



BROWN



# RADIATION DAMAGE INDUCED BY 800 MEV PROTONS IN SILICON PAD DIODES

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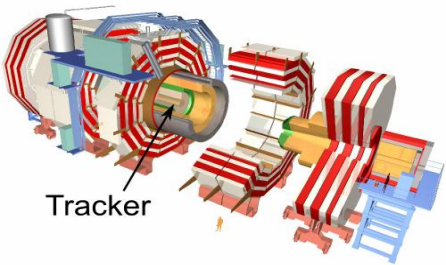
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- Introduction and Motivation
- Sensor Overview
- Measurement Setup & Procedure
- Irradiation Results & Current Related Damage Rate
- Annealing Results
- Parameterization using Hamburg Model
- Summary



# Motivation



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- we report on results from irradiation of silicon diodes with 800 MeV protons at LANSCE
- material is well known to RD-50 and has been studied previously after irradiation with pions and 23 GeV protons
- CERN accelerator complex will be down in 2013 and 2014 and 23 GeV protons will not be available
- are 800 MeV protons a viable substitute?

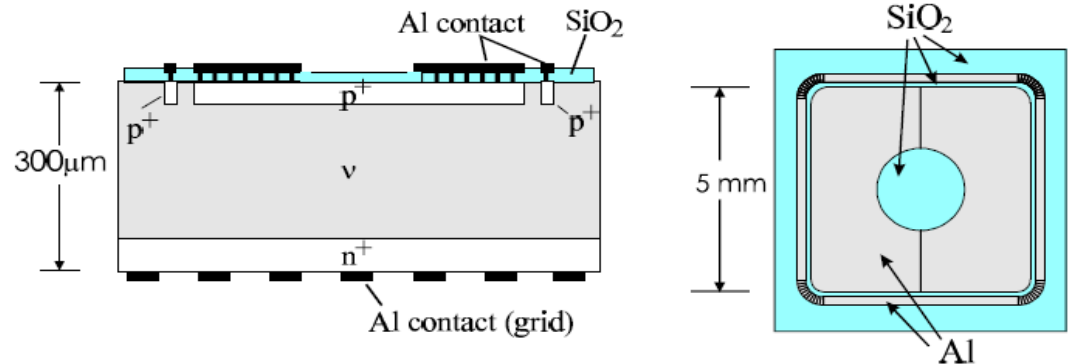
# Sensor Overview

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Following diodes provided by RD50 collaboration have been studied:

Material	Type	Thickness ( $\mu\text{m}$ )	Active Area ( $\text{mm}^2$ )	Initial Dep. Voltage (V)	Initial $N_{\text{eff}}$ ( $\text{cm}^{-3}$ )	Resistance ( $\text{k}\Omega\text{cm}$ )	Manufacturer (Erfurt)
DOFZ	n	285	25	46.30	7.497E+11	5.560	CiS
FZ	n	285	25	76.42	1.237E+12	3.710	CiS
MCz	n	300	6.25	281.45	4.128E+12	1.049	CiS
Epi	n	150	6.25	146.24	8.048E+12	0.534	CiS
Epi	n	50	25	124.94	6.573E+13	0.066	CiS

- **FZ** = Float Zone
- **DOFZ** = Diffusion Oxygen Enriched FZ
- **MCz** = Magnetic Czochralski
- **Epi** = Epitaxially grown



# Irradiation & Annealing

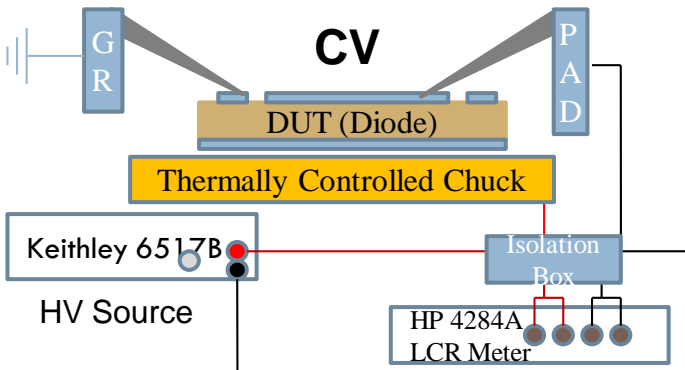
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Sensors were irradiated with 800 MeV protons at LANSCE proton facility (Los Alamos):

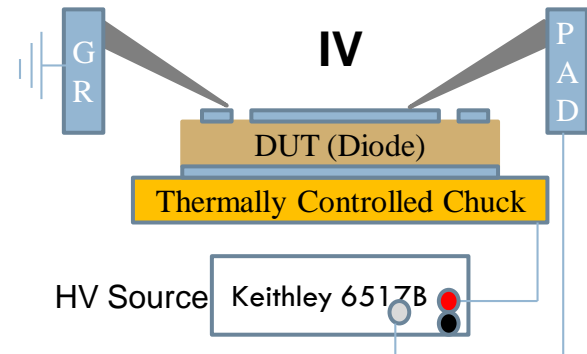
<b>Fluences (<math>\kappa = 0.71</math>):</b>	<b>FZ</b>	<b>DOFZ</b>	<b>Epi50</b>	<b>Epi150</b>	<b>MCz</b>
$1.8 \times 10^{13} \text{ MeV } n_{\text{eq}} / \text{cm}^2$	✓	✓	✓	✓	✓
$4.3 \times 10^{13} \text{ MeV } n_{\text{eq}} / \text{cm}^2$	✓	✓	✓	✓	✓
$1.3 \times 10^{14} \text{ MeV } n_{\text{eq}} / \text{cm}^2$	✓	✓	✓	✓	✓
$4.6 \times 10^{14} \text{ MeV } n_{\text{eq}} / \text{cm}^2$	✗	✗	✓	✓	✓

<b>Annealing Temperature</b>	80°C
<b>Annealing Steps (min)</b>	2, 4, 8, 16, 20, 40, 80, 160, 240, 480, and 960 minutes

The sensors have been kept at  $< -20^\circ\text{C}$  when no measurement is ongoing to avoid further unknown annealing.



# CV-IV Measurement

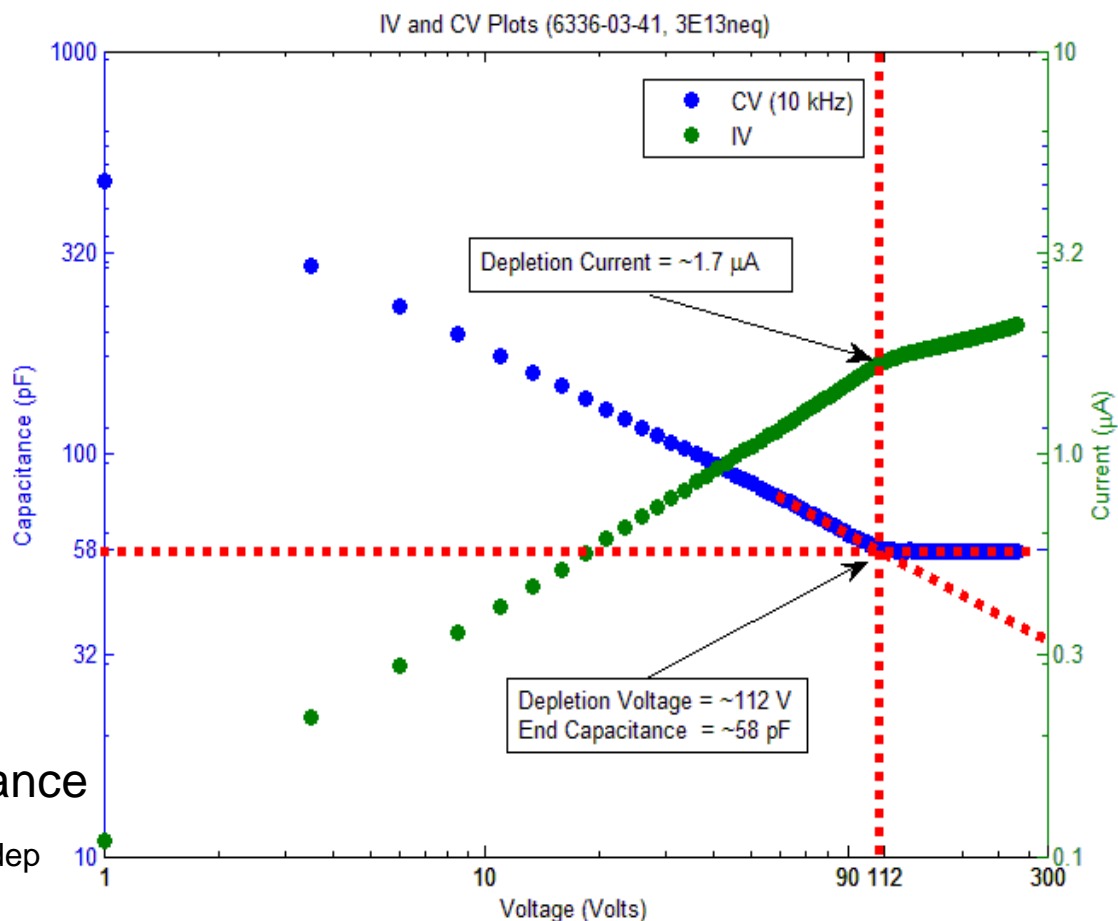


## Measurements:

- with GR grounded
- at room temperature ( $\sim 20^{\circ}\text{C}$ )
- at 10kHz for CV

