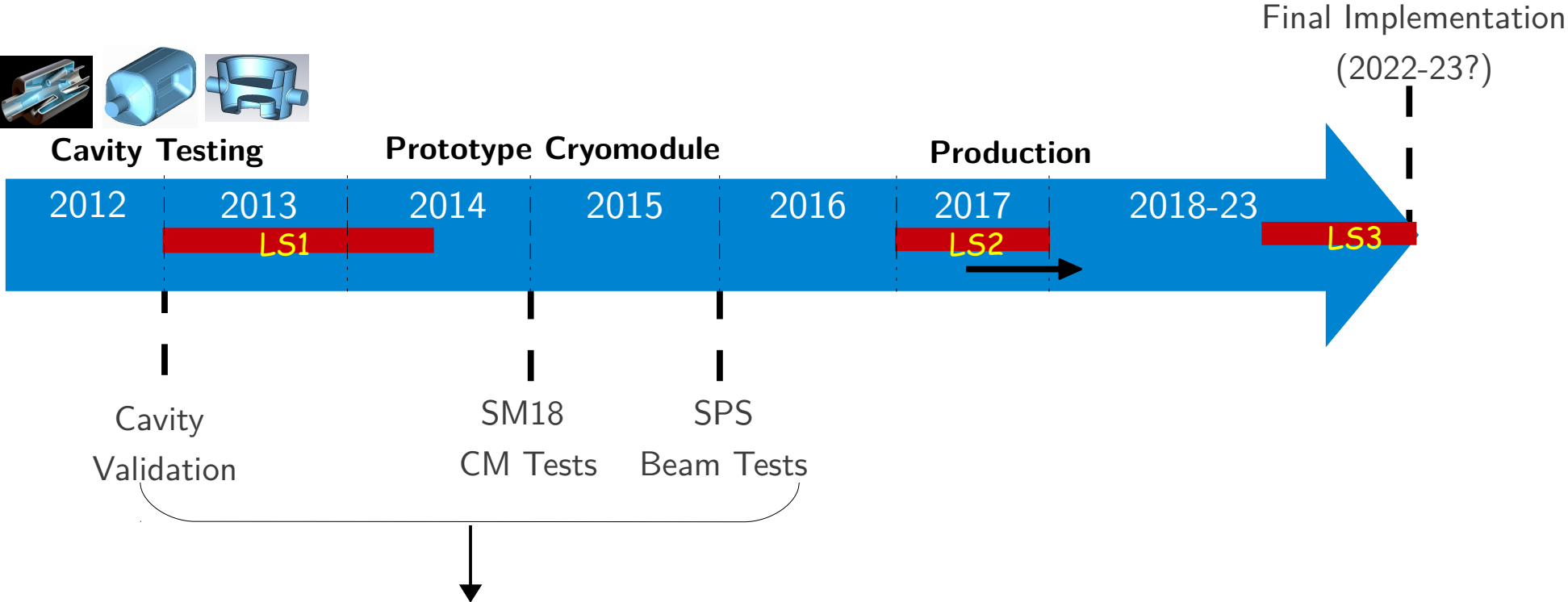
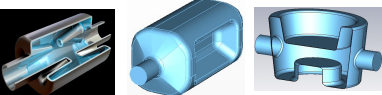
### **5<sup>th</sup> Workshop: LHC-CC11, Nov 2011**

1. LHC Performance & Limitations
2. Deflecting Cavity Design
3. Fabrication of prototypes & Cryomodules
4. SPS beam tests
5. Optics & non-linear issues
6. Machine protection
7. Impedance & beam-beam issues
8. [Planning & upgrade](#)

### **Full Summary Report:**

<https://indico.cern.ch/materialDisplay.py?materialId=paper&confId=149614>

# Overall Planning



# Basic Parameters

Frequency = 400 MHz, Transverse Diameter < 300mm

Voltage = 3 MV/cavity (2-3 cavities /module)

Operating Temp = 2 K

$Q_{\text{ext}} = 10^6$ ,  $R/Q \sim 300 \Omega$

RF power source = 60 kW (< 18 kW nominal)

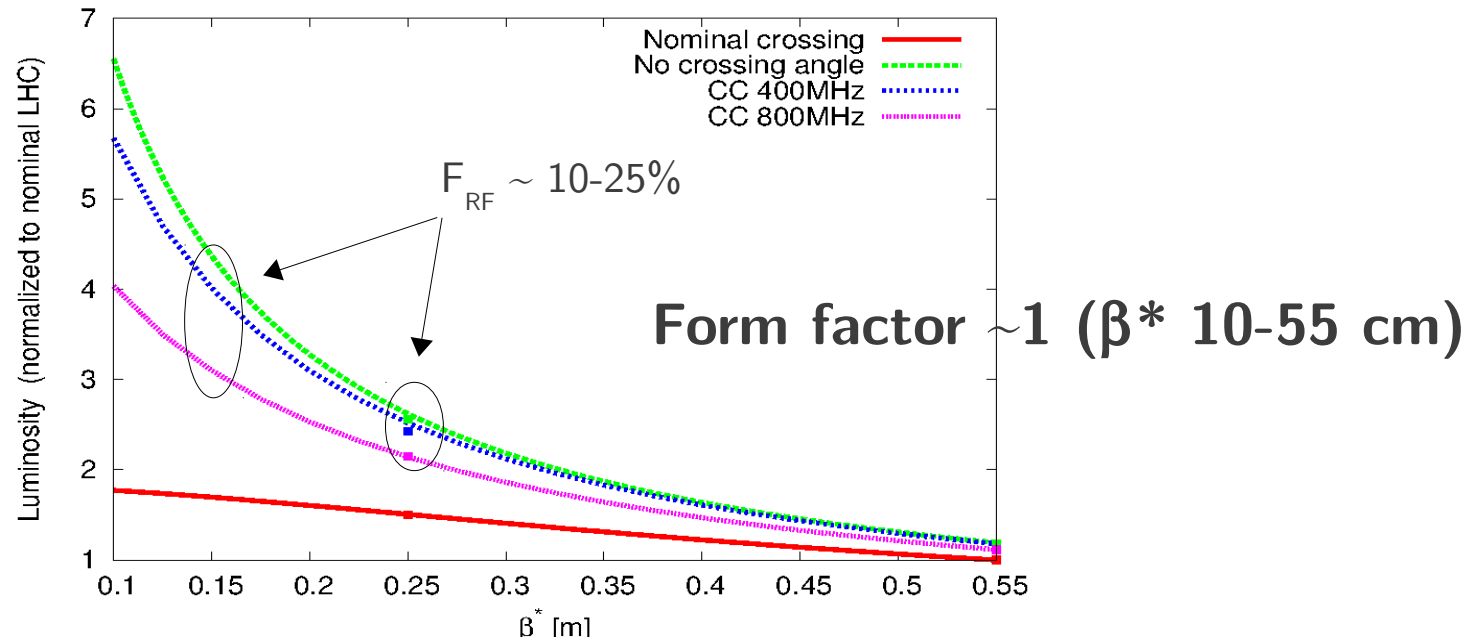
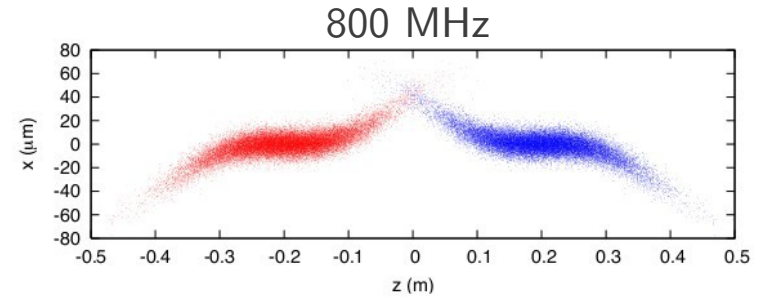
Cavity tuning/detuning  $\sim \pm 1.5\text{kHz}$  (or multiples of it)

$\beta$ -functions at Crab location: 3.8-4.3 km

# Why 400 MHz

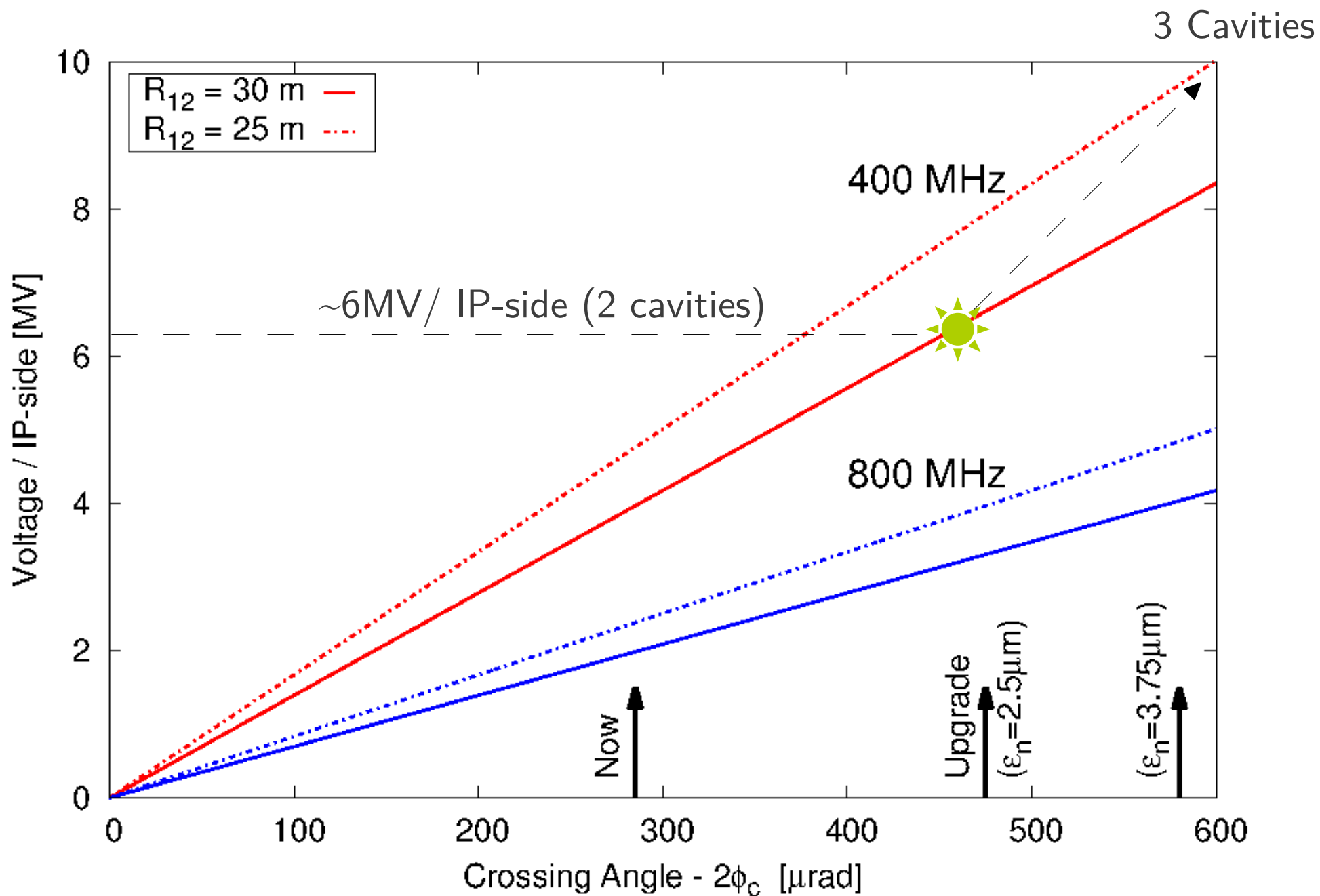
RF non-linearity (longitudinal)

$$L \propto \frac{N_b^2}{\sigma^2} R_\Phi F_{RF}^\Phi$$

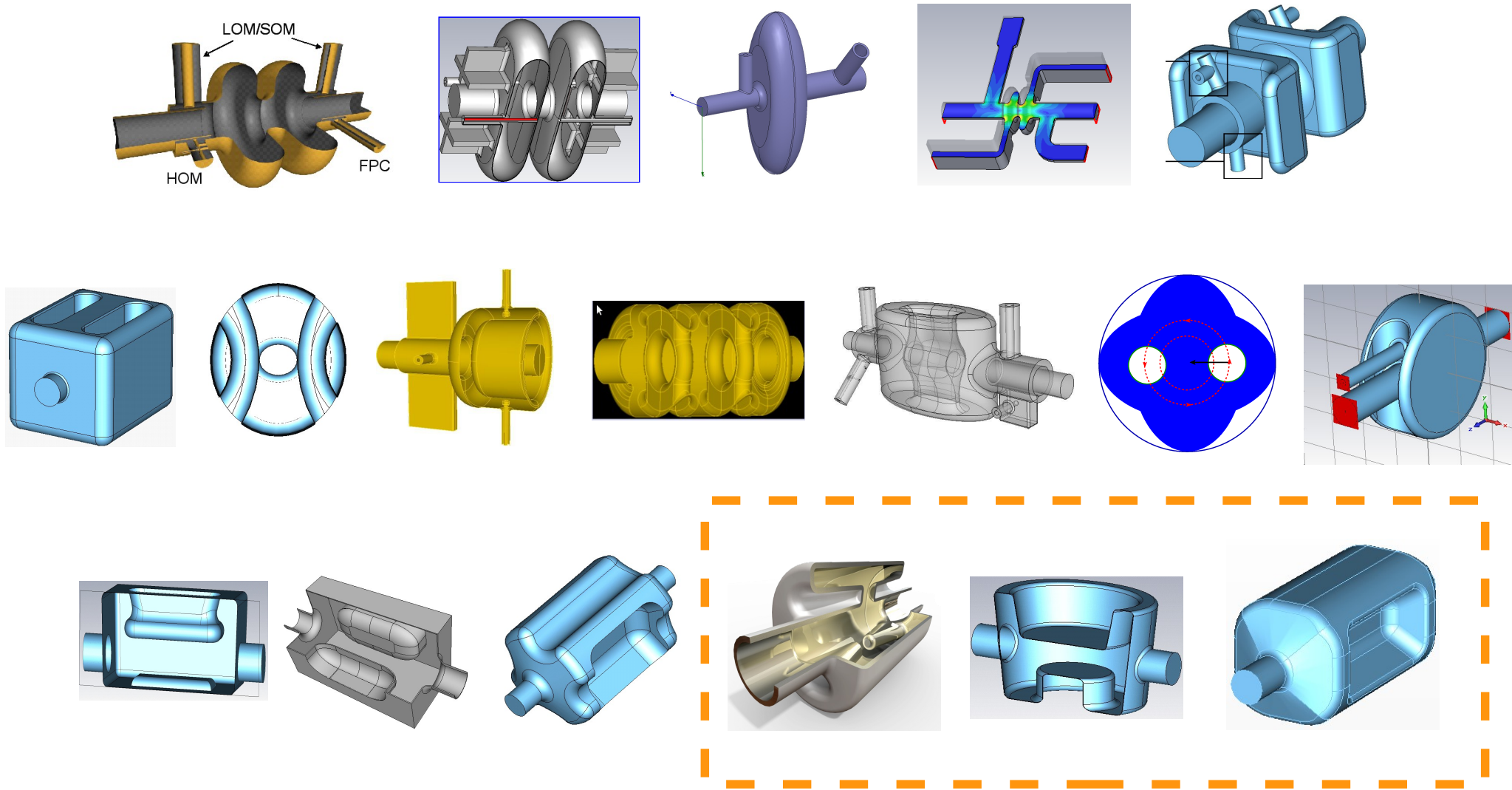


Higher frequency: smaller cavities, less voltage, phase noise  
(Not all advantages are realizable)

# Cavity Voltage



# Cavity Designs Proposed for LHC

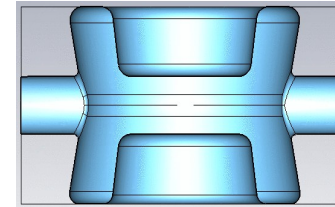
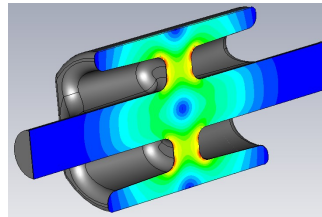
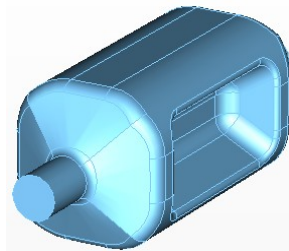