## Determination of sensor characteristics from IV-CV measurements:

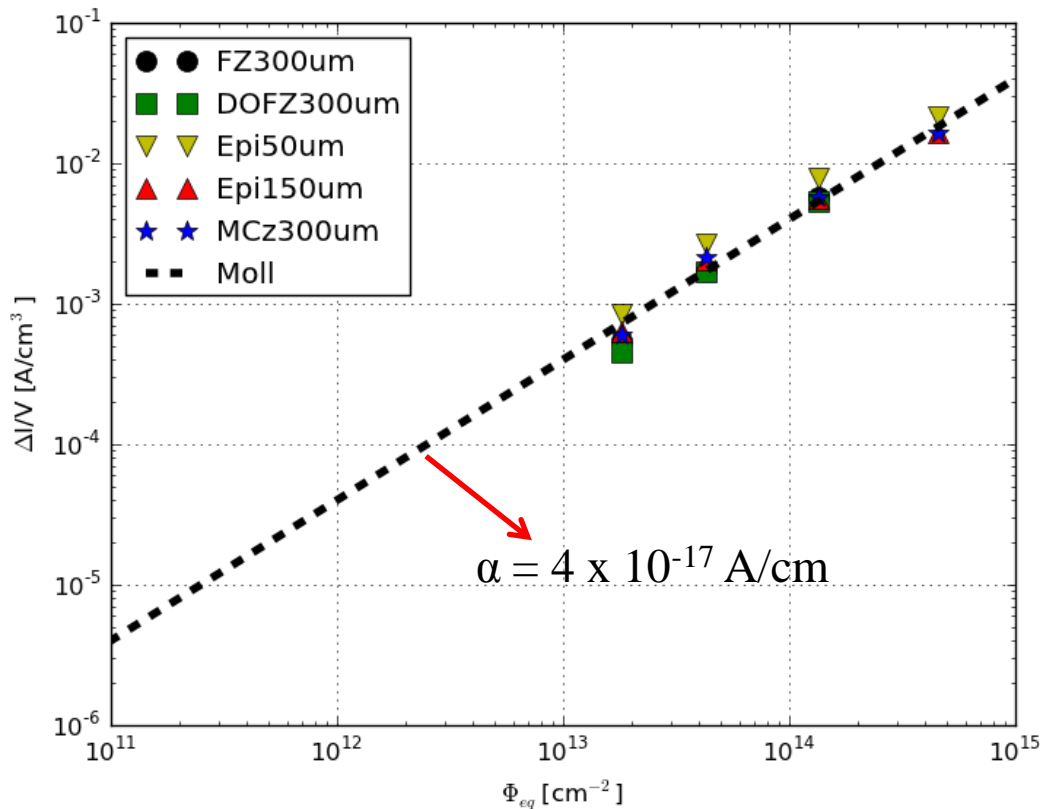
- Scale current to  $20^{\circ}\text{C}$  ref. value
- Plot CV in log-log scale
- Two linear fits on CV plot to find depletion voltage and end capacitance
- Leakage current is found from  $V_{\text{dep}}$



# Current related damage rate ( $\alpha$ )

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Change of current with **irradiation** after 8 min annealing at 80°C:



$$\Delta I = \alpha \Phi_{eq} V$$

- Measurement at room temperature.
- Current was scaled to 20°C.
- Change of volume current agrees with expected value of  $\alpha = 4 \times 10^{-17}$  A/cm \* within uncertainties.

→ Irradiation process is OK

\* Michael Moll, "Radiation Damage in Silicon Particle Detectors", Ph.D. thesis, Hamburg, 1999

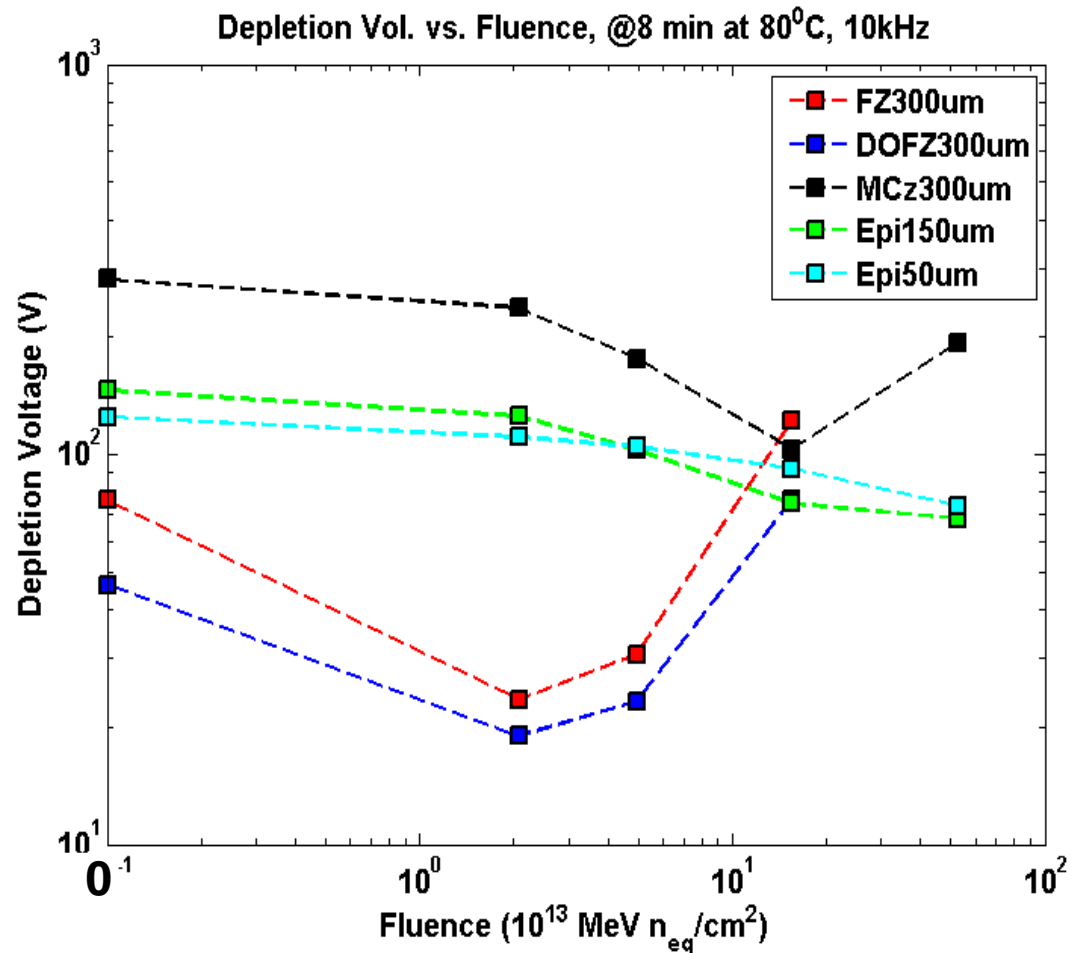
# Depletion Voltage vs. Fluence

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## After 8 min annealing at 80°C:

- Depletion voltage drops for all materials after irradiation with lower fluences.
- for FZ, DOFZ and MCz, depletion voltage increases at higher fluences.
- for Epi there is no increase in the depletion voltage.
- Carry out annealing study to understand changes in material.

$$\left| N_{eff} \right| = \frac{2\epsilon\epsilon_0}{e} \frac{V_{dep}}{d^2}$$

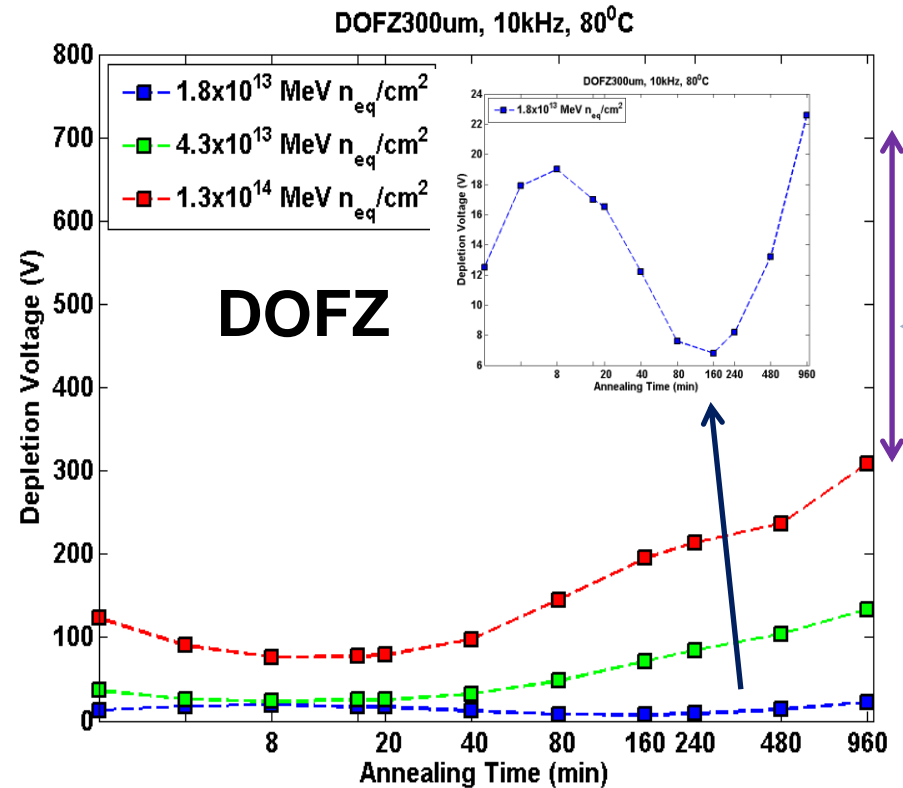
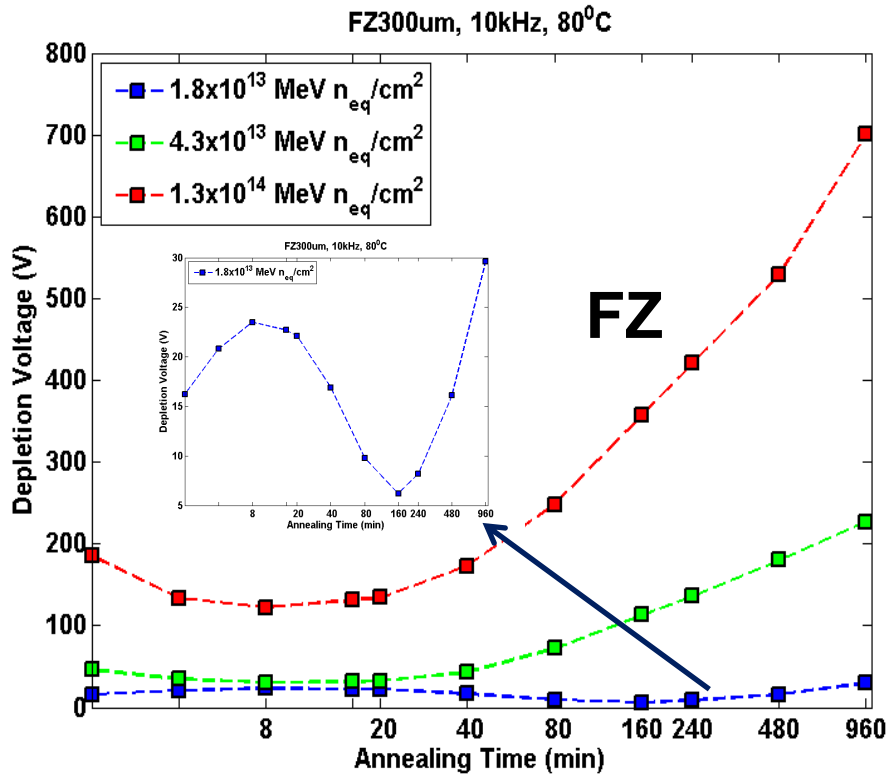




# FZ and DOFZ Annealing Results

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- Type inversion for both sensors after  $1.8 \times 10^{13} \text{ cm}^{-2}$  (blue).
- DOFZ has much lower depletion voltage comparing to FZ.

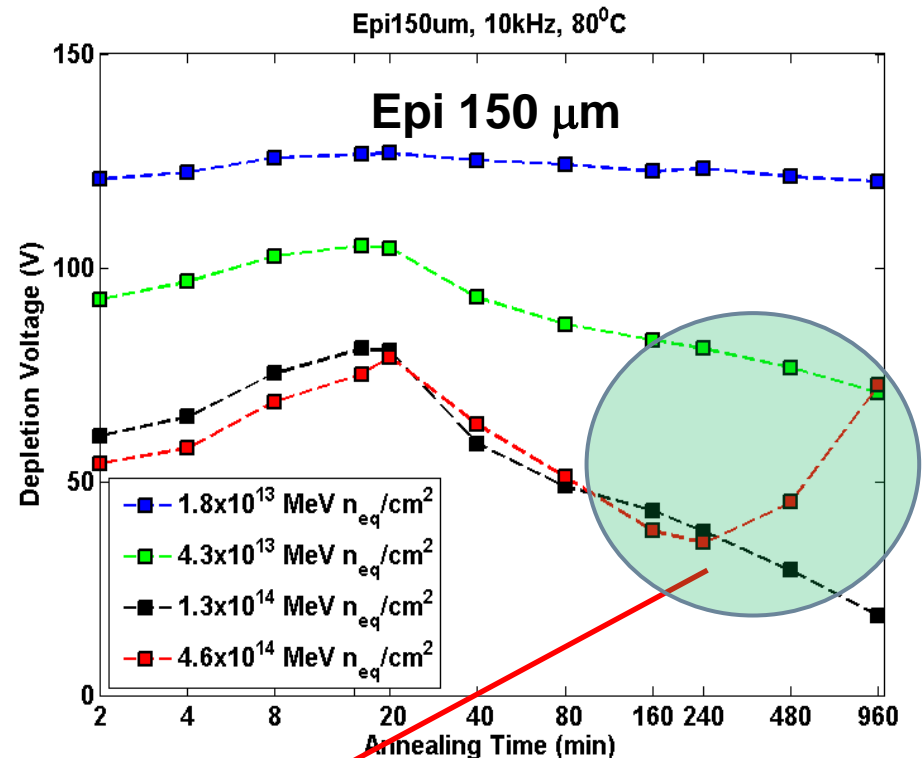
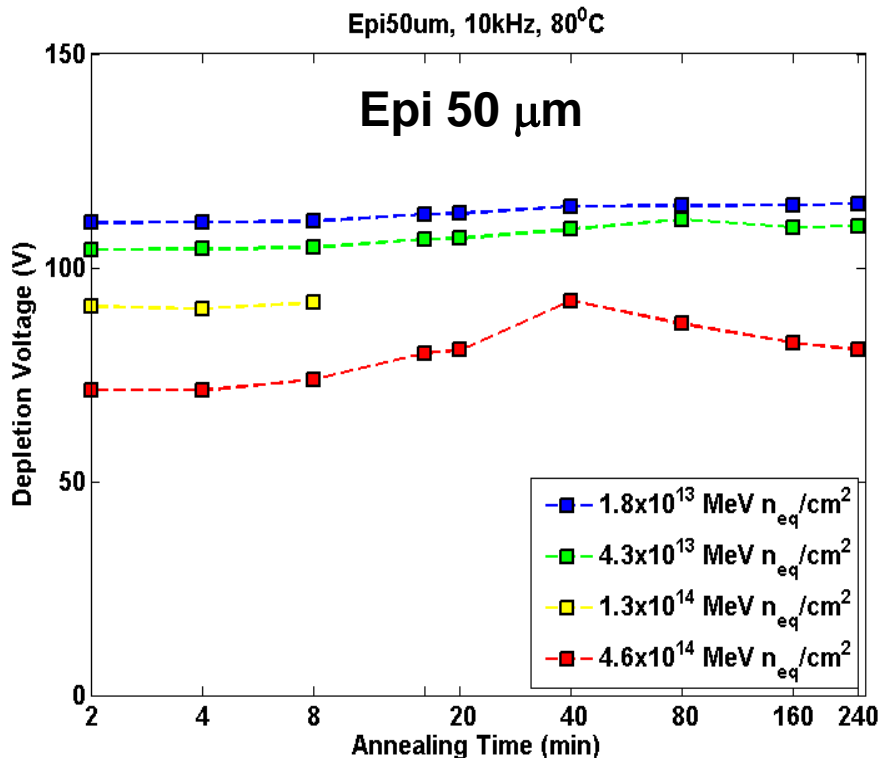


Typical n-type and p-type  
sensor behaviors

# Epi 50 $\mu\text{m}$ and 150 $\mu\text{m}$ Annealing Results

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No type-inversion on Epi 50  $\mu\text{m}$  and 150  $\mu\text{m}$  diodes after irradiation.

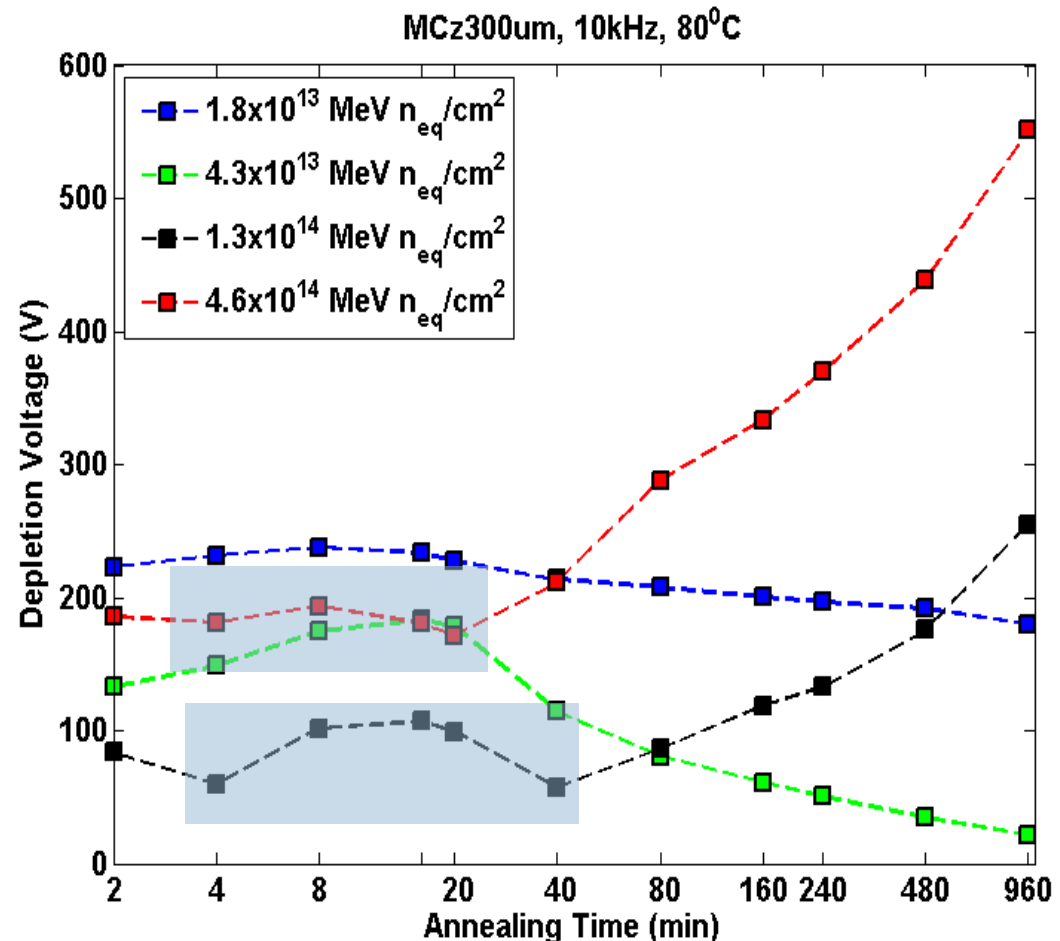


However, depletion voltage for highest irradiated Epi 150  $\mu\text{m}$  is increasing after 240 min.  
**Looks like a type-inversion to a p-type-like diode!**