~4yr of design evolution

Exciting development of new concepts  
(BNL, CERN, LU-CI-DL, FNAL, KEK, ODU/JLAB, SLAC)

# Performance Chart

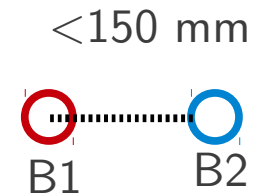
Kick Voltage: 3 MV, 400 MHz



Geometrical

RF

	Double Ridge (ODU-SLAC)	4-Rod (UK)	$\frac{1}{4}$ Wave (BNL)
Cavity Radius [mm]	<b>147.5</b>	<b>143/118</b>	<b>142.5</b>
Cavity length [mm]	597	500	331
Beam Pipe [mm]	84	84	84
Peak E-Field [MV/m]	34	32	32
Peak B-Field [mT]	61	60.5	57
$R_T/Q$ [ $\Omega$ ]	336	915	395
Nearest Mode [MHz]	584	371-378	582



< 50 MV/m

< 80 mT

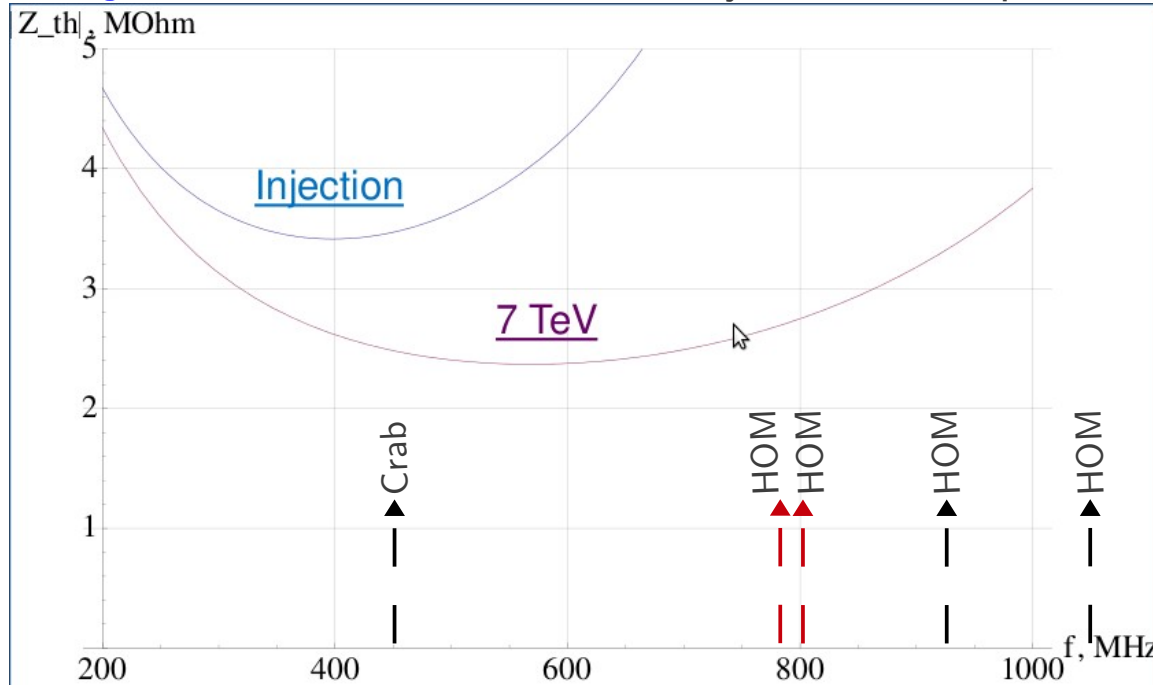
Apologies, if numbers are not latest  
(Pl. correct me so I can update this table)



# Impedance Thresholds

## Longitudinal

Courtesy: Burov, Shaposhnikova



Longitudinal impedance  
2.4 MΩ total (7 TeV)

Strongest monopole mode:  
 $R/Q=200\Omega \rightarrow Q_e < 1 \times 10^3$   
Damping  $\rightarrow Q_e < 100-500$

## Transverse

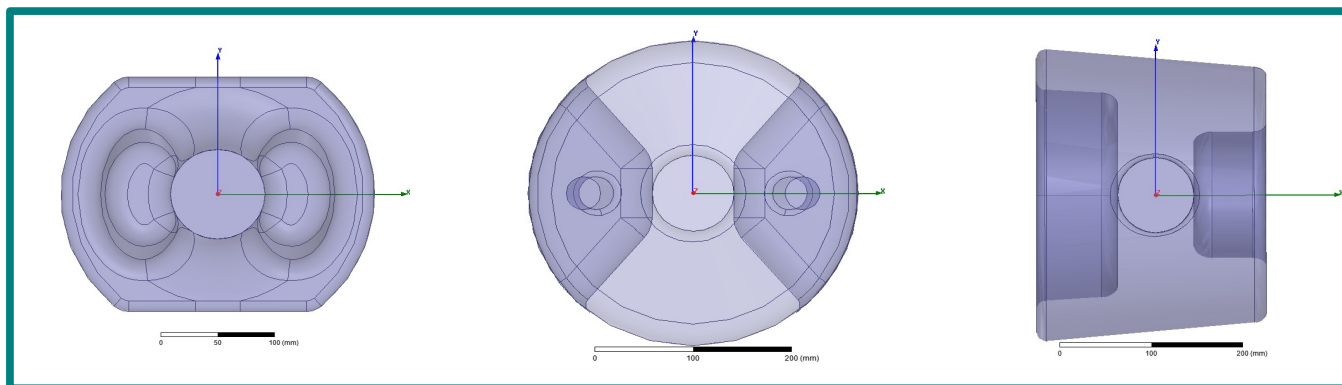
Energy	$\gamma m_p c^2$	Beta-function	$\beta_{x,y}$	Impedance	$-\text{Re}Z_{th}$
450 GeV		150 m		2.7 MOhm/m	
7 TeV		4 km		1.5 Mohm/m	

Strongest dipole mode:  
 $Z < 0.6 \text{ M}\Omega/\text{m}$  (0.58 GHz)  
( $Q_{ext} = 500$ )

# RF Multipoles

Courtesy: A. Grudiev et. al

Like IR magnets, higher order components of the deflecting field important  
 Long term simulations underway to determine tolerances



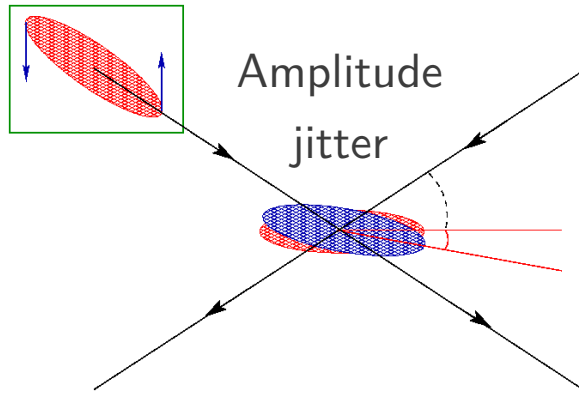
Mitigation  
 by shaping

$\text{mTm}/\text{m}^{n-1}$	MBRC	4-Rod	Pbar/DRidge	1/4-wave
<del><math>b_2</math></del>	55	0	0	<b>114</b>
$b_3$	7510	900	<b>3200</b>	1260
$b_4$	82700	0	0	1760
$b_5$	$2.9 \times 10^6$	<b><math>-2.4 \times 10^6</math></b>	$-0.5 \times 10^6$	$-0.2 \times 10^6$
$b_6$	$52 \times 10^6$	0	0	$-1.7 \times 10^6$
$b_7$	$560 \times 10^6$	<b><math>-650 \times 10^6</math></b>	$-14 \times 10^6$	0

→  $\Delta Q \sim 10^{-3}$

→  $\Delta \xi \sim 10^{-3}$

# RF Noise



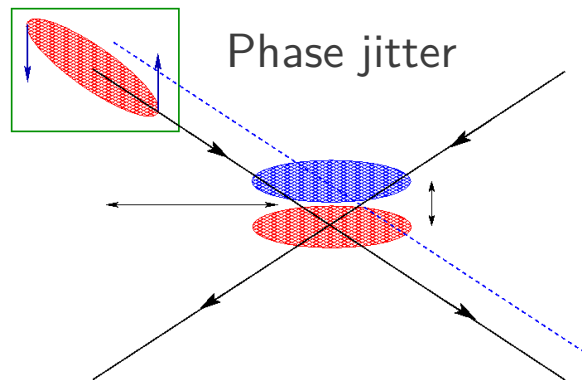
$$\frac{\Delta V_T}{V_T} \ll \frac{1}{\tan(\theta/2)} \frac{\sigma_x^*}{\sigma_z}$$

For example:

$$\theta_c = 570 \mu\text{rad}; \Delta V/V = 0.4\%$$

$$\sigma_x^* = 7 \mu\text{m}, \sigma_z^* = 7.55 \text{cm}$$

$$\theta_{\text{err}} = 1.2 \mu\text{rad}$$



$$\Delta x_{IP} = \frac{\theta_c}{k_{RF}} \delta \phi$$

For example:

$$\Delta \phi = 0.005^\circ, \theta_c = 570 \mu\text{rad}$$

$$\Delta x_{IP} = 0.3 \mu\text{m} \text{ (5\% of } \sigma_x^*)$$

LHC Main RF,  $\Delta \phi = 0.005^\circ$  at 400 MHz (Philippe)  
(summing noise at all betatron bands from DC  $\rightarrow$  300kHz)

Note: IOTs & SSAs are less noisy + betatron comb ( $\Delta \phi \leq 0.001$ )

# MP: Potential Failure Scenarios

## Some “slow” failures

Power supply trips (50-300 Hz  $\times$  millisecc)  $\rightarrow$  greater than 300 turns

RF arcing (few  $\mu$ s)  $\rightarrow$  Response of cavity  $\tau_F$  (millisecc)

Operator mistake  $\rightarrow$  Response of cavity  $\tau_F$  (millisecc)

Mechanical changes  $\rightarrow$  high Q SC cavity (100's of ms)

$$\tau_F = 2Q_{ext} / \omega$$

## Fast failures

Cavity quench or RF breakdown

Sudden discharge in the cavity or couplers

Fast orbit changes (due to what?)

LHC Collimation, maximum allowed losses (R. Assmann, HB2010):

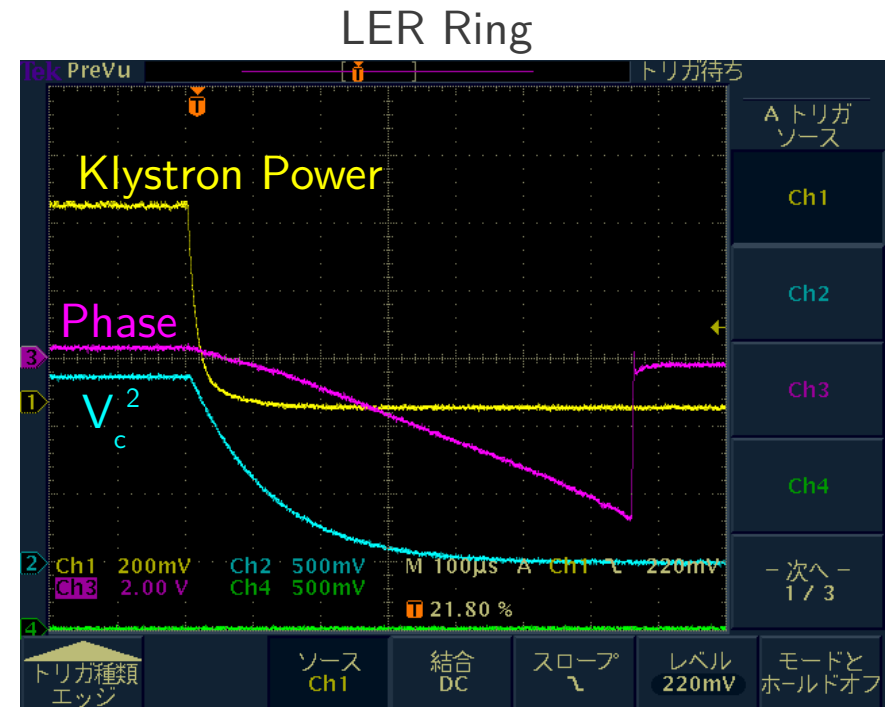
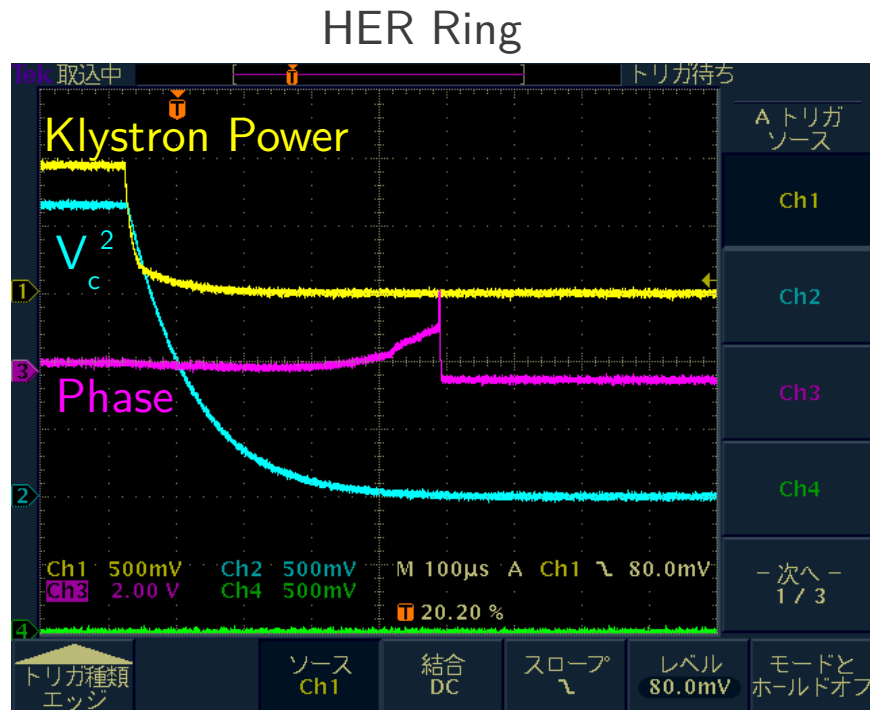
Slow: 0.1% of beam per second for 10s

Transient:  $5 \times 10^{-5}$  in  $\sim$  1ms

Fast: Upto 1 MJ in 200ns into  $0.2\text{mm}^2$

# KEKB: RF Off (No Beam)

K. Nakanishi et al., LHC-CC10



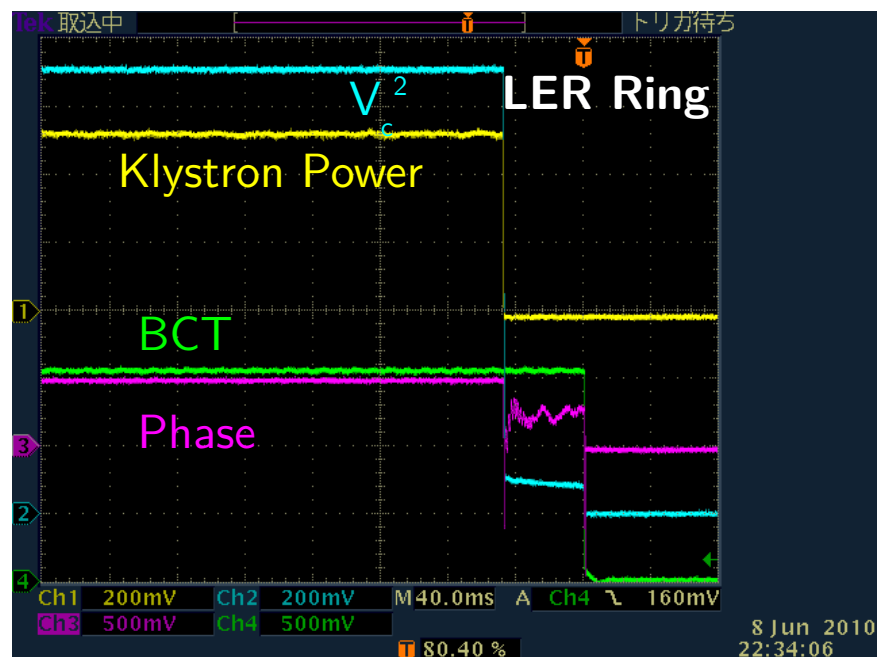
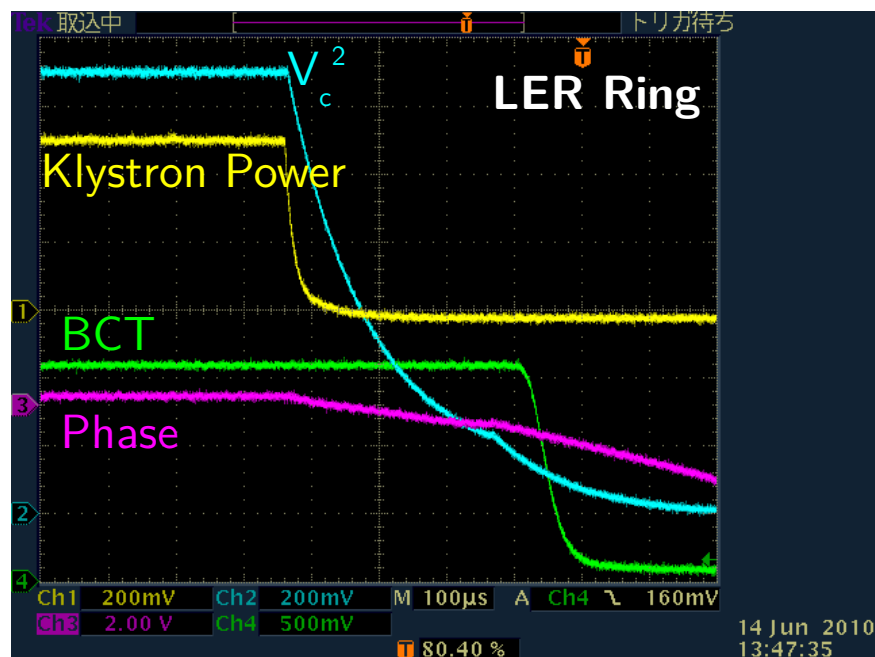
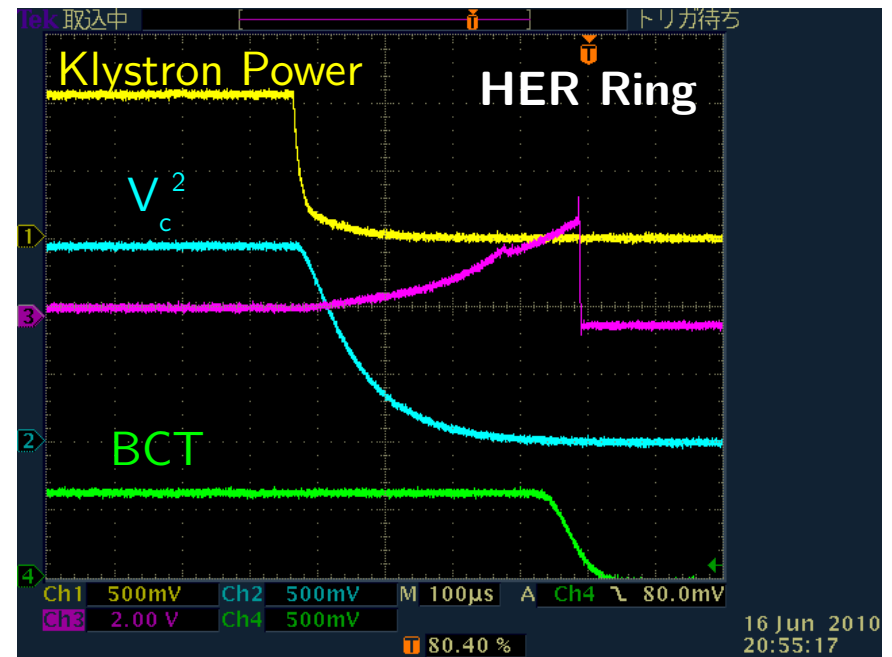
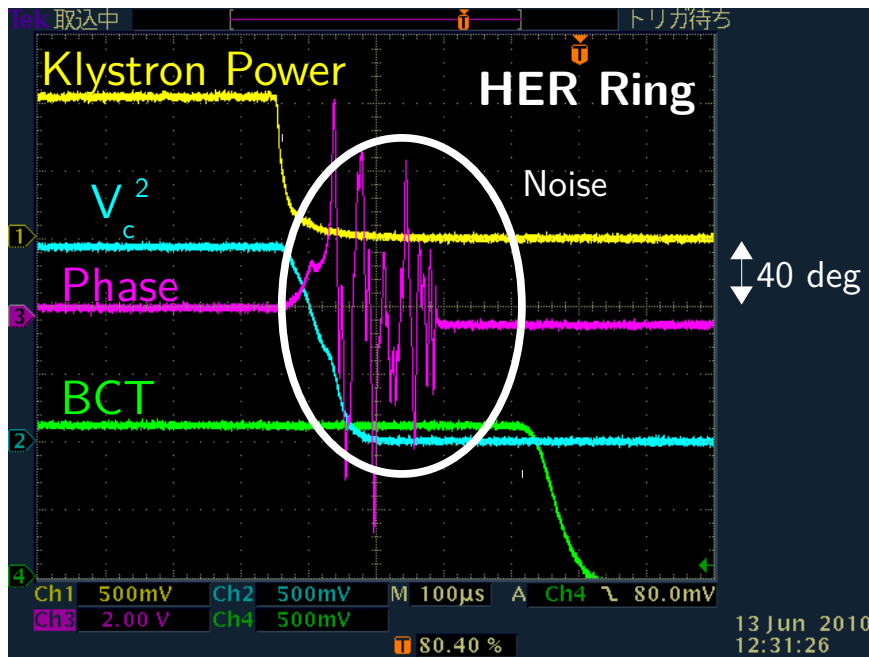
Mainly gradual changes in phase is observed

Some erratic phase behavior in HER cavity → possible input coupler discharge

# KEKB: RF Off with Beam

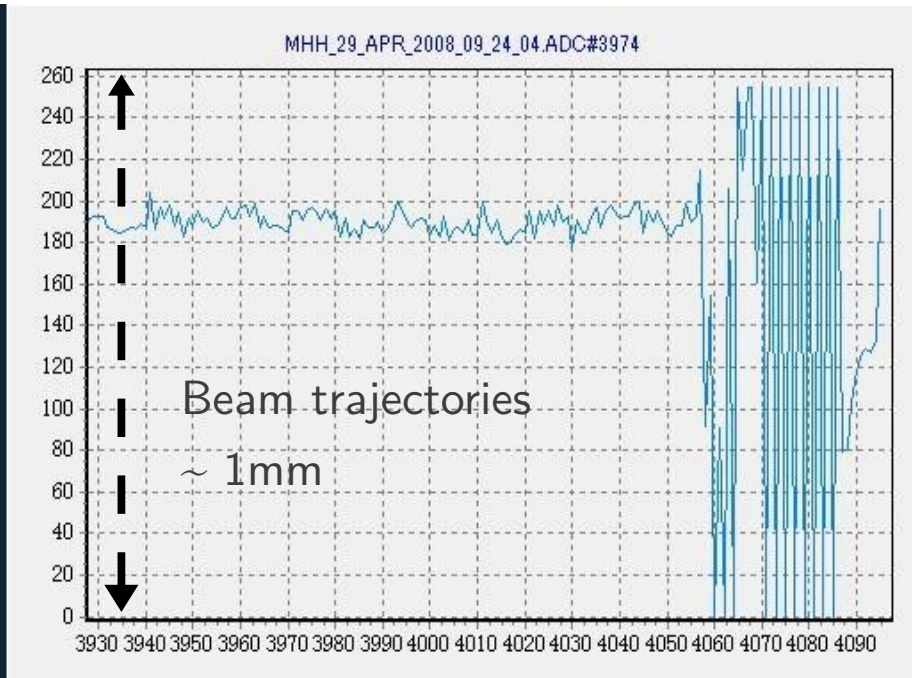
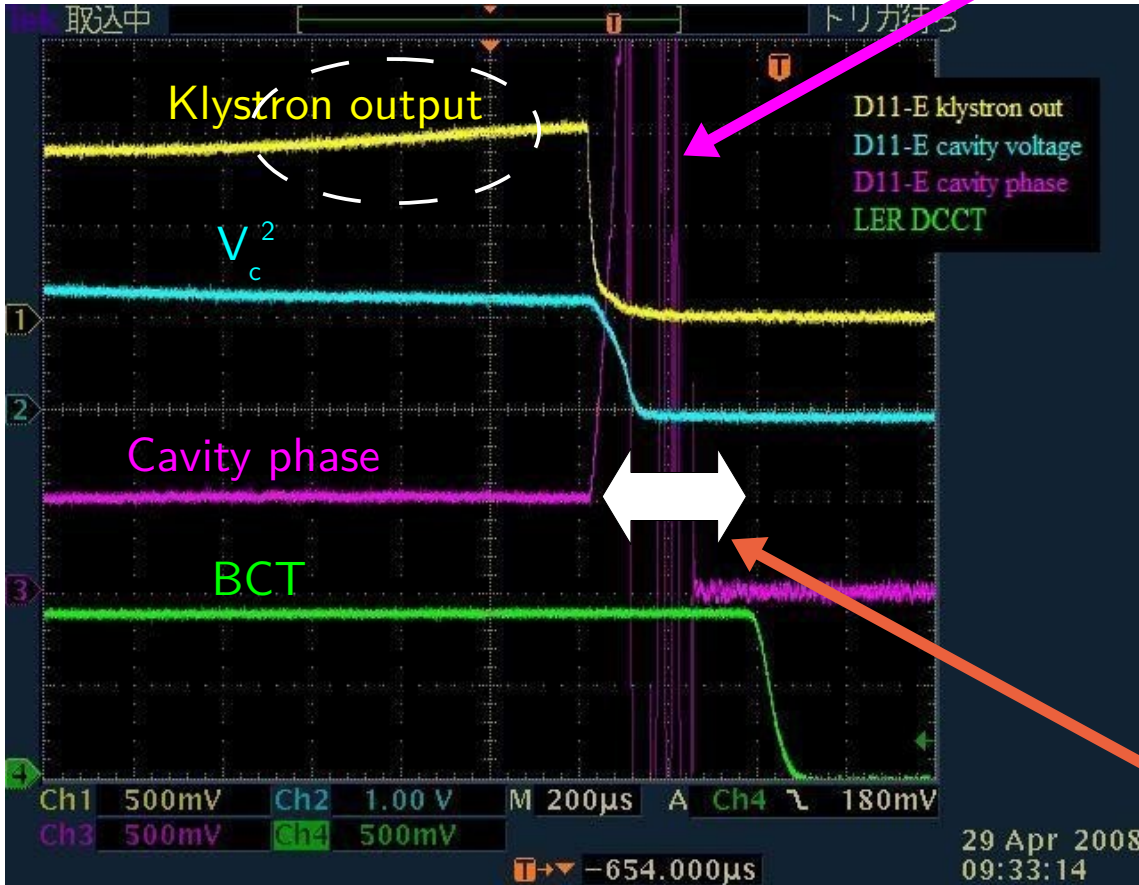
K. Nakanishi et al., LHC-CC10

Time constants agree with expectations



# KEKB: Cavity Quench?

Could be a cavity quench  
(N. Kota, IPAC10)

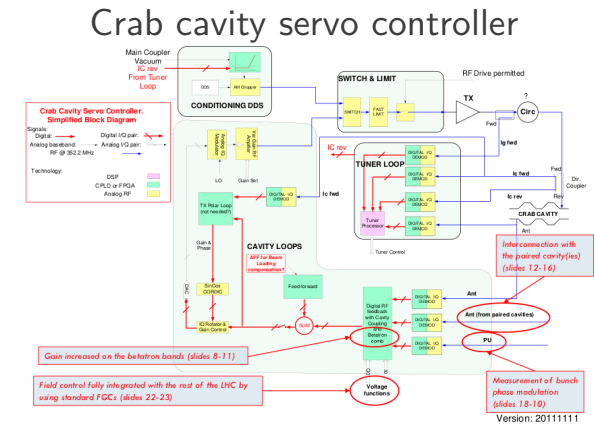
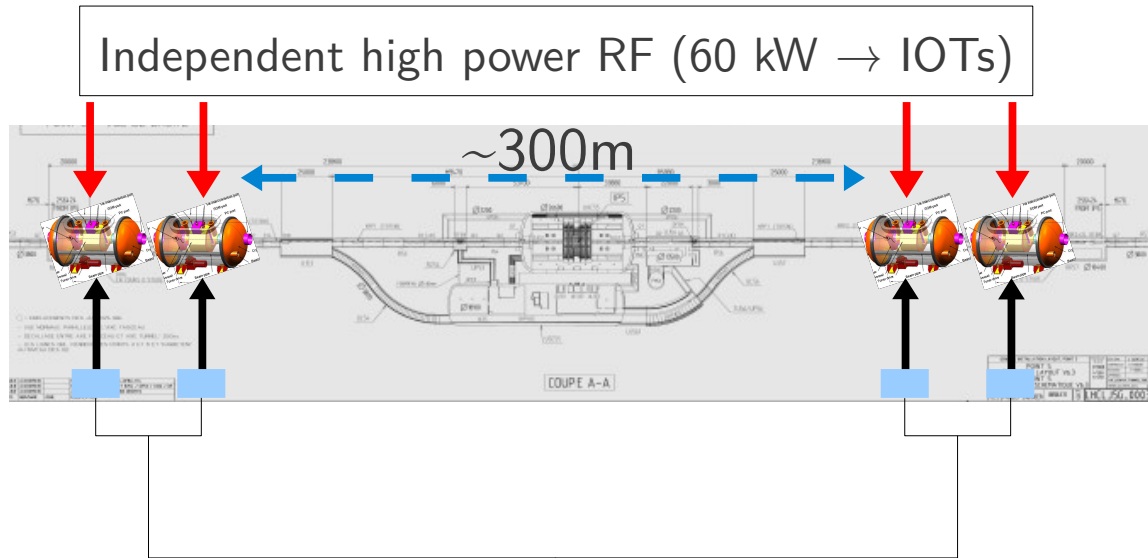


~50 deg in ~100 µs (1 LHC turn)

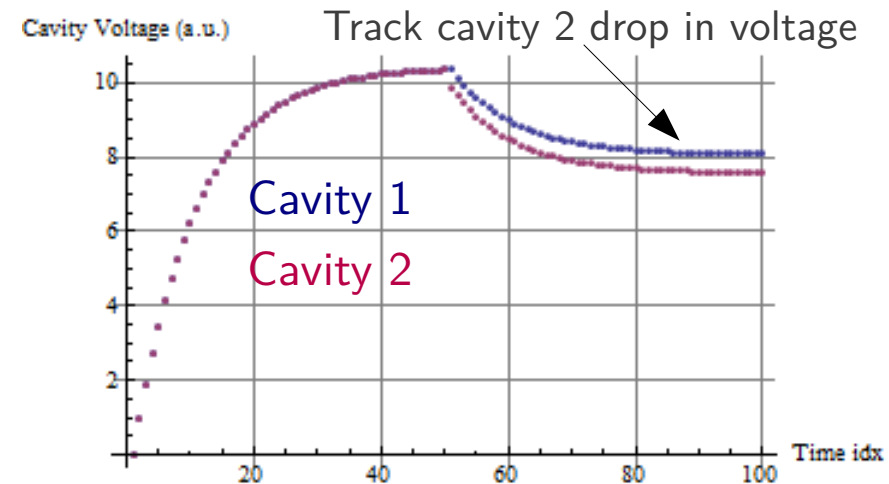
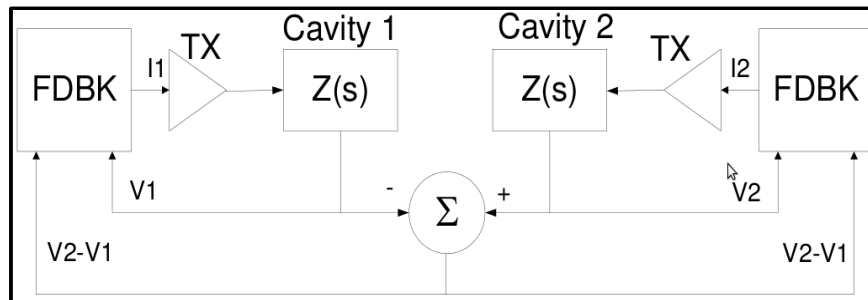
Initial phase change looks real, but phase behavior at “zero voltage”,  
what is actually measured ?  $\Delta x \sim 5\text{mm}$  (90 deg phase change)