# MCz Annealing Results

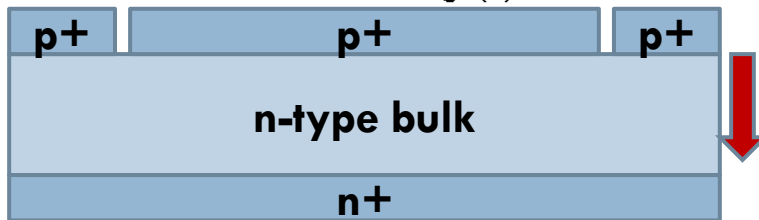
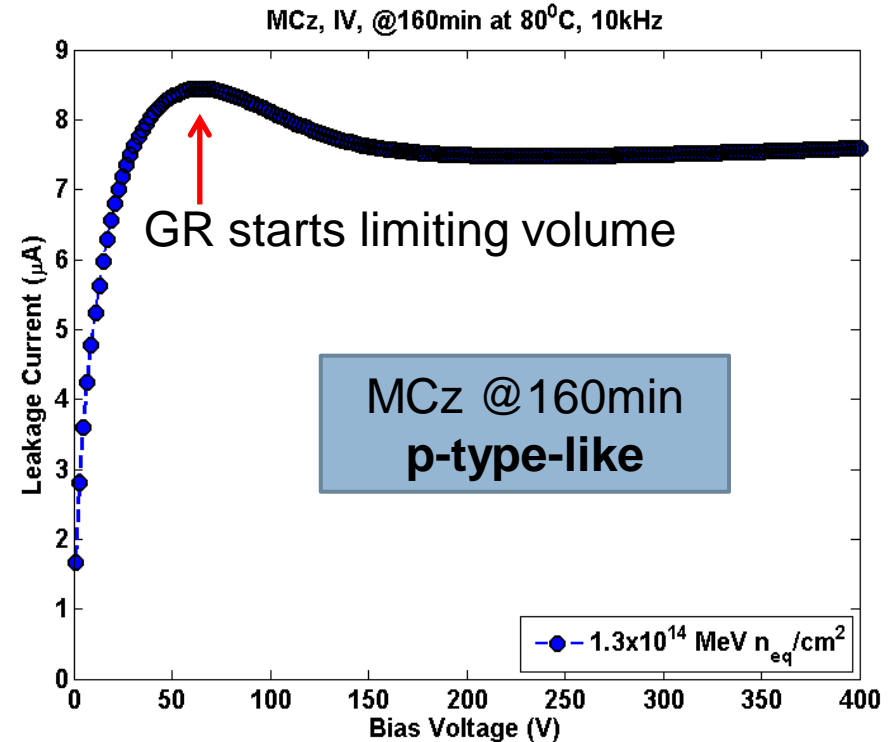
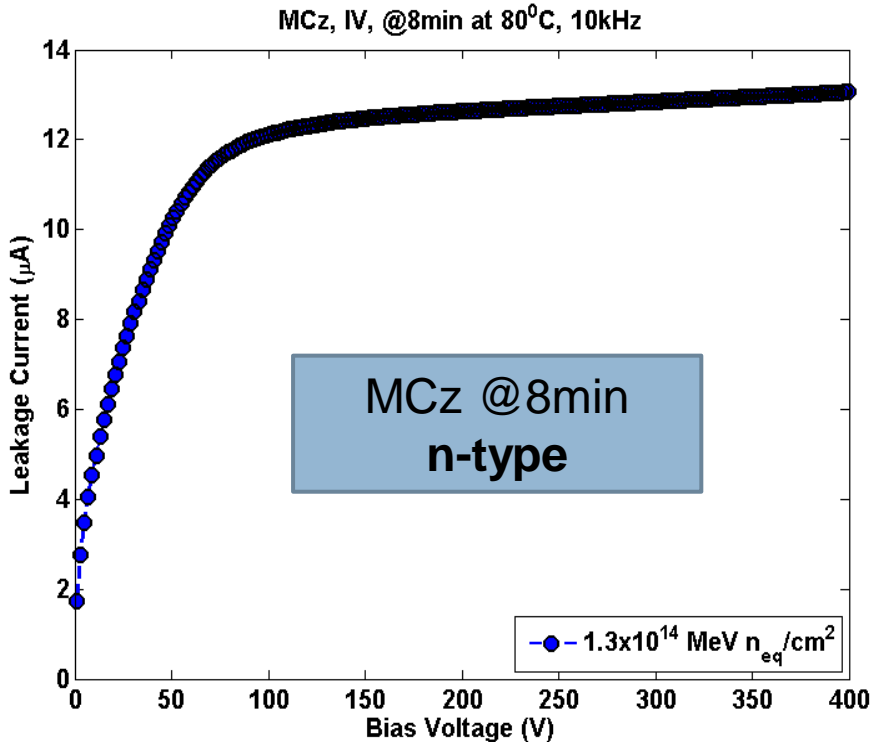
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- MCz diodes type-inverted after irradiation with fluence  $\geq 1.3E14$
- During short term annealing, depletion voltage first decreases then increases (type inversion  $p \rightarrow n$ )
- During long term annealing, depletion voltage first decreases then increases (second type inversion  $n \rightarrow p$ ).
- This behavior has been confirmed by TCT measurements at Hamburg University.

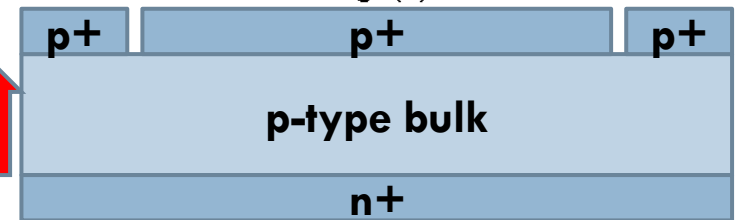


# Another way to determine type inversion

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Depletion  
Growth  
Direction

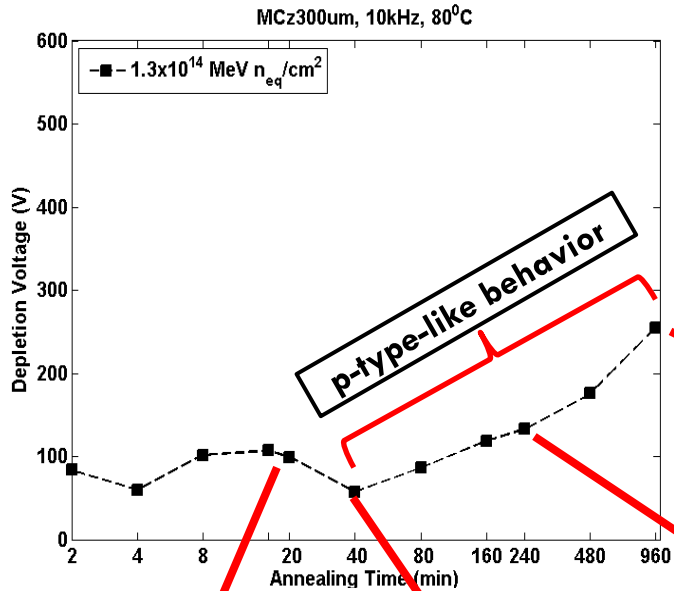


Not type-inverted sensor

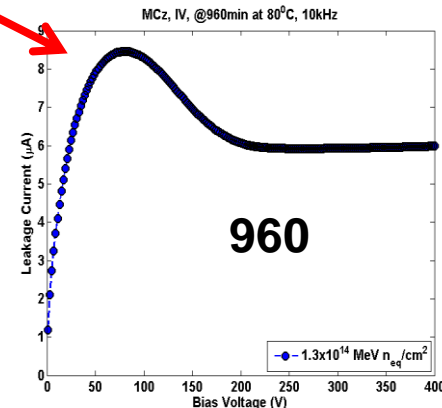
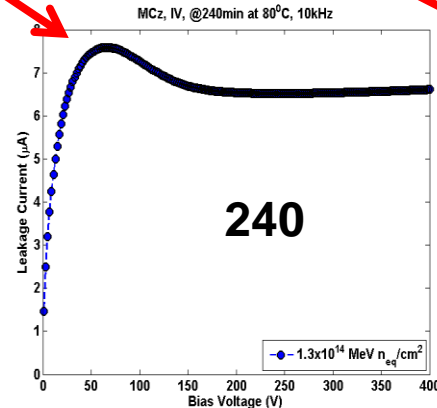
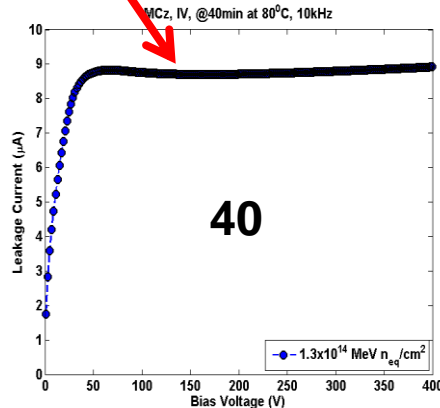
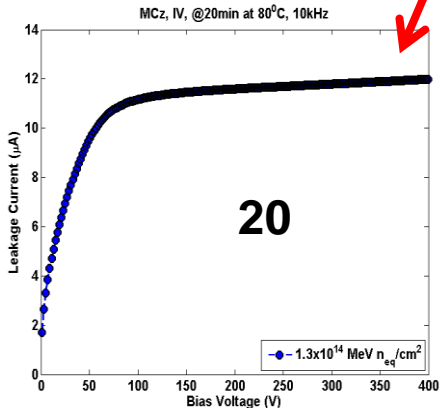
Type-inverted sensor

# IV Plots for MCz ( $1.3 \times 10^{14}$ MeV $n_{eq}/cm^2$ ) at different annealing steps:

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IV plots confirm p-type-like annealing behavior from 40 min onwards!