# RF Distribution

P. Baudrenghien (LHC-CC11)



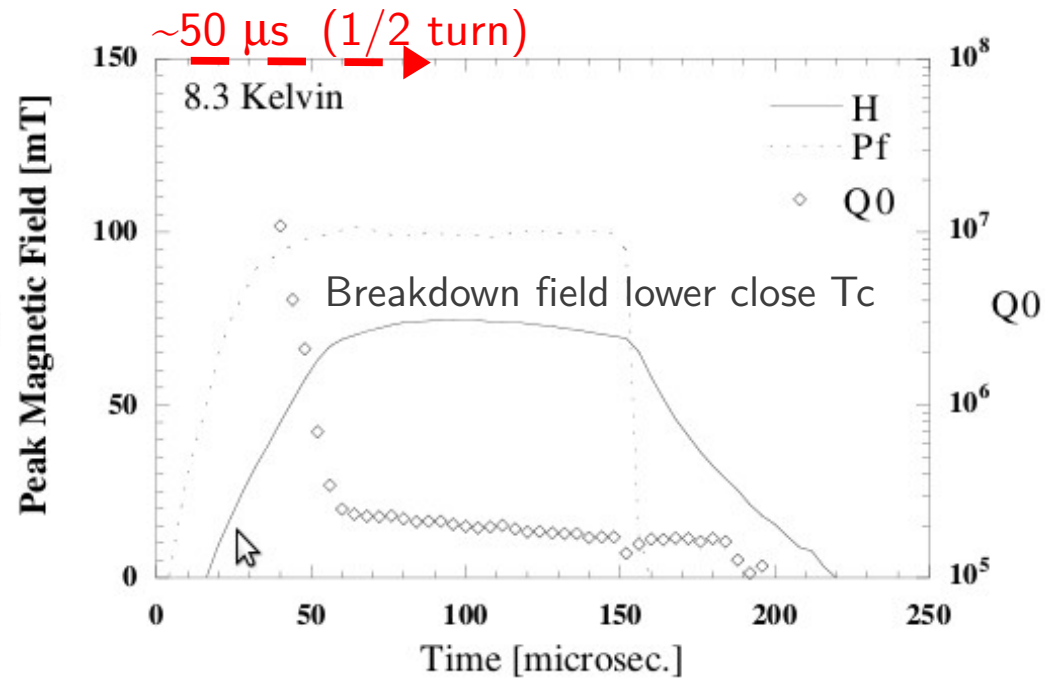
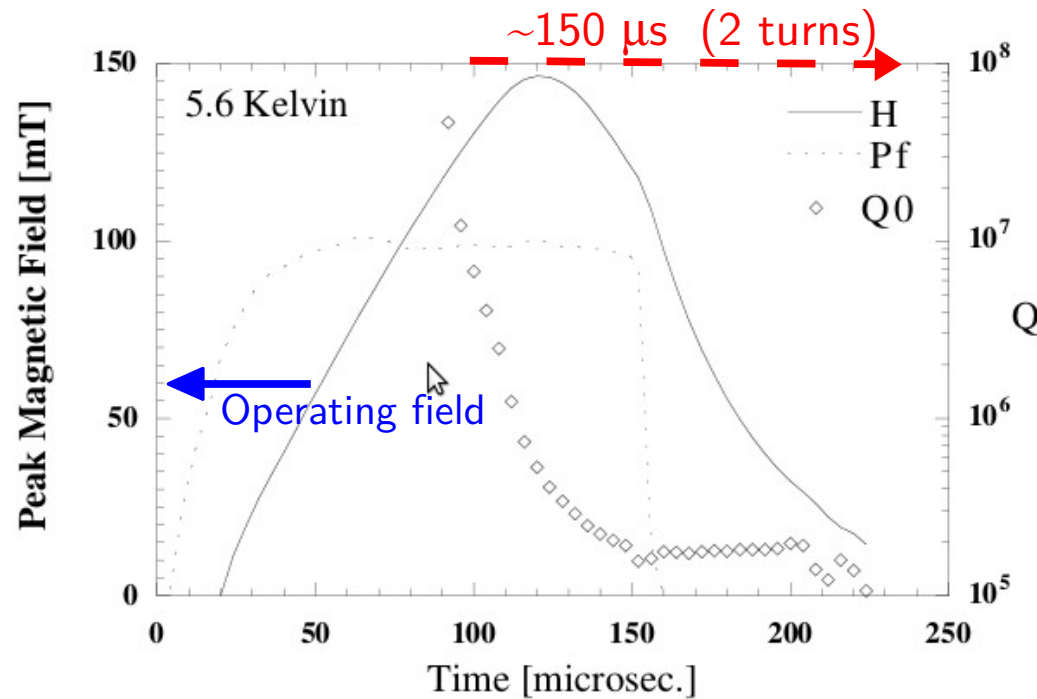
LLRF (Strongly coupled feedback)





# Cavity Quench

H. Padamsee et al., PAC95



Transient cavity Q meas. from high power RF pulses  $\rightarrow$  thermal breakdown

Nominally performed during cavity processing ( $T_{\text{start}} = 2\text{K}$ )

Determine the " $H_c^{\text{RF}}$ " limit for 2K

Nb coated cavities on OFE-Cu could be more quench resistant

# Simulations & Mitigation

Nominal LHC shows no noticeable (?) effects even with 1-turn failures

HL-LHC Upgrade ( $\beta^* \sim 15\text{cm}$ ,  $\phi \sim 0.6\text{mrad}$ )  $\rightarrow$  Ongoing

“Worst case scenario” - single cavity @10MV + 1-turn failure

Multiplicity in cavities to reduce risks

## Mitigation

Optics  $\rightarrow$  fine tune for a crab specific safe optics

Technology limits  $\rightarrow$  stick to 3MV/cavity ( $\sim 60\text{ mT Hs}$ )

Impedance  $\rightarrow$  2 cavities /beam/IP side preferred

Appropriate RF and other interlocks: SPS tests invaluable!!

# Present Cavity Status

## UK 4Rod cavity

Niobium cavities finished

Bulk surface treatment (performed @Niowave)

Heat treatment and testing at CERN (ongoing)

EuCARD  
(+CERN)

## ODU-SLAC Dbl ridge cavity

Niobium cavities finished

BCP & testing at Niowave & Jlab (ongoing)

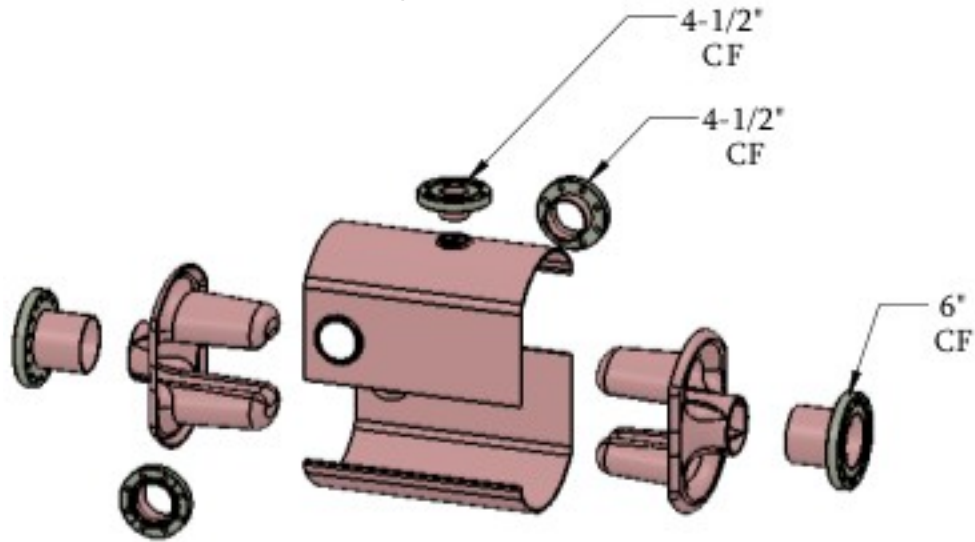
LARP +  
SBIR/STTR

## BNL Quarter Wave Cavity

Fabrication order placed with Niowave

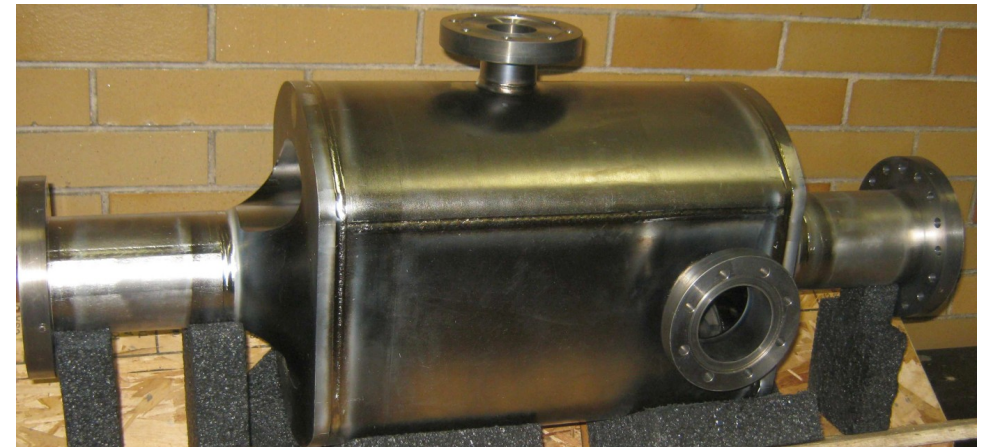
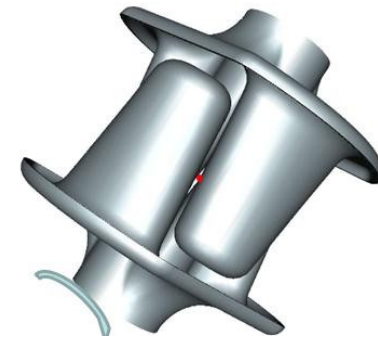
Cavity expected before the end of the year

# 4R Prototype



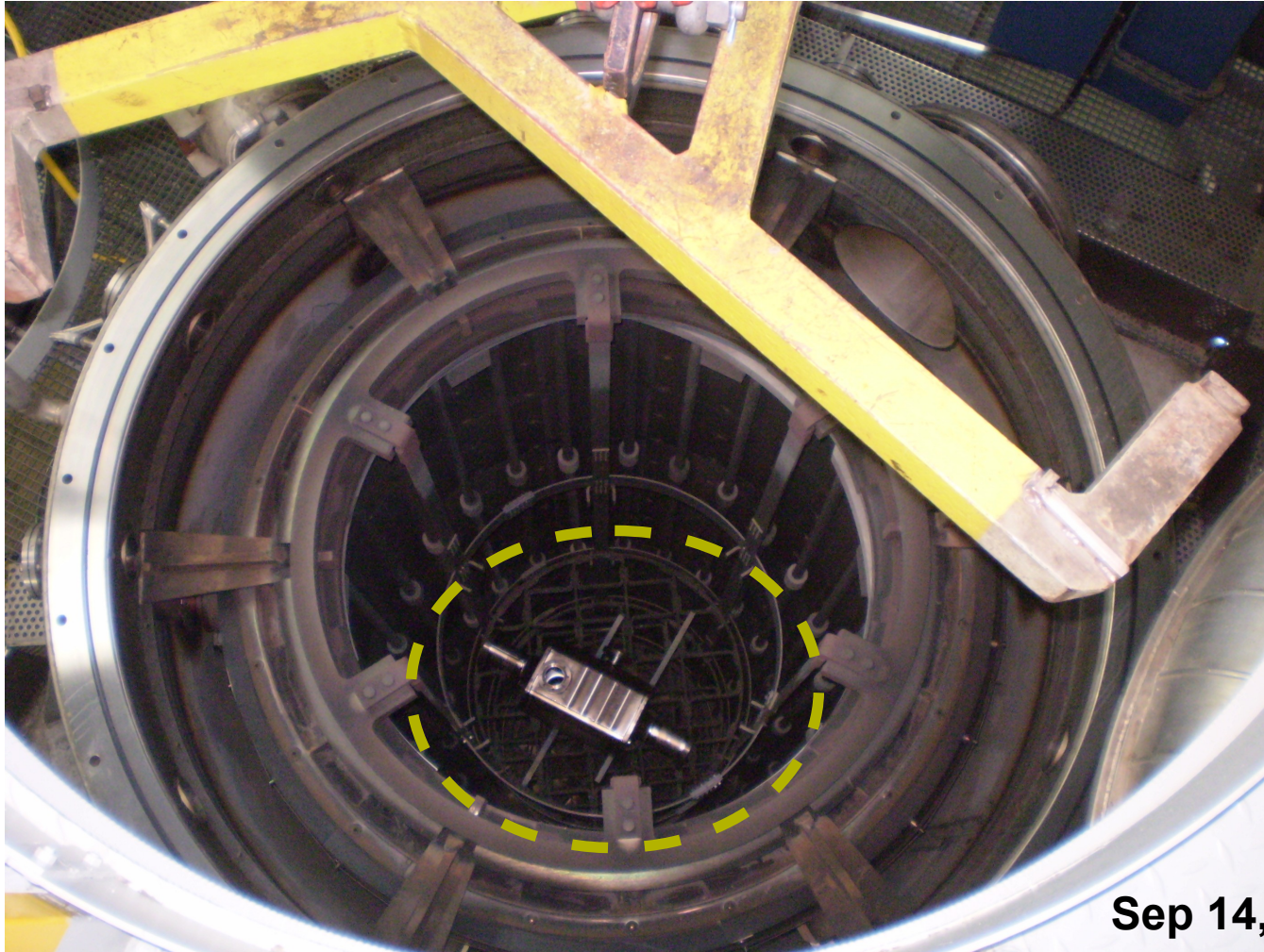
Courtesy: G. Burt, Niowave

Nb rods from solid Ingot via EDM  
(significant material saving)



Fabrication of the Nb cavity in US  
CERN for surface treatment & testing

Cavity in the vacuum furnace in Bldg 153  
(for H<sub>2</sub> degassing)

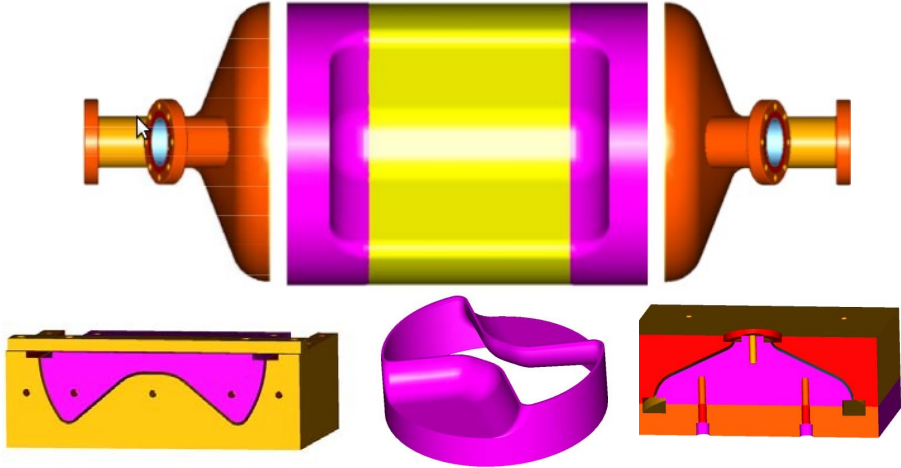
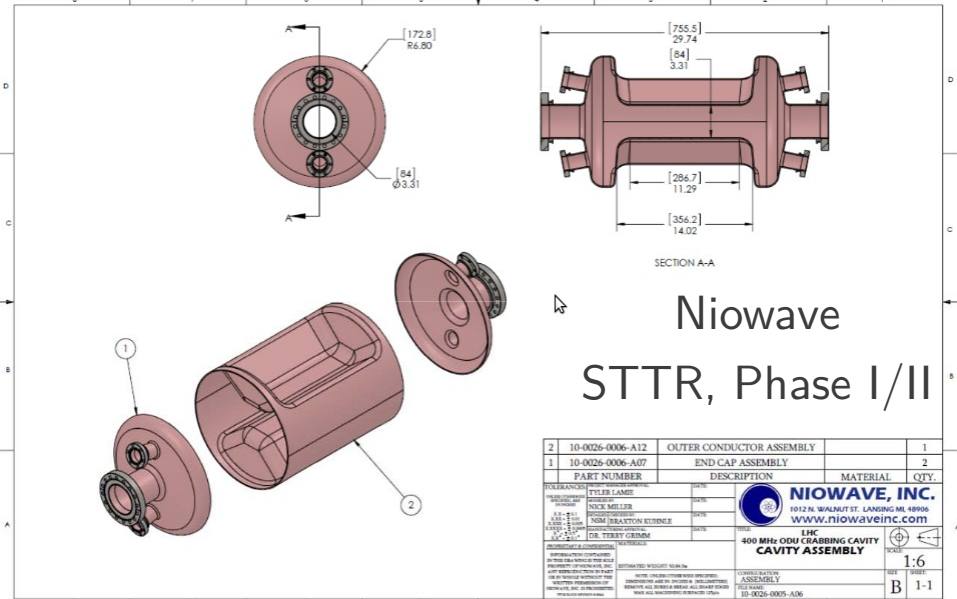


**Sep 14, 2012**

Light chemistry & high pressure rinsing → 2K testing in SM18 (Oct 2012)

# ODU-SLAC: Double Ridge

Courtesy: J. Delayan, Niowave



Jan 2012



May 2012

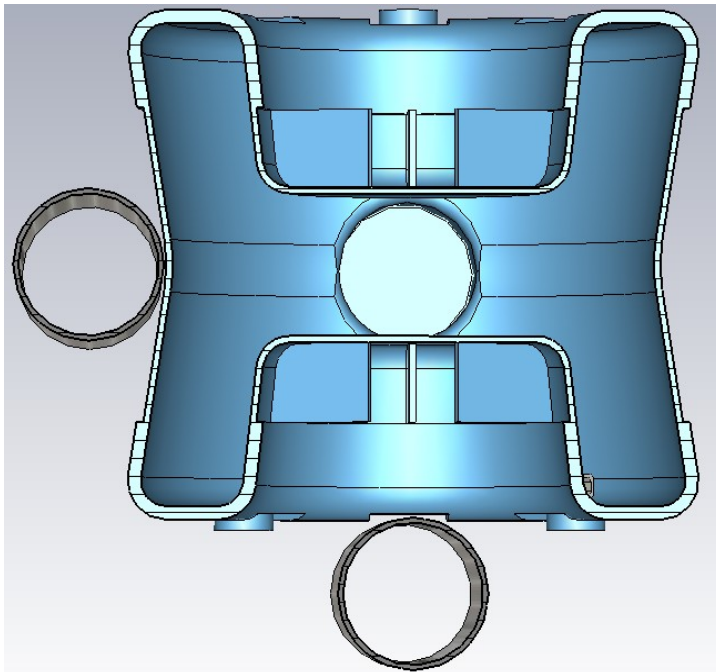


# BNL: Quarter Wave

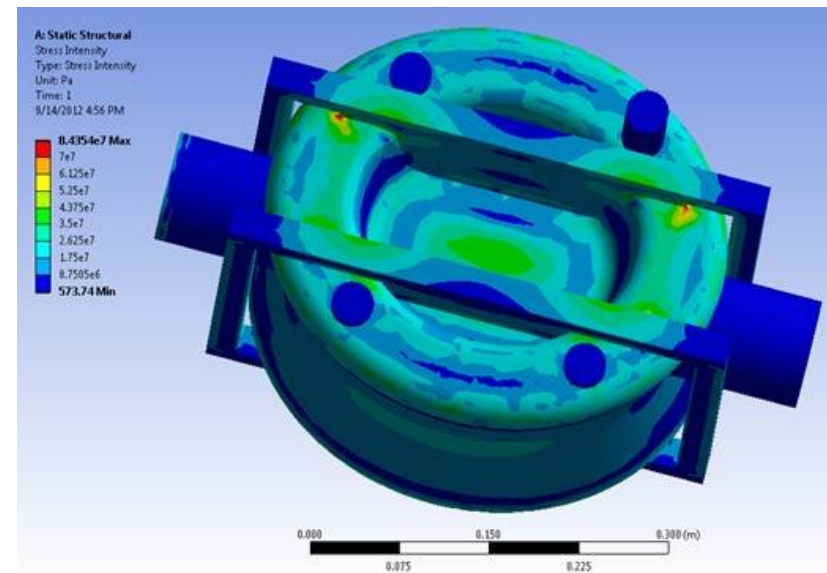
Courtesy: I. Ben-Zvi et al.

Mechanical analysis with vendor (Niowave) to finalize  
Material thickness & weld sequence with stiffeners

Cavity expected for testing end of December



Thick sheet stiffened cavity



Cage structure for stiffening+Tuning

# Prototype Testing, SM18

## Aim:

Field tests of all 3 cavities by summer 2013

Characterization of surface properties

Multipacting, optical inspection, additional processing

Field ramping, cycling, stability and quench margin

## CERN Preparations for SM18 tests

Surface chemistry of complex geometries (already done)

High temp vacuum baking + HPR

RF Power: Recuperating 400 MHz tetrodes used for LHC-RF

Cryo: Existing (2-4K) + a new dedicated 2K cryostat in 2013

Instrumentation: RF, second sound, T-mapping & optical

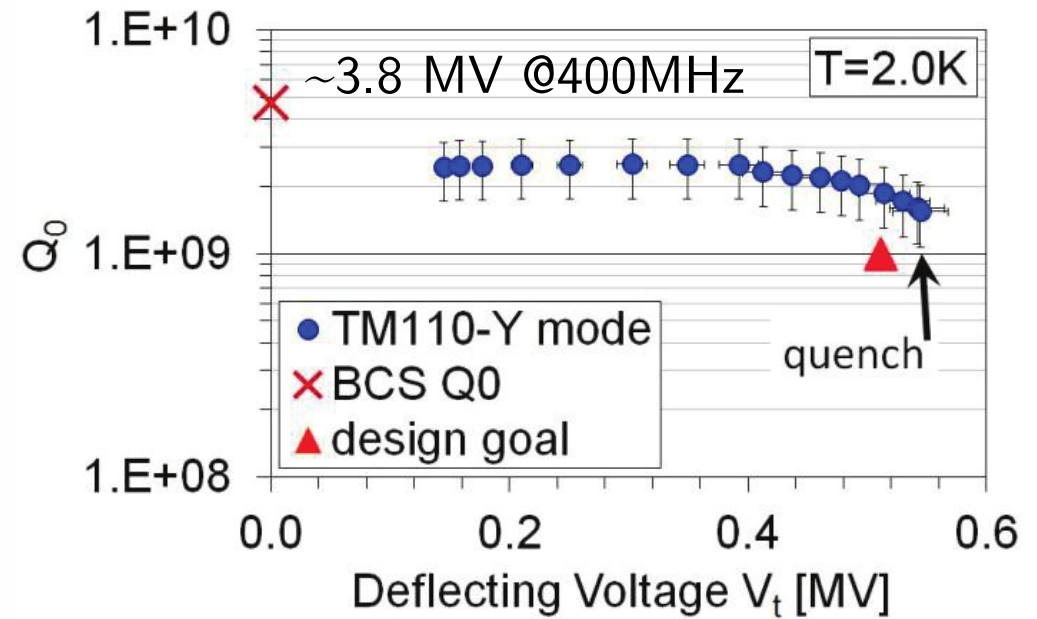
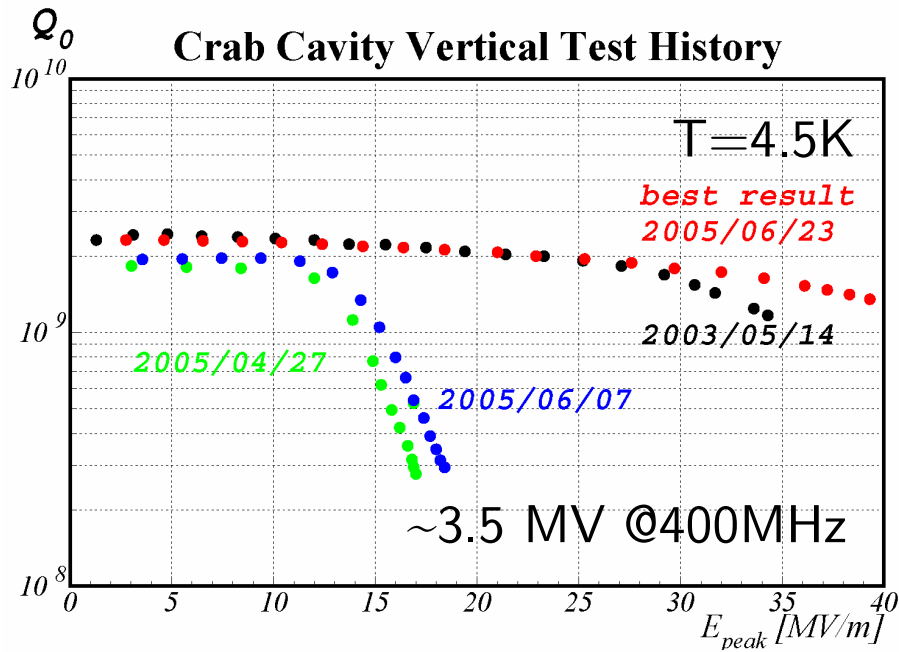
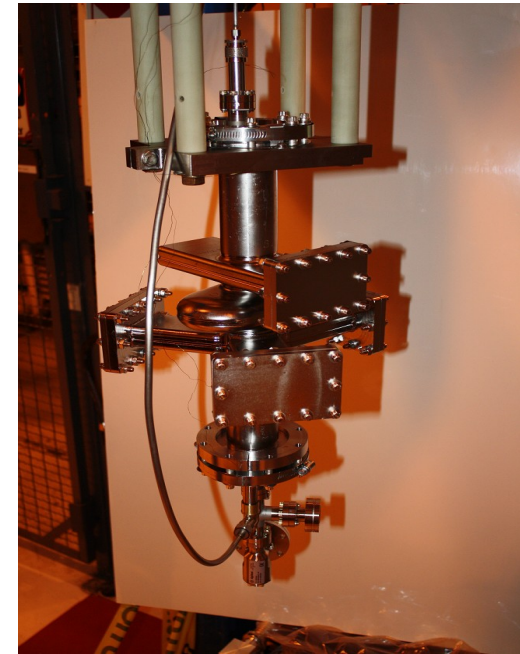
LLRF & services: Mostly exist from present testing



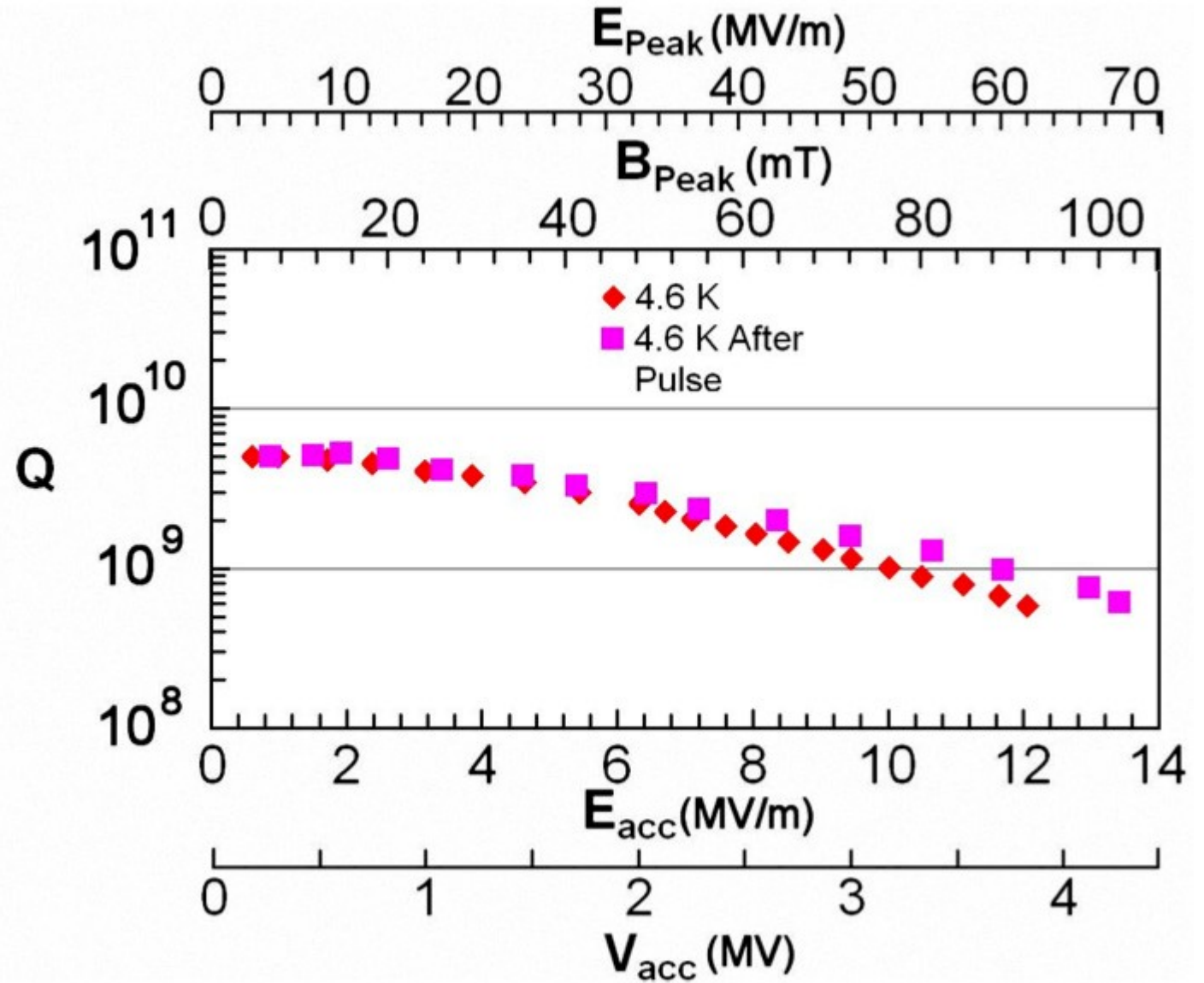
# KEKB 500 MHz Cavities



# Argonne 2.8 GHz Cavities

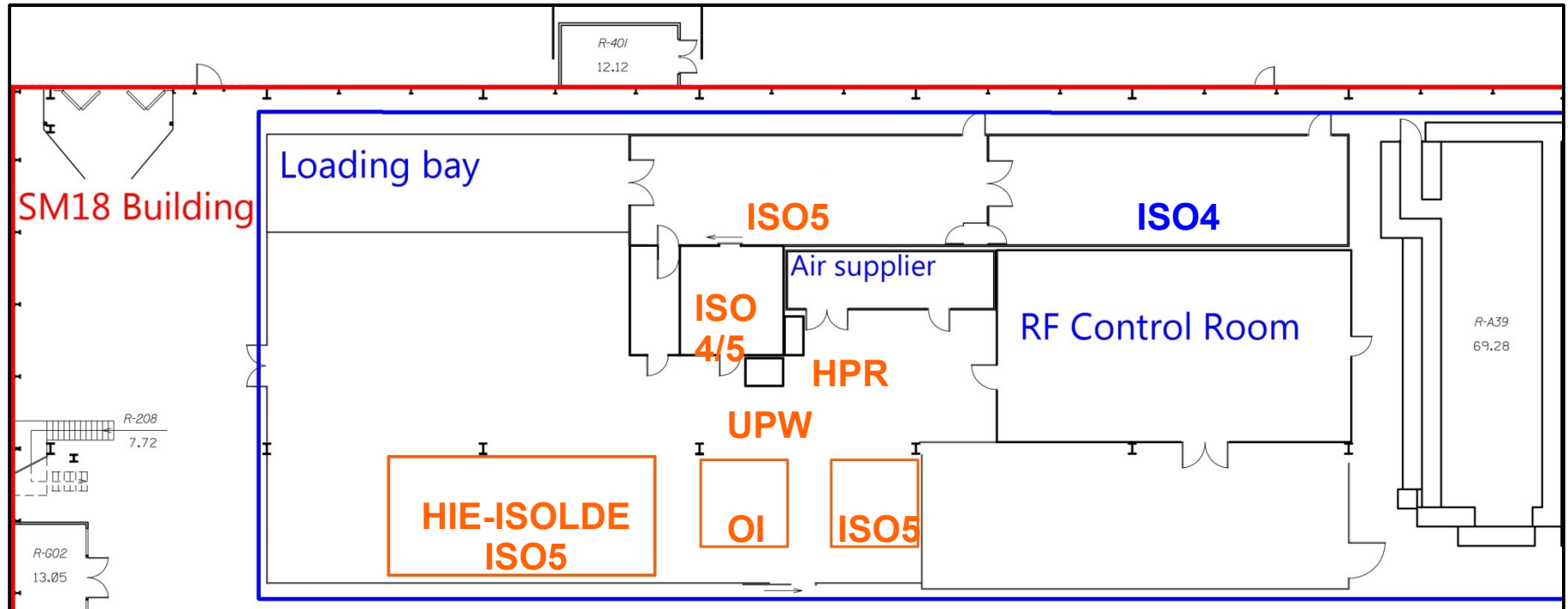


ANL Quarter Wave 72 MHz  
 $E_p=70$  MV/m,  $B_p=100$  mT  
 $Q_0 = 1 \times 10^9$  at 4.6 K (IPAC10)

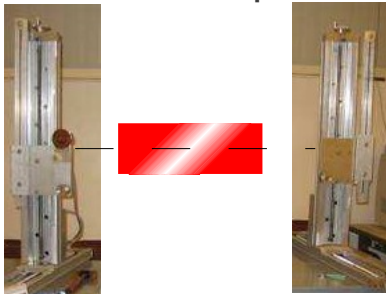


# CERN SM18 Facility & Upgrade

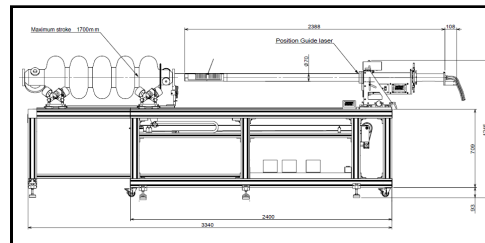
Courtesy: J. Chambrillon, K-M. Schirm



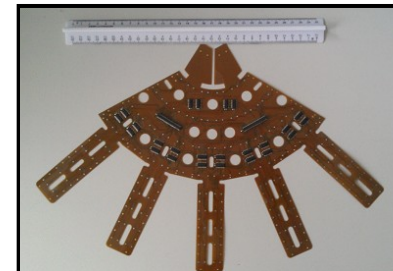
3D bead-pull



Optical Telescope



T-Mapping + 2<sup>nd</sup> Sound



Test Stand



# Cryomodule Development

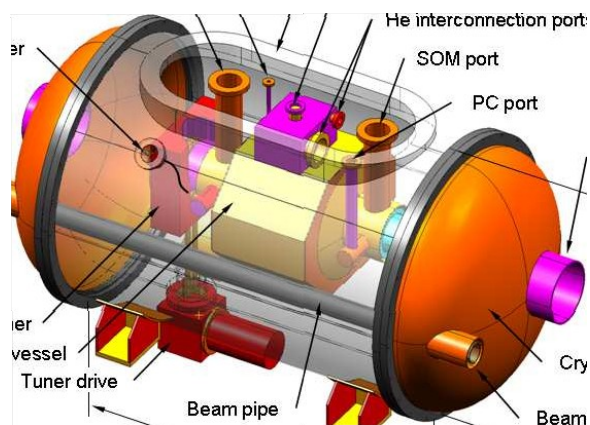
Initiating a joint effort with US and European partners

## Next Steps

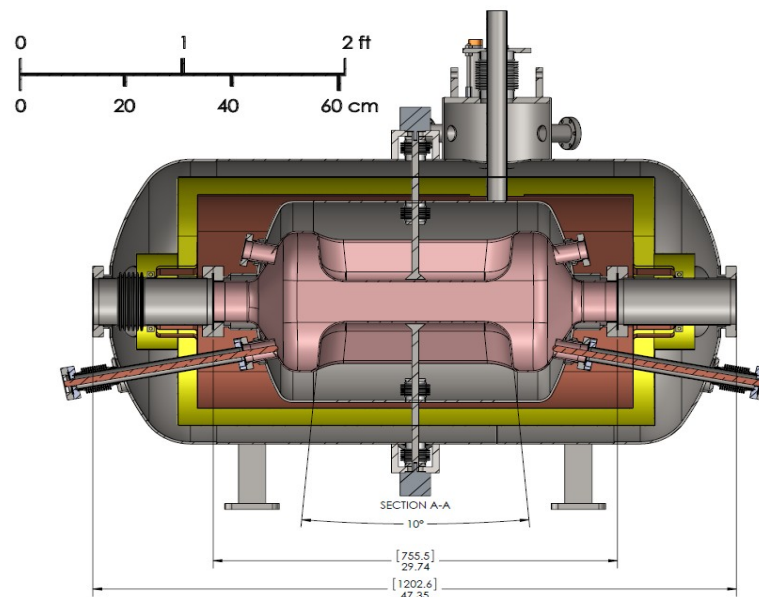
Initial concepts in 6-8 months (FNAL, SBIR, Triumph, CEA-CNRS)

Immediate task to identify constraints (environmental & RF)

Engineering meeting at the end of 2012 for conceptual review

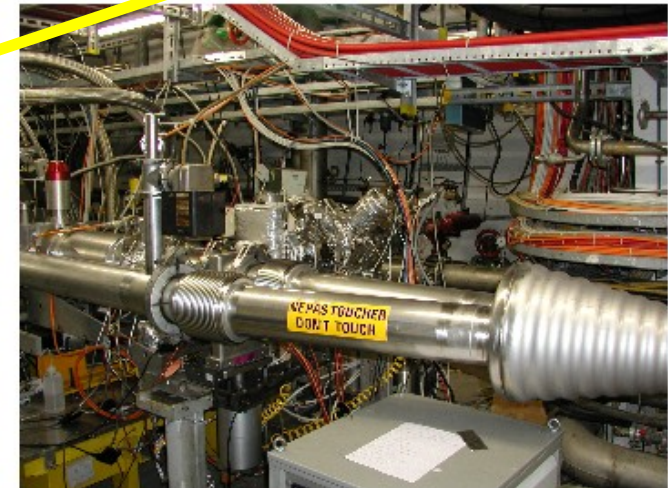
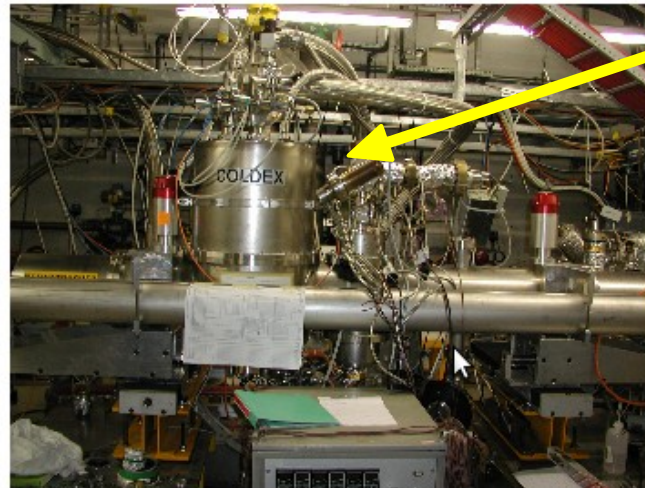
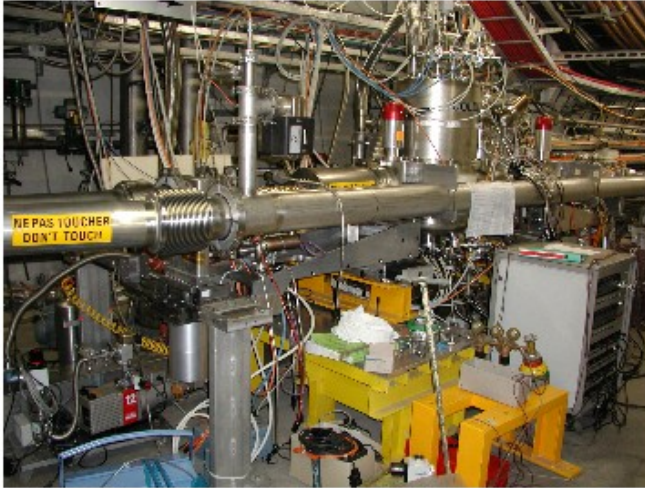
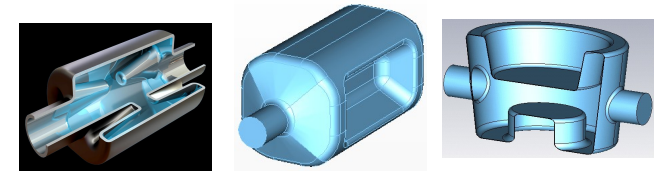


Some initial work done for elliptical cavities  
FNAL (Y. Yakovlev et. al), 2010



ODU-Niowave: SBIR, Phase I

# BA4 SPS Tests



Milestone 3: SPS Tests foreseen 2016  
New working group in place (A. MacPherson)

Cavity validation with beam (field, ramping, RF controls, impedance)  
Collimation, machine protection, cavity transparency, RF noise,  
emittance growth, non-linearities,

Cryogenics, RF power, cabling and installation services (some during LS1)

# Next Steps

## Cavities, end of 2012

Two prototypes at hand and 3<sup>rd</sup> to come soon

Cavity testing is the immediate focus → 1<sup>st</sup> milestone (ongoing)

## Cryomodule, end of 2014

Establishing joint collaborations with N.A. (FNAL, Triumph) & Europe (CEA-CNRS/IN2P3)

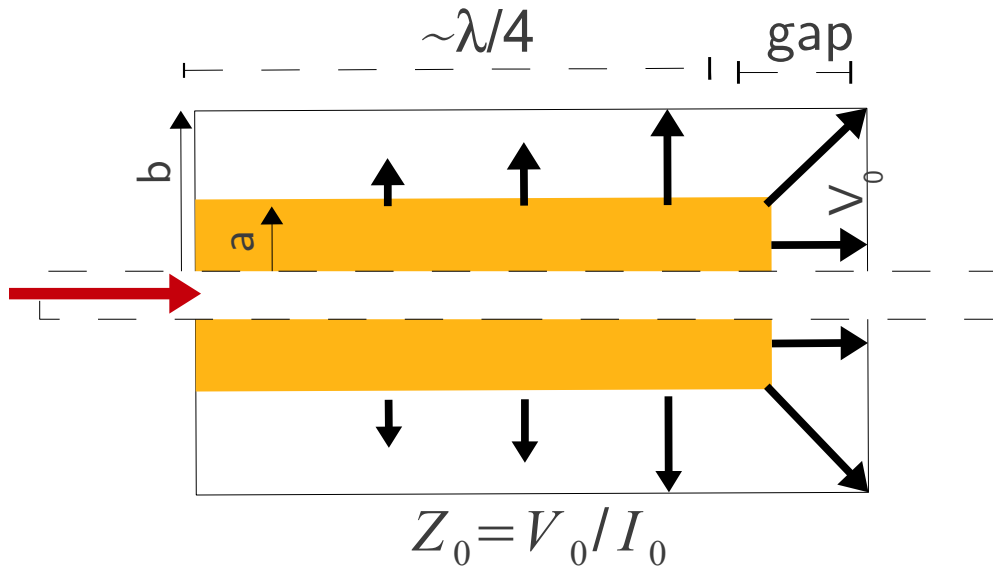
Next step to review conceptual designs (Dec 13-14, 2012)

## SPS/LHC Tests, end of 2016-17

Preparation (cabling, RF, cryo etc..) in SPS will start 2013

# $\lambda/4$ TEM Resonator

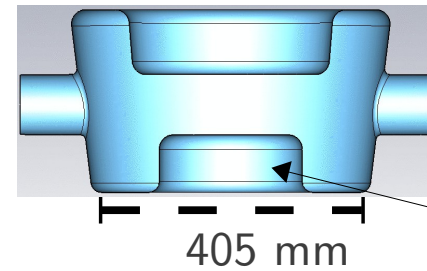
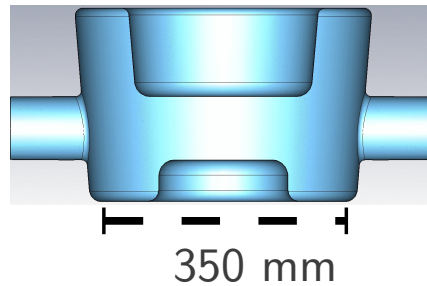
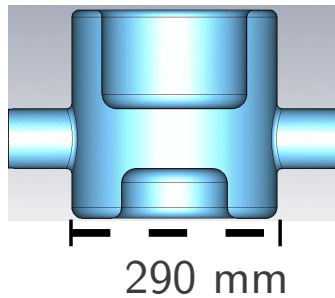
BNL: I. Ben-Zvi et al.



Frequency  $\mu$  resonator length  
HOMs widely spaced

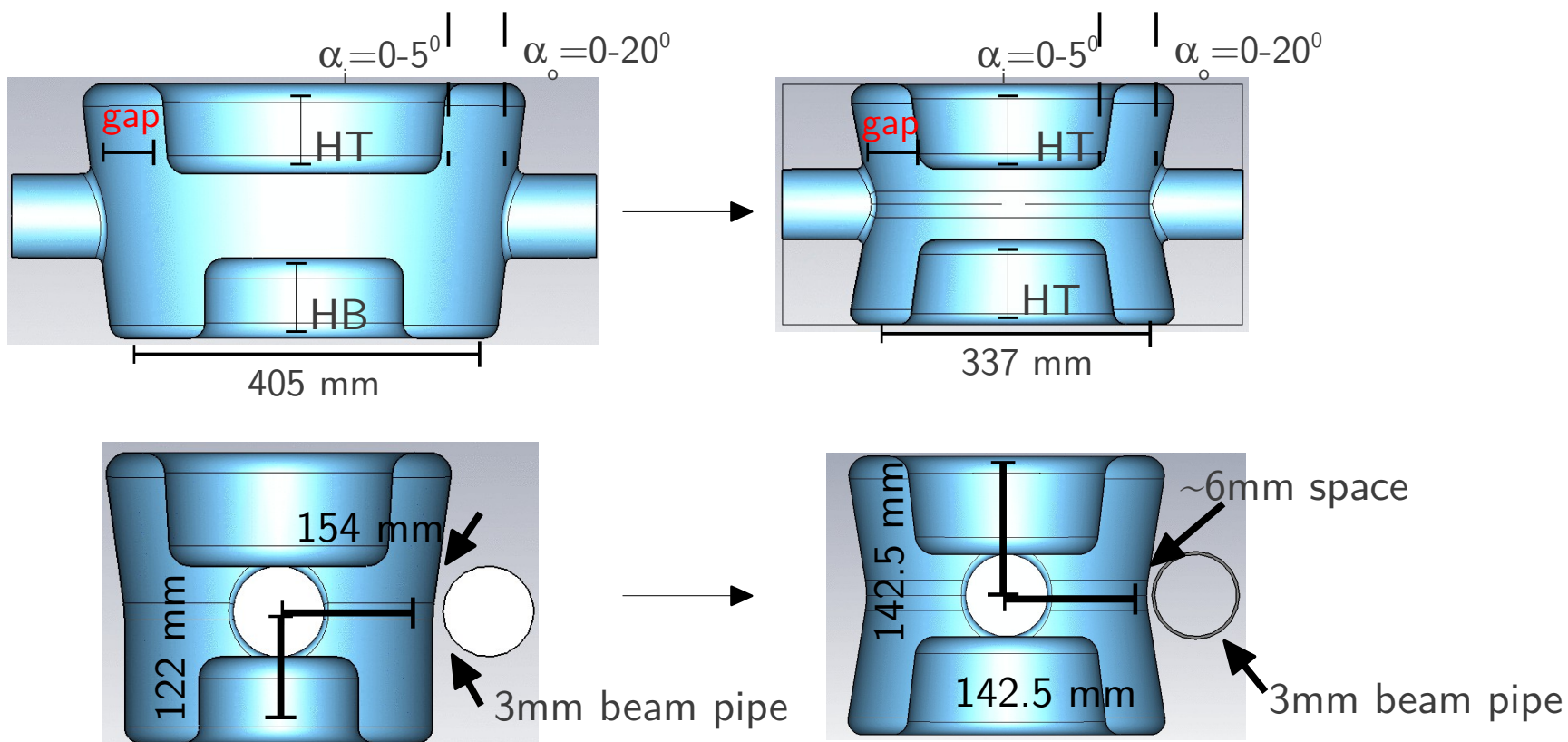
$$Z_0 \tan(\beta l) = \frac{1}{\omega C_{gap}}$$