# Hamburg Model (FZ and DOFZ)

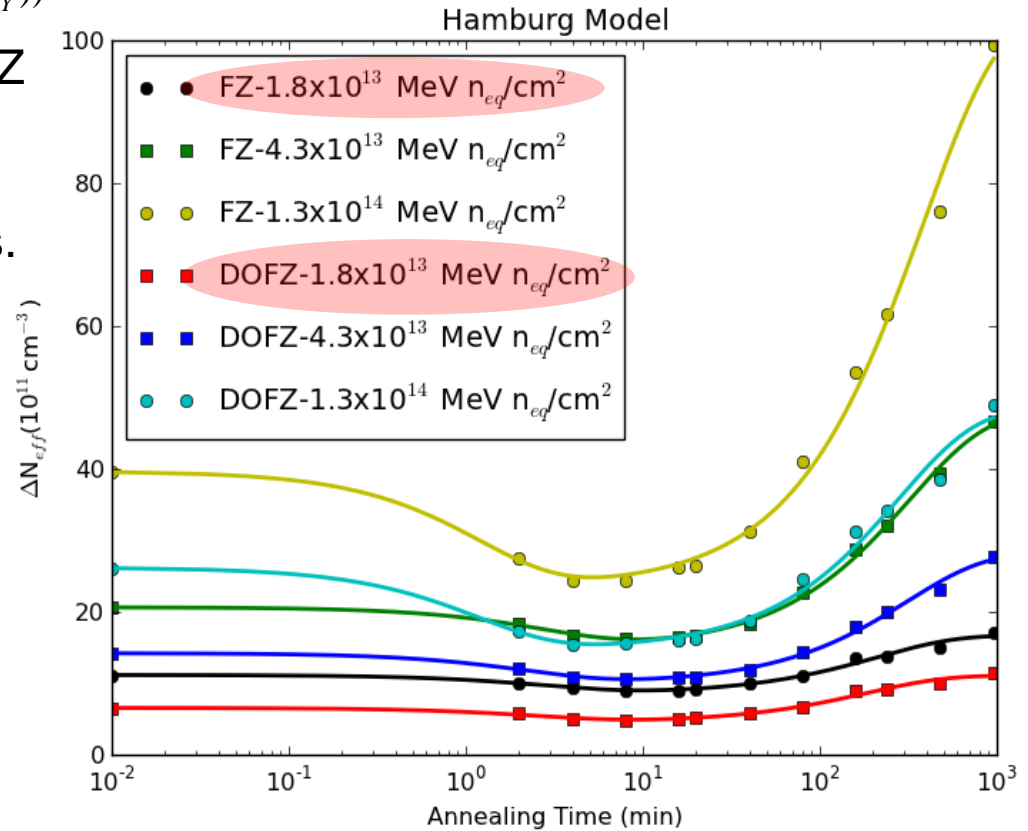
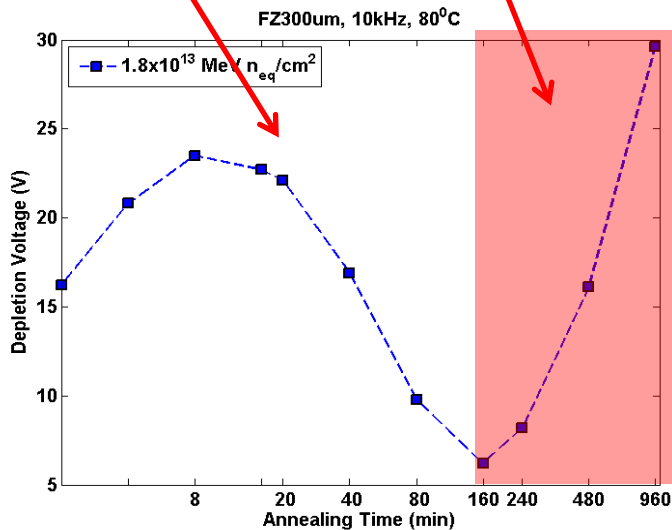
$$\Delta N_{eff} = N_{eff,0} - N_{eff}$$

$$\Delta N_{eff} = N_A + N_C + N_Y$$

$$\left\{ \begin{array}{l} N_A = g_a \Phi_{eq} \exp(-t/\tau_a) \\ N_C = N_{C0} (1 - \exp(-c\Phi_{eq})) + g_c \Phi_{eq} \\ N_Y = g_Y \Phi_{eq} (1 - \exp(t/\tau_Y)) \end{array} \right.$$

- For type-inverted diodes, the space charge is less than zero ( $N_{eff} < 0$ ).

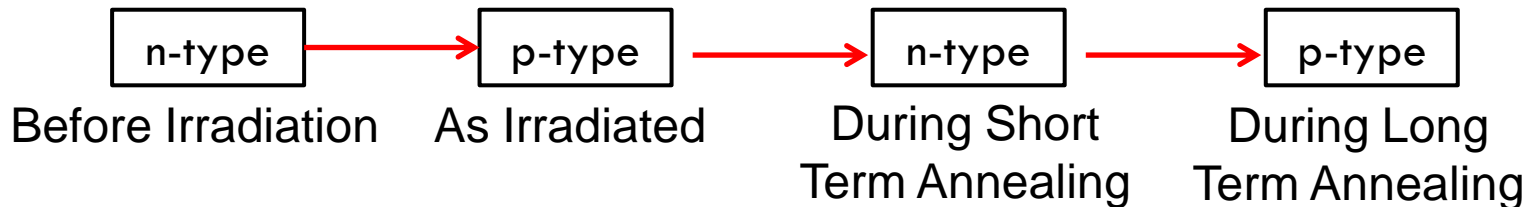
- For the least irradiated FZ and DOFZ diodes (highlighted in the legend):  $N_{eff} > 0$  up to 80min and  $N_{eff} < 0$  afterwards.



# Summary

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- Diode sensors made of n-type MCz, FZ and Epi grown silicon of different thicknesses were irradiated with 800 MeV protons at the LANSCE proton facility (Los Alamos).
- FZ, DOFZ and Epi diodes behave as expected from the results with pion and 23 GeV proton irradiations.
- The type-inverted MCz sensors after irradiation appeared to be having multiple type-inversions during annealing process as opposed to the results found by measurements using 23 GeV protons in which no type-inversion was observed:



- The annealing study will be carried on for a few more steps up to 10000 minutes and the application of Hamburg Model to Epi and MCz diode results will be investigated.
- We will further compare these results to irradiation with pions and 23 GeV protons
- It looks like 800 MeV protons can replace 23 GeV protons for irradiation

# References

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- Michael Moll, “Radiation Damage in Silicon Particle Detectors”, Ph.D. thesis, Hamburg, 1999.
- Gerhard Lutz, “Semiconductor Radiation Detectors”, Springer-Verlag Berlin Heidelberg 1999, 2007.



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# BACK-UP

# FZ and DOFZ Hamburg Model Fitting Parameters

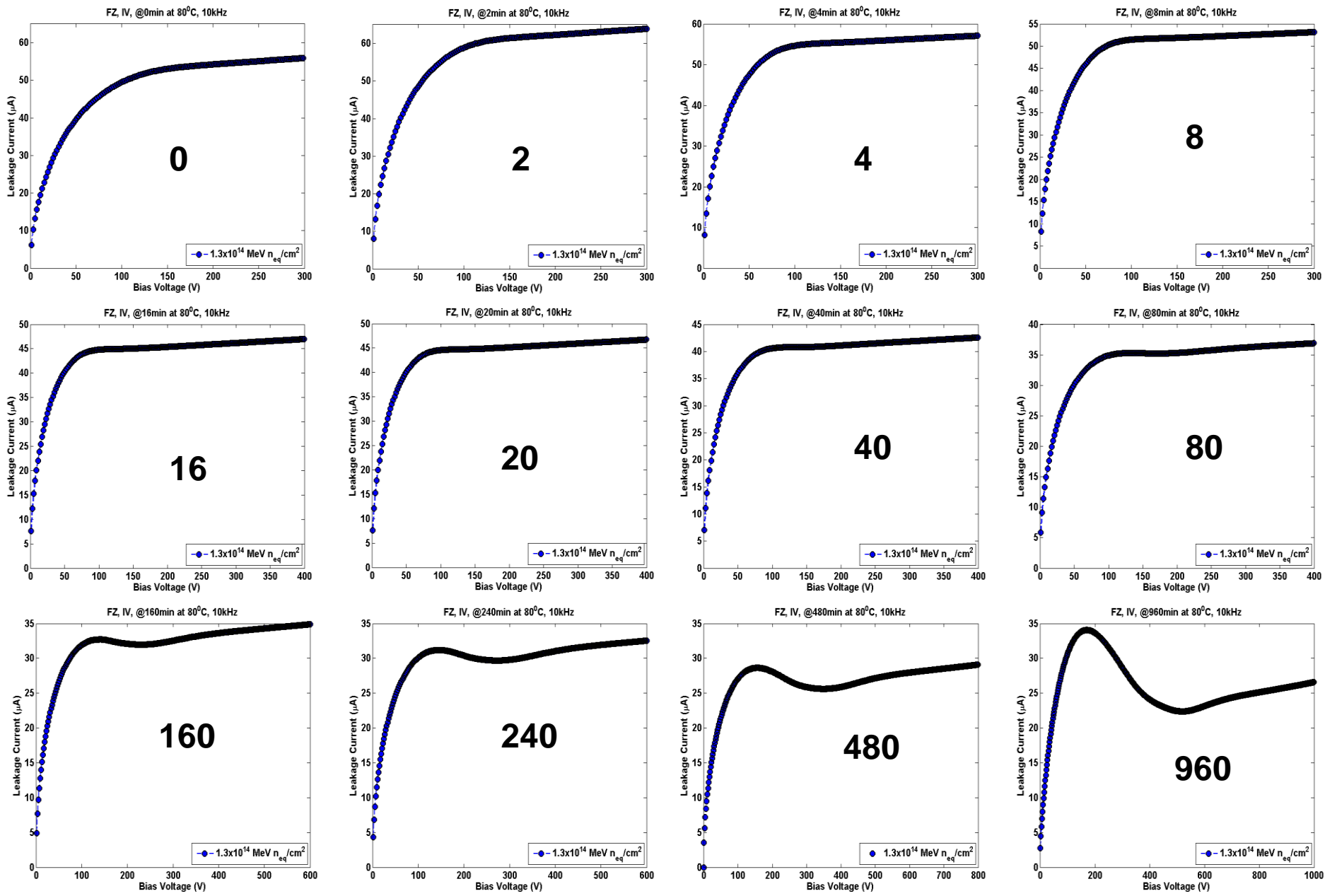
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Sensor	Fluence [MeV $n_{eq}/cm^2$ ]	$g_a$ [ $10^{-2} cm^{-1}$ ]	$\tau_a(80^{\circ}C)$ [min]	$g_Y$ [ $10^{-2} cm^{-1}$ ]	$\tau_Y(80^{\circ}C)$ [min]	$N_C$ [ $10^{11} cm^{-3}$ ]	$N_C = \Delta N_{eff} (@8min)$ [ $10^{11} cm^{-3}$ ]
FZ	1.8e13	$1.47 \pm 0.28$	$3.15 \pm 1.39$	$4.53 \pm 0.26$	$214 \pm 35$	$8.52 \pm 0.33$	8.95
FZ	4.3e13	$1.34 \pm 0.17$	$3.13 \pm 0.89$	$7.69 \pm 0.20$	$324 \pm 23$	$14.91 \pm 0.42$	16.27
FZ	1.3e14	$1.21 \pm 0.22$	$1.26 \pm 0.67$	$6.01 \pm 0.31$	$386 \pm 50$	$23.49 \pm 1.40$	24.42
DOFZ	1.8e13	$1.14 \pm 0.26$	$2.84 \pm 1.48$	$3.64 \pm 0.22$	$187 \pm 33$	$4.50 \pm 0.30$	4.792
DOFZ	4.3e13	$0.99 \pm 0.15$	$2.40 \pm 0.83$	$4.25 \pm 0.17$	$312 \pm 34$	$9.96 \pm 0.35$	10.551
DOFZ	1.3e14	$0.86 \pm 0.16$	$1.23 \pm 0.69$	$2.51 \pm 0.17$	$282 \pm 51$	$14.67 \pm 1.06$	15.689

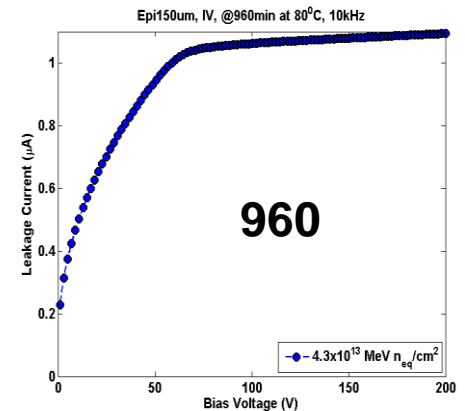
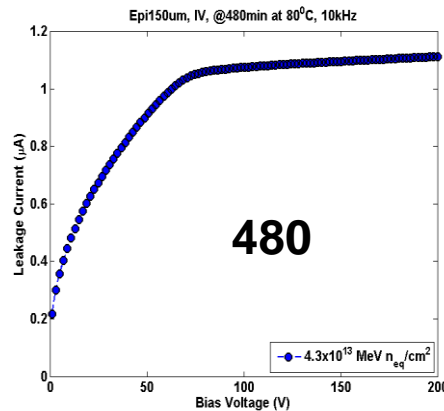
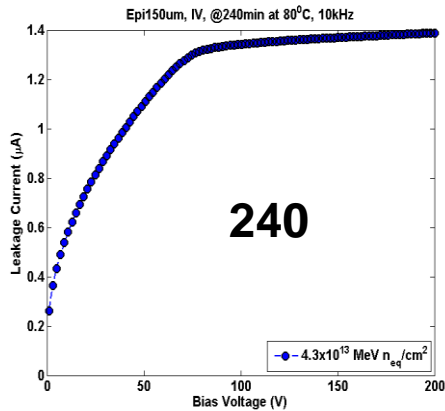
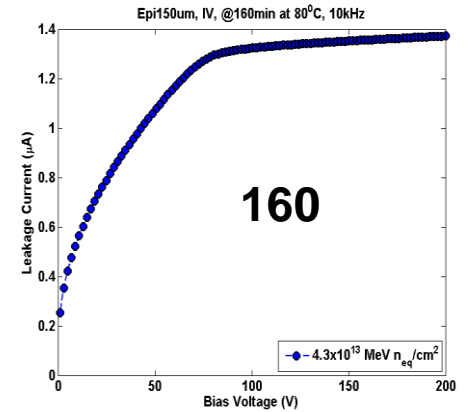
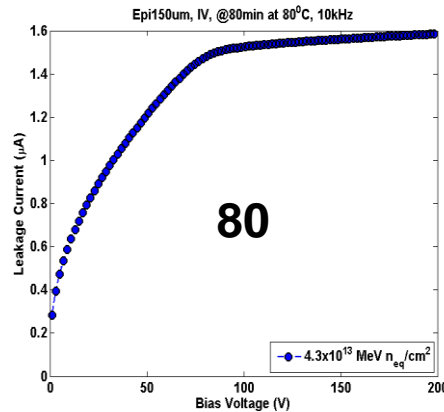
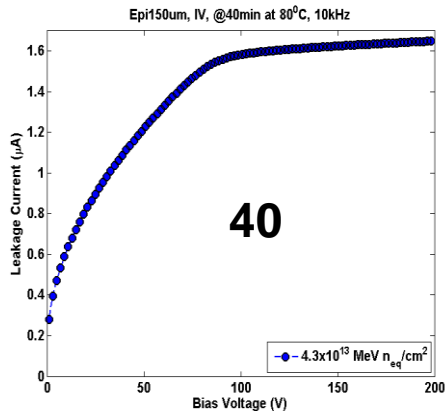
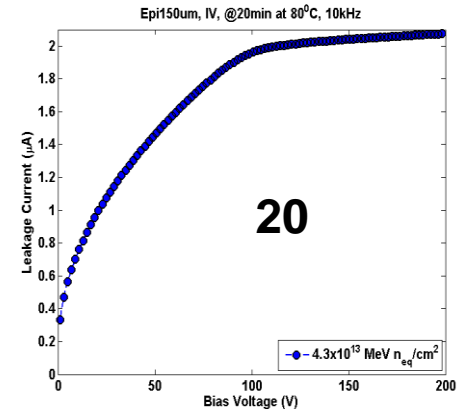
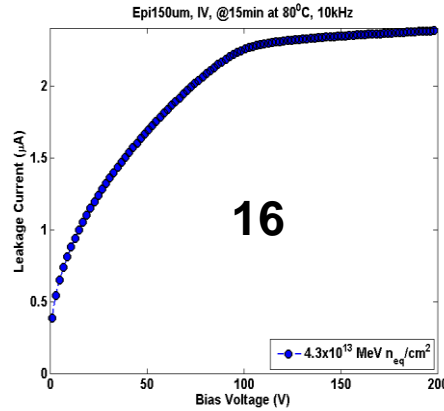
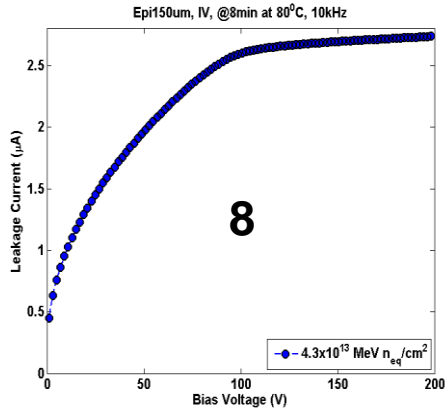
Calculated from  
Hamburg model fit

Closest annealing step to  
local minimum of  $\Delta N_{eff}$  vs.  
annealing time plot.