Studied various topologies



Pedestal to cancel  $E_z$

# Asym Vs Sym $\frac{1}{4}$ Wave



	Type III, Asym	Type II, Sym
Epk	43 MV/m	32.3 MV/m
Bpk	61 mT	57.3 mT
Vacc	120 kV	0.0 V
1 <sup>st</sup> HOM	657 MHz	582 MHz

Prototype symmetric structure:

Long. voltage is zero

Better for non-linearity

But loss of mode separation & compactness vertically



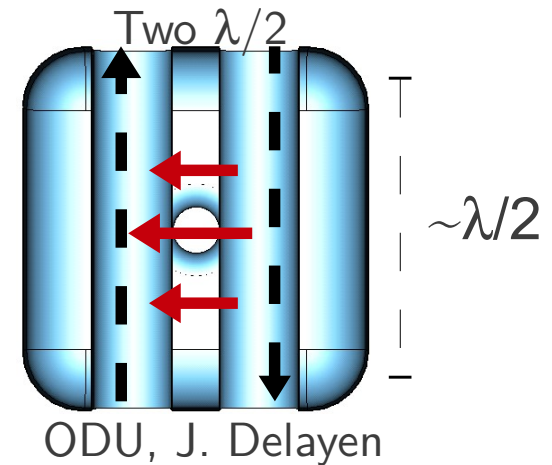
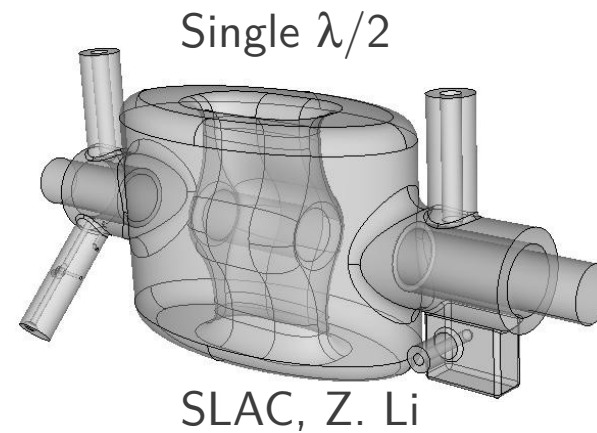
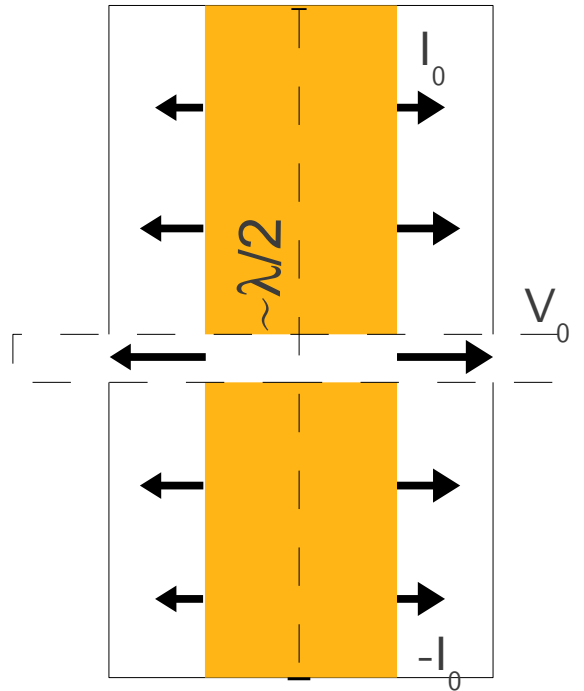
# $\lambda/2$ TEM Resonator

Z. Li, J. Delayen et al.

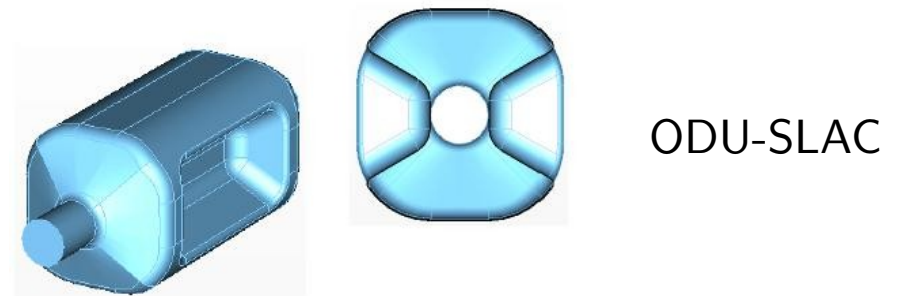
Two  $\lambda/4$  resonators  $\rightarrow \lambda/2$

$\rightarrow$  Downside HOM ( $TE_{11}$  like) for deflection

$\rightarrow$  More elegant is to use two  $\lambda/2$  resonators



Now evolved into symmetric ridge waveguide  
For compactness in both transverse directions

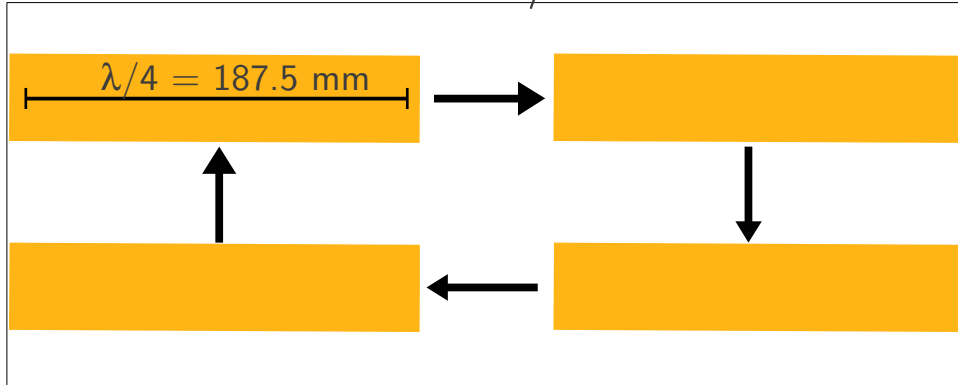


Also, Initially proposed by  
F. Caspers (Crab WS 2008)

# 4Rod $\lambda/4$ Resonator

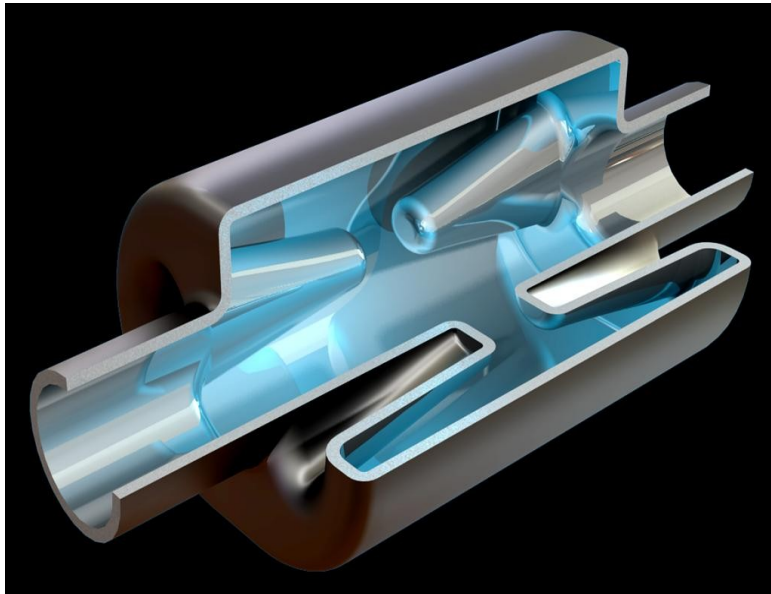
Courtesy G. Burt, B. Hall

Four co-linear  $\lambda/4$  resonators



4 eigenmodes, mode 2 is our crab mode

500 MHz CEBAF Separator

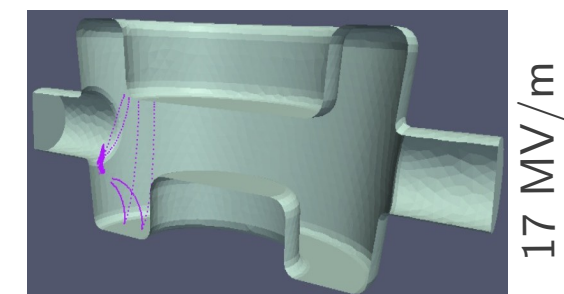
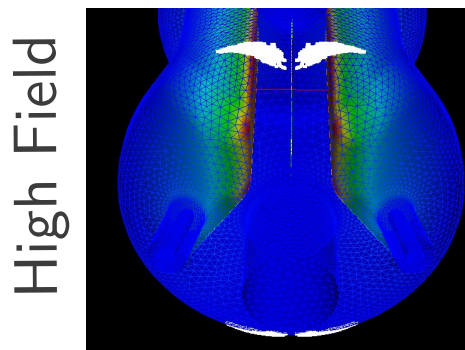
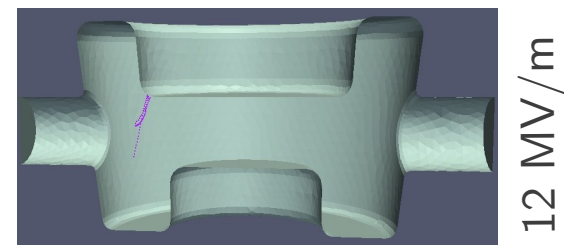
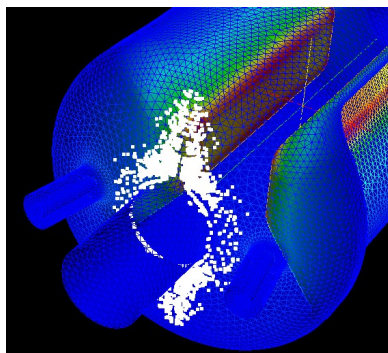
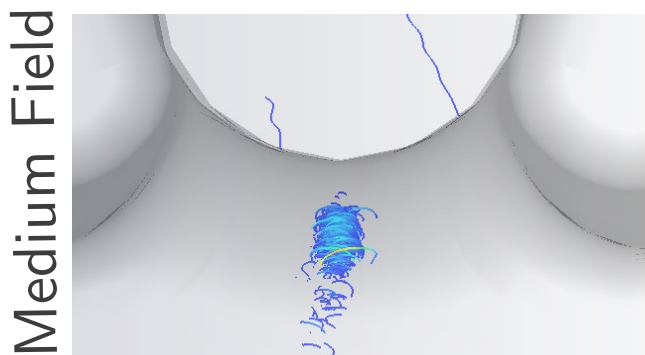
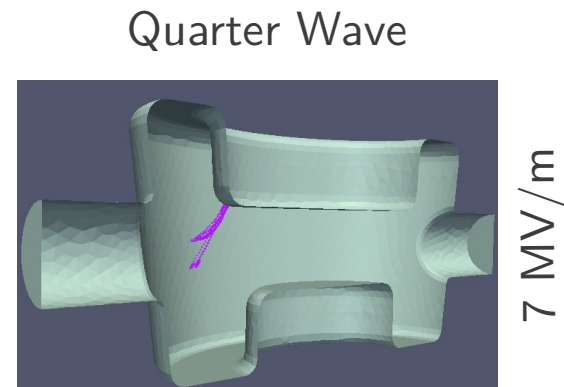
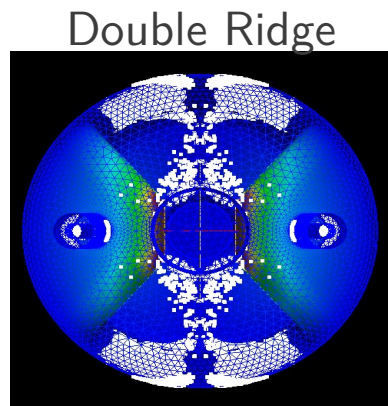
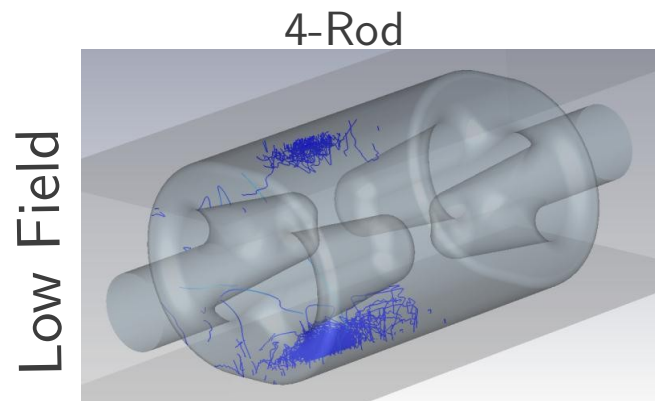


LU-DI-JLab

Ultra compact, conical resonators for mechanical stability

Downside is the deflecting mode is not the lowest order mode

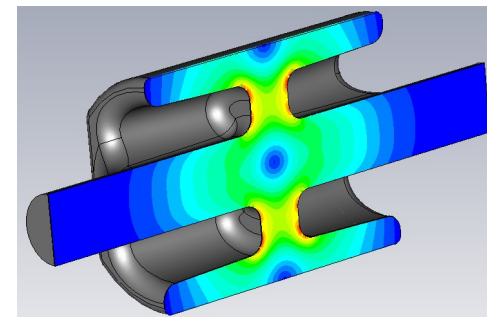
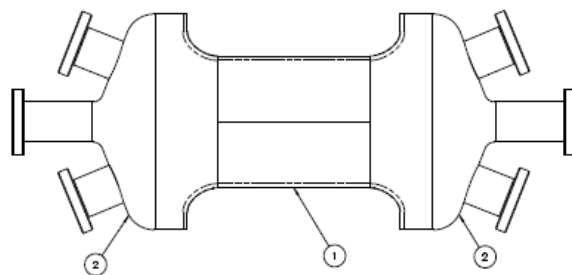
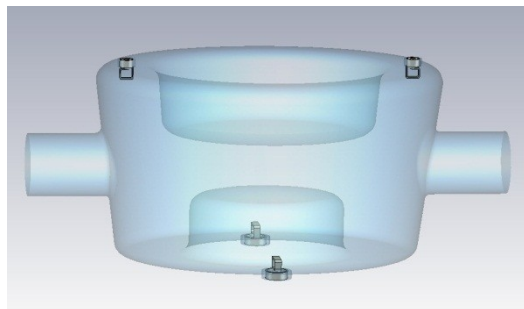
# Multipacting



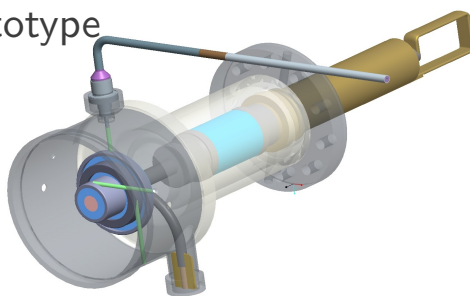
SLAC codes to compare  
three cavities (Z. Li)  
Benchmark with measurements

# HOM Damping

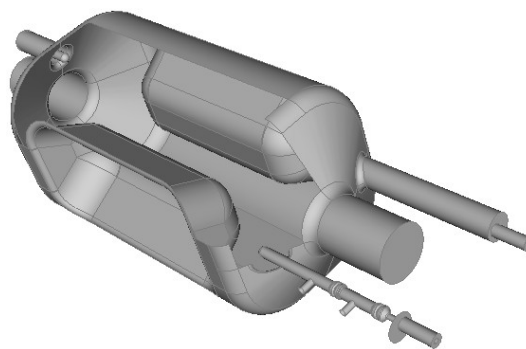
Approx:  $R/Q=200\Omega \rightarrow Q_e < 1 \times 10^3$



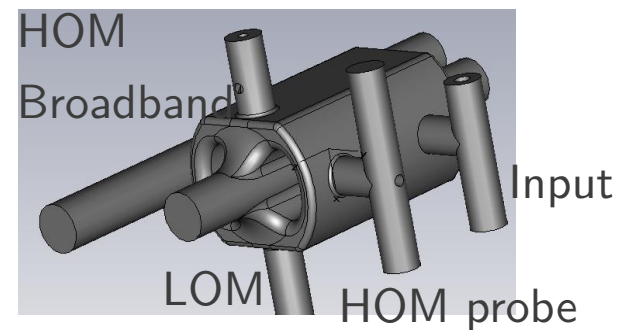
56 MHz RHIC  
Prototype



3-5 stage Chebyshev  
High pass filter loops



4 Symmetric couplers  
on the end caps  
(2-stage high pass)



Symmetric HOM/LOM  
couplers on cavity body

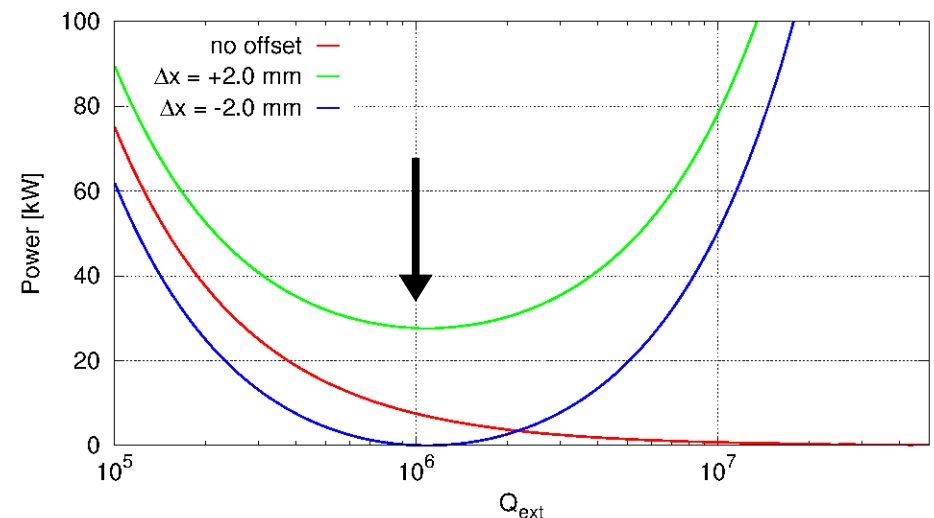
# Power Couplers

Power requirement  $\sim 60$  kW (only  $\sim 18$  kW in operation)

Peak power handling up to 250 kW

Inner conductor to  $>20$  mm ( $50 \Omega$ )

Air cooling with disc/cylindrical windows



## RF system development

Common power coupler platform for all cavities

50 kW tetrodes at 400 MHz already available for SM18 tests

Investigate IOTs for the SPS tests



**Tetrode (SPS)**  
400 MHz,  $\sim 50$  kW

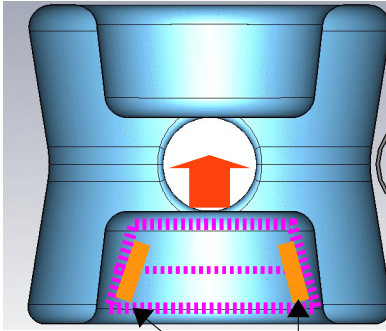


**IOTs (TV Transmitter)**  
Light Sources

# Cavity Tuning

In operation  $\pm 3\text{kHz}$

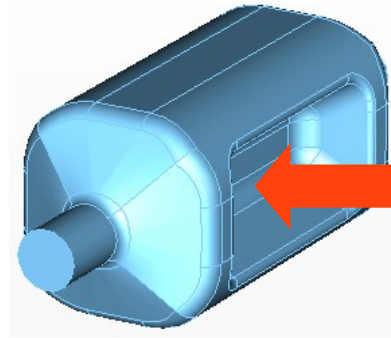
Static:  $\sim 100\text{ kHz}$



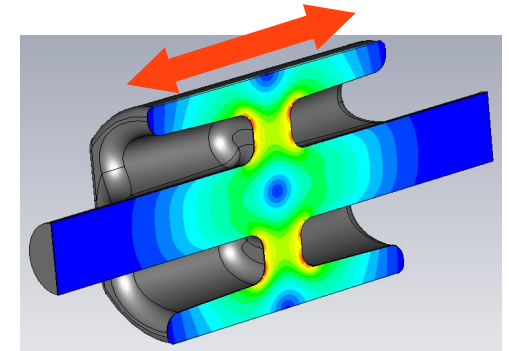
Cold stepper motors

Push/pull

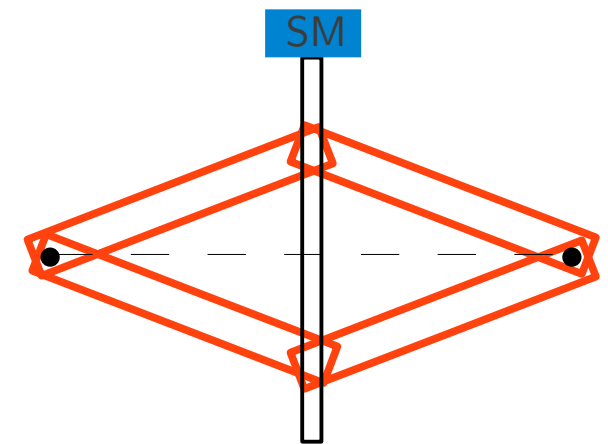
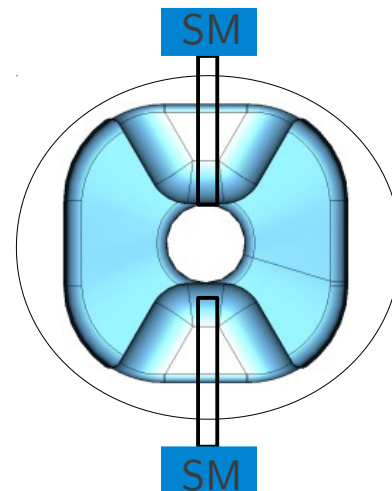
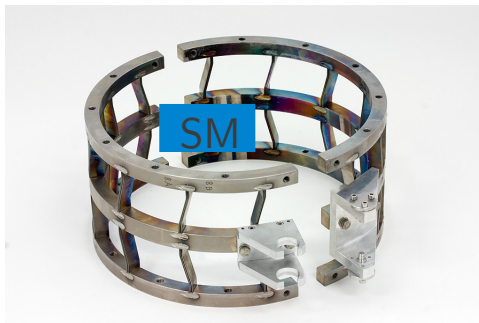
Blade like tuner



Push/pull on  
cavity ridges



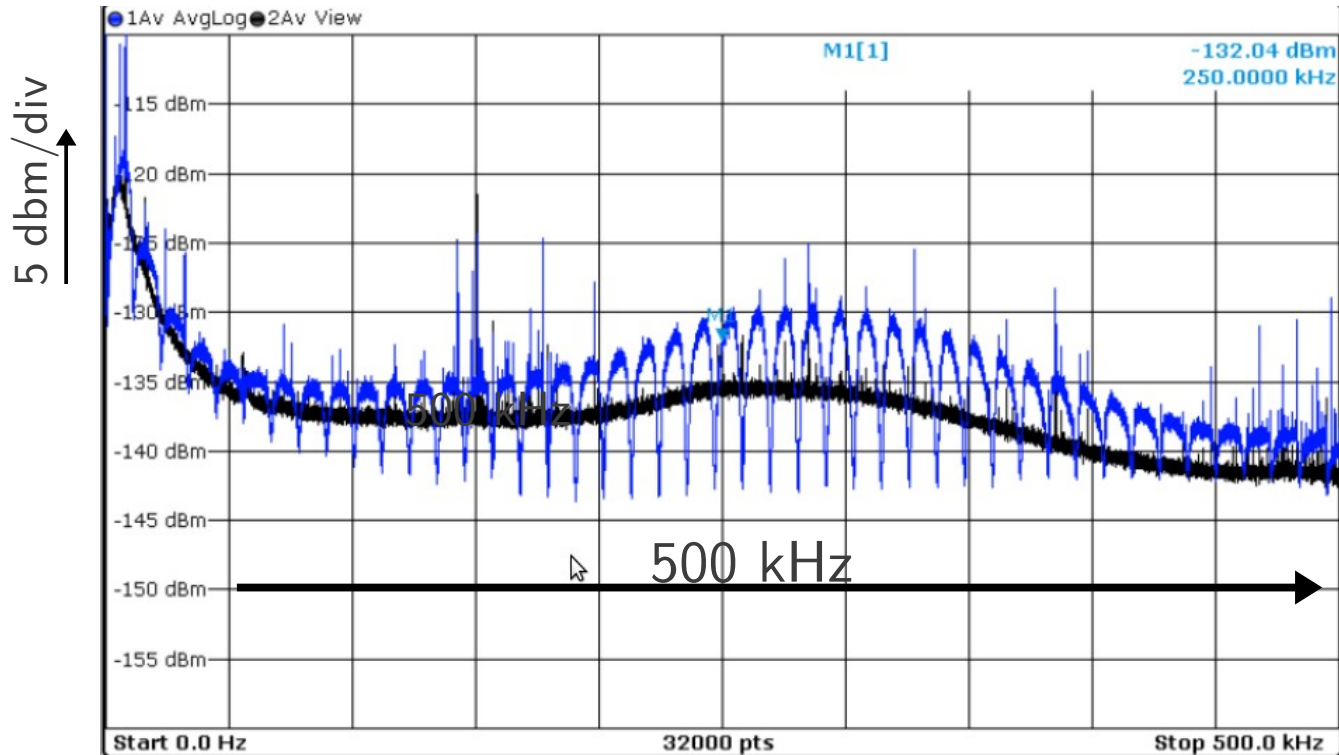
Scissor jack type  
mechanism



CEBAF Tuner

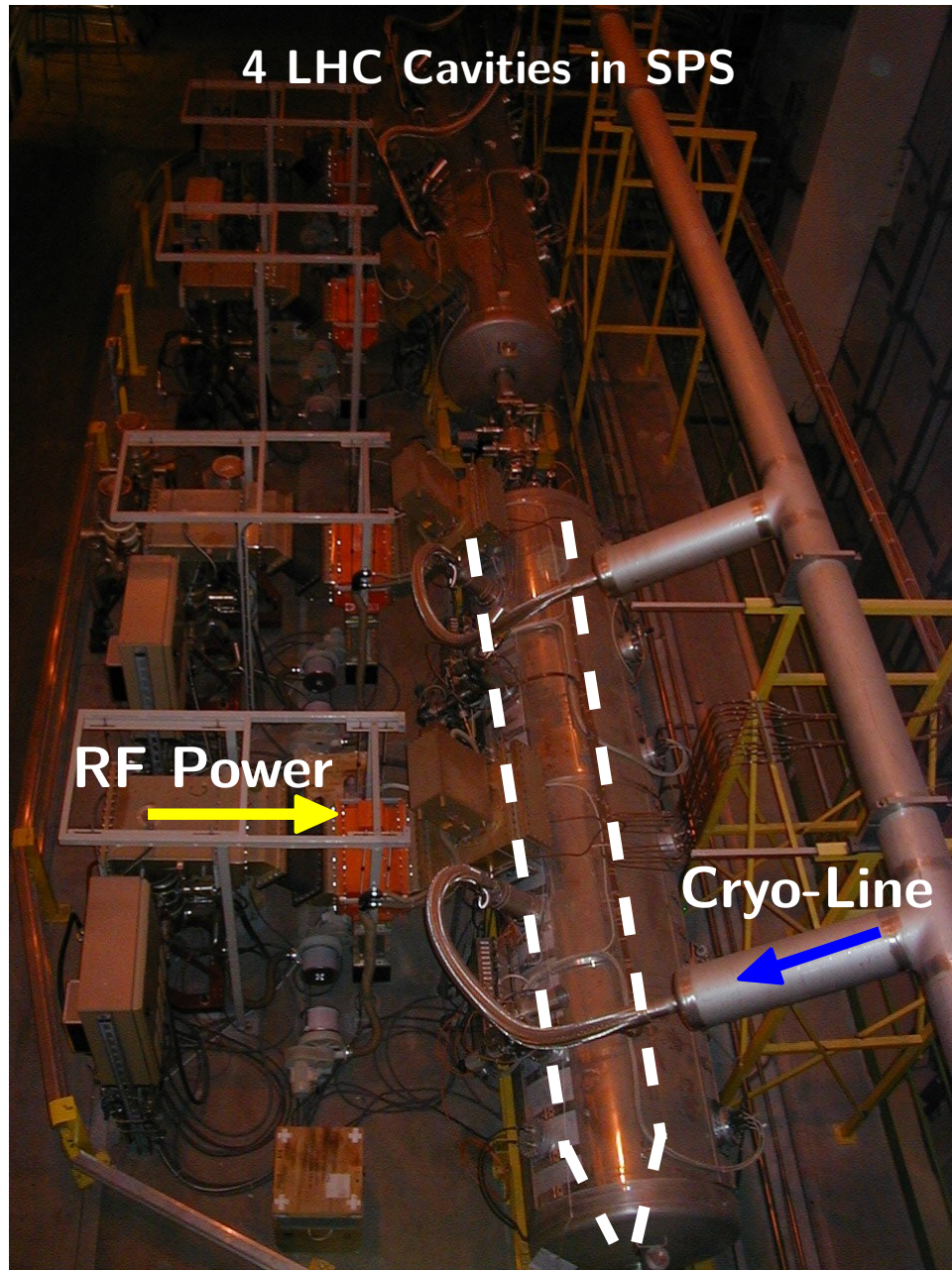
# RF Noise, LHC

with 1-T feedback  
P. Baudrenghien



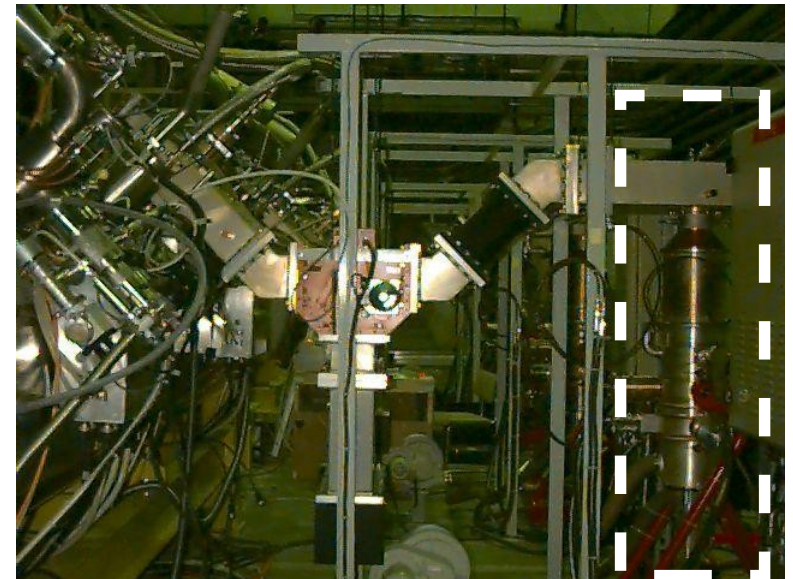
- Selective reduction at all  $f_{\text{rev}}$  lines ( $V=1.5\text{MV}$ ,  $Q_L=60\text{k}$ )
- Using a betatron comb, we can expect  $\sim 16\text{dB}$  reduction at selective frequencies

# SPS, BA4 Setup (1998)



Crab cavity test setup in SPS  
will look similar

50 kW Tetrode



Courtesy E. Montesinos

Y-Chamber like, similar to present COLDEX