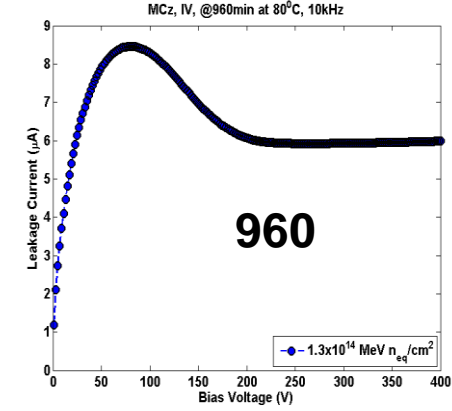
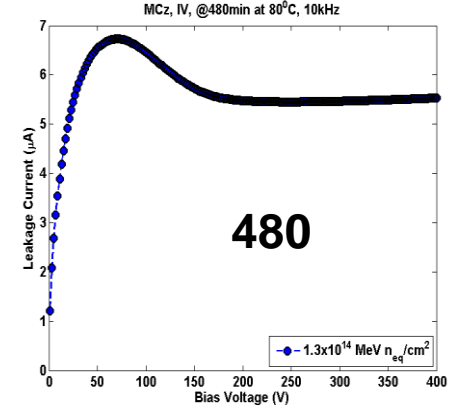
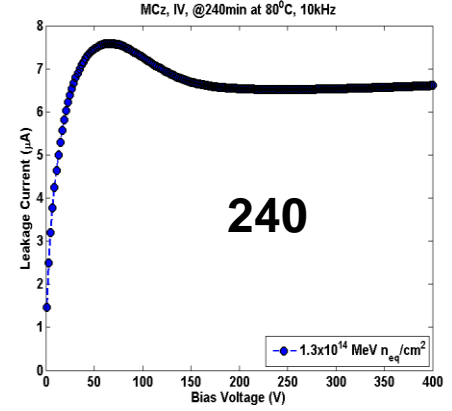
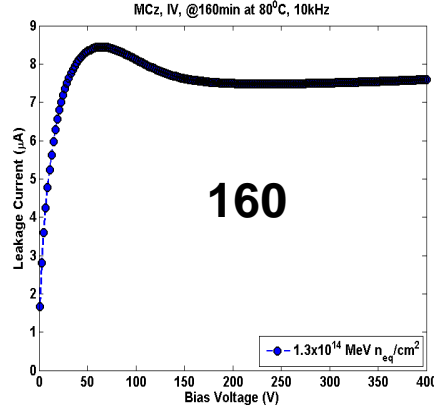
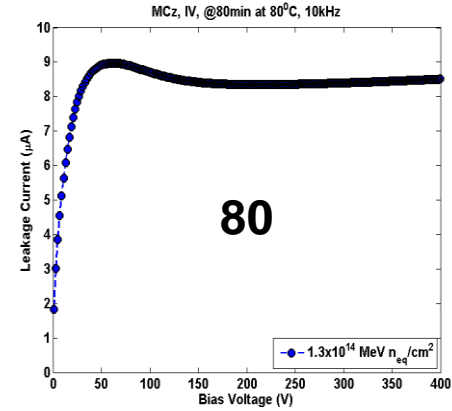
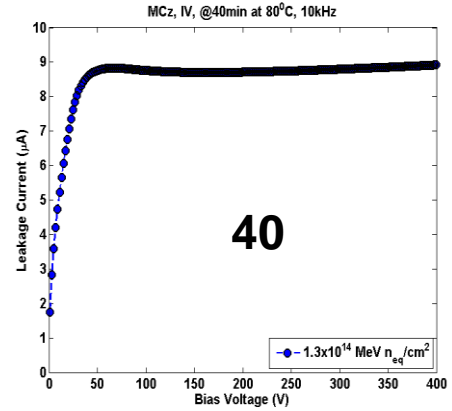
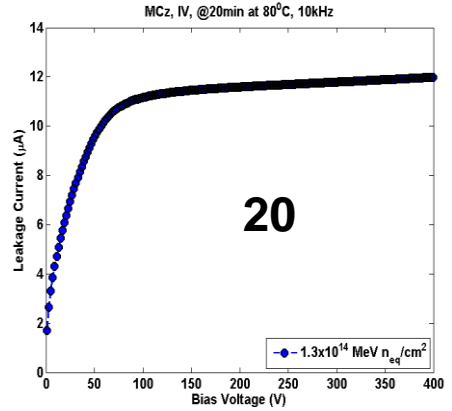
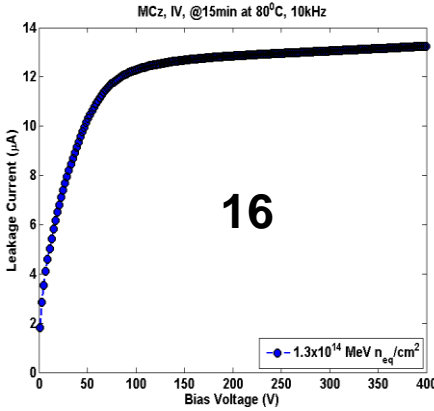
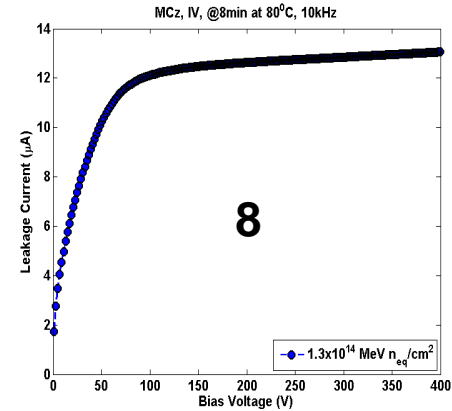
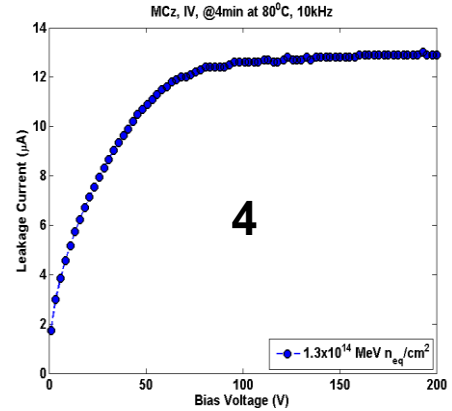
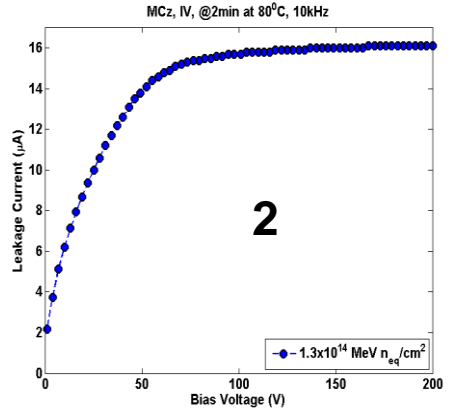
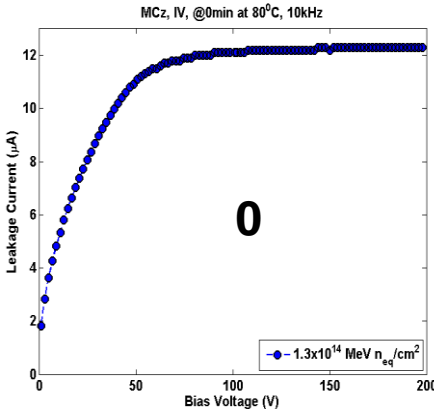
# IV Plots for FZ ( $1.3 \times 10^{14}$ MeV $n_{eq}/\text{cm}^2$ ) in successive annealing steps:



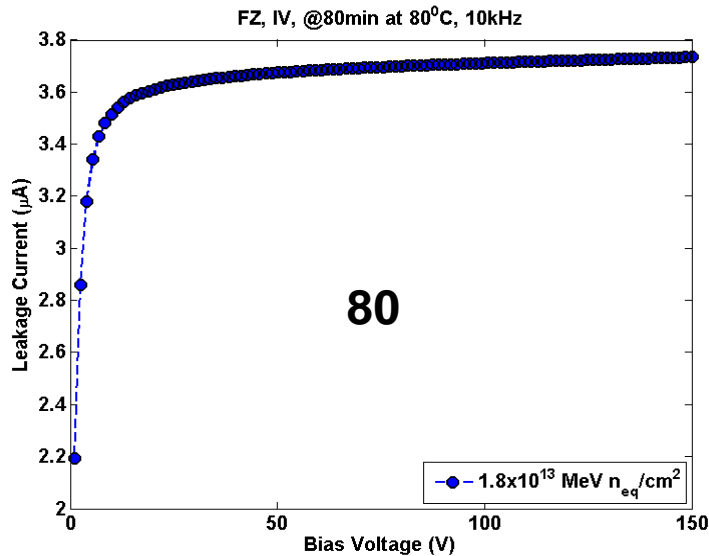
# IV Plots for Epi ( $4.3 \times 10^{13}$ MeV $n_{eq}/cm^2$ ) in successive annealing steps:



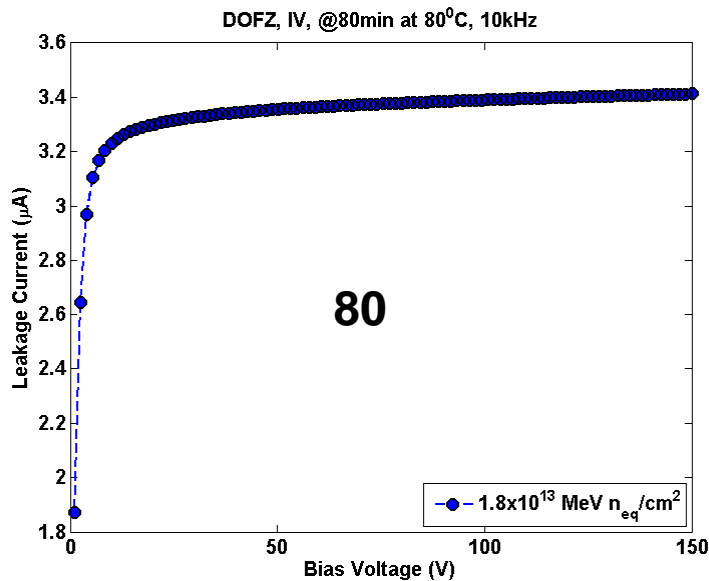
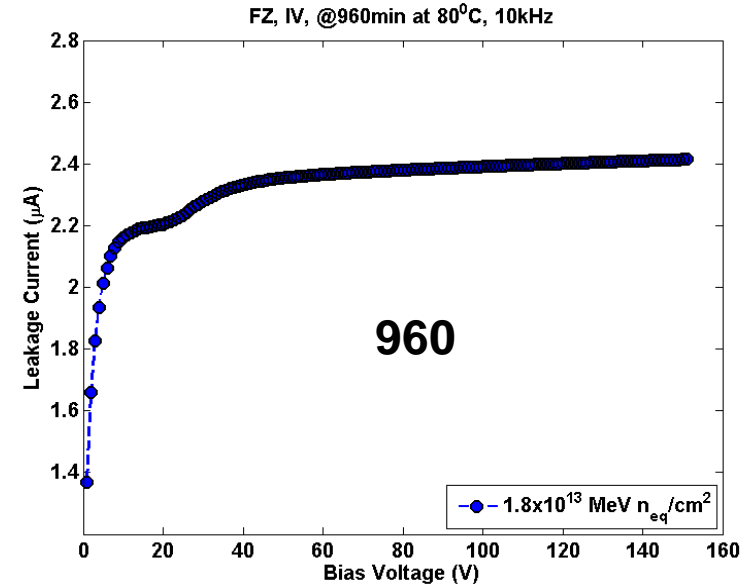
# IV Plots for MCz ( $1.3 \times 10^{14}$ MeV $n_{eq}/cm^2$ ) in successive annealing steps:



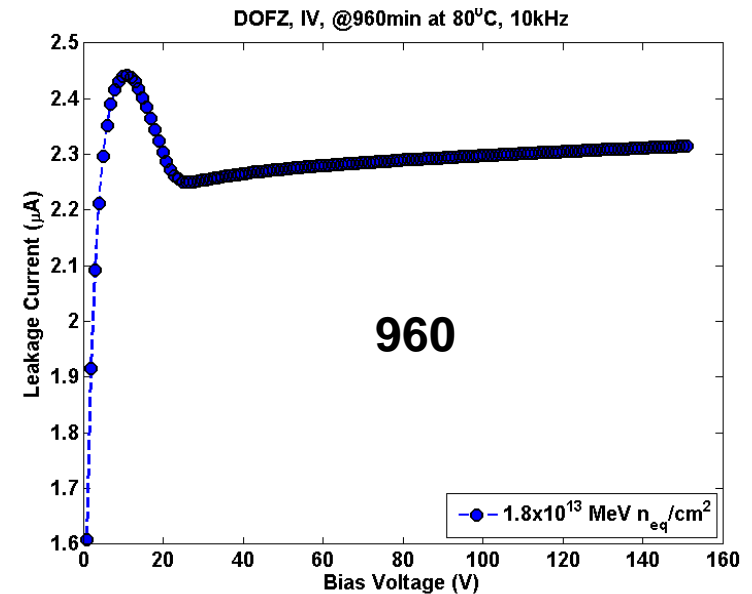
# Current vs. Voltage for FZ&DOFZ



FZ

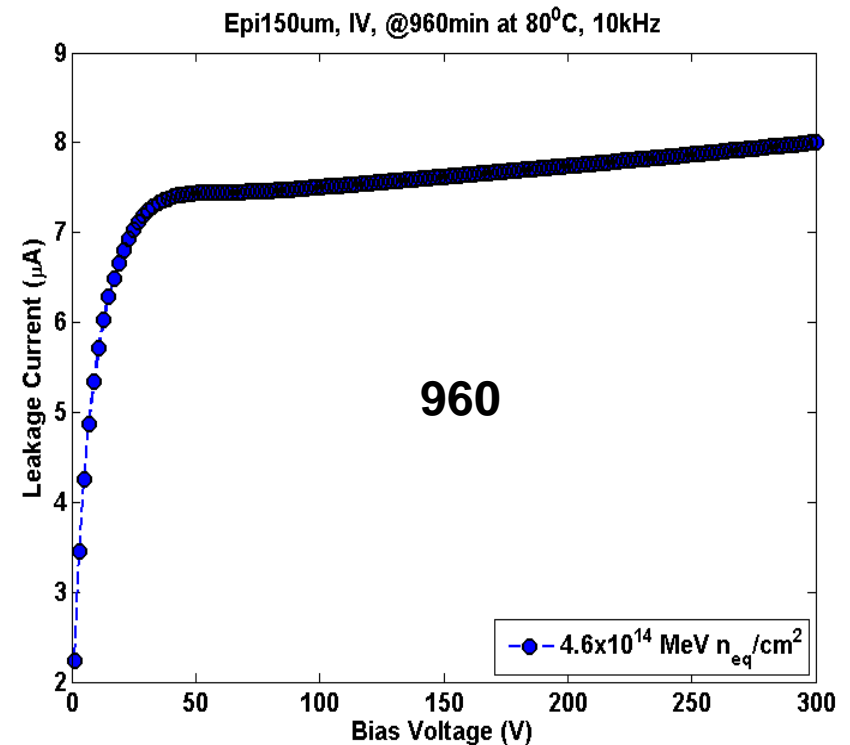
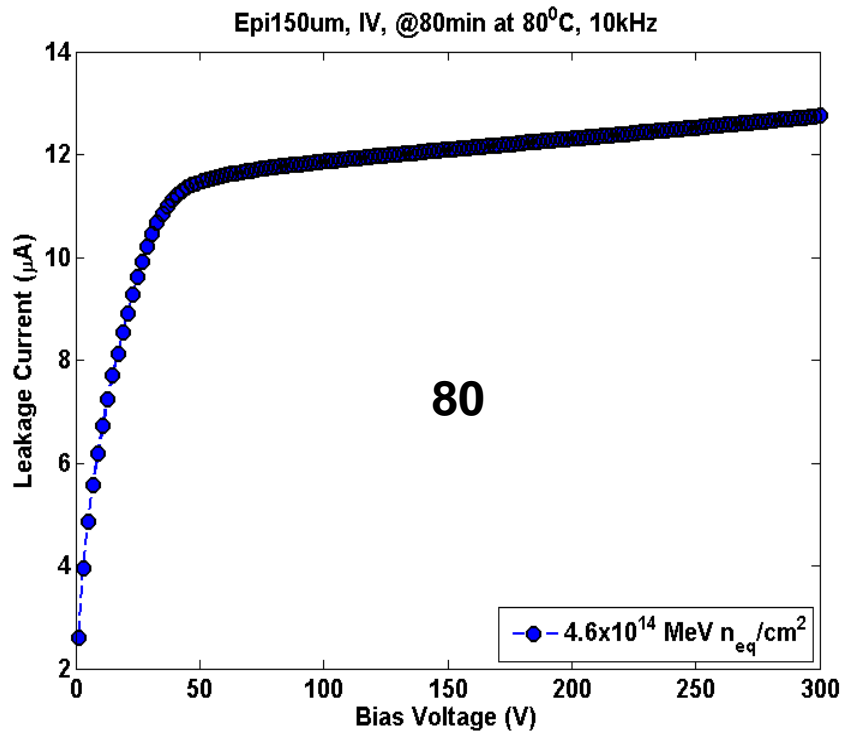


DOFZ



# Current vs. Voltage for Epi150um

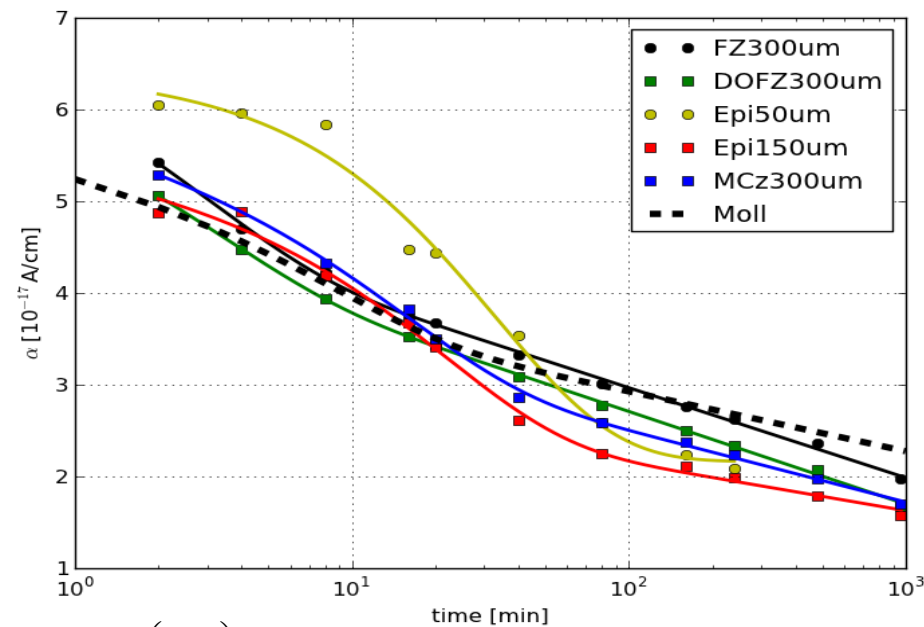
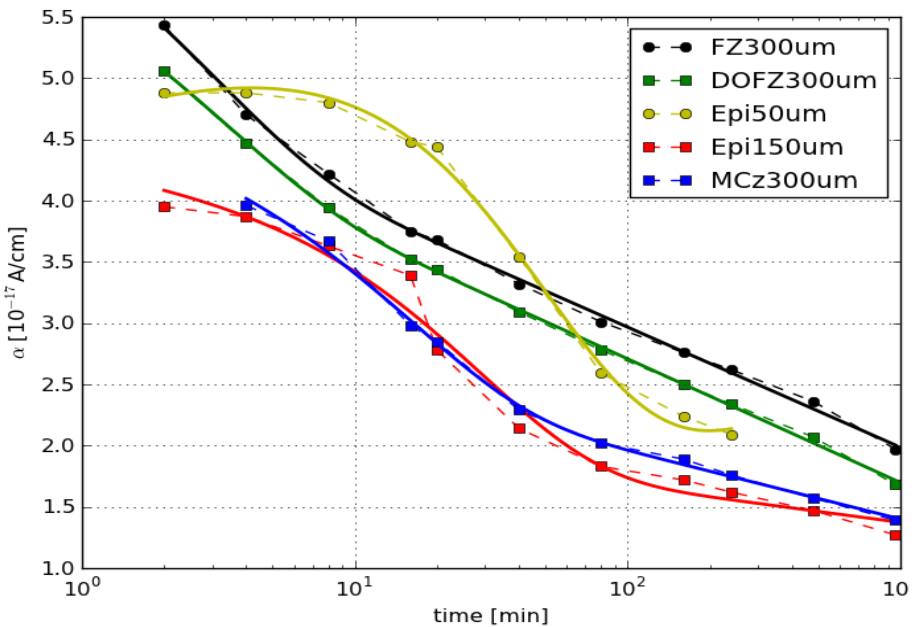
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# Annealing of current related damage rate ( $\alpha$ )

Using all of the available data:

After removing 4<sup>th</sup> fluences for MCz and Epi150:



Annealing behavior of  $\alpha$  at  $T_a = 80^{\circ}\text{C}$ :

$$\alpha(t) = \alpha_I \cdot \exp\left(-\frac{t}{\tau_I}\right) + \alpha_0 - \beta \cdot \ln(t/t_0) \quad t_0 = 1 \text{ min}$$

Sensor	$\alpha_I$ $10^{-17}$ A/cm	$\tau_I$ min	$\alpha_0$ $10^{-17}$ A/cm	$\beta$ $10^{-18}$ A/cm
FZ	1.57±0.21	3.15±0.62	4.93±0.06	4.26±0.30
DOFZ	1.11±0.10	3.53±0.50	4.73±0.04	4.39±0.08
Epi50	4.61±0.39	50.46±2.94	0.18±0.48	-3.50±0.92
Epi150	2.05±0.47	29.33±6.13	2.26±0.55	1.13±0.94
MCz	1.63±0.14	16.54±2.05	3.08±0.16	2.43±2.81

Sensor	$\alpha_I$ $10^{-17}$ A/cm	$\tau_I$ min	$\alpha_0$ $10^{-17}$ A/cm	$\beta$ $10^{-18}$ A/cm
FZ	1.47±0.21	3.15±0.62	4.93±0.06	4.26±0.13
DOFZ	1.11±0.10	3.53±0.50	4.73±0.04	4.39±0.08
Epi50	4.21±1.18	33.16±4.67	2.21±1.40	0.08±2.71
Epi150	2.19±0.30	22.04±3.10	3.18±0.34	2.25±0.60
MCz	1.66±0.16	15.98±1.80	4.06±0.17	3.38±0.